

October 14, 2016

U.S. Nuclear Regulatory Commission
11555 Rockville Pike
Rockville, MD 20852-2738

Attention: Document Control Desk

Subject: Submission of a Request for a Revision to Certificate of Compliance
(CoC) No. 9225 for the NAC-LWT Cask Incorporating a Change to a Material
Specification for the NRU/NRX Lid Assembly

Docket 71-9225

- References:
1. USNRC CoC No. 9225, Revision 66, Model No. NAC-LWT Package, December 22, 2015
 2. ED201500112, Submission of NAC-LWT Safety Analysis Report (SAR), Revision 44 Incorporating Highly Enriched Uranyl Nitrate Liquid (HEUNL) and the SLOWPOKE Fuel Core Approved Application, August 18, 2015
 3. USNRC CoC No. 9225, Revision 64, Model No. NAC-LWT Package, June 24, 2015
 4. USNRC CoC No. 9225, Revision 65, Model No. NAC-LWT Package, July 23, 2015

NAC International (NAC) hereby submits a request to revise the NAC-LWT Certificate of Compliance (CoC) No. 9225, Revision 66 (Reference 1) to include a change to the NRU/NRX lid assembly license drawing. Specifically, the material spec for Item 5 in the bill of materials for license drawing 315-40-172 is being revised to ASME SA249 from ASME SA312 (i.e., from a pipe to a tube specification). The material properties for the 304 stainless steel are identical. Thus, the change does not affect any previously performed structural evaluations.

Additionally NAC is requesting that CoC Revision 64 (Reference 3) remain active until December 31, 2017 and Revision 65 (Reference 4) remain active until December 31, 2016 as currently reflected in CoC Revision 66 (Reference 1).

LWT-SAR Rev. 44 (Reference 2) has been used as the base document to which the requested change has been made. Enclosures 1 and 2 contain a list of SAR and drawing changes. Enclosure 3 contains the proposed CoC changes. Consistent with NAC administrative practice, this proposed SAR revision is numbered to uniquely identify the applicable changed pages. Revision bars mark the SAR text changes on the Revision NAC-LWT-16A pages. In accordance with NAC's administrative practices,

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upon final acceptance of this application, the NAC-LWT-16A changed pages will be reformatted and incorporated into the next revision of the NAC-LWT SAR.

If you have any questions regarding this letter, please feel free to contact me on my direct number at 678-328-1236.

Sincerely,



Wren Fowler
Director, Licensing
Engineering

Enclosures

- Enclosure 1 – List of SAR Changes, NAC-LWT SAR, Revision 16A
- Enclosure 2 – List of Drawing Changes, NAC-LWT SAR, Revision 16A
- Enclosure 3 – Proposed Certificate of Compliance Changes, NAC-LWT
- Enclosure 4 – NAC-LWT SAR Revision 16A

October 2016

NAC-LWT

Legal Weight Truck Cask System

LWT-16A
NRU/NRX
Drawing
Revision

Docket No. 71-9225



Atlanta Corporate Headquarters: 3930 East Jones Bridge Road, Norcross, Georgia 30092 USA
Phone 770-447-1144, Fax 770-447-1797, www.nacintl.com

Enclosure 1

No. 71-9225 for NAC-LWT Cask

List of SAR Changes

NRU/NRX Drawing Revision

NAC-LWT SAR, Revision 16A

October 2016

List of SAR Changes, NAC-LWT SAR, Revision 16A

Chapter 1

- Page 1-iv, modified the List of Drawings to update the revision level of Drawing 315-40-172.

Chapter 2

- No changes.

Chapter 3

- No changes.

Chapter 4

- No changes.

Chapter 5

- No changes.

Chapter 6

- No changes.

Chapter 7

- No changes.

Chapter 8

- No changes.

Chapter 9

- No changes.

Enclosure 2

No. 71-9225 for NAC-LWT Cask

List of Drawing Changes

NAC-LWT SAR, Revision 16A

October 2016

List of Drawing Changes, NAC-LWT SAR, Revision 16A

Drawing 315-40-172, Revision 1

Sheet 1:

1. B.O.M.; Item 5; Revise "Spec" to "ASME SA249", was "ASME SA312".

Enclosure 3

No. 71-9225 for NAC-LWT Cask

Proposed Changes for Revision 66 of Certificate of Compliance

NRU/NRX Drawing Revision

NAC-LWT SAR, Revision 16A

October 2016

Drawings (revised)

5.(a)(3)(ii) Drawings (continued)

LWT 315-40-172, Rev. 1 (Sheets 1 – 2)

Enclosure 4

No. 71-9225 for NAC-LWT Cask

NAC-LWT SAR, Revision 16A

LOEP and SAR Changed Pages

October 2016

September 2016

Revision 16A

NAC-LWT

Legal Weight Truck Cask System

SAFETY ANALYSIS REPORT

Volume 1 of 3

NON-PROPRIETARY VERSION

Docket No. 71-9225



Atlanta Corporate Headquarters: 3930 East Jones Bridge Road, Norcross, Georgia 30092 USA
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LIST OF EFFECTIVE PAGES

Chapter 1

1-i thru 1-iii Revision 44
1-iv Revision 16A
1-v Revision 44
1-1 thru 1-7 Revision 44
1.1-1 thru 1.1-4 Revision 44
1.2-1 thru 1.2-60 Revision 44
1.3-1 Revision 44
1.4-1 Revision 44
1.5-1 Revision 44

88 drawings in the
Chapter 1 List of Drawings

Chapter 1 Appendices 1-A
through 1-G

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List of Drawings

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315-40-03	Sheets 1 – 6	Rev 6*	NAC-LWT Transport Cask Body
315-40-03	Sheets 1 – 7	Rev 22	NAC-LWT Transport Cask Body
315-40-04		Rev 12	NAC-LWT Transport Cask Lid Assembly
315-40-05	Sheets 1 – 2	Rev 10	NAC-LWT Transport Cask Upper Impact Limiter
315-40-06		Rev 10	NAC-LWT Transport Cask Lower Impact Limiter
315-40-08	Sheets 1 – 5	Rev 18	NAC-LWT Transport Cask Parts Detail
315-40-09		Rev 2	NAC-LWT PWR Basket Spacer
315-40-10	Sheets 1 – 2	Rev 8	NAC-LWT Cask PWR Basket
315-40-11		Rev 2	NAC-LWT BWR Fuel Basket Assembly
315-40-12		Rev 3	NAC-LWT Metal Fuel Basket Assembly
315-40-045		Rev 6	Weldment, 7 Element Basket, 42 MTR Fuel Base Module
315-40-046		Rev 6	Weldment, 7 Element Basket, 42 MTR Fuel Intermediate Module
315-40-047		Rev 6	Weldment, 7 Element Basket, 42 MTR Fuel Top Module
315-40-048		Rev 3	Legal Weight Truck Transport Cask Assembly, 42 MTR Element
315-40-049		Rev 6	Weldment, 7 Element Basket, 28 MTR Fuel Base Module
315-40-050		Rev 6	Weldment, 7 Element Basket, 28 MTR Fuel Intermediate Module
315-40-051		Rev 6	Weldment, 7 Element Basket, 28 MTR Fuel Top Module
315-40-052		Rev 3	Legal Weight Truck Transport Cask Assembly, 28 MTR Element
315-40-070		Rev 6	Weldment, 7 Cell Basket, TRIGA Fuel Base Module
315-40-071		Rev 6	Weldment, 7 Cell Basket, TRIGA Fuel Intermediate Module
315-40-072		Rev 6	Weldment, 7 Cell Basket, TRIGA Fuel Top Module
315-40-079		Rev 6	Legal Weight Truck Transport Cask Assy, 120 TRIGA Fuel Elements or 480 Cluster Rods
315-40-080		Rev 4	Weldment, 7 Cell Poison Basket, TRIGA Fuel Base Module
315-40-081		Rev 4	Weldment, 7 Cell Poison Basket, TRIGA Fuel Intermediate Module
315-40-082		Rev 4	Weldment, 7 Cell Poison Basket, TRIGA Fuel Top Module
315-40-083		Rev 0	Spacer, LWT Cask Assembly, TRIGA Fuel
315-40-084		Rev 4	Legal Weight Truck Transport Cask Assy, 140 TRIGA Elements
315-40-085		Rev 1	Axial Fuel and Cell Block Spacers, MTR and TRIGA Fuel Baskets, NAC-LWT Cask
315-40-086		Rev 1	Assembly, Sealed Failed Fuel Can, TRIGA Fuel
315-40-087		Rev 7	Canister Lid Assembly, Sealed Failed Fuel Can, TRIGA Fuel
315-40-088		Rev 3	Canister Body Assembly, Sealed Failed Fuel Can, TRIGA Fuel
315-40-090		Rev 4	Weldment, 7 Element Basket, 35 MTR Fuel Base Module
315-40-091		Rev 4	Weldment, 7 Element Basket, 35 MTR Fuel Intermediate Module
315-40-092		Rev 4	Weldment, 7 Element Basket, 35 MTR Fuel Top Module
315-40-094		Rev 4	Legal Weight Truck Transport Cask Assembly, 35 MTR Element
315-40-096		Rev 3	Fuel Cluster Rod Insert, TRIGA Fuel
315-40-098	Sheets 1 - 3	Rev 6	PWR/BWR Rod Transport Canister Assembly
315-40-099	Sheets 1 - 3	Rev 3	Can Weldment, PWR/BWR Transport Canister

* Packaging Unit Nos. 1, 2, 3, 4 and 5 are constructed in accordance with this revision of drawing.

List of Drawings (continued)

315-40-100	Sheets 1 - 5	Rev 4	Lids, PWR/BWR Transport Canister
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315-40-102		Rev 2	5 X 5 Insert, PWR/BWR Transport Canister
315-40-103		Rev 0	Pin Spacer, PWR/BWR Transport Canister
315-40-104	Sheets 1 - 3	Rev 6	Legal Weight Truck Transport Cask Assy, PWR/BWR Rod Transport Canister
315-40-105	Sheets 1 - 2	Rev 3	PWR Insert PWR/BWR Transport Canister
315-40-106	Sheets 1 - 3	Rev 2	MTR Plate Canister, LWT Cask
315-40-108	Sheets 1 - 3	Rev 1	Weldment, 7 Cell Basket, Top Module, DIDO Fuel
315-40-109	Sheets 1 - 3	Rev 1	Weldment, 7 Cell Basket, Intermediate Module, DIDO Fuel
315-40-110	Sheets 1 - 3	Rev 1	Weldment, 7 Cell Basket, Base Module, DIDO Fuel
315-40-111		Rev 2	Legal Weight Truck, Transport Cask Assy, DIDO Fuel
315-40-113		Rev 0	Spacers, Top Module, DIDO Fuel
315-40-120	Sheets 1 - 3	Rev 2	Top Module, General Atomics IFM, LWT Cask
315-40-123	Sheets 1 - 2	Rev 1	Spacer, General Atomics IFM, LWT Cask
315-40-124		Rev 1	Transport Cask Assembly, General Atomics IFM, LWT Cask
315-40-125	Sheets 1 - 3	Rev 3	Transport Cask Assembly, Framatome/EPRI, LWT Cask
315-40-126	Sheets 1 - 2	Rev 2	Weldments, Framatome/EPRI, LWT Cask
315-40-127	Sheets 1 - 2	Rev 2	Spacer Assembly, TPBAR Shipment, LWT Cask
315-40-128	Sheets 1 - 2	Rev 4	Legal Weight Truck, Transport Cask Assy, TPBAR Shipment
032230		Rev A	RERTR Secondary Enclosure, General Atomics
032231		Rev A	HTGR Secondary Enclosure, General Atomics
032236		Rev B	RERTR Primary Enclosure, General Atomics
032237		Rev B	HTGR Primary Enclosure, General Atomics
315-40-129		Rev 2	Canister Body Assembly, Failed Fuel Can, PULSTAR
315-40-130		Rev 2	Assembly, Failed Fuel Can, PULSTAR
315-40-133	Sheets 1 - 2	Rev 2	Transport Cask Assembly, PULSTAR Shipment, LWT Cask
315-40-134		Rev 2	Body Weldment, Screened Fuel Can, PULSTAR Fuel
315-40-135		Rev 1	Assembly, Screened Fuel Can, PULSTAR Fuel
315-40-139		Rev 1	Legal Weight Truck Transport Cask Assy, ANSTO Fuel
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315-40-141	Sheets 1 - 2	Rev 1	Weldment, 7 Cell Basket, Intermediate Module, ANSTO Fuel
315-40-142	Sheets 1 - 2	Rev 1	Weldment, 7 Cell Basket, Base Module, ANSTO Fuel
315-40-145		Rev 0	Irradiated Hardware Lid Spacer, LWT Cask
315-40-148		Rev 0	Legal Weight Truck Transport Cask Assembly, ANSTO-DIDO Combination Basket
315-40-156	Sheets 1 - 4	Rev 3	Canister Assembly SLOWPOKE Fuel
315-40-158		Rev 0	Legal Weight Truck Transport Cask Assy, SLOWPOKE Fuel
315-40-170		Rev 1	LWT Transport Cask Assy., AECL NRU/NRX Components
315-40-172	Sheets 1 - 2	Rev 1	LID Assembly, NRU/NRX
315-40-173	Sheets 1 - 2	Rev 2	Basket Weldment, NRU/NRX
315-40-174		Rev 0	Basket Spacer, NRU/NRX
315-40-175		Rev 1	Caddy Assembly, NRU/NRX


K202926

REV	CHANGE
0	INITIAL ISSUE
1	LIC (SCALE) SA

Security-Related Information Figure
Withheld Under 10 CFR 2.390.

UNLESS OTHERWISE STATED DIMENSIONS AND THE FINISHES SHALL BE PER AIAA S1.10-10			NAC INTERNATIONAL		
GROUP	NAME	DATE	LID ASSEMBLY, NRU/NRX		
PREPARED BY	<i>[Signature]</i>	2/21/16			
CHECKED BY	<i>[Signature]</i>	2/22/16			
PROJECT MANAGER	<i>[Signature]</i>	2/18/16			
ALL DIMENSIONS ARE IN INCHES	ENGINEER	<i>[Signature]</i>	1/27/16	PROJECT 315-40	
UNLESS OTHERWISE STATED DIMENSIONS SHALL BE PER AIAA S1.10-10	LICENSING	<i>[Signature]</i>	2/21/16	DRAWING 172	REV 1
WEIGHT 315-40-172	QUALITY	<i>[Signature]</i>	2/21/16	SCALE N.T.S.	SH 1 OF 2 ZINZD048
DRAWING TYPE LICENSF					

Security-Related Information Figure
Withheld Under 10 CFR 2.390.

 NAC INTERNATIONAL					
LID ASSEMBLY, NRU/NRX					
PROJECT	315-40	DATE	172	REV	1
SCALE IN I.S.	METRIC	IN	2	OF 2	THRU