



**HITACHI**

**GE Hitachi Nuclear Energy**

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ATTN: Document Control Desk  
Director, Division of Fuel Management  
Office of Nuclear Material Safety and Safeguards  
U.S. Nuclear Regulatory Commission  
Washington, DC 20555-0001

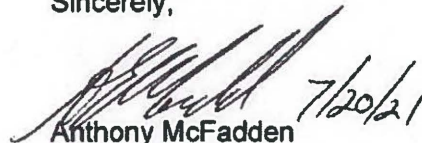
Subject: GEH Morris 2021 Biennial Report for Changes to Quality Assurance Program  
(QAP) for Radioactive Material Packages

References: 1) NRC Revised QAP Approval Form 311, No. 0004, Revision 10,  
Docket 71-0004, Issued 8/6/15  
2) NEDE-31559 GEH Quality Assurance Plan Morris Operation, Revision 4,  
January 2020  
3) GEH Submittal Letter to NRC for NEDE-31559, Revision 4, 01/23/20  
(ML20023A840)  
4) NRC SER Approval Letter for NEDE-31559, 04/15/20 (ML20094G482)

Pursuant to 10 CFR 71.106(b), this letter is submitted to notify of changes made to the GEH Morris Operation QAP during the preceding 24-month period. During this period, the GEH Morris QAP made minor editorial changes, administrative improvements, and clarifications to reflect current organization and responsibilities changes (Ref 2). The structure of the organization and assignment of responsibility for each activity ensure that designated parties will perform the work to achieve and maintain specified quality requirements. This revision had no effect on the effectiveness of the plan. These changes were submitted to the NRC on 01/23/20 (Ref 3), and subsequently approved by the NRC on 04/15/20 (Ref 4).

If there are any questions about this letter, please contact me at (815) 942-5590.

Sincerely,

  
Anthony McFadden  
Plant Manager  
GEH Morris Operation

PM 21-010