

Fracture Analysis of Vessels - Oak Ridge **FAVOR v20.1.12** User's Guide

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EXECUTIVE SUMMARY

The Fracture Analysis of Vessels – Oak Ridge (FAVOR) computer program has been developed to perform deterministic and probabilistic risk-informed analyses of the structural integrity of a nuclear reactor pressure vessel (RPV) when subjected to a range of thermal-hydraulic events. The focus of this analysis is the beltline region of the RPV wall.

Overcooling events, where the temperature of the coolant in contact with the inner surface of the RPV wall rapidly decreases with time, produce time-dependent temperature gradients that induce biaxial stress states varying in magnitude through the vessel wall. Near the inner surface and through most of the wall thickness, the stresses are tensile, thus generating Mode I opening driving forces that can act on possible existing internal surface-breaking or embedded flaws near the wetted inner surface. If the internal pressure of the coolant is sufficiently high, then the combined thermal plus mechanical loading results in a transient condition known as a pressurized-thermal shock (PTS) event.

Normal planned reactor operational transients, such as start-up, cool-down, and leak-test can also present challenges to the structural integrity of the RPV. FAVOR, v16.1 is an evolution of the FAVOR code (version 06.1) used to develop the PTS risk estimates reported in NUREGs-1806 and 1874, which were published in 2006 and 2007, respectively.

In 1999 ORNL, working in cooperation with the NRC staff and with other NRC contractors, illustrated that the application of fracture-related technology developed since the derivation of the current pressurized-thermal-shock (PTS) regulations (established in the 1980s) had the potential for providing a technical basis for a re-evaluation of the then-current PTS regulations. Motivated by these findings, the U.S. Nuclear Regulatory Commission (NRC) began the PTS Re-evaluation Project to develop a technical basis to support a revision to the rule within the framework established by modern probabilistic risk assessment techniques and advances in the technologies associated with the physics of PTS events.

An updated computational methodology was developed through research and interactions among experts in the relevant disciplines of thermal-hydraulics, probabilistic risk assessment (PRA), materials embrittlement, probabilistic fracture mechanics (PFM), and inspection (flaw characterization). Major differences between this methodology and that used to establish the technical basis for the original version of the PTS rule include the following:

- the ability to incorporate new detailed flaw-characterization distributions from NRC research obtained via work performed at the Pacific Northwest National Laboratory, PNNL,
- the ability to incorporate detailed neutron fluence maps,
- the ability to incorporate warm-prestressing effects into the analysis,
- the ability to include temperature-dependencies in the thermo-elastic properties of base and cladding,
- the ability to include crack-face pressure loading for surface-breaking flaws,
- the addition of a new ductile-fracture model simulating stable and unstable ductile tearing,
- the addition of a new embrittlement correlation,
- the ability to include multiple transients in one execution of FAVOR,
- the ability to include input from the Reactor Vessel Integrity Database, Revision 2, (RVID2) of relevant RPV material properties,

- the addition of new fracture-toughness models based on extended databases and improved statistical distributions.
- the addition of a variable failure criterion, i.e., how far must a flaw propagate into the RPV wall for the vessel simulation to be considered as "failed"?
- the addition of semi-elliptic surface-breaking and embedded-flaw models,
- the addition of through-wall weld stresses,
- the addition of base material SIFIC(s) from the ASME code, Section XI, Appendix A, Article A-3000, *Method of K_I Determination*, for infinite and finite axial and 360° continuous and finite circumferential flaws into the FAVOR SIFIC database, and
- the implementation of improved PFM methodology that incorporates modern PRA procedures for the classification and propagation of input uncertainties and the characterization of output uncertainties as statistical distributions.

These updated methodologies were implemented into the FAVOR computer code, which was then subjected to extensive verification studies. A specific version, FAVOR, v06.1, was used to develop the PTS TWCF estimates reported in NUREG-1806 and NUREG-1874, which were published in 2006 and 2007, respectively. The TWCF estimates in NUREG-1874 formed part of the technical basis for the alternate PTS rule (10 CFR 50.61a).

The FAVOR computer code has continued to evolve and to be extensively applied by analysts from the nuclear industry, both nationally and internationally, and by regulators at the NRC. FAVOR, V20.1 has added the capability to evaluate as-found flaws to v16.1, and retains backward compability with FAVOR 16.1 to do analyses of flaws as defined with VFLAW. This report documents the technical bases for the assumptions, algorithms, methods, and correlations employed in the development of the FAVOR code.

ACRONYMS

BNL Brookhaven National Laboratory

EFPY effective full-power years

EOL end-of-licensing

IPTS Integrated Pressurized Thermal Shock Program

LEFM linear-elastic fracture mechanics

LOCA loss-of-coolant accident

ORNL Oak Ridge National Laboratory

NRC United States Nuclear Regulatory Commission

PFM probabilistic fracture mechanics

PNNL Pacific Northwest National Laboratory

PRA Probabilistic Risk Assessment
PTS pressurized thermal shock
PWR pressurized water reactor
RPV reactor pressure vessel

T-E thermo-elastic T-H thermal-hydraulic

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- Brad Richardson, Karla Morris, Kate Rasmussen, and Damian Rouson, of Sourcery Inc.
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1. Introduction

1.1 Background

In 1999, Dickson et al. [1]illustrated that the application of fracture-related technology developed since the derivation of the original pressurized-thermal-shock (PTS) rules (established in the early-mid 1980s) had the potential to better inform the basis of the then-extant PTS regulations. An updated computational methodology was developed over several years through research and interactions among experts in the relevant disciplines of thermal-hydraulics, probabilistic risk assessment (PRA), materials embrittlement, probabilistic fracture mechanics (PFM), and inspection (flaw characterization).

This updated methodology has been implemented into the <u>Fracture Analysis</u> of <u>Vessels – Oak Ridge</u> computer code developed at Oak Ridge National Laboratory (ORNL) for the U.S. Nuclear Regulatory Commission (NRC). FAVOR was applied in the *PTS Re-evaluation Project* to successfully establish a technical basis supporting an alternative to the original *PTS Rule* (Title 10 of the *Code of Federal Regulations*, Chapter I, Part 50, Section 50.61, 10CFR50.61) within the framework established by modern probabilistic risk assessment techniques and advances in the technologies associated with the physics of PTS events. The alternative PTS rule has been codified in 10 CFR 50.61(a).

The FAVOR computer code continues to evolve. Extensively applied by analysts from the nuclear industry and regulators at the NRC, FAVOR incorporates fracture mechanics and risk-informed methodologies to assess and update regulations designed to insure that the structural integrity of aging nuclear reactor pressure vessels (RPVs) is maintained throughout the licensing period of the reactor.

The analysis of PTS was the primary motivation in the development of FAVOR; however, the problem class for which FAVOR is applicable encompasses a broad range of events that include normal operational transients (such as start-up, shut-down, and leak-test) as well as upset conditions beyond PTS. Essentially any event in which the RPV wall is exposed to time-varying thermal-hydraulic boundary conditions would be an appropriate candidate for a FAVOR analysis of the vessel's structural integrity.

Earlier versions of FAVOR were developed to perform deterministic and risk-informed probabilistic analyses of the structural integrity of a nuclear RPV when subjected to overcooling events such as PTS accidental transients and normal cool-down transients such as those associated with reactor shutdown. *Overcooling events*, where the temperature of the coolant in contact with the inner surface

of the RPV wall *decreases* with time, produce time-dependent temperature and stress gradients that are tensile on and near the RPV inner surface, thus generating Mode I opening driving forces that tend to open inner surface-breaking or embedded flaws located near the inner surface of the RPV wall.

The <u>Fracture Analysis of Vessels – Oak Ridge Heat-Up</u> (FAVOR^{HT}) computer program was previously developed to perform deterministic and probabilistic fracture analyses of a nuclear RPV subjected to heat-up events, such as those transients associated with the start-up of reactors. *Heat-up events*, where the temperature of the coolant in contact with the inner surface of the RPV wall *increases* with time, produce time-dependent temperature and stress gradients that are tensile on and near the RPV external surface, thus generating Mode I opening driving forces that tend to open external surface-breaking or embedded flaws located near the external surface of the reactor vessel wall. The focus of these analyses of both *overcooling* and *heat-up* events is the *beltline* region of the RPV wall as shown in Fig. 1.

A limitation of the earlier versions of FAVOR is that they performed analyses of reactor vessels with an internal radius, R_i , to wall thickness, t, (R_i/t), ratio of approximately 10; this value for R_i/t being characteristic of pressurized water reactors (PWRs). Most boiling water reactors (BWRs) have R_i/t ratios of approximately 20, although a few BWRs in the United States have R_i/t ratios between 10 and 20. This limitation was removed in FAVOR, v09.1.

An objective of FAVOR is to continue to consolidate and expand the modeling and analysis capabilities of the previous versions of FAVOR and FAVOR^{HT} discussed above into a single computer program. FAVOR has, therefore, now been generalized to provide the capability to perform deterministic and probabilistic fracture analyses of PWRs and BWRs vessels subjected to cool-down and /or heat-up transients.

The FAVOR code represents the latest NRC applications tool for performing deterministic and risk-informed probabilistic fracture analyses of RPVs. This report is intended as a user's guide to the computer system requirements, installation, and execution of the FAVOR, v16.1, deterministic and probabilistic fracture mechanics code. Detailed instructions on input data deck preparation are presented along with a description of all output files. Example input and output cases are included. A detailed review of these advancements as implemented into the current release of FAVOR is presented in the companion report *FAVOR* (v16.1): Theory and Implementation of Algorithms, Methods, and Correlations [2].

Update to 20.1

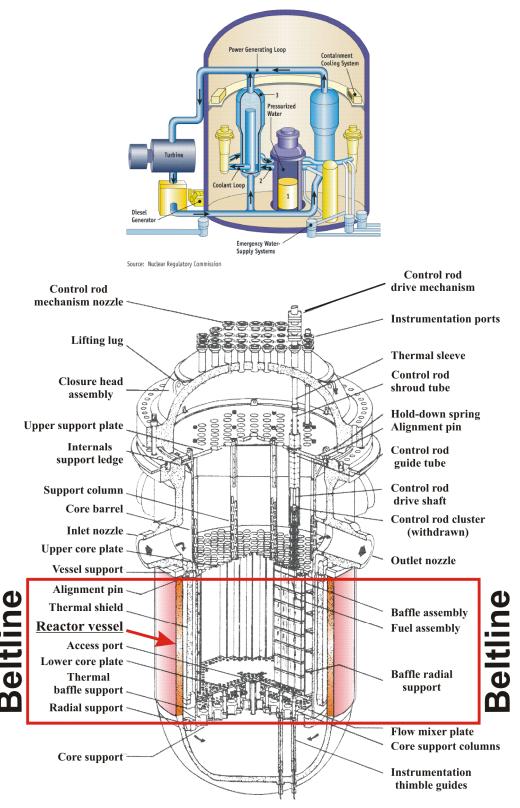


Fig. 1. The beltline region of the reactor pressure vessel wall extends from approximately one foot above the active reactor core to one foot below the core (adapted from [3]) for a pressurized water reactor (PWR).

Concern with PTS results from the combined effects of (1) simultaneous pressure and thermal-shock loadings, (2) embrittlement of the vessel due to cumulative irradiation exposure over the operating life of the vessel, and (3) the possible existence of crack-like defects at the inner surface of or embedded within the RPV heavy-section wall. The decrease in vessel temperature associated with a thermal shock also reduces the fracture toughness of the vessel and introduces the possibility of flaw propagation. Inner surface-breaking flaws and embedded flaws near the inner surface are particularly vulnerable, because at the inner surface the temperature is at its minimum and the stress and radiation-induced embrittlement are at their maximum.

The PTS issue has been under investigation for many years. Most of the early PTS analyses were of a deterministic nature. In an effort to establish more realistic limiting values of vessel embrittlement, the United States Nuclear Regulatory Commission (NRC) funded during the 1980s the Integrated Pressurized Thermal Shock (IPTS) Program [3-5] which developed a comprehensive probabilistic approach to risk assessment. Current regulatory requirements are based on the resulting *risk-informed* probabilistic methodology. In the early 1980s, extensive analyses were performed by the NRC and others to estimate the likelihood of vessel failure due to PTS events in PWRs. Though a large number of parameters governing vessel failure were identified, the single most significant parameter was a correlative index of the material that also serves as a measure of embrittlement. This material index is the reference nil-ductility transition temperature, RT_{NDT} . The NRC staff and others performed analyses of PTS risks on a conservative and generic basis to bound the risk of vessel failure for any PWR reactor. These analyses led to the establishment of the *PTS Rule* [6], promulgated in Title 10 of the *Code of Federal Regulations*, Chapter I, Part 50, Section 50.61 (10CFR50.61), and the issuance of the NRC Regulatory Guide 1.154 (RG1.154) [7].

The original *PTS Rule* specifies *screening criteria* in the form of limiting irradiated values of RT_{NDT} (designated by the rule as RT_{PTS}) of 270 °F for axially-oriented welds, plates, and forgings and 300 °F for circumferentially-oriented welds. The PTS Rule also prescribes a method to estimate RT_{PTS} for materials in an RPV in Regulatory Guide 1.99, Revision 2 [8]. For nuclear power plants to operate beyond the time that they exceed the screening criteria, the licensees must submit a plant-specific safety analysis to the NRC three years before the screening limit is anticipated to be reached..

In 2007, the NRC published a proposed amendment [9] (10CFR50.61a) to the *PTS Rule*. In 10CFR50.61a, the NRC is recommending to amend its regulations to provide updated fracture toughness requirements for protection against PTS events for PWRs. These new requirements would be voluntarily utilized by any PWR licensee as an alternative to complying with the existing

requirements in 10CFR50.61. The technical bases for the amended *PTS Rule* are reported in ref. [10] in which the FAVOR code played a critical role. The recommended screening limits for PTS in 10CFR50.61a are discussed in ref. [11] which includes the following description:

The NRC staff recommends using different reference temperature (RT) metrics to characterize the resistance of an RPV to fractures initiating from different flaws at different locations in the vessel. Specifically, the staff recommends an RT for flaws occurring along axial weld fusion lines (RT_{MAX-AW}), another for the embedded flaws occurring in plates (RT_{MAX-PL}), a third for flaws occurring along circumferential weld fusion lines (RT_{MAX-CW}), and a fourth for embedded and/or underclad cracks in forgings (RT_{MAX-FO}). These values can be estimated based mostly on the information in the NRC's Reactor Vessel Integrity Database (RVID). The staff also recommends using these different RT values together to characterize the fracture resistance of the vessel's beltline region, recognizing that the probability of a vessel fracture initiating from different flaw populations varies considerably in response to factors that are both understood and predictable. Correlations between these RT values and the through-wall cracking frequency attributable to different flaw populations show little plant-to-plant variability because of the general similarity of PTS challenges among plants.

An important element of the PTS plant-specific analysis is the calculation of the conditional probability of failure of the vessel by performing probabilistic fracture mechanics (PFM) analyses. The term *conditional* refers here to the assumption that the specific PTS event under study has in fact occurred. Combined with an estimate of the frequency of occurrence for the event, a predicted frequency of vessel failure can then be calculated. OCA-P [12] and VISA-II [13] are PTS PFM computer programs, independently developed with NRC funding at Oak Ridge National Laboratory (ORNL) and Pacific Northwest National Laboratory (PNNL), respectively, in the 1980s that are currently referenced in Regulatory Guide 1.154 as acceptable codes for performing plant-specific analyses. There have also been other proprietary PTS PFM codes independently developed in the US and internationally by reactor vendors and laboratories. These codes perform PFM analyses, using Monte Carlo techniques, to estimate the increase in failure probability as the vessel accumulates radiation damage over its operating service life. The results of such analyses, when compared with the limit of acceptable failure probability, provide an estimate of the residual life of a reactor pressure vessel. Also results of such analyses can be used to evaluate the potential benefits of plant-specific mitigating actions designed to reduce the probability of reactor vessel failure, thus potentially extending the service life of the vessel [14].

Previous efforts at obtaining the same probabilistic solutions to a specified PTS problem using different PFM codes have met with varying degrees of success [15-17]. Experience with the application of OCA-P and VISA-II as well as advancements in the science of probabilistic risk assessment (PRA) over the past 15 years have provided insights into areas where the PTS PFM

methodology could be improved. The FAVOR ($\underline{\mathbf{F}}$ racture $\underline{\mathbf{A}}$ nalysis of $\underline{\mathbf{V}}$ essels – $\underline{\mathbf{O}}$ ak $\underline{\mathbf{R}}$ idge) computer code was initially developed in the early 1990s [18] (see Fig. 2) in an effort to combine the best attributes of OCA-P and VISA-II. In the ensuing years, the NRC-funded FAVOR code has continued its advancement with the goal of providing a computational platform for incorporating additional capabilities and new developments in the fields of thermal hydraulics (as an input source to FAVOR), deterministic and probabilistic fracture mechanics, and probabilistic risk assessment (PRA).

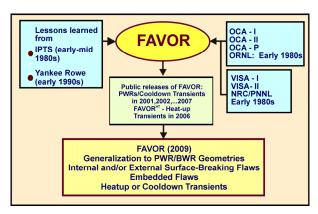


Fig. 2. Depiction of the development history of the FAVOR PFM code

1.2 PTS Re-Evaluation Project

The NRC began the *PTS Re-Evaluation Project* in 1999 to develop a technical basis for a revised PTS rule within the framework established by modern probabilistic risk assessment techniques and advances in the technologies associated with the physics of PTS events. An updated computational methodology evolved through interactions between experts in the relevant disciplines (see Fig. 3) of thermal hydraulics, PRA, materials embrittlement, PFM, and inspection (flaw characterization). This updated methodology was implemented into the FAVOR code and applied in the PTS Re-evaluation Project to establish a technical basis that better informs the basis developed for the original PTS rule. The PTS Re-evaluation was limited to performing analyses of Pressurized Water Reactors (PWRs) subjected to cool-down transients imposed on the inner (wetted) surface of the reactor pressure vessel.

As depicted in Fig. 3, FAVOR has continued to evolve with the objective of being applied to determine if a technical basis can also be established that better informs the basis of the then-existent PTS regulations (per ASME Code, Section XI, Appendix G) for normal operational transients such as those associated with reactor start-up (heat-up) and reactor shutdown (cool-down). Specifically, FAVOR has been generalized to meet this requirement, i.e., to be able perform risk-informed fracture analyses for heat-up and cool-down transients in Boiling Water Reactors (BWRs) as well as PWRs.

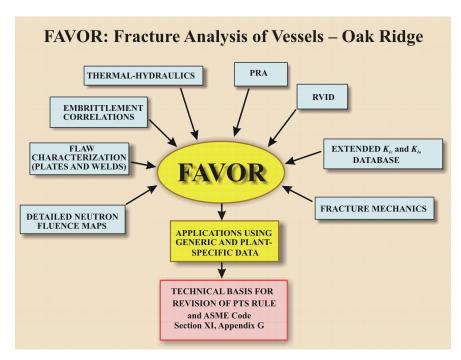


Fig. 3. The PTS Re-Evaluation Project incorporates advancements across a range of technical disciplines relevant to PTS assessment methodologies.

In support of the PTS Re-Evaluation Project, the following advanced technologies have been incorporated into FAVOR:

- the ability to incorporate new detailed flaw-characterization distributions from NRC research (with Pacific Northwest National Laboratory, PNNL),
- the ability to incorporate detailed neutron fluence maps,
- the ability to incorporate warm-prestressing effects into the analysis,
- the ability to include temperature-dependencies in the thermo-elastic properties of base and cladding,
- the ability to include crack-face pressure loading for surface-breaking flaws,
- the addition of a new ductile-fracture model simulating stable and unstable ductile tearing,
- the addition of a new embrittlement correlation,
- the ability to include multiple transients in one execution of FAVOR,
- the ability to include input from the Reactor Vessel Integrity Database, Revision 2, (RVID2) of relevant RPV material properties,
- the addition of new fracture-toughness models based on extended databases and improved statistical distributions,
- the addition of a variable failure criterion, i.e., how far must a flaw propagate into the RPV wall for the vessel simulation to be considered as "failed"?
- the addition of semi-elliptic surface-breaking and embedded-flaw models,
- the addition of through-wall weld stresses,

- the addition of base material SIFIC(s) from the proposed ASME code, Section XI, Appendix A, Article A-3000, *Method of K_I Determination*, for infinite and finite axial and 360° continuous and finite circumferential flaws into the FAVOR SIFIC database, and
- the implementation of improved PFM methodology that incorporates modern PRA
 procedures for the classification and propagation of input uncertainties and the
 characterization of output uncertainties as statistical distributions.

1.3 Overview – Structure and Organization of the FAVOR Code

As shown in Fig. 4, FAVOR is composed of three computational modules: (1) a deterministic load generator (FAVLoad), (2) a Monte Carlo PFM module (FAVPFM), and (3) a post-processor (FAVPost). Figure 4 also indicates the nature of the data streams that flow through these modules.

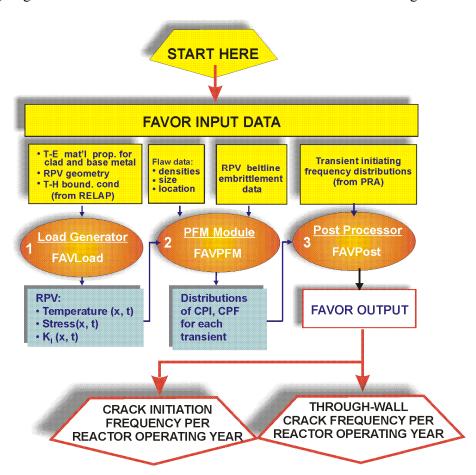


Fig. 4. FAVOR data streams flow through three modules: (1) FAVLoad, (2) FAVPFM, and (3) FAVPost.

The PFM model in FAVOR is based on the application of Monte Carlo techniques in which deterministic fracture analyses are performed on a large number of stochastically-generated RPV *trials* or *realizations*. Each vessel realization, containing a specified number of flaws, is analyzed to determine the conditional probability of initiation (*CPI*) and the conditional probability of failure

(*CPF*) for an RPV challenged by a postulated thermal-hydraulic transient at a selected time in the vessel's operating history. The fracture-initiation mechanism is stress-controlled cleavage (in the lower transition-temperature region of the vessel material) modeled under the assumptions of linear-elastic fracture mechanics (LEFM), and the associated failure modes are sufficient flaw growth either to produce a net-section plastic collapse of the remaining ligament or to advance the crack tip to a user-specified fractional distance of the wall thickness. The potential for plane-strain crack arrest is also simulated. The time-dependent load path is assumed to be quasi-static.

A ductile-fracture capability has been implemented into the *Initiation-Growth-Arrest* (IGA) submodel to allow the simulation of flaw growth by stable ductile tearing in combination with cleavage propagation. When this user-selected option is turned on, an additional failure mode of *unstable ductile tearing* is included in the determination of *CPF*.

The Monte Carlo method involves sampling from appropriate probability distributions to simulate many possible combinations of flaw geometry and RPV material embrittlement, all exposed to the same transient loading conditions. The PFM analysis is performed for the *beltline* of the RPV, usually assumed to extend from one foot below the active length of the reactor core to one foot above the core. As shown in Fig. 5, the RPV beltline can be divided into major regions such as axial welds, circumferential welds, and plates or forgings that may have their own embrittlement-sensitive chemistries. These major regions may be further divided into subregions to accommodate detailed mappings of azimuthal and axial variations in fast-neutron fluence.

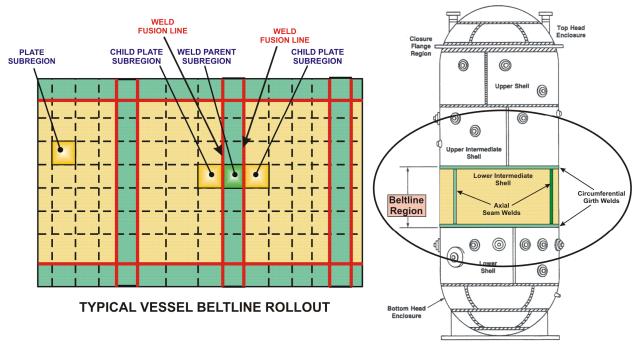


Fig. 5. The global modeling approach in FAVOR allows the entire beltline to be simulated in one model definition. (The above schematic is for a BWR.)

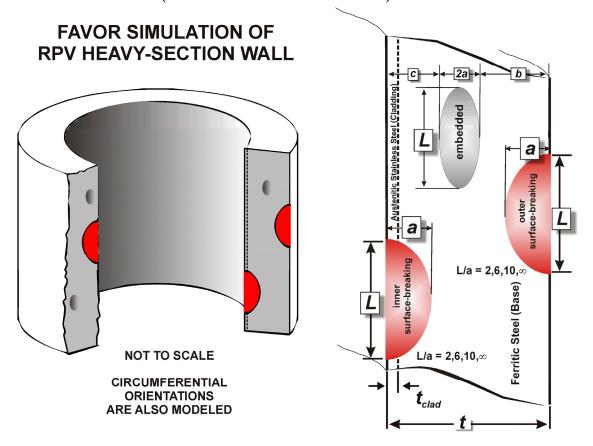


Fig. 6. Flaw models available in FAVOR.

Figure 6 shows the flaw models that are available in FAVOR:

A significant part of the generalization included in FAVOR is (1) the capability to model different flaw populations depending on the problem and (2) the capability to model BWR vessel geometries as well as PWR geometries.

FAVOR was originally developed to perform deterministic and probabilistic fracture mechanics (PFM) analyses of reactor pressure vessels subjected to cool-down thermal hydraulic transients imposed on the inner (wetted) surface of the reactor such as those associated with accidental PTS conditions and normal transients associated with reactor shutdown.

For such cool-down transients, the flaw populations of interest are those flaws on and/or near the inner surface of the reactor vessel wall, because at the inner surface, the temperature is at its minimum and the tensile stress and radiation-induced embrittlement are at their maximum. These tensile stresses tend to open existing cracks located on or near the internal surface of the RPV wall.

Therefore, earlier versions of FAVOR were limited to modeling internal surface-breaking flaws and/or embedded flaws that reside near the inner surface of the vessel wall. The embedded flaws (quantified in the embedded flaw characterization files) are assumed to be distributed uniformly throughout the entire vessel wall; however, for computational efficiency, only those postulated to reside in the first 3/8 of the base metal (wall thickness exclusive of clad thickness) were included in the analysis. For cool-down transients, the applied- K_I driving force for embedded flaws postulated to reside in the vessel wall beyond the inner 3/8 of the wall thickness is too small to have a conditional probability of initiating an embedded flaw in cleavage fracture.

For heat-up transients, such as normal transients associated with reactor start-up, flaws on or near the external surface of the reactor vessel are the most vulnerable because the tensile stresses are at their maximum there. The FAVOR^{HT} code was designed to perform analyses of these heat-up transients; i.e., however, it was limited to the modeling of embedded flaws in the outer 3/8 of the RPV wall thickness. FAVOR^{HT} did not have the capability of modeling external surface-breaking flaws.

FAVOR, v9.1, consolidated the capabilities of the previous versions of FAVOR and FAVOR^{HT} as discussed above as well as added additional capabilities. FAVOR now has the user-specified optional ability to model three different flaw populations as follows:

<u>Flaw Population Option 1</u> – (Identical to previous versions of FAVOR.) All surface-breaking flaws (quantified in the surface flaw characterization input file) are internal surface breaking flaws and only those embedded flaws in the first 3/8 of the RPV wall thickness are included in the model. The primary application of this option is for modeling cool-down transients. Through-wall flaw propagation is included in this option

Flaw Population Option 2 – (Similar to previous versions of FAVOR^{HT}, however, it includes the capability to model external surface breaking flaws.) All surface-breaking flaws (quantified in the surface flaw characterization input file) are external surface-breaking flaws and those embedded flaws in the outer 3/8 of the RPV wall thickness are included in the model. The primary application of this option is for modeling heat-up transients. Through-wall flaw propagation is not included in this option, i.e., an initiated flaw is assumed to propagate thru-the-wall (thru the wetted inner surface) such that failure occurs. Therefore, the conditional probability of vessel failure is equal to the conditional probability crack initiation.

Flaw Population Option 3 – This additional population includes internal and external surface-breaking flaws; all of the embedded flaws are uniformly distributed through the RPV wall (approximately 8/3 times the number of embedded flaws postulated in Options 1 and 2). The number of postulated surface breaking flaws is double that of Options 1 or 2; and they are evenly divided between internal and external surface breaking flaws. The application of Option 3 is for modeling transients in which the pressure-induced loading is dominant (e.g., hydro-testing, etc.), since the applied- K_I for all flaws has a smaller dependence on their respective locations. Also, it is anticipated that this option may be more appropriate for modeling BWRs since the pressure-induced applied- K_I is larger for BWRs than for PWRs. Through-wall flaw propagation is not yet included in this option.

For flaw population option 3, internal surface breaking flaws and embedded flaws in the inner half of the RPV (category 2) will be incrementally propagated thru the wall to determine if the vessel fails. External surface breaking flaws and embedded flaws in the outer half of the RPV (category 3) will not be propagated thru the wall, but rather, its is just assumed that they fail the vessel.

Flaw Population Options 1 and 2 are available for computational efficiency. If the dominant loading is thermally induced, only those populations of flaws on or near the relevant RPV surface would likely ever initiate (and subsequently fail), so the other flaws are excluded from the analysis because their presence would not change the PFM solution(s), but could dramatically increase the computational resources (memory and time) to complete a PFM analysis. When in doubt, Option 3 is

suggested; however, this option will require considerably more computational resources in terms of memory and computational time to reach a converged solution.

Another limitation of earlier versions of FAVOR is that the analysis of internal surface-breaking flaws was restricted to reactor vessels with an internal radius to wall thickness (R_i/t) ratio of approximately 10, characteristic of PWRs. This limitation was because the stress intensity factor-influence coefficients (SIFICs), applied by FAVOR to calculate values of applied- K_I for surface-breaking flaws, were applicable only to this specific geometry. Most BWRs have an R_i/t ratio of approximately 20, although a few BWRs in the United States have an R_i/t ratio of approximately 15.

The SIFIC datasets for BWR vessel geometry ($R_i/t \approx 20$) are distinctly different from those generated for the PWR geometry ($R_i/t \approx 10$); therefore, there are two SIFIC datasets for each of the 16 surface breaking flaw types in FAVOR; one each for PWR geometry $R_i/t \approx 10$ and BWR geometry $R_i/t \approx 20$. The generalization of FAVOR to include the capability to calculate applied- K_I 's for the 16 axially-and circumferentially-oriented internal and external surface breaking flaw types for both BWR and PWR required the creation, implementation, and verification of a total 32 SIFIC databases, compared to eight SIFIC datasets in previous versions of FAVOR. Also, algorithms have been developed and verified such that the SIFIC datasets for $R_i/t \approx 10$ and BWR geometry $R_i/t \approx 20$ for internal and external surface-breaking flaws are appropriately interpolated for application to RPVs for which $10 < R_i/t < 20$; therefore, FAVOR can be also be applied to those BWRs in the United States that have an R_i/t ratio of approximately 15.

Regarding flaw orientation, consistent with previous versions of FAVOR, all inner-surface breaking flaws are assumed to be circumferentially oriented. External surface-breaking flaws in axial welds are axially oriented; external surface-breaking flaws in circumferential welds are circumferentially oriented; and external surface-breaking flaws in plates are evenly divided between axial and circumferential orientations. As in previous versions of FAVOR, embedded flaws in welds assume the orientation of the weld, i.e., embedded flaws in axial welds are axially oriented, and embedded flaws in circumferential welds are circumferentially oriented. Embedded flaws in plates are evenly divided between axial and circumferential orientations.

For the finite-length semielliptical flaw geometries, the SIFIC datasets contain values corresponding to multiple angular positions around the semielliptical crack front; however, currently FAVOR only applies those values that correspond to the deepest point of the flaw. The code could be further generalized to have the capability to calculate the applied- K_I at multiple locations around the crack front.

It is anticipated that this generalized version of FAVOR will be instrumental in addressing the wide range of vessel geometries and transient types required in the current on-going NRC/industry study to determine if a risk-informed technical basis can be established to improve the current regulations for normal transients associated with reactor start-up and shutdown

The flaw models shown in Fig. 6 are included in the three categories of flaws identified by FAVOR:

Category 1:

Includes Flaw Population Option 1 – internal surface-breaking flaws only (flaw types 1-8)

Includes Flaw Population Option 2 – external surface-breaking flaws only (flaw types 9-16)

Includes Flaw Population Option 3 – internal and external surface-breaking flaws only (flaw types 1-16)

Category 2:

Includes Flaw Population Option 1 with embedded flaws having fully elliptic geometry with the crack tip nearest the wetted inner surface located between the clad / base interface and the inner 1/8th of the base metal thickness

Includes Flaw Population Option 2 with embedded flaws having fully elliptic geometry with crack tip nearest the external surface located in the outer 1/8th of the base metal thickness

Includes Flaw Population Option 3 with embedded flaws having fully elliptic geometry with crack tip nearest the external surface located between the clad base interface and the outer half of the total wall thickness

Note: base metal thickness = total vessel wall thickness – clad thickness

Category 3:

Includes Flaw Population Option 1 with embedded flaws having fully elliptic geometry with the crack tip nearest the wetted inner surface located between 1/8th and 3/8th of the base metal thickness;

Includes Flaw Population Option 2 with embedded flaws having fully elliptic geometry with crack tip nearest the external surface located between 1/8th and 3/8th of the outer base metal thickness;

Includes Flaw Population Option 3 with embedded flaws having fully elliptic geometry with crack tip nearest the external surface located in the outer half of the total wall thickness.

Away from nozzles and other geometric discontinuities in the vessel, the RPV wall experiences a biaxial stress state during an overcooling event in which the principal stresses are oriented in both the longitudinal (axial stresses) and azimuthal (hoop stresses) directions. FAVOR, therefore, provides the capability for the crack face to be oriented normal to either of the two opening-mode principal directions, i.e., axial stresses opening circumferential flaws and hoop stresses opening axial flaws. In addition to the combined states of mechanical loading due to internal pressure, thermal loading due to differential expansion between the cladding and base, crack-face pressure loading on surface-breaking flaws, and through-wall thermal stress loading due to temperature gradients in the cladding and base, FAVOR also provides the option to include the effects of residual stresses in axial and circumferential welds for all of the flaw models.

The format of the required user-input data files will be discussed in detail in the following sections. In summary, the input files along with the resulting output files for the three modules are:

• FAVLoad Data Streams (see Fig. 7)

- 1) Input file that includes: vessel geometry, thermo-mechanical material properties for the cladding and base (either constant or temperature dependent), user-selected loading options, and thermal-hydraulic definitions of all transients to be analyzed
- 2) Output file that provides an echo of the user input
- 3) Output file that is used as a load-definition input file for FAVPFM

• FAVPFM Data Streams (see Fig. 8)

- 4) Input file that provides user-selected case options, major region and subregion definitions with weld/plate embrittlement data, and the number of RPV realizations/trials to be simulated
- 5) Input file from the FAVLoad module [data stream file 3)] that contains load-definition data for each thermal-hydraulic transient
- 6) Input file that provides characterization data for surface-breaking flaws in plates, forgings, and welds
- 7) Input file that provides characterization data for flaws embedded in welds
- 8) Input file that provides characterization data for flaws embedded in plates and forgings
- 9) Input file for restart cases (required only if the current execution is a restart from a previous run)
- 10) Output file that provides an echo of the user input
- 11) Output/Input binary restart file, created at user-selected checkpoints during the FAVPFM run
- 12) Output file that contains summary reports of the PFM analysis
- 13) Output files that can be used for Quality Assurance checks of PFM calculations
- 14) Output file with the conditional probability of crack initiation matrix for input to FAVPost
- 15) Output file with the conditional probability of through-wall cracking matrix for input to FAVPost

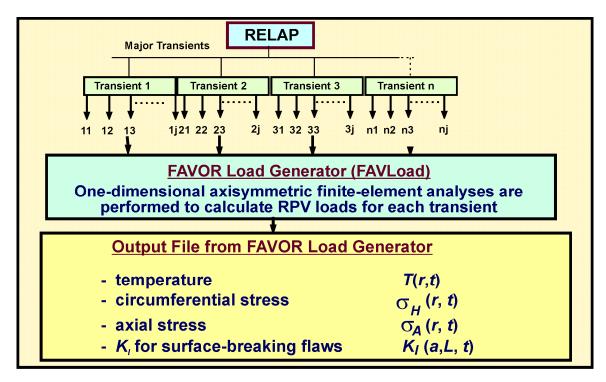


Fig. 7. The FAVOR load generator module FAVLoad performs deterministic analyses for a range of thermal-hydraulic transients.

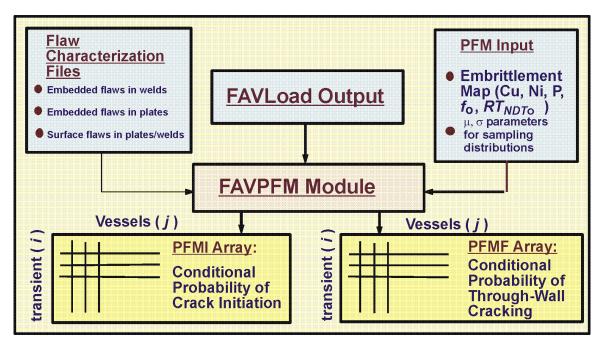


Fig. 8. The FAVPFM module takes output from FAVLoad and user-supplied data on flaw distributions and embrittlement of the RPV beltline and generates PFMI (INITIATE.DAT) and PFMF (FAILURE.DAT) arrays.

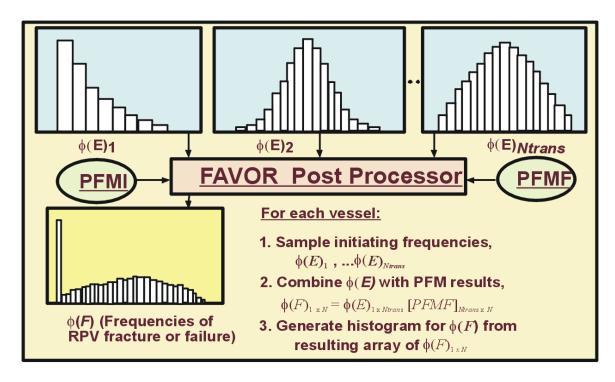


Fig. 9. The FAVOR post-processor FAVPost combines the distributions of conditional probability of initiation and failure calculated by FAVPFM with initiating frequency distributions for all of the transients under study to create distributions of frequencies of RPV fracture and failure.

• FAVPost Data Streams (see Fig. 9)

- 16) Input file that provides initiating frequency distributions for each transient defined in 1) above.
- 17) Input file from FAVPFM containing the conditional probability of initiation matrix
- 18) Input file from FAVPFM containing the conditional probability of failure matrix
- 19) Output file that, in addition to an echo of the user input, contains histograms describing the distributions for the frequency of crack initiation and frequency of failure (also known as the through-wall crack frequency) with the units of cracked vessels per reactor operating year and failed vessels per reactor operating year, respectively.

1.4 Installation

All of the files required to run FAVOR including executables, example input and output files, documentation, and source code, are distributed in a WINZIP file. Using the WINZIP utility application, these files can be unzipped to the user's local directory. The contents of this WINZIP file are shown in Fig. 10.

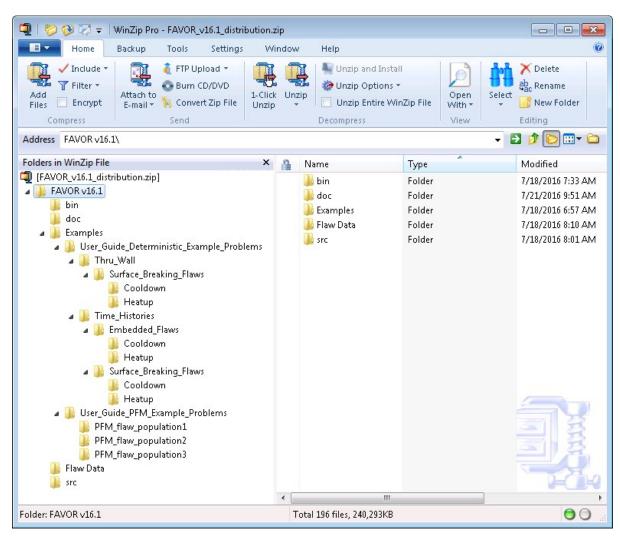


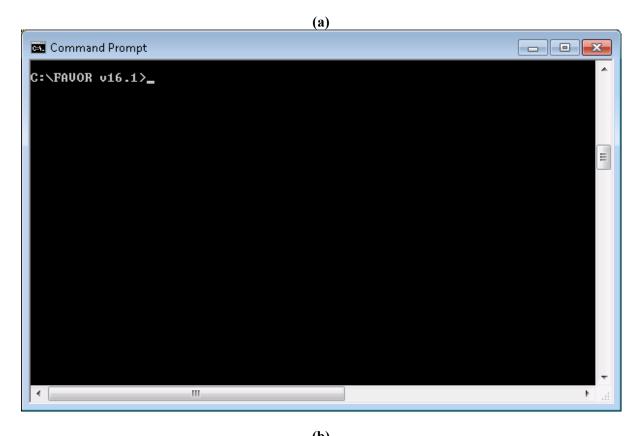
Fig. 10. Contents of the FAVOR WINZIP package file.

1.5 Execution

On Microsoft Windows operating systems (Windows XP/VISTA/7/10), the three FAVOR modules can be started either by double clicking on the executables' icon (named FAVLoad.exe, FAVPFM.exe, and FAVPost.exe) in Windows Explorer or by opening a Command Prompt window and typing in the name of the executable at the line prompt as shown in Fig. 11a for FAVLoad execution. All input files and executables must reside in the same current working directory. For details on the creation of FAVOR input files see Chapter 2. In Fig. 11b, the code prompts for the names of the FAVLoad input and FAVLoad output files. The FAVLoad output file will be used as the load-definition input file for the FAVPFM module. Figure 12 shows the messages written to the screen as FAVLoad performs its calculations.

Upon creation of the load-definition file by FAVLoad, FAVPFM execution can be started by typing "FAVPFM" at the line prompt (see Fig. 13). FAVPFM will then prompt the user for the names of six files (see Fig. 14a): (1) the FAVPFM input file, (2) load-definition file output from FAVLoad, (3) a name for the output file to be created by FAVPFM, (4) the name of the input flaw-characterization file for surface-breaking flaws in weld and plate regions (DEFAULT=S.DAT), (5) the name of the flaw-characterization file for embedded flaws in weld regions (DEFAULT=W.DAT), and (6) the name of the flaw-characterization file for embedded flaws in plate regions (DEFAULT=P.DAT). The user can accept the default file names for input files (4)-(6) by hitting the ENTER key at the prompt. If FAVPFM cannot find the named input files in the current execution directory, it will prompt the user for new file names. If the FAVPFM output file to be created already exists in the current directory, the code will query the user if it should overwrite the file. For RESTART cases, the user will be prompted for the name of a binary restart file created during a previous execution (see Fig. 14b). See Sect. 2.2, Record 1 – CNT1, for detailed information on the execution of restart cases.

The user may abort the execution at any time by typing a <ctrl>c. FAVPFM provides monitoring information during execution by writing the running averages of conditional probabilities of initiation and vessel failure for all of the transients defined in the load file for each RPV trial as shown in Fig. 15.



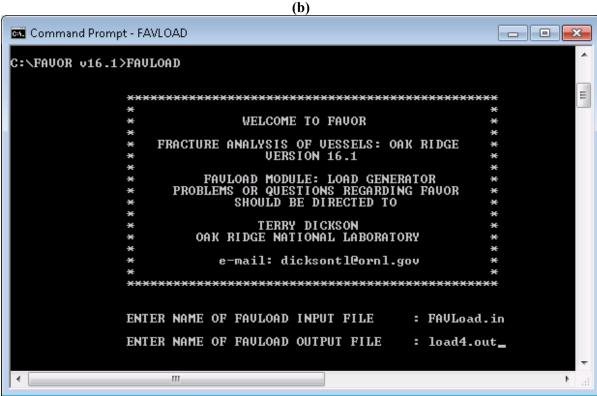


Fig. 11. Execution of the FAVLoad module: (a) type in FAVLoad at the line prompt and (b) respond to prompts for the input and output file names.

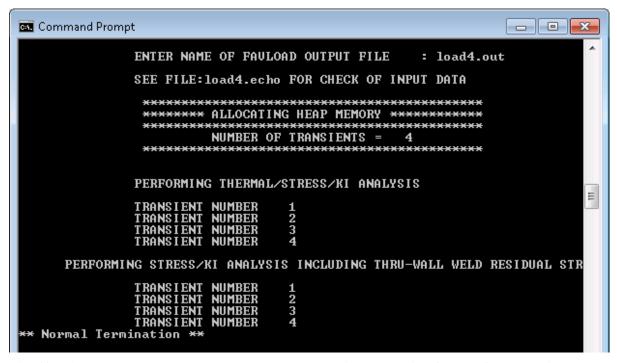


Fig. 12. FAVLoad calculates thermal, stress, and applied K_I loading for all of the transients defined in the input file.

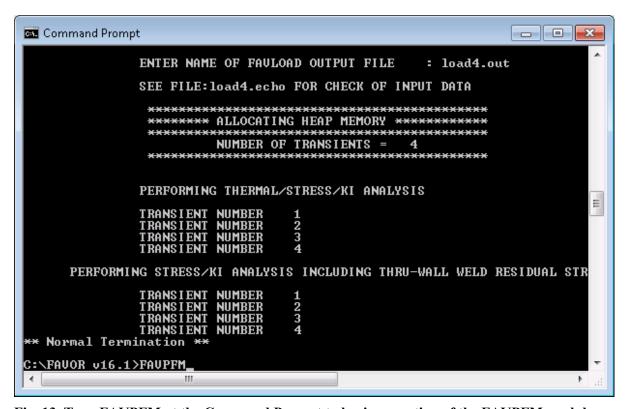


Fig. 13. Type FAVPFM at the Command Prompt to begin execution of the FAVPFM module.

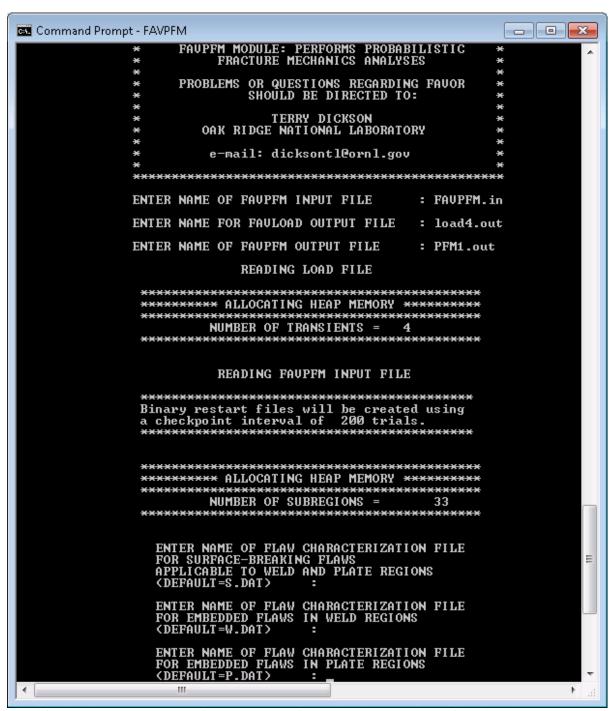


Fig. 14. (a) FAVPFM prompts for the names of the (1) FAVPFM input file, (2) FAVLoad-generated load-definition file, (3) FAVPFM output file, (4) flaw-characterization file for surface-breaking flaws in welds and plates, (5) flaw-characterization file for embedded flaws in welds, and (6) flaw-characterization file for embedded flaws in plates.

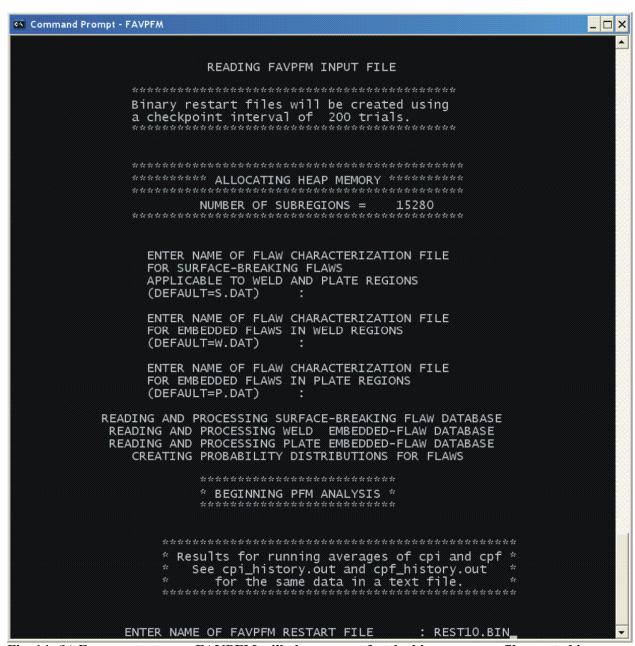


Fig. 14. (b) For a restart case, FAVPFM will also prompt for the binary restart file created in a previous execution (see Record 1 – CNT 1 for details regarding restart cases).

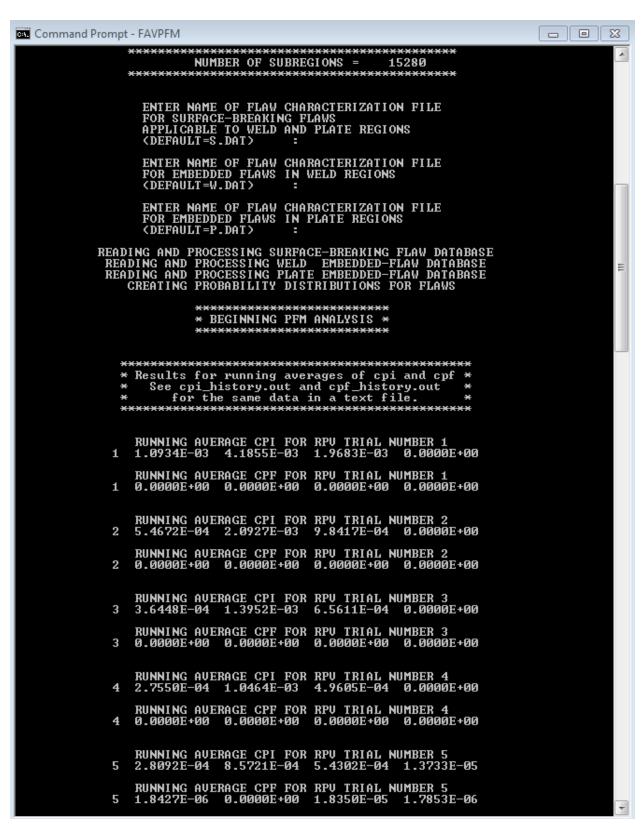


Fig. 15. FAVPFM continually writes out progress reports in terms of running average CPI/CPF values for each transient as the code proceeds through the required number of RPV trials.

<u>FAVPost Execution</u> – The FAVPost module may be run while FAVPFM is still executing. This feature is particularly helpful when FAVPFM is executing a run that could take hours or possibly days. Here is the procedure:

- 1. While FAVPFM is running in one Command Prompt Window, bring up a second Command Prompt Window and navigate to a directory that is <u>not</u> the FAVOR working directory.
- 2. Copy the FAVPost.exe executable and the current files INITIATE.DAT, FAILURE.DAT, and NSIM.DAT from the current FAVOR working directory to the directory selected in Step 1.
- 3. Start the copied FAVPost executable in the directory selected in Step 1 by typing FAVPost and then <Enter> at the prompt.
- 4. Respond to the prompt for the FAVPost input filename.
- 5. Take the defaults for the INITIATE.DAT and FAILURE.DAT file names by hitting the <Enter> key twice.
- 6. Respond to the prompt for the FAVPost output file name.
- 7. Respond to the prompt for the number of RPV trials to be processed.
- 8. FAVPost will interrogate the INITIATE.DAT file to determine the current number of completed RPV trials.
- 9. FAVPost reports the number of RPV trials completed and asks how many trials the user wishes to process.
- 10. Respond to the query with either a number (less than the total completed) or take the default "ALL" by hitting the <Enter> key.

The above capability is also convenient for calculating convergence statistics as a function of RPV trials, even when the FAVPFM run has completed. For example, the analyst might wish to calculate the 99th percentile of the failure frequency vs RPV trials as a check for convergence. Just run FAVPost several times asking for 1000, 2000, 3000, ...NSIM RPV trials, and then plot the relevant statistics.

In Fig. 16, FAVOR's post-processing module is executed by typing FAVPost at the line prompt. The code will then prompt the user for the names of four files (see Fig. 16): (1) a FAVPost input file, (2) the file created by the FAVPFM execution that contains the conditional probability of initiation matrix (DEFAULT=INITIATE.DAT), (3) the file created by the FAVPFM execution that contains the conditional probability of failure matrix (DEFAULT=FAILURE.DAT), and (4) the name of the output file to be created by FAVPost that will have the histograms for vessel fracture and failure frequencies. Again, for files (2) and (3), the user may accept the defaults by hitting the RETURN/ENTER key.

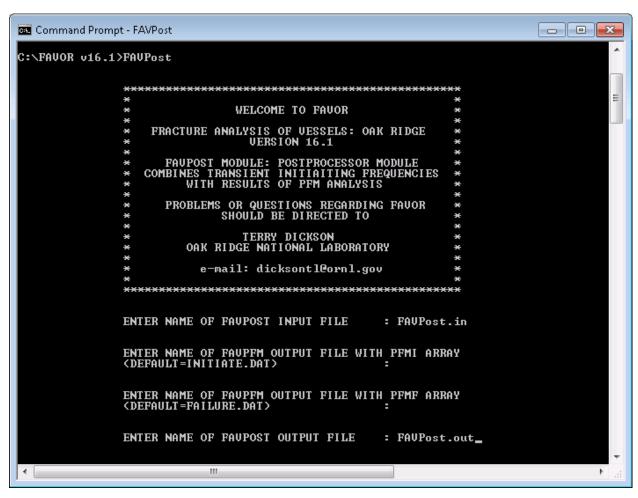


Fig. 16(a). Type in FAVPost at the Command Prompt to execute the FAVPost module. FAVPost prompts for the (1) FAVPost input file, (2) CPI matrix file generated by FAVPFM, (3) CPF matrix file generated by FAVPFM, and (4) the FAVPost output file.

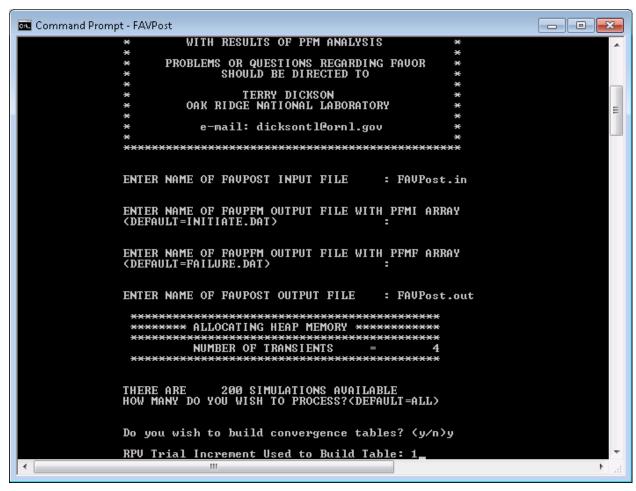
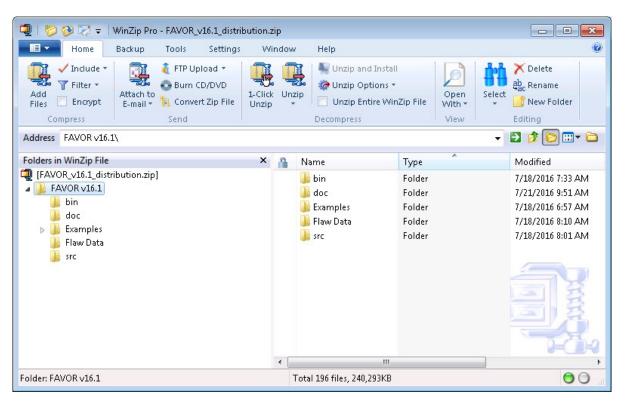


Fig. 16(b) Set the total number of simulations to be processed and build convergence tables, if required.

1.6 Distribution WINZIP package file

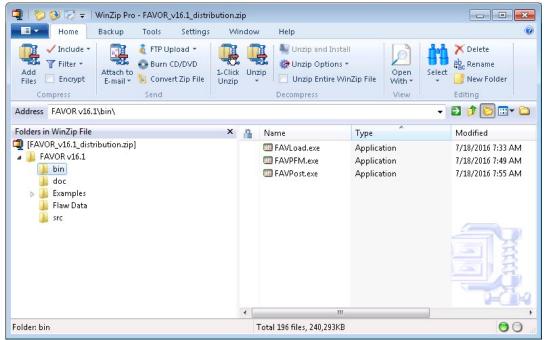
The distribution WINZIP file, "FAVOR_v16.1_distribution.zip", contains the following folders and files:

Main Folder: .\FAVOR_v16.1\



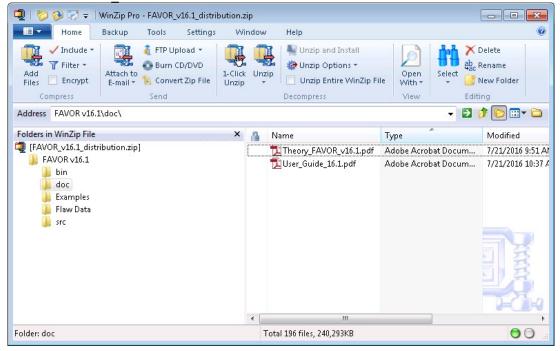
The main folder .\FAVOR_v16.1\ contains five subfolders. After installation, the FAVOR, v16.1, documentation may be viewed by double-clicking on the individual ".pdf" files in the \docs\ subfolder if a PDF Reader application has been associated with the PDF extension on the user's computer.

Subfolder: .\FAVOR_v16.1\bin\



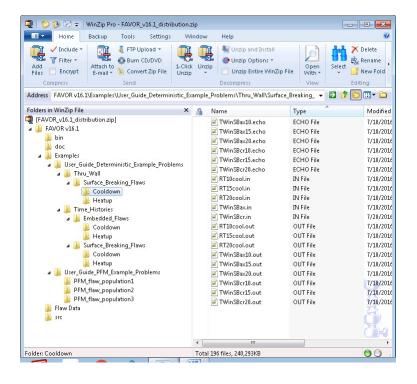
.\FAVOR_v16.1\bin contains the executables for a PC running under a Microsoft Windows operating system.

Subfolder: .\FAVOR_v16.1\doc\

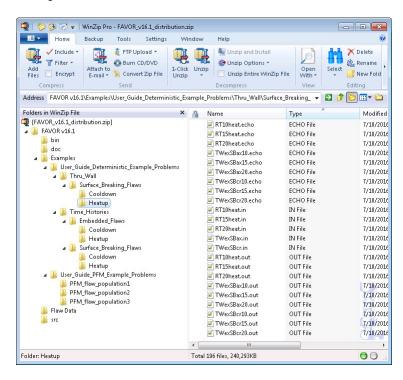


.\FAVOR v16.1\doc contains the Theory and User's Guide in PDF.

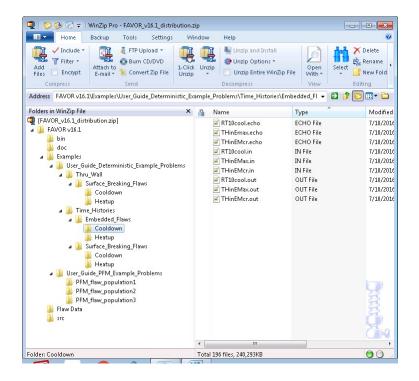
Subfolder:



Subfolder:

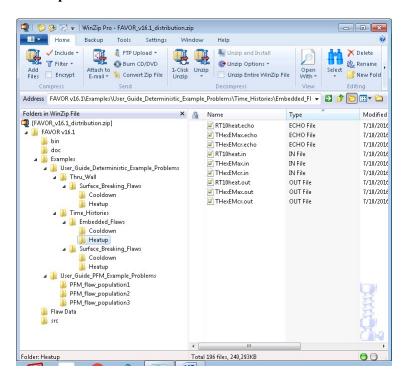


Subfolder:

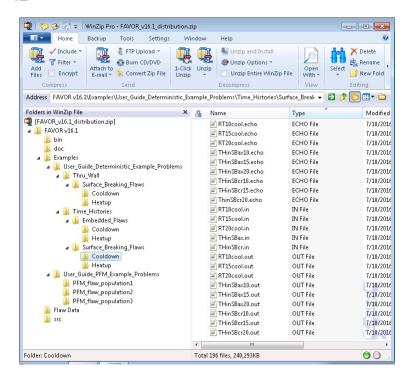


Subfolder:

.\FAVOR_v16.1\Examples\User_Guide_Deterministic_Example_Problems\Time_Histories\Embedded Flaws\ Heatup

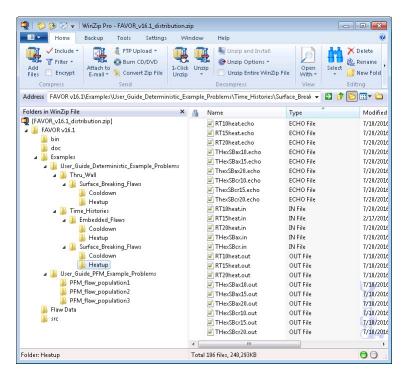


Subfolder:

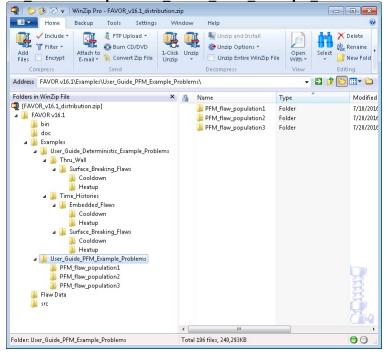


Subfolder:

.\FAVOR_v16.1\Examples\User_Guide_Deterministic_Example_Problems\Time_Histories\Surface_Breaking_Flaws\Heatup

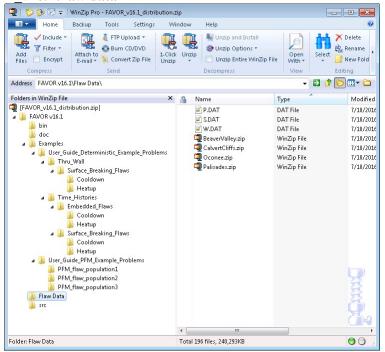


Subfolder: .\FAVOR_v16.1\Examples\User_Guide_PFM_Example_Problems\



These are the deterministic and PFM input and output files for the example case discussed in Chapter 3 of this User's Guide.

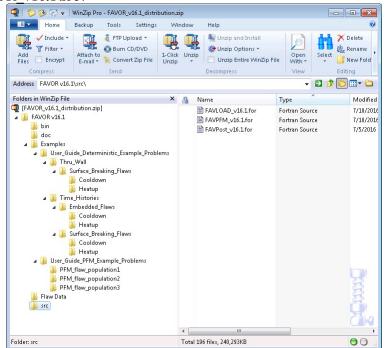
Subfolder: FAVOR_v16.1\flaw data



The four flaw-characterization files developed for the PTS Re-Evaluation Project are included in this subfolder for each of four nuclear power plants. The files "Palisades.zip" (Palisades NPP, South Haven, MI), "Oconee.zip" (Oconee NPP, Greeneville, SC), "CalvertCliffs.zip" (Calvert Cliffs NPP, Annapolis, MD), and "BeaverValley.zip" (Beaver Valley NPP, McCandless, PA) are zipped file archives containing the four plant-specific flaw-characterization files. The files "W.dat", "S.dat", and "P.dat" are the example files used in the installation examples.



Subfolder: FAVOR v16.1\src\



The source code for the three FAVOR modules is included in this subfolder. FAVOR is written in the Fortran computer language. A Fortran compiler that is compliant with the Fortran 90/95 standard (ISO/IEC 1539-1:1997) is required to compile the FAVOR source code.

2. FAVOR Input Requirements

FAVOR employs ASCII text files either created by the user or created by previous executions of the FAVOR modules. User-created input files are organized by a sequence of keyword records with *free-field format* for the placement of parameter data located on the same line record as the keyword or on data lines following the keyword record. The data must be input exactly in the sequence and order prescribed in the sections below. Omission of data fields is not allowed. The 4-letter keywords always begin in column 1.

Comment lines are designated by an asterisk, "*", in column 1. The user is encouraged to take full advantage of including comments in the input files as a method for internal documentation of the model. It has proven beneficial by the developers of FAVOR to use the input files (included in the example cases in the distribution package) as templates for the creation of new input datasets.

In developing input datasets, the user should pay careful attention to the required units for each data record. FAVOR carries out conversions internally to insure a consistent set of units for all analyses; however, the input data must be entered in the units specified in the sections below.

2.1 FAVOR Load Module – FAVLoad

A total of 12 data records, listed in Table 1, are required in the FAVLoad input file, where each record may involve more than one line of data. A detailed description of each data record is given below.

Table 1. Record Keywords and Parameter Fields for FAVLoad Input File

1	GEOM	IRAD=[in]	W=[in]	CLTH=[in]				
2	BASE	K=[Btu/hr-ft-°F]	C=[Btu/lbm-°F]	RHO=[lbm/ft ³]	E=[ksi]	ALPHA=[°F -1]	NU=[-]	NTE=[0 1]
2a	NBK	NK=[-]	if NTE=1					
	input NK	data lines with {T,]	K(T) } [°F, Btu/h-f	ft-°F] pairs - one p	air per line	;		
2b	NBC	NC=[-]	if NTE=1					
	input NC	data lines with {T, 0	C(T) } [°F, Btu/lbn	n-°F] pairs - one p	air per line	,		
2c	NBE	NE=[-]	if NTE=1		•			
	input NE	data lines with {T, I		rs - one pair per li	ine			
2d	NALF	NA=[-]	Tref0=[°F]	if NTE=1				
	input NA	data lines with {T, A	ALPHA(T) } [°F, °	F ⁻¹] pairs - one p	air per line			
2e	NNU	NU=[-]	if NTE=1					
	input NU	data lines with {T, I	NU(T)	irs - one pair per l	ine			
3	CLAD	K=[Btu/hr-ft-°F]	C=[Btu/lbm-°F]	RHO=[lbm/ft ³]	E=[ksi]	ALPHA=[°F ⁻¹]	NU=[-]	NTE=[0 1]
3a	NCK	NK=[-]	if NTE=1					
	input NK	data lines with {T, l	K(T)	ft-°F] pairs - one p	air per line	,		
3b	NCC	NC=[-]	if NTE=1					
	input NC	data lines with {T, 0	C(T)	n-°F] pairs - one p	air per line	;		
3c	NCE	NE=[-]	if NTE=1					
		data lines with {T, I			ine			
3d	NALF	NA=[-]	Tref0=[°F]	if NTE=1				
	input NA	data lines with {T, A	ALPHA(T) } [°F, °	F ⁻¹] pairs - one p	air per line			
3e	NNU	NU=[-]	if NTE=1					
	input NU	data lines with {T, I	NU(T)	irs - one pair per l	ine			
4	SFRE	T=[°F]	CFP=[0 1]					
5	RESA	NRAX=[-]						
6	RESC	NRCR=[-]						
7	TIME	TOTAL=[min]	DT=[min]					
8	NPRA	NTRAN=[-]						
	-	ta records 9 throug	h 12 for each NTF	RAN transients				
9	TRAN	ITRAN=[-]	ISEQ=[-]					
10	NHTH	NC=[-]						
	input NC	data lines with $\{t, t\}$	$h(t)$ } [min, Btu/hi	r-ft²-°F] pairs - on	e pair per l	ine		
11	NTTH	NT=[-]						
	input NT	data lines with (t , T	T(t)) [min, °F] par	irs - one pair per l	line			
	or							
11	NTTH	NT=101						
	STYL	TINIT=[°F]	TFINAL=[°F]	BETA=[min ⁻¹]				
12	NPTH	NP=[-]						
	input NP o	data lines with (<i>t , I</i>	$\mathbf{P}(t)$) [min, ksi] pa	irs - one pair per	line			

Record 1 - GEOM

Record No. 1 inputs vessel geometry data, specifically the internal radius, **IRAD**, in inches, the wall thickness (inclusive of cladding), **W**, in inches, and the cladding thickness, **CLTH**, in inches. The thickness of the base metal is, therefore, **W** – **CLTH**.

EXAMPLE

```
* Record GEOM

* IRAD = INTERNAL RADIUS OF PRESSURE VESSEL

* W = THICKNESS OF PRESSURE VESSEL WALL (INCLUDING CLADDING)

* CLTH = CLADDING THICKNESS

GEOM IRAD=78.5 W=8.031 CLTH=0.156
```

Records 2 and 3-BASE and CLAD

Records 2 and 3 input thermo-elastic property data for the base (typically a ferritic steel) and cladding (typically an austenitic stainless steel), respectively: thermal conductivity, **K**, in Btu/hr-ft-°F, **C**, mass-specific heat capacity in Btu/lbm-°F, mass density, **RHO**, in lbm/ft³, Young's modulus of elasticity, **E**, in ksi, coefficient of thermal expansion, **ALPHA**, in °F⁻¹, and Poisson's ratio, **NU**. All property data are assumed to be independent of temperature if **NTE** = **0**.

EXAMPLE

If NTE = 1 on Records 2 or 3, then tables of temperature-dependent properties will be input.

EXAMPLE

70

```
**************
        Records BASE and CLAD
       THERMO-ELASTIC MATERIAL PROPERTIES FOR BASE AND CLADDING
                 = THERMAL CONDUCTIVITY
= SPECIFIC HEAT
                                                                                                [BTU/HR-FT-F]
                                                                                                   [BTU/LBM-F]
[LBM/FT**3]
[KSI]
[F**-1]
        RHO = DENSITY [LI
RHO = DENSITY [LI
RHO = DENSITY [LI
E = YOUNG'S ELASTIC MODULUS

ALPHA = THERMAL EXPANSION COEFFICIENT

NU = POISSON'S RATIO

NTE = TEMPERATURE DEPENDANCY FLAG

NTE = 0 ==> PROPERTIES ARE TEMPERATURE INDEPENDENT (CONSTANT)

NTE = 1 ==> PROPERTIES ARE TEMPERATURE DEPENDENT

IF NTE EQUAL TO 1, THEN ADDITIONAL DATA RECORDS ARE REQUIRED
                                                                                                          [-]
*************************
BASE K=24.0 C=0.120 RHO=489.00 E=28000 ALPHA=.00000777 NU=0.3 NTE=1
* THERMAL CONDUCTIVITY TABLE
NBK
        NK=16
         24.8
25.0
25.1
25.2
25.2
70
100
150
200
250
300
350
          25.1
24.6
400
450
500
550
600
650
700
750
800
          24.3
          24.0
          23.7
23.4
          23.0
22.6
22.2
* SPECIFIC HEAT TABLE
NBC
        NC=16
70
100
150
          0.1052
         0.1072
0.1101
0.1135
200
          0.1166
0.1194
250
300
350
          0.1223
400
          0.1267
450
500
          0.1277
0.1304
550
          0.1326
600
          0.1350
650
          0.1375
700
          0.1404
750
          0.1435
800
          0.1474
* YOUNG'S MODULUS TABLE
NBE NE=8
          29200
```

```
200
300
400
        28500
28000
        27400
        27000
500
600
        26400
700
        25300
800
        23900
* COEFF. OF THERMAL EXPANSION
* ASME Sect. II, Table TE-1

* Material Group D, pp. 580-581
NALF
      NA=15 Tref0=70
100
        0.00000706
150
200
         0.00000716
0.00000725
250
         0.00000734
300
         0.00000743
         0.00000750
0.00000758
350
400
         0.00000763
0.00000770
450
500
550
600
         0.00000777
0.00000777
0.00000783
650
700
750
800
         0.00000790
0.00000794
         0.00000800
0.00000805
       POISSON'S RATIO
NBNU NU=2
*_____
  0. 0.3
1000. 0.3
CLAD K=10.0 C=0.120 RHO=489.00 E=22800 ALPHA=.00000945 NU=0.3 NTE=1
*_____
* THERMAL CONDUCTIVITY TABLE
 70
         8.1
         8.4
150
         8.6
         8.8
250
         9.1
300
350
         9.6
400
450
        10.1
500
        10.4
        10.6
10.9
550
600
650
700
750
        11.1
        11.4
        11.6
800
        11.9
* SPECIFIC HEAT TABLE
NC N=16
70
100
150
        0.1158
        0.1185
0.1196
        0.1208
0.1232
0.1256
0.1258
200
250
300
350
        0.1281
0.1291
400
450
        0.1291
0.1305
0.1306
0.1327
0.1335
0.1348
0.1356
0.1367
500
550
600
650
750
800
```

```
* YOUNG'S MODULUS TABLE
NE N=3
 68
          22045.7
302
          20160.2
482
          18419.8
* COEFF. OF THERMAL EXPANSION
  ASME Sect. II, Table TE-1
Material Group - 18Cr-8Ni pp. 582-583
         N=15 Tref0=70
           0.00000855
150
           0.00000867
200
250
           0.00000879
           0.00000890
300
350
           0.00000900
0.00000910
           0.00000919
0.00000928
400
450
500
550
600
650
700
           0.00000937
0.00000945
           0.00000953
0.00000961
           0.00000969
0.00000976
750
800
           0.00000982
        POISSON'S RATIO
NNU
        N=2
0.03
1000.03
```

The following sources were consulted to develop the temperature-dependent tables shown above:

Base Steel

```
ASME Boiler and Pressure Vessel Code – Sect. II., Part D: Properties (1998) [19] thermal conductivity – Table TCD – Material Group A – p. 592 thermal diffusivity – Table TCD – Material Group A – p. 592 Young's Modulus of Elasticity – Table TM-1 – Material Group A – p. 606 Coefficient of Expansion – Table TE-1 – Material Group D – p. 580-581 Density = 489 lbm/ft<sup>3</sup>
```

Cladding

```
ASME Boiler and Pressure Vessel Code – Sect. II., Part D: Properties (1998) [19] thermal conductivity – Table TCD – High Alloy Steels – p. 598 thermal diffusivity – Table TCD – High Alloy Steels – p. 598 Young's Modulus of Elasticity – NESC II Project – Final Report – p. 35 [20] Coefficient of Expansion – Table TE-1 – High Chrome Steels – p. 582-583 Density = 489 lbm/ft<sup>3</sup>
```

Methods for Interpolation within Property Look-Up Tables

FAVLoad constructs monotone piecewise cubic Hermite interpolants [21-23] for interpolation within the temperature-dependent property look-up tables. The following provides a summary of this interpolation procedure.

Monotone Piecewise Cubic Interpolation Algorithm

The procedure assumes that the data to be interpolated are at least locally monotone, either monotonically increasing or decreasing. We begin by letting $\pi: a = x_1 < x_2 < \dots < x_n = b$ be a partition of the interval I = [a,b], and let $\{f_i: i=1,2,\dots,n\}$ be a given set of *monotone* data values at the partition points (knots); i.e., we assume that either $f_i \leq f_{i+1}$ ($i=1,2,\dots,n-1$) or $f_i \geq f_{i+1}$ ($i=1,2,\dots,n-1$). Construct on π a piecewise cubic function $p(x) \in \mathbb{C}^1(I)$ such that

$$p(x_i) = f_i, i = 1, 2, ..., n$$
 (1)

and p(x) is monotone, and within each subinterval $I_i = [x_i, x_{i+1}]$ p(x) is a cubic polynomial represented by

$$p(x) = f_i H_1(x) + f_{i+1} H_2(x) + d_i H_3(x) + d_{i+1} H_4(x)$$
(2)

where $d_j = p'(x_j)$, j = i, i+1 are the derivatives of f at the knots, and $H_k(x)$ are cubic Hermite basis functions for the interval I_i with the form

$$H_{1}(x) = \phi \left[\frac{x_{i+1} - x}{h_{i}} \right], \qquad H_{2}(x) = \phi \left[\frac{x - x_{i}}{h_{i}} \right],$$

$$H_{3}(x) = -h_{i} \psi \left[\frac{x_{i+1} - x}{h_{i}} \right], \quad H_{4}(x) = h_{i} \psi \left[\frac{x - x_{i}}{h_{i}} \right],$$
where
$$h_{i} = x_{i+1} - x_{i}$$

$$\phi(t) = 3t^{2} - 2t^{3}$$

$$\psi(t) = t^{3} - t^{2}$$
(3)

A method for estimating the derivatives, $d_j = p'(x_j)$, at the knots is given in ref. [22]. Let $\Delta_i \equiv (f_{i+1} - f_i)/(x_{i+1} - x_i)$ and as above $h_i = x_{i+1} - x_i$, then

$$d_{i} = G(\Delta_{i-1}, \Delta_{i}, h_{i-1}, h_{i}), \quad i = 1, \dots, n-1$$
(4)

where the *G*-function is defined by

$$G\left(\Delta_{i-1}, \Delta_i, h_{i-1}, h_i\right) \equiv \begin{cases} \frac{\Delta_{i-1}\Delta_i}{\alpha \Delta_i + (1-\alpha)\Delta_{i-1}} & \text{if } \Delta_{i-1}\Delta_i > 0\\ 0 & \text{otherwise,} \end{cases}$$
 and
$$\alpha \equiv \frac{h_{i-1} + 2h_i}{3\left(h_{i-1} + h_i\right)}$$
 (5)

The above algorithm has been coded into Fortran in the open source PCHIP [21] numerical package, available from the *netlib.org* repository, and implemented into FAVLoad.

Treatment of Thermal Expansion Coefficient Data

As discussed in ref. [2], the thermal expansion coefficient data available in the ASME BPV Code, Sect. II, Part D, include both the *instantaneous* coefficient of linear thermal expansion, α_T , (or *thermal expansivity*) at a specified temperature T and the *mean* coefficient of linear thermal expansion, $\overline{\alpha}_{(T_{ref},T)}$, where the two are related by:

$$\overline{\alpha}_{(T_{ref0},T)} = \frac{1}{(T - T_{ref})} \int_{T_{ref0}}^{T} \alpha_T dT$$
(6)

For the implementation in FAVLoad, the correct data input should be the mean coefficient of linear thermal expansion. Values for $\alpha_{(T_{ref0},T)}$ were obtained from Table TE-1 of the ASME Code, Sect. II, Part D, Material Group D (includes A533B) and High Alloy Steels (includes SS304). When temperature-dependency is included in the thermal stress analysis, FAVLoad requires expansion coefficient data to be input that define the total thermal expansion from a specified reference temperature, T_{ref0} . With $\alpha_{(T_{ref0},T)}$ data from handbook sources, this reference temperature is typically at room temperature and must be input in °F on the NALF data card, for example, Tref0=70.

Record 4 - SFRE

Record 4 inputs the thermal stress-free temperature for both the base and cladding in ${}^{\circ}F$. In addition, crack-face pressure loading on surface-breaking flaws can be applied with CFP = 1. If CFP = 0, then

no crack-face pressure loading will be applied. The derivation of the recommended value of 488 °F is discussed in ref. [2].

EXAMPLE

Records 5 and 6 - RESA and RESC

Records 5 and 6 set weld residual stress flags, NRAX and NRCR, for axial and circumferential welds, respectively. If NRAX or NRCR are set to a value of 101, then weld residual stresses will be included in the FAVLoad output file. If NRAX or NRCR are set to a value of 0, then weld residual stresses will not be included in the FAVLoad output file.

EXAMPLE

Record 7 - TIME

Record 7 inputs the total elapsed time, **TIME**, in minutes for which the transient analysis is to be performed and the time increment, **DT**, also in minutes, to be used in the time integration in FAVPFM. Internally, the FAVLoad module uses a constant time step of 1.0 second to perform finite-element through-wall heat-conduction analyses (1D axisymmetric).

EXAMPLE

***	**********************	***
* =		4
*	Record TIME	*
* =		*
*		*
*	TOTAL = TIME PERIOD FOR WHICH TRANSIENT ANALYSIS IS TO BE PERFORMED [MI	иT:
*	DT = TIME INCREMENT	หโร
*		*
***	*******************	***
TIME	TOTAL=80.0 DT=0.5	
***	************************	***

DT is the time-step size for which load results (temperatures, stresses, etc.) are saved during execution of the FAVLoad module; therefore, **DT** is the time-step size that will be used for all fracture analyses in subsequent FAVPFM executions. Some testing with different values of **DT** is typically necessary to insure that a sufficiently small value is used that will capture the critical characteristics of the transients under study. Note that there is no internal limit to the size of the time step; however, the computational time required to perform a PFM analysis is inversely proportional to **DT**.

Record 8 - NPRA

Record 8 inputs the number of thermal-hydraulic transients, **NTRAN**, to be defined for this case. The following Records 9 through 12 should be repeated for each of the NTRAN transients to be defined.

EXAMPLE

Record 9 - TRAN

Record 9 provides a mechanism for cross-indexing the internal FAVOR transient numbering system with the initiating-event sequence numbering system used in the thermal-hydraulic analyses that were performed to develop input to FAVOR. The internal FAVOR transient number, **ITRAN**, is linked with the thermal-hydraulic initiating-event sequence number, **ISEQ**, with this record. Whereas, the value of **ITRAN** will depend upon the arbitrary ordering of transients in the FAVLoad transient input stack, the value of **ISEQ** is a unique identifier for each transient. **ITRAN** begins with 1 and is incremented by 1 up to **NTRAN** transients.

EXAMPLE

Record 10 - NHTH

Record 10 inputs the time history table for the convective film coefficient boundary conditions. There are NC data pairs of time, τ , in minutes and film coefficient, h, in Btu/hr-ft²-°F entered following the NHTH keyword record line. The number of data pairs is limited only by the memory capacity of the computer. The film coefficient, $h(\tau)$, is used in imposing a Robin forced-convection boundary condition at the inner vessel wall, R_i , defined by,

$$q(R,\tau) = h(\tau) [T_{\infty}(\tau) - T_{wall}(R,\tau)]$$
 for $R = R_i, \tau \ge 0$

where $q(R, \tau)$ is the heat flux in Btu/hr-ft², $T_{\infty}(\tau)$ is the coolant temperature near the RPV wall in °F, and $T_{wall}(R, \tau)$ is the wall temperature in °F.

EXAMPLE

****	*****	*******	************	*****
* ==				*
*	Record NHT	Н		*
* ==				*
*	CONVECTIVE	HEAT TRANSFER C	COEFFICIENT TIME HISTORY	*
*			ECORD PAIRS FOLLOWING THIS LINE	*
*	(CAN INPUT	UP TO 1000 PAIR	RS OF t,h(t) data records	*
****	*****	*****	**********	******
NHTH	NC=2			
* === *	TIME [MIN]	h[BTU/HR-FT**2-	-F]	
	0.	500.		
****	120.	500. ******	**********	*****

Record 11 - NTTH

Record 11 inputs the time history definition for the coolant temperature, $T_{\infty}(\tau)$, which is applied in the Robin boundary condition discussed above. The time history can take two forms depending on the value of the NT parameter. If NT is equal to an integer other than 101, then an ordered table with NT lines of time, τ , in minutes and temperature, T, in °F data pairs will follow the NTTH keyword record. The number of data pairs is limited only by the memory capacity of the computer. If NT = 101, then a stylized exponentially decaying time history will be used where the parameters are the initial coolant temperature, TINIT, in °F, the asymptote for the coolant temperature, TFINAL, decay curve in °F, and the decay time constant, BETA, in minutes⁻¹. These parameters define the time history of the coolant temperature by the following equation:

$$T_{\infty}(\tau) = T_{\infty-FINAL} + (T_{\infty-INIT} - T_{\infty-FINAL}) \exp(-\beta \tau)$$

EXAMPLES

Record NTTH THERMAL TRANSIENT: COOLANT TEMPERATURE TIME HISTORY
NT = NUMBER OF (TIME, TEMPERATURE) DATA PAIRS
(CAN INPUT UP TO 1000 PAIRS OF t,T (t) data records NTTH NT=12 TIME[MIN] $T_{\infty}(t)[F]$ 550.0 0.0 2.0 5.0 7.0 469.0 412.0 11.0 16.0 29.0 45.0 63.0 87.0 205.0 109.0 199.0 120.0 190.0 ٥r ****************** Record NTTH THERMAL TRANSIENT: COOLANT TEMPERATURE TIME HISTORY NT = 101 ==> STYLIZED EXPONENTIAL DECAYING COOLANT TEMPERATURE TINIT = INITIAL COOLANT TEMPERATURE (at time=0) (F)
TFINAL = LOWEST TEMPERATURE IN TRANSIENT (F)
BETA = DECAY CONSTANT (MIN**-1) FAVLOAD CALCULATES AND STORES THE COOLANT TEMPERATURE AT 100 EQUALLY-SPACED TIME STEPS ACCORDING TO THE RELATION * T (t) = T -FINAL + (T INIT - T FINAL) * EXP(-BETA*TIME(min) NTTH NT=101

STYL TINIT=550 TFINAL=190 BETA=0.15

Record 12 - NPTH

Record 12 inputs the time history table for the internal coolant pressure boundary condition. There are **NP** data pairs of time, t, in minutes and internal coolant pressure, p, in kilo-pounds force per square inch (ksi) entered following the **NPTH** keyword record line. The number of data pairs is limited only by the memory capacity of the computer.

EXAMPLE

2.2 FAVOR PFM Module – FAVPFM

A total of 11 + NT + NWSUB + NPSUB data records (the value of NT is defined in Record 9, NWSUB is defined in Record 10 + NT, and NPSUB is defined in Record 11 + NT), listed in Table 2, are required in the FAVPFM input file, where each record may involve more than one line of data. A detailed description of each data record is given below.

Record 1 - CNT1

Record No. 1 inputs the number of simulations, **NSIM**, for the plant-specific analysis of this RPV, the number of trials/realizations.

The **IPFLAW** flag sets the distributions of surface-breaking and embedded flaws within the RPV wall that are assumed for this analysis.

IPFLAW = 1: surface-breaking flaws are internal (reside on the inside surface of the RPV) and embedded flaws are uniformly distributed within the inner $3/8^{ths}$ of the RPV base metal;

IPFLAW = 2: surface-breaking flaws are external (reside on the outside surface of the RPV) and embedded flaws are uniformly distributed in the outer $3/8^{ths}$ of RPV base metal;

IPFLAW = 3: surface-breaking flaws are both internal and external with 50% external surface-breaking and 50% internal surface-breaking flaws. Embedded flaws are distributed uniformly throughout the entire RPV base metal thickness.

The **IGATR** flag (where **IGATR** is bounded from 100 to 1000, i.e., $100 \le IGATR \le 1000$.), is applied per flaw in the *Initiation-Growth-Arrest* (IGA) model,

WPS_OPTION sets the warm-prestressing option (WPS_OPT=1|2|3) on or off (WPS_OPT=0).

WPS OPTION = **0** do not include warm-prestressing in analysis

WPS_OPTION = { 1|2|3 }— enter into WPS state when dK/dt < 0

Three options are available for recovery from a WPS state

WPS_OPTION = 1 exit WPS and be available for initiation when applied- K_I exceeds maximum K_I determined from all previous discrete transient time steps i.e., dK/dt > 0 and K_I > alpha* K_{Imax} where alpha = 1;

WPS_OPTION = 2 exit WPS and be available for initiation when dK/dt > 0 and $K_I > alpha * K_{Imax}$ where alpha = 0;

WPS_OPTION = 3 exit WPS and be available for initiation when applied K_I exceeds maximum K_I determined from all previous discrete transient time steps i.e., dK/dt > 0 and $K_I > alpha*K_{Imax}$ where alpha is sampled from a log-logistic distribution as discussed in the *Theory Manual* [2] with location parameter = 0, scale parameter = 1.15643, and shape parameter = 20.12346.

The PC3_OPT flag sets the Category 3-flaws-in-plate-material option (PC3_OPT = 0 don't perform or = 1 do perform analysis). In a typical PFM analysis, a substantial fraction of the total flaws are Category 3 flaws in plate regions. Based on experience and some deterministic fracture analyses, these flaws rarely contribute to the *CPI* or *CPF* with the plate flaw size distributions typically used. Therefore, setting PC3_OPT = 0 can result in significantly shorter execution times without affecting the solution, unless there are unusual circumstances such as using a new flaw-size distribution for plate flaws. In either case, the Category 3 plate flaws are included in the bookkeeping reports.

The CHILD_OPT flag sets the child reports option (CHILD_OPT = 0 don't include child subregion reports or = 1 include child subregion reports in the FAVPFM output file). The discretization and organization of major regions and subregions in the beltline includes a special treatment of *weld-fusion lines*. These fusion lines can be visualized as approximate boundaries between the weld

subregion and its neighboring plate or forging subregions. FAVOR checks for the possibility that the plate subregions adjacent to a weld subregion (termed *parent* subregions) could have a higher degree of radiation-induced embrittlement than the weld. The irradiated value of RT_{NDT} for the weld parent subregion of interest is compared to the corresponding values of the adjacent (i.e., nearest-neighbor) plate subregions. Each parent weld subregion will have at most two adjacent child plate subregions. The embrittlement-related properties of the most-limiting (either the weld or the adjacent plate subregion with the highest value of irradiated RT_{NDT}) material are used when evaluating the fracture toughness of the weld subregion. A given *parent* weld subregion will have either itself or an adjacent plate subregion as its *child* subregion from which it will draw its chemistry.

Table 2. Record Keywords and Parameter Fields for FAVPFM Input File

								1	-
Record	Keyword	Field 1	Field 2	Field 3	Field 4	Field 5	Field 6	Field 7	Field 8
1	CNT1	NSIM=[-]	IPFLAW=[1 2 3]	IGATR=[-]	WPS_OPT=[0 1 2 3]	PC3_OPT=[0 1]	CHILD_OPT=[0 1]	RESTART_OPT	ION=[≤0 ≥1]
2	CNT2	IRTNDT=[992 2000 2006]	TC=[°F]	EFPY=[yr]	IDT_OPT=[0 1 2]	IDT_INI=[0 1]	ILONG_OUT=[0 1]		
3	CNT3	FLWSTR=[ksi]	USKIA=[ksivin]	$K_{Ia}Model=[1 2]$	LAYER_OPT=[0 1]	FAILCR=[-]			
4	GENR	SIGFGL=[-]	SIGFLC=[-]						
5	SIGW	WSIGCU=[wt%]	WSIGNI=[wt%]	WSIGP=[wt%]					
6	SIGP	PSIGCU=[wt%]	PSIGNI=[wt%]	PSIGP=[wt%]					
7	TRAC	ITRAN=[-]	IRPV=[-]	KFLAW=[-]	LOG_OPT=[0 1]				
8	LDQA	IQA=[0 1]	IOPT=[1 2]	IFLOR=[1 2]	IWELD=0[1]	IKIND=[1 2][3]	XIN=[in]	XVAR=[in min]	ASPECT=[-]
9	DTRF	NT=[-]							
10	ISQ	ITRAN=[-]	ISEQ=[-]	TSTART=[min]	TEND=[min]				
11	ISQ	ITRAN=[-]	ISEQ=[-]	TSTART=[min]	TEND=[min]				
9+NT	ISQ	ITRAN=[-]	ISEQ=[-]	TSTART=[min]	TEND=[min]				
10+NT	WELD	NWSUB=[-]	NWMAJ=[-]						
11+NT	PLAT	NPSUB=[-]	NPMAJ=[-]						

Record	Embrittlement and Flaw-Distribution Map Records								
	Input NWSUB records for all weld subregions followed by NPSUB records for all plate subregions 11+NT+NWSUB+NPSUB records: Each record has 20 fields with one line per record								
Fields	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16		18 19 20						
Field	Description		Units						
1	RPV Subregion Number (parent)		[-]						
2	adjacent subregion number (1st child)		[-]						
3	adjacent subregion number (2nd child)		[-]						
4	RPV Major Region Number		[-]						
5	best-estimate fast-neutron fluence at RPV inside surface		$[10^{19} \text{ n/cm}^2]$						
6	heat-estimate copper content		[wt% Cu]						
7	heat-estimate nickel content		[wt% Ni]						
8	heat-estimate phosphorous content		[wt% P]						
9	heat-estimate manganese content		[wt% Mn]						
10	product-form flags for ΔT_{30} shift correlation								
	Welds: set distribution for sampling for standard deviation for Ni content in	welds							
	1 = normal distribution		[-]						
	2 = Weibull distribution		[-]						
	Plates: set flag for Combustion Engineering (CE) vessel								
	1 = CE vessel (if IRTNDT=2000 then B will be set to 206)		[-]						
	2 = not a CE vessel (if IRTNDT=2000 then B will be to 156)		[-]						
11	Cu saturation flag =								
	0 for plates and forgings		[-]						
	1 for Linde 80 and Linde 0091 weld fluxes								
	2 for all weld fluxes other than L80, L0091, and L1092		[-]						
	3 for L1092 weld flux		[-]						
12	best-estimate (mean) for unirradiated RT_{NDT0}		[°F]						
13	best-estimate for standard deviation for unirradiated RT_{NDT0}		[°F]						
14	product-form flag for chemistry-factor (CF) override								
	11 = weld with no CF override		[-]						
	12 = weld with CF override		[-]						
	21 = plate with no CF override		[-]						
	22 = plate with CF override		[-]						
	31 = forging		[-]						
15	angle of subregion element		[degrees]						
16	axial height of subregion element		[in]						
17	weld fusion area		$[in^2]$						
18	flaw orientation: 1 = axial; 2 = circumferential		[-]						
19	chemistry-factor override		[-]						
20	best-estimate for unirradiated upper-shelf CVN energy		[ft-lbf]						

The flaw orientation, location, size, fast-neutron fluence, and category are not linked. A *parent* plate subregion always has no *child* subregion dependency. For each transient, the basic major region and flaw-distribution reports are given in terms of the *parent* weld subregions. By setting CHILD_OPT = 1, in addition to the *parent* reports, major region and flaw-distribution reports will also be output in terms of the *child* subregions (i.e., the subregions that control the allocation of embrittlement properties to weld subregions). If this option is set, additional data will be passed onto FAVPost where *child* subregion reports will also be generated.

With the older ductile-tearing model (see Record 2 – CNT2 for details on the ductile-tearing models) turned on (IDT_OPTION=2), a second independent set of parent/child relationships are established to determine the source for ductile-tearing property data including chemistry content and USE_i . For ductile tearing the controlling property is the relative magnitude of the irradiated upper-shelf CVN energy, USE_i . FAVOR checks for the possibility that the plate subregions adjacent to a weld subregion (termed *parent* subregions) could have a lower level of ductility than the parent weld subregion. The irradiated value of the upper-shelf CVN energy (USE_i) for the weld parent subregion of interest is compared to the corresponding values of the adjacent (i.e., nearest-neighbor) plate subregions. Each weld subregion will have at most two adjacent plate subregions. The embrittlement-related properties of the most-limiting (either the weld or the adjacent plate subregion with the lowest value of USE_i) material are used when evaluating the ductile-fracture properties of the weld subregion. A given *parent* weld subregion will have either itself or an adjacent plate subregion as its *child* subregion from which it will inherit its chemistry and USE_i . This model has been superseded by a newer ductile-tearing model (IDT_OPTION=1) which is not based on the USE_i , and does not require a second parent/child dependency structure.

A restart option is included in FAVPFM. If **RESTART_OPTION** \leq **0**, the current execution is not based on a restart of a previous run. At user-selected checkpoints during FAVPFM execution, a binary restart file will be created (RESTART.BIN) which during a subsequent execution can be used to restart FAVPFM from the point in the solution at which the restart file was created. By default, this restart file is created at intervals of 200 RPV trials. The user can change this checkpoint interval by setting **RESTART_OPTION** to a negative integer. For example, if **RESTART_OPTION** = -500, then the effect will be the same as **RESTART_OPTION** = 0, except that the restart checkpoint interval will be 500 RPV trials. If **RESTART_OPTION** \geq 1, then this execution will be treated as a restart case, and the user will be prompted for the name of a binary restart file created during a previous execution. For this restart case, new restart files will be created at user-selected checkpoint intervals where, for **RESTART_OPTION** = 1, the default checkpoint interval is 200. For

RESTART_OPTION > 1, then the checkpoint interval is equal to the value of the flag setting, (e.g., **RESTART_OPTION** = **500** indicates a checkpoint interval of 500 RPV trials).

EXAMPLE

```
NSTM
                                = NUMBER OF RPV STMIILATIONS
                               = FLAW POPULATION MODEL
  TPFT.AW
                              = 1 Identical to previous version of FAVOR - primarily for cooldown transients.
                                       All Surface flaws (in surface flaw characterization file) will be inner surface
                                       breaking flaws. Only those embedded flaws (in weld and plate flaw characterization files) in the inner 3/8 of the RPV wall thickness would be included in the model.
 TPFT.AW
                             = 2 Similar to previous version of FAVOR-HT - primarily for heat-up transients.
                                       All surface breaking flaws (in surface flaw characterization file) would be external surface breaking flaws. Only those embedded flaws in the outer 3/8 of the RPV wall thickness would be included in the model.
 IPFLAW
                                        file) would be double that of options 1 and 2; evenly divided between internal and external surface breaking flaws. All of the embedded flaws uniformly distributed through the RPV wall thickness would be included in the model.
 See Theory Manual for further discussion.
                              = NUMBER OF INITIATION-GROWTH-ARREST (IGA) TRIALS PER FLAW
                               = 0 DO NOT INCLUDE WARM-PRESTRESSING IN ANALYSIS
   WPS OPTION
                             = 1
= 2
= 3
                                                     INCLUDE TRADITIONAL FAVOR BASELINE WARM-PRESTRESSING Model IN ANALYSIS INCLUDE Conservative Principal WARM-PRESTRESSING MODEL IN ANALYSIS INCLUDE Best-Estimate WARM-PRESTRESSING MODEL IN ANALYSIS
  WPS_OPTION
WPS_OPTION
   WPS OPTION
  See Theory Manual for details regarding WARM PRESTRESS Models Note: Previous Versions of FAVOR prior to the 15.1 included only options 0 and 1.
  CHILD_OPTION = 0 DO NOT INCLUDE CHILD SUBREGION REPORTS
CHILD_OPTION = 1 INCLUDE CHILD SUBREGION REPORTS

RESTART_OPTION = 0 THIS IS NOT A RESTART CASE
   RESTART_OPTION = 1 THIS IS A RESTART CASE
   Notes for Control Record CNT1
  IN A TYPICAL PFM ANALYSIS, A SUBSTANTIAL FRACTION OF THE TOTAL FLAWS ARE CATEGORY 3 FLAWS IN PLATE REGIONS. BASED ON EXPERIENCE AND SOME DETERMINISTIC FRACTURE ANALYSES, THESE FLAWS VERY RARELY CONTRIBUTE TO THE CPI OR CPF WITH THE PLATE FLAW SIZE DISTRIBUTIONS TYPICALLY USED. THEREFORE, INVOKING IP3OPT = 0 CAN RESULT IN A SIGNIFICANT REDUCTION IN EXECUTION TIME WITHOUT AFFECTING THE SOLUTION, UNLESS THERE ARE UNUSUAL CIRCUMSTANCES SUCH AS A NEW FLAW-SIZE DISTRIBUTION FOR PLATE FLAWS. IN EITHER CASE, CATEGORY 3 PLATE FLAWS ARE INCLUDED IN ALL REPORTS.
   IF IPFLAW = 3; THEN PC3_OPTION AUTOMATICALLY OVER-RIDES AND SETS PC3_OPTION = 1
  Notes on Restart Option:
  The restart option flag can also be used to control the frequency with which restart files are created. If RESTART OPTION is given a value other than 0 or 1, then the absolute value of this flag sets the checkpoint interval at which the restart file will be created during the run. For example,
1.RESTART OPTION = -200 ==> This is not a restart case; restart files will be created every 200 trials
2.RESTART OPTION = 0 ==> Same as example No. 1.
3.RESTART OPTION = 200 ==> This is a restart case; restart files will be created every 200 trials.
4.RESTART_OPTION = 1 ==> Same as example No. 3.
5.RESTART_OPTION = -50 ==> This is not a restart case; restart files will be created every 50 trials.
*********************************
        NSIM=100 IPFLAW=1 IGATR=100 WPS_OPTION=1 PC3_OPTION=0 CHILD_OPTION=1 RESTART_OPTION=0
```

Record 2 - CNT2

Record No. 2 inputs a flag, **IRTNDT**, that designates the correlation to be used for irradiation shift calculations, where

IRTNDT = 992 \rightarrow use Regulatory Guide 1.99, Rev. 2, for irradiation shift in RT_{NDT}

IRTNDT = 2000 \rightarrow use Eason 2000 [24, 25] correlation for irradiation shift in RT_{NDT}

```
IRTNDT = 2006 \rightarrow use the Eason 2006 [26] correlation for irradiation shift in RT_{NDT}
IRTNDT = 20071 \rightarrow use the Kirk 2007 correlation for irradiation shift in RT_{NDT}
IRTNDT = 20072 \rightarrow use the RADAMO 2007 correlation for irradiation shift in RT_{NDT}
IRTNDT = 20073 → use the combined EasonKirk/RADAMO 2007 correlation for irradiation shift
the normal operating coolant temperature, TC, in °F, the plant operating time, EFPY, to be assumed
for this case in effective full-power years, and a flag IDT OPTION to turn on (IDT OPTION≥1)
or off (IDT OPTION=0) the ductile-tearing model in the IGA submodel. If IDT OPTION=2, the
ductile-tearing model introduced in v03.1 can be activated; however, this model is no longer
supported and is maintained in FAVOR for backward compatibility with v03.1 executions only. The
newer ductile-tearing model (IDT OPTION=1) is recommended when investigating the effects of
ductile tearing. The flag IDT INI provides additional reporting concerning flaw initiation due to
ductile tearing. Currently, there is no model in FAVOR to determine the probability of flaw initiation
by ductile tearing. The ductile-tearing model simulates reinitiation by tearing only after a flaw has
arrested. The additional reporting when IDT INI=1 provides a log of the number of potential ductile-
tearing flaw initiations (when J_{applied} > J_{Ic}) that occurred during the analysis. It should be noted that
setting IDT INI=1 has the potential of significantly increasing the computational time for a given
run. When IDT INI=0, the checks for ductile-tearing initiation are not carried out. When the ductile-
tearing option is activated, however, checks for ductile-tearing reinitiation of an arrested flaw will
always be performed. The flag ILONG OUT provides additional reporting concerning the
contribution to the CPI and CPF from the major regions in the belt line for each transient. When
ILONG OUT=1, a series of files named History itran iseq.out (where itran is the FAVOR
transient number and iseq is the associated thermal-hydraulic initiating-event sequence number from
the RELAP5 cases) will be created during the execution that will contain results data for all of the
RPV trials. The user should note that for long FAVPFM executions, these files could become quite
large and their creation may have an impact on run times. When ILONG OUT=0, these files are not
```

EXAMPLE

created.

*		. *
IDI_INI = I CKENIE A EGG OF FOTENTIAL DOCTIEE TENKING INITIATIONS	[-] [-]	*
* ILONG_OUT = 0 DO NOT CREATE Major-Region ITRAN Files * ILONG_OUT = 1 CREATE Major-Region ITRAN Files ************************************	[-] [-]	
CNT2 IRTNDT=2006 TC=556 EFPY=60 IDT_OPTION=1 IDT_INI=0 ILONG_OUT=1* =============		

Record 3 – CNT3

Record No. 3 inputs values for the flow stress, **FLWSTR**, in ksi to be used in the failure model of plastic collapse (ligament instability), the upper bound for K_{Ic} and K_{Ia} , **USKIA**, in ksi $\sqrt{\text{in}}$, a flag **KIa_Model** to designate which arrest model (1 or 2) to use in checking for stable arrest, the weld layer resampling option, **LAYER_OPT**, (on or off), and the fraction of the total wall thickness, **FAILCR**, used in the vessel failure criterion. If a flaw, propagating from the inner surface of the vessel, grows to this depth into the wall (relative to the inner surface), then the event will be designated as a *vessel failure*, where $0.25 \le \text{FAILCR} \le 0.95$.

EXAMPLE

***************************************	*****			
* Control Record CNT3 * * * * * * * * * * * * * * * * * * *	* *			
* FLWSTR = UNIRRADIATED FLOW STRESS USED IN PREDICTING FAILURE BY REMAINING LIGAMENT INSTABILITY	[ksi] *			
* USKIA = MAXIMUM VALUE ALLOWED FOR KIC or KIa [ksi-i	n^1/2] *			
* KIa_Model = 1 Use high-constraint KIa model based on CCA specimens * KIa_Model = 2 Use KIa model based on CCA + large specimen data	[-] * *			
* LAYER_OPTION = 0 DONOT RESAMPLE PF WHEN ADVANCING INTO NEW WELD LAYER * LAYER_OPTION = 1 RESAMPLE PF WHEN ADVANCING INTO NEW WELD LAYER	[-] * * [-]			
* FAILCR = FRACTION OF WALL THICKNESS FOR VESSEL FAILURE BY THROUGH-WALL CRACK PROPAGATION	[-] * *			
* Notes for Control Record CNT3 * If ductile tearing model is included, then the values for USKIA and KIa_Model are ignored. * They are automatically set internally to KIa_Model=2 and there is no upper limit on USKIa. * If ductile tearing is not included in the analysis (IDT_OPTION = 0 on CNT1), both the KIa_Model * and USKIA are user-specified on CNT3.				
**************************************	*******			
**********************	*****			

Record 4 - GENR

Record No. 4 inputs the value of two multipliers, **SIGFGL** and **SIGFLC**, used to obtain the standard deviations of a global and local normal distribution for fluence sampling, where the fluence at the inner surface, $\widehat{f(0)}^1$, is sampled from two normal distributions such that

$$\sigma_{global} = SIGFGL \times fluence_{subregion}$$

$$\widehat{\overline{f}} \leftarrow N(fluence_{subregion}, \sigma_{global})$$

$$\widehat{\sigma_{local}} = SIGFLC \times \widehat{\overline{f}}$$

$$\widehat{f(0)} \leftarrow N(\widehat{\overline{f}}, \widehat{\sigma_{local}})$$

where *fluence*_{subregion} is the best-estimate for the subregion neutron fluence as input in the embrittlement map (to be described below).

EXAMPLE

```
* Record GENR

* Record GENR

* SIGFGL = A MULTIPLIER ON THE BEST ESTIMATE OF FLUENCE FOR A GIVEN SUBREGION

* PRODUCES THE STANDARD DEVIATION FOR THE NORMAL DISTRIBUTION USED TO SAMPLE THE MEAN

* OF THE LOCAL FLUENCE DISTRIBUTION.

* SIGFLC = A MULTIPLIER ON THE SAMPLED MEAN OF THE LOCAL FLUENCE FOR A GIVEN SUBREGION

* PRODUCES THE STANDARD DEVIATION FOR THE NORMAL DISTRIBUTION USED TO SAMPLE THE LOCAL FLUENCE*

* Notes for Record GENR

* Notes for Record GENR

* Let "flue" be the best estimate for the subregion neutron fluence at inside surface of the RPV wall. *

* flue_STDEV_global = SIGFGL*flue

* flue_MEAN_local < Normal(flue,flue_STDEV_global)

* flue_STDEV_local = SIGFLC*flue MEAN_local

* flue_local << Normal(flue_MEAN_local, flue_STDEV_local)

* Flue_local << Normal(flue_MEAN_local, flue_STDEV_local)
```

Records 5 and 6 - SIGW AND SIGP

Records No. 5 and 6 input the values of the standard deviations of the initial normal sampling distributions for the weld and plate chemistries, respectively. On Record 5, the three data fields include the standard deviations for the weight % of copper, Cu, WSIGCU, nickel, Ni, WSIGNI, and phosphorous, P, WSIGP in welds. On Record 6, the three data fields include the standard deviations for the weight % of Cu, PSIGCU, Ni, PSIGNI, and P, PSIGP in plates and forgings. The heat estimates for Cu, Ni, and P given in the embrittlement map described below are used as the means of the normal sampling distributions for the weld and plate chemistries.

_

¹ A curved overbar indicates a sampled random variate, e.g., $\widehat{f} \leftarrow N(\mu, \sigma)$ means the random variate f has been sampled from a normal distribution with mean μ and standard deviation σ .

The **weld** chemistries are sampled using the following protocols:

For Ni-addition welds
$$\overline{Cu} = Cu_{Heat} \times WSIGCU$$

$$\sigma_{Cu}^* = \min(0.0718 \times Cu_{Heat}, 0.0185)$$

$$\widehat{\sigma_{Cu}} \leftarrow N(\overline{Cu}, \sigma_{Cu}^*)$$
For other heats
$$\widehat{Cu} \leftarrow N(Cu_{Heat}, \widehat{\sigma_{Cu}})$$
For other heats
$$\widehat{\sigma_{Ni}} \leftarrow N(Ni_{Heat}, \widehat{\sigma_{Ni}})$$
For other heats
$$\widehat{\sigma_{Ni}} \leftarrow N(0.029, 0.0165)$$

$$\widehat{Ni} \leftarrow N(Ni_{Heat}, \widehat{\sigma_{Ni}})$$

The **plate** chemistries are sampled using the following protocols:

$$\widehat{Cu} \leftarrow N(Cu_{Heat}, PSIGCU) \quad ; \ \widehat{Ni} \leftarrow N(Ni_{Heat}, PSIGNI) \quad ; \ \widehat{P} \leftarrow N(P_{Heat}, PSIGP)$$

EXAMPLE

Record 7 - TRAC

Record No. 7 provides a mechanism for the user to put a trace on a particular flaw, **KFLAW**, in a specific simulation, **IRPV**, and for a specific transient, **ITRAN**. This facility provides a Quality Assurance tool to verify the computational models(s) used to calculate values of *CPI* and *CPF*. Data describing the initiation, crack growth, and arrest check calculations are written to the files TRACE.OUT and ARREST.OUT. The variable **ITRACK=1** creates flaw-tracking log tables to help identify values for (**ITRAN**, **IRPV**, **KFLAW**) to specify in later executions. These tables can be found in the file TRACE.OUT. An additional file is created called FLAW_TRACK.LOG which provides data for the first 10,000 flaws sampled during the execution.

EXAMPLE

Record 8 - LDQA

Record No. 8 provides a mechanism for the user to carry out, as a deterministic or diagnostic exercise, deterministic calculations for the transients received from the FAVLoad module. This utility allows the user to tailor output reports containing (1) time histories of load-related variables at a specific location in the RPV wall or (2) through-wall profiles of load-related variables at a specific transient time. There are eight parameters associated with this record appearing on a single data line.

- (1) IQA = 1 activates the deterministic analysis module; no PFM analysis will be performed IQA = 0 ignore the rest of the data on this data line and proceed with a PFM analysis
- (2) IOPT = 1 \rightarrow generate time history results at a specific location in the RPV wall IOPT = 2 \rightarrow generate through-wall profiles of stress and applied K_I at a specific time
- (3) IFLOR = 1 → flaw orientation is axial IFLOR = 2 → flaw orientation is circumferential
- (4) IWELD = 0 → do not include weld residual stresses IWELD = 1 → include weld residual stresses
- (5) IKIND = 1 → inner surface-breaking flaw IKIND = 2 → embedded flaw IKIND = 3 → outer surface-breaking flaw

- (6) XIN only used if IKIND = 2 (otherwise ignored) if IOPT = 1; XIN = location of inner crack tip from inner surface (in.) if IOPT = 2; XIN = 2d = flaw depth (see Fig. 6)
- (7) XVAR meaning depends on the value of IOPT if IOPT = 1; XVAR = flaw depth (in.) (a for IKIND = 1; 2d for IKIND = 2 in Fig. 6) if IOPT = 2; XVAR = elapsed time in minutes
- (8) ASPECT \rightarrow aspect ratio = L / a for IKIND = 1; aspect ratio = L / 2d for IKIND = 2 if IKIND = 1 or 3; ASPECT = 2, 6, 10, or 999 if IKIND = 2; ASPECT > 0.0

EXAMPLE

Record LDQA	
THE LDQA RECORD PROVIDES THE OPPORTUNITY TO CHECK LOAD-RELATED SOLUTIONS SUCH AS TEMPERATURE, STRESSES, AND KI.	
IQA = 0 ==> THIS EXECUTION IS NOT FOR LOAD QA IQA = 1 ==> THIS EXECUTION IS FOR LOAD QA	[-]
IOPT = 1 ==> GENERATE TIME HISTORY AT SPECIFIC THROUGH WALL LOCATION IOPT = 2 ==> GENERATE THROUGH WALL DISTRIBUTION AT SPECIFIC TIME	[-]
IFLOR = 1 ==> FLAW ORIENTATION IS AXIAL IFLOR = 2 ==> FLAW ORIENTATION IS CIRCUMFERENTIAL	[-]
IWELD = $0 \implies$ DOES NOT INCLUDE THRU-WALL WELD RESIDUAL STRESS IWELD = $1 \implies$ DOES INCLUDE THRU-WALL WELD RESIDUAL STRESS	[-]
IKIND = 1 ==> INNER-SURFACE BREAKING FLAW IKIND = 2 ==> EMBEDDED FLAW IKIND = 3 ==> OUTER-SURFACE BREAKING FLAW	[-] [-] [-]
XIN IS ONLY USED IF IKIND=2 (EMBEDDED FLAWS) XIN = IF IOPT=1; LOCATION OF INNER CRACK TIP FROM INNER SURF. XIN = IF IOPT=2; FLAW DEPTH	[IN] [IN]
XVAR: IF IOPT=1; XVAR=FLAW DEPTH IF IOPT=2; XVAR=TIME	[IN] [MIN]
ASPECT = ASPECT RATIO; FOR SURFACE BREAKING FLAWS: 2,6,10,999 (infin) FOR EMBEDDED FLAWS: ANY VALUE > 0	[-]
Notes for Record LDQA	
QA = 0 NO VALIDATION REPORTS WILL BE GENERATED, PFM ANALYSIS WILL BE PERFORMED IQA = 1 LOAD PARAMETERS WILL BE GENERATED FOR VERIFICATION PURPOSES, PFM ANALYSIS WILL A IQA=0 IOPT=2 IFLOR=2 IWELD=0 IKIND=1 XIN=0.53 XVAR=70 ASPECT=99	L NOT BE PERFORMED

Record 9 - DTRF

In some cases, the PFM solution(s) can be sensitive to the time-step size (specified as **DT** on Record 7 in FAVLoad input as discussed in Sect. 2.1) used in the analysis. Some preliminary analysis is useful in determining a suitable **DT** that provides a converged PFM solution, i.e., converged in the sense that a decrease in **DT** does not result in a significant change in the solution. Decreasing **DT** resolves the load and fracture toughness variables better; however, smaller values of **DT** increase the number of discrete time steps to cover the transient, thus increasing the amount of computational effort required to perform the PFM analysis. Ideally, one would like to use a relatively small time step

in the PFM analysis for better accuracy, yet to perform the PFM analysis for only the time period during which all of the crack initiations and failures are predicted to occur.

Record 9 provides a mechanism to specify the starting and ending times for specific transients supplied in the FAVLoad output file. The variable **NT** sets the number of **ISQ** records that follow the **DTRF** record. The following **NT** records contain values for **ITRAN** (= the transient number in the transient stack supplied in the FAVLoad output file), **ISEQ** (= the corresponding identifying thermal-hydraulic sequence number), **TSTART** (= starting time in minutes), and **TEND** (= ending time in minutes). Only those transients in the FAVLoad transient stack for which the user wishes to set special values of **TSTART** and **TEND** need be identified by the DTRF records. All other transients in the stack, not explicitly specified in the DTRF records, will use the global transient start (always = 0.0) and ending times set by the execution of the FAVLoad module.

During preliminary analyses to determine a suitable **DT** that provides a converged solution, one may also determine for each transient the time period during which postulated cracks are predicted to initiate and propagate through-the-wall since this information is reported for each transient in the *Transient Time Distribution Report* (See example FAVPFM output in Sect. 2.6). Limiting the time period during which the PFM analysis is performed for each transient will reduce the computational effort.

EXAMPLE No. 1

**************************************	* * *
* NT = number of ISQ records that follow [-] * NT = 0 no ISQ records follow	*
* FOLLOWING THE DTRF RECORD, THERE SHOULD BE "NT" SUBRECORDS	*
* ISQ ITRAN= ISEQ= TSTART= TEND=	*
* ITRAN = sequential number in FAVLoad transient stack * ISEQ = Thermal Hydraulic trasient sequence number * TSTART = starting time for FAVPFM analysis * TEND = ending time for FAVPFM analysis DTR NT=4	* * * * *
ISQ ITRAN=1 ISEQ=7	**

To use the global starting and ending times for all transients, set in FAVLoad Input Record 7, input the following:

EXAMPLE No. 2

***************************************	****
* Record DTRF * ===================================	*
* NT = number of ISQ records that follow * NT = 0 no ISQ records follow * The state of the sta	[-] *
* FOLLOWING THE DTRF RECORD, THERE SHOULD BE "NT" SUBRECORDS	*
* ISQ ITRAN= ISEQ= TSTART= TEND=	*
* ITRAN = sequential number in FAVLoad transient stack * ISEQ = Thermal Hydraulic trasient sequence number * TSTART = starting time for FAVPFM analysis * TEND = ending time for FAVPFM analysis * MITTER = STARTE	
DTRF NT=0	****

Records 10+NT and 11+NT

Records 10+NT and 11+NT give the number of major regions and subregions for welds and plates, respectively. The sum of the number of weld subregions, **NWSUB**, and the number of plate subregions, **NPSUB**, gives the total number of embrittlement map records to follow this keyword line. **NWMAJ** is the number of major weld regions, and **NPMAJ** is the number of major plate regions.

EXAMPLE

***************************************	***
* ===========	*
* Record WELD	*
*	*
* NWSUB = NUMBER OF WELD SUBREGIONS [-]	* [
* NWMAJ = NUMBER OF WELD MAJOR REGIONS] *
***************************************	***
WELD NWSUB=838 NWMAJ=5	
***************************************	***
* ==========	*
* Record PLAT	*
* =====================================	*
* NPSUB = NUMBER OF PLATE SUBREGIONS [-]] *
* NPMAJ = NUMBER OF PLATE MAJOR REGIONS [-]] *
***************************************	***
PLAT NPSUB=14442 NPMAJ=4	
***************************************	***

Records 12+NT through 11+NT+NWSUB+NPSUB

Following **Record 11+NT**, there will be **NWSUB + NPSUB** data lines (one record per subregion and one data line per record) that contain the embrittlement map for all of the weld and plate subregions. Note that the data records for the weld subregions must precede the data records for the plate subregions. There are 20 fields in each record.

(1) subregion number – subregion numbers should start with 1 and then increment by 1 for the complete embrittlement map.

Flaws in welds have been observed to reside along the fusion line between the weld and adjacent plate; therefore, it is possible that the adjacent plate(s) could have a higher degree of embrittlement and/or less ductility than the weld. The embrittlement/ductility-related properties of the most limiting (of the weld or the adjacent plate) material shall be used when evaluating flaw advancement by cleavage propagation or ductile tearing. If this subregion is a weld region, FAVOR will determine if one of the adjacent plate(s), located in adjacent-plate subregions, is more limiting, i.e., has a higher RT_{NDT} for cleavage propagation and a lower value of USE_i for flaw advancement by ductile tearing (IDT_OPTION=2 only). If so, FAVOR will use the embrittlement/ductility properties of the more limiting subregion, where separate sets of parent/child relationships are determined for cleavage propagation and ductile tearing. The next two fields are valid only if the subregion designated in field 1 is a weld subregion. From a roll-out map of the RPV beltline, select the plate subregions that are adjacent to the weld subregion in field 1. If field 1 refers to a plate subregion, just repeat the subregion number from field 1 in fields 2 and 3.

- (2) left-adjacent plate subregion number
- (3) right-adjacent plate subregion
- (4) major region number
- (5) best estimate for fast-neutron fluence at inside surface of RPV wall (10¹⁹ neutrons/cm²)
- (6) heat estimate for copper content (wt% Cu), Cu_{Heat}
- (7) heat estimate for nickel content (wt% Ni), Ni_{Heat}
- (8) heat estimate for phosphorous content (wt% P), P_{Heat}
- (9) heat estimate for manganese content (wt% Mn), Mn_{Heat}
- (10) if field 1 is a weld subregion → select the method for determining the standard deviation for the normal distribution used to simulate the Ni content

 - = 2 \rightarrow sample from a normal distribution with $\widehat{\sigma_{Ni}} \leftarrow N(0.029, 0.0165)$ (all other heats)

- (10) if field 1 is a plate subregion with IRTNDT=2000 or 2006 on Record 2 (ignored if IRTNDT=992)
 - = 1 **Combustion Engineering (CE) plate**
 - $= 2 \rightarrow$ all other plates and forgings
- (11) copper saturation flag when IRTNDT = 2000 or 2006 on Record 2 (ignored if IRTNDT=992)
 - = 0 for plates and forgings
 - = 1 for Linde 80 and Linde 0091 weld fluxes
 - = 2 for all weld fluxes other than Linde 80, Linde 0091, or Linde 1092
 - = 3 for Linde 1092 weld flux
- (12) RVID2 heat estimate for unirradiated value of RT_{NDT} (RT_{NDT0}) (°F) (see Appendix B)
- (13) standard deviation for RT_{NDT0} (°F). If the $RT_{NDT(u)}$ Method in Appendix B is either MTEB 5-2 or ASME NB-2331, enter a 0.0. If the $RT_{NDT(u)}$ Method in Appendix B is *Generic*, enter a best-estimate for the standard deviation.
- (14) Irradiation-shift-correlation flag when IRTNDT=2000 or 2006 on Record 2
 - = 11 **→** weld major region
 - = 21 -> plate major region
 - = 31 **→** forging major region
- (14) Irradiation-shift-correlation flag when IRTNDT = 992 on Record 2
 - = 11 > weld major region; no chemistry-factor override
 - = 12 **→** weld major region; with chemistry-factor override
 - = 21 > plate major region; no chemistry-factor override
 - = 22 > plate major region; with chemistry-factor override
 - = 31 **→** forging major region
- (15) Angle of subregion element, $d\theta$ (degrees) (see Fig. 17 on the following page)
- (16) Axial height of subregion element, dz (inches) (see Fig. 17 on the following page)
- (17) Weld fusion area (=0.0 for plate subregions) (in²) (see Figs. 17a and b)
- (18) Weld orientation; =1 → axial; =2 → circumferential (ignored if Plate subregion)

- (19) Chemistry-factor override; (if IRTNDT=992 on Record 2 and irradiation shift correlation flag (field 13) = 12 or 22), otherwise set to 0.
- (20) Unirradiated upper-shelf CVN energy (USE0) in [ft-lbf] from RVID2, (used only if $IDT_OPTION=2$

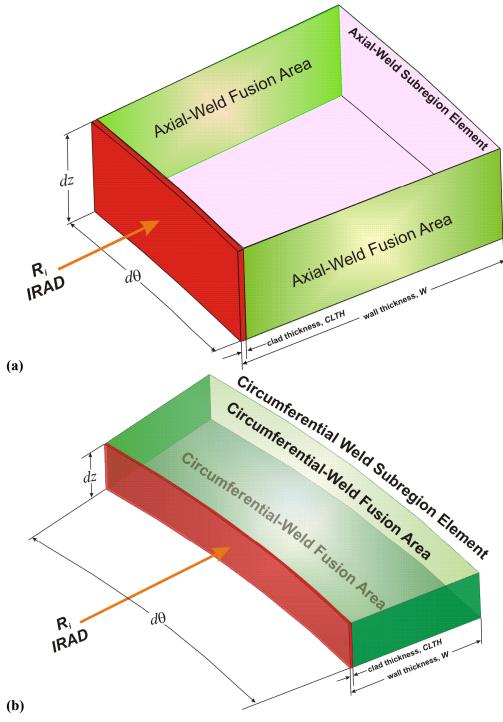


Fig. 17. Weld fusion area definitions for (a) axial-weld subregion elements and (b) circumferential-weld subregion elements.

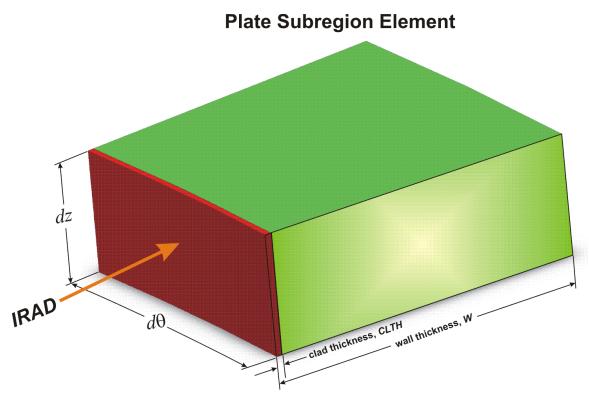


Fig. 17. (continued) (c) Plate subregion element.

EXAMPLE

```
EMBRITTLEMENT / FLAW DISTRIBUTION MAP RECORDS
                              DESCRIPTION
                                                                                                                                                        [UNITS]
 (1) RPV subregion number
                                                                                                                                                              [-]
                                                   parent
                                                                                                                                                              [-]
 (2) adjacent RPV subregion - 1st child
 (3) adjacent RPV subregion - 2nd child
                                                                                                                                                              [-]
  (4) RPV major region number
                                                                                                                                                              [-]
 (5) best estimate neutron fluence at RPV inside surface
                                                                                                                                 [10^19 neutrons/cm^2]
 (6) heat estimate copper content
                                                                                                                                                      [wt% Cu]
  (7) heat estimate nickel content
 (8) heat estimate phosphorus content
                                                                                                                                                      [wt% P]
 (8) best estimate phosphorus (P) content
                                                                                                                                                      [wt% P]
  (9) best estimate manganese (Mn) content
                                                                                                                                                      [wt% Mn]
  (10) product form flags for DT30 shift correlation
       Welds : set distribution for sampling standard deviation for Ni content in welds = 1 use normal distribution = 2 use Weibull distribution
        CE = 1 (if IRTNDT=2000 then set B = 206)
Not CE = 2 (if IRTNDT=2000 then set B = 156)
where CE is a Combustion Engineering vessel
(11) copper saturation flag = 0 for plates and forgings
= 1 for Linde 80 and Linde 0091 weld fluxes
= 2 for all weld fluxes other than L80, L0091, and L1092
= 3 for Linde 1092 weld flux
                                                                                                                                                              [-]
         N.B.:
for IRTNDT = 2000
            for IRTNDT = 2000
maximum value of copper content (copper saturation)
= 0.25 for Linde 80 and = 0.305 for all others
for IRTNDT = 2006
maximum value of copper content (copper saturation)
= 0.37 for Ni < 0.5 wt%
= 0.2435 for 0.5 <= Ni <= 0.75 wt%
= 0.301 for Ni > 0.75 wt% (all welds with Linde 1092 weld flux)
(12) unirradiated best estimate (mean) for RTNDTO
                                                                                                                                                              [F]
(13) unirradiated standard deviation for RTNDTO
                                                                                                                                                              [F]
(14) PF flag
                             Product Form
                                                              CF Override
                                   we]d
                                                                      no
                                                                      yes
        = 12
= 21
                                   weld
plate
                                                                      'nο
        = \overline{2}\overline{2}
                                   plate
                                                                      yes
NA
        = 31
                                 forging
                                                                                                                                                    [degrees]
(15) angle of subregion element
(16) axial height of subregion element:
                                                                                                                                                    [inches]
(17) weld fusion area:
                                                                                                                                                   [inches^2]
                                                                                                                                                              [-]
(18) weld orientation: 1 ===> axial; 2===> circumferential
                                                                                                                                                              [-]
(19) chemistry factor override
(20) unirradiated upper shelf CVN engergy
                                                                                                                                                      [ft-lbf]
     Notes:

    contain RPV beltline discretization and connectivity data for weld fusion line
    contain RPV beltline embrittlement-related data
    PF means Product Form
    CF means chemistry factor override
    only applies to weld subregions. For plates set to 0.
    applicable only if IRTNDT=2000 on CNT2 and Field 13 = 12 or 22

    1. Fields 1-4 : 2. Fields 5-20 : 3. Field 13 : 4. Field 13 :
         Field
Field
```

Note that fields 6 through 14 are major-region variables and should be the same for all subregions in a given major region. As FAVPFM reads in the embrittlement/flaw distribution map records, it checks to make sure that the data in fields in 6 throught 14 are the same within each major region. If any differences are found, the code flags the error and stops the execution of FAVPFM.

2.3 FAVOR Post-Processing Module – FAVPost

 $(2 \times NTRAN) + 1$ data records, listed in Table 3, are required in the FAVPost input file, where each record may involve more than one line of data. A detailed description of each data record is given below.

Table 3. Record Keywords and Parameters for FAVPost Input File

Record	Keyword	Field 1	Field 2	Field 3	
1 CNTL		NTRAN=[-]			
	Repeat data	records 2 through 3	3 for each of the N	NTRAN transient	S
2	ITRN	ITRAN=[-]	NHIST=[-]	ISEQ=[-]	
3	input NHIS	T data lines with	(initiating freq	<i>uency</i> , probabi	lity density)
	data pairs -	one pair per line			
	$f_{\it init}$	Density			
[events/yr] [%]					

Record 1 - CNTL

Record No. 1 inputs the number of transients, **NTRAN**, for which initiating frequency probability density distributions (histograms) are being input.

Records 2 and 3 are repeated for each of the NTRAN transients.

Record 2 - ITRN

Record 2 inputs the FAVOR transient number, **ITRAN**, the number of lines, **NHIST**, in Record 3 which contains the initiating frequency histogram (in terms of relative frequency), and the initiating-

sequence event number, **ISEQ**, from the thermal-hydraulic studies that supplied the transient for input to FAVOR.

Record 3 – Initiating Event Sequence Probability Density Functions (Histograms)

Input **NHIST** lines containing one histogram data pair per line, where the first field is the value of the transient initiating frequency in *events per reactor-operating year* and the second field is the probability density (as a relative frequency in percent).

EXAMPLE *********************** ALL RECORDS WITH AN ASTERISK (*) IN COLUMN 1 ARE COMMENT ONLY EXAMPLE INPUT DATASET FOR FAVPost, v16.1 Record CNTL NTRAN = NUMBER OF T-H TRANSIENTS CNTL NTRAN=6 Record ITRN _____ ITRAN = TRANSIENT NUMBER NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER ITRN ITRAN=1 NHIST=19 ISEQ=3 freq[events/year] Density [%] 0.000005730 0.000007380 0.50 1.50 2.50 5.00 0.000008760 0.000010100 0.000012300 0.000016100 0.000017700 0.000019400 0.000022700 0.000026100 10.00 0.000030000 10.00 0.000035100 10.00 5.00 0.000038100 0.000040800 5.00 0.000054300 10.00 5.00 2.50 0.000068700 0.000085300 0.000112000 0.000124000 1.50 1.00 Record ITRN ITRAN = PFM TRANSIENT NUMBER ITRAN = TRANSIENT NUMBER NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER ISEQ=4 * freq[events/year] Density [%]

2.4 Content and Format for Flaw Distribution Databases

By convention, flaws have been defined as Categories 1, 2, or 3 using the following designations:

- (1) Category 1 surface breaking flaws
- (2) *Category 2* embedded flaws in which the inner tip of the flaw is located between the clad-base interface and *t*/8 where *t* is the RPV wall thickness
- (3) Category 3 embedded flaws in which the inner tip of the flaw is located between t/8 and 3t/8.

When executing the FAVPFM module, the user is prompted for three flaw-characterization files as follows: (1) inner surface-breaking flaws (2) embedded flaws in welds, and (3) embedded flaws in plates or forgings. The flaw-characterization file for inner-surface breaking flaws is applicable to both welds and plates/forgings.

The format is the following:

Each of the flaw-characterization files consists of 1000 file records, where each file record has 100 rows and several columns. The first and second columns in each row are:

Column (1) – the integer row number

Column (2) – the flaw density corresponding to a flaw depth equal to (row number/100) * vessel wall thickness.

For example, the flaw density in the 1st row corresponds to flaw depths of 1/100th of the RPV wall thickness, the flaw density in the 19th row corresponds to flaw depths of (0.19)(wall thickness), etc.

The remaining columns are a probability distribution function (histogram) of aspect ratios (ratio of flaw length to flaw depth); i.e., each flaw depth has its own probability distribution of flaw length as will be discussed in more detail below.

2.4.1 Method of Quantifying Uncertainty in Flaw Characterization

The method used to quantify the uncertainty in the flaw characterization is to include 1000 flaw-characterization file records for each of the three flaw data files (surface-breaking, weld embedded, and plate embedded) discussed above. Each of these file records contains separate flaw-density, flaw-

size, and aspect-ratio distributions with the format as discussed above. The format for the three characterization files is discussed in more detail below.

During the Monte Carlo PFM analysis, the RPV flaw-characterization data for the 1st stochastically-generated RPV trial are taken from the 1st group of file records, i.e., the first inner-surface breaking file record, the first embedded-flaw weld material file record, and the first embedded-flaw plate material file record. The RPV flaw characterization for the 2nd stochastically generated RPV trial is determined from the 2nd group of file records, etc. The RPV trials cycle through the flaw-characterization file records sequentially up to 1000, and then restarts at the first file record.

2.4.2 Flaw-Characterization File Names and Sizes

The flaw-characterization file for inner-surface-breaking flaws is 100,000 rows with 5 columns. The name of the example ASCII text file in the distribution package is "S.DAT" with a size of 7.0 MBytes. The flaw-characterization file for embedded flaws in welded regions is 100,000 rows with 13 columns. The name of this ASCII text file on the distribution disk is "W.DAT" with a size of 15.2 MBytes. The flaw-characterization file for embedded flaws in plate regions is 100,000 rows with 13 columns. The name of this ASCII text file on the distribution disk is "P.DAT", and its size is 15.2 MBytes. The distribution package also includes flaw-characterization files that are specific to the four plants under study in the PTS Re-evaluation Program, specifically BVsurf.DAT, BVweld.DAT, and BVplate.DAT for Beaver Valley, S_CC.DAT, W_CC.DAT, and P_CC.DAT for Calvert Cliffs, OCsurf.DAT, OCweld.DAT, and OCplate.DAT for Oconee, and PLsurf.DAT, PLweld.DAT, and PLplate.DAT for Palisades.

2.4.3 Surface Breaking Flaws (Flaw Category 1)

A more detailed explanation of the format of the surface breaking flaw data is given by way of example:

```
Histogram of
                              Aspect ratio (AR)
                              (용)
                              AR=2 AR=6 AR=10 AR=infinite
       density of flaw depths 1/100 RPV thickness 35.0 30.0 20.0 15.0
1
       density of flaw depths 2/100 RPV thickness 40.0
                                                         30.0 25.0 5.0
       density of flaw depths 3/100 RPV thickness
3
:
       density of flaw depths = RPV thickness
1
       density of flaw depths 1/100 RPV thickness
       density of flaw depths 2/100 RPV thickness
2
3
       density of flaw depths 3/100 RPV thickness
100
       density of flaw depths = RPV thickness
```

```
:
: through the 1000<sup>th</sup> file
:
```

As illustrated above, for each flaw depth, there is a histogram for the aspect ratio (flaw depth / length) where the bins are aspect ratios of 2, 6, 10, and infinity. The reason for these specific aspect ratios is that they correspond to the flaw geometries for which stress intensity factor influence coefficients were generated and implemented into the FAVLoad module. The histograms will be sampled during the PFM analysis to stochastically determine the aspect ratio for the corresponding sampled flaw depth.

The FORTRAN subroutine in the FAVPFM module that reads the file containing flaw characterization data for inner-surface breaking flaws is:

```
SUBROUTINE RDSURF(ISMAX)
        IMPLICIT REAL*8 (A-H,O-Z)
C***
                                                                                                 ***
        Revisions:
C***
C***
                                Modification
                                                                                                 ***
        Date
C***
C***
C***
                                                                                                 ***
C***
C************************
     SUBROUTINE RDSURF READS DATA FROM THE FILE THAT CHARACTERIZES
     SURFACE-BREAKING FLAWS (CATEGORY 1 FLAWS) AND IS APPLICABLE TO BOTH WELD AND PLATE REGIONS.
     THE UNITS OF THE CATEGORY 1 SURFACE-BREAKING FLAWS ARE FLAWS PER
     SQUARE FOOT OF AREA ON THE INNER SURFACE OF THE RPV.
     THE (I,J) ENTRY READ INTO ARRAY WDEPTH(100,1,1FILE) IS THE FLAW DENSITY OF INNER-SURFACE BREAKING FLAWS (CATEGORY 1 FLAWS) THAT HAVE A DEPTH OF (i/100)*wall thickness.
     INTEGER :: IVER, IERR
        COMMON /PROG/WDEPTH (100, 3,1000), WELDCAT(3,1000), PLATCAT(3,1000), WEATCDF(100, 3,1000), WSUM(3,1000), PSUM (3,1000), WSUM(3,1000), PSUM (3,1000), PCATPDF(100, 3,1000), PCATPDF (100, 3,1000), PCATPDF (100, 3,1000), WFLASPT(100,12,1000), PFLASPT (100,12,1000), WASPCDF(100,12,1000), PASPCDF (100,12,1000), SFLASPT(100, 4,1000), SASPCDF (100, 4,1000)
        REAL*8, PARAMETER :: ZERO=0.
        WRITE (*,1004)
WRITE (*,8769)
FORMAT ('')
                         , READING AND PROCESSING SURFACE-BREAKING',
       FORMAT (11X,
                           FLAW DATABASE')
  READ THE SURFACE-BREAKING FLAW CHARACTERIZATION FILE. THE FORMAT OF
  THIS FILE IS:
 K, FLAW DENSITY, FOLLOWED BY 4 NUMBERS THAT ARE A HISTOGRAM OF ASPECT RATIOS FOR FLAWS OF THIS DEPTH WHERE THE HISTOGRAM IS EXPRESSED IN PERCENT. A CDF WILL BE CONSTRUCTED FOR EACH OF THE HISTOGRAMS THAT CAN BE SAMPLED DURING THE PFM ANALYSIS TO
```

```
APPROPRIATELY POSTULATE ASPECT RATIO FOR SURFACE BREAKING
   (CATEGORY 1) FLAWS.
  THE CORRESPONCE BETWEEN THE POSITION (OUT OF THE 4 BINS) AND THE
  ASPECT RATIO IS AS FOLLOWS:
  BIN NUMBER
                               ASPECT
                                                          ARRAY
                               RATIO
                                                        LOCATION
                                                 SFLASPT(J,1,IFILE)
SFLASPT(J,2,IFILE)
SFLASPT(J,3,IFILE)
č
        123
                                  6
Č
                            INFINITE
                                                 SFLASPT(J,4,IFILE)
  J VARIES FROM 1==>100 TO COVER THE ENTIRE RANGE OF POSSIBLE FLAW
  IFILE VARIES FROM 1==> 1000 TO COVER THE ENTIRE RANGE OF WELD
   SURFACE BREAKING FLAW CHARACTERIZATION FILES USED TO INCLUDE THE
   QUANTIFICATION OF UNCERTAINTY.
         READ (48,*) IVER
             (IVER .NE. 161) then
             call xermsg ('FAVPFM','RDSURF',
'SURFACE-BREAKING FLAW FILE NOT VERSION 15.1',17,1)
             call xerdmp
        call xerabt('xerror -- invalid input',23)
         ISMAX = 0
        ISMAX = 0
DD 10 IFILE=1,1000
DD 20 J=1,100
READ (48,*,IOSTAT=IERR) K,WDEPTH(J,1,IFILE),
SFLASPT(J,1,IFILE),SFLASPT(J,2,IFILE),
SFLASPT(J,3,IFILE),SFLASPT(J,4,IFILE)
IF (IERR .NE. 0) GOTO 998

DESCRIPTION 1 TETLE) - WDEPTH(J.1.IFILE)
                 PDEPTH(J,1,IFILE) = WDEPTH(J,1,IFILE)
IF (WDEPTH(J,1,IFILE) .GT. ZERO) THEN
IF (J.GT.ISMAX) ISMAX = J
                  ENDIF
20
10
             CONTINUE
         CONTINUE
         GOTO 999
998
        write(*,1000) IFILE, J, IFILE*J, IERR
FORMAT(/'IFILE=',14,' K=',14,' LINE NUMBER=',15,' IERR
call xermsg ('FAVPFM','RDSURF',
'ERROR READING SURFACE-BREAKING FLAW DATA',18,1)
1000
                                                      LINE NUMBER=',15,' IERR=',14/)
               xerdmp
         call xerabt('xerror -- invalid input',23)
999
         CONTINUE
         RETURN
         END
```

where **WDEPTH** (1:100, 1:3, 1:1000) is an array in FAVPFM in which the (*J*,1,*IFILE*) address contains flaw densities of Category 1 (surface breaking flaws) for welds and PDEPTH (1:100,1:3,1:1000) is a three-dimensional array in which the (*J*,1,*IFILE*) address contains flaw densities of Category 1 (surface breaking flaws) for plates/forgings.

SFLASPT (1:100,1:4,1:1000) is an array in FAVPFM in which the (J,1,IFILE) address contains the percentage of flaws with an aspect ratio of 2, the (J,2,IFILE) address contains the percentage of flaws with an aspect ratio of 6, the (J,3,IFILE) address contains the percentage of flaws with an aspect ratio of 10, and the (J,4,IFILE) address contains the percentage of flaws with an aspect ratio of infinity.

Inner-surface breaking flaws with a depth less than the clad thickness are not considered as candidates for cleavage initiation since the austenitic stainless steel cladding plane-strain cleavage fracture toughness is considerably more ductile than the ferritic base metal. Also, all inner-surface breaking flaws are assumed to be circumferentially oriented (even if the flaw is located in an axially oriented weld or plate) since all inner-surface breaking flaws are assumed to be a result of the process in which the cladding was applied.

2.4.4 Embedded flaw Characterization for Welds (Categories 2 and 3 flaws)

As with Category 1 surface breaking flaws, the first and second columns in each row are (1) the integer row number and (2) the flaw density corresponding to a flaw depth equal to (row number/100) * vessel wall thickness, and the remaining columns are a probability distribution function (histogram) of aspect ratios (ratio of flaw length to flaw depth). Again, a more detailed explanation of the format of the inner-surface breaking flaw data is given by way of example as follows:

The FORTRAN subroutine in the FAVPFM module that reads the file containing flaw characterization data for embedded flaws in welds is as follows:

```
SUBROUTINE RDWELD(IWMAX)
    C*******
C***
                                                      ***
C***
    Revisions:
                                                      ***
                                                      ***
C***
C***
                 Modification
                                                      ***
    Date
C***
                                                      ***
C***
                                                      ***
C***
                                                      ***
C***
                                                      ***
SUBROUTINE RDWELD READS DATA FROM THE FILE THAT CHARACTERIZES
   EMBEDDED FLAWS POSTULATED TO RESIDE IN WELD REGIONS.
   THIS SUBROUTINE READS THE FLAW CHARACTERIZATION FLAW DATA FOR
   EMBEDDED FLAWS IN WELD MATERIAL INTO ARRAYS THAT WILL BE SAMPLED DURING THE PFM ANALYSIS TO STOCHASTICALLY POSTULATE FLAWS
   IN THE RPV A MANNER CONSISTENT WITH THE FLAW CHARACTERIZATION.
```

```
THE (I,J) ENTRY READ INTO ARRAY WDEPTH(100,1,IFILE) IS THE FLAW
       DENSITY OF INNER-SURFACE BREAKING FLAWS (CATEGORY 1 FLAWS) THAT HAVE A DEPTH OF (1/100)*WALL THICKNESS. THIS READ IS PERFORMED IN SUBROUTINE RDSURF. THE UNITS OF THIS FLAW DENSITY ARE FLAWS PER
       SQUARE FOOT OF AREA ON THE INNER SURFACE OF THE RPV.
      THE (I,J) ENTRY READ INTO ARRAY WDEPTH(100,2,IFILE) IS THE FLAW DENSITY OF CATEGORY 2 EMBEDDED FLAWS (EMBEDDED FLAWS SUCH THAT THE INNER FLAW TIP RESIDES IN THE FIRST 1/8 OF THE WALL THICKNESS) THAT HAVE A THROUGH-WALL DEPTH OF (i/100)*WALL THICKNESS. THE UNITS OF THIS FLAW DENSITY ARE FLAWS PER SQUARE FOOT OF WELD FUSION LINE AREA (ON ONE SIDE OF THE WELD).
       THE (I,J) ENTRY READ INTO ARRAY WDEPTH(100,3,IFILE) IS THE FLAW
      DENSITY OF CATEGORY 3 EMBEDDED FLAWS (EMBEDDED FLAWS SUCH THAT THE INNER FLAW TIP RESIDES IN BETWEEN 1/8 T AND 3/8 T) THAT HAVE A THROUGH-WALL DEPTH OF (i/100)*WALL THICKNESS. THE UNITS OF THIS FLAW DENSITY ARE FLAWS PER SQUARE FOOT OF WELD FUSION LINE AREA
č
       (ON ONE SIDE OF THE WELD).
       THE EMDEDDED FLAW DENSITY FOR WELD MATERIAL IS ASSUMED TO BE
       UNIFORM THROUGH THE WALL THICKNESS; THEREFORE THE DENSITY FOR CATEGORY 3 EMBEDDED FLAWS WOULD BE IDENTICAL TO THE DENSITY FOR CATEGORY 2 EMBEDDED FLAWS.
      THE METHOD TO INCLUDE THE UNCERTAINTY IN THE WELD FLAW CHARACTERIZATION IS TO INCLUDE MULTIPLE (1000) FILES, EACH WITH THE FORMAT DESCRIBED ABOVE, EACH WITH DIFFERENT DENSITIES, SIZE
       AND ASPECT DISTRIBUTIONS, AND FLAW SIZE TRUNCATIONS
          COMMON /PROG/WDEPTH (100, 3,1000), WELDCAT(3,1000), PLATCAT(3,1000), WSUM(3,1000), PSUM(3,1000), WSUM(3,1000), PSUM(3,1000), POSUM(3,1000), PCATCDF(100, 3,1000), PCATCDF(100, 3,1000), PCATCDF(100, 3,1000), PCATCDF(100,12,1000), PFLASPT(100,12,1000), WFLASPT(100,12,1000), PASPCDF(100,12,1000), SFLASPT(100, 4,1000), SASPCDF(100, 4,1000)
REAL*8, PARAMETER :: ZERO=0.
          WRITE (*,8769)
FORMAT (12X,' READING AND PROCESSING WELD'
' FMBEDDED-FLAW DATABASE')
8769
C READ THE WELD FLAW CHARACTERIZATION FILE, THE FORMAT OF THIS FILE IS:*
   K, FLAW DENSITY, FOLLOWED BY 11 NUMBERS THAT ARE ASPECT RATIOS THE 11 NUMBERS ARE A HISTOGRAM OF ASPECT RATIO FOR FLAWS OF THIS
   DEPTH
   WHERE:
   FLAW DENSITY IS EXPRESSED IN FLAWS PER CUBIC FOOT OF RPV MATERIAL
  THE HISTOGRAM IS EXPRESSED IN PERCENT. A CDF WILL BE CONSTRUCTED FOR EACH OF THE HISTOGRAMS THAT CAN BE SAMPLED TO DETERMINE ASPECT
C
   RATIO.
   THE CORRESPONCE BETWEEN THE POSITION (OUT OF THE 11 BINS) AND THE
C
   ASPECT RATIO (1/2a) IS AS FOLLOWS:
   BIN NUMBER
                                      RANGE OF
                                                                 ARRAY
                                  ASPECT RATIO
                                                          LOCATION
                                                          WFLASPT(J,1,IFILE)
WFLASPT(J,2,IFILE)
WFLASPT(J,3,IFILE)
WFLASPT(J,4,IFILE)
WFLASPT(J,5,IFILE)
WFLASPT(J,6,IFILE)
WFLASPT(J,7,IFILE)
WFLASPT(J,8,IFILE)
WFLASPT(J,9,IFILE)
WFLASPT(J,10,IFILE)
WFLASPT(J,10,IFILE)
WFLASPT(J,11,IFILE)
                                  1.00 - 1.25
                                  1.25 - 1.50
1.50 - 2.00
           2
           3
                                  2.00 - 3.00
3.00 - 4.00
CCCCCCC
                                  4.00 - 5.00
5.00 - 6.00
6.00 - 8.00
           6
           8
                                  8.00 - 10.0
10.0 - 15.0
                                       > 15.0
```

```
J VARIES FROM 1==>100 TO COVER THE ENTIRE RANGE OF POSSIBLE
FLAW DEPTHS
     IFILE VARIES FROM 1==> 1000 TO COVER THE ENTIRE RANGE OF WELD
     FLAW CHARACTERIZATION FILES USED TO INCLUDE THE QUANTIFICATION
                        ***********
      READ (49,*) IVER
if (IVER .NE. 161 ) then
call xermsg ('FAVPFM','RDWELD',
'EMBEDDED-FLAW WELD FILE NOT VERSION 15.1',19,1)
          call xerdmp
          call xerabt('xerror -- invalid input',23)
    220
210
      CONTINUE
      GOTO 999
998
      CONTINUE
      write(*,1000) IFILE, J, IFILE*J, IERR
call xermsg ('FAVPFM','RDWELD',
& __ 'ERROR READING WELD EMB. FLAW DATA',20,1)
      call xerabt('xerror -- invalid input',23)
999
      CONTINUE
1000
      FORMAT(/'IFILE=',14,' K=',14,' LINE NUMBER=',15,' IERR=',14/)
```

where **WDEPTH** (1:100,1:3,1:1000) is an array in FAVPFM in which the (*J*,2,*IFILE*) and the (*J*,3,*IFILE*) addresses contain flaw densities for Category 2 and Category 3 flaws, respectively, for welds.

WFLASPT(1:100,1:11,1:1000) is an array in FAVPFM in which the (*J*,1,*IFILE*) address contains the percentage of flaws with an aspect ratio between 1.00 and 1.25, and the (*J*,2,*IFILE*) address contains the percentage of flaws with an aspect ratio between 1.25 and 1.50. The range of aspect ratios corresponding to each of the 11 bins used to develop the histogram that will be sampled for each flaw depth is given in the following table.

Bin	Range of flaw
Number	aspect ratio
1	1.00 - 1.25
2	1.25 - 1.50
3	1.50 - 2.00
4	2.00 - 3.00
5	3.00 - 4.00

6	4.00 - 5.00
7	5.00 - 6.00
8	6.00 - 8.00
9	8.00 - 10.0
10	10.0 - 15.0
11	> 15

2.4.5 Embedded-Flaw Characterization for Plates

The data format for embedded flaws in plates/forgings is identical to that described above for embedded flaws in welds. The following subroutine reads in the characterization file for embedded flaws in plates.

```
SUBROUTINE RDPLAT(THICK, IPMAX, RO, RI)
        IMPLICIT REAL*8 (A-H,O-Z)
C***
C***
                                                                                          ***
       Revisions:
                                                                                          ***
C***
C***
                                                                                          ***
                             Modification
C***
C***
C***
                                                                                          ***
C***
     DEFINITION OF ARRAYS:
PDEPTH(100,3,1000) - HOLDS DATA AS READ FROM EXTERNAL FILE
                                CONTAINING FLAW DATA FOR PLATE
     PLATCAT(3,1000) -CDF FROM WHICH FLAW CATEGORY IS SAMPLED FOR FLAW
                          LOCATED IN PLATE MATERIAL
                         HISTOGRAM EXPRESSING RELATIVE FREQUENCY OF PLATE
     PCATPDF(100,3)
                          FLAW DENSITIES FOR EACH FLAW CATEGORY
                         CDF FOR EACH OF THE 3 FLAW CATEGORIES FOR PLATE EACH COLUMN IS OBTAINED BY INTEGRATING PCATPDF
     PCATCDF(100,3)
       COMMON /PROG/WDEPTH (100, 3,1000), WELDCAT(3,1000), PLATCAT(3,1000), WSUM(3,1000), PSUM(3,1000), WSUM(3,1000), PSUM(3,1000), PCATCDF(100, 3,1000), PCATPDF(100, 3,1000), PCATPDF(100, 3,1000), PCATPDF(100, 12,1000), WFLASPT(100,12,1000), PFLASPT(100,12,1000), WASPCDF(100,12,1000), SSPCDF(100,12,1000), SFLASPT(100, 4,1000), SASPCDF(100, 4,1000)
                       SFLASPT(100, 4,1000),
    INTEGER :: IVER, IERR
       REAL*8, PARAMETER :: ZERO=0.
       WRITE (*,9835)
       FORMAT (12X,
                         READING AND PROCESSING PLATE EMBEDDED-FLAW',
                         DATABASE')
          **************
                  READ THE PLATE FLAW CHARACTERIZATION FILE
C***********************
   THE DATA PROVIDED BY PNL ASSUME THAT THE DENSITY OF PLATE EMBEDDED FLAWS ARE UNIFORM THROUGH THE WALL; THEREFORE, THE FLAW DENSITY FOR CATEGORY 3 FLAWS IS IDENTICAL TO THAT FOR CATEGORY 2 FLAWS.
       READ (39,*) IVER
if ( IVER .NE. 161 ) then
           call xermsg ('FAVPFM', 'RDPLAT',
_'EMBEDDED-FLAW PLATE FILE NOT VERSION 15.1',21,1)
           call xerdmp
       call xerabt('xerror -- invalid input',23) endif
```

```
IPMAX = 0
DO 110 IFILE=1,1000
               110 IFILE=1,1000
DO 120 J=1,100
READ (39,*,IOSTAT=IERR) K,
PDEPTH (J, 2,IFILE),PFLASPT(J, 1,IFILE),
PFLASPT(J, 2,IFILE),PFLASPT(J, 3,IFILE),
PFLASPT(J, 6,IFILE),PFLASPT(J, 5,IFILE),
PFLASPT(J, 6,IFILE),PFLASPT(J, 7,IFILE),
PFLASPT(J, 8,IFILE),PFLASPT(J, 9,IFILE),
PFLASPT(J,10,IFILE),PFLASPT(J,11,IFILE)
PDEPTH(J,3,IFILE) = PDEPTH(J,2,IFILE)
IF (IERR .NE. 0) GOTO 998
IF (PDEPTH (J,2,IFILE) .GT. ZERO ) THEN
IF (J.GT.IPMAX) IPMAX=J
         &
                           IF (J.GT.IPMAX) IPMAX=J
                      ENDIF
                CONTINUE
120
110
           CONTINUE
           GOTO 999
998
           CONTINUE
        write(*,1000) IFILE, J, IFILE*J, IERR
FORMAT(/'IFILE=',I4,' K=',I4,' LINE NUMBER=',I5,' IERR=',I4/)
call xermsg ('FAVPFM','RDPLAT',
& 'ERROR READING PLATE EMB. FLAW DATA',22,1)
           call xerdmp
           call xerabt('xerror -- invalid input',23)
           CONTTNUE
                      ********************************
    DETERMINE THE TOTAL FLAW DENSITY FOR EACH OF THE 3 FLAW CATEGORIES: *
     PSUM(1,IFILE) = TOTAL FLAW DENSITY FOR CATEGORY 1 FLAWS IN PLATES PSUM(2,IFILE) = TOTAL FLAW DENSITY FOR CATEGORY 2 FLAWS IN PLATES PSUM(3,IFILE) = TOTAL FLAW DENSITY FOR CATEGORY 3 FLAWS IN PLATES
C
          DO 15 IFILE=1,1000
DO 20 J=1,100
                      PSUM(1,IFILE) = PSUM(1,IFILE) + PDEPTH(J,1,IFILE)
PSUM(2,IFILE) = PSUM(2,IFILE) + PDEPTH(J,2,IFILE)
PSUM(3,IFILE) = PSUM(3,IFILE) + PDEPTH(J,3,IFILE)
20
                 CONTINUE
15
           CONTINUE
GENERATE PROBABILITY DISTRIBUTION FUNCTION (PCATCDF), IN THIS CASE * A RELATIVE FREQUENCY HISTOGRAM OF PLATE FLAW DENSITIES FOR EACH *
        OF THE 3 FLAW CATEGORIES.
       COLUMN 1 OF ARRAY PCATPDF IS A RELATIVE FREQ HIST FOR CAT 1 FLAWS COLUMN 2 OF ARRAY PCATPDF IS A RELATIVE FREQ HIST FOR CAT 2 FLAWS COLUMN 3 OF ARRAY PCATPDF IS A RELATIVE FREQ HIST FOR CAT 3 FLAWS
           DO 80 K=1,3
                DO 91 IFILE=1,1000
DO 90 J=1,100
IF (PSUM(K,IFILE).NE.ZERO) THEN
                                 PCATPDF(J,K,IFILE) = PDEPTH(J,K,IFILE)/PSUM(K,IFILE)
                           ENDIF
                      CONTINUE
                 CONTINUE
91
                               -
***********************
       GENERATE CUMULATIVE DISTRIBUTION FUNCTION (PCATCDF) FOR EACH OF
       THE 3 FLAW CATEGORIES BY INTEGRATING THE PROBABILITY DISTRIBUTION FUNCTION (PCATPDF). EACH OF THESE CDFs CAN BE SAMPLED TO DETERMINE THE FLAW SIZE OF A FLAW IN ITS RESPECTIVE CATEGORY
      COLUMN 1 OF ARRAY PCATCDF CONTAINS THE CDF FOR CATEGORY 1 FLAWS COLUMN 2 OF ARRAY PCATCDF CONTAINS THE CDF FOR CATEGORY 2 FLAWS COLUMN 3 OF ARRAY PCATCDF CONTAINS THE CDF FOR CATEGORY 3 FLAWS
C
                DO 95 IFILE=1,1000
                      PCATCDF(1,K,IFILE)
DO 97 J=2,100
                                                           = PCATPDF(1,K,IFILE)
                            PCATCDF(J,K,IFILE) = PCATCDF(J-1,K,IFILE) +
                                                                  PCATPDF(J,K,IFILE)
                      CONTINUE
95
                CONTINUE
80
           CONTINUE
           RETURN
```

2.4.6 Total Number of Flaws

Surface breaking flaw density data are expressed in flaws per unit RPV-surface area and weld subregion embedded flaws are flaws per unit area on the fusion line between the weld and adjacent plate subregions. These conventions are consistent with the physical model utilized by Pacific Northwest National Laboratory to derive the flaw characterization data input to FAVOR. Embedded flaws in plate regions are expressed on a volumetric basis.

Figure 17a and 17b illustrate axial and circumferential weld subregion elements, respectively. The number of flaws in each of these weld elements is calculated (internally by FAVOR) as the sum of the number of inner- surface breaking flaws and the number of embedded flaws as follows:

Number of Flaws in Weld Subregions
$$= \rho_{SB} \left[\alpha \left(\frac{2\pi}{360} \right) R_i \, dz \, d\theta \right] + \rho_{EW} \left[2\beta dA \right]$$
 $\alpha = 1$ when surface-breaking flaws are located on either inner or external vessel surface only

 $\alpha = 2$ when surface-breaking flaws are located on both inner and external vessel surfaces

 $\beta = 3/8$ when embedded flaws with inner crack tip residing in either the inner or outer 3/8 of base metal thickness are included in PFM analysis

 $\beta = 1$ when all through-wall embedded flaws are included in PFM analysis

 $\rho_{SB} = \text{inner surface-breaking flaw density (per unit surface area - flaws/in}^2)$
 $\rho_{EW} = \text{weld embedded-flaw density (per unit weld-fusion area - flaws/in}^2)$
 $dA = \text{user-input weld-fusion area (for one side of weld) (in}^2 - \text{input by user)}$
 $dz = \text{height of subregion element (in. - input by user)}$
 $d\theta = \text{subtended angle of subregion element (degrees - input by user)}$

where ρ_{SB} and ρ_{EW} are summed over all flaw depths.

For axial welds, the fusion lines are on the sides of the weld, whereas for circumferential welds, the fusion lines are on the top and bottom of the welds. In the term $[2\beta dA]$, the factor of 2 accounts for the fact that the user input data is the area on one side of the fusion line whereas flaws reside in fusion lines on both sides of the welds. The β variable depends on the user-specified option regarding which flaw population is to be included in the analysis. All embedded flaw densities are assumed to be uniform through the RPV wall thickness.

Figure 17c illustrates a plate subregion element. The number of flaws in each of these plate elements is calculated (internally by FAVOR) as the sum of the number of surface-breaking flaws and the number of embedded flaws as follows:

Number of Flaws in Plate Subregions
$$= \rho_{SB} \left[\alpha \left(\frac{2\pi}{360} \right) R_i \, dz \, d\theta \right] + \rho_{EP} \left[\beta \pi \left(R_o^2 - \left(R_i + CLTH \right)^2 \right) dz \left(\frac{d\theta}{360} \right) \right]$$

$$\alpha = 1 \text{ when surface-breaking flaws are located on either inner or external vessel surface only (user-specified option)}$$

$$\alpha = 2 \text{ when surface-breaking flaws are located on both inner and external vessel surfaces (user-specified option)}$$

$$\beta = 3/8 \text{ when embedded flaws with inner crack tip residing in either the inner or outer 3/8 of base metal thickness are included in PFM analysis }$$

$$\beta = 1 \text{ when all through-wall embedded flaws are included in PFM analysis }$$

$$\rho_{SB} = \text{ inner surface-breaking flaw density (per unit surface area - flaws/in}^2)$$

$$\rho_{EP} = \text{ plate embedded-flaw density summed over all flaw depths }$$

$$\text{ (flaws per unit volume - flaws/in}^3)$$

$$R_o = \text{ external radius of RPV (in - input by user)}$$

$$R_i = \text{ internal radius of RPV (in. - input by user)}$$

$$CLTH = \text{ cladding thickness (in. - input by user)}$$

$$dz = \text{ height of subregion element (in. - input by user)}$$

$$d\theta = \text{ subtended angle of subregion element (in. - input by user)}$$

where ρ_{SB} and ρ_{EP} are summed over all flaw depths.

2.5 FAVOR Load Module – FAVLoad Output

FAVLoad creates two output files – (1) the load definition file (user-defined filename at time of execution) that will be input to FAVPFM (*.out) and (2) *.echo which provides a date and time stamp of the execution and an echo of the FAVLoad input file. The following page gives a partial listing of a typical FAVLoad *.echo file. The name of the FAVLoad *.echo is constructed from the root of the FAVLoad output file with .echo extension added, e.g., FAVLoad.out ⇒FAVLoad.echo.

FAVLoad.echo

```
***********
                                                WELCOME TO FAVOR
                            FRACTURE ANALYSIS OF VESSELS: OAK RIDGE VERSION 16.1
                               FAVLOAD MODULE: LOAD GENERATOR PROBLEMS OR QUESTIONS REGARDING FAVOR
                                             SHOULD BE DIRECTED TO
                                   TERRY DICKSON
OAK RIDGE NATIONAL LABORATORY
                                       e-mail: dicksontl@ornl.gov
                       ********
                This computer program was prepared as an account of work sponsored by the United States Government Neither the United States, nor the United States Department of Energy, nor the United States Nuclear Regulatory Commission, nor any of their employees, nor any of their contractors, subcontractors, or their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately-owned rights.
 FAVLOAD INPUT DATASET NAME = favload2.in
FAVLOAD OUTPUT DATASET NAME = favload2.out
 FAVLOAD ECHO INPUT FILE NAME = favload2.echo
             ************
             * ECHO OF FAVLOAD INPUT FILE
***************
  Example Heat-up transients

Note: These transients are not to be taken as actual postulated transients but are constructed for purely illustrative purposes such that several flaws are initiated thus illustrating (and verifying) the
* PFM output reports.
        Record GEOM
    IRAD = INTERNAL RADIUS OF PRESSURE VESSEL
    W = THICKNESS OF PRESSURE VESSEL WALL (INCLUDING CLADDING)
CLTH = CLADDING THICKNESS
*
GEOM IRAD=86.0 W=8.75 CLTH=0.25
         Records BASE and CLAD
       THERMO-ELASTIC MATERIAL PROPERTIES FOR BASE AND CLADDING
        K = THERMAL CONDUCTIVITY
C = SPECIFIC HEAT
RHO = DENSITY
E = YOUNG'S ELASTIC MODULUS
ALPHA = THERMAL EXPANSION COEFFICIENT
NU = POISSON'S RATIO
                                                                                                  [BTU/HR-FT-F]
                                                                                                     [BTU/LBM-F]
[LBM/FT**3]
               = TEMPERATURE DEPENDANCY FLAG

= 0 ==> PROPERTIES ARE TEMPERATURE INDEPENDENT (CONSTANT)

= 1 ==> PROPERTIES ARE TEMPERATURE DEPENDENT
         NTE
         IF NTE EQUAL TO 1, THEN ADDITIONAL DATA RECORDS ARE REQUIRED
BASE K=24.0 C=0.120 RHO=489.00 E=28000 ALPHA=.00000777 NU=0.3 NTE=1
* THERMAL CONDUCTIVITY TABLE
```

2.6 FAVOR PFM Module – FAVPFM Output

FAVPFM produces the following files:

General Output Files

- (1) Filename defined by user at execution (e.g., FAVPFM.OUT)
- (2) Echo of input file with filename defined by user at execution (e.g., FAVPFM.echo)
- (3) Binary restart file restart.bin

Input files for FAVPost

- (4) FAILURE.DAT
- (5) INITIATE.DAT

QA Verification Files

- (6) ARREST.OUT
- (7) FLAWNO.OUT
- (8) FLAWSIZE.OUT
- (9) TRACE.OUT
- (10) FLAW TRACK.LOG
- (11) History_itran_iseq.out (NTRAN files where itran is the FAVOR transient number and iseq is its associated and unique thermal-hydraulic initiating-event sequence number)

The following pages present partial listings of example files: (1) FAVPFM.OUT, (2) FAVPFM.echo, (6) ARREST.OUT, (7) FLAWNO.OUT, (8) FLAWSIZE.OUT, (9) TRACE.OUT, (10) FLAW TRACK.LOG, and (11) History **itran iseq**.out.

FAVPFM.echo includes two sections:

- (1) Echo of all input data from FAVPFM.IN file.
- (2) Summary of structure of Major Regions and Subregions

FAVPFM.out includes results for all transients in this case definition including:

Mean value of conditional probability of initiation (CPI) Mean value of conditional probability of failure (CPF) Mean value of RT_{NDT} at crack tip Flaw distribution report by material and category Weld Flaw-Size Distribution Report Plate Flaw-Size Distribution Report Transient Time Distribution Report Multiple Flaw Statistics

FAVPFM.echo

*********** WELCOME TO FAVOR FRACTURE ANALYSIS OF VESSELS: OAK RIDGE VERSION 16.1 FAVPFM MODULE: PERFORMS PROBABILISTIC FRACTURE MECHANICS ANALYSES PROBLEMS OR QUESTIONS REGARDING FAVOR SHOULD BE DIRECTED TO TERRY DICKSON OAK RIDGE NATIONAL LABORATORY e-mail: dicksontl@ornl.gov ****************** This computer program was prepared as an account of work sponsored by the United States Government Neither the United States, nor the United States Department of Energy, nor the United States Nuclear Regulatory Commission, nor any of their employees, nor any of their contractors, subcontractors, or their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately-owned rights. FAVPFM INPUT FILE NAME FAVLOAD OUTPUT FILE NAME FAVPFM OUTPUT FILE NAME FAVPFM INPUT ECHO FILE NAME FAVPFM INPUT ECHO FILE NAME FAVPFM2.in no./col 1.....10. ..130 ..30......40.....50.....60.....70.....80.....90.....100.....110.....120....ALL RECORDS WITH AN ASTERISK(*) IN COLUMN 1 ARE COMMENT ONLY EXAMPLE INPUT DATASET FOR FAVPFM, v16.1 - Small EMBRITTLEMENT MAP subjected to multiple heat-up * transients Control Record CNT1 NSIM = NUMBER OF RPV SIMULATIONS TPFI AW = FLAW POPULATION MODEL IPFLAW = 1 Identical to previous version of FAVOR - primarily for cooldown transients. All Surface flaws (in surface flaw characterizatiuon file) will be inner surface breaking flaws. Only those embedded flaws (in weld and plate flaw characterization files) in the inner 3/8 of the RPV wall thickness would be included in the model. IPFLAW = 2 Similar to previous version of FAVOR-HT - primarily for heat-up transients. All surface breaking flaws (in surface flaw characterization file) would be external surface breaking flaws. Only those embedded flaws in the outer 3/8 of the RPV wall thickness would be included in the model. It should be noted that the 09.1 version is not able to propagate external flaws surface-breaking flaws through-the-thickness toward the inner surface to determine if they cause failure; therefore, for IPFLAW=2, this version of FAVOR is only capable of calculating the conditional probability of initiation but not the conditional probability of vessel failure; therefore, the CPF will be zero. Note: It is recommended that if the vessel model is postulated to contain surface breaking flaws that IPFLAW=2 not be used, but rather IPFLAW=3, since, based on experience, inner surface breaking flaws can also be predicted to initiate during a heat-up transient IPFLAW=3 postulates and equal number of surface breaking flaws on the vessel inner surface and the vessel outer surface. The number of postulated surface breaking flaws (in surface flaw characterization file) would be double that of options 1 and 2; evenly divided between internal and external surface breaking flaws. All of the embedded flaws uniformly distributed through the RPV wall thickness would be included in the model. **IPFLAW** See Theory Manual for further discussion. IGATR NUMBER OF INITIATION-GROWTH-ARREST (IGA) TRIALS PER FLAW = 0 DO NOT INCLUDE WARM-PRESTRESSING IN ANALYSIS = 1 INCLUDE TRADITIONAL FAVOR BASELINE WARM-PRESTRESSING MODE IN ANALYSIS WPS_OPTION WPS_OPTION

FAVPFM.out

```
************
                                                                                                                                   WELCOME TO FAVOR
                                                                           FRACTURE ANALYSIS OF VESSELS: OAK RIDGE VERSION 16.1
                                                                                   FAVPFM MODULE: PERFORMS PROBABILISTIC FRACTURE MECHANICS ANALYSES
                                                                                PROBLEMS OR QUESTIONS REGARDING FAVOR
                                                                                                                   SHOULD BE DIRECTED TO
                                                                                                TERRY DICKSON
OAK RIDGE NATIONAL LABORATORY
                                                                                                              e-mail: dicksontl@ornl.gov
                                           This computer program was prepared as an account of work sponsored by the United States Government
Neither the United States, nor the United States
Department of Energy, nor the United States Nuclear
Regulatory Commission, nor any of their employees,
nor any of their contractors, subcontractors, or their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately-owned rights.
                                                           FAVPFM INPUT FILE NAME
FAVLOAD OUTPUT FILE NAME
FAVPFM OUTPUT FILE NAME
FAVPFM INPUT ECHO FILE NAME
FAVPFM INPUT ECHO FILE NAME
FAVPFM2.out
FAVPFM3.out
FAVFM3.out
FAVF
                                                                Binary restart files will be created using a checkpoint interval of 200 trials.
 NUMBER OF TIME STEPS IN FAVLoad FILE = 301
NUMBER OF IGA TRIALS PER FLAW = 100 FLOW STRESS - USED IN FAILURE ANALYSIS = 80.0 ksi-maximum value used for KIC and KIA = 800.0 ksi-in^1/2 KIC/KIA cap not used if ductile-tearing model is invoked.
 Stochastic model for crack arrest KIa =
 where

1 = model based on high-constraint CCA specimens
2 = model based on CCA and large-specimen data
KIa model set to 2 if ductile-tearing model is invoked.
 Radiation embrittlement correlation
Radiation embricinement contracts...
where
992 = Regulatory Guide 1.99, revision 2
2000 = Eason 2000
2006 = Eason 2006
20071 = EricksonKirk 2007
20072 = RADAMO 2007
20073 = Combined EricksonKirk 2007 + RADAMO 2007
 Steady-state cooling water temperature = 556. degrees F
 Effective full-power years of operation = 60.
DEFINITION OF STANDARD DEVIATIONS FOR SIMULATING THE FOLLOWING PARAMETERS
SURFACE NEUTRON FLUENCE - GLOBAL = 0.1
SURFACE NEUTRON FLUENCE - LOCAL = 0.0
COPPER - WELD = 0.167 wt %
COPPER - PLATE = 0.0073 wt %
NICKEL - WELD = 0.1620 wt %
NICKEL - PLATE = 0.0244 wt %
PHOSPHORUS - WELD = 0.0013 wt %
PHOSPHORUS - PLATE = 0.0013 wt %
                                                                                                                                                    0.118* BEST ESTIMATE VALUE
0.056* BEST ESTIMATE VALUE
NUMBER OF VESSEL SUBREGIONS: WELD= 15 PLATE=
NUMBER OF VESSEL MAJOR REGIONS: WELD= 7 PLATE=
                                                                                                                                                                                                                       18 TOTAL=
6 TOTAL=
                          SURF-BREAKING FLAW CHARACTERIZATION DATASET FILE NAME = S.DAT EMBEDDED WELD FLAW CHARACTERIZATION DATASET FILE NAME = W.DAT EMBEDDED PLATE FLAW CHARACTERIZATION DATASET FILE NAME = P.DAT
                                                                                                                                                                                               PFM ANALYSIS RESULTS
```

PEM ANALYSTS RESULTS * INITIAL RANDOM NUMBER GENERATOR SEEDS : 1234567890 123456789 * ** IPFLAW=2: SURFACE BREAKING FLAWS ARE
** EXTERNAL SURFACE BREAKING ** EXTERNAL SURFACE BREAKING

** EMBEDDED FLAWS ARE UNIFORMLY

** DISTRIBUTED IN OUTER 3/8 OF RPV BASE

** ** WELD LAYER RESAMPLING TURNED OFF ** ** WARM-PRESTRESS OPTION 1 CHOSEN: TO HAVE A NON-ZERO instantaneous conditional probability of crack initiation at a discrete transient time step: applied KI must be greater than the Weibull "a" parameter applied KI MUST EXCEED MAXIMUM KI at all **
previous discrete transient time steps ** ************** ************ ** PFM RESULTS FOR TRANSIENT NUMBER 1 ** ** NUMBER OF COMPLETED TRIALS = 100 ************* MEAN VALUE OF CPI = MEAN VALUE OF CPF = |---Initiation---| # of FLAWS % of CPI > 0 CPI |----Cleavage----| |----# of FLAWS % of # of CPF > 0 CPF -----Ductile-# of FLAWS CPF > 0 % of CPF MAJOR REGION RTndt (MAX) % OF FLAWS SIMULATED FLAWS 15873 16107 15914 9547 9432 9549 109923 66292 66325 66258 39518 40018 277.6 277.6 272.0 271.9 277.3 277.3 261.7 178.6 207.3 179.5 154.4 185.9 3.15 3.15 3.15 1.88 1.88 21.76 13.18 13.18 7.87 7.87 0.00 1234567891011213 0.25 0.29 0.00 0.00 0.50 0.00 0.00 0.25 0.29 0.00 0.00 0.50 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 TOTALS 100.00 504567 20 100.00 20 100.00 0 0.00 NOTE: MEAN VALUE OF RTNDT AT CRACK TIP= 143.63 * RPV BELTLINE MAJOR REGION REPORT *
* BY CHILD SUBREGION * |---Initiation---| # of FLAWS % of CPI > 0 CPI |----Cleavage----| |-----Ductile-# of FLAWS % of # of FLAWS CPF > 0 CPF CPF > 0 % of MAJOR RTndt % OF SIMULATED REGION (MAX) 277.6 277.6 272.0 271.9 15873 16107 15914 9547 3.15 3.15 3.15 1.88 98.96 98.96 0.00 6 1 1 0.25 0.29 0.00 0.25 0.29 0.00 ŏ.ŏŏ

			: * *	RPV BELTL BY F		*********** REGION REPOR			
MAJOR REGION	RTndt (MAX)	% OF FLAWS	SIMULATED FLAWS		iation AWS % of CPI	Cleav # of FL/ CPF > 0	age NWS % of CPF	Ductile- # of FLAWS CPF > 0	% of CPF
1 2 3 4 5 6 7 8 9 10 11 12 13	178.6 207.3	3.15 3.15 3.15 1.88 1.88 21.76 13.18 13.18 13.18 7.87 7.87	15873 16107 15914 9547 9432 9549 109923 66292 66335 66258 39518 40018 39801	2 2 1 1 0 0 0 0 0	94.86 1.47 2.77 0.00 0.89 0.00 0.00 0.00 0.00 0.00 0.00	2 2 1 1 0 0 0 0 0 0	94.86 1.47 2.77 0.00 0.89 0.00 0.00 0.00 0.00 0.00 0.00	0 0 0 0 0 0 0 0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
	TOTALS 1	00.00 ======	504567 	7	100.00	7 	100.00	0	0.00
				**************************************	*****	T CRACK TIP- ********* REGION REPORT	***		
MAJOR REGION	RTndt (MAX)	 % OF FLAWS	SIMULATED FLAWS	Initi	iation NWS % of	Clea	/age AWS % of CPF	Ductile- # of FLAWS CPF > 0	% of CPF
1 2 3 4 5 6 7 8 9 10 11 12 13	178.6 207.3	3.15 3.15 1.88 1.88 1.88 21.76 13.18 13.18 13.18 7.87 7.87	15873 16107 15914 9547 9432 9549 109923 66292 66335 66258 39518 39801	2 2 1 1 0 0 0 0 0 0	94.86 1.47 2.77 0.00 0.89 0.00 0.00 0.00 0.00 0.00 0.00	2 1 1 0 0 0 0 0 0	94.86 1.47 2.77 0.00 0.89 0.00 0.00 0.00 0.00 0.00	0 0 0 0 0 0 0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
	TOTALS 1		504567	7	100.00	7	100.00	0	0.00
		CATEGOI CATEGOI 1/8 AI	RY 2 FLAWS AI	FERNAL SUF RE EMBEDDE METAL THI RE EMBEDDE 3/8 OF BAS	RFACE IN EXTER CKSS BETWEEN ED BETWEEN EE METAL TH	NAL 1/8 EXTERNAL ICKNESS			
		* FLAW *	DISTRIBUTION	N BY MATER ARENT SUBF	RIAL AND CA	TEGORY *			
		number simula flav	ted with	% of total CPI	number with CPF>0	% of total CPF			
AW CATEO AW CATEO AW CATEO	GORY 1(ext GORY 2(ext GORY 3(ext			0.00 1.47 98.53	0 3 4	0.00 1.47 98.53			
	TOTALS	186	345 7 ========	100.00	7	100.00			
				PLATE MATE	RIAL				
		number simula flav	ted with	% of total CPI	number with CPF>0	% of total CPF			
.AW CATEG .AW CATEG	GORY 1(ext GORY 2(ext GORY 3(ext) 1064) 2110		0.00 0.00 0.00	0 0 0	0.00 0.00 0.00			

0.00

0.00

318222

TOTALS

		 V	WELD MATER	IAL	
	number of simulated flaws	number with CPI>0	% of total CPI	number with CPF>0	######################################
FLAW CATEGORY FLAW CATEGORY FLAW CATEGORY	2 25599	0 3 4	0.00 1.47 98.53	0 3 4	0. 1. 98.
AL SUBTOTALS	76422	- 7	100.00	- 7	100.0
. FLAW CATEGORY . FLAW CATEGORY . FLAW CATEGORY	2 36575	0 0 0	0.00 0.00 0.00	0 0 0	0.0 0.0 0.0
RC. SUBTOTALS	109923	0	0.00	0	0.00
D TOTALS	186345	7	100.00	7	100.00
			PLATE MATE	======= RIAL	
	number of simulated flaws	number with CPI>0	% of total CPI	number with CPF>0	% of tota CPF
CIAL FLAW CATEGORY CIAL FLAW CATEGORY CIAL FLAW CATEGORY	2 53103	0 0 0	0.00 0.00 0.00	0 0 0	0.00 0.00 0.00
CIAL SUBTOTALS	159112	0	0.00	0	0.00
C. FLAW CATEGORY C. FLAW CATEGORY C. FLAW CATEGORY	2 53345	0 0 0	0.00 0.00 0.00	0	0.00 0.00 0.00
RC. SUBTOTALS	159110	0	0.00	0	0.00
LATE TOTALS	318222	0	0.00	0	0.00
*	**************************************	BUTION BY BY (******	MATERIAL, CHILD SUBR	CATEGORY EGION *******	, & ORIE
		ι	NELD MAIEK	IAL	
	number of simulated flaws	number with CPI>0	% of total CPI	IAL ======= number with CPF>0	% of total CPF
KIAL FLAW CATEGORY	simulated flaws 	number with	% of total	number with	total
IAL FLAW CATEGORY IAL FLAW CATEGORY	simulated flaws 	number with CPI>0 0 3	% of total CPI 0.00 1.47	number with CPF>0 0 3	total CPF 0.00 1.47
CIAL FLAW CATEGORY CIAL FLAW CATEGORY CIAL SUBTOTALS LIRC. FLAW CATEGORY	simulated flaws 1 2 25599 3 50821 76422 1 0 2 36575	number with CPI>0 0 3 4	% of total CPI 0.00 1.47 98.53	number with CPF>0 0 3 4	total CPF 0.00 1.47 98.53
ITAL FLAW CATEGORY ITAL FLAW CATEGORY ITAL SUBTOTALS IRC. FLAW CATEGORY IRC. FLAW CATEGORY	simulated flaws 1 2 25599 3 50821 76422 1 0 2 36575	number with CPI>0 0 3 4 7	% of total CPI 0.00 1.47 98.53 100.00 0.00	number with CPF>0 0 3 4 7	total CPF 0.00 1.47 98.53 100.00 0.00 0.00
AL FLAW CATEGORY AL SUBTOTALS C. FLAW CATEGORY C. FLAW CATEGORY C. FLAW CATEGORY C. FLAW CATEGORY C. SUBTOTALS	simulated flaws 1 2 25599 3 50821 76422 1 0 0 2 36575 3 73348	number with CPI>0 0 3 4 7	% of total CPI 0.00 1.47 98.53 100.00 0.00 0.00 0.00	number with CPF>0 0 3 4 7	total CPF 0.00 1.47 98.53 100.00 0.00 0.00 0.00
CAL FLAW CATEGORY CAL SUBTOTALS CC. FLAW CATEGORY CC. FLAW CATEGORY CC. FLAW CATEGORY CC. FLAW CATEGORY CC. SUBTOTALS	simulated flaws 1 2 25599 3 50821 76422 1 0 0 2 36575 3 73348 73348	number with CPI>0 0 3 4 7 0 0 0	% of total CPI 0.00 1.47 98.53 100.00 0.00 0.00 0.00	number with CPF>0 0 3 4 7 0 0 0	total CPF 0.00 1.47 98.53 100.00 0.00 0.00 0.00
IAL FLAW CATEGORY IAL SUBTOTALS RC. FLAW CATEGORY RC. FLAW CATEGORY RC. FLAW CATEGORY RC. FLAW CATEGORY	simulated flaws 1 2 25599 3 50821 76422 1 0 0 2 36575 3 73348 73348	number with CPI>0 0 3 4 7 0 0 0	% of total CPI 0.00 1.47 98.53 100.00 0.00 0.00 0.00 100.00	number with CPF>0 0 3 4 7 0 0 0	total CPF 0.00 1.47 98.53 100.00 0.00 0.00 0.00

× 3	***********************	e m
*	FLAW DISTRIBUTION BY MATERIAL, CATEGORY, & ORIENTATION	*
*	BY CHILD SUBREGION	*

	WELD MATERIAL					
	number of simulated flaws	number with CPI>0	% of total CPI	number with CPF>0	% of total CPF	
AXIAL FLAW CATEGORY 1 AXIAL FLAW CATEGORY 2 AXIAL FLAW CATEGORY 3	2 25599 50821	0 3 4	0.00 1.47 98.53	0 3 4	0.00 1.47 98.53	
AXIAL SUBTOTALS	76422	7	100.00	7	100.00	
CIRC. FLAW CATEGORY 1 CIRC. FLAW CATEGORY 2 CIRC. FLAW CATEGORY 3	0 36575 73348	0 0 0	0.00 0.00 0.00	0 0 0	0.00 0.00 0.00	
CIRC. SUBTOTALS	73348	0	0.00	0	0.00	
WELD TOTALS	149770	7	100.00	7	100.00	

:	PLATE MATERIAL					
	number of simulated flaws	number with CPI>0	% of total CPI	number with CPF>0	% of total CPF	
AXIAL FLAW CATEGORY 1 AXIAL FLAW CATEGORY 2 AXIAL FLAW CATEGORY 3	87 53103 105922	0 0 0	0.00 0.00 0.00	0 0 0	0.00 0.00 0.00	
AXIAL SUBTOTALS	159112	0	0.00	0	0.00	
CIRC. FLAW CATEGORY 1 CIRC. FLAW CATEGORY 2 CIRC. FLAW CATEGORY 3	86 53345 105679	0 0 0	0.00 0.00 0.00	0 0 0	0.00 0.00 0.00	
CIRC. SUBTOTALS	159110	0	0.00	0	0.00	
PLATE TOTALS	318222	0	0.00	0	0.00	

CHILD SUBREGION REPORTS SHOW LOCATIONS OF CONTROLLING RTNDTO AND CHEMISTRY CONTENT FOR WELD FUSION LINES

flaw s depth (in)	simulated catgy 1 flaws	# with t CPI>0	% of otal CPI	simulated catgy 2 flaws	# % with to CPI>0 C	of otal	simulated catgy 3 wi flaws CF	# th PI>0	% of total CPI
0.088 0.175 0.263 0.350 0.438 0.525 0.613 0.700 0.875 0.963 1.050 1.137 1.225 1.312 1.400 1.488 1.575 1.663 1.750 1.837 1.925 2.013 2.100 2.188	11aws	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	33008 23497 4559 690 180 116 56 26 12 8 3 8 4 0 0 0 0 0 0	O O O O O O O O O O O O O O O O O O O	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	66174 46770 8893 1383 452 213 113 75 31 24 11 11 11 11 11 11 11 10 0	000000000000000000000000000000000000000	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
2.275 2.363 2.450	0 0 0	0 0 0	0.00 0.00 0.00	0 0 0	0 0 0	0.00 0.00 0.00	1 0 0	0 1 0 0	2.77 0.00 0.00

	imulated catgy 1 flaws			simulated catgy 2 v flaws (% of otal CPI	simulated catgy 3 v flaws (# vith CPI>0	% of total CPI
0.088 0.175 0.263 0.350 0.438 0.525 0.613	0 0 173 0 0 0	0 0 0 0 0	0.00 0.00 0.00 0.00 0.00 0.00	39767 49049 13265 3337 919 58 53	0 0 0 0 0	0.00 0.00 0.00 0.00 0.00 0.00	78996 97132 26590 6788 1849 136 110	0 0 0 0 0	0.00 0.00 0.00 0.00 0.00 0.00
OTALS	173	0	0.00	106448	0	0.00	211601	0	0.00
pth in)		FO ***** # with CPF>0	R CONDIT ******* % of total CPF		ABILIT ****** # vith t CPF>0	Y OF FA ******* " % of otal CPF	ILURE * ******* simulated catgy 3 v flaws (CPF>0	% of total CPF
0.088 0.175	002000000000000000000000000000000000000	000000000000000000000000000000000000000	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	33008 23497 4559 690 180 116 26 22 12 8 3 8 4 0 0 0 0 0 0 0 0 0 0 0 0	000000000001001000010000000000000000000	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	66174 46770 8893 1383 452 213 113 75 31 24 11 11 11 0 0 1 0 0 0 0 0 0	00000000000000000000000000000000000000	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
====		0	0.00	62174	3	1.47	124169	4	98.53

cimulated #

<u>cimula+od</u> # ≪ of

flow cimulated # 0 of

	TIME TIME % of CDF of STEP (min) total CDCPI CDCPI
199.0	6

****	***************	****
*	PROBABILITY DISTRIBUTION FUNCTION (HISTOGRAM)	*
*	FOR THE INITIATING DRIVING FORCES	*
*	FOR TRANSIENT SEQUENCE 2	*
****	****************	***

KI(ksi-in^1/2) (bin midpoint)	RELATIVE DENSITY (%)	CUMULATIVE DISTRIBUTION (%)
21.00 23.00 25.00 35.00	28.5714 14.2857 42.8571 14.2857	28.5714 42.8571 85.7143 100.0000
KI(ksi-in^1/2) (bin midpoint)	RELATIVE DENSITY (%)	CUMULATIVE DISTRIBUTION (%)

FAILURE MECHANISM REPORT FOR TRANSIENT	SEQUENCE	2
	NUMBER OF FAILURE TRIALS	% OF TOTAL FAILURE TRIALS
UNSTABLE DUCTILE TEARING STABLE DUCTILE TEAR TO PLASTIC INSTABILITY CLEAVAGE PROPAGATION TO PLASTIC INSTABILITY STABLE DUCTILE TEAR EXCEEDS WALL DEPTH FAILURE CRITERIA CLEAVAGE PROPAGATION EXCEEDS WALL DEPTH FAILURE CRITERIA	0 0 0 0	0.00 0.00 0.00 0.00 0.00

******	*********	**
*****	**********	**
*	MULTIPLE FLAW STATISTICS	*
*****	************	**
******	*********	**

NUMBER OF OCCASIONS WHEN SIMULATED RPV HAD

X FLAWS	X FLAWS	% OF	X FLAWS	% OF
	WITH CPI > 0	TOTAL CPI	WITH CPF > 0	TOTAL CPF
1 2	2 <u>1</u>	87.50	2 <u>1</u>	87.50
	3	12.50	3	12.50
TOTALS	24	100.00	24	100.00

Note: One Occasion is 1 simulated RPV subjected to 1 transient

TRACE.OUT file

Parent Flaw Orientation	itran	Categ irpv	ory 1 kflaw	parent	chi1d	itran	Categ irpv	ory 2 kflaw	parent	chi1d	itran	Cate irpv	gory 3 kflaw p	arent	child
axial weld circ. weld circ. plate axial plate	0	8 	0	0	0	1 0 0 0	8 0 0 0	8500 0 0 0	2 0 0 0	Òİ	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	(
				Fla	aws tha	t Experi	ence S	table /	Arrests						
Parent Flaw Orientation	itran	Categ irpv	ory 1 kflaw	parent	chi1d	itran	Categ irpv	ory 2 kflaw	parent	chi1d	itran	Cate irpv	gory 3 kflaw p	arent	child
axial weld circ. weld circ. plate axial plate	0	0	0	8	0	1 0 0 0	16 0 0 0	7761 0 0 0	1 0 0 0	0 i	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	(
					F1	aws that	Reini	tiate							
Parent Flaw Orientation	itran	Categ irpv	ory 1 kflaw	parent	chi1d	itran	Categ irpv	ory 2 kflaw	parent	chi1d	itran	Cate irpv	gory 3 kflaw p	arent	child
axial weld circ. weld circ. plate axial plate	0	0	0	8	0	0 0 0 0	0 0 0	0 0 0 0	0 0 0	Òİ	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0	(
				Fla	aws tha	t Experi	ence S	table [ouctile	Tearin	 g				
Parent Flaw Orientation	itran	Categ irpv	ory 1 kflaw	parent	chi1d	itran	Categ irpv	ory 2 kflaw	parent	chi1d	itran	Cate irpv	gory 3 kflaw p	arent	child
axial weld circ. weld circ. plate axial plate	0	0	0	0	0	1 0 0 0	16 0 0 0	7761 0 0 0	1 0 0 0	0 i	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	(
				Fla	aws tha	t Experi	ence U	nstable	Ducti	le Tear	ing				
Parent Flaw Orientation	itran	Categ irpv	ory 1 kflaw	parent	chi1d	itran	Categ irpv	ory 2 kflaw	parent	chi1d	itran	Cate irpv	gory 3 kflaw p	arent	child
	0	0 0	0	0	8	1 0 0 0	16 0 0 0	7761 0 0 0	1 0 0 0	0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	
axial weld circ. weld circ. plate axial plate					ī		Categ	ory 2 kflaw	parent	chi1d	itran	Cate irpv	gory 3 kflaw p	arent	 chilo
circ. weld circ. plate	itran	Categ irpv	ory 1 kflaw	parent	child	2 0 0					0 0 0 0				

The flaw log tables are created only when ITRACK=1 on the TRAC record. These logged flaws are the first flaws sampled that meet the different criteria in the tables.

ITRAN = transient number IRPV = RPV simulation FLAW = flaw number SUBREGION =subregion number

 $SCU = sampled \widehat{Cu} content wt\%$ $SNI = sampled \widehat{Ni} content wt\%$ $SPHOS = sampled \widehat{P} content wt\%$ $SMN = sampled \widehat{Mn} content wt\%$

SFID = sampled/attenuated fluence $\widehat{f_0}(r) \times 10^{19}$ neutrons/cm² at the crack tip

RTNDTO = sampled unirradiated \widehat{RT}_{NDT0} [°F]

DRTEPI = sampled $\widehat{\Delta RT}_{epistemic}$ [°F] epistemic uncertainty term in \widehat{RT}_{NDT0}

DRTNDT = sampled $\widehat{\Delta T_{30}}$ [°F] CVN shift term from Eason and Wright model

SDRTNDT = sampled $\widehat{\Delta RT}_{NDT}$ irradiation shift [°F]

RTNDT = sampled irradiated \widehat{RT}_{NDT} [°F] at crack tip

FLAW CAT = flaw category

DEPTH = flaw depth, a [inches]

XINNER = inner crack tip position for embedded flaws [inches]

ASPECT = flaw aspect ratio I = time increment counter

TIME = elapsed time in transient [minutes]

KI = applied K_I [ksi $\sqrt{\text{in.}}$]

TEMP = temperature at crack tip [°F]

CPI = current conditional probability of initiation

CDCPI = current Δcpi

FAIL = number of trials failing the vessel at this time increment

CDCPF = current $\triangle cpf$ at this time station

CPFTOT = CPF— conditional probability of failure

FLAW_TRACK.LOG file The file "FLAW_TRACK.LOG" is created only when ITRACK=1 on TRAC record.

STABLE ARREST :parent circ	. weld category 2 flaw: itran	= 1 irpv= 1 kflaw=	520 parent subr=	696 child subr= 9610
STABLE TEARING:parent circ			658 parent subr=	812 child subr= 9451
STABLE ARREST :parent circ	. weld category 2 flaw: itran	= 1 irpv= 1 kflaw=	817 parent subr=	671 child subr= 10776
REINITIATION :parent circ	. weld category 2 flaw: itran	= 1 irpv= 1 kflaw=	1001 parent subr=	696 child subr= 9610
STABLE TEARING:parent axia			1375 parent subr=	79 child subr= 6493
STABLE ARREST :parent circ			1601 parent subr=	231 child subr= 7861
STABLE ARREST :parent axia			1957 parent subr=	118 child subr= 6532
			2602 parent subr=	
STABLE ARREST :parent circ				
STABLE TEARING:parent circ			2736 parent subr=	674 child subr= 10776
STABLE ARREST :parent circ			2843 parent subr=	836 child subr= 10723
STABLE ARREST :parent axia			3471 parent subr=	141 child subr= 6502
STABLE TEARING:parent circ			3759 parent subr=	692 child subr= 9822
STABLE ARREST :parent circ	. weld category 2 flaw: itran	= 1 irpv= 1 kflaw=	3788 parent subr=	463 child subr= 12949
STABLE ARREST :parent circ			3861 parent subr=	619 child subr= 8020
STABLE TEARING:parent circ	. weld category 2 flaw: itran	= 1 irpv= 2 kflaw=	231 parent subr=	208 child subr= 9080
STABLE TEARING:parent axia	l plate category 2 flaw: itran	= 1 irpv= 2 kflaw=	285 parent subr=	14936 child subr= 14936
	l plate category 2 flaw: itran		430 parent subr=	8022 child subr= 8022
STABLE ARREST :parent circ			636 parent subr=	719 child subr= 8391
STABLE ARREST :parent circ			658 parent subr=	237 child subr= 7543
STABLE ARREST :parent circ			795 parent subr=	706 child subr= 9080
STABLE ARREST :parent circ			828 parent subr=	835 child subr= 10670
	. plate category 2 flaw: itran		837 parent subr=	
	l plate category 2 flaw: itran		931 parent subr=	9243 child subr= 9243
STABLE ARREST :parent axia			1183 parent subr=	111 child subr= 6525
REINITIATION :parent circ			1502 parent subr=	176 child subr= 10776
STABLE ARREST :parent circ			1647 parent subr=	764 child subr= 6907
STABLE ARREST :parent circ			1669 parent subr=	631 child subr= 8656
STABLE ARREST :parent circ	. weld category 2 flaw: itran	= 1 irpv= 2 kflaw=	1691 parent subr=	672 child subr= 10829
VESSEL FAILURE:parent axia	l weld category 2 flaw: itran	= 1 irpv= 2 kflaw=	1716 parent subr=	99 child subr= 6513
STABLE ARREST :parent axia			1795 parent subr=	158 child subr= 6519
STABLE ARREST :parent circ			1898 parent subr=	746 child subr= 6960
STABLE ARREST :parent circ			2125 parent subr=	703 child subr= 9239
STABLE ARREST :parent circ			2229 parent subr=	529 child subr= 14062
	. plate category 2 flaw: itran		2508 parent subr=	9302 child subr= 9302
	plate category 2 flaw: itran		2607 parent subr=	6859 child subr= 6859
	l plate category 2 flaw: itran			10642 child subr= 10642
	weld category 2 flaw: itran		2805 parent subr=	593 child subr= 6642
STABLE TEARING:parent axia			3063 parent subr=	106 child subr= 6520
VESSEL FAILURE:parent axia			3191 parent subr=	90 child subr= 6504
STABLE TEARING:parent circ	. weld category 2 flaw: itran	= 1 irpv= 2 kflaw=	3251 parent subr=	681 child subr= 10405
STABLE TEARING:parent axia	l plate category 2 flaw: itran	= 1 irpv= 2 kflaw=	3416 parent subr=	10858 child subr= 10858
STABLE TEARING:parent axia	l plate category 2 flaw: itran	= 1 irpv= 2 kflaw=	3467 parent subr=	9664 child subr= 9664
	. weld category 2 flaw: itran		3726 parent subr=	835 child subr= 10670
STABLE TEARING:parent circ			3741 parent subr=	243 child subr= 7225
STABLE ARREST :parent circ				787 child subr= 8126
STABLE ARREST :parent circ			4048 parent subr=	211 child subr= 8921
STABLE TEARING:parent circ			4103 parent subr=	834 child subr= 10617
STABLE TEARING:parent circ				811 child subr= 9398
STABLE TEARING:parent axia			4415 parent subr=	133 child subr= 6494
STABLE TEARING:parent circ			4501 parent subr=	670 child subr= 10723
STABLE TEARING:parent axia	l weld category 2 flaw: itran	= 1 irpv= 2 kflaw=	4626 parent subr=	81 child subr= 6495
STABLE ARREST :parent circ	. plate category 1 flaw: itran	= 1 irpv= 4 kflaw=	515 parent subr=	8907 child subr= 8907
STABLE ARREST :parent circ			4385 parent subr=	646 child subr= 9451
STABLE ARREST :parent circ				209 child subr= 9027
	. plate category 1 flaw: itran			12510 child subr= 12510
STABLE TEARING:parent circ			492 parent subr=	195 child subr= 9769
STABLE TEARING parent circ				65 child subr= 3623
_ I				208 child subr= 9080
STABLE ARREST :parent circ			875 parent subr=	
STABLE ARREST :parent circ			958 parent subr=	674 child subr= 10776
STABLE ARREST :parent circ				679 child subr= 10511
STABLE ARREST :parent circ			1367 parent subr=	337 child subr= 974
	plate category 1 flaw: itran			10830 child subr= 10830
STABLE TEARING:parent axia	l weld category 2 flaw: itran	= 1 irpv= 5 kflaw=	2652 parent subr=	104 child subr= 6518
	. weld category 2 flaw: itran		2861 parent subr=	838 child subr= 10829
STABLE ARREST :parent circ	. weld category 2 flaw: itran			415 child subr= 3388
STABLE TEARING:parent axia				108 child subr= 6522
STABLE TEARING:parent circ				179 child subr= 10617
STABLE ARREST :parent circ				491 child subr= 14433
STABLE TEARING:parent axia				142 child subr= 6503
STABLE TEARING:parent circ		= 1 irpv= 5 kflaw=		190 child subr= 10034
				314 child subr= 1756
STABLE ARREST :parent circ				
STABLE TEARING:parent circ				312 child subr= 1824
STABLE TEARING:parent circ				672 child subr= 10829
	. plate category 2 flaw: itran			7812 child subr= 7812
STABLE ARREST :parent circ				511 child subr= 15016
STABLE TEARING:parent axia				160 child subr= 6521
				667 child subr= 10564
STABLE ARREST :parent circ				
STABLE ARREST :parent circ STABLE ARREST :parent circ		= 1 irpv= 8 kflaw=	3119 parent subr=	190 child subr= 10034
	. weld category 2 flaw: itran			190 child subr= 10034 830 child subr= 10405
STABLE ARREST :parent circ STABLE ARREST :parent circ	. weld category 2 flaw: itran . weld category 2 flaw: itran	= 1 irpv= 8 kflaw=	3173 parent subr=	
STABLE ARREST :parent circ STABLE ARREST :parent circ STABLE ARREST :parent circ	. weld category 2 flaw: itran . weld category 2 flaw: itran . weld category 2 flaw: itran	= 1 irpv= 8 kflaw= = 1 irpv= 8 kflaw=	3173 parent subr= 3244 parent subr=	830 child subr= 10405
STABLE ARREST :parent circ STABLE ARREST :parent circ STABLE ARREST :parent circ STABLE TEARING:parent axia	. weld category 2 flaw: itran . weld category 2 flaw: itran . weld category 2 flaw: itran l weld category 2 flaw: itran	= 1 irpv= 8 kflaw= = 1 irpv= 8 kflaw= = 1 irpv= 8 kflaw=	3173 parent subr= 3244 parent subr= 3831 parent subr=	830 child subr= 10405 215 child subr= 8709 59 child subr= 3617
STABLE ARREST :parent circ STABLE ARREST :parent circ STABLE ARREST :parent circ	 weld category 2 flaw: itran- 	= 1 irpv= 8 kflaw= = 1 irpv= 8 kflaw= = 1 irpv= 8 kflaw= = 1 irpv= 8 kflaw=	3173 parent subr= 3244 parent subr= 3831 parent subr=	830 child subr= 10405 215 child subr= 8709

ARREST.OUT file (warm-prestress option turned off)

		iables	DT3		RTNDX,	RTNE	TA,	RTNDT,	TADJA,	TADJI, I	KI, KIC	, KIA,	AND KJI	are e	ER = 0.10 	at pos	tion Z	SURF in	the RPV	wall.	
	NFLAW	TIME	LΖ	SURF	TEMP	F	,	DT30	RTNDTO	-DTEPA	DTARR	DRTNDX	RTNDTA	RTNDT	TADJA	TADJI	KI	KIC	KIA	KJIC	KJR ¹
	2652	17.0	4 0	.321	272.9	4		165.29	73.00					227.53			76.14				
ROPA ROPA ROPA ROPA ROPA ROPA ROPA ROPA	2652 2652 2652 2652 2652 2652 2652 2652	17.0 17.0 17.0 17.0 17.0 17.0 17.0 17.0	6 0 8 0 10 0 12 0 14 1 16 1 18 1 20 1 22 1 24 1 ****	.482 .643 .804 .964 .125 .286 .446 .607 .768 .929	279.4 289.7 303.2 315.9 327.2 337.4 346.9 356.1 365.3 374.4	4 4.4 3 4.4 5 4.4 2 4.4 3 4.4 5 4.4 2 4.4 3 4.4 *****	E-01 E-01 E-01 E-01 E-01 E-01 E-01 E-01	164.62 163.91 163.24 162.62 161.91 161.24 160.62 159.29 158.63	2 73.00 5 73.00 6 73.00 6 73.00 6 73.00 6 73.00 2 73.00 6 73.00 6 73.00	13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83	59.00 59.00 59.00 59.00 59.00 59.00 59.00	181.08 180.34 179.61 178.87 178.14 177.41 176.68 175.95 175.95 174.49	326.91 326.18 325.44 324.71 323.98 323.25 322.52 321.79 321.06 320.33	226.79 226.05 225.32 224.58 223.85 223.12 222.39 221.66 220.93 220.20	-47.47 -36.45 -22.19 -8.76 3.24 14.18 24.43 34.36 44.26	52.65 63.68 77.93 91.36 103.36 114.31 124.56 134.49 144.39	89.89 101.13 109.88 117.52 124.41 130.62 136.20 141.23 145.78		65.81 70.12 76.36 83.02 89.70 96.44 103.39 110.76 118.80 127.53		****
ECHM	SCU =	= 0. *****	172	SNI =	= 0.6	44 SF	PHOS=	0.014	SMN=	1.381 R	ESAMPLE	NEXT W	ELD LAYI	R CHEM	ISTRY	******	*****	******	*****	******	****
RRES	2652	17.0	26.2	.259	392.5	9 4.4	E-01	126.30	73.00	13.83	59.00	138.93	284.77	184.64	107.82	207.95	158.17		191.51		
EIŅI	2652	17.5	27 2	. 509	399.4	8 4.4	E-01	125.3	73.00	13.83	59.00	137.86	283.69	183.57	115.79	207.95	159.63	1064.57	****	134.70	262.
ABLE ABLE ABLE ABLE ABLE ABLE ABLE ABLE	2652 2652 2652 2652 2652 2652 2652 2652	18.0 18.5 19.0 20.0 20.0 21.0 22.0 22.0 22.5 22.0 22.5 22.0 22.5 22.0 22.5 22.0 22.5 22.0 22.5 22.0 22.0	27 227 227 227 227 227 227 227 227 227	.509 .509 .509 .509 .509 .509 .509 .509	393.6 387.9 378.7 373.9 369.7 365.5 355.1 355.1 346.1 346.1 343.3 340.8 335.1 332.3	7824875557777828408250374	'E-01'E-01'E-01'E-01'E-01'E-01'E-01'E-01	125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3 125.3	73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00 73.00	13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83 13.83	59.00 59.00 59.00 59.00 59.00 59.00 59.00 59.00 59.00 59.00 59.00 59.00 59.00	137.86 137.86 137.86 137.86 137.86 137.86 137.86 137.86 137.86 137.86 137.86 137.86	283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69 283.69	183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57 183.57	104.29 99.43 90.29 86.08 81.86 78.02 74.60 71.43 68.45 62.41 59.69 57.13 54.36 51.41 48.64 48.64	109.98 104.29 99.03 94.45 90.28 86.08 81.86 78.02 74.60 71.43 65.45 62.41 59.69 57.13 54.36 45.98	165. 40 164. 41 159. 78 159. 65 164. 64 159. 45 160. 25 157. 22 155. 14 155. 28 154. 81 151. 44 149. 40 148. 66 148. 67 144. 47 144. 27	1241.32 1115.50 1011.9 930.79 863.39 800.91 743.59 695.59 621.60 591.63 562.51 535.10 512.04		134.30 134.75 135.55 135.55 135.55 136.26 136.62 136.92 137.83 138.11 138.85 138.90 139.17 139.46 139.74 140.01 140.63 140.93	262 262 262 262 262 262 262 262 262 262
	2652 E ARRES		27 2	. 509	179.2	0 5.7	'E-01	125.3	73.00	13.83	59.00	137.86	283.69	183.57	-104.49	-104.49	42.60	88.08		157.50	262.

NTEST =	trial number in IGA model
PF =	P_f value for this trial
PROPA =	the flaw is propagating by cleavage fracture
STEAR=	the flaw is extending by stable ductile tearing
UTEAR=	the flaw has experienced an unstable ductile tearing event
REINI=	the flaw has re-initiated by cleavage
TREINI=	the flaw has re-initiated by ductile tearing
ARRES =	the flaw is arrested
STABLE=	the flaw has arrested or stopped tearing and is stable for this time step
RECHM =	resample weld chemistry content; the flaw had advanced into the next weld layer
SCU =	sampled Cu content wt%
SNI =	sampled Ni content wt%
SPHOS =	sampled P content wt%
SMN=	sample Mn content wt%
NFLAW =	flaw number
TIME =	elapsed time in transient [minutes]
$\Gamma =$	node number in IGA model mesh
ZSURF =	position of crack tip relative to inner surface [inches]
TEMP =	temperature at crack tip [°F]
P =	scaled quantile in K_{la} statistical model

```
sampled \widehat{\Delta T_{30}} shift due to irradiation [°F]
DT30=
                  sampled unirradiated value of RT_{NDT0} [°F]
RTNDTO =
                  sampled -\Delta RT_{epistemic-arrest} [°F] epistemic uncertainty term in RT_{Arrest}
-DTEPA =
                  sampled \widehat{\Delta RT}_{Arrest} [°F]
DTARR =
                   \Delta RT_{NDT} [°F] irradiation shift
DRTNDX =
                  RT_{Arrest} [°F] arrest reference temperature used in K_{Ia} lognormal model
RTNDTA =
                   RT_{NDT} [°F] irradiated reference temperature used in K_{Ic} Weibull model
RTNDT =
TADJA =
                   \Delta T_{RELATIVE} [°F] temperature used in K_{Ia} lognormal model
                   \Delta T_{RELATIVE} [°F] temperature used in K_{Ic} Weibull model
TADJ =
                  applied K_I [ksi\sqrt{\text{in.}}] driving force for crack
KI =
                  current value of K_{Ic} [ksi\sqrt{\text{in.}}]
KIC =
                  current value of K_{Ia} [ksi\sqrt{\text{in.}}]
KIA =
                  current value of J_{Ic} converted to K_{JIc} [ksi\sqrt{\text{in.}}]
KJIc=
                  current value of J_R^* converted to K_{JR^*} [ksi\sqrt{\text{in.}}]
KJR*=
                  current value of irradiated upper-shelf CVN energy [ft-lbf]
USEI=
                  coefficient for sampled J_R curve where J_R = C_{DT} \left( \Delta a^{m_{DT}} \right) [in-kips/in<sup>2</sup>]
C DT=
                  exponent for sampled J_R curve where J_R = C_{DT} \left( \Delta a^{m_{DT}} \right)
m DT=
                                                                                            [-]
da0=
                  accumulated flaw advancement under stable ductile tearing [in]
P T0=
                  cumulative probability used in sampling for T0 (IDT OPTION=1)
P JIc=
                  cumulative probability used in sampling for JIc (IDT OPTION=1)
P m=
                  cumulative probability used in sampling for m DT (IDT OPTION=1)
sflow=
                  sampled flow stress [ksi]
```

```
************
    ***********
                     NUMBER OF OCCASIONS
                   WHEN SIMULATED RPV HAD
                    X STABLE
                                 No. of
                 CRACK ARRESTS
                                  RPVs
                                 471
                      12345678901234567890123456789012334567890123455558
                                 348
214
209
                                 141
137
                                 108
77
86565428988502202111
96110428808795422331251121
1120128808795422331251121
Note: One Occasion is 1 simulated RPV subjected to 1 transient
   TRANSIENT NUMBER = 1 TRANSIENT SEQUENCE NUMBER=
                                                  7
                          % OF STABLE ARRESTS
               DEPTH
               0.402
                                0.00
               0.482
0.563
0.643
                                0.00
0.00
0.00
               0.723
                                0.00
```

FLAWNO.OUT

FAVPFM INPUT FILE NAME = favpfm.in
FAVLOAD OUTPUT FILE NAME = FAVLOAD.out

SURF-BREAKING FLAW CHARACTERIZATION DATASET FILE NAME = S.DAT
EMBEDDED WELD FLAW CHARACTERIZATION DATASET FILE NAME = W.DAT
EMBEDDED PLATE FLAW CHARACTERIZATION DATASET FILE NAME = P.DAT FAVPFM OUTPUT FILE NAME = favpfm.out

REPORTING FROM SUBROUTINE GEOMQA:

REPORT CLAD SURFACE AREA WHICH IS USED IN THE DETERMINATION OF THE NUMBER OF SURFACE BREAKING CATEGORY 1 FLAWS

MAJ(REG	ION INSID	EA ON RPV DE SURFACE JARE FEET)
	1 2 3	0.587 0.587
•	3 4 5	0.946 0.946 4.282
•	7 10	05.038 05.038
		59.372 59.372

REPORT WELD FUSION LINE AREA WHICH IS USED IN THE DETERMINATION OF THE NUMBER OF EMBEDDED FLAWS IN WELDED REGIONS

CAT 3 ELAN

MAJOR REGION	USER-INPUT WELD FUSION LINE AREA (SQUARE FEET)	WELD FUSION LINE AREA (SQUARE FEET)	WELD FUSION LINE AREA (SQUARE FEET)
1	3.373	0.843	1.686
2	3.373	0.843	1.686
3	5.439	1.360	2.719
4	5.439	1.360	2.719
5	28.380	7.095	14.190

NOTES:

(1) USER-INPUT FUSION LINE AREA IS FOR ONE SIDE OF WELD

UCED THRUT

- (2) CATEGORY 2 FUSION LINE AREA IS IN THE FIRST 1/8th OF RPV WALL ACCOUNTS FOR BOTH SIDES OF WELD
- (3) CATEGORY 3 FUSION LINE AREA IS BETWEEN FIRST 1/8 AND 3/8 OF RPV WALL - ACCOUNTS FOR BOTH SIDES OF WELD

THIS IS CONSISTENT WITH DEFINITIONS OF CATEGORIES 2 AND 3 EMBEDDED FLAWS FOR IHEAT = 1

> *************** REPORT PLATE VOLUME WHICH IS USED IN THE

> DETERMINATION OF THE NUMBER OF EMBEDDED FLAWS
> IN PLATE REGIONS

MAJOR REGION	PLATE VOLUME (CUBIC FEET)
6 7 8	72.574 72.574 117.024 117.024

REPORTING FROM SUBROUTINE FLWDIS:

************* REPORT NUMBER OF FLAWS IN EACH MAJOR REGION

FLAWSIZE.OUT

FAVPFM INPUT FILE NAME = favpfm.in
FAVLOAD OUTPUT FILE NAME = FAVLOAd.out
SURF-BREAKING FLAW CHARACTERIZATION DATASET FILE NAME = S.DAT
EMBEDDED WELD FLAW CHARACTERIZATION DATASET FILE NAME = W.DAT
EMBEDDED PLATE FLAW CHARACTERIZATION DATASET FILE NAME = P.DAT
FAVPFM OUTPUT FILE NAME = favpfm.out

FLAW SIZE-DISTRIBUTION HISTOGRAMS FOR CATEGORIES 1-3 FOR FLAW FILE 1
DERIVED FROM INPUT FLAW CHARACTERIZATION FILES

DEPTH W	CATEGO VELD %	RY 1 PLATE %	CATEGOR WELD F %	Y 2 PLATE %	CATEGOR WELD F %	RY 3 PLATE %
	0.0000	0.0000	91.9564	75.7314	91.9564	75.7314
	0.0000	0.0000	7.0583	23.3408	7.0583	23.3408
	0.0000 0.0000	100.0000	0.6743 0.1906	0.8302 0.0976	0.6743 0.1906	0.8302 0.0976
0.4018	0.0000	0.0000	0.0557	0.0000	0.0557	0.0000
0.4822 (0.0000	0.0000	0.0238	0.0000	0.0238	0.0000
	0.0000	0.0000	0.0135	0.0000	0.0135 0.0087	0.0000
0.6429 C 0.7232 C	0.0000 0.0000	0.0000 0.0000	0.0087 0.0059	0.0000 0.0000	0.0059	0.0000
0.8036	0.0000	0.0000	0.0040	0.0000	0.0040	0.0000
0.8840 (0.0000	0.0000	0.0028	0.0000	0.0028	0.0000
0.9643 (1.0447 (0.0000	0.0000 0.0000	0.0019 0.0013	0.0000 0.0000	0.0019 0.0013	0.0000
	0.0000	0.0000	0.0009	0.0000	0.0009	0.0000
1.2054 (0.0000	0.0000	0.0006	0.0000	0.0006	0.0000
	0.0000	0.0000	0.0004	0.0000	0.0004	0.0000
	0.0000	0.0000 0.0000	0.0003 0.0002	0.0000 0.0000	0.0003 0.0002	0.0000
	0.0000	0.0000	0.0001	0.0000	0.0001	0.0000
1.6072	0.0000	0.0000	0.0001	0.0000	0.0001	0.0000
	0.0000	0.0000	0.0001	0.0000	0.0001	0.0000
	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
1.9286	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
2.3304 (0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
2.6519	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
3.0537	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000 0.0000	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
3.3751	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000 0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
3.7769	0.000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000 0.0000	0.0000 0.0000	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
4.3394	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
4.4198 (0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000 0.0000	0.0000	0.0000 0.0000	0.0000
	0.0000 0.0000	0.0000 0.0000	0.0000	0.0000 0.0000	0.0000	0.0000
4.7412	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
	0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000 0.0000	0.0000
5.0627	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
5.1430	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

History_001_007.out

```
= favpfm @ 60. EFPY
Plant ID
                                              = 001
Transient No.
TH Sequence No. = 007
PFM model consists of 9 major regions.
                                                                                              Mean Value of
                                                                                                      RTNDT(u)
-56.00
                                                   Product Form axial weld axial weld
      Major Region
                                                                                                       -56.00
                                                                                                      -56.00
-56.00
                                                      axial weld
axial weld
                                                                                                      -56.00
27.00
                                                      circ. weld plate
                                                                                                          20.00
                                                             plate
                                                                                                          73.00
                                                            plate
                                                                                                          43.00
                                                             plate
*****************
1st column = RPV trial number
         2nd column = major region number
        3rd column = sampled value of unirradiated RTNDT
4th column = sampled value of DRTepistemic
5th column = number of axial flaws for which CPI > 0
6th column = CPI for axial cracks in this region
7th column = CPF for axial cracks in this region
8th column = CPF for axial cracks in this region
         8th column = number of circ. flaws for which CPI > 0
      9th column = CPI for circ. cracks in this region *
10th column = CPF for circ. cracks in this region *
        (1) (2)
                                    (3)
                                                             (4) (5)
                                                                                                       (6)
                                                                                                                                                                                           (9)
                                                                                                                                                                                                                         (10)
                                                                                       0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
2 1.7493E-06 1.7360E-07
0 0.0000E+00 0.0000E+00
                                                                                                                                                                         0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
                                   -43.28
                                                            18.74
                                                            17.46
                                    -41.09
                                                         -21.05
                                 -104.02
                                                            19.37
               1
                                   -66.52
                                                                                       0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
                                    -64.54
27.00
                                                                                                                                                                      10 2.4743E-04 1.0495E-08
0 0.0000E+00 0.0000E+00
                                                            22.95
65.11
               1
               ī
                                                                                                                                                                         0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
                                                         -10.29
               1
                                        20.00
               1
                           8
                                       73.00
                                                               0.81
                                                                                                                                                                         0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
                                    43.00
-59.17
                           ğ
                                                            30.85
8.56
               1
               \bar{2}
                           ĭ
                                                                                        0 0.0000E+00 0.0000E+00
                                                               2.08
                                    -42.02
                                                                                                                                                                          0 0.0000E+00 0.0000E+00
                                                                                                                                                                     0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
22 4.9255E-03 1.4290E-08
0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
4 2.9849E-05 0.0000E+00
                                                                                       0 0.0000E+00 0.0000E+00
0 0.0000E+00 0.0000E+00
         800
800
800
                                   -67.28 2.93
-44.04 35.34
-58.99 107.84
                                                                                       0 0.0000E+00 0.0000E+00

1 6.8049E-10 2.3934E-10

5 1.5364E-04 3.8197E-05

0 0.0000E+00 0.0000E+00

0 0.0000E+00 0.0000E+00

0 0.0000E+00 0.0000E+00

2 4.3105E-08 2.9737E-08

0 0.0000E+00 0.0000E+00
         800
                                                            31.19
                                    -48.34
         800
                                    -53.95
                                                            16.44
                                       27.00
20.00
                                                            44.83
         800
                           6
         800
                                                            40.87
         800
                           8
                                        73.00 -14.21
                                                                                                                                                                         0 0.0000E+00 0.0000E+00
                                        43.00
                                                           59.49
**********************
Summary Data Format
        1st column = major region number
(1)
                             (2) (3) (4)
              1 2.2925E-05 2.7052E-06 0.0000E+00 0.0000E+00 2 1.2930E-05 1.6615E-06 0.0000E+00 0.0000E+00 3 2.4798E-04 4.2143E-05 0.0000E+00 0.0000E+00 4.8499E-04 7.5957E-05 1.7613E-05 6.5088E-12 0.0000E+00 0.0000E+00 2.0435E-03 9.5477E-07 6 3.000E+00 1.510E-08 1.45EE-08                       3.0595E-08 1.5210E-08 1.4556E-04 5.8439E-12 7.8208E-09 2.7636E-09 1.7461E-05 8.1872E-12 3.6250E-05 1.9089E-05 1.6818E-03 1.8073E-06 1.2527E-07 6.4594E-08 3.7449E-04 8.2994E-09
```

2.7 FAVOR Post-Processing Module – FAVPost Output

FAVPost reads in three files: (1) FAVPOST.IN containing PRA transient-initiating frequency histogram data, (2) INITIATE.DAT (or another filename determined by user) that contains the conditional-probability-of-initiation matrix for all transients and all vessel simulations, and (3) FAILURE.DAT (or another filename determined by user) that contains the conditional-probability-of-failure matrix for all transients and all vessel simulations. The following pages present a partial listing of an example of the FAVPost output file. Two additional files, called PDFCPI.OUT and PDFCPF.OUT, are automatically generated containing histograms of the discrete distributions for *CPI* and *CPF* for each transient.

FAVPOST.OUT contains first a summary of the (1) mean conditional probability of initiation and the 95th and 99th percentiles for all transients and (2) the mean conditional probability of vessel failure and the 95th and 99th percentiles for all transients. The next section in FAVPOST.OUT contains a histogram (probability density distribution function) for the frequency of crack initiation. Both the relative density and cumulative distribution are given in this section along with several descriptive statistics including the 5th percentile, the median, 95th percentile, 99th percentile, 99.9th percentile, the mean, the standard deviation., the standard error, the unbiased and biased variance, two measures of skewness, and the kurtosis. A histogram and descriptive statistics are then presented for the frequency of through-wall cracking (designated as vessel failure). Finally, a fractionalization of the frequencies of crack initiation and vessel failure are given as functions of transient, material, flaw category, flaw orientation, and major beltline regions.

The statistical data in the form of relative densities, cumulative probabilities, and estimated percentiles presented in tabulated histograms and summary tables for the various discrete distributions calculated by FAVOR are estimated both by binning procedures and through the construction of empirical distribution functions as described in the following.

Construction of Empirical Distribution Functions Using Order Statistics in FAVPost

Following the discussion in ref. [27], consider the observations $(x_1,...,x_n)$ from an unknown population assumed to have a probability density f(x). These sampled observations can be ordered by rank such that

$$x_{(1)} = \text{ smallest of } (x_1, ..., x_n),$$

$$x_{(2)} = \text{ second smallest of } (x_1, ..., x_n),$$

$$\vdots$$

$$x_{(k)} = \text{ k-th smallest of } (x_1, ..., x_n),$$

$$\vdots$$

$$x_{(n)} = \text{ largest of } (x_1, ..., x_n).$$

where the quantities $x_{(1)}, x_{(2)}, \dots x_{(n)}$ are random variates and are called the *order statistics* of the sample. The quantity $x_{(1)}$ is the *smallest* element in the sample, $x_{(n)}$ is the *largest*, $x_{(k)}$ is the *kth-order statistic*, and $x_{(m+1)}$ is the *median* of a sample size n = 2m + 1. Since the probability density, f(x), for the unknown population is assumed *a priori* to exist, the population's *cumulative distribution function*, c.d.f, F(x), can, therefore, be defined by

$$F(x) = \int_{-\infty}^{x} f(x) dx$$
 (9)

The estimator applied in FAVPost for F(x) is the Kaplan-Meier estimate [28] $\hat{F}(x_{(i)}) = i/n$.

Following the recommendations in ref. [29], FAVPost uses the data values (sorted by rank) for *CPI*, *CPF*, *Frequency of Crack Initiation*, and *Through-Wall Cracking Frequency* to construct mixed empirical-exponential distribution functions from which cumulative probabilities with their corresponding percentiles can be estimated. As discussed in [29], one difficulty with using a purely empirical c.d.f. based on the estimator $\hat{F}(x_{(i)}) = i/n$ is that it is discrete and when interpolated can possibly provide a poor fit to the true underlying distribution in the right tail. Fitting a shifted exponential distribution to represent the extreme right tail alleviates this problem [29]. The shifted exponential distribution for the right tail also replaces the unrealistic estimate of $\hat{F}(x_{(n)}) = n/n = 1$. The following procedure is applied in FAVPost (see Fig. 18).

-

² Other estimators are also in common use, including the *mean rank* $\hat{F}(x_{(i)}) = i/(n+1)$ and *median rank* $\hat{F}(x_{(i)}) = (i-0.3)/(n+0.4)$ estimators.

Construction of Mixed Empirical/Exponential Distribution Functions

- (1) Order the data by rank such that $X_1 \le X_2 \le \cdots \le X_n$.
- (2) Fit a piecewise linear c.d.f. to the first n-k ordered data points and a shifted exponential to the k largest data points. Assuming F(0) = 0 and defining $X_0 = 0$, the constructed mixed empirical-exponential c.d.f. is

$$F(t) = \begin{cases} \frac{i}{n} + \frac{(t - X_{(i)})}{n(X_{(i+1)} - X_{(i)})} & \text{for } X_{(i)} \le t \le X_{(i+1)}, i = 0, 1, \dots, n - k - 1 \\ 1 - \left(\frac{k}{n}\right) \exp\left[-\frac{(t - X_{(n-k)})}{\theta}\right] & \text{for } t > X_{(n-k)} \end{cases}$$
where
$$\theta = \frac{\left[\left(\frac{1}{2} - k\right)X_{(n-k)} + \sum_{i=n-k+1}^{n} X_{(i)}\right]}{k}$$

The value of k is selected automatically in FAVPost such that only cumulative probabilities greater than 0.999 are estimated by the fitted shifted-exponential distribution. The mean of this mixed distribution is $\left(X_{(1)} + X_{(2)} + \dots + X_{(n)}\right)/n$ for $1 \le k \le n$, thus recovering the original sample mean. An estimator for the variance is

$$\operatorname{var}(X) = \frac{1}{3n} \left[2 \sum_{i=1}^{n-k-1} X_{(i)}^2 + \sum_{i=1}^{n-k-1} X_{(i)} X_{(i+1)} + X_{(n-k)}^2 \right] + \frac{k}{n} \left[\left(\theta + X_{(n-k)} \right)^2 + \theta^2 \right] - \left[\frac{1}{n} \sum_{i=1}^{n} X_{(i)} \right]^2$$
(11)

Given a specified probability $0 < P_i < 1$, then the corresponding percentile (quantile) is calculated by:

(1) if $P_i > 1 - \frac{k}{n}$, then estimate from the fitted exponential right tail

$$X_{P_i} = X_{n-k} - \theta \ln \left\lceil \frac{n(1-P_i)}{k} \right\rceil$$
 (12)

(2) else if $P_i \le 1 - \frac{k}{n}$, then estimate from a piecewise linear interpolation within the empirical distribution

$$X_{P_{i}} = \left(P_{i} - \frac{I}{n}\right) \left(X_{I+1} - X_{I}\right) + X_{I}$$
(13)

where *I* satisfies the relation

$$I \le nP_i < I + 1$$

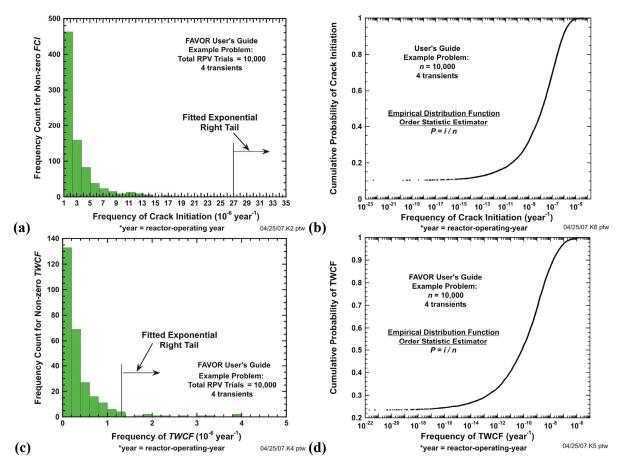


Fig. 18. Empirical distribution functions for n = 10,000 example problem: (a) histogram and (b) semi-log plot of empirical c.d.f. for frequency of crack initiation, (c) histogram and (d) semi-log plot empirical c.d.f. for through-wall cracking frequency.

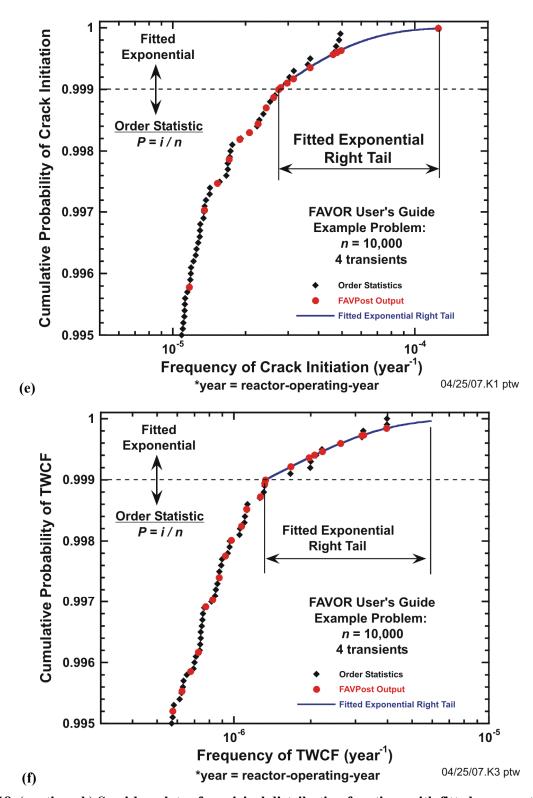


Fig. 18. (continued) Semi-log plots of empirical distribution functions with fitted exponential right tail for n = 10,000 example problem: (e) mixed empirical/exponential c.d.f. for frequency of crack initiation and (f) mixed empirical/exponential c.d.f. for through-wall cracking frequency.

The following descriptive statistics are calculated and reported in the FAVPost output:

 $m_1 - 1^{\text{st}}$ crude moment of the sample (sample mean) = $\overline{x} = \frac{\sum_{i=1}^{n} x_i}{n}$

unbiased variance $s^2 = \frac{\sum_{i=1}^{n} (x_i - \overline{x})^2}{n-1}$

biased variance = $\frac{\sum_{i=1}^{n} (x_i - \overline{x})^2}{n}$

standard deviation, $s = \sqrt{\frac{\sum_{i=1}^{n} (x_i - \overline{x})^2}{n-1}}$

standard error = $\sqrt{\frac{\sum_{i=1}^{n} (x_i - \overline{x})^2}{n(n-1)}}$

moment coefficient of skewness, $\sqrt{\beta_1} = \frac{m_3}{\sqrt{(m_2)^3}}$; $m_2 = \sum_{i=1}^n \frac{(x_i - \overline{x})^2}{n}$; $m_3 = \sum_{i=1}^n \frac{(x_i - \overline{x})^3}{n}$

Pearson's second coefficient of skewness = $3\left(\frac{\overline{x} - median}{s}\right)$

moment coefficient of kurtosis, $\beta_2 = \frac{m_4}{(m_2)^2}$; $m_2 = \sum_{i=1}^n \frac{(x_i - \overline{x})^2}{n}$; $m_4 = \sum_{i=1}^n \frac{(x_i - \overline{x})^4}{n}$

FAVPOST.OUT

```
*************
                          WELCOME TO FAVOR
                FRACTURE ANALYSIS OF VESSELS: OAK RIDGE VERSION 16.1
               FAVPOST MODULE: POSTPROCESSOR MODULE
COMBINES TRANSIENT INITIAITING FREQUENCIES
WITH RESULTS OF PFM ANALYSIS
                 PROBLEMS OR QUESTIONS REGARDING FAVOR SHOULD BE DIRECTED TO
                    TERRY DICKSON
OAK RIDGE NATIONAL LABORATORY
                      e-mail: dicksontl@ornl.gov
            **********
         Begin echo of FAVPost input data deck
       1.....10.....20.....30......40......50.....60......70......80
no./col.
        * ALL RECORDS WITH AN ASTERISK (*) IN COLUMN 1 ARE COMMENT ONLY
        * EXAMPLE INPUT DATASET FOR FAVPOST, v16.1
             Record CNTL
  NTRAN = NUMBER OF T-H TRANSIENTS
        ***************
       CNTL NTRAN=4
             Record ITRN
          ITRAN = PFM TRANSIENT NUMBER
          TITRAN = FIN TRANSIENT NUMBER

NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION

ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER
        *************************
       ITRN ITRAN=1 NHIST=20 ISEQ=7
         freq[events/year] Density [%]
                            0.50
0.50
1.50
2.50
5.00
            2.11E-07
            3.01E-07
            5.19E-07
7.92E-07
1.32E-06
2.43E-06
3.08E-06
3.79E-06
                           10.00
5.00
5.00
            5.55E-06
                           10.00
```

FAVPOST.OUT (continued)

```
= 3.3019E-07
                   Range
                   Number of Simulations
                                                                                = 0.0000E+00
                    5th Percentile
                   Median
95.0th Percentile
99.0th Percentile
                                                                                = 6.4017E-10
                                                                                = 1.6982E-07
= 3.0989E-07
                   99.9th Percentile
                                                                                = 3.0950E-08
                   Mean

      Mean
      = 3.0950E-08

      Standard Deviation
      = 7.3242E-08

      Standard Error
      = 1.3372E-08

      Variance (unbiased)
      = 5.3643E-15

      Variance (biased)
      = 5.1855E-15

      Moment Coeff. of Skewness
      = 2.9456E+00

      Pearson's 2nd Coeff. of Skewness
      = 1.2677E+00

      Vurberic
      = 1.227E+01

                                                                                = 1.1328E+01
 *************
              PROBABILITY DISTRIBUTION FUNCTION (HISTOGRAM)
    5.7319E-09
                                                       3.3333
                                                                              99.3314
                                 Summary Descriptive Statistics
                                                                                                ==
                                                                                = 0.0000E+00
                   Minimum
                   Range
                                                                                = 6.6424E-09
                   Number of Simulations
                    5th Percentile
                                                                                = 0.0000E+00
                   Median
95.0th Percentile
99.0th Percentile
99.9th Percentile
                                                                                = 0.0000E+00
= 2.7817E-09
= 5.1416E-09

      Mean
      = 1.4473E-09

      Standard Error
      = 2.6425E-10

      Variance (unbiased)
      = 2.0948E-18

      Variance (biased)
      = 2.0250E-18

      Moment Coeff. of Skewness
      = 3.2312E+00

      Pearson's 2nd Coeff. of Skewness
      =-3.1383E-01

      Vurtosis
      = 1.2937E+01

                   Mean
 ****************
 % of total
                                                                            % of total
                                     % of total
frequency of
crack initiation
3.47
1.05
                                                                     frequency of of TWC failure 0.33
                                            95.42
                            TOTALS 100.00
1.045
1.125
1.205
1.286
                                   0.00
0.00
0.00
                                                   0.00
0.00
0.00
0.00
                                                                   0.00
0.00
0.00
0.00
                                                                                    0.00
                   0.00
0.00
0.00
                                                                                    0.00
                                                                                                    0.00
                                    0.00
                                                                                    0.00
 1.366
1.446
1.527
                   0.00
                                   0.00
                                                   0.00
                                                                    0.00
                                                                                    0.00
                                                                                                    0.00
                                                   0.00
0.00
0.00
0.00
                   0.00
                                    0.00
                                                                    0.00
                                                                                    0.00
                                                                                                    0.00
 1.607
1.688
                   0.00
0.00
0.00
                                   0.00
                                                                    0.00
                                                                                                    0.00
                                                                                    0.00
1.768
                                   0.00
                                                                    0.00
                                                                                    0.00
                                                                                                    0.00
                                  0.00
                   0.00
                                                    0.00
                                                                    0.00
                                                                                  0.00
                                                                                                    0.00
```

FAVPOST.OUT (continued)

```
************************
                FRACTIONALIZATION OF FREQUENCY OF CRACK INITIATION AND THROUGH-WALL CRACKING FREQUENCY (FAILURE) -
                                    BY
RPV BELTLINE MAJOR REGION
BY PARENT SUBREGION
                     WEIGHTED BY % CONTRIBUTION OF EACH TRANSIENT
TO FREQUENCY OF CRACK INITIATION AND
THROUGH-WALL CRACKING FREQUENCY (FAILURE)
                                                                                        % of total
                                                                                 through-wall crack
frequency
                                                 % of total
                               % of
                RTndt
                                               frequency of
                               total
MAJOR
                                           crack initiation cleavage ductile 0.00 0.00 0.00 0.08 12.41 21.22 12.70 0.93 2.95 0.42
              (MAX)
160.02
                              flaws
2.29
2.29
                                                                                                               total
0.00
0.48
REGION
               160.02
              150.02
150.36
150.36
67.56
195.48
166.28
226.00
196.00
TOTALS
                            3.70
3.70
19.29
13.15
13.15
21.21
                                                                                                              33.93
3.36
                                                                              21.22
2.95
0.00
                                                                                              12.70
0.42
0.00
                                                     44.86
                                                                                                                 0.00
                                                                                              0.00
0.00
4.30
0.00
17.50
                                                                              0.00
0.00
57.84
0.10
82.50
                                                      0.00
                                                                                                                0.00
                                                    34.96
6.60
                                                                                                                0.10
                FRACTIONALIZATION OF FREQUENCY OF CRACK INITIATION
                   AND THROUGH-WALL CRACKING FREQUENCY (FAILURE)
BY
RPV BELTLINE MAJOR REGION
                                           BY CHILD SUBREGION
                     WEIGHTED BY % CONTRIBUTION OF EACH TRANSIENT
                       TO FREQUENCY OF CRACK INITIATION AND
THROUGH-WALL CRACKING FREQUENCY (FAILURE)
                                                                                 % of total
through-wall crack
frequency
                                                 % of total
                               % of
                                           frequency of crack initiation
                              total
flaws
2.29
MAJOR
                                                                           cleavage ductile
0.00 0.00
0.00 0.00
0.00 0.00
0.00 0.00
                                                                                                               total
0.00
0.00
REGION 1
              (MAX)
160.02
                            2.29
2.29
3.70
3.70
19.29
13.15
13.15
21.21
               160.02
                                                      0.00
              150.02
150.36
150.36
67.56
195.48
166.28
226.00
196.00
                                                      0.00
                                                                                                                0.00
                                                      0.00
                                                                                                                 0.00
                                                    0.00
0.41
0.00
92.26
                                                                                0.00
                                                                                                0.00
                                                                                                                 0.00
     6
7
                                                                                                                0.48
                                                                                              0.00
17.43
0.00
                                                                                                               0.00
99.43
0.10
                                                                                0.00
                                                                              82.00
0.10
                                                   100.00
                                                                              82.49
                                                                                                             100.00
               TOTALS
             **************
                     FRACTIONALIZATION OF FREQUENCY OF CRACK INITIATION AND THROUGH-WALL CRACKING FREQUENCY (FAILURE) - MATERIAL, FLAW CATEGORY, AND FLAW DEPTH
                           WEIGHTED BY % CONTRIBUTION OF EACH TRANSIENT
TO FREQUENCY OF CRACK INITIATION AND
THROUGH-WALL CRACKING FREQUENCY (FAILURE)
                                                        ******
                                                        * WELD MATERIAL *
                                % of total frequency of crack initiation
                                                                               % of total through-wall crack frequency
              FLAW
DEPTH
(in)
                               CAT I
flaws
                                                                                CAT 1 flaws
                                               CAT 2
                                                                                                CAT 2
                                                               flaws
0.00
0.00
0.00
                                               flaws
                                                                                                flaws
                                                                                                                 flaws
                                                                                                0.12
37.17
0.48
0.00
0.00
0.00
0.00
                                               0.10
57.37
0.25
0.18
0.55
                                                                                                                  0.00
                                                                                 0.00
               0.080
                                0.00
              0.161
0.241
0.321
0.402
                                0.00
                                0.00
                                                                 0.00
0.00
0.00
                                                                                 0.00
                                                                                                                  0.00
0.00
0.00
                                0.00
                                0.00
              0.482
0.563
0.643
0.723
                                                                                 0.00
                                0.00
                                0.00
                                                 0.00
                                                                 0.00
                                                                                                                  0.00
```

FAVPOST.OUT (continued)

	I'A V I	051.	001	contin	ueuj		
0.804 0.884 0.964 1.045 1.125 1.205 1.286 1.366 1.446 1.527 1.607 1.688 1.768 1.848	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	
		*	******** CIRC. P	LATE *			
		otal freq ack initi	uency	% of to	tal thro		
FLAW DEPTH (in) 0.080 0.161 0.241 0.321 0.402 0.482 0.563 TOTALS	CAT I flaws 0.00 0.00 37.08 0.00 0.00 0.00 0.00 37.08	CAT 2 flaws 0.00 0.00 0.57 0.00 0.00 0.00	CAT 3 flaws 0.00 0.00 0.00 0.00 0.00 0.00 0.00	CAT 1 flaws 0.00 0.00 0.49 0.00 0.00 0.00 0.49	CAT 2 flaws 0.00 0.00 0.00 0.00 0.00 0.00 0.00	CAT 3 flaws 0.00 0.00 0.00 0.00 0.00 0.00	
1.286 1.366 1.446 1.527 1.607 1.688 1.768 1.848	DAT 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	E: 19-Nov 0.34 0.14 0.01 0.00 0.06 0.02 0.00 0.00 50.96	-2012 TI 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	ME: 11:15 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	:43 0.14 0.24 0.08 0.10 0.56 0.02 0.00 0.00 68.84	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	
		*	******** PLATE MAT	ERIAL *			
		otal freq			tal thro		
FLAW DEPTH (in) 0.080 0.161 0.241 0.321 TOTALS	CAT I flaws 0.00 0.00 45.17 0.00 45.17	CAT 2 flaws 0.00 0.12 0.26 0.18 0.56	CAT 3 flaws 0.00 0.00 0.00 0.00	CAT 1 flaws 0.00 0.00 24.87 0.00 24.87	CAT 2 flaws 0.01 0.90 2.86 1.45 5.21	CAT 3 flaws 0.00 0.00 0.00 0.00	

3. Example Case

Example input and output datasets have been included in the distribution package to illustrate the various deterministic and probabilistic capabilities that are available with FAVOR.

Deterministic – generation of time history of fracture-related variables at specified throughwall location

Table 4 provides a listing of FAVLoad input/output datasets for various RPV geometries subjected to cool-down and heat-up transients that are included in the distribution package.

Table 5 provides a listing of FAVPFM deterministic input/output datasets that are included in the distribution package for illustrating how to generate time histories of fracture-related variables for various surface breaking flaw geometries, orientations, and vessel geometries.

Table 6 provides a listing of FAVPFM deterministic input/output datasets that are included in the distribution package for illustrating how to generate time histories of fracture-related variables for various embedded flaw geometries, thru-wall locations, orientations, and vessel geometries.

Deterministic – generation of through-wall spatial profile of fracture-related variables at specified transient time

Table 7 provides a listing of FAVPFM deterministic input/output datasets that are included in the distribution package that illustrate how to generate through-wall spatial profiles of fracture-related variables for various surface-breaking flaw geometries, orientations, and vessel geometries.

Example FAVPFM files for Performing Probabilistic Fracture Mechanics (PFM) Analyses

Example PFM_flaw_population_1

This example performs a PFM analysis for a large embrittlement map (developed for the RPV beltline description shown in Figure 19) subjected to four cool-down transients. Since the flaw population model (IPFLAW = 1 on CNT1 record) is set to one, all surface breaking flaws postulated in the surface flaw characterization file (s.dat) are placed on the inner surface of the RPV and only those embedded flaws that are postulated in the weld (w.dat) and plate (p.dat) embedded flaw files to

111

reside in the 3/8 of the base metal nearest the inner (wetted) surface are included in the analysis. This is identical to the previous versions of FAVOR and is designed primarily for cool-down transients since these are the typically the flaws of interest in a cool-down transient.

Example PFM flaw population 2

This example performs a PFM analysis for a smaller embrittlement map subjected to multiple heat-up transients. These transients are not to be taken as actual postulated transients but are constructed for purely illustrative purposes such that several flaws are initiated thus illustrating (and verifying) the PFM output reports.

Since the flaw population model (IPFLAW = 2 on CNT1 record) is set to two, all surface breaking flaws postulated in the surface flaw characterization file (s.dat) are placed on the external surface of the RPV and only those embedded flaws that are postulated in the weld (w.dat) and plate (p.dat) embedded flaw files to reside in the 3/8 of the base metal nearest the outer surface are included in the analysis.

Example PFM flaw population 3

This example performs a PFM analysis for a smaller embrittlement map subjected to both cool-down and heat-up transients. The surface breaking flaw file used in this example problem (s23.dat – surface breaking flaws are 23% of wall thickness in depth) is for illustrative purposes only in so far as these flaw geometries result in predicted fractures for both internal and external surface breaking flaws thus illustrating (and verifying) the PFM output reports.

Since the flaw population model (IPFLAW = 3 on CNT1 record) is set to three, the number of postulated surface breaking flaws (in surface flaw characterization file) would be double that of options 1 and 2; evenly divided between internal and external surface breaking flaws. All of the embedded flaws uniformly distributed through the RPV wall thickness would be included in the model; therefore, application of this option results in 8/3 as many embedded flaws as options 1 and 2 as discussed above. Clearly this model is more general, but also takes considerably more computational time to achieve a converged solution.

Partial input listings for the three FAVOR modules are given on the following pages.

Table 4. Example FAVLoad Load Input and Output Datasets

Transient	RPV	FAVLoad	FAVLoad output
Type	Geometry	input file name	file name
Cool-down	$R_i/t \sim 10$	RT10cool.in	RT10cool.out
Cool-down	$R_i/t \sim 15$	RT15cool.in	RT15cool.out
Cool-down	$R_i/t \sim 20$	RT20cool.in	RT20cool.out
Heat-up	$R_i/t \sim 10$	RT10heat.in	RT10heat.out
Heat-up	$R_i/t \sim 15$	RT15heat.in	RT15heat.out
Heat-up	$R_i/t \sim 20$	RT20heat.in	RT20heat.out

Table 5. Example FAVPFM Input and Output Files for Deterministic Time Histories for Various Surface Breaking Flaws Geometries, Orientations, and Vessel Geometries

Transient Type	Vessel geometry (R _i /t)	Flaw Type	Flaw Orient	FAVPFM Input File name	FAVLoad output File name	FAVPFM output File name
Cool-down	10	ISB	Axial	THinSBax.in	RT10cool.out	THinSBax10.out
Cool-down	15	ISB	Axial	THinSBax.in	RT15cool.out	THinSBax15.out
Cool-down	20	ISB	Axial	THinSBax.in	RT20cool.out	THinSBax20.out
Cool-down	10	ISB	Circ	THinSBcr.in	RT10cool.out	THinSBcr10.out
Cool-down	15	ISB	Circ	THinSBcr.in	RT15cool.out	THinSBcr15.out
Cool-down	20	ISB	Circ	THinSBcr.in	RT20cool.out	THinSBcr20.out
Heat-up	10	ESB	Axial	THexSBax.in	RT10heat.out	THexSBax10.out
Heat-up	15	ESB	Axial	THexSBax.in	RT15heat.out	THexSBax15.out
Heat-up	20	ESB	Axial	THexSBax.in	RT20heat.out	THexSBax20.out
Heat-up	10	ESB	Circ	THexSBcr.in	RT10heat.out	THexSBcr10.out
Heat-up	15	ESB	Circ	THexSBcr.in	RT15heat.out	THexSBcr15.out
Heat-up	20	ESB	Circ	THexSBcr.in	RT20heat.out	THexSBcr20.out

Note: ISB is internal surface breaking; ESB is external surface breaking.

Table 6. Example FAVPFM Input and Output Files for Deterministic Time Histories for Various Embedded Flaws Geometries, Orientations

Transient Type	Flaw Type	Flaw Orientation	FAVPFM Input File	FAVLoad output File	FAVPFM output file
Cool-down	Embedded ⁽¹⁾	Axial	THinEMax.in	RT10cool.out	THinEMax.out
Cool-down	Embedded ⁽¹⁾	Circ	THinEMcr.in	RT10cool.out	THinEMcr.out
Heat-up	Embedded ⁽²⁾	Axial	THexEMax.in	RT10heat.out	THexEMax.out
Heat-up	Embedded ⁽²⁾	Circ	THexEMcr.in	RT10heat.out	THexEMcr.out

- (1) Embedded flaw resides in the inner half of RPV wall thickness
- (2) Embedded flaw resides in the outer half of RPV wall thickness

Table 7. Example FAVPFM Input and Output Files for Deterministic Through-Wall Spatial Profiles of Fracture-Related Variables for Various Surface Breaking Flaws Geometries, Orientations, and Vessel Geometries

Transient Type	Vessel geometry (R_i/t)	Flaw Type	Flaw Orient	FAVPFM Input File name	FAVLoad output File name	FAVPFM output File name
Cool-down	10	ISB	Axial	TWinSBax.in	RT10cool.out	TWinSBax10.out
Cool-down	15	ISB	Axial	TWinSBax.in	RT15cool.out	TWinSBax15.out
Cool-down	20	ISB	Axial	TWinSBax.in	RT20cool.out	TWinSBax20.out
Cool-down	10	ISB	Circ	TWinSBcr.in	RT10cool.out	TWinSBcr10.out
Cool-down	15	ISB	Circ	TWinSBcr.in	RT15cool.out	TWinSBcr15.out
Cool-down	20	ISB	Circ	TWinSBcr.in	RT20cool.out	TWinSBcr20.out
Heat-up	10	ESB	Axial	TWexSBax.in	RT10heat.out	TWexSBax10.out
Heat-up	15	ESB	Axial	TWexSBax.in	RT15heat.out	TWexSBax15.out
Heat-up	20	ESB	Axial	TWexSBax.in	RT20heat.out	TWexSBax20.out
Heat-up	10	ESB	Circ	TWexSBcr.in	RT10heat.out	TWexSBcr10.out
Heat-up	15	ESB	Circ	TWexSBcr.in	RT15heat.out	TWexSBcr15.out
Heat-up	20	ESB	Circ	TWexSBcr.in	RT20heat.out	TWexSBcr20.out

Note: ISB is internal surface breaking; ESB is external surface breaking.

Example Case FAVLoad input file (partial listing)

```
**************************
    ALL RECORDS WITH AN ASTERISK (*) IN COLUMN 1 ARE COMMENT ONLY
* EXAMPLE INPUT DATASET FOR FAVLoad, v16.1
      Record GEOM
* IRAD = INTERNAL RADIUS OF PRESSURE VESSEL
* W = THICKNESS OF PRESSURE VESSEL WALL (INCLUDING CLADDING)
* CLTH = CLADDING THICKNESS
*______*
GEOM IRAD=78.5 W=8.036 CLTH=0.156
       Records BASE and CLAD
      THERMO-ELASTIC MATERIAL PROPERTIES FOR BASE AND CLADDING
      K = THERMAL CONDUCTIVITY
C = SPECIFIC HEAT
RHO = DENSITY
E = YOUNG'S ELASTIC MODULUS
ALPHA = THERMAL EXPANSION COEFFICIENT
NU = POISSON'S RATIO
NTE = TEMPERATURE DEPENDANCY FLAG
NTE = 0 ==> PROPERTIES ARE TEMPERATURE INDEPENDENT
TE NTE = 1 ==> PROPERTIES ARE TEMPERATURE DEPENDENT
TE NTE FOUAL TO 1 THEN ADDITIONAL DATA PECORDS ARE RECULTED
                                                                               [BTU/HR-FT-F]

[BTU/LBM-F]

[LBM/FT**3]
       IF NTE EQUAL TO 1, THEN ADDITIONAL DATA RECORDS ARE REQUIRED
*************
BASE K=24.0 C=0.120 RHO=489.00 E=28000 ALPHA=.00000777 NU=0.3 NTE=1
* THERMAL CONDUCTIVITY TABLE
100
150
200
        25.0
25.1
25.2
25.2
25.1
25.0
24.6
24.0
23.4
23.4
23.6
22.6
22.2
250
300
350
400
450
500
550
600
650
700
750
800
* SPECIFIC HEAT TABLE
NBC
       NC=16
 70
        0.1052
100
150
        0.1072
0.1101
200
250
300
        0.1166
0.1194
```

Example Case FAVLoad input file (partial listing) (continued)

```
COEFF. OF THERMAL EXPANSION
ASME Sect. II, Table TE-1
Material Group - 18Cr-8Ni pp. 582-583
    N=15 Tref0=70
     0.00000855
0.00000867
0.00000890
0.0000090
0.0000910
0.0000919
0.0000928
0.0000938
100
150
     0.00000945
0.00000953
     0.00000961
     0.00000969
     0.00000982
   POISSON'S RATIO
*----
NNU
1000. 0.3
    Record SFRE
   [F]
    Records RESA AND RESC
    SET FLAGS FOR RESIDUAL STRESSES IN WELDS
   *-----
RESA NRAX=101
    Record TIME
    TOTAL = TIME PERIOD FOR WHICH TRANSIENT ANALYSIS IS TO BE PERFORMED [MIN]*
DT = TIME INCREMENT [MIN]*
   DT = TIME INCREMENT
******************
TIME TOTAL=80.0 DT=0.5
   Record NPRA
* NTRAN = NUMBER OF TRANSIENTS TO BE INPUT
Record TRAN
    ITRAN = PFM TRANSIENT NUMBER
    ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER
    Record NHTH
NUTH NC-500
```

Example Case FAVPFM input file (partial listing)

transients	UT DATASET FOR FAVPFM, v16.1 - LARGLE EMBRITTLEMENT MAP subjected to multiple c	*
Control Recor		,
NSIM	= NUMBER OF RPV SIMULATIONS	* *
IPFLAW	= FLAW POPULATION MODEL	*
IPFLAW	= 1 Identical to previous version of FAVOR - primarily for cooldown transient	s
	All Surface flaws (in surface flaw characterizatiuon file) will be inner breaking flaws. Only those embedded flaws (in weld and plate flaw charact files) in the inner 3/8 of the RPV wall thickness would be included in th	surface ; erization ; e model. ;
:PFLAW	= 2 Similar to previous version of FAVOR-HT - primarily for heat-up transient	s
	All surface breaking flaws (in surface flaw characterization file) would external surface breaking flaws. Only those embedded flaws in the outer 3 RPV wall thickness would be included in the model.	be /8 of the
PFLAW	= 3 The number of postulated surface breaking flaws (in surface flaw characte file) would be double that of options 1 and 2; evenly divided between int and external surface breaking flaws. All of the embedded flaws uniformly distributed through the RPV wall thickness would be included in the model	ernal ;
ee Theory Man	ual for further discussion.	*
IGATR	= NUMBER OF INITIATION-GROWTH-ARREST (IGA) TRIALS PER FLAW	
WPS_OPTION WPS_OPTION WPS_OPTION WPS_OPTION	= 0 DO NOT INCLUDE WARM-PRESTRESSING IN ANALYSIS = 1 INCLUDE TRADITIONAL FAVOR BASELINE WARM-PRESTRESSING MODEL IN ANALYSIS = 2 INCLUDE Conservative Principal WARM-PRESTRESSING MODEL IN ANALYSIS = 3 INCLUDE Best-Estimate WARM-PRESTRESSING MODEL IN ANALYSIS	YSIS
See Theory Ma Note: Previou	nual for details regarding WARM_PRESTRESS Models s Versions of FAVOR prior to the 09.1 included only options 0 and 1.	
CHILD_OPTION CHILD_OPTION	= 0 DO NOT INCLUDE CHILD SUBREGION REPORTS = 1 INCLUDE CHILD SUBREGION REPORTS	[-]
	N = 0 THIS IS NOT A RESTART CASE N = 1 THIS IS A RESTART CASE	[-]
Notes for Con	======================================	*
PLATE REGIONS RARELY CONTRI THEREFORE, IN AFFECTING THE	PFM ANALYSIS, A SUBSTANTIAL FRACTION OF THE TOTAL FLAWS ARE CATEGORY 3 FLAWS IN . BASED ON EXPERIENCE AND SOME DETERMINISTIC FRACTURE ANALYSES, THESE FLAWS VER BUTE TO THE CPI OR CPF WITH THE PLATE FLAW SIZE DISTRIBUTIONS TYPICALLY USED. VOKING IP30PT = 0 CAN RESULT IN A SIGNIFICANT REDUCTION IN EXECUTION TIME WITHO SOLUTION, UNLESS THERE ARE UNUSUAL CIRCUMSTANCES SUCH AS A NEW FLAW-SIZE FOR PLATE FLAWS. IN EITHER CASE, CATEGORY 3 PLATE FLAWS ARE INCLUDED IN ALL REP	Y UT
IF IPFLAW = 3	; THEN PC3_OPTION AUTOMATICALLY OVER-RIDES AND SETS PC3_OPTION = 1	
Notes on Rest	art Option:	
created. If R	ption flag can also be used to control the frequency with which restart files a ESTART_OPTION is given a value other than 0 or 1, then the absolute value of th kpoint interval at which the restart file will be created during the run. For e	is flag '
.RESTART_OPTI	ON = -200 \Longrightarrow This is not a restart case; restart files will be created every 2 ON = $0 \Longrightarrow$ Same as example No. 1.	*
.RESTART_OPTI	ON = 200 ==> This is a restart case; restart files will be created every 2 ON = 1 ==> Same as example No. 3.	*
.RESTART_OPTI	ON = -50 ==? This is not a restart case; restart files will be created every 5	U trials. '
1 NSIM=100	IPFLAW=1 IGATR=100 WPS_OPTION=1 PC3_OPTION=0 CHILD_OPTION=1 RESTART_0	PTION=0
Control Recor	d CNT2	,
MBRITTLEMENT RTNDT = 9	CORRELATION FOR ESTIMATING RADIATION-INDUCED SHIFT IN RTNDT 92 ==> USE RG 1.99. REV	,
RTNDT = 2	000 ==> USE E2000 006 ==> USE modified E2006 0071 ==> USE EricksonKirk 2007 0072 ==> USE RADAMO 0073 ==> USE COMBINED EricksonKirk 2007 + RADAMO	*
	NITIAL RPV COOLANT TEMPERATURE (applicable only when IRTNDT=2000 or 2006)	[F] *
	FFECTIVE FULL-POWER YEARS OF OPERATION	[YEARS]
DT_OPTION = 0 DT_OPTION = 1	DO NOT INCLUDE DUCTILE TEARING AS A POTENTIAL FRACTURE MODE INCLUDE DUCTILE TEARING AS A POTENTIAL FRACTURE MODE	[-]

Example Case FAVPFM input file (continued)

***************************************	******
* Control Record CNT3	*
* FLWSTR = UNIRRADIATED FLOW STRESS USED IN PREDICTING FAILURE BY REMAINING LIGAMENT INSTABILITY	* [ksi] *
* USKIA = MAXIMUM VALUE ALLOWED FOR KIC or KIA [ksi-i	n^1/2] *
* KIa_Model = 1 Use high-constraint KIa model based on CCA specimens * KIa_Model = 2 Use KIa model based on CCA + large specimen data	[-] ‡
* LAYER_OPTION = 0 DONOT RESAMPLE PF WHEN ADVANCING INTO NEW WELD LAYER * LAYER_OPTION = 1 RESAMPLE PF WHEN ADVANCING INTO NEW WELD LAYER	[-] *
* FAILCR = FRACTION OF WALL THICKNESS FOR VESSEL FAILURE BY THROUGH-WALL CRACK PROPAGATION	[-] *
* Notes for Control Record CNT3	*
* If ductile tearing model is included, then the values for USKIA and KIa_Model are ignored * They are automatically set internally to KIa_Model=2 and there is no upper limit on USKIA * If ductile tearing is not included in the analysis (IDT_OPTION = 0 on CNTI), both the KIA * and USKIA are user-specified on CNT3.	. * _Model * *

* Record GENR *	* *
* SIGFGL = A MULTIPLIER ON THE BEST ESTIMATE OF FLUENCE FOR A GIVEN SUBREGION * PRODUCES THE STANDARD DEVIATION FOR THE NORMAL DISTRIBUTION USED TO SAMPLE THE MEAN * OF THE LOCAL FLUENCE DISTRIBUTION.	[-] * * *
* SIGFLC = A MULTIPLIER ON THE SAMPLED MEAN OF THE LOCAL FLUENCE FOR A GIVEN SUBREGION * PRODUCES THE STANDARD DEVIATION FOR THE NORMAL DISTRIBUTION USED TO SAMPLE THE LOCAL *	[-] * FLUENCE* *
* Notes for Record GENR	*
* Let "flue" be the best estimate for the subregion neutron fluence at inside surface of the RPV * flue_STDEV_global = SIGFGL*flue * flue_MEAN_local << Normal(flue_STDEV_global) * flue_STDEV_local = SIGFLC*flue_MEAN_local * flue_local << Normal(flue_MEAN_local, flue_STDEV_local)	wall. * * * * * *

**************************************	*******
* Record SIGW * ===================================	* [wt%] * [wt%] * [wt%] *
* Notes for Record SIGW	*
** FOR NICKEL IN WELDS THERE ARE TWO POSSIBILITIES. * (1) FOR HEATS 348009 AND W5214 (Ni - addition welds) * WSIGNI = 0.162 Mt% using a normal distribution. * (2) For other heats, the standard deviation (WSIGNI) shall be sampled from a normal distributio * with mean equal to 0.029 Mt% and standard deviation = 0.0165 Mt%	* * * * * *
SIGW WSIGCU=0.167 WSIGNI=0.162 WSIGP=0.0013 ***********************************	******
* Record SIGP *	*
* STANDARD DEVIATIONS (STDEY) OF NORMAL DISTRIBUTIONS FOR PLATE CHEMISTRY SAMPLING: * PSIGCU = STANDARD DEVIATION FOR COPPER CHEMISTRY SAMPLING IN PLATES * PSIGNI = STANDARD DEVIATION FOR NICKEL CHEMISTRY SAMPLING IN PLATES * PSIGP = STANDARD DEVIATION FOR PHOSPHOROUS CHEMISTRY SAMPLING IN PLATES * TOTAL CONTROL OF THE PROPERTY SAMPLING IN PLATES	* [wt%] * [wt%] * [wt%] *
* Notes for Record SIGP	*
* RECOMMENDED VALUES ARE: 0.0073, 0.0244, 0.0013 for Cu, Ni, and P, respectively.	******
SIGP PSIGCU=0.0073 PSIGNI=0.0244 PSIGP=0.0013	******
* Notes for RecordS SIGW and SIGP	*
* THE ABOVE DISTRIBUTIONS ARE FOR THE 1ST FLAW POSITIONED IN A PARTICULAR SUBREGION. * IF THE CURRENT FLAW IS THE 2ND OR MORE FLAW FOR THIS SUBREGION, THEN FAVPFM WILL USE * THE LOCAL VARIABILITY SAMPLING PROTOCOLS PRESENTED IN THE THEORY MANUAL.	* * * *****
* =========== * Record TRAC	*
* = TRAN = TRANSIENT NUMBER * RPV = RPV SIMULATION	[<u>-</u>] *
* KFLAW = FLAW NUMBER * FLAW_LOG_OPTION = 0 DO NOT CREATE FLAW LOG TABLES * FLAW_LOG_OPTION = 1 DO CREATE FLAW LOG TABLES	[-] : [-] :
* Notes for Record TRAC	 -* * *

Example Case FAVPFM input file (partial listing) (continued)

1 (1 0)	
***************************************	******
* Record TRAC	*
* ====================================	* [_] *
* RPV = RPV SIMULATION	ţ-j <u>*</u>
* KFLAW = FLAW NUMBER * FLAW_LOG_OPTION = 0 DO NOT CREATE FLAW LOG TABLES	[-] *
* FLAW_LOG_OPTION = 1 DO CREATE FLAW LOG TABLES	[-] * *
*	*
* Notes for Record TRAC * ====================================	*
* THE ABOVE FLAGS IDENTIFY A SPECIFIC TRANSIENT, RPV SIMULATION, AND FLAW NUMBER WHOSE COMP HISTORY WILL BE GIVEN IN THE FILES: "TRACE.OUT" AND "ARREST.OUT"	LETE *
* SEE THE USER'S GUIDE FOR DETAILS ON THE CONTENTS OF THESE FILES	*
* ************************************	******
TRAC ITRAN=1 IRPV=1 KFLAW=1 FLAW_LOG_OPTION=0	*****
*	*
* Record LDQA * ====================================	*
* THE LDQA RECORD PROVIDES THE OPPORTUNITY TO CHECK LOAD-RELATED SOLUTIONS * SUCH AS TEMPERATURE, STRESSES, AND KI.	*
*	*
* IQA = 0 ==> THIS EXECUTION IS NOT FOR LOAD QA * IQA = 1 ==> THIS EXECUTION IS FOR LOAD QA	<u>[-</u>] ÷
* IOPT = 1 ==> GENERATE TIME HISTORY AT SPECIFIC THROUGH WALL LOCATION	* Γ_1 *
* IOPT = 2 ==> GENERATE THROUGH WALL DISTRIBUTION AT SPECIFIC TIME	[-j *
* IFLOR = 1 ==> FLAW ORIENTATION IS AXIAL	 [-] *
* IFLOR = 2 ==> FLAW ORIENTATION IS CIRCUMFERENTIAL *	[-] * *
* IWELD = 0 ==> DOES NOT INCLUDE THRU-WALL WELD RESIDUAL STRESS	[-] *
* IWELD = 1 ==> DOES INCLUDE THRU-WALL WELD RESIDUAL STRESS *	[-] * *
* IKIND = 1 ==> INNER-SURFACE BREAKING FLAW * IKIND = 2 ==> EMBEDDED FLAW	[-] *
* IKIND = 3 ==> OUTER-SURFACE BREAKING FLAW *	[-j <u>*</u>
* XIN IS ONLY USED IF IKIND=2 (EMBEDDED FLAWS)	*
* XIN = IF IOPT=1; LOCATION OF INNER CRACK TIP FROM INNER SURF. * XIN = IF IOPT=2; FLAW DEPTH	[IN] * [IN] *
<u>*</u>	*
* XVAR: IF IOPT=1; XVAR=FLAW DEPTH * IF IOPT=2; XVAR=TIME	[IN] * [MIN] *
* ASPECT = ASPECT RATIO; FOR SURFACE BREAKING FLAWS: 2,6,10,999 (infin)	* [-] *
* FOR EMBEDDED FLAWS: ANY VALUE > 0	*
*	*
* Notes for Record LDQA * ====================================	*
* IQA = 0 NO VALIDATION REPORTS WILL BE GENERATED, PFM ANALYSIS WILL BE PERFORMED * IQA = 1 LOAD PARAMETERS WILL BE GENERATED FOR VERIFICATION PURPOSES, PFM ANALYSIS WILL NOT	* BE PERFORMED*
***************************************	******
LDQA IQA=0 IOPT=2 IFLOR=1 IWELD=1 IKIND=1 XIN=2.0 XVAR=50 ASPECT=999 **********************************	*****
* ====================================	*
*	*
* NT = number of ISQ records that follow	[-] *
* NT = 0 no ISQ records follow *	* *
* FOLLOWING THE DTRF RECORD, THERE SHOULD BE "NT" SUBRECORDS	*
* ISQ ITRAN= ISEQ= TSTART= TEND=	*
* ITRAN = sequential number in FAVLoad transient stack	* Г-1 *
* ISEO = Thermal Hydraulic trasient sequence number	[-] * [-] * [MTN] *
* TEND = ending time for FAVPFM analysis	[MIN] *
**************************************	*********
DTRF NT=4	
ISQ ITRAN=1 ISEQ=7 TSTART=2 TEND=35 ISQ ITRAN=2 ISEQ=9 TSTART=1 TEND=29	
ISQ ITRAN=3 ISEQ=56 TSTART=12 TEND=54 ISQ ITRAN=4 ISEQ=97 TSTART=30 TEND=82	
7	*****
* ====================================	*
*	* [_] *
* NWMAJ = NUMBER OF WELD MAJOR REGIONS	} <u>-</u> 1 ∗
**************************************	**********
######################################	********
* ====================================	*
* =====================================	* [_] *
* NPSUB = NUMBER OF PLATE SUBREGIONS * NPMAJ = NUMBER OF PLATE MAJOR REGIONS	} <u>-</u> 1 ∗
**************************************	*****
· - · · · · · · · · · · · · · ·	

Example Case FAVPFM input file (partial listing) (continued)

	DESCRIPTION		[UNITS]
(1) RPV subregi	on number - parent		
			[-]
(3) adjacent RE	V subregion - 2nd child		
(4) RPV major r	egion number		[-] [-]
		incide confee	
		inside surface	[10^19 neutrons/cm^2]
	te copper (Cu) content		[wt% Cu]
(7) best estima	te nickel (Ni) content		[wt% Ni]
(8) best estima	te phosphorus (P) content		[wt% P]
(9) best estima	te manganese (Mn) content		[wt% Mn]
(10) product fo	orm flags for DT30 shift co	orrelation	
Welds : set	distribution for sampling	standard	
= 1	riation for Ni content in w use normal distribution use Weibull distribution	retus	[-]
Plates:			[-J
CE = 1 Not CE = 2	(if IRTNDT=2000 then set E (if IRTNDT=2000 then set E	3 = 206) 3 = 156)	<u>[-]</u>
where CE is	a Combustion Engineering	vessel	
(11) copper satu	ration flag = 0 for plates = 1 for Linde	; and forgings 80 and Linde 0091 weld fluxes	[-]
	= 2 for all we = 3 for Linde	80 and Linde 0091 weld fluxes Id fluxes other than L80, L00 1092 weld flux	91, and L1092
N.B.:	DT = 2000	1032 Werd Trux	
ma 	ximum value of copper cont 25 for Linde 80 and = 0.30	ent (copper saturation)	
for IRTN	IDT = 2006		
= 0.	ximum value of copper cont 37 for Ni < 0.5 wt%		
= 0. = 0.	2435 for 0.5 <= N1 <= 0.75 301 for Ni > 0.75 wt% (all	i wt% ∣welds with Linde 1092 weld f	·lux)
(12) unirradiate	d best estimate (mean) for	· RTNDT0	[F]
(13) unirradiate	d standard deviation for R	RTNDTO	[F]
(14) PF flag	Product Form CF	Override	
= 11	weld weld	no yes	[-]
= 11 = 12 = 21 = 22 = 31	plate	no	ţ <u>-</u> 1
= 22 = 31	plate forging	yes NA 	t=1
(15) angle of su	bregion element		[degrees]
(16) axial heigh	t of subregion element:		[inches]
(17) weld fusion	area:		11ncnes^21
(18) weld orient		circumferential	
(19) chemistry f	actor override		Г-1
	d upper shelf CVN engergy		[ft-1bf]
			[[[-]]]
Notes:			data fan wald foatan lina
2. Fields 1-4	0 : contain RPV beltline of	embrittlement-related data	y data for weld fusion line
4. Field 13	: PF means Product Form : CF_means_chemistry_fac	tor override	_
5. Field 18 6. Field 20	only applies to weld s applicable only if IRT	tor override subregions. For plates set to NDT=2000 on CNT2 and Field 13	0. 5 = 12 or 22
**************************************	**************************************	9 10 11 12 13 1	
**************************************	1 0.0675 0.337 0.609 0.01	2 1.440 2 3 -56.0 17.0 1	1 1.0000 1.2000 9.4500 1 0
02 03594 03662	1 0.1173 0.337 0.609 0.01	2 1.440 2 3 -56.0 17.0 1 2 1.440 2 3 -56.0 17.0 1	1 1.0000 1.1996 9.4469 1 0 1 1.0000 2.3996 18.8969 1 0
004 03596 03664	1 0.2317 0.337 0.609 0.01	2 1.440 2 3 -56.0 17.0 1 2 1.440 2 3 -56.0 17.0 1	1 1.0000 2.2047 17.3622 1 0 1 1.0000 2.3996 18.8969 1 0
006 03598 03666	1 0.4193 0.337 0.609 0.01	2 1.440 2 3 -56.0 17.0 1	1 1.0000 2.3760 18.7109 1 0
008 03600 03668	1 0.6065 0.337 0.609 0.01	2 1.440 2 3 -56.0 17.0 1	1 1.0000 1.2000 9.4500 1 0 1 1.0000 1.1996 9.4469 1 0 1 1.0000 2.3996 18.8969 1 0 1 1.0000 2.3996 18.8969 1 0 1 1.0000 2.3996 18.8969 1 0 1 1.0000 2.3996 18.7109 1 0 1 1.0000 1.6043 12.6341 1 0 1 1.0000 1.5728 12.3861 1 0 1 1.0000 1.8720 14.7424 1 0
	1 0.7145 0.337 0.609 0.01 1 0.8412 0.337 0.609 0.01	2 1.440 2 3 -56.0 17.0 1 2 1.440 2 3 -56.0 17.0 1	1 1.0000 1.5728 12.3861 1 0 1 1.0000 1.8720 14.7424 1 0
010 03602 03670			
010 03602 03670		:	
		•	1 8.7511 2.3543 0.0000 2 0 1 8.7511 1.9724 0.0000 2 0 1 8.7511 1.2500 0.0000 2 0 1 8.7511 0.9931 0.0000 2 0

Example Case FAVPost input file

```
**************************
* EXAMPLE INPUT DATASET FOR FAVPOST, v16.1
    Record CNTL
  NTRAN = NUMBER OF T-H TRANSIENTS
******
*
    Record ITRN
  _____
  ITRAN = PFM TRANSIENT NUMBER
  ITRAN = TRANSIENT NUMBER
NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION
  ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER
*_____
* freq[events/year] Density [%]
    2.11E-07
                  0.50
1.50
2.50
5.00
10.00
    3.01E-07
    5.19E-07
    7.92E-07
    1.32E-06
    2.43E-06
                   5.00
    3.08E-06
    3.79E-06
5.55E-06
7.90E-06
                  10.00
                  10.00
    1.12E-05
                  10.00
    1.64E-05
                  10.00
    2.03E-05
2.57E-05
4.74E-05
7.82E-05
                   5.00
                  10.00
                   5.00
2.50
1.50
    1.24E-04
2.12E-04
    3.09E-04 0
1.02E-03 0
                   0.50
                   0.50
*
    Record TTRN
  ITRAN = TRANSIENT NUMBER

NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION
ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER
* freq[events/year] Density [%]
    6.48E-08
                  0.50
1.50
2.50
5.00
    1.01E-07
    1.71E-07
    2.64E-07
    4.40E-07
                  10.00
5.00
5.00
    8.10E-07
    1.02E-06
    1.26E-06
1.85E-06
                  10.00
    2.63E-06
                  10.00
    3.76E-06
                  10.00
    5.46E-06
6.78E-06
                  10.00
5.00
5.00
    8.54E-06
1.57E-05
                  10.00
    2.60E-05
4.12E-05
                   5.00
```

Example Case FAVPost input file (continued)

```
Record ITRN
   ITRAN = TRANSIENT NUMBER
   NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION
   ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER
* freq[events/year] Density [%]
                     0.50
0.50
1.50
2.50
5.00
10.00
     1.96E-05
     2.68E-05
3.29E-05
     4.24E-05
5.58E-05
                      5.00
     6.17E-05
6.89E-05
     8.35E-05
9.89E-05
                     10.00
10.00
                     10.00
10.00
5.00
5.00
     1.17E-04
1.41E-04
1.54E-04
1.72E-04
                      10.00
     2.33E-04
                      5.00
     2.97E-04
     3.56E-04
     4.55E-04
                       0.50
     6.00E-04
1.21=-03 0.50
      Record ITRN
  ITRAN = TRANSIENT NUMBER
   NHIST = NUMBER OF DATA PAIRS IN DISCRETE FREQUENCY DISTRIBUTION
   ISEQ = THERMAL-HYDRAULIC SEQUENCE NUMBER
ITRN ITRAN=4 NHIST=20 ISEQ=97
* freq[events/year] Density [%]
     3.97E-08
     8.40E-08
                       0.50
1.50
2.50
     1.33E-07
1.92E-07
                      5.00
10.00
     3.10E-07
5.57E-07
     7.38E-07
9.21E-07
                       5.00
     1.36E-06
1.81E-06
                      10.00
                      10.00
10.00
     2.49E-06
3.55E-06
                       5.00
     4.26E-06
5.30E-06
                       10.00
     8.53E-06
                       5.00
2.50
     1.29E-05
     1.96E-05
     2.90E-05
                        1.50
     3.56E-05
                        0.50
     8.62E-05
```

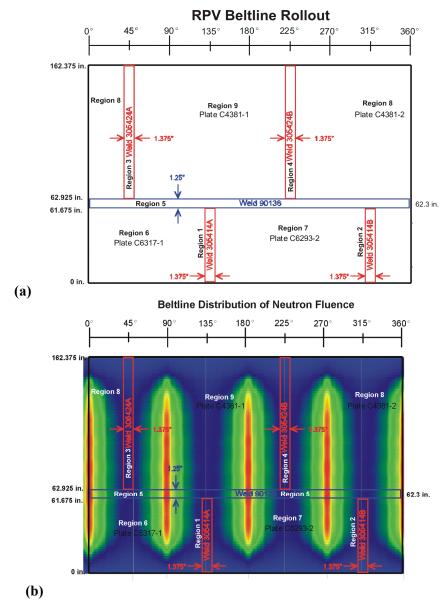


Fig. 19. Example case – (a) rollout of beltline region of vessel showing layout of plates and welds and (b) axial and circumferential distribution of fast-neutron fluence across the beltline.

Figures 20, 21, and 22 present the time histories for the coolant temperature, convection coefficient, and internal pressure, respectively, that are included for all four transients in the input data for FAVOR example PFM_flaw_population1. Figure 23 shows the initiating-event frequency histograms for the four transients that are used as input to FAVPost for this example.

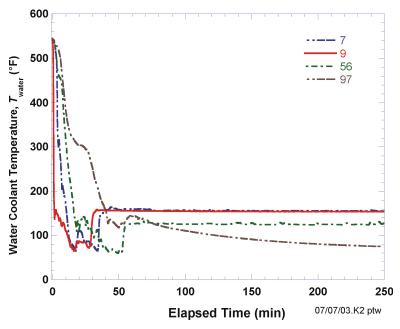


Fig. 20. Time histories of coolant temperature for four PTS transients.

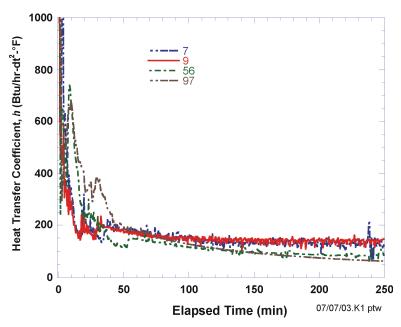


Fig. 21.Time histories of convection heat transfer coefficient four PTS transients.

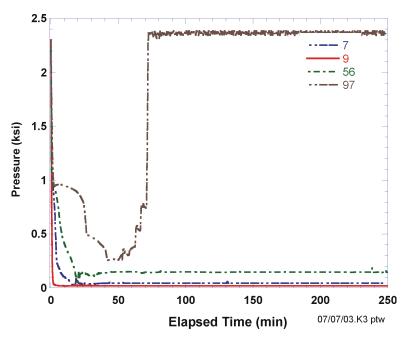


Fig. 22. Time histories for internal pressure for four PTS transients.

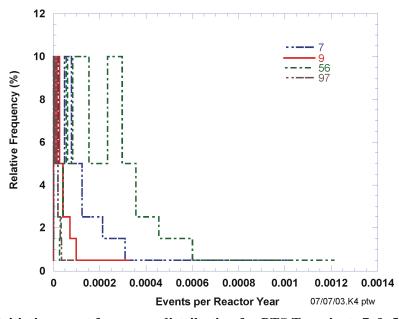


Fig. 23. Initiation event frequency distribution for PTS Transients 7, 9, 56, and 97.

4. Summary and Conclusions

The FAVOR computer code has been developed under NRC funding to perform probabilistic fracture mechanics analyses of nuclear reactor pressure vessels subjected to pressurized thermal shock and other pressure-thermal events. The following advanced technologies and new capabilities have been incorporated into FAVOR:

- the ability to incorporate new detailed flaw-characterization distributions from NRC research (with Pacific Northwest National Laboratory, PNNL),
- the ability to incorporate detailed neutron fluence regions detailed fluence maps from Brookhaven National Laboratory, BNL,
- the ability to incorporate warm-prestressing effects into the analysis,
- the ability to include temperature-dependencies in the thermo-elastic properties of base and cladding,
- the ability to include crack-face pressure loading for surface-breaking flaws,
- new embrittlement correlations,
- a new ductile-tearing model simulating stable and unstable ductile fracture,
- the ability to handle multiple transients in one execution of FAVOR,
- RVID2 database of relevant material properties,
- fracture-toughness models based on extended databases and improved statistical distributions.
- a variable failure criterion, i.e., how far must a flaw propagate into the RPV wall for the vessel simulation to be considered as "failed"?
- semi-elliptic surface-breaking and embedded-flaw models,
- through-wall weld residual stresses,
- the addition of base material SIFIC(s) from the proposed ASME code, Section XI, Appendix A, Article A-3000, *Method of K_I Determination*, for infinite and finite axial and 360° continuous and finite circumferential flaws into the FAVOR SIFIC database, and
- improved PFM methodology that incorporates modern PRA procedures for the classification and propagation of input uncertainties and the characterization of output uncertainties as statistical distributions.

This report has provided a detailed description of the computer system requirements, installation, and execution of the FAVOR, v16.1, deterministic and probabilistic fracture mechanics code. Detailed instructions on input data deck preparation have been presented along with descriptions of all output files. Example input and output cases were included. The companion report *Fracture Analysis of Vessels – Oak Ridge, FAVOR, v16.1, Computer Code: Theory and Implementation of Algorithms, Methods, and Correlations* [2] gives a detailed review of the computational methodologies implemented into FAVOR.

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6. Appendix A – Treatment of Weld Fusion Lines

Figure A1 shows a typical rollout section of the beltline region. The user is required to discretize (subdivide) the beltline into several major regions that contain plates (or forgings), axial welds, and circumferential welds. These major regions are further discretized into subregions for greater resolution of the variation in radiation-induced embrittlement. An embrittlement-distribution map is defined in the input data for FAVPFM using these major region and subregion definitions.

In a FAVOR PFM analysis, flaws that are postulated to reside in a weld are assumed to reside on the *fusion line* between the weld and the adjacent plate or forging. Thus, decisions must be made as to how properties (chemistry and neutron fluence) of the weld or adjacent plate (or forging) should be assigned for the calculation of RT_{NDT} and the fracture toughness K_{Ic} .

Controlling Region

The discretization of the major regions and sub-regions of the RPV embrittlement model of the beltline includes a special treatment of these weld fusion lines. These fusion lines can be visualized as boundaries between a weld sub-region and its neighboring plate (or forging) sub-regions. Each weld sub-region will have at most two adjacent plate (or forging) sub-regions. FAVOR checks to determine if the value of RT_{NDT} of the weld sub-region of interest is higher than the corresponding values of the adjacent plate (or forging) sub-regions.

This determination of whether the weld sub-region or an adjacent plate (or forging) sub-region is controlling (i.e., has the higher RT_{NDT}) is performed one time before entering the PFM Monte Carlo looping structure. For each sub-region, the calculation uses the user-specified mean values of chemistry, RT_{NDTo} , and neutron fluence. Furthermore, the computation of RT_{NDT} for each sub-region includes the correction factors (i.e., 0.99 and 1.10) for weld and plate, respectively. The latter is necessary for consistency, since those factors are applied for all crack tip RT_{NDT} computations performed inside of the Monte Carlo looping structure.

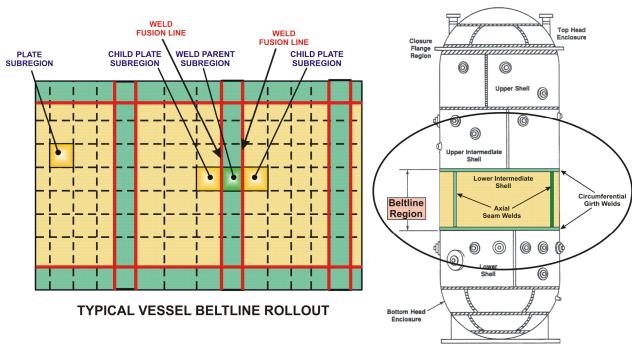


Fig. A1. FAVOR uses a discretization of the RPV beltline region to resolve the variation in radiation damage in terms of plate, axial weld, and circumferential weld major regions which are further discretized into multiple subregions.

The output file "RTNDT.out" contains a summary of the one-time computation to determine which sub-region (weld or adjacent plate) is controlling for flaws analyzed in that weld sub-region. That file does not include results for each weld / adjacent plate, but only for the sub-region with the higher RT_{NDT} .

Also, values found in the file RTNDT.out will not correspond to values of RT_{NDT} reported in the FAVPFM output report. The value of RT_{NDT} reported for each major region in the FAVPFM output report is the maximum value of RT_{NDT} of any sub-region in that major region, calculated without the 0.99 and 1.10 correction factors discussed above.

Restriction on Embrittlement Map

Inside the Monte Carlo looping analysis, when a flaw is postulated to reside in a weld, the values of chemistry (sampled from the appropriate distributions) of the controlling sub-region and the *sampled value of fluence of the weld*, are used in the evaluation of RT_{NDT} at the crack tip. Flaw orientation is not transferred from a dominant plate sub-region to a weld sub-region.

To ensure that the FAVOR weld-fusion line methodology produces logically consistent solutions, it is essential that the *same neutron fluence* of a weld be assigned to its two adjacent neighbor

plate sub-regions. The latter restriction on the embrittlement map input to FAVOR necessitates special treatment for certain problems to be analyzed with FAVOR.

An example would be the use of an embrittlement map constructed based only on knowledge of the maximum value of fluence in any weld, plate, or forging, and where these maximum values are assigned to represent the fluence for the entire major region. If that maximum value of fluence in the plate or forging resides far from the adjacent weld, the resultant model is likely to have an unrealistic discontinuity of fluence between the weld sub-regions and adjacent plates sub-regions that will produce an illogical solution.

For this example, it is recommended that two thin (i.e., very small values $\Delta\theta$) plate sub-regions be modelled between the weld and adjacent plates, one on each side of the weld. These two sub-regions should be modelled with (1) the chemistry and RT_{NDT0} of the respective adjacent plates and (2) a fluence equal (or close) to that of the weld, thus providing greater similarity of fluence between the weld and plate along the weld fusion line. This smoother transition in the fluence avoids a possibility of inconsistent results associated with discontinuities between fluence in welds and adjacent plates. Since the $\Delta\theta$ assigned to these regions is very small, they occupy negligible volume, have a negligible number of flaws, and thus have little or no other impact on the results of the PFM analysis.

Weld-Fusion-Line Dependency for Ductile Tearing Model

For the Ductile Tearing Model No. 2, implemented in FAVOR, v03.1, a second *weld-fusion-line dependency structure* is created based on the irradiated upper-shelf energy, *USE*. This weld-fusion-line dependency structure for sampling ductile-tearing properties is independent of the embrittlement-related dependency structure discussed above. For Ductile-tearing Model No. 2, the ductile-tearing-related properties of the most limiting (either the weld or the adjacent plate subregion with the lowest value of irradiated *USE*) material are used when evaluating ductile-tearing of a flaw located in the weld subregion. As with the embrittlement-related weld-fusion-line treatment, the flaw type and pre- and post-initiation orientation of flaws are not transferred from a dominant plate subregion to a weld subregion. Ductile-Tearing Model No. 1, implemented in FAVOR, v07.1, this second weld-fusion-line dependency structure for sampling ductile-tearing properties is not required.

For those conditions in which plate embrittlement properties are used to characterize the weld subregion fracture toughness, the weld chemistry re-sampling protocols continue to be applied.

7. Appendix B – Summary of RVID2 Data for Use in FAVOR Calculations

				RT_{ND}	T(u) [°F]			Con	position ⁽²⁾		
Product Form	Heat	Beltline	$\sigma_{ m flow(u)}$ [ksi]	RT _{NDT(u)} Method	RT _{NDT(u)} Value	σ _(u) Value	Cu	Ni	P	Mn	USE _{(u}) [ft-lb]
		house, Manufacturer: CE)						·	·	,	
Coolant Temperature :	,	el Thickness = 7-7/8 in.		T	ı		- I				
	C4381-1	INTERMEDIATE SHELL B6607-1	83.8	MTEB 5-2	43	0	0.14	0.62	0.015		90
PLATE	C4381-2	INTERMEDIATE SHELL B6607-2	84.3	MTEB 5-2	73	0	0.14	0.62	0.015		84
	C6293-2	LOWER SHELL B7203-2	78.8	MTEB 5-2	20	0	0.14	0.57	0.015		84
	C6317-1	LOWER SHELL B6903-1	72.7	MTEB 5-2	27	0	0.2	0.54	0.01		80
LINDE 1092 WELD	305414	LOWER SHELL AXIAL WELD 20-714	75.3	Generic	-56	17	0.337	0.609	0.012		98
EINBE 1072 WEED	305424	INTER SHELL AXIAL WELD 19-714	79.9	Generic	-56	17	0.273	0.629	0.013	1.44	112
LINDE 0091 WELD	90136	CIRC WELD 11-714	76.1	Generic	-56	17	0.269	0.07	0.013	0.964	144
Oconee 1, (Designer an											
Coolant Temperature	= 556°F , Vesse AHR54	Thickness = 8.44-in.		T	l		1			1	
FORGING	(ZV2861)	LOWER NOZZLE BELT	(4)	B&W Generic	3	31	0.16	0.65	0.006	(5)	109
	C2197-2	INTERMEDIATE SHELL	(4)	B&W Generic	1	26.9	0.15	0.5	0.008	1 28	81
	C2800-1	LOWER SHELL	(4)	B&W Generic	1	26.9	0.11	0.63	0.012		81
PLATE	C2800-2	LOWER SHELL	69.9	B&W Generic	1	26.9	0.11	0.63	0.012		119
12.112	C3265-1	UPPER SHELL	75.8	B&W Generic	1	26.9	0.1	0.5	0.015		108
	C3278-1	UPPER SHELL	(4)	B&W Generic	1	26.9	0.12	0.6	0.01		81
	1P0962	INTERMEDIATE SHELL AXIAL WELDS SA-1073	79.4	B&W Generic	-5	19.7	0.21	0.64	0.025	1.38	7(
	299L44	INT./UPPER SHL CIRC WELD (OUTSIDE 39%) WF-25	(4)	B&W Generic	-7	20.6	0.34	0.68	(3)	1.573	81
	61782	NOZZLE BELT/INT. SHELL CIRC WELD SA-1135	(4)	B&W Generic	-5	19.7	0.23	0.52	0.011	1.404	80
LINDE 80 WELD	71249	INT./UPPER SHL CIRC WELD (INSIDE 61%) SA-1229	76.4	ASME NB-2331	10	0	0.23	0.59	0.021	1.488	6'
	72445	UPPER/LOWER SHELL CIRC WELD SA- 1585	(4)	B&W Generic	-5	19.7	0.22	0.54	0.016	1.436	6:
	8T1762	LOWER SHELL AXIAL WELDS SA-1430	75.5	B&W Generic	-5	19.7	0.19	0.57	0.017	1.48	70
	8T1762	UPPER SHELL AXIAL WELDS SA-1493	(4)	B&W Generic	-5	19.7	0.19	0.57	0.017	1.48	70
	8T1762	LOWER SHELL AXIAL WELDS SA-1426	75.5	B&W Generic	-5	19.7	0.19	0.57	0.017	1.48	70
Pallisades, (Designer a Coolant Temperature :											
	A-0313	D-3803-2	(4)	MTEB 5-2	-30	0	0.24	0.52	0.01	1.35	8′
PLATE	B-5294	D-3804-3	(4)	MTEB 5-2	-25	0	0.12	0.55	0.01	1.27	73
	C-1279	D-3803-3	(4)	ASME NB-2331	-5	0	0.24	0.5	0.011	(5) 1.28 1.4 1.4 1.42 1.26 1.38 1.573 1.404 1.488 1.436 1.48 1.48 1.48	102

				RT_{ND}	T(u) [°F]						
Product Form	Heat	Beltline	σ _{flow(u)} [ksi]	RT _{NDT(u)} Method	RT _{NDT(u)} Value	σ _(u) Value	Cu	Ni	P	Mn	USE _(u) [ft-lb]
	C-1279	D-3803-1	74.7	ASME NB-2331	-5	0	0.24	0.51	0.009	1.293	102
	C-1308A	D-3804-1	(4)	ASME NB-2331	0	0	0.19	0.48	0.016	1.235	72
	C-1308B	D-3804-2	(4)	MTEB 5-2	-30	0	0.19	0.5	0.015	1.235	76
LINDE 0124 WELD	27204	CIRC. WELD 9-112	76.9	Generic	-56	17	0.203	1.018	0.013	1.147	98
	34B009	LOWER SHELL AXIAL WELD 3-112A/C	76.1	Generic	-56	17	0.192	0.98	(3)	1.34	111
LINDE 1092 WELD	W5214	LOWER SHELL AXIAL WELDS 3- 112A/C	72.9	Generic	-56	17	0.213	1.01	0.019	1.315	118
	W5214	INTERMEDIATE SHELL AXIAL WELDS 2-112 A/C	72.9	Generic	-56	17	0.213	1.01	0.019	1.315	118

Notes:

- (1) Information taken from the July 2000 release of the NRCs Reactor Vessel Integrity (RVID2) database.
- (2) These composition values are as reported in RVID2 for Cu, Ni, and P and as in RPVDATA for Mn. In FAVOR calculations these values should be treated as the central tendency of the Cu, Ni, P, and Mn distributions.
- (3) No values of phosphorus are recorded in RVID2 for these heats. A generic value of 0.012 should be used, which is the mean of 826 phosphorus values taken from the surveillance database used by Eason et al. to calibrate the embrittlement trend curve.
- (4) No strength measurements are available in PREP4 for these heats [PREP]. A value of 77 ksi should be used, which is the mean of other flow strength values reported in this Appendix.
- (5) No values of manganese strength in RPVDATA for these heats [ref]. A generic value of 0.80 should be used, which is the mean value of manganese for forgings taken from the surveillance database used by Eason et al. to calibrate the embrittlement trend curve.

References:

RVID2 U.S. Nuclear Regulatory Commission Reactor Vessel Integrity Database, Version 2.1.1, July 6, 2000.

PREP PREP4: Power Reactor Embrittlement Program, Version 1.0," EPRI, Palo Alto, CA: 1996. SW-106276

T. J. Griesbach, and J.F. Williams, "User's Guide to RPVDATA, Reactor Vessel Materials Database," Westinghouse Energy Systems Business Unit, WCAP-14616, 1996.

8. Appendix C – As-Found Flaw FAVPFM Version 20.1 Input

C.1 Introduction

The FAVOR code, specifically the FAVPFM subcode, has used the flaw characterization input from the previously developed VFLAW (References [1], [2], [3], and [4]) based approach on RPVs. VFLAW was developed at the Pacific Northwest National Laboratory (PNNL). The technical basis for VFLAW is based on from flaw data obtained from the destructive examination of RPV materials [1]. VFLAW provides statistical distributions of the number and the geometry of flaws that could exist in a reactor pressure vessel (RPV). This application has been useful in the generic evaluation of surface, plate, and weld flaws in RPVs, particularly in the Pressurized Thermal Shock (PTS) reevaluation. More recently, an approach was developed to evaluate a large number of quasi-laminar flaws identified by ultrasonic inspection of the Doel 3 and Tihange 2 RPV lower and upper core shells (Reference [5]). A modified version of FAVPFM was developed to perform a conservative deterministic evaluation of these Doel 3 and Tihange 2 RPV flaws (Note that this modification to FAVOR 16.1 was not released). Because concerns with these flaws could be resolved with this conservative deterministic analysis, a probabilistic fracture mechanics (PFM) evaluation was not required. Because future RPV examinations may require PFM analysis to support decisions on continued plant operation with newly identified flaws, an as-found flaw version of FAVPFM (Version 20.1) has been developed. This as-found flaw FAVOR code is designed to assess identified flaws from in-service inspections where specific and unique flaw characterizations are identified.

C.2 FAVPFM As-Found Flaw Input Flag - IPFLAW

The user-input variable IPFLAW (flaw population) in the FAVPFM input dataset activates the as-found flaw option of FAVPFM. All other FAVPFM input variable records remain the same in number, description, and format as FAVOR 16.1. In the 16.1 version of FAVOR, IPFLAW =1, 2, or 3 on **Record 1** (i.e., **CNT1**) defines the flaw population to be used in PFM analyses as follows:

- **IPFLAW** = 1: All surface breaking flaws are assumed to be on the inner surface of the RPV. Only those embedded flaws in the 3/8th of the base metal nearest the RPV inner (wetted) surface are included in the analyses and they are uniformly distributed. This option is meant for cool-down transients based on the assumption that external surface breaking flaws and embedded flaws beyond the inner 3/8th of the base metal are primarily in compressive stress fields during cool-down transients and would therefore would never initiate in fracture.
- **IPFLAW** = 2: All surface breaking flaws are assumed to be on the external surface of the RPV. Only those embedded flaws in the 3/8th of the base metal nearest the RPV outer surface are included in the analyses and they are uniformly distributed. This option is meant for heat-up transients based on the assumption that internal surface breaking flaws and embedded flaws in the inner 3/8th of the base metal are primarily in compressive stress fields during heat-up transients and would therefore would never initiate in fracture. It has since been found that this is not necessarily always a valid assumption

as internal surface breaking flaws can also initiate exceedingly early in some cases during some heatup transients.

• **IPFLAW** = 3: Results in double the number of surface breaking flaws in either of the above options. Half are internal and half are external of surface breaking flaws. Embedded flaws are uniformly distributed thru the entire wall thickness and results in (8/3) as many embedded flaws as either of the above options. This option can be used for any case; however, was primarily designed for the hydrostatic test load condition, which consists of both a heat-up and cool-down phase. This option requires more computational time to perform a PFM analysis; however, there are no questions regarding "what if" all possible flaws had been included in the analysis.

In the 20.1 version of FAVOR, IPFLAW = 1,2, or 3, FAVPFM will continue to prompt the user for three flaw characterization files discussed above and will generate identical solutions as the 16.1 version of FAVOR thus providing backward compatibility.

If **IPFLAW** = **4**, FAVPFM will prompt the user for a single flaw file which characterizes the "as-found flaws" which, in the general case, can be any combination of surface breaking flaws / embedded flaws / material / flaw orientation. For IPFLAW=4, FAVPFM will generate PFM solutions for the set of asfound flaws.

C.3 Content and Format for As-Found Flaw Distribution File

User input is entered in free format style. The first record must contain "201" to indicate v20.1 of FAVPFM is being used. Each record following the first must include seven (7) free-formatted values as described in Table C.1 below.

Note that in-service inspection results are typically based on ASME flaw dimensional terminology which needs to be converted to FAVOR based input. As-found flaws as described herein are related to those found in non-destructive examinations and have been characterized per ASME code, ASME Boiler and Pressure Vessel Code – Rules for Inservice Inspection of Nuclear Power Plant Components [6]. The following sections of the ASME code can assist users to provide flaw specifications into the new FAVPFM module:

- IWA-3300, Flaw Characterization,
- IWB-3600, Analytical Evaluation of Planar Flaws,
- Nonmandatory Appendix A, Analytical Evaluation of Flaws, and
- Nonmandatory Appendix G, Fracture Toughness Criteria for Protection Against Failure.
- ASME Code Case N-848 [7].

The above referenced ASME sections layout the requirements on how to characterize and analyze flaws discovered in NDE of reactor vessels, particularly flaw characterization, multiple flaws, and proximity rules to other flaws. The current FAVOR code and associated modules do not take actual NDE

surveillance data as direct input. The geometry of flaws assumed within the current v16.1 of FAVOR assume elliptical geometry, axial or circumferential, and discrete aspect ratios, whereas in reality, flaws found in surveillances are not exactly elliptical, axial, or circumferential, nor have a simple aspect ratio. Therefore, the translation from these NDE discovered flaws require a translation based on the ASME code or newly developed method to evaluate any geometry and type of flaw (e.g., surface, or embedded), and orientation. The user must interpret the NDE results and characterize the flaws according to the ASME code. An example application of this transformation is described in Appendix A of Reference [5].

IWA-3300 of the ASME Code describes the standard used for flaw characterization. A sample characterization of flaws from NDE is shown below. The guidance in IWA-3300 is used in characterization all flaws that can be modeled as elliptical flaws in the axial and/or circumferential direction as illustrated in the ASME evaluation of flaws in either IWB-3600, Analytical Evaluation of Planar Flaws or Appendix A, Analytical Evaluation of Flaws.

Application of FAVPFM to assessments of various oriented and sized flaws requires a flaw characterization that meets the following requirements:

- axial and/or circumferential flaws normal to principal stress directions of the RPV that are amenable to Mode I fracture mechanics analysis,
- for embedded (non-surface) flaws, the configuration must be fully elliptical, and
- flaws are assumed mechanically independent, i.e., flaws do not interact.

The effects of proximity of flaws, their interaction, and flaw orientation were examined in two papers [8] - [9]] and translated into the ASME Code Case N-848 [7]. These documents provide acceptable rules to incorporate flaw interaction and orientation effects for quasi-laminar and planar flaws based on their alignment and distance between them. The approach described in ASME Code Case N-848 [7] is to characterize such flaws by defining a bounding box (Figure C.1 and Figure C.2) for an individual flaw, a grouped flaw (two or more quasi-laminar flaws), or an extended combined flaw (containing also a planar flaw). The bounding box (containing a single flaw or grouped flaws) is resolved into two rectangular planar flaws, each corresponding to the faces of the box normal to the principal stresses. The two planar flaws must be:

- normal to the hoop and axial stress directions,
- retain the surface/subsurface characterization defined for a combined flaw,
- assume the dimensions of the relevant surfaces of the bounding box, and
- have been evaluated (per ASME code requirements) such there are no interactions to other flaws outside the bounded box.

The major and minor axes of each ellipse are defined such that the major axes of the ellipse are in the same ratio as the sides of the rectangle, and the area of the ellipse is the same as the area of the corresponding rectangle. Thus, the flaw characterization as input to FAVPFM contains two elliptical

flaws, one for the axial and one for the circumferential component, which are normal to the hoop and axial stresses, respectively.

Further detail on how the transformation is applied is described in Reference [5] and summarized below:

In order to define the elliptical flaws, the criteria used was that the major axes of the ellipse are in the same ratio as the sides of the rectangle, and the area of the ellipse is the same as the area of the corresponding rectangle. Using these two criteria, it is possible to determine the major and minor axes of the ellipse. As shown in Figure C.3: Rectangle and Ellipse Having the Same Area and Same Aspect Ratio Figure C.3, given a rectangle with sides a and b, we need to determine the semi-major and semi-minor axes l and d. The centers of the rectangle and ellipse are also assumed to be at the same point. If we require the major and minor axes of the ellipse to be in the same ratio as the length and width of the rectangle, and the area of the rectangle and ellipse to also be the same, then

$$\frac{a}{b} = \frac{l}{d}$$
 and $a \times b = \pi \times l \times d$. (Equation C.1)

Using the above equations, $l = a/\pi$, and $d = \frac{b}{\pi}$

The quantities needed by FAVPFM to define the flaw geometry are the distance to the inner crack tip from the inside (pressure bearing) surface of the vessel, the depth, and the aspect ratio of the flaw. Note that FAVOR defines the aspect ratio as the reciprocal of the ASME based definition.

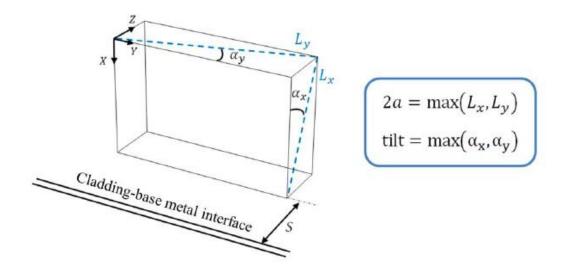


Figure C.1: Diagonals and Angles used to Specify the Flaw Indication

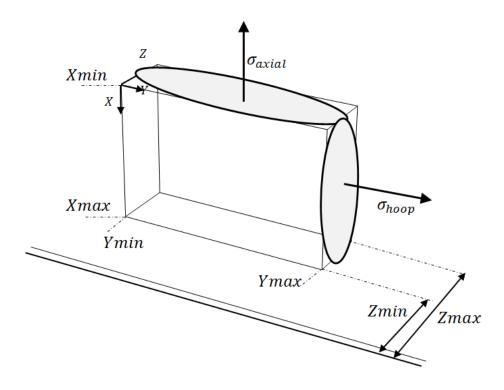


Figure C.2: Bounding Box for Flaw Indication Showing Two Resolved Elliptical Flaws Normal to the Axial and Hoop Stress Directions

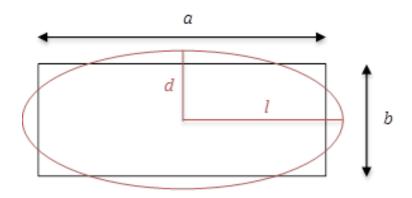


Figure C.3: Rectangle and Ellipse Having the Same Area and Same Aspect Ratio

Table C. 1: As-Found Flaw Input File

Flaw Unique ID Number – (Up to 5 characters)	Flaw Type ⁽¹⁾ 1=ISB and 2=Embedded	Subregion In which flaw resides	Orientation ⁽²⁾ 1=Axial 2=Circum.	Depth ⁽³⁾ (inches)	Aspect ⁽³⁾ Ratio	Radial ⁽⁴⁾ Location (inches)
ABC12	1	13	1	2.1875	6	0
ABD45	2	10	2	0.8750	8.122	2.32
:	:	:	:	:	:	:
:	:	:	:	:	:	:
N	2	8	1	0.0875	3.108	1.038

- 1. Defines variable IKIND in the code, where $1=ISB \rightarrow internal$ surface breaking flaw; and $2=EMB \rightarrow embedded$ flaw. External surface breaking flaws are not modeled in v20.1.
- 2. Orientation: 1 = axial; 2 = circumferential
- 3. See Figures C.4 to C.7
- Only applicable for embedded flaws. Value is variable xinner in the code, which is the location of inner crack tip of embedded flaw relative to wetted inner surface.

	Sample As-Found File Input												
201													
1	2	10	1	0.08750 8.122547752408 2.319516368985									
2	2	13	2	0.08750 3.676104057742 0.588145364364									
3	2	4	1	1.05000 8.970125137961 2.820941348826									
4	2	7	2	0.52500 17.904967736172 1.535381603127									
5	2	9	1	0.26250 2.738724758689 1.697111095184									
6	2	8	2	0.17500 9.272502839534 3.027352722223									
7	2	8	1	0.08750 3.108261145271 1.038243792798									
8	2	3	1	0.26250 1.687684417897 2.120970082038									
9	2	9	2	0.17500 1.354105412765 0.964943350649									
10	2	6	1	0.43750 5.169382196556 1.940942253535									
11	1	9	2	0.17500 6 0.00000000000									
12	2	7	2	0.17500 2.122181346809 1.724890895003									
13	1	13	2	2.18750 6 0.00000000000									
	_		_	:									
				· •									
				· :									
5254	2	10	1	0.26250 2.060330675969 1.278463196817									

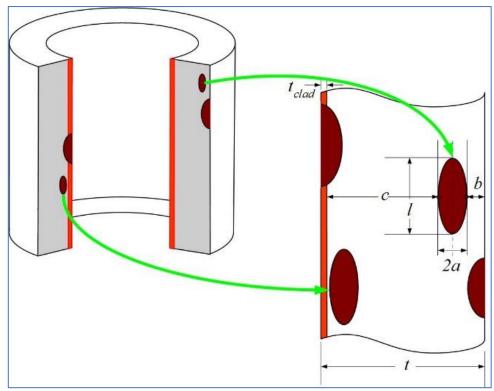


Figure C.4: Illustration of Axially Oriented ISB, ESB, and Embedded Flaws

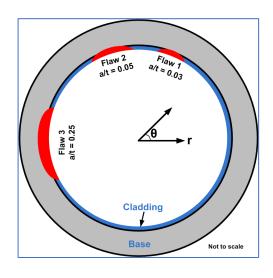


Figure C.5: Illustration of Circumferentially Oriented ISB Flaws

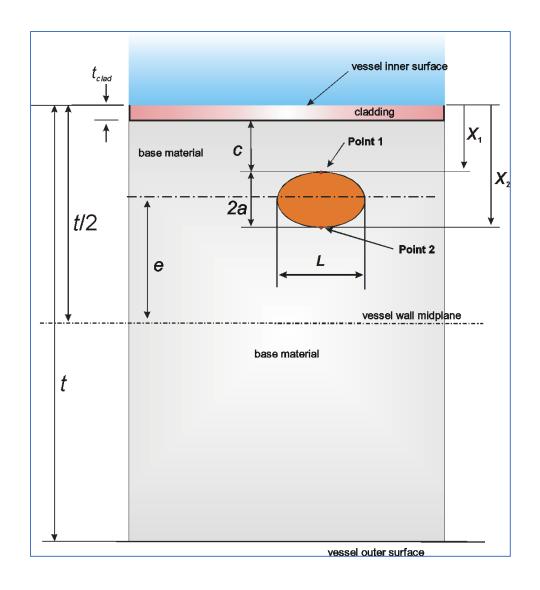


Figure C.6: Illustration of Embedded Flaw - Inner Half of RPV Wall Thickness: Depth = 2a, Aspect Ratio = L/2a, Distance of Inner Crack Tip from Wetted Inner Surface = $X_1 = c + t_{clad}$

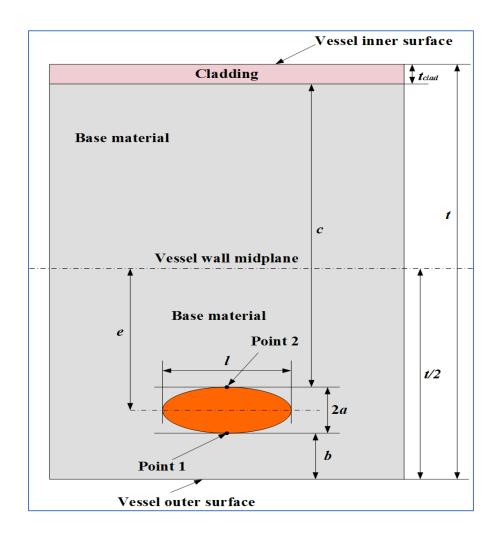


Figure C.7: Illustration of Embedded Flaw - Outer Half of RPV Wall Thickness: Depth = 2a, Aspect Ratio = l/2a, Distance of Inner Crack Tip from Wetted Inner Surface = $c + t_{clad}$

C.4 FAVOR PFM Module – FAVPFM Output for As-Found Flaw Input

When both IPFLAW is set to 4 and IQA is set to 0 (PFM analysis), FAVPFM produces the following files:

General Output Files

- (1) Filename defined by user at execution (e.g., FAVPFM.OUT)
- (2) Echo of input file with filename defined by user at execution (e.g., FAVPFM.echo)
- (3) Echo of the as-found flaw input file with filename defined by user at execution (e.g., FAVPFM.aff.echo)
- (4) Binary restart file restart.bin

Input files for FAVPost

- (5) FAILURE.DAT
- (6) INITIATE.DAT

QA Verification Files

- (7) ARREST.OUT
- (8) CPF_history.out
- (9) CPI_history.out
- (10) NSIM.DAT
- (11) FLAWNO.OUT
- (12) FLAWSIZE.OUT
- (13) TRACE.OUT
- (14) FLAW_TRACK.LOG
- (15) History_itran_iseq.out (NTRAN files where **itran** is the FAVOR transient number and **iseq** is its associated and unique thermal-hydraulic initiating-event sequence number)

See the Version 16.1 User Guide for partial listings of example files: (2) FAVPFM.echo, (7) ARREST.OUT, (11) FLAWNO.OUT, (12) FLAWSIZE.OUT, (13) TRACE.OUT, (14) FLAW_TRACK.LOG, and (15) History_itran_iseq.out.

FAVPFM.aff.echo includes two sections:

- (1) Echo of all input flaw data from the user specified as-found flaw file.
- (2) Summary of the flaw characterization from the user input data.

FAVPFM.out includes results for all transients in this case definition including:

- (1) Mean value of conditional probability of initiation (CPI)
- (2) Mean value of conditional probability of failure (CPF)
- (3) Flaw distribution report by RPV Beltline Region including maximum RT_{NDT}
- (4) Mean value of RT_{NDT} at crack tip
- (5) Allocation of Risk Table for each Transient Sorted by % of **CPI** containing the following:
 - a. Unique flaw ID and flaw characteristics (Kind, depth, aspect ratio, subregion flaw resides, crack tip location, orientation)
 - b. Average RT_{NDT}
 - c. Mean value of CPI from this unique flaw and % of total contribution to CPI due to all flaws
 - d. Mean value of CPF from this unique flaw and % of total contribution to CPF due to all flaws
- (6) Allocation of Risk Table for each Transient Sorted by % of **CPF** containing the following:
 - a. Unique flaw ID and flaw characteristics (same as for CPI)
 - b. Average RT_{NDT}
 - c. Mean value of CPI from this unique flaw and % of total contribution to CPI due to all flaws
 - d. Mean value of CPF from this unique flaw and % of total contribution to CPF due to all flaws
- (7) Flaw Distribution by Material and Category
- (8) Flaw Distribution by Material, Category, and Orientation
- (9) Weld Flaw-Size Distribution Report
- (10) Plate Flaw-Size Distribution Report
- (11) Transient Time Distribution Report
- (12) Probability and Cumulative Distribution Functions for the Initiating Driving Force
- (13) Failure Mechanism Report
- (14) Following all reports for each transient, a Multiple Flaw Statistics Summary

```
WELCOME TO FAVOR
                                                                FRACTURE ANALYSIS OF VESSELS: OAK RIDGE VERSION 20.1
                                                                                  INCLUDES AS-FOUND FLAW OPTION
                                                                   FAVPFM MODULE: PERFORMS PROBABILISTIC FRACTURE MECHANICS ANALYSES
                                                                    PROBLEMS OR QUESTIONS REGARDING FAVOR
                                                                                                   SHOULD BE DIRECTED TO:
                                                         PATRICK RAYNAUD
UNITED STATES NUCLEAR REGULATORY COMMISSION
Office of Nuclear Regulatory Research
                                                                                 e-mail: patrick.raynaud@nrc.gov
phone: (301) 415-1987
                                                 ************
                                     DATE: 29-Jul-2020 TIME: 11:58:55
                                                 FAVPFM INPUT FILE NAME
FAVLOAD OUTPUT FILE NAME
FAVPFM OUTPUT FILE NAME
FAVPFM INPUT ECHO FILE NAME
FAVPFM INPUT ECHO FILE NAME
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FAVPFM INPUT FILE NAME
FAVPFM INPUT FILE NAME
FAVFM INPUT FILE 
                                                 AS-FOUND FLAW FILE NAME = pws5254ext.dat
AS-FOUND FLAW INPUT ECHO FILE NAME = pfm46c-1000ordered.aff.echo
                                                     Begin echo of FAVPFM input data deck
                                                                                                                                                                                                         11:58:55 29-Jul-2020
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0.17500 9.272502839534
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2.906510364213 2.534569708062
2.060330675969 1.278463196817
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11
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5251
5252
5253
                                 5249
5250
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5253
5254
      5254
5255
                                                                                              0.26250
 no./col.
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0.....130
                                               \dots 20 \dots 30 \dots 40 \dots 50 \dots 60 \dots 70 \dots 80 \dots 90 \dots 100 \dots 110 \dots 12
                                                     End echo of FAVPFM input data deck
                                                                                                                                                                                                  11:58:55 29-Jul-2020
                                                                                                                                  Characteristics of As-Found Flaws
                                                                                                                                                                         Crack tip
(inch)
2.320
0.588
                                                                                                                                                                                                             Aspect
                                                                                               Flaw
                                                                                                                                                Depth
                                                                                                                                                                                                                                     Flaw
                                                                                                                                                                                                                                                                  Sub
                                                                                                                                                (inch)
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0.087
                                                                                                                                                                                                                                                             region
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                                                                                                                                                                                                                ratio ORNT
                                                                                                  ID#
                                                                                                                         KIND
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```

 $FAVPFM\ As-Found\ File\ Echo\ (*.aff.echo)-(Partial\ Listing)-(Continued)$

3 4 5 6 7 8 9 10 11 12 13	2 1.050 2 0.525 2 0.263 2 0.175 2 0.087 2 0.263 2 0.175 2 0.475 2 0.475 2 0.475 2 0.175 2 0.175 2 1.188	2.821 1.535 1.697 3.027 1.038 2.121 0.965 1.941 0.175 1.725 2.188	8 17 2 9 3 1 1 5 6 2	1 2 1 2 1 1 2 1 2 2 2 2 2	4 7 9 8 8 8 3 9 6 9 7	
5243 5244 5245 5246 5247 5248 5250 5250 5251 5252 5253	2 0.087 0.263 2 0.263 2 0.087 2 0.087	3.159 1.828 1.247 1.917 2.055 1.149 1.032 3.142 0.400 0.326 2.144 2.535 1.278	1 2 1 1 4 12 7 2 1 6 3 2 2	2 1 1 2 1 1 1 1 2 1 2 1	11 13 8 8 7 3 1 9 12 11 9	

```
***************
                                           WELCOME TO FAVOR
                          FRACTURE ANALYSIS OF VESSELS: OAK RIDGE VERSION 20.1
                                 INCLUDES AS-FOUND FLAW OPTION
                           FAVPFM MODULE: PERFORMS PROBABILISTIC FRACTURE MECHANICS ANALYSES
                           PROBLEMS OR QUESTIONS REGARDING FAVOR SHOULD BE DIRECTED TO:
                       PATRICK RAYNAUD **
UNITED STATES NUCLEAR REGULATORY COMMISSION **
Office of Nuclear Regulatory Research **
                                 e-mail: patrick.raynaud@nrc.gov
phone: (301) 415-1987
                    **************
             ********
              ******************
                   DATE: 29-Jul-2020 TIME: 11:58:36
                   FAVPFM INPUT FILE NAME = pfm1000.in

FAVLOAD OUTPUT FILE NAME = lpts1.out

FAVPFM OUTPUT FILE NAME = pfm46c-1000ordered.out

FAVPFM INPUT ECHO FILE NAME = pfm46c-1000ordered.echo
                     Binary restart files will be created using a checkpoint interval of **** trials.
NUMBER OF TIME STEPS IN FAVLoad FILE = 251
NUMBER OF IGA TRIALS PER FLAW = 100 FLOW STRESS - USED IN FAILURE ANALYSIS = 80.0 ksi Maximum value used for KIc and KIa = 200.0 ksi-in^1/2 KIc/KIa cap not used if ductile-tearing model is invoked.
Stochastic model for crack arrest KIa =
where

1 = model based on high-constraint CCA specimens
2 = model based on CCA and large-specimen data
KIa model set to 2 if ductile-tearing model is invoked.
Radiation embrittlement correlation
where
992 = Regulatory Guide 1.99, revision 2
2000 = Eason 2000
2006 = Eason 2006
20071 = EricksonKirk 2007
20072 = RADAMO 2007
20073 = Combined EricksonKirk 2007 + RADAMO 2007
Steady-state cooling water temperature = 550. degrees F
Effective full-power years of operation = 72.
DEFINITION OF STANDARD DEVIATIONS FOR SIMULATING THE FOLLOWING PARAMETERS
```

	VESSEL SUBR VESSEL MAJO		WELD= WELD=	7 PLATE= 7 PLATE=	6 TOTAL= 6 TOTAL=					
		*	*****		******		******	*		
		*			NALYSIS RES			*		
		****	*****	*****	******	*****	******	**		
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			** IPF ** WEL	LAW=4: AS-F D LAYER RES	**************************************	PTION NED ON	** **			
					**************************************		*************			
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		**	· applied	KI must be	greater th	an the Weil	** ** oull			
		**	"a" par	ameter			**			
		**					**			
		**	previou	s discrete	CEED MAXIMU transient t	ime steps	**			

			** DUC ** FAI	TILE-TEARIN LURE CRITER	CATEGORY 3 IG MODEL TUR RIA a/t =	NED OFF 0.90	**			
			***** ** PF ***** ***** ** ***	*********** M RESULTS F ******** *********** ***************	************ ******** ******** *******	************ IT NUMBER ********* **********	******* 1 ** ****** ****** ******* 00 ** **			
					OF CPI =	4.921E-0 2.864E-0				
			*	RPV BELTLI BY PA	********** NE MAJOR RE RENT SUBREG	GION REPORTION	Г *			
			FAVPF	M As-Found	Output File	(*.out) -	(Continue	l)		
MAJOR REGION	RTndt % (- ULATED :LAWS	Initiatio # of FLAW CPI > 0	on /S % of CPI	Cleavage- # of FLAV CPF > 0	 vs % of CPF	Ductile # of FLAWS CPF > 0	 % of CPF 	
1 2 3 4 5	254.9 2 254.9 2 255.5 4 242.1 4	.66 14	70000 10000 33000 24000 22000	1789 3391 3257 4830 2184	2.74 0.87 3.00 4.09 0.43	1788 3389 3257 3951 2184	17.23 13.90 35.50 13.81 4.36	0 0 0 0	0.00 0.00 0.00 0.00 0.00	
6 7	255.5 4 260.7 26	.99 141	.8000	3429 36632	4.05 18.81	3123 0	5.08 0.00	0	0.00	
8 9	152.9 6	.62 34 .95 36	18000 55000	1997 439	1.56 0.25	216 7	0.06 0.00	0	0.00	
10 11 12	217.3 10	.16 53	14000 14000 17000	0 12165 6863	0.00 21.01 9.34	0 1763 856	0.00 1.12 0.58	0 0 0	0.00 0.00 0.00	
13	194.3 10 215.3 10	.03 52 .22 53	7000 7000	14466 	33.85	2688 	8.38 	, j	0.00	
	TOTALS 100	.00 525	4000	91442	100.00	23222	100.00	0	0.00	
	==		NOTE: M	EAN VALUE O	F RTNDT AT	CRACK TIP=	162.84			
	*	Allocation	of Risk	by Flaw fo	r Transient	1 - sorte	ed by % of	CPI *		

FAVPFM As-Found Output File (*.out) – (Continued)

5102 1 0.438 721 1 0.787 800 1 0.787 4340 1 0.787 143 1 0.787 143 1 0.787 295 1 1.575 3118 1 0.263 4312 2 0.525 2174 1 1.400 330 1 0.438 1936 1 0.438 1936 1 0.438 1045 1 0.525 1050 1 0.525 1050 1 0.525 1050 1 0.525 532 1 0.350 3423 1 0.350 3423 1 0.350 362 2 0.350 2283 1 0.787 3502 2 0.350 2283 1 0.787 2487 1 0.787 4871 2 0.350 2487 1 0.787 4871 2 0.350 2467 1 0.787 4871 2 0.350 2467 2 0.350 2467 2 0.350 2467 1 0.787 4871 2 0.350 2467 1 0.787 4871 2 0.350 2467 2 0.350 2467 2 0.350 2467 1 0.787 4871 2 0.350 2467 2 0.350 2468 2 0.613 3900 2 0.613 3900 2 0.613 3900 2 0.613 3900 2 0.438 4019 2 0.263 784 2 0.263 785 2 0.438 401 2 0.438	5.564 1.437	7 0.787 1 0.787 1 0.787 3 0.787 3 0.787 6 1.575 3 1 0.270 4 1.400 1 0.438 3 0.438 3 0.438 1 0.525 1 0.	circf axial axial axial axial axial axial axial axial axial axial axial	180.81 196.40 184.34 183.30 196.18 172.95 194.86 205.98 195.34 197.33 196.79 196.79 196.68 169.88 169.88 169.68 169.75 204.22 196.66 191.11 194.69 193.66 191.11 194.69 195.57 195.53 196.53 196.53 197.94 199.55 19	0.644E-01 0.594E-01 0.594E-01 0.544E-01 0.522E-01 0.511E-01 0.498E-01 0.376E-01 0.279E-01 0.204E-01 0.204E-01 0.187E-01 0.186E-01 0.136E-01 0.136E-01 0.136E-01 0.136E-01 0.136E-01 0.136E-01 0.136E-01 0.136E-01 0.135E-01 0.135E-01 0.128E-01 0.128E-01 0.128E-01 0.128E-01 0.128E-01 0.128E-01 0.125E-01 0.125E-01 0.125E-01 0.125E-01 0.112E-01 0.126E-02 0.126E-02 0.126E-02 0.126E-03 0.628E-03	6.20 5.72 5.24 4.80 3.61 4.80 3.63 1.94 1.87 1.57 1.57 1.31 1.26 1.22 1.23 1.21 1.208 1.08 1.08 1.08 1.08 1.08 1.08 1.08 1.08 1.09 1.09 1.09 1.09 1.09 1.09 1.00	0.000E+00 0.000E+00 0.000E+00 0.356E-07 0.490E-08 0.243E-08 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.000E+00 0.345E-02 0.000E+00 0.345E-02 0.000E+00 0.345E-02 0.345E-02 0.345E-03 0.361E-08	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	
Flaw Flaw Depth		b Crack tip		r Transieni ===================================	t 1 - sorted	1 by % of 	· CPF *	% of	
ID# KIND (inch)	ratio Reg	ion (inch)	ORNT axial	RTNDŤ	CPImean 0.136E-01	CPI	CPFmean 0.515E-02	CPF 17.31	
3502 2 0.350 3946 2 0.875 4252 2 0.613 3900 2 0.613 2566 2 0.525 1061 2 0.525 4313 2 0.525 4313 2 0.613 5079 2 0.438 1123 2 0.613 5079 2 0.438 2406 2 0.263	12.429 8.158 1.880 7.323 8.316 2.466 2.533 1.5332 4.107 1.668 12.678 9.365 1.437 8.486 5.119	1 0.270 3 0.265	axial axial axial axial axial axial axial axial axial axial axial axial axial axial axial axial	193.83 184.34 196.86 192.69 191.11 194.97 193.66 195.57 184.63 192.53 191.38 191.38 191.55 197.94 191.58	0.279E-01 0.129E-01 0.395E-02 0.314E-02 0.281E-02 0.120E-02 0.129E-02 0.129E-02 0.861E-03 0.754E-03 0.927E-03 0.126E-02 0.628E-03 0.112E-02 0.104E-02	1.31 2.68 1.24 0.38 0.30 0.27 0.34 0.12 0.08 0.12 0.09 0.12 0.09 0.12	0.492E-02 0.348E-02 0.205E-02 0.172E-02 0.143E-02 0.622E-03 0.556E-03 0.487E-03 0.400E-03 0.374E-03 0.374E-03 0.346E-03	16.53 11.69 6.88 5.77 4.81 2.09 2.00 1.64 1.34 1.31 1.24 1.16	
	* FLAW DIS	************* TRIBUTION BY BY PAREN	MATERIA T SUBREG	AL AND CATI	EGORY *				

	*******	WELI	D MATERI	[AL					
	number of simulated flaws	number S	MATERI S of total CPI	IAL number with CPF>0	% of total CPF				
FLAW CATEGORY 1(int) FLAW CATEGORY 2(int) FLAW CATEGORY 3(int)	number of simulated flaws 8000 849000	number 9 with CPI>0	% of total CPI	number with	total				

•		ī	PLATE MATERI	[AL		= =		
	number of simulated flaws	number with CPI>0	% of total CPI	number with CPF>0	% of total CPF	_		
FLAW CATEGORY 1(int) FLAW CATEGORY 2(int) FLAW CATEGORY 3(int)	212000 863000 1630000	24790 11140 0	64.51 1.51 0.00	233 5297 0	0.01 10.12 0.00	_		
TOTALS	2705000	35930	66.02	5530	10.13	=		
	************ FLAW DISTRI	BUTION BY		CATEGORY				
**	********			*******	*******	***** =	•	
	number of	number	% of	number	% of	=		
	simulated flaws	with CPI>0	total CPI	with CPF>0	total CPF	_		
AXIAL FLAW CATEGORY 1 AXIAL FLAW CATEGORY 2 AXIAL FLAW CATEGORY 3	0 367000 758000	0 17651 44	0.00 8.24 0.00	0 17648 44	0.00 89.85 0.02	_		
AXIAL SUBTOTALS	1125000	17695	8.24	17692	89.87	_		
CIRC. FLAW CATEGORY 1 CIRC. FLAW CATEGORY 2 CIRC. FLAW CATEGORY 3	8000 482000 934000	1777 35988 52	12.18 13.57 0.00	0 0 0	0.00 0.00 0.00	_		
CIRC. SUBTOTALS	1424000	37817	25.74	0	0.00	_		
WELD TOTALS	2549000	55512	33.98	17692	89.87	_		
·			PLATE MATER	RIAL		= _		
	number of simulated flaws	number with CPI>0	% of total CPI	number with CPF>0	% of total CPF	=		
AXIAL FLAW CATEGORY 1 AXIAL FLAW CATEGORY 2 AXIAL FLAW CATEGORY 3	415000	0 5225 0	0.00 0.58 0.00	0 5225 0	0.00 10.12 0.00	_		
AXIAL SUBTOTALS	1247000	5225	0.58	5225	10.12	=		
CIRC. FLAW CATEGORY 1 CIRC. FLAW CATEGORY 2 CIRC. FLAW CATEGORY 3		24790 5915 0	64.51 0.93 0.00	233 72 0	0.01 0.00 0.00	_		
CIRC. SUBTOTALS	1458000	30705	65.43	538	0.01	=		
PLATE TOTALS	2705000	35930 	66.02	5763 	10.13	=		
	* WELD * FOR COND: *****	FLAW-SIZE ITIONAL F	**************************************	ON REPOR	RT * LATION * *******			
flaw depth simula interval catgy (in) flaw	1 with to	tal cat	ulated # tgy 2 with flaws CPI>(% of total CPI	simulate catgy flaws	3 with	% of total CPI	
0.000 - 0.088 1000 0.088 - 0.175 0 0.175 - 0.263 0 0.263 - 0.350 0 0.350 - 0.438 0 0.525 - 0.613 0 0.613 - 0.700 0 0.700 - 0.787 1000 0.787 - 0.875 0 0.875 - 0.963 0 0.963 - 1.050 0 1.050 - 1.137 0 1.137 - 1.225 1000 1.225 - 1.312 0 1.312 - 1.400 1000 1.488 0 1.488 1.575 1000 1.488 1.575 1000	0 0.0 0 0.1 0 0.1 423 0.2 0 0.1 563 5. 0 0.1 0 0.1 194 0.1 262 2.2 0 0.1	00 201 00 101 00 44 00 39 772 12 00 50 00 24 00 22 00 22 00 22 00 22 00 22 00 22 00 22	0000 3466 1000 14357 1000 13195 1000 6985 1000 8499 1000 1148 1000 1323 1000 1323 1000 585 1000 0 0 0 0 0 0 0 0 0 0 0	0.01 0.92 1.88 4.49 5.23 4.87 0.43 1.41 2.13 0.04 0.01 0.00 0.00 0.00 0.00 0.00	839000 424000 207000 116000 48000 26000 16000 7000 5000 2000 0 1000 0 0 1000 0	0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	
1.575 - 1.663 0 1.663 - 1.750 0 1.750 - 1.838 0	0 0.0	00 00	0 0 0 0 0 0	0.00 0.00 0.00	0	0 0 0	0.00 0.00 0.00	

FAVPFM As-Found Output File (*.out) – (Continued)

1.838 - 1.925 1.925 - 2.013 2.013 - 2.100 2.100 - 2.188 2.188 - 2.275	1000 0 0 1000 0	29 0 0 47 0	0.00 0.00 0.00 0.08 0.00	0 0 0 0	0 0 0 0	0.00 0.00 0.00 0.00 0.00	0 0 0 0	0 0 0 0	0.00 0.00 0.00 0.00 0.00
TOTALS	8000	1777	12.18	849000	53639	21.81	1692000	96	0.00

flaw depth interval (in)		ted # 1 with s CPI>0	% of total CPI	simulated catgy 2 flaws	# with CPI>0	% of total CPI	simulated catgy 3 flaws 0	with	% of total CPI
0.000 - 0.088 0.088 - 0.175 0.175 - 0.263 0.263 - 0.350 0.350 - 0.438 0.438 - 0.525 0.525 - 0.613 0.613 - 0.700 0.700 - 0.787 0.875 - 0.963 0.963 - 1.050 1.050 - 1.137 1.137 - 1.225 1.225 - 1.312 1.312 - 1.400 1.400 - 1.488 1.488 - 1.575 1.575 - 1.663 1.663 - 1.750 1.750 - 1.838 1.838 - 1.838 1.838 - 1.925 1.925 - 2.013 2.013 - 2.100 2.100 - 2.188	7000 14000 7000 8000 12000 12000 12000 12000 12000 4000 4	0 2663 2782 3530 1623 1024 1823 787 109 517 420 425 521 113 72 8 4 17	0.00 0.00 5.26 4.97 12.40 6.52 0.16 24.91 2.06 0.07 0.83 0.04 0.44 1.60 0.51 0.14 0.14 0.10 0.03 0.51 0.10 0.00 0.00	450000 200000 95000 62000 23000 18000 5000 2000 2000 0 0 0 0 0 0 0 0 0 0 0	68 1105 2142 3891 1567 1106 788 16 0 457 0 0 0 0 0 0 0	0.00 0.01 0.09 0.34 0.40 0.00 0.00 0.00 0.00 0.00 0.00	828000 420000 193000 79000 55000 33000 10000 6000 3000 2000 0 0 0 0 0 0 0 0 0 0 0 0	000000000000000000000000000000000000000	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
2.188 - 2.275 ====================================	212000	0 24790	0.00 64.51	0 863000	0 11140	0.00 1.51	0 1630000	<u>0</u>	0.00

- *************
- simulated # simulated # simulated #

flaw depth interval (in)	simulated catgy 1 flaws 0	with	% of total CPF	simulated catgy 2 flaws	# with CPF>0	% of total CPF	simulated catgy 3 flaws	with	% of total CPF
0.000 - 0.088	1000		0.00	435000	1415	0.07	839000	0	0.00
0.088 - 0.175		ŏ	0.00	201000	4147	4.69	424000	ŏ	0.00
0.175 - 0.263	0	Ō	0.00	101000	4784	9.43	207000	Ō	0.00
0.263 - 0.350	Ŏ	Ó	0.00	44000	1976	13.50	116000	2	0.00
0.350 - 0.438	0	0	0.00	39000	2052	5.58	48000	1	0.00
0.438 - 0.525	1000	0	0.00	12000	1258	23.33	26000	0	0.00
0.525 - 0.613	0	0	0.00	5000	736	7.49	16000	7	0.00
0.613 - 0.700	0	0	0.00	5000	557	17.37	7000	0	0.00
0.700 - 0.787	1000	0	0.00	3000	0	0.00	5000	34	0.01
0.787 - 0.875	Õ	Ō	0.00	2000	585	8.13	2000	0	0.00
0.875 - 0.963	0	0	0.00	2000	138	0.26	0	0	0.00
0.963 - 1.050	Ŏ	0	0.00	0	Õ	0.00	1000	Õ	0.00
1.050 - 1.137	0	0	0.00	0	0	0.00	0	0	0.00
1.137 - 1.225	1000	0	0.00	0	0	0.00	0	Õ	0.00
1.225 - 1.312	0	0	0.00	0	0	0.00	0	Ō	0.00
1.312 - 1.400	1000	0	0.00	0	0	0.00	1000	Ŏ.	0.00
1.400 - 1.488	1000	0	0.00	0	0	0.00	Q	Õ	0.00
1.488 - 1.575	1000	Ŏ	0.00	Ŏ	0	0.00	Ŏ.	o o	0.00
1.575 - 1.663	0	0	0.00	0	0	0.00	0	0	0.00
1.663 - 1.750	o O	Ŏ	0.00	Ŏ	0	0.00	0	Ŏ	0.00
1.750 - 1.838	1000	Ŏ	0.00	Ŏ	Õ	0.00	0	Ŏ	0.00
1.838 - 1.925	1000	Ó	0.00	Ň	Ŏ	0.00	Ó	Ŏ	0.00
1.925 - 2.013	0	Ŏ	0.00	Ŏ	0	0.00	0	Ŏ	0.00
2.013 - 2.100		Ŏ	0.00	Ŏ	ŏ	0.00	ŏ	0	0.00
2.100 - 2.188	1000	Ŏ	0.00	Ň	-	0.00	Ň		0.00
2.188 - 2.275	0	0	0.00		0	0.00		0	0.00
TOTALS	8000	0	0.00	849000	17648	89.85	1692000	44	0.02

flaw depth interval (in) simulated # catgy 1 with flaws CPF>0 simulated # catgy 2 with flaws CPF>0 simulated # catgy 3 with flaws CPF>0 % of total CPF % of total CPF % of total CPF 0.000 - 0.088 7000 0.00 450000 13 0.00 828000 0.00

FAVPFM As-Found Output File (*.out) – (Continued)

0.088 - 0.175	14000	0	0.00	200000	750	0.23	420000	0	0.00
0.175 - 0.263	7000	ž	0.00	95000	1047	0.89	193000	ŏ	0.00
0.263 - 0.350	8000	15	0.00	62000	1766	1.40	79000	Ō	0.00
0.350 - 0.438	12000	5	0.00	23000	615	0.60	55000	Ó	0.00
0.438 - 0.525	17000	12	0.00	18000	573	2.18	33000	0	0.00
0.525 - 0.613	8000	2	0.00	6000	521	4.82	10000	0	0.00
0.613 - 0.700	7000	6	0.00	5000	11	0.00	6000	0	0.00
0.700 - 0.787	12000	19	0.00	2000	0	0.00	3000	0	0.00
0.787 - 0.875	11000	28	0.00	2000	1	0.00	2000	0	0.00
0.875 - 0.963	7000	19	0.00	0	0	0.00	0	0	0.00
0.963 - 1.050	4000	1	0.00	0	0	0.00	1000	0	0.00
1.050 - 1.137	4000	28	0.00	0	0	0.00	0	0	0.00
1.137 - 1.225	9000	13	0.00	0	0	0.00	0	0	0.00
1.225 - 1.312	8000	12	0.00	0	0	0.00	0	0	0.00
1.312 - 1.400	6000	18	0.00	0	Ō	0.00	0	Ō	0.00
1.400 - 1.488	6000	5	0.00	0	0	0.00	0	0	0.00
1.488 - 1.575	6000	20	0.00	Ō	Ō	0.00	Õ	Ō	0.00
1.575 - 1.663	6000	1	0.00	Ō	Ō	0.00	Ō	Ō	0.00
1.663 - 1.750	7000	20	0.01	Õ	Ō	0.00	Ō	Ō	0.00
1.750 - 1.838	10000	Ō	0.00	Õ	Ō	0.00	Ō	Ō	0.00
1.838 - 1.925	10000	2	0.00	Ō	0	0.00	Ō	0	0.00
1.925 - 2.013	8000	Ō	0.00	Ō	Ō	0.00	Ō	Ō	0.00
2.013 - 2.100	10000	0	0.00	0	0	0.00	0	0	0.00
2.100 - 2.188	8000	0	0.00	Ō	0	0.00	Q	0	0.00
2.188 - 2.275	0	0	0.00	0	0	0.00	0	0	0.00
TOTALS	212000	233	0.01	863000	5297	10.12	1630000	0	0.00

*******	*****
* TRANSIENT TIME DISTRIBUTION	REPORT *
* for transient sequence	1 *

TIME STEP	TIME (min)	% of total CDCPI		% of total CDCPF	CDF of total CDCPF
8	7.0	0.0002	0.0002	0.0000	0.0000
9	8.0	0.0015	0.0017	0.0000	0.0000
10	9.0	0.0217	0.0235	0.0009	0.0009
11	10.0	0.3590	0.3824	0.0077	0.0086
12	11.0	3.6030	3.9855	2.0058	2.0144
13	12.0	13.2302	17.2157	13.8663	15.8807
14	13.0	34.3807	51.5964	46.6605	62.5412
15	14.0	41.4308	93.0272	27.4302	89.9714
16	15.0	6.9072	99.9345	9.8435	99.8149
17	16.0	0.0652	99.9997	0.1774	99.9922
18	17.0	0.0003	100.0000	0.0073	99.9996
20	19.0	0.0000	100.0000	0.0004	100.0000

KI(ksi-in^1/2) (bin midpoint)	RELATIVE DENSITY (%)	CUMULATIVE DISTRIBUTION (%)
21.00	0.0295	0.0295
23.00	0.3675	0.3970
25.00	1.3835	1.7805
27.00	3.6386	5.4191
29.00	2.7560	8.1751
31.00	4.7607	12.9358
33.00	4.8909	17.8267
35.00	7.7398	25.5665
37.00	6.3728	31.9393
39.00	7.7726	39.7119
41.00	6.4099	46.1219
43.00	4.8427	50.9646
45.00	2.9321	53.8967
47.00	4.6098	58.5065
49.00	5.5919	64.0984
51.00	4.7531	68.8514
53.00	3.0294	71.8809
55.00	2.7407	74.6216
57.00	1.7695	76.3911
59.00	2.3798	78.7709
61.00	0.7404	79.5114
63.00	2.4553	81.9666
65.00	0.0317	81.9983
67.00	2.0911	84.0894
69.00	1.5814	85.6709
71.00	1.8199	87.4907
75.00	0.2592	87.7499
83.00	1.7761	89.5260
85.00	1.3988	90.9248
87.00	0.2537	91.1785
89.00	0.6999	91.8785

FAVPFM As-Found Output File (*.out) – (Continued)

91.00	0.5654	92.4439
95.00 97.00	1.4021 0.2209	93.8460 94.0669
99.00 103.00	0.2078 4.6174	94.2747 98.8921
105.00 107.00 109.00	0.0536 0.0339 0.0306	98.9457 98.9796 99.0102
113.00 125.00	0.0350 0.4320	99.0102 99.0452 99.4772
127.00 129.00	0.0022 0.2373	99.4794 99.7167
135.00	0.2833	100.0000
KI(ksi-in^1/2) (bin midpoint)	RELATIVE DENSITY (%)	CUMULATIVE DISTRIBUTION (%)

FAILURE MECHANISM	REPORT FO	R TRANSIENT SEQU	ENCE 1
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NUMBER OF % OF TOTAL FAILURE TRIALS TRIALS

CLEAVAGE PROPAGATION TO PLASTIC INSTABILITY 0 0.00 CLEAVAGE PROPAGATION EXCEEDS WALL DEPTH FAILURE CRITERIA 1742999 100.00

> MEAN VALUE OF CPI = 2.183E-01 MEAN VALUE OF CPF = 1.858E-01

MAJOR REGION	RTndt (MAX)	% OF FLAWS	SIMULATED FLAWS	Ini ⁻ # of FI CPI >		Cleav # of FLA CPF > 0		Ductile # of FLAWS CPF > 0	% of CPF
1	241.6	3.24	170000	1395	0.76	1394	0.89	0	0.00
2	254.9	2.66	140000	3406	0.69	3406	0.81	0	0.00
3	254.9	2.53	133000	2195	1.50	2194	1.75	0	0.00
4	255.5	4.26	224000	4423	8.86	4423	6.76	0	0.00
5	242.1	4.23	222000	2220	0.31	2220	0.36	0	0.00
6	255.5	4.61	242000	3150	30.64	3150	22.55	0	0.00
7	260.7	26.99	1418000	1085	2.95	1085	2.46	Ō	0.00
8	179.8	6.62	348000	2046	1.39	2046	1.65	Ŏ	0.00
ğ	152.9	6.95	365000	784	0.24	784	0.28	Ŏ	0.00
10	89.5	7.50	394000	Ó	0.00	Ò	0.00	Ŏ	0.00
īĭ	217.3	10.16	534000	1037Ŏ	22.73	10368	26.97	Ŏ	0.00
12	194.3	10.03	527000	6036	3.32	6034	3.94	ň	0.00
13	215.3	10.22	537000	13070	26.62	13066	31.57	ŏ	0.00
	213.3	10.22		13070		13000	JI.J,		0.00
	TOTALS	100.00	5254000	50180	100.00	50170	100.00	0	0.00

NOTE: MEAN VALUE OF RTNDT AT CRACK TIP= 162.84

			* Alloca	tion of	F Risk by F	law for	Transient	2 - sorte	d by % of	F CPI *	
		Depth (inch)	Aspect ratio	Sub Region	Crack tip (inch)	Flaw ORNT	average RTNDT	CPImean	% of CPI	CPFmean	% of CPF
295 4100 2760		1.575 1.837 1.750	99.000 99.000 99.000	6 13 11	1.575 1.837 1.750 FAVPFM AS-	circf circf circf -Found 0	180.81 182.24 183.96 output File	0.659E-01 0.217E-01 0.210E-01 (*.out) -	24.01 7.89 7.63 (Continuo	0.407E-01 0.217E-01 0.210E-01 ed)	17.57 9.37 9.05
2174 4685 4223 3113 721 13 1297 5167 1249	1 1 1 1 1 1 1	1.400 2.188 1.575 1.575 0.787 2.188 1.925 1.750	6.000 6.000 99.000 99.000 6.000 6.000 6.000	4 6 11 13 7 13 11 11	1.400 2.188 1.575 1.575 0.787 2.188 1.925 1.750	circf circf circf circf circf circf circf circf	183.30 171.74 185.56 184.31 200.77 178.53 182.00 184.04 181.31	0.186E-01 0.179E-01 0.172E-01 0.159E-01 0.770E-02 0.461E-02 0.452E-02 0.411E-02	6.78 6.53 6.26 5.80 2.80 1.68 1.64 1.50	0.101E-01 0.113E-01 0.172E-01 0.159E-01 0.541E-02 0.461E-02 0.452E-02 0.411E-02	4.38 4.87 7.43 6.88 2.34 1.99 1.95 1.78

FAVPFM As-Found Output File (*.out) – (Continued)

217 1 1 750	C 000 11	1 750		104.03	0 405- 03	1 47	0.405=.03	1 75	
4340 1 0.787 9 143 1 0.787 9 4618 1 0.787 9 3074 2 0.700 2128 1 1.575 1443 1 1.663 3052 1 1.488	6.000 11 6.000 13 99.000 11 99.000 13 99.000 13 99.000 13 4.424 3 6.000 11 6.000 13 6.000 13 6.000 13	1.750 1.925 0.787 0.787 0.787 0.491 1.575 1.663 1.488 1.837 1.400	circf circf circf circf circf circf circf circf circf circf	184.03 181.06 193.09 192.83 192.01 191.91 193.83 185.80 183.68 185.19 145.06 186.40	0.405E-02 0.398E-02 0.363E-02 0.357E-02 0.337E-02 0.337E-02 0.337E-02 0.265E-02 0.237E-02 0.235E-02	1.47 1.45 1.32 1.30 1.25 1.23 1.21 1.15 0.96 0.86	0.405E-02 0.398E-02 0.363E-02 0.357E-02 0.342E-02 0.337E-02 0.333E-02 0.317E-02 0.257E-02 0.237E-02	1.75 1.72 1.57 1.54 1.48 1.45 1.43 1.44 1.37 1.14 1.02	
*	Allocation (of Risk by F	law fo	r Transien	t 2 - sorte	ed by % of	 CPF *		
Flaw Flaw Depth / ID# KIND (inch)		Crack tip	Flaw ORNT	average RTNDT	CPImean	% of CPI	CPFmean	% of CPF	
4100 1 1.837 9 2760 1 1.750 9 4223 1 1.750 9 4223 1 1.575 9 3113 1 1.575 9 4685 1 2.188 2174 1 1.400 721 1 0.787 13 1 2.188 1297 1 1.925 5167 1 1.750 1249 1 1.925 217 1 1.750 986 1 1.925 800 1 0.787 9 4340 1 0.787 9 4444 1 1.663	99.000 6 99.000 13 99.000 11 99.000 11 99.000 13 6.000 6 6.000 4 6.000 11 6.000 11 6.000 11 6.000 11 6.000 11 6.000 11 6.000 13 6.000 11 6.000 13 6.000 13 99.000 13 99.000 13 6.000 13 6.000 13 6.000 13 6.000 13 6.000 13	1.575 1.837 1.750 1.575 2.188 1.400 0.787 2.188 1.925 1.750 1.925 1.750 1.925 0.787 0.787 0.787 0.787 1.575 0.491 1.663 1.488 1.837 1.400	circf circf circf circf circf circf circf circf circf circf circf circf circf circf circf circf circf circf circf circf	180. 81 182. 24 183. 96 185. 56 184. 31 171. 74 178. 53 182. 00 184. 04 181. 06 193. 83 192. 01 191. 91 185. 80 193. 83 195. 80 193. 83 185. 19 145. 06 186. 40	0.659E-01 0.217E-01 0.17E-01 0.172E-01 0.179E-01 0.186E-01 0.770E-02 0.452E-02 0.452E-02 0.407E-02 0.405E-02 0.337E-02 0.337E-02 0.337E-02 0.337E-02 0.337E-02 0.337E-02 0.235E-02	24.01 7.89 7.626 5.80 6.53 6.78 2.80 1.64 1.50 1.47 1.45 1.23 1.21 1.23 1.21 1.23 0.86 0.86	0.407E-01 0.217E-01 0.210E-01 0.172E-01 0.159E-01 0.101E-01 0.541E-02 0.452E-02 0.452E-02 0.407E-02 0.407E-02 0.363E-02 0.363E-02 0.363E-02 0.337E-02 0.333E-02 0.333E-02 0.333E-02 0.37E-02	17.57 9.37 9.35 7.43 6.88 4.87 4.38 2.34 1.99 1.78 1.76 1.75 1.75 1.75 1.42 1.48 1.48 1.43 1.44 1.43 1.43 1.44 1.43 1.43 1.14 1.02	
	**************************************	RIBUTION BY BY PARENT	MATERIA SUBRE	AL AND CAT					
-		WELD	MATER:	IAL					
	number of simulated flaws	with t	of otal CPI	number with CPF>0	% of total CPF				
FLAW CATEGORY 1(int) FLAW CATEGORY 2(int) FLAW CATEGORY 3(int)	8000 849000 1692000	13271	0.45 5.07 0.19	3146 13269 1457	29.42 5.95 0.22				
TOTALS	2549000	17874 4	5.70	17872	35.59				
,			MATER						
	number of simulated flaws	with t	of otal CPI	number with CPF>0	% of total CPF				
FLAW CATEGORY 1(int) FLAW CATEGORY 2(int) FLAW CATEGORY 3(int)	212000 863000 1630000	2223	4.20 0.09 0.00	30075 2223 0	64.30 0.11 0.00				
TOTALS	2705000	32306 5	4.30	32298	64.41				
*	**************************************	JTION BY MAT BY PARE	ERIAL, NT SUBI	CATEGORY,		ON *			
-			MATER:						
	number of simulated flaws	number % with t	of otal CPI	number with CPF>0	% of total CPF				
AXIAL FLAW CATEGORY 1 AXIAL FLAW CATEGORY 2 AXIAL FLAW CATEGORY 3	0 367000	0 13156	0.00 5.07 0.19	0 13154 1456	0.00 5.95 0.22				
AXIAL SUBTOTALS	1125000	14612	5.26	14610	6.17				

CIRC. FLAW CATEGORY 1 CIRC. FLAW CATEGORY 2 CIRC. FLAW CATEGORY 3	8000 482000 934000	3146 40.45 115 0.00 1 0.00	3146 115 1	29.42 0.00 0.00	==	
CIRC. SUBTOTALS	1424000	3262 40.45	3262	29.42		
WELD TOTALS	2549000 1	.7874 45.70	17872	35.59	==	
,		PLATE MAT	TERIAL		==	
	simulated	number % of with total PI>O CPI	number with CPF>0	% of total CPF		
AXIAL FLAW CATEGORY 1 AXIAL FLAW CATEGORY 2 AXIAL FLAW CATEGORY 3	0 415000 832000	0 0.00 2223 0.09 0 0.00	2223 0	0.00 0.11 0.00		
AXIAL SUBTOTALS	1247000	2223 0.09	2223	0.11	==	
CIRC. FLAW CATEGORY 1 CIRC. FLAW CATEGORY 2 CIRC. FLAW CATEGORY 3	212000 3 448000 798000	0083 54.20 0 0.00 0 0.00	30075 0 0	64.30 0.00 0.00	_	
CIRC. SUBTOTALS	1458000 3	0083 54.20	60150	64.30	==	
PLATE TOTALS	2705000 3	2306 54.30	62373	64.41	==	
flow double -2-7	* WELD FLA * FOR CONDITI *******	W-SIZE DISTRIBUTE DISTRIBUTE DISTRIBUTE DISTRIBUTE DISTRIBUTE DISTRIBUTE DISTRIBUTE DISTRIBUTE DISTRIBUTE DI PROPERTI DI PROPE	JTION REPO TY OF INIT	RT * IATION * *******		
flaw depth simula interval catgy (in) flaw	ted # % of 1 with total s CPI>0 CPI	simulated # catgy 2 wit flaws CP		simulat catgy flaws	ed # % of 3 with tota CPI>O CPI	
0.000 - 0.088 1000 0.088 - 0.175 0.175 - 0.263 0 0.263 - 0.350 0 0.350 - 0.438 0 0.438 - 0.525 1000 0.550 - 0.613 0 0.613 - 0.700 0 0.700 - 0.787 1000 0.787 - 0.875 0 0.875 - 0.963 0 0.963 - 1.050 0 1.050 - 1.137 0 1.137 - 1.225 1000 1.225 - 1.312 0 1.312 - 1.400 1000 1.400 - 1.488 0 1.488 - 1.575 1000 1.575 - 1.663 0 1.663 - 1.750 0 1.575 - 1.663 0 1.663 - 1.750 0 1.575 - 1.663 0 1.663 - 1.750 0 1.750 - 1.838 0 1.838 - 1.925 1000 2.100 - 2.188 1000 2.100 - 2.188 1000 2.100 - 2.188 1000	0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 229 0.01 0 0.00 0 0.00 630 2.80 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 326 0.17 0 0.00 619 24.01 0 0.00	435000 201000 44 101000 29 44000 16 39000 27 12000 16 5000 10 5000 10 3000 1 2000 8 2000 7 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0.00 11 0.00 76 0.04 44 0.12 16 0.27 13 0.96 14 0.61 19 1.35 10 0.00 10 0	83900 424000 207000 116000 48000 26000 16000 5000 2000 0 0 1000 0 0 0 0 0 0 0 0 0 0 0	0 0.00 0 0.00 12 0.00 241 0.00 306 0.00 41 0.00 283 0.01 20 0.00 466 0.17 0 0.00	
	* PLATE FL	**************************************	SUTION REP	ORT *		
	ted # % of 1 with total s CPI>0 CPI	simulated # catgy 2 wit flaws CPD			ed # % of 3 with tota CPI>O CPI	
0.000 - 0.088 7000 0.088 - 0.175 14000 0.175 - 0.263 7000 0.263 - 0.350 8000 0.350 - 0.438 12000 0.525 - 0.613 8000 0.613 - 0.700 7000 0.700 - 0.787 12000 0.787 - 0.875 11000 0.875 - 0.963 7000		450000 200000 95000 4 62000 4 23000 44 18000 65 6000 62 5000 2000 2000	35 0.00 38 0.01	828000 420000 193000 79000 55000 33000 10000 6000 3000 2000	0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00	

FAVPFM As-Found Output File (*.out) – (Continued)

0.963 - 1.050	4000	232	0.05	0	0	0.00	1000	0	0.00
1.050 - 1.137	4000	879	0.65	Ó	Ó	0.00	Ô	Ó	0.00
1.137 - 1.225	9000	758	0.02	0	0	0.00	0	0	0.00
1.225 - 1.312	8000	605	0.02	0	0	0.00	Ó	Ó	0.00
1.312 - 1.400	6000	1878	2.34	0	0	0.00	0	0	0.00
1.400 - 1.488	6000	807	0.99	0	0	0.00	0	0	0.00
1.488 - 1.575		2439	14.06	0	0	0.00	0	0	0.00
1.575 - 1.663		645	1.26	0	0	0.00	0	0	0.00
1.663 - 1.750		1816	10.70	0	0	0.00	0	0	0.00
1.750 - 1.838	10000	1483	8.80	0	0	0.00	0	0	0.00
1.838 - 1.925		1995	4.83	0	0	0.00	0	0	0.00
1.925 - 2.013		1060	0.09	0	0	0.00	0	0	0.00
2.013 - 2.100		1212	0.09	0	0	0.00	0	0	0.00
2.100 - 2.188		1189	2.04	0	0	0.00	0	0	0.00
2.188 - 2.275	0	0	0.00	0	0	0.00	0	0	0.00
TOTALS	212000	30083	54.20	863000	2223	0.09	1630000	0	0.00
IUIALS	212000	30003	JT.20	003000		0.03	1030000		0.00

flaw depth	simulat	ed #	% of	simulated	#	% of	simulate		% of
interval	catgy	1 with	total	catgy 2	with	total	catgy		total
(in)	flaws	CPF>0	CPF	flaws	CPF>0	CPF	flaws		CPF
0.000 - 0.088 0.088 - 0.175 0.175 - 0.263 0.263 - 0.350 0.350 - 0.438 0.438 - 0.525 0.525 - 0.613 0.613 - 0.787 0.787 - 0.875 0.875 - 0.963 0.963 - 1.050 1.050 - 1.137 1.137 - 1.225 1.225 - 1.312 1.312 - 1.400 1.400 - 1.488 1.488 - 1.575 1.575 - 1.663 1.575 - 1.663 1.750 - 1.838 1.838 - 1.925	1000 0 0 0 1000 1000 0 0 1000 1000 0 1000 0	0 0 0 0 0 229 0 0 630 0 0 0 326 0 0 541 0 619 0	0.00 0.00 0.00 0.00 0.00 0.01 0.00 0.00	435000 201000 101000 44000 39000 5000 5000 2000 2000 0 0 0 0 0 0 0 0	0 410 2976 1654 2795 1693 1074 1029 110 815 713 0 0 0 0 0 0	0.00 0.00 0.04 0.14 0.31 1.13 0.72 1.58 0.00 0.94 1.09 0.00 0.00 0.00 0.00 0.00 0.00 0.00	839000 424000 207000 116000 48000 26000 16000 7000 5000 2000 0 1000 0 0 0 0 0 0 0 0 0 0 0 0	0 0 12 241 306 41 283 20 466 0 0 72 0 0 16 0 0	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
1.925 - 2.013	0	0	0.00	0	Ŏ	0.00	0	0	0.00
2.013 - 2.100	0	0	0.00	0	0	0.00	0	0	0.00
2.100 - 2.188	1000	462	4.87	0	0	0.00	0	0	0.00
2.188 - 2.275 TOTALS	8000	0 3146	0.00	849000	0 13269	5.95	1692000	Ŏ 1457	0.00

- simulated catgy 2 flaws simulated # catgy 3 with flaws CPF>0 simulated # catgy 1 with flaws CPF>0 flaw depth interval % of total % of total % of total with (in) CPF CPF>0 CPF CPF 0.000 - 0.088 0.088 - 0.175 0.175 - 0.263 0.263 - 0.350 0.350 - 0.438 0.438 - 0.525 0.525 - 0.613 0.613 - 0.700 0.700 - 0.787 0.787 - 0.875 0.875 - 0.963 828000 420000 193000 79000 55000 33000 10000 0 998 1453 1816 0.00 0.00 0.00 0.00 0.00 450000 200000 95000 7000 14000 0.00 0.00 0.04 0.08 0.37 0.11 0.69 0.00 7.67 0.74 0.11 00000000000 0 57 425 485 638 610 8 0 0 7000 8000 12000 0.00 0.00 0.00 0.00 0.00 0.00 0.00 62000 23000 1100 720 159 4264 1935 637 0.00 0.09 0.00 0.00 0.00 17000 18000 6000 5000 2000 2000 8000 7000 12000 6000 3000 2000 0 11000 7000 FAVPFM As-Found Output File (*.out) (Continued) 232 879 757 604 1878 807 2439 645 1816 0.963 -1.050 -1.137 -1.050 1.137 1.225 4000 4000 9000 0.06 0.77 0.02 $0.00 \\ 0.00 \\ 0.00$ 1000 0 0 $0.00 \\ 0.00 \\ 0.00$ 000000000000000 000000000000000 000000000000000 1.137 -1.225 -1.312 -1.400 -1.488 -1.575 -1.663 -1.225 1.312 1.400 1.488 1.575 1.663 1.750 0.02 0.02 2.78 1.18 16.68 1.49 0.00 0.00 0.00 0.00 8000 000000000000 6000 6000 6000 6000 7000 10000 0.00 1.750 1.838 1.925 2.013 2.100 2.188 2.275 1482 1995 1060 1210 1189 10.44 5.73 0.11 0.10 2.42 0.00 1.750 -1.838 -1.925 -2.013 -0.00 0.00 0.00 0.00 0.00 8000 10000 2.100 2.188 8000

863000

2223

TOTALS

212000 30075

64.30

1630000

0

0.00

0.11

* TRANSIENT	TIME DISTRIB	**************************************		
STEP (min) to	of CDF of tal total CPI CDCPI	total to	of tal CPF	
38 37.0 0.00 39 38.0 0.00 40 39.0 0.00 41 40.0 0.00 42 41.0 0.00 43 42.0 0.00 44 43.0 0.00 45 44.0 0.00 46 45.0 0.00 47 46.0 0.00 48 47.0 0.00 51 50.0 0.00 51 50.0 0.00 52 51.0 0.00 53 52.0 0.00 54 53.0 0.00 55 54.0 0.00 56 55.0 0.00 57 56.0 0.00 58 57.0 0.00 59 58.0 0.00 60 60 0.00 61 60.0 0.00 62 61.0 0.00 62 61.0 0.00 63 64.0 0.00 64 65.0 0.00 65 64.0 0.00 66 65.0 0.00 70 72 71.0 0.00 67 69.0 0.00 72 71.0 0.00 111 110.0 0.93 112 111.0 0.42 113 112.0 22.37 115 114.0 29.17 115 114.0 29.17 115 114.0 29.17 116 115.0 3.26	00 0.0000 00 0.0000 00 0.0000 00 0.0000 00 0.0000 00 0.0000 00 0.0000 00 0.0000 00 0.0000 00 0.0001 00 0.0002 01 0.0002 02 0.0004 03 0.0007 05 0.0012 09 0.0021 14 0.0034 28 0.0082 33 0.007 14 0.0034 28 0.0166 00 0.0166	0.0000 0.0 0.0000 0.0	000 000 000 000 000 000 000 000	
KI(ksi-in^1/2) (bin midpoint)	RELATIVE DENSITY (%)	CUMULATIVE DISTRIBUTION (%)		
21.00 23.00 25.00 27.00 29.00 31.00 33.00 35.00	0.6717 2.1945 5.2661 7.8932 4.7379 9.6891 8.4732 4.2316 9.0193 3.3965	0.6717 2.8663 8.1324 16.0255 20.7634 30.4525 38.9257 43.1573 52.1766 55.5731		
37.00 39.00 41.00 43.00 47.00 49.00 51.00 57.00 57.00 63.00 65.00 67.00 69.00 73.00	4.4489 2.9261 1.7520 9.7249 3.0098 2.8124 4.3711 0.1056 5.8362 1.5647 2.4935 1.0983 1.2478 1.8019 1.2338	60.0219 62.9480 64.7000 74.4250 77.4347 80.2472 84.6183 84.7239 90.5601 92.1248 94.6183 95.7166 96.9643 98.7662 100.0000		
37.00 39.00 41.00 43.00 45.00 47.00 49.00 51.00 53.00 55.00 57.00 68.00 66.00 69.00	2.9261 1.7520 9.7249 3.0098 2.8124 4.3711 0.1056 5.8362 1.5647 2.4935 1.0983 1.2478 1.8019	62.9480 64.7000 74.4250 77.4347 80.2472 84.6183 84.7239 90.5601 92.1248 94.6183 95.7166 96.9643 98.7662		

*** * **	**************************************	************** TIPLE FLAW ST	**************************************	**** * ***	
		IMBER OF OCCAS			
X FLAWS	X FLAWS WITH CPI > 0	% OF TOTAL CPI	X FLAWS WITH CPF > 0	% OF TOTAL CPF	
12345678901123456789012232222223333333333344456789012345678901234567890123456789012345678901234567890	10024777951078104151131217146031172652082121132692222322210024477795107810111111111111111111111111111111111	0.05 0.00 0.00 0.20 0.35 0.45 0.50 0.77 0.50 0.77 0.50 0.80 0.65 0.65 0.65 0.65 0.65 1.20 0.95 1.20 0.70 0.20 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.80 0.70 0.7	14 11 19 10 11 11 10 10 11 11 11 11 11 11 11 11	0.755 0.000 0.805 11.140 11.2166666 11.15110 11.216666611111111111111111111111111111	

FAVPFM As-Found Output File (*.out) – (Continued)

Г						
81 82	16 12 10	0.80 0.60	11 8	0.55 0.40		
81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99	10 16 16	0.60 0.50 0.80 0.80 0.50 0.30 0.60 0.50 0.70 0.75 0.35 0.25 0.25 0.20 0.40 0.45 0.30	11835933746342421334435212013010211111200010010000	0.55 0.40 0.15 0.15 0.15 0.15 0.15 0.15 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.00 0.00 0.00 0.00 0.00 0.00 0.0		
86 87	16 10 6 12 10 14 15 7 11 15 4 4 9 8 9 9 7	0.50 0.30	3 <u>3</u>	0.15 0.15		
88 89 90	12 12 10	0.60 0.60 0.50	7 4 6	0.35 0.20 0.30		
91 92	14 15	0.70 0.75	3 4	0.15 0.20		
93 94	7 1 <u>1</u>	0.35 0.55	2 4	0.10 0.20		
96 97	4 4	0.20 0.20	1 3	0.05 0.15		
98 99	9 8	0.45 0.40	3 4	0.15 0.20		
100 101 102	6 9	0.45 0.30 0.45	3 5	0.20 0.15 0.25		
102 103 104	7 6	0.35 0.30	2 1	0.10 0.05		
105 106 107	7 8	0.35 0.35 0.40	0 1	0.10 0.00 0.05		
108 109 110	6 6	0.30 0.30	3 0	0.15 0.00		
1 111	5 6 5	0.25 0.30 0.25	1 0 2	0.05 0.00 0.10		
112 113 114	9 9	0.45 0.45	1 1	0.05 0.05		
114 115 116	6 10	0.30 0.50	1 1	0.05 0.05		
117 118 119	2 8	0.10 0.40	0	0.00 0.00		
120 121	6 5	0.30 0.25	0 1	0.00 0.05		
123 124	3 8	0.25 0.15 0.40	0 0 1	0.00 0.00 0.05		
125 126	7 4	0.35 0.20	0	0.00		
120 121 122 123 124 125 126 127 128 129	1178665659960528655387435367535157812324233	0.55 0.35 0.30 0.30 0.25 0.45 0.45 0.45 0.45 0.25 0.15 0.25	0	0.00 0.00 0.00		
1 131	6 7	0.30 0.35	0	0.00		
132 133 134	3 3 5	0.25 0.15 0.25	0	0.00 0.00 0.00		
132 133 134 135 136	1 5	0.05 0.25	0 0 0 0 0 0 1 0 0	0.00 0.05		
137 138 139	/ 8 1	0.35 0.40 0.05	0	0.00 0.00 0.00		
140 141	2 3	0.10 0.15	Ŏ 0	0.00 0.00		
142 143 144	4	0.10 0.20 0.10	0 0 0 1	0.00 0.00 0.00		
144 145 146	3 3	0.15 0.15		0.05 0.00		
147 148 149	5 1 2	0.25 0.05 0.10	0 0 0 0 0	0.00 0.00		
150 151	2 2	0.10 0.10 0.10	ŏ	0.00 0.00		
152 156	2 4	0.10 0.20	1 0	0.05 0.00		
158 159	1 2	0.05 0.10	0 0 0	0.00 0.00		
160 161	3 1	0.15 0.05	0 0 0	0.00		
149 150 151 152 156 157 158 159 160 161 162 163 164 165 166	6 2	0.20 0.30 0.10	0 0 0 0 0	0.00 0.00 0.00		
165 166	2 2	0.10 0.10	0	0.00		
168 169	1 2	0.05 0.10 0.10 0.10 0.20 0.10 0.10 0.15 0.20 0.30 0.10 0.10 0.10 0.10 0.10 0.10 0.10 0.10	0	0.00 0.00 0.00		
168 169 170 171 172 173 174	1 2	0.05 0.10	0 0 0	0.00		
172 173 174	1 2 4	0.05 0.10 0.20	0 0 0	0.00 0.00 0.00		
176 177	51222242123146222212121241234	0.05 0.10	0 0 0	0.00 0.00		
178 179	3 4	0.10 0.15 0.20	0	0.00		

FAVPFM As-Found Output File (*.out) – (Continued)

180	1	0.05	0	0.00	
180 181	ī	0.05 0.05 0.20 0.05 0.05 0.10 0.15 0.15	0 0	0.00	
182	4	0.20	Ŏ	0.00	
183	1	0.05	Ö	0.00	
184	ī	0.05	Ō	0.00	
185	2	0.10	Ö	0.00	
187	3	0.15	0	0.00	
188	3	0.15	0	0.00	
189	3	0.15	0	0.00	
190	2	0.10	0	0.00	
191	1	0.05	0	0.00	
192	1	0.05	0	0.00	
193	2	0.10	0	0.00	
194	4	0.20	0	0.00	
195	1	0.05	0	0.00	
197	1	0.05	0	0.00	
198	1	0.05	0	0.00	
199	1	0.05	0	0.00	
200	2	0.10	0	0.00	
201	5	0.25	Ō	0.00	
202	1	0.05	Q	0.00	
203	1	0.05	Q	0.00	
204	1	0.05	Q	0.00	
205	1	0.05	0	0.00	
206	1	0.05	0	0.00	
207	2	0.10	Q	0.00	
210	2	0.10	0	0.00	
211	1	0.05	0	0.00	
212	2	0.10	0	0.00	
213	2	0.10	Ŏ	0.00	
214	2	0.10	0	0.00	
215	1	0.05	Ŏ	0.00	
210	4	0.10	Ŏ	0.00	
217	1	0.05	Ŏ	0.00	
222	Ť	0.05	Ŏ	0.00	
223	4	0.20	Ŏ	0.00	
224	1	0.05	Ň	0.00	
227	+	0.05	×	0.00	
239	1	0.05	×	0.00	
242	+	0.05	×	0.00	
243	†	0.05	X	0.00	
250	†	0.05	X	0.00	
182 183 184 185 188 1890 191 192 193 194 195 197 198 200 201 202 203 204 205 206 207 210 211 212 213 214 215 216 227 223 224 223 224 225 223 224 225 223 224 225 227 228 229 229 229 220 220 220 220 220	- 2	0.03	X	0.00	
256	1	0.10	ň	0.00	
257	i	0.05	ň	0.00	
260	i	0.05	ŏ	0.00	
263	i	0.05	ň	0.00	
266	ī	0.05	ŏ	0.00	
268	ī	0.05	ŏ	0.00	
271	ī	0.05	ŏ	0.00	
263 266 268 271 279 299	1141123332112411111251111122122121141111111111	0.10 0.05 0.10 0.20 0.05 0.05 0.05 0.05 0.05 0.05 0.0	000000000000000000000000000000000000000	0.00	
299	ī	0.05	Ŏ	0.00	
303	ī	0.05	Ŏ	0.00	
311	ī	0.05	Ŏ	0.00	
313	Ī	0.05	Ō	0.00	
303 311 313 323	1	0.05 0.05 0.05	Ŏ	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	
TOTALS	2000	100.00	1993	100.00	
Note: One	Occasion is	1 simulated RP	/ subjected to	1 transient	
	DATE: 29-Ju	1-2020 TIME: 16	5:00:56		

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- [9] V. Lacroix, P. Dulieu and A. S. Bogaert, "Alternative Characterization Rules for Quasi-Laminar Flaws Based on 3-D X-FEM Calculations," in *Proceedings of ASME 2015 Pressure Vessels and Piping Division Conference, July 19-23, 2015*, Boston, MA., 2015.

9. Appendix D - FAVOR Error Codes

Error Code	Description	Subroutine	User's Guide Section
	FAVLOAD Error Codes		
1	Error in data Record 1 - Keyword GEOM: Data required IRAD= W= CLTH=	RD79	2.1
2	Error in data Record 2 - Keyword BASE: Data required K= C= RHO= E= ALPHA= V=	RD79	2.1
3	Error in data Record 3 - Keyword CLAD: Data required K= C= RHO= E= ALPHA= V=	RD79	2.1
4	Error in data Record 4 - Keyword SFRE: Data required T=	RD79	2.1
5	Error in data Record 5 - Keyword RESA: Data required NRAX=	RD79	2.1
6	Error in data Record 6 - Keyword RESC: Data required NRCR=	RD79	2.1
7	Error in data Record 7 - Keyword TIME: TOTAL= DT=	RD79	2.1
8	Error in data Record 7 - Input Time step too small	RD79	2.1
	Error in data Record 8 - Keyword NPRA: Data required NTRAN=	RD79	2.1
	Error in data Record 9 - Keyword TRAN; Data required ITRAN= ISEO=	RD79	2.1
	Error in data Record 9 - ITRAN numbers must be in ascending order with no ommissions	RD79	2.1
	Memory allocation error - insufficient memory available for this execution	CHECK ALLOC	(-)
	Singular matrix found in axial stress calculation	SYMSL3	(-)
	Elliptical angle out of bounds during linear interpolation of surface-breaking flaw SIFICs	ANGINTBS2	(-)
	Elliptical angle out of bounds during linear interpolation of surface-breaking flaw SIFICs	ANGINTBS6	(-)
	Elliptical angle out of bounds during linear interpolation of surface-breaking flaw SIFICs	ANGINTBS10	(-)
	Elliptical angle out of bounds during linear interpolation of surface-breaking flaw SIFICs	ANGINTCL1562	
	Elliptical angle out of bounds during linear interpolation of surface-breaking flaw SIFICs	ANGINTCL1502	(-) (-)
107	Emptical angle out of bounds during linear interpolation of surface-breaking haw Strics	ANGINICLISO	(-)
	FAVPFM Error Codes		
1	Error in data Record 1 - Keyword CNT1: Data required NSIM= IGATR= WPS OPT=	RD17	2.2
	Error in data Record 2 - Keyword CNT2: Data required IRTNDT= TC= EFPY=	RD17 RD17	2.2
	·		2.2
	Error in data Record 3 - Keyword CNT3: Data required FLWSTR= USKIA= ILAYER_OPT= FAILCR=	RD17	
	Error in data Record 4 - Keyword GENR: Data required SIGFGL= SIGFLC=	RD17	2.2
	Error in data Record 5 - Keyword SIGW: Data required WSIGCU= WSIGNI= WSIGP=	RD17	2.2
	Error in data Record 6 - Keyword SIGP: Data required PSIGCU= PSIGNI= PSIGP=	RD17	2.2
	Error in data Record 7 - Keyword TRAC: ITRAN= IRPV= IFLAW=	RD17	2.2
	Error in data Record 8 - Keyword LDQA: Data required IQA= IOPT= IWELD= IKIND= XIN= XVAR= ASPI		2.2
	Error in data Record 9 - Keyword WELD: Data required NWSUB= NWMAJ=	RD17	2.2
	Error in data Record 10 - Keyword PLAT: Data required NPSUB= NPMAJ=	RD17	2.2
	Error in data Record 8 - Keyword LDQA: IQA must be = 0 or 1	RD17	2.2
12	Load file not generated by FAVLoad 02.3: Rerun load module	RDDET	(-)
13	INVALID FLAW ORIENTATION	PROP	(-)
14	ISQ? CARD NEEDS FOUR VARS - SEE USER GUIDE	RD17	2.2
15	DTRF Record: ITRAN ISEQ mismatch	RD17	2.2
16	DTRF Record: ITRAN greater than MTRAN	RD17	2.2
17	SURFACE-BREAKING FLAW FILE NOT VERSION 04.1	RDSURF	(-)
18	ERROR READING SURFACE-BREAKING FLAW DATA	RDSURF	(-)
19	EMBEDDED-FLAW WELD FILE NOT VERSION 04.1	RDWELD	(-)
20	ERROR READING WELD EMB. FLAW DATA	RDWELD	(-)
	EMBEDDED-FLAW PLATE FILE NOT VERSION 04.1	RDPLAT	(-)
	ERROR READING PLATE EMB. FLAW DATA	RDPLAT	(-)
	INVALID ICORR(NSBR)	EWO1998	(-)
	ERROR IN WELD SUBREGION DEFINITIONS	RD17	2.2
	ERROR IN WELD SUBREGION DEFINITIONS ERROR IN PLATE SUBREGION DEFINITIONS:NSUBR(I,1)/=NSUBR(I,2)	RD17	2.2
	Memory allocation error - insufficient memory available for this execution	CHECK ALLOC	(-)
101	Action y anotation error insuries in tenory available for this execution	eneen_neece	()
	FAVPost Error Codes		
1	PFM input files not generated by version 02.3: Rerun with FAVPFM 02.3	Main	(-)
	Inconsistent input data. Incorrect number of transients specified	Main	(-)
	Inconsistent input data. Transient sequence numbers do not match.	Main	(-)
	Inconsistent input data. Incorrect number of transients specified	PRA	(-)
	Error in construction of Histogram	PRA	(-)
		PRA	(-)
6	Inconsistent input data. Transient sequence numbers do not match.		