



**UNITED STATES
NUCLEAR REGULATORY COMMISSION**

REGION III
2443 WARRENVILLE RD. SUITE 210
LISLE, IL 60532-4352

April 8, 2021

Rick Thompson
Radiation Safety Officer
Olin Winchester, LLC
Lake City Army Ammunition Plant
P.O. Box 1000
Independence, MO 64051-1000

SUBJECT: AMENDMENT NO. 31 TO RADIOACTIVE MATERIALS LICENSE FOR OLIN WINCHESTER, LLC, NRC LICENSE NO. 24-24576-01

Dear Mr. Thompson:

Enclosed is Amendment No. 31 to your U.S. Nuclear Regulatory Commission (NRC) Materials License No. 24-24576-01 in accordance with your January 11, 2021 request, supplemented by your letter dated March 17, 2021. Specifically, Olin Winchester, LLC (Olin Winchester) requested to amend its license to update the expiration date of the license from October 31, 2021 to October 31, 2026. Your request is available electronically from the Agencywide Documents Access and Management System (ADAMS) at Accession Nos. ML21012A129, ML21082A181 and ML21077A298.

The NRC staff reviewed the amendment request against the applicable requirements of Title 10, *Code of Federal Regulations* (CFR) Part 30, "Rules of General Applicability to Domestic Licensing of Byproduct Material" and used NUREG-1556, Volume 20, Revision 1, "Guidance About Administrative Licensing Procedures" as part of its review. The NRC staff reviewed Olin Winchester's request in accordance with Checklist A.5 in NUREG-1556, Vol. 20, Rev. 1, Appendix A and nothing was noted. Specifically and consistent with the guidance, the NRC staff reviewed Olin Winchester's records for the previous 5 years and determined there were no enforcement actions, no loss of control of licensed material, no unauthorized disposal or release of material, and no overexposure to members of the public and occupationally exposed individuals. Although the NRC is conducting a separate review of a registration certificate for the licensed devices, there have been no changes to the licensee's name, control of the license, location of use, facility and equipment, licensed material, licensed activities, Radiation Safety Officer, authorized users, and the radiation safety program related to the license since the issuance of the previous license amendment.

The NRC staff finds that Olin Winchester's request to update the term of its license from October 31, 2021 to October 31, 2026 is in accordance with the standards and requirements of the Atomic Energy Act (AEA), as well as the NRC's rules and regulations. An environmental assessment for this action is not required because this action is categorically excluded under Title 10 of the *Code of Federal Regulations* (CFR) Section 51.22(c)(14).

The enclosed document contains sensitive security-related information.
When separated from this cover letter this letter is uncontrolled.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. NRC Region III office at (630) 829-9887 so that we may provide appropriate corrections and answers.

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation; or imposition of a civil penalty; or an Order suspending, modifying, or revoking your license as specified in the NRC Enforcement Policy. Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance that NRC expects of its licensees.

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <https://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

NRC's Regulatory Issue Summary (RIS) RIS 2005-31 provides criteria to identify security related sensitive information and guidance for handling and marking of such documents. This ensures that potentially sensitive information is not made publicly available through NRC's ADAMS, the NRC's electronic document system. Pursuant to NRC's RIS 2005-31 and in accordance with 10 CFR 2.390 of the NRC's "Rules of Practice and Procedure," the enclosed license document is exempt from public disclosure because its disclosure to unauthorized individuals could present a security vulnerability. The RIS may be located on the NRC's Generic Communications Web page under "Regulatory Issue Summaries" at <https://www.nrc.gov/reading-rm/doc-collections/gen-comm/>, and the link for frequently asked questions regarding protection of security-related sensitive information may be located at <https://www.nrc.gov/reading-rm/sensitive-info/faq.html>.


A copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the NRC's ADAMS, accessible from the NRC Web site at <https://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

Frank P. Tran

Digitally signed by Frank P. Tran
Date: 2021.04.08 17:04:43 -05'00'

Frank P. D. Tran
Health Physicist
Materials Licensing Branch



R. Thompson

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Docket No.: 030-28929
License No.: 24-24576-01
Control No.: 624255

Enclosure: Amendment No. 31 to NRC License No. 24-24576-01

