From: Schiller, Alina

Sent: Tuesday, October 6, 2020 8:39 AM

To: Vogtle PEmails
Cc: Scarbrough, Thomas

Subject: ITAAC 216 PXS Check Valve Testing - presentation material for 10/8/20 Vogtle

Units 3 and 4 public meeting

Attachments: ITAAC 216 Public call 10-8 Final.docx

From: Petrak, Tom G. <TGPETRAK@southernco.com>

Sent: Tuesday, October 06, 2020 8:02 AM

To: Schiller, Alina <Alina.Schiller@nrc.gov>; Arafeh, Yasmeen N. <YNARAFEH@southernco.com> **Cc:** Welch, Christopher <Christopher.Welch@nrc.gov>; Gaslevic, James <James.Gaslevic@nrc.gov>

Subject: [External_Sender] ITAAC 216 PXS Check Valve Testing

Alina,

Attached is the presentation material for the first topic for this Thursday's public call. I will be sending the presentation for the other topic later this morning.

Thomas G. Petrak

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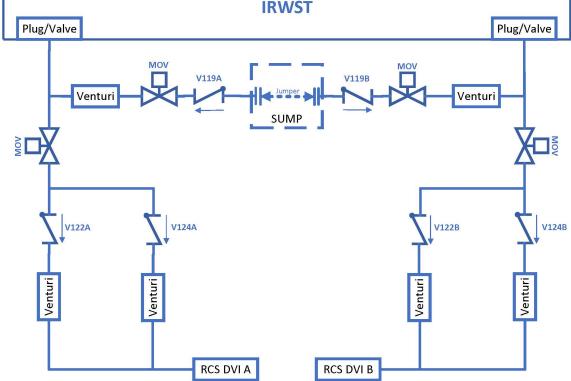
PXS Check Valve Testing Status

Table 2.2.3-4 Inspections, Tests, Analyses, and Acceptance Criteria											
No.	ITAAC No.	Design Commitment	Inspections, Tests, Analyses	Acceptance Criteria							
216	2.2.03.12a.iv	12.a) The squib valves and check valves identified in Table 2.2.3-1 perform an active safety-related function to change position as indicated in the table.	iv) Exercise testing of the check valves with active safety functions identified in Table 2.2.3-1 will be performed under preoperational test pressure, temperature, and fluid flow conditions.	iv) Each check valve changes position as indicated in Table 2.2.3-1							

Table 2.2.3-1 (cont.)											
Equipment	Tag	ASME	Seismic	Remotely	Class	Safety-	Control	Active	Loss of		
Name	No.	Code	Cat. I	Operated	1E/	Related	PMS/	Function	Motive		
		Section		Valve	Qual.	Display	DAS		Power		
		Ш			Harsh				Position		
					Envir.						
IRWST	PXS-	Yes	Yes	No	-/-	No	-/-	Transfer	-		
Injection A	PL-							Open/			
Check	V122A							Transfer			
valve								Closed			
IRWST	PXS-	Yes	Yes	No	-/-	No	-/-	Transfer	-		
Injection B	PL-							Open/			
Check	V122B							Transfer			
Valve								Closed			
IRWST	PXS-	Yes	Yes	No	-/-	No	-/-	Transfer	-		
Injection A	PL-							Open/			
Check	V124A							Transfer			
Valve								Closed			
IRWST	PXS-	Yes	Yes	No	-/-	No	-/-	Transfer	-		
Injection B	PL-							Open/			
Check	V124B							Transfer			
Valve								Closed			

UIN Methodology

IRWST



ITAAC 216 - IRWST Check Valves

- The PXS check valves V122A/B and V124A/B have position indication
- Venturis are installed in place of the IRWST Injection Line Squib Valves to create a flowpath. Venturis also act as a flow measurement element and have identical flow characteristics of an open squib valve.
- IRWST water level is raised 8" to 15".
- Valve position is verified closed per check valve position indication
- MOV opened and check valves verified to partially open by measured flow thru venturis
- Check valve position indication is checked to verify check valve partially open (not part of acceptance criteria for check valve opening)
- MOV is closed and check valve is verified to close by verifying the position indication went from partially open to closed.

Note: A flowrate of greater than 600 gpm is needed to open the check valve sufficiently to have the position indication show that the valve is partially open.

Test Results

To date, there have been three tests performed for the IRWST Injection Line Check Valves 3-PXS-PL-V122A/B and 3-PXS-PL-V124A/B.

First Test

- All check valves opened properly as indicated by flow measured through venturis but the position indicators didn't operate as expected.
- After the first test, all check valves were disassembled and inspected.
 - These inspections verified the check valve could open and close properly by raising and lowering each check valve disc.
 - Freedom of movement was verified and the valves were inspected to ensure they all seated properly on the closed seat.
- All check valve position indicators were aligned to give indications in the full open, full closed, and intermediate positions.

Second Test

- All check valves opened properly as indicated by flow measured through venturis.
- Check valves SV3-PXS-PL-V122A, -V124A and -V124B opened partially as expected and closed using the position indication.
- Check valve position indication for SV3-PXS-PL-V122B didn't change position.
 - o After the second test, SV3-PXS-PL-V122B position switches were adjusted again.

Third Test

- Check valves SV3-PXS-PL-V122A, -V124A and -V124B opened partially as expected as shown by position indication.
- Check valves SV3-PXS-PL-V122A and -V124B returned to the closed position immediately following the test.
- Check valve SV3-PXS-PL-V124A didn't immediately go to the closed position but did ultimately go to the closed position.
- Check valve SV3-PXS-PL-V122B didn't change position. From research that was performed on Sanmen and Haiyang lessons learned, a similar situation occurred at both plants due to the low flow that is passed through this check valve (approximately 450 gpm). <u>NOTE:</u> Next lowest flow is through SV3-PXS-PL-V124A at approximately 650 gpm.

Methodology Enhancement

- Use internal inspection of the check valves to enhance the verification of check valve closure.
 - o Remove check valve bonnet
 - Verify that the check valve open/closes smoothly and seats properly.
 - Verify that the check valve closes with gravity with no assistance required.
 - o Adjust check valve position limit switches if needed.
 - Restore check valve bonnet.

