

SLR-ISG-MECHANICAL-2020-XX

Updated Aging Management Criteria for Mechanical Portions of Subsequent License Renewal Guidance

Interim Staff Guidance

June 2020

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Draft Interim Staff Guidance

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DRAFT INTERIM STAFF GUIDANCE

UPDATED AGING MANAGEMENT CRITERIA FOR MECHANICAL PORTIONS OF SUBSEQUENT LICENSE RENEWAL GUIDANCE

SLR-ISG-MECHANICAL-2020-XX

PURPOSE

The U.S. Nuclear Regulatory Commission (NRC) staff is providing this subsequent license renewal (SLR) interim staff guidance (ISG) to provide clarifying guidance to facilitate staff and industry understanding of the aging management of systems, structures, and components required in Title 10 of the *Code of Federal Regulations* (10 CFR) Part 54, "Requirements for renewal of operating licenses for nuclear power plants."

This draft SLR-ISG identifies proposed revisions to the mechanical portions of NUREG-2191, "Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report," issued July 2017, and NUREG-2192, "Standard Review Plan for Review of Subsequent License Renewal Applications for Nuclear Power Plants," issued July 2017 (SRP-SLR).

BACKGROUND

The NRC staff has reviewed three applications to extend plant operations to 80 years (i.e., for SLR) for Turkey Point Nuclear Generating Units 3 and 4 (Turkey Point); Peach Bottom Atomic Power Station, Units 2 and 3 (Peach Bottom); and Surry Power Station, Units 1 and 2 (Surry). During these reviews, both the staff and applicants have identified ways to make the preparation and review of future SLR applications more effective and efficient.

RATIONALE

Public meetings took place on March 28, 2019; December 12, 2019; February 20, 2020; March 25, 2020; April 3, 2020; and April 7, 2020, between the staff and industry representatives to discuss staff and industry experience in the preparation and review of the initial license renewal application for River Bend Station, Unit 1, which piloted the optimized 18-month review process for SLR applications, as well as the reviews of the first three SLR applications from Turkey Point, Peach Bottom, and Surry.

This draft SLR-ISG includes proposed revisions to the following GALL SLR Report and SRP-SLR sections:

- Aging Management Program (AMP) X.M2, "Neutron Fluence Monitoring"
- AMP XI.M2, "Water Chemistry"
- AMP XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"
- AMP XI.M21A, "Closed Treated Water System"

- Aging Management Review Line Items Associated with AMP XI.M26, "Fire Protection"
- SRP-SLR Table 3.3-1 and GALL-SLR Table VII H2 to Address Reduction of Heat Transfer for Heat Exchanger Tubes in a Fuel Oil Environment
- SRP-SLR Table 3.3-1 and GALL-SLR Table VII H2 to Address Loss of Material in Nickel Alloy Strainer Components in Fuel Oil
- AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"

APPLICABILITY

All holders of operating licenses for nuclear power reactors under 10 CFR Part 50, "Domestic licensing of production and utilization facilities," except those that have permanently ceased operations and have certified that fuel has been permanently removed from the reactor vessel.

GUIDANCE

The NRC provides requirements for the submission and review of applications to extend plant operations beyond the initial 40-year operating period in 10 CFR Part 54.

The GALL-SLR Report and SRP-SLR provide guidance to licensees that wish to extend their plant operating licenses from 60 years to 80 years, and to the NRC staff who will review the SLR applications.

The staff and nuclear industry have identified a number of areas for which future SLR applications and staff reviews can be completed more effectively and efficiently. A series of SLR-ISGs will capture these areas, known as lessons learned.

The NRC staff considers that the information provided in this ISG provides an acceptable approach for managing aging in mechanical components within the scope of 10 CFR Part 54 and will improve the quality, uniformity, effectiveness, and efficiency of NRC staff reviews of future SLR applications.

IMPLEMENTATION

The staff will use the information discussed in this draft ISG to determine whether, pursuant to 10 CFR 54.21(a)(3), a subsequent license renewal application demonstrates that the effects of aging on structures and components subject to an aging management review are adequately managed so their intended functions will be maintained consistent with the current licensing basis for the subsequent period of extended operation. This draft ISG contains an update in redline/strikeout of the AMPs identified in the "Rationale" section above. An applicant may reference this ISG in an SLR application to demonstrate that the AMPs at the applicant's facility correspond to those described in the GALL-SLR. If an applicant credits an AMP as updated by this ISG, it is incumbent on the applicant to ensure that the conditions and operating experience at the plant are bounded by the conditions are not met, it is incumbent on the applicant to address any additional aging effects and augment its AMPs. For AMPs that are based on this

BACKFITTING AND ISSUE FINALITY DISCUSSION

Discussion to be provided in the final ISG.

CONGRESSIONAL REVIEW ACT

Discussion to be provided in the final ISG.

FINAL RESOLUTION

By July 1, 2027, the staff will transition this information into NUREG-2191 (GALL-SLR) and NUREG-2192 (SRP-SLR). Following the transition of this guidance to NUREG-2191 and NUREG-2192, this ISG will be closed.

APPENDICES

- A. Proposed Revisions to Aging Management Program (AMP) X.M2, "Neutron Fluence Monitoring"
- B. Proposed Revisions to AMP XI.M2, "Water Chemistry"
- C. Proposed Revisions to AMP XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"
- D. Proposed Revisions to AMP XI.M21A, "Closed Treated Water System"
- E. Proposed Revisions to Aging Management Review Line Items Associated with AMP XI.M26, "Fire Protection"
- F. Proposed Revisions to SRP-SLR Table 3.3-1 and GALL-SLR Table VII H2 to Address Reduction of Heat Transfer for Heat Exchanger Tubes in a Fuel Oil Environment
- G. Proposed Revisions to SRP-SLR Table 3.3-1 and GALL-SLR Table VII H2 to Address Loss of Material in Nickel Alloy Strainer Components in Fuel Oil
- H. Proposed Revisions to AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"

APPENDIX A

Proposed Revisions to Aging Management Program (AMP) X.M2, "Neutron Fluence Monitoring"

Summary of Proposed Revisions

This ISG revises AMP X.M2 to reference approaches that have been found to be acceptable in recent staff reviews of extended beltline and reactor vessel internals fluence calculations, as RG 1.190 is not applicable, and the NRC staff continues to develop regulatory guidance for such calculations.

Basis for Revisions

The added references to this AMP provide examples of acceptable approaches from recent reviews. These examples provided acceptable justification to apply the methods used for fluence calculations in the traditional reactor vessel beltline, to the extended beltline and to reactor vessel internal components.

Proposed AMP Revisions

Program Description

This aging management program (AMP) provides a means to ensure the validity of the neutron fluence analysis and related neutron fluence-based, time-limited aging analyses (TLAAs). In so doing, this AMP also provides an acceptable basis for managing aging effects attributable to neutron fluence in accordance with requirements in Title 10 of the *Code of Federal Regulations* (10 CFR) 54.21(c)(1)(iii). This program monitors neutron fluence for reactor pressure vessel (RPV) components and reactor vessel internal (RVI) components and is used in conjunction with the Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report AMP XI.M31, "Reactor Vessel Material Surveillance." Neutron fluence is a time-dependent input parameter for evaluating the loss of fracture toughness due to neutron irradiation embrittlement. Accurate neutron fluence values are also necessary to identify the RPV beltline region, for which neutron fluence is projected to exceed 1 × 10^{17} n/cm² (E > 1 MeV) during the subsequent period of extended operation.

Neutron fluence is an input to a number of RPV irradiation embrittlement analyses that are required by specific regulations in 10 CFR Part 50. These analyses are TLAAs for subsequent license renewal applications (SLRAs) and are the topic of the acceptance criteria and review procedures in Standard Review Plan for Review of Subsequent License Renewal Applications for Nuclear Power Plants (SRP-SLR) Section 4.2, "Reactor Vessel Neutron Embrittlement Analyses." The neutron irradiation embrittlement TLAAs that are within the scope of this AMP include, but are not limited to: (a) neutron fluence, (b) pressurized thermal shock analyses for pressurized water reactors, as required by 10 CFR 50.61 or alternatively [if applicable for the current licensing basis (CLB)] by 10 CFR 50.61a; (c) RPV upper-shelf energy analyses, as required by Section IV.A.1 of 10 CFR Part 50, Appendix G, and (d) pressure-temperature (P-T) limit analyses that are required by Section IV.A.2 of 10 CFR Part 50, Appendix G and controlled by plant technical specifications (TS) update and reporting requirements (i.e., the 10 CFR 50.90 license amendment process for updates of P-T limit curves located in the TS limiting conditions of

operation, or TS administrative control section requirements for updates of P-T limit curves that have been relocated into a pressure-temperature limits report).

The calculations of neutron fluence also factor into other analyses or technical report methodologies that assess irradiation-related aging effects. Examples include, but are not limited to: (a) determination of the RPV beltline as defined in Regulatory Issue Summary 2014-11, "Information On Licensing Applications For Fracture Toughness Requirements For Ferritic Reactor Coolant Pressure Boundary Components," (b) evaluation of the susceptibility of RVI components to neutron radiation damage mechanisms, including irradiation embrittlement (IE), irradiation-assisted stress corrosion cracking (IASCC), irradiation-enhanced stress relaxation or creep (IESRC) and void swelling or neutron induced component distortion; and (c) evaluating the dosimetry data obtained from an RPV surveillance program.

Guidance on acceptable methods and assumptions for determining reactor vessel neutron fluence is described in the U.S. Nuclear Regulatory Commission (NRC) Regulatory Guide (RG) 1.190, "Calculational and Dosimetry Methods for Determining Pressure Vessel Neutron Fluence." The methods developed and approved using the guidance contained in RG 1.190 are specifically intended for determining neutron fluence in the region of the RPV close to the active fuel region of the core and are not intended to apply to vessel regions significantly above and below the active fuel region of the core, nor to RVI components. Therefore, the use of RG 1.190-adherent methods to estimate neutron fluence for the RPV regions significantly above and below the active fuel region of the core and RVI components may require additional justification, even if those methods were approved by the NRC for RPV neutron fluence calculations. This program monitors in-vessel or ex-vessel dosimetry capsules and evaluates the dosimetry data, as needed. Additional in-vessel or ex-vessel dosimetry capsules dosimetry capsules may be needed when the reactor surveillance program has exhausted the available capsules for in-vessel exposure.

Evaluation and Technical Basis

1. Scope of Program: The scope of the program includes RPV and RVI components that are subject to a neutron embrittlement TLAA or other analysis involving time-dependent neutron irradiation. The program monitors neutron fluence throughout the subsequent period of extended operation for determining the susceptibility of the components to IE, IASCC, IESRC, and void swelling or distortion. The use of this program also continues to ensure the adequacy of the neutron fluence estimates by: (a) monitoring plant and core operating conditions relative to the assumptions used in the neutron fluence calculations, and (b) continuously updating the qualification database associated with the neutron fluence method as new calculational and measurement data become available for benchmarking. This program is used in conjunction with GALL-SLR Report AMP XI.M31, "Reactor Vessel Material Surveillance."

Updated neutron fluence calculations, plant modifications, and RPV surveillance program data are used to identify component locations within the scope of this program, including the beltline region of the RPV. Applicable requirements in 10 CFR Part 50, and if appropriate, plant TS, related to calculating neutron fluence estimates and incorporating those calculations into neutron irradiation analyses for the RPVs and RVIs must be met.

2. *Preventive Actions*: This program is a condition monitoring program through calculation of neutron fluence values, and continuous monitoring of their validity; thus,

there are no specific preventive actions. Because this program can be used to verify that the inputs and assumptions associated with neutron fluence in the irradiation embrittlement TLAAs (described in SRP-SLR Section 4.2) remain within their respective limits, this program can prevent those TLAAs from being outside of the acceptance criteria that are set as regulatory or design limits in the analyses. Since the program is used to determine that the inputs and assumptions associated with neutron fluence in irradiation embrittlement TLAAs will remain within their respective limits, this program does have some preventative aspects to it.

3. **Parameters Monitored or Inspected**: The program monitors component neutron fluence as determined by the neutron fluence analyses, and appropriate plant and core operating parameters that affect the calculated neutron fluence. The calculational methods, benchmarking, qualification, and surveillance data are monitored to maintain the adequacy of neutron fluence calculations. Neutron fluence levels in specific components are monitored to verify component locations within the scope of this program are identified.

Neutron fluence is estimated using a computational method that incorporates the following major elements: (1) determination of the geometrical and material input data for the reactor core, vessel and internals, and cavity; (2) determination of the characteristics of the neutron flux emitting from the core; (3) transport of the neutrons from the core to the vessel, and into the cavity; and (4) qualification of the calculational procedure.

Guidance on acceptable methods and assumptions for determining RPV neutron fluence is described in NRC RG 1.190. The use of RG 1.190-adherent methods to estimate neutron fluence for the RPV beltline regions significantly above and below the active fuel region of the core, and RVI components may require additional justification, even if those methods were approved by the NRC for RPV neutron fluence calculations.

- 4. **Detection of Aging Effects**: The program uses applicant-defined activities or methods to track the RPV and RVI component neutron fluence levels. The neutron fluence levels estimated in this program are used as input to the evaluation for determining applicable aging effects for RPV and RVI components, including evaluation of TLAAs as described in SRP-SLR Section 4.2.
- 5. **Monitoring and Trending**: Monitoring and trending of neutron fluence are needed to ensure the continued adequacy of various neutron fluence analyses as identified as TLAAs for the SLRA. When applied to RVI components and to components significantly above and below the active fuel region of the core, the program also assesses and justifies whether the current neutron fluence methodology for the CLB is acceptable for monitoring and projecting the neutron fluence values for these components during the subsequent period of extended operation, or else appropriately enhances (with justification) the program's monitoring and trending element activities accordingly on an as-needed basis. Trending is performed to ensure that plant and core operating conditions remain consistent with the assumptions used in the neutron fluence analyses and that the analyses are updated as necessary.

Neutron fluence estimates are typically determined using a combination of plant and core operating history data that address past plant operating conditions, and projections

that are intended to address future operation. Although projections for future operation may conservatively over-estimate the core neutron flux to cover potential variations in plant and core operation and increases in neutron flux at any given time, there is no explicit requirement to do so. Therefore, projections for future plant and core operation should be periodically verified to ensure that any projections used in the neutron fluence calculations remain bounding with respect to actual plant operating conditions.

This program monitors in-vessel or ex-vessel dosimetry capsules and evaluates the dosimetry data, as needed. Additional in-vessel or ex-vessel dosimetry capsules may be needed when the reactor surveillance program has exhausted the available capsules for in-vessel exposure.

6. **Acceptance Criteria**: There are no specified acceptance values for neutron fluence; the acceptance criteria relate to the different parameters that are evaluated using neutron fluence, as described in SRP-SLR Section 4.2.

NRC RG 1.190 provides guidance for acceptable methods to determine neutron fluence for the RPV beltline region. It should be noted, however, that applying RG 1.190-adherent methods to determine neutron fluence in locations other than those close to the active fuel region of the core may require additional justification regarding, for example, the level of detail used to represent the core neutron source, the methods to synthesize the three-dimensional flux field, and the order of angular quadrature used in the neutron transport calculations. The applicability of existing qualification data may also require additional justification.

Several examples of acceptable approaches used to provide the above-suggested iustification are available. The NRC staff reviewed additional gualification data in the safety evaluation approving Licensing Topical Report BWRVIP 145NP-A, "BWR Vessel Internals Project, Evaluation of Susquehanna Unit 2 Top Guide and Core Shroud Materials Samples Using RAMA Fluence Methodology.". An additional example of an approach which uses more refined nuclear and transport methods than recommended in RG 1.190, instead of additional gualification data, is available on Page 3-156 of NUREG-2181, the Safety Evaluation Report Related to the License Renewal of Sequoyah Nuclear Plant Units 1 and 2. These examples supported the qualification of different methods to estimate fluence for RVI components. Another example, specific to subsequent license renewal, is available in the NRC Staff's Safety Evaluation Report [SER] Related to the Subsequent License Renewal of Turkey Point Generating Units 3 and 4. The NRC staff's evaluation of the fluence AMP appears on Pages 3-47 – 3-51, for RPV beltline regions significantly above and below the active fuel region of the core and RVI components. In addition, at Pages 3-72 - 3-74 of that SER, the staff evaluated plant-specific fluence calculations for RVI components to demonstrate the validity of a more generic fluence estimate for downstream consideration in the aging management of those RVI components. These examples all describe ways in which applicants justified the application of RG 1.190-adherent methods, or appropriate alternatives, to evaluate fluence in regions outside the immediate, core-adjacent area of the RPV beltline.

7. **Corrective Actions**: Results that do not meet the acceptance criteria are addressed in the applicant's corrective action program under those specific portions of the quality assurance (QA) program that are used to meet Criterion XVI, "Corrective

Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the corrective actions element of this AMP for both safety-related and nonsafety-related structures and components (SCs) within the scope of this program.

The program provides for corrective actions by updating the analyses for the RPV components, or assessing the need for revising the augmented inspection bases for RVI components, if the neutron fluence assumptions in RPV analyses or augmented inspection bases for RVI components are projected to be exceeded during the subsequent period of extended operation. Acceptable corrective actions include revisions to the neutron fluence calculations to incorporate additional operating history data, as such data become available; use of improved modeling approaches to obtain more accurate neutron fluence estimates; and rescreening of RPV and RVI components when the estimated neutron fluence exceeds threshold values for specific aging mechanisms.

When the fluence monitoring activities are used to confirm the validity of existing RPV neutron irradiation embrittlement analyses and result in the need for an update of an analysis that is required by a specific 10 CFR Part 50 regulation, the corrective actions to be taken follow those prescribed in the applicable regulation.

- 8. **Confirmation Process**: The confirmation process is addressed through those specific portions of the QA program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the confirmation process element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 9. **Administrative Controls**: Administrative controls are addressed through the QA program that is used to meet the requirements of 10 CFR Part 50, Appendix B, associated with managing the effects of aging. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the administrative controls element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 10. Operating Experience: The program reviews industry and plant operating experience (OE) relevant to neutron fluence. Applicable OE affecting the neutron fluence estimate is to be considered in selecting the components for monitoring. RG 1.190 provides expectations for updating the qualification database for the neutron fluence methods via the operational experience gathered from RPV material surveillance program data. This operational experience is in accordance with the requirements of 10 CFR Part 50 Appendix H.

The program is informed and enhanced when necessary through the systematic and ongoing review of both plant-specific and industry OE including research and development such that the effectiveness of the AMP is evaluated consistent with the discussion in Appendix B of the GALL-SLR Report.

References

10 CFR Part 50, Appendix B, "Quality Assurance Criteria for Nuclear Power Plants and Fuel Reprocessing Plants." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR Part 50, Appendix G, "Fracture Toughness Requirements." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR Part 50, Appendix H, "Reactor Vessel Material Surveillance Program Requirements." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR 50.55a, "Codes and Standards." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR 50.60, "Acceptance Criteria for Fracture Prevention Measures for Lightwater Nuclear Power Reactors for Normal Operation." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR 50.61, "Fracture Toughness Requirements for Protection Against Pressurized Thermal Shock Events." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR 50.61a, "Alternate Fracture Toughness Requirements for Protection Against Pressurized Thermal Shock Events." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

NRC. Regulatory Guide 1.190, "Calculational and Dosimetry Methods for Determining Pressure Vessel Neutron Fluence." Agencywide Documents Access and Management System (ADAMS) Accession No. ML010890301. Washington, DC: U.S. Nuclear Regulatory Commission. March 2001.

. NUREG-2181, "Safety Evaluation Report Related to the License Renewal of Sequoyah Nuclear Plant Units 1 and 2." Dockets 50-327 and 50-328, ADAMS Accession No. ML15187A206. Washington, DC: U.S. Nuclear Regulatory Commission. July 2015.

. "Safety Evaluation Report Related to the Subsequent License Renewal of Turkey Point Generating Units 3 and 4." Dockets 50-250 and 50-251, ADAMS Accession No. ML19191A057. Washington, DC: U.S. Nuclear Regulatory Commission. December 2019.

Watkins, K.E., "BWR Vessel Internals Project, Evaluation of Susquehanna Unit 2 Top Guide and Core Shroud Materials Samples Using RAMA Fluence Methodology," BWRVIP-145-NP-A, ADAMS Accession No. ML100260948. Palo Alto, CA: Electric Power Research Institute. October 2009.

Proposed Revisions to FSAR Supplement

None

Proposed Revisions to AMR Items

None

APPENDIX B

Proposed Revisions to Aging Management Program XI.M2, "Water Chemistry"

Summary of Proposed Revisions

This ISG revises AMP XI.M2, "Water Chemistry," to include the latest revision of EPRI guidelines for BWR and PWR.

Basis for Revisions

EPRI issued 3002010645, "Pressurized Water Reactor Secondary Water Chemistry Guidelines," Revision 8, in 2014 from the previous version (1016555). According to EPRI, a committee of industry experts collaborated in reviewing data and generating water-chemistry guidelines, which should be used at all nuclear plants, that has been endorsed by the utility chemistry community. Approved precedent for use of the more recent version of the above guideline is documented in the NRC's SER for subsequent license renewal of Surry Units 1 and 2 (Agencywide Documents Access Management System (ADAMS) Accession No. ML20052F523)

EPRI has issued BWRVIP-190, "BWR Water Chemistry Guidelines - Mandatory, Needed, and Good Practice Guidance." Revision 1. Consistent with the staff's evaluation of an exception documented in NUREG–2205, "Safety Evaluation Report Related to the License Renewal of LaSalle County Station, Units 1 and 2," September 2016, Section 3.0.3.2.1, "Water Chemistry," the staff finds the use of BWRVIP-190, Revision 1, "BWR Vessel and Internals Project, Volume 1, BWR Water Chemistry Guidelines – Mandatory, Needed, and Good Practice Guidance," EPRI 3002002623, dated April 24, 2014, acceptable to cite.

Proposed AMP Revisions

Program Description

The main objective of this program is to mitigate loss of material due to corrosion, cracking due to stress corrosion cracking (SCC) and related mechanisms, and reduction of heat transfer due to fouling in components exposed to a treated water environment. The program includes periodic monitoring of the treated water in order to minimize loss of material or cracking.

The water chemistry program for boiling water reactors (BWRs) relies on monitoring and control of reactor water chemistry based on industry guidelines contained in the Boiling Water Reactor Vessel and Internals Project (BWRVIP)-190 (Electric Power Research Institute (EPRI) 3002002623, "BWR Vessel and Internals Project: BWR Water Chemistry Guidelines," Revision 1. 1016579). The BWRVIP-190 has three sets of guidelines: (i) one for reactor water, (ii) one for condensate and feedwater, and (iii) one for control rod drive mechanism cooling water. The water chemistry program for pressurized water reactors (PWRs) relies on monitoring and control of reactor water chemistry based on industry guidelines contained in EPRI 1014986, "PWR Primary Water Chemistry Guidelines," Revision 7 and EPRI 30020106451016555, "PWR Secondary Water Chemistry Guidelines," Revision <u>87</u>.

The water chemistry programs are generally effective in removing impurities from intermediate and high flow areas. The Generic Aging Lessons Learned for Subsequent License Renewal

(GALL-SLR) Report identifies those circumstances in which the water chemistry program is to be augmented to manage the effects of aging for license renewal. For example, the water chemistry program may not be effective in low flow or stagnant flow areas. Accordingly, in certain cases as identified in the GALL-SLR Report, verification of the effectiveness of the chemistry control program is undertaken to provide reasonable assurance that significant degradation is not occurring and the component's intended function is maintained during the subsequent period of extended operation. For these specific cases, an acceptable verification program is a one-time inspection of selected components at susceptible locations in the system.

Evaluation and Technical Basis

- 1. **Scope of Program**: The program includes components in the reactor coolant system, the engineered safety features, the auxiliary systems, and the steam and power conversion system. This program addresses the metallic components subject to aging management review that are exposed to a treated water environment controlled by the water chemistry program.
- 2. **Preventive Actions:** The program includes specifications for chemical species, impurities and additives, sampling and analysis frequencies, and corrective actions for control of reactor water chemistry. System water chemistry is controlled to minimize contaminant concentration and mitigate loss of material due to general, crevice, and pitting corrosion and cracking caused by SCC. For BWRs, maintaining high water purity reduces susceptibility to SCC, and chemical additive programs such as hydrogen water chemistry or noble metal chemical application also may be used. For PWRs, additives are used for reactivity control, to control pH and dose rates, and inhibit corrosion.
- 3. **Parameters Monitored or Inspected**: The concentrations of corrosive impurities listed in the EPRI water chemistry guidelines are monitored to mitigate loss of material, cracking, and reduction of heat transfer. Water quality also is maintained in accordance with the guidance. Chemical species and water quality are monitored by in-process methods or through sampling. The chemical integrity of the samples is maintained and verified to provide reasonable assurance that the method of sampling and storage will not cause a change in the concentration of the chemical species in the samples.
- 4. **Detection of Aging Effects**: This is a mitigation program and does not provide for detection of any aging effects of concern for the components within its scope. The monitoring methods and frequency of water chemistry sampling and testing is performed in accordance with the EPRI water chemistry guidelines and based on plant operating conditions. The main objective of this program is to mitigate loss of material due to corrosion and cracking due to SCC in components exposed to a treated water environment.
- 5. *Monitoring and Trending*: Chemistry parameter data are recorded, evaluated, and trended in accordance with the EPRI water chemistry guidelines.
- 6. **Acceptance Criteria**: Maximum levels for various chemical parameters are maintained within the system-specific limits as indicated by the limits specified in the corresponding EPRI water chemistry guidelines.

7. **Corrective Actions**: Results that do not meet the acceptance criteria are addressed in the applicant's corrective action program under those specific portions of the quality assurance (QA) program that are used to meet Criterion XVI, "Corrective Action," of Title 10 of the *Code of Federal Regulations* (10 CFR) Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the corrective actions element of this aging management program (AMP) for both safety-related and nonsafety-related structures and components (SCs) within the scope of this program.

Any evidence of aging effects or unacceptable water chemistry results are evaluated, the cause identified, and the condition corrected. When measured water chemistry parameters are outside the specified range, corrective actions are taken to bring the parameter back within the acceptable range (or to change the operational mode of the plant) within the time period specified in the EPRI water chemistry guidelines. Whenever corrective actions are taken to address an abnormal chemistry condition, increased sampling or other appropriate actions are taken and analyzed to verify that the corrective actions were effective in returning the concentrations of contaminants, such as chlorides, fluorides, sulfates, and dissolved oxygen, to within the acceptable ranges.

- 8. **Confirmation Process**: The confirmation process is addressed through those specific portions of the QA program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the confirmation process element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 9. **Administrative Controls**: Administrative controls are addressed through the QA program that is used to meet the requirements of 10 CFR Part 50, Appendix B, associated with managing the effects of aging. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the administrative controls element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 10. **Operating Experience**: The EPRI guideline documents have been developed based on plant experience and have been shown to be effective over time with their widespread use. The specific examples of operating experience (OE) are as follows:

BWR: Intergranular stress corrosion cracking (IGSCC) has occurred in small- and large-diameter BWR piping made of austenitic stainless steels (SSs) and nickelbase alloys. Significant cracking has occurred in recirculation, core spray, residual heat removal systems, and reactor water cleanup system piping welds. IGSCC has also occurred in a number of vessel internal components, including core shroud, access hole cover, top guide, and core spray spargers [U.S. Nuclear Regulatory Commission (NRC) Inspection and Enforcement Bulletin (IEB) 80-13, NRC Information Notice (IN) 95-17, NRC Generic Letter (GL) 94-03, and NUREG–1544]. No occurrence of SCC in piping and other components in standby liquid control systems exposed to sodium pentaborate solution has ever been reported (NUREG/CR–6001). *PWR Primary System:* The potential for SCC-type mechanisms might normally occur because of inadvertent introduction of contaminants into the primary coolant system, including contaminants introduced from the free surface of the spent fuel pool (which can be a natural collector of airborne contaminants) or the introduction of oxygen during plant cooldowns (NRC IN 84–18). Ingress of demineralizer resins into the primary system has caused IGSCC of Alloy 600 vessel head penetrations (NRC IN 96-11, NRC GL 97-01).

Inadvertent introduction of sodium thiosulfate into the primary system has caused IGSCC of steam generator tubes. SCC has occurred in safety injection lines (NRC INs 97-19 and 84-18), charging pump casing cladding (NRC INs 80-38 and 94-63), instrument nozzles in safety injection tanks (NRC IN 91-05), and safety-related SS piping systems that contain oxygenated, stagnant, or essentially stagnant borated coolant (NRC IN 97-19). Steam generator tubes and plugs and Alloy 600 penetrations have experienced primary water SCC (NRC INs 89-33, 94-87, 97-88, 90-10, and 96-11; NRC Bulletin 89-01 and its two supplements). IGSCC-induced circumferential cracking has occurred in PWR pressurizer heater sleeves (NRC IN 2006-27).

PWR Secondary System: Steam generator tubes have experienced outside diameter stress corrosion cracking, intergranular attack, wastage, and pitting (NRC IN 97-88, NRC GL 95-05). Carbon steel support plates in steam generators have experienced general corrosion. The steam generator shell has experienced pitting and SCC (NRC INs 82-37, 85-65, and 90-04). Extensive buildup of deposits at steam generator tube support holes can result in flow-induced vibrations and tube cracking (NRC-IN-2007-37).

Such OE has provided feedback to revisions of the EPRI water chemistry guideline documents.

The program is informed and enhanced when necessary through the systematic and ongoing review of both plant-specific and industry OE including research and development such that the effectiveness of the AMP is evaluated consistent with the discussion in Appendix B of the GALL-SLR Report.

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Proposed Revisions to FSAR Supplement

Table XI-01. FSAR Supplement Summaries for GALL-SLR Report Chapter XI Aging Management Programs					
AMP	GALL-SLR Program	Description of Program	Implementation Schedule*		
XI.M2	Water Chemistry	This program mitigates aging effects of loss of material due to corrosion, cracking due to SCC, and related mechanisms, and reduction of heat transfer due to fouling in components exposed to a treated water environment. Chemistry programs are used to control water chemistry for impurities (e.g., chloride, fluoride, and sulfate) that accelerate corrosion. This program relies on monitoring and control of water chemistry to keep peak levels of various contaminants below the system-specific limits, based on EPRI guidelines (a) BWRVIP-190 (EPRI 1016579 3002002623, BWR Water Chemistry Guidelines 2008-2014 Revision) for BWRs or (b) EPRI 1014986 (PWR Primary Water Chemistry – Revision 7) and EPRI 1016555 3002010645 (PWR Secondary Water Chemistry Revision 78) for PWRs.	Program is implemented 6 months prior to the subsequent period of extended operation		

Proposed Revisions to AMR Items

None

APPENDIX C

Proposed Revisions to AMP XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"

Summary of Proposed Revisions

The "acceptance criteria" program element of GALL-SLR AMP XI.M12 is changed to add the 2019 Edition of ASME Code, Section XI, Non-mandatory Appendix C, which provides flaw evaluation procedures for cast austenitic stainless steel (CASS) with ferrite content \geq 20 percent.

Basis for Revisions

Non-mandatory Appendix C to the 2019 Edition of ASME Code, Section XI provides the flaw evaluation procedures for CASS with ferrite content \ge 20 percent¹ The prior edition of the Code did not provide flaw evaluation methods for CASS with ferrite content \ge 20 percent. The flaw evaluation procedures in the 2019 Edition of the Code were developed by considering the ferrite content, fracture toughness, tensile data of CASS materials and the relevant elastic-plastic correction factors (Z-factors) as a function of ferrite content.

Currently, rulemaking activities are ongoing to incorporate by reference the 2019 Edition of ASME Code, Section XI in 10 CFR 50.55a. Given the ongoing rulemaking status, the NRC staff finds that Appendix C to the 2019 Edition of ASME Code, Section XI may be used in GALL-SLR AMP XI.M12 until the appendix is formally incorporated by reference in 10 CFR 50.55a. Once the appendix is incorporated by reference in 10 CFR 50.55a, the program may use the appendix as incorporated by reference in 10 CFR 50.55a.

Proposed AMP Revisions

Program Description

The reactor coolant system components are inspected in accordance with the American Society of Mechanical Engineers Boiler and Pressure Vessel Code (ASME Code), Section XI². This inspection is augmented to detect the effects of loss of fracture toughness due to thermal aging embrittlement of cast austenitic stainless steel (CASS) piping components except for valve bodies. This aging management program (AMP) includes determination of the potential significance of thermal aging embrittlement of CASS components based on casting method, molybdenum content, and percent ferrite. For components for which thermal aging embrittlement is "potentially significant" as defined below, aging management is accomplished through either qualified visual inspections, such as enhanced visual examination (EVT-1); (b) a qualified ultrasonic testing (UT) methodology; or (c) a component-specific flaw tolerance evaluation in accordance with the ASME Code, Section XI. Additional inspection or evaluations to demonstrate that the material has adequate fracture toughness are not required for components

¹ PVP2017-66100, "Technical Basis for Flaw Acceptance Criteria for Cast Austenitic Stainless Steel Piping," D.J. Shim et al., Proceedings of the ASME 2017 Pressure Vessels and Piping Conference, July 16 20, 2017, Waikoloa, Hawaii, United States.

² GALL-SLR Report. Chapter 1, Table 1, identifies the ASME Code Section XI editions and addenda that are acceptable to use for this AMP.

for which thermal aging embrittlement in-is not significant. The scope of the program includes <u>ASME Code Class 1 piping all primary pressure boundary</u> components constructed from CASS with service conditions above 250 °C (Celsius) [482 °F (Fahrenheit)].

For pump casings, as an alternative to the screening and other actions described above, no further actions are needed if applicants demonstrate that the original flaw tolerance evaluation performed as part of Code Case N-481 implementation remains bounding and applicable for the subsequent license renewal (SLR) period or the evaluation is revised to be applicable for 80 years. For valve bodies, based on the results of the assessment documented in the letter dated May 19, 2000, from Christopher Grimes, U.S. Nuclear Regulatory Commission (NRC), to Douglas Walters, Nuclear Energy Institute (May 19, 2000 NRC letter), screening for significance of thermal aging embrittlement is not required. The existing ASME Code, Section XI inspection requirements are adequate for valve bodies.

Reactor vessel internal (RVI) <u>components</u> fabricated from CASS are not within the scope of this AMP. GALL-SLR Report AMP XI.M9, "BWR Vessel Internals" contains aging management guidance for CASS RVI components of boiling water reactors (BWRs). GALL-SLR Report AMP XI.M16A, "PWR Vessel Internals" contains aging management guidance for CASS RVI components of pressurized water reactors (PWRs).

Evaluation and Technical Basis

1. **Scope of Program**: This program manages loss of fracture toughness in ASME Code Class 1 piping components made from CASS. The program includes screening criteria to determine which CASS components have the potential for significant loss of fracture toughness due to thermal aging embrittlement and require augmented inspection. The screening criteria are applicable to all primary pressure boundary components constructed from CASS with service conditions above 250 °C [482 °F]. The screening criteria for the significance of thermal aging embrittlement are not applicable to niobiumcontaining steels; such steels require evaluation on a case-by-case basis.

Based on the criteria set forth in the May 19, 2000, NRC letter, the potential significance of thermal aging embrittlement of CASS materials is determined in terms of casting method, molybdenum content, and ferrite content. For low-molybdenum content steels {SA-351 Grades CF3, CF3A, CF8, CF8A or other steels with ≤ 0.5 weight percent [wt.%] Mo}, only static-cast steels with ≥ 20 percent ferrite are potentially susceptible to thermal embrittlement. Static-cast low-molybdenum steels with ≤ 20 percent ferrite and all centrifugal-cast low-molybdenum steels are not susceptible. For high-molybdenum content steels (SA-351 Grades CF3M, CF3MA, and CF8M or other steels with 2.0 to 3.0 wt.% Mo), static-cast steels with ≥ 14 percent ferrite and centrifugal-cast steels with ≥ 20 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 14 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 20 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 14 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 20 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 14 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 14 percent ferrite and centrifugal-cast high-molybdenum steels with ≤ 20 percent ferrite, thermal aging embrittlement is not significant, (i.e., screens out). The thermal embrittlement screening criteria of CASS with different molybdenum and ferrite contents are summarized in Table XI.M12-1, "Thermal Embrittlement Screening Criteria."

In the significance screening method, ferrite content is calculated by using the Hull's equivalent factors (described in NUREG/CR–4513, Revision 1) or a staff-approved method for calculating delta ferrite in CASS materials. A fracture toughness value of 255 kilo-joules per square meter (kJ/m²) [1,450 inch-pounds per square inch] at a crack

extension of 2.5 millimeters [0.1 inch] is used to differentiate between CASS materials for which thermal aging embrittlement is not significant and those for which thermal aging embrittlement is potentially significant. Extensive research data indicate that for CASS materials without the potential for significant thermal aging embrittlement, the saturated lower-bound fracture toughness is greater than 255 kJ/m² (NUREG/CR–4513, Revision 1).

Table XI.M12-1. Thermal Embrittlement Screening Criteria						
Molybdenum (Mo) Content	Fe Content	Casting Method	Potentially Significant (Screens In)	Not Significant (Screens Out)		
Low or ≤ 0.5 wt.%	>20% ferrite	Static	х	—		
Low or ≤ 0.5 wt.%	≤20% ferrite	Static	—	Х		
Low or ≤ 0.5 wt.%	Any	Centrifugal	—	Х		
High or 2.0-3.0 wt.%	>14% ferrite	Static	Х	—		
High or 2.0-3.0 wt.%	>20% ferrite	Centrifugal	х	_		
High or 2.0-3.0 wt.%	≤14% ferrite	Static		X		
High or 2.0-3.0 wt.%	≤20% ferrite	Centrifugal	_	Х		

For valve bodies, screening for significance of thermal aging embrittlement is not needed (and thus there are no AMR items). For valve bodies greater than 4 inches nominal pipe size (NPS), the existing ASME Code, Section XI inspection requirements are adequate. ASME Code, Section XI, Subsection IWB requires only surface examination of valve bodies less than 4 inches NPS. For these valve bodies less than 4 inches NPS, the adequacy of inservice inspection (ISI) according to ASME Code, Section XI has been demonstrated by an NRC-performed bounding integrity analysis (May 19, 2000 letter). For pump casings, as an alternative to screening for significance of thermal aging, no further actions are needed if applicants demonstrate that the original flaw tolerance evaluation performed as part of Code Case N-481 implementation remains bounding and applicable for the SLR period, or the evaluation is revised to be applicable to 80 years.

- 2. *Preventive Actions*: This program is a condition monitoring program and does not mitigate thermal aging embrittlement.
- 3. **Parameters Monitored or Inspected**: The program monitors the effects of loss of fracture toughness on the intended function of the component by identifying the CASS materials that are susceptible to thermal aging embrittlement.

The program does not directly monitor for loss of fracture toughness that is induced by thermal aging; instead, the impact of loss of fracture toughness on component integrity is

indirectly managed by using visual or volumetric examination techniques to monitor for cracking in the components.

4. **Detection of Aging Effects**: For valve bodies, and other "not susceptible" CASS piping components, no additional inspection or evaluations are needed to demonstrate that the material has adequate fracture toughness.

For piping components for which thermal aging embrittlement is "potentially significant," the AMP provides for qualified inspections of the base metal, such as EVT-1 or a qualified UT methodology, with the scope of the inspection covering the portions determined to be limiting from the standpoint of applied stress, operating time, and environmental considerations. Examination methods that meet the criteria of the ASME Code, Section XI, Appendix VIII are acceptable. Alternatively, a plant-specific or component-specific flaw tolerance evaluation, using specific geometry, stress information, material properties, and ASME Code, Section XI can be used to demonstrate that the thermally-embrittled material has adequate toughness. For CASS piping, UT may be performed in accordance with the methodology of Code Case N-824, as conditioned by Title 10 of the *Code of Federal Regulations* (10 CFR) 50.55a.

- 5. **Monitoring and Trending**: Inspection schedules in accordance with ASME Code, Section XI, IWB-2400 or IWC-2400, reliable examination methods, and qualified inspection personnel provide timely and reliable detection of cracks. If flaws are detected, the period of acceptability is determined from analysis of the flaw, depending on the crack growth rate and mechanism.
- 6. Acceptance Criteria: Flaws detected in CASS components are evaluated in accordance with the applicable procedures of ASME Code, Section XI. The most recent versions of the ASME Code, Section XI incorporated by reference in 10 CFR 50.55a (2007 editionthrough 2008 addendae.g., 2010 and 2013 Editions), do not contain any evaluation procedures applicable to CASS with ferrite content \geq 20 percent. (Nonmandatory Appendix C to the 2013 Edition of ASME Code, Section XI states that flaw evaluation methods for CASS with \geq 20 percent ferrite are currently in the course of preparation.) Therefore, methods used for evaluations of flaws detected in CASS piping or components containing \geq 20 percent ferrite, and methods used for flaw toleranceevaluations of such components, must be approved by the NRC staff on a case-bycase basis until such methods are incorporated into editions of the ASME Code, Section XI or code cases that are incorporated by reference in 10 CFR 50.55a, or in-NRC-approved code cases, as documented in the latest revision to Regulatory Guide-(RG) 1.147. Non-mandatory Appendix C to the 2019 Edition of ASME Code. Section XI has not yet been incorporated by reference in 10 CFR 50.55a. Nonmandatory Appendix C to the 2019 ASME Code, Section XI, provides flaw evaluation procedures for CASS with ferrite content \geq 20 percent. Those procedures may be used for flaw evaluations or flaw tolerance evaluations in this program until Appendix C to the 2019 Edition of ASME Code, Section XI is incorporated by reference in 10 CFR 50.55a. Once it is incorporated by reference in 10 CFR 50.55a. the evaluation procedures, as incorporated by reference in 10 CFR 50.55a, may be used in this program. This program may also use the flaw evaluation or flaw tolerance evaluation methods in the NRC-approved code cases that are documented in the latest revision of Regulatory Guide 1.147. NUREG/CR-4513, Revision 1 provides methods for predicting the fracture toughness of thermally aged CASS materials with

delta ferrite content up to 25 percent.

7. **Corrective Actions:** Results that do not meet the acceptance criteria are addressed in the applicant's corrective action program under those specific portions of the quality assurance (QA) program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the corrective actions element of this AMP for both safety-related and nonsafety-related structures and components (SCs) within the scope of this program.

Repair and replacement are performed in accordance with ASME Code, Section XI, IWA-4000.

- 8. **Confirmation Process**: The confirmation process is addressed through those specific portions of the QA program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the confirmation process element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 9. **Administrative Controls**: Administrative controls are addressed through the QA program that is used to meet the requirements of 10 CFR Part 50, Appendix B, associated with managing the effects of aging. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the administrative controls element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 10. **Operating Experience**: The AMP was developed by using research data obtained on both laboratory-aged and service-aged materials. Based on this information, the effects of thermal aging embrittlement on the intended function of CASS components will be effectively managed.

The program is informed and enhanced when necessary through the systematic and ongoing review of both plant-specific and industry operating experience including research and development such that the effectiveness of the AMP is evaluated consistent with the discussion in Appendix B of the GALL-SLR Report.

References

10 CFR Part 50, Appendix B, "Quality Assurance Criteria for Nuclear Power Plants and Fuel Reprocessing Plants." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR 50.55a, "Codes and Standards." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

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Maxin, Mark J., letter to Rick Libra (BWRVIP Chairman), Safety Evaluation for Electric Power Research Institute (EPRI) Boiling Water Reactor Vessel and Internals project (BWRVIP) Report TR-105696-R6 (BWRVIP-03), Revision 6, "BWR Vessel and Internals Examination Guidelines (TAC No MC2293)." June 2008. ADAMS Accession No. ML081500814.

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_____. Regulatory Guide 1.147, Revision 17, "Inservice Inspection Code Case Acceptability." Washington, DC: U.S. Nuclear Regulatory Commission. August 2014.

Proposed Revisions to FSAR Supplement

None

Proposed Revisions to AMR Items

None

³ GALL-SLR Report Chapter I, Table 1, identifies the ASME Code Section XI editions and addenda that are acceptable to use for this AMP.

APPENDIX D

Proposed Revisions to AMP XI.M21A, "Closed Treated Water System"

Summary of Proposed Revisions

This ISG revises AMP XI.M21A, "Closed Treated Water Systems," to include the latest revision of EPRI closed cooling water chemistry guideline.

Basis for Revisions

EPRI issued 3002000590, "Closed Cooling Water Chemistry Guideline," Revision 2 in 2013 from the previous version (1007820). According to EPRI, a committee of industry experts collaborated in reviewing data and generating water-chemistry guidelines, which should be used at all nuclear plants, that has been endorsed by the utility chemistry community. Approved precedents for use of the more recent version of the above guideline are documented in the NRC staff's SERs for subsequent license renewal (SLR) of Turkey Point and Peach Bottom (Agencywide Documents Access Management System (ADAMS) Accession Nos. ML19191A057, and ML20044D902, respectively).

Proposed AMP Revisions

Program Description

Nuclear power plants contain many closed, treated water systems. These systems undergo water treatment to control water chemistry and prevent corrosion (i.e., treated water systems). These systems are also recirculating systems in which the rate of recirculation is much higher than the rate of addition of makeup water (i.e., closed systems). This is a mitigation program that also includes condition monitoring to verify the effectiveness of the mitigation activities. The program includes: (a) water treatment, including the use of corrosion inhibitors, to modify the chemical composition of the water such that the function of the equipment is maintained and such that the effects of corrosion are minimized; (b) chemical testing of the water to demonstrate that the water treatment program maintains the water chemistry within acceptable guidelines; and (c) inspections to determine the presence or extent of degradation. Depending on the water treatment program selected for use in association with this aging management program (AMP) and/or plant operating experience (OE), this program also may include corrosion monitoring (e.g., corrosion coupon testing) and microbiological testing.

The water used in systems covered by this AMP may be, but need not be, demineralized and receives chemical treatment, including corrosion inhibitors, unless the systems meet the industry guidance for pure water systems. Otherwise, untreated water systems are addressed using other AMPs, such as Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components (XI.M38). Examples of systems managed by this AMP include closed-cycle cooling water (CCCW) systems (as defined by the U.S. Nuclear Regulatory Commission (NRC) Generic

Letter (GL) 89-13⁴); closed portions of heating, ventilation, and air conditioning systems; and diesel generator cooling water. Examples of systems not addressed by this AMP include those systems containing boiling water reactor (BWR) coolant, pressurized water reactor (PWR) primary and secondary water, and PWR/BWR condensate that does not contain corrosion inhibitors. Aging in these systems is managed by the water chemistry AMP (XI.M2) and the American Society of Mechanical Engineers Boiler and Pressure Vessel Code (ASME Code), Section XI, Inservice Inspection, Subsections IWB, IWC, and IWD AMP (XI.M1).⁵ Treated fire water systems, if present, are also not included in this AMP.

Evaluation and Technical Basis

- 1. **Scope of Program**: This program manages the aging effects of loss of material due to corrosion, cracking due to stress corrosion cracking (SCC), and reduction of heat transfer due to fouling of the internal surfaces of piping, piping components, piping elements and heat exchanger components fabricated from any material and exposed to treated water.
- 2. **Preventive Actions**: This program mitigates the aging effects of loss of material, cracking, and reduction of heat transfer through water treatment. The water treatment program includes corrosion inhibitors and is designed to maintain the function of associated equipment and minimize the corrosivity of the water and the accumulation of corrosion products that can foul heat transfer surfaces.
- 3. **Parameters Monitored or Inspected**: This program monitors water chemistry parameters (preventive monitoring) and the condition of surfaces exposed to the water (condition monitoring). Depending on the water treatment program selected for use in association with this AMP and/or plant OE, this program may also include corrosion monitoring (e.g., corrosion coupon testing) and microbiological testing.

Water chemistry parameters (such as the concentration of iron, copper, silica, oxygen, and hardness, alkalinity, specific conductivity, and pH) are monitored because maintenance of optimal water chemistry prevents loss of material and cracking due to corrosion and SCC. The specific water chemistry parameters monitored and the acceptable range of values for these parameters are in accordance with the Electric Power Research Institute (EPRI) <u>10078203002000590</u> "Closed Cooling Water Chemistry Guideline," which is used in its entirety for the water chemistry control or guidance.

The visual appearance of surfaces is evaluated for evidence of loss of material. The results of surface or volumetric examinations are evaluated for surface discontinuities indicative of cracking. The heat transfer capability of heat exchanger

⁴ NRC GL 89-13 defines a service water system as "the system or systems that transfer heat from safetyrelated structures, systems, or components to the ultimate heat sink." NRC GL 89-13 further defines a closed-cycle system as a part of the service water system that is not subject to significant sources of contamination, one in which water chemistry is controlled and in which heat is not directly rejected to an ultimate heat sink.

⁵ GALL-SLR Report Chapter I, Table 1, identifies the ASME Code Section XI editions and addenda that are acceptable to use for this AMP.

surfaces is evaluated by either visual inspections to determine surface cleanliness, or functional testing to verify that design heat removal rates are maintained.

4. **Detection of Aging Effects:** In this program, aging effects are detected through water testing and periodic inspections. Water testing determines whether the water treatment program effectively maintains acceptable water chemistry. Water testing frequency is conducted in accordance with the selected water treatment program.

Because the control of water chemistry may not be fully effective in mitigating the aging effects, inspections are conducted. Visual inspections of internal surfaces are conducted whenever the system boundary is opened. At a minimum, in each 10-year period during the subsequent period of extended operation, a representative sample of 20 percent of the population (defined as components having the same material, water treatment program, and aging effect combination) or a maximum of 25 components per population at each unit is inspected using techniques capable of detecting loss of material, cracking, and fouling, as appropriate. The 20 percent minimum is surface area inspected unless the component is measured in linear feet, such as piping. In that case, any combination of 1-foot length sections and components can be used to meet the recommended extent of 25 inspections. Technical justification for an alternative sampling methodology is included in the program's documentation. For multi-unit sites where the sample size is not based on the percentage of the population, it is acceptable to reduce the total number of inspections at the site as follows. For two-unit sites, 19 components are inspected per unit and for a three-unit site, 17 components are inspected per unit. In order to conduct 17 or 19 inspections at a unit in lieu of 25, the subsequent license renewal application includes the basis for why the operating conditions at each unit are sufficiently similar (e.g., flowrate, chemistry, temperature, excursions) to provide representative inspection results. The basis should include consideration of potential differences such as the following:

- Have power uprates been performed and, if so, could more aging have occurred on one unit that has been in the uprate period for a longer time period?
- Are there any systems which have had an out-of-spec water chemistry condition for a longer period of time or out-of-spec conditions occur more frequently?

If degradation is identified in the initial sample, additional samples are inspected to determine the extent of the condition.

The ongoing opportunistic visual inspections are credited towards the representative samples for the loss of material and fouling; however, surface or volumetric examinations are used to detect cracking. The inspections focus on the components most susceptible to aging because of time in service and severity of operating conditions, including locations where local conditions may be significantly more severe than those in the bulk water (e.g., heat exchanger tube surfaces).

Inspections and tests are performed by personnel qualified in accordance with site procedures and programs to perform the specified task. Inspections within the scope

of the ASME Code should follow procedures consistent with the ASME Code. Non-ASME Code inspections follow site procedures that include requirements for items such as lighting, distance, offset, surface coverage, presence of protective coatings, and cleaning processes.

- 5. **Monitoring and Trending:** Water chemistry data are evaluated against the standards contained in the selected water treatment program. These data are trended, so corrective actions are taken, based on trends in water chemistry, prior to loss of intended function. Where practical, identified degradation is projected until the next scheduled inspection. Results are evaluated against acceptance criteria to confirm that the sampling bases (e.g., selection, size, frequency) will maintain the components' intended functions throughout the subsequent period of extended operation based on the projected rate and extent of degradation.
- 6. **Acceptance Criteria**: Water chemistry concentrations are maintained within the limits specified in the selected industry standard documents. Due to the water chemistry controls, no age-related degradation is expected. Therefore, any detectable loss of material, cracking, or fouling is evaluated in the corrective action program.
- 7. **Corrective Actions:** Results that do not meet the acceptance criteria are addressed in the applicant's corrective action program under those specific portions of the quality assurance (QA) program that are used to meet Criterion XVI, "Corrective Action," of Title 10 of the *Code of Federal Regulations* (10 CFR) Part 50, Appendix B. Appendix A of the Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the corrective actions element of this AMP for both safety-related and nonsafety-related structures and components (SCs) within the scope of this program.

Water chemistry concentrations that are not in accordance with the selected water treatment program should be returned to the normal operating range within the prescribed timeframe for each action level. If fouling is identified, the overall effect is evaluated for reduction of heat transfer, flow blockage, and loss of material.

If the cause of the aging effect for each applicable material and environment is not corrected by repair or replacement for all components constructed of the same material and exposed to the same environment, additional inspections are conducted if one of the inspections does not meet acceptance criteria. The number of increased inspections is determined in accordance with the site's corrective action process; however, there are no fewer than five additional inspections for each inspection that did not meet acceptance criteria, or 20 percent of each applicable material, environment, and aging effect combination is inspected, whichever is less. If subsequent inspections do not meet acceptance criteria, an extent of condition and extent of cause analysis is conducted to determine the further extent of inspections. Additional samples are inspected for any recurring degradation to ensure corrective actions appropriately address the associated causes. At multi-unit sites, the additional inspections include inspections at all of the units with the same material, environment, and aging effect combination. The additional inspections are completed within the interval (e.g., refueling

outage interval, 10-year inspection interval) in which the original inspection was conducted.

- 8. **Confirmation Process**: The confirmation process is addressed through those specific portions of the QA program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the confirmation process element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 9. **Administrative Controls**: Administrative controls are addressed through the QA program that is used to meet the requirements of 10 CFR Part 50, Appendix B, associated with managing the effects of aging. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the administrative controls element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 10. Operating Experience: Degradation of CCCW systems due to corrosion product buildup [Licensee Event Report (LER) 327/1993-029] or through-wall cracks in supply lines (LER 280/1991-019) has been observed in operating plants. In addition, SCC of stainless steel reactor recirculation pump seal heat exchanger coils has been attributed to localized boiling of the closed cooling water, concentrating water impurities on the coil surfaces (LER 263/2014-001). Accordingly, OE demonstrates the need for this program.

The program is informed and enhanced when necessary through the systematic and ongoing review of both plant-specific and industry OE including research and development such that the effectiveness of the AMP is evaluated consistent with the discussion in Appendix B of the GALL-SLR Report.

References

10 CFR Part 50, Appendix B, "Quality Assurance Criteria for Nuclear Power Plants and Fuel Reprocessing Plants." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

10 CFR 50.55a, "Codes and Standards." Washington, DC: U.S. Nuclear Regulatory Commission. 2016.

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EPRI. EPRI <u>10078203002000590</u>, "Closed Cooling Water Chemistry Guideline<u>,</u> <u>Revision 2,</u>" Palo Alto, California: Electric Power Research Institute. <u>April</u><u>2004December 2013</u>.

Flynn, Daniel. The Nalco Water Handbook. Nalco Company. 2009.

⁶GALL-SLR Report Chapter I, Table 1, identifies the ASME Code Section XI editions and addenda that are acceptable to use for this AMP

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Licensee Event Report 280/1991-019, "Loss of Containment Integrity due to Crack in Component Cooling Water Piping." https://lersearch.inl.gov/LERSearchCriteria.aspx. October 1991.

Licensee Event Report 327/1993-029, "Inoperable Check Valve in the Component Cooling System as a Result of a Build-Up of Corrosion Products between Valve Components." https://lersearch.inl.gov/LERSearchCriteria.aspx. December 1993.

NRC. Generic Letter 89-13, "Service Water System Problems Affecting Safety-Related Components." Washington, DC: U.S. Nuclear Regulatory Commission. July 1989.

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Proposed Revisions to FSAR Supplement

AMP	GALL-SLR	Description of Program	Implementation
	Program		Schedule
XI.21A	Closed Treated Water Systems	This is a mitigation program that also includes a condition monitoring program to verify the effectiveness of the mitigation activities. The program consists of: (a) water treatment, including the use of corrosion inhibitors, to modify the chemical composition of the water such that the effects of corrosion are minimized; (b) chemical testing of the water so that the water treatment program maintains the water chemistry within acceptable guidelines; and (c) inspections to determine the presence or extent of degradation. The program uses as applicable, EPRI 10078203002000590, Closed Cooling Water Chemistry Guideline, and includes corrosion	Program and SLR enhancements, when applicable, are implemented 6 months prior to the subsequent period of extended operation.
		coupon testing and microbiological testing.	

Proposed Revisions to AMR Items

None

APPENDIX E

Proposed Revisions to Aging Management Review Line Items Associated with AMP XI.M26, "Fire Protection"

Summary of Proposed Revisions

This ISG adds new AMR Items VII.G.A-805, VII.G.A-806, and VII.G.A-807 to GALL-SLR Table VII.G, "Fire Protection," and makes conforming changes to SRP-SLR Table 3.3-1, "Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report."

Basis for Revisions

VII.G.A-805:	New AMR item added to reduce the number of materials, environments, and aging effects that were not identified in the GALL-SLR Report.			
	This item manages loss of material, change in material properties, cracking, delamination, and separation for subliming compounds (Thermo-lag®, Darmatt [™] , 3M [™] Interam [™] , and other similar materials) exposed to air.			
	The periodic inspections recommended by AMP XI.M26, "Fire Protection," are capable of detecting these aging effects for these materials.			
VII.G.A-806:	New AMR item added to reduce the number of materials, environments, and aging effects that were not identified in the GALL-SLR Report.			
	This item manages loss of material, change in material properties, cracking, delamination, and separation for cementitious coatings (Pyrocrete, BIO™ K-10 Mortar, Cafecote, and other similar materials) exposed to air.			
	The periodic inspections recommended by AMP XI.M26 are capable of detecting these aging effects for these materials.			
VII.G.A-807:	New AMR item added to reduce the number of materials, environments, and aging effects that were not identified in the GALL-SLR Report.			
	This item manages loss of material, change in material properties, cracking, delamination, and separation for silicates (Marinite®, Kaowool™, Cerafiber®, Cera® blanket, or other similar materials) exposed to air.			
	The periodic inspections recommended by AMP XI.M26 are capable of detecting these aging effects for these materials			

Proposed AMP Revisions

None

Proposed Revisions to FSAR Supplement

None

<u>Proposed Revisions to GALL-SLR Table VII G</u> Note – this table is provided below in its entirety. The only changes to this table are the addition of the following three items near the end of the table: VII.G.A-805, VII.G.A-806, and VII.G.A-807.

VII Table G	AUXILIARY Fire Protec	AUXILIARY SYSTEMS Fire Protection							
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation	
N	VII.G.A-532	3.3-1, 193	Any	Steel	Raw water, raw water (potable)	Long-term loss of material due to general corrosion	AMP XI.M32, "One-Time Inspection"	No	
N	VII.G.A-439	3.3-1, 193	Any	Steel	Treated water	Long-term loss of material due to general corrosion	AMP XI.M32, "One-Time Inspection"	No	
М	VII.G.A-19	3.3-1, 057	Fire barrier penetration seals	Elastomer	Air, condensation	Hardening, loss of strength, shrinkage due to elastomer degradation	AMP XI.M26, "Fire Protection"	No	
N	VII.G.A-789	3.3-1, 255	Fire damper assemblies	Any	Air	Loss of material due to general, pitting, crevice corrosion; cracking due to SCC; hardening, loss of strength, shrinkage due to elastomer degradation	AMP XI.M26, "Fire Protection"	No	
M	VII.G.AP-149	3.3-1, 063	Fire hydrants	Steel	Air – outdoor, raw water, raw water (potable), treated water	Loss of material due to general, pitting, crevice corrosion; flow blockage due to fouling (raw water, raw water (potable) only)	AMP XI.M27, "Fire Water System"	No	
М	VII.G.A-21	3.3-1, 059	Fire rated doors	Steel	Air	Loss of material due to wear	AMP XI.M26, "Fire Protection"	No	
VII	AUXILIARY	SYSTEMS							
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Table G	Fire Protec	tion							
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation	
N	VII.G.A-623	3.3-1, 185	Fire water storage tanks	Aluminum	Air, condensation, soil, concrete, raw water, raw water (potable), treated water	Cracking due to SCC	AMP XI.M27, "Fire Water System"	No	
N	VII.G.A-744	3.3-1, 215	Fire water storage tanks	Aluminum	Air, condensation, soil, concrete, raw water, raw water (potable), treated water	Loss of material due to pitting, crevice corrosion	AMP XI.M27, "Fire Water System"	No	
N	VII.G.A-745	3.3-1, 216	Fire water storage tanks	Stainless steel	Air, condensation, soil, concrete	Cracking due to SCC	AMP XI.M27, "Fire Water System"	No	
N	VII.G.A-747	3.3-1, 218	Fire water storage tanks	Stainless steel	Air, condensation, soil, concrete, raw water, raw water (potable), treated water	Loss of material due to pitting, crevice corrosion, MIC (water and soil environment only)	AMP XI.M27, "Fire Water System"	No	
М	VII.G.A-412	3.3-1, 136	Fire water storage tanks	Steel	Air, condensation, soil, concrete, raw water, raw water (potable), treated water	Loss of material due to general, pitting, crevice corrosion, MIC (raw water, raw water (potable), treated water, soil only)	AMP XI.M27, "Fire Water System"	No	

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protec	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.G.A-650	3.3-1, 198	Fire water system piping, piping components, heat exchanger, heat exchanger components with only a leakage boundary (spatial) or structural integrity (attached) intended function	Metallic	Any except soil, concrete	Loss of material due to general (steel, copper alloy only), pitting, crevice corrosion, MIC (all metallic materials except aluminum; in liquid environments only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.G.A-649	3.3-1, 197	Fire water system piping, piping components, heat exchanger, heat exchanger components with only a leakage boundary (spatial) or structural integrity (attached) intended function	Metallic	Any external environment except soil, concrete	Loss of material due to general (steel, copper alloy only), pitting, crevice corrosion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	tion		1		1		
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
М	VII.G.AP-150	3.3-1, 058	Halon/carbon dioxide fire suppression system piping, piping components	Steel	Air – indoor uncontrolled, air – outdoor, condensation	Loss of material due to general, pitting, crevice corrosion	AMP XI.M26, "Fire Protection"	No
N	VII.G.A-565	3.3-1, 161	Heat exchanger tubes	Copper alloy	Condensation	Reduction of heat transfer due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
М	VII.G.AP-187	3.3-1, 042	Heat exchanger tubes	Stainless steel, copper alloy, titanium	Raw water, raw water (potable), treated water	Cracking due to SCC (titanium only), reduction of heat transfer due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.G.A-791	3.3-1, 257	Heat exchanger tubes	Steel, stainless steel, copper alloy	Lubricating oil	Reduction of heat transfer due to fouling	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
N	VII.G.A-765	3.3-1, 236	Heat exchanger tubes	Titanium	Treated water	Cracking due to SCC, reduction of heat transfer due to fouling	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No
М	VII.G.A-415	3.3-1, 140	Piping components with internal coatings/linings	Gray cast iron, ductile iron with internal coating/lining	Closed-cycle cooling water, raw water, raw water (potable), treated water, waste water	Loss of material due to selective leaching	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.G.AP-129	3.3-1, 071	Piping, piping components	Aluminum	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No
N	VII.G.AP- 129a	3.3-1, 071	Piping, piping components	Aluminum	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No
N	VII.G.AP-162	3.3-1, 099	Piping, piping components	Aluminum	Lubricating oil	Loss of material due to pitting, crevice corrosion	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
М	VII.G.AP-180	3.3-1, 065	Piping, piping components	Aluminum	Raw water, treated water, raw water (potable)	Loss of material due to pitting, crevice corrosion; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No
N	VII.G.A-451a	3.3-1, 189	Piping, piping components	Aluminum	Air, condensation, raw water, raw water (potable), waste water	Cracking due to SCC	AMP XI.M32, "One-Time Inspection"	Yes
N	VII.G.A-451b	3.3-1, 189	Piping, piping components	Aluminum	Air, condensation, raw water, raw water (potable), waste water	Cracking due to SCC	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.G.A-451c	3.3-1, 189	Piping, piping components	Aluminum	Air, condensation, raw water, raw water (potable), waste water	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes
Ν	VII.G.A-451d	3.3-1, 189	Piping, piping components	Aluminum	Air, condensation, raw water, raw water (potable), waste water	Cracking due to SCC	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
М	VII.G.AP-132	3.3-1, 069	Piping, piping components	Copper alloy	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	Νο
N	VII.G.AP- 132a	3.3-1, 069	Piping, piping components	Copper alloy	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No
М	VII.G.AP-133	3.3-1, 099	Piping, piping components	Copper alloy	Lubricating oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
M	VII.G.AP-197	3.3-1, 064	Piping, piping components	Copper alloy	Raw water, treated water, raw water (potable)	Loss of material due to general (raw water, raw water (potable) only), pitting, crevice corrosion, MIC; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protec	tion						
New, Modified, Deleted, Edited Item	Item	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
М	VII.G.A-47	3.3-1, 072	Piping, piping components	Copper alloy (>15% Zn or >8% Al)	Raw water, raw water (potable), treated water	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	Νο
N	VII.G.A-743	3.3-1, 214	Piping, piping components	Copper alloy (>15% Zn or >8% Al)	Soil	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
Μ	VII.G.A-51	3.3-1, 072	Piping, piping components	Gray cast iron, ductile iron	Raw water, raw water (potable), treated water	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
М	VII.G.A-02	3.3-1, 072	Piping, piping components	Gray cast iron, ductile iron	Soil	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
М	VII.G.AP-31	3.3-1, 072	Piping, piping components	Gray cast iron, ductile iron	Treated water	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
N	VII.G.A-458	3.3-1, 172	Piping, piping components	PVC	Air – outdoor	Reduction in impact strength due to photolysis	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No
N	VII.G.A-787b	3.3-1, 253	Piping, piping components	PVC	Raw water, raw water (potable), treated water	Loss of material due to wear; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No
М	VII.G.AP- 209a	3.3-1, 004	Piping, piping components	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M32, "One-Time Inspection"	Yes
М	VII.G.AP- 209b	3.3-1, 004	Piping, piping components	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes

VII	AUXILIARY SYSTEMS								
Table G	Fire Protect	tion							
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation	
М	VII.G.AP- 209c	3.3-1, 004	Piping, piping components	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes	
М	VII.G.AP-136	3.3-1, 071	Piping, piping components	Stainless steel	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No	
N	VII.G.AP- 136a	3.3-1, 071	Piping, piping components	Stainless steel	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No	
М	VII.G.AP-138	3.3-1, 100	Piping, piping components	Stainless steel	Lubricating oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No	
М	VII.G.A-55	3.3-1, 066	Piping, piping components	Stainless steel	Raw water, treated water, raw water (potable)	Loss of material due to pitting, crevice corrosion, MIC; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No	
М	VII.G.AP- 221a	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection"	Yes	
М	VII.G.AP- 221b	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes	

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protec	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
М	VII.G.AP- 221c	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes
Μ	VII.G.AP- 221d	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
М	VII.G.AP-143	3.3-1, 089	Piping, piping components	Steel	Condensation (internal)	Loss of material due to general, pitting, crevice corrosion	AMP XI.M27, "Fire Water System"	No
Μ	VII.G.AP-234	3.3-1, 070	Piping, piping components	Steel	Fuel oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No
М	VII.G.AP-127	3.3-1, 097	Piping, piping components	Steel	Lubricating oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
M	VII.G.A-33	3.3-1, 064	Piping, piping components	Steel	Raw water, treated water, raw water (potable)	Loss of material due to general, pitting, crevice corrosion, MIC; flow blockage due to fouling (raw water, raw water (potable) only)	AMP XI.M27, "Fire Water System"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protec	tion					1	
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
Μ	VII.G.A-404	3.3-1, 131	Piping, piping components	Steel, stainless steel, copper alloy, aluminum	Air, condensation	Flow blockage due to fouling	AMP XI.M27, "Fire Water System"	No
N	VII.G.A-647	3.3-1, 195	Piping, piping components	Concrete, concrete cylinder piping, reinforced concrete, asbestos cement, cementitious	Raw water, treated water, raw water (potable)	Cracking due to chemical reaction, weathering, settlement, or corrosion of reinforcement (reinforced concrete only); loss of material due to delamination, exfoliation, spalling, popout, scaling, or cavitation; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No
Ν	VII.G.A-648	3.3-1, 196	Piping, piping components	HDPE	Raw water, treated water, raw water (potable)	Cracking, blistering; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No
N	VII.G.A-495	3.3-1, 159	Piping, piping components, ducting, ducting components	Fiberglass	Air	Loss of material due to wear	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.G.A-797b	3.3-1, 263	Piping, piping components, ducting, ducting components, seals	Polymeric	Air, condensation, raw water, raw water (potable), treated water, waste water, underground, concrete, soil	Hardening or loss of strength due to polymeric degradation; loss of material due to peeling, delamination, wear; cracking or blistering due to exposure to ultraviolet light, ozone, radiation, or chemical attack; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.G.A-722	3.3-1, 157	Piping, piping components, heat exchanger components	Steel	Air – outdoor	Loss of material due to general, pitting, crevice corrosion	AMP XI.M27, "Fire Water System"	No
Μ	VII.G.A-416	3.3-1, 138	Piping, piping components, heat exchangers with internal coatings/linings	Any material with an internal coating/lining	Raw water, raw water (potable), treated water, lubricating oil	Loss of coating or lining integrity due to blistering, cracking, flaking, peeling, delamination, rusting, physical damage; loss of material or cracking for cementitious coatings/linings	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No
M	VII.G.A-414	3.3-1, 139	Piping, piping components, heat exchangers with internal coatings/linings	Any material with an internal coating/lining	Raw water, raw water (potable), treated water, lubricating oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protec	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.G.A-504	3.3-1, 085	Piping, piping components, seals	Elastomer	Air, condensation	Hardening or loss of strength due to elastomer degradation	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
М	VII.G.AP-76	3.3-1, 096	Piping, piping components, seals	Elastomer	Air, raw water, raw water (potable), treated water	Loss of material due to wear; flow blockage due to fouling (raw water only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
Ν	VII.G.A-729	3.3-1, 085	Piping, piping components, seals	Elastomer	Gas	Hardening or loss of strength due to elastomer degradation	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.G.AP-75	3.3-1, 085	Piping, piping components, seals	Elastomer	Raw water, raw water (potable), treated water	Hardening or loss of strength due to elastomer degradation; flow blockage due to fouling (raw water only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.G.A-644	3.3-1, 175	Piping, piping components, tanks	Fiberglass	Raw water, raw water (potable), treated water	Cracking, blistering, loss of material due to exposure to ultraviolet light, ozone, radiation, temperature, or moisture; flow blockage due to fouling (raw water only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.G.A-645	3.3-1, 176	Piping, piping components, tanks	Fiberglass	Raw water, raw water (potable), treated water	Loss of material due to wear; flow blockage due to fouling (raw water only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
Μ	VII.G.A-400	3.3-1, 127	Piping, piping components, tanks	Metallic	Raw water, raw water (potable), treated water	Loss of material due to recurring internal corrosion	AMP XI.M27, "Fire Water System"	Yes
M	VII.G.AP- 209d	3.3-1, 004	Piping, piping components, tanks	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
N	VII.G.AP- 234a	3.3-1, 070	Piping, piping components, tanks	Steel	Fuel oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No
М	VII.G.AP-117	3.3-1, 250	Reactor coolant pump oil collection system: piping, piping components	Steel	Lubricating oil (waste oil)	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M32, "One-Time Inspection"	No
M	VII.G.AP-116	3.3-1, 250	Reactor coolant pump oil collection system: tanks	Steel	Lubricating oil (waste oil)	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M32, "One-Time Inspection"	No

VII Table G	AUXILIARY Fire Protec	SYSTEMS						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
M	VII.G.A-403	3.3-1, 130	Sprinklers	Metallic	Air, condensation, raw water, raw water (potable), treated water	Loss of material due to general (where applicable), pitting, crevice corrosion, MIC (except for aluminum, and in raw water, raw water (potable), treated water only), flow blockage due to fouling	AMP XI.M27, "Fire Water System"	No
N	VII.G.A-626	3.3-1, 179	Structural fire barrier walls	Masonry walls	Air	Cracking due to restraint shrinkage, creep, aggressive environment; loss of material (spalling, scaling) and cracking due to freeze-thaw	AMP XI.M26, "Fire Protection," and AMP XI.S5, "Masonry Walls"	No
M	VII.G.A-90	3.3-1, 060	Structural fire barriers: walls, ceilings and floors	Reinforced concrete	Air	Cracking due to chemical reaction, weathering, settlement, or corrosion of reinforcement; loss of material due to delamination, exfoliation, spalling, popout, or scaling	AMP XI.M26, "Fire Protection," and AMP XI.S6, "Structures Monitoring"	No
N	<u>VII.G.A-805</u>	<u>3.3-1, 267</u>	Fireproofing; fire barriers	Subliming compounds (Thermo-lag®, Darmatt™, <u>3M™</u> Interam™, and other similar materials)	<u>Air</u>	Loss of material, change in material properties, cracking, delamination, and separation	AMP XI.M26, "Fire Protection"	No

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	ion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
<u>N</u>	<u>VII.G.A-806</u>	3.3-1, 268	Fireproofing; fire	Cementitious	Air	Loss of material,	AMP XI.M26, "Fire	No
			<u>barriers</u>	<u>coatings</u> (<u>Pyrocrete,</u> BIO™ K-10 <u>Mortar,</u> <u>Cafecote, and</u> <u>other similar</u> <u>materials</u>)		<u>change in material</u> <u>properties, cracking,</u> <u>delamination, and</u> <u>separation</u>	Protection"	
N	<u>VII.G.A-807</u>	<u>3.3-1, 269</u>	Fireproofing; fire barriers	Silicates (Marinite®, Kaowool™, Cerafiber®, Cera® blanket, or other similar materials)	Air	Loss of material, change in material properties, cracking, delamination, and separation	AMP XI.M26, "Fire Protection"	No
D	VII.G.A-20							
D	VII G A-22							
D	VII.G.A-23							
D	VII.G.A-402							
D	VII.G.A-405							
D	VII.G.A-425							
D	VII.G.A-426							
D	VII.G.A-456							
D	VII.G.A-462							
D	VII.G.A-627							
D	VII.G.A-637							
D	VII.G.A-641							
D	VII.G.A-651							
D	VII.G.A-654							
D	VII.G.A-714a							
D	VII.G.A-714b							
D	VII.G.A-714c							
D	VII.G.A-746							
D	VII.G.A-749							
D	VII.G.A-750							

VII	AUXILIARY	SYSTEMS						
Table G	Fire Protect	tion						
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
D	VII.G.A-786							
D	VII.G.A-790a							
D	VII.G.A-790b							
D	VII.G.A-91							
D	VII.G.A-92							
D	VII.G.A-93							
D	VII.G.A-95							
D	VII.G.AP-137							
D	VII.G.AP-198							
D	VII.G.AP- 209e							
D	VII.G.AP-40							
D	VII.G.AP-41							

<u>Proposed Revisions to SRP-SLR Table 3.3-1</u> SRP-SLR Table 3.3-1 is provided in its entirety below. The only change to SRP-SLR Table 3.3-1 associated with this appendix is the addition of line items 267 - 269.

Table 3.3-1	Sumr	mary of Aging M	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID 001	Type BWR/PWR	Component Steel cranes: bridges,	Aging Effect/Mechanism Cumulative fatigue damage	Aging Management Program (AMP)/TLAA TLAA, SRP-SLR	Further Evaluation Recommended Yes (SRP-SLR	GALL-SLR Item VII.B.A-06
			structural members, structural components exposed to any environment	due to fatigue	Section 4.7 "Other Plant-Specific TLAAs"	Section 3.3.2.2.1)	
М	002	BWR/PWR	Stainless steel, steel heat exchanger components and tubes, piping, piping components exposed to any environment	Cumulative fatigue damage due to fatigue	TLAA, SRP-SLR Section 4.3 "Metal Fatigue"	Yes (SRP-SLR Section 3.3.2.2.1)	VII.E1.A-100 VII.E1.A-34 VII.E1.A-57 VII.E3.A-34 VII.E3.A-62 VII.E4.A-62
M	003	PWR	Stainless steel heat exchanger tubing, non-regenerative exposed to treated borated water >60°C (>140°F)	Cracking due to SCC; cyclic loading	AMP XI.M2, "Water Chemistry"	Yes (SRP-SLR Section 3.3.2.2.2)	VII.E1.A-69
N	003a	PWR	Stainless steel heat exchanger tubing, non-regenerative exposed to treated borated water >60°C (>140°F)	Cracking due to SCC; cyclic loading	AMP XI.M2, "Water Chemistry," and AMP XI.M21A, "Closed Treated Water Systems"	Yes (SRP-SLR Section 3.3.2.2.2)	VII.E1.A-69a
Μ	004	BWR/PWR	Stainless steel piping, piping components, tanks exposed to air, condensation	Cracking due to SCC	AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping	Yes (SRP-SLR Section 3.3.2.2.3)	VII.C1.AP-209a VII.C1.AP-209b VII.C1.AP-209c VII.C1.AP-209d VII.C2.AP-209a VII.C2.AP-209b VII.C2.AP-209c VII.C2.AP-209d VII.C3.AP-209a VII.C3.AP-209b VII.C3.AP-209c VII.C3.AP-209d

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
					and Ducting		VII.D.AP-209a
					Components," or		VII.D.AP-209b
					AMP XI.M42,		VII.D.AP-209c
					"Internal		VII.D.AP-209d
					Coatings/Linings for		VII.E1.AP-209a
					In-Scope Piping,		VII.E1.AP-209b
					Piping Components,		VII.E1.AP-209c
					Heat Exchangers,		VII.E1.AP-209d
					and Tanks"		VII.E4.AP-209a
							VII.E4.AP-209b
							VII.E4.AP-209c
							VII.E4.AP-209d
							VII.F1.AP-209a
							VII.F1.AP-209b
							VII.F1.AP-209c
							VII.F1.AP-209d
							VII.F2.AP-209a
							VII.F2.AP-209b
							VII.F2.AP-209c
							VII.F2.AP-209d
							VII.F3.AP-209a
							VII.F3.AP-209b
							VII.F3.AP-209c
							VII.F3.AP-209d
							VII.F4.AP-209a
							VII.F4.AP-209b
							VII.F4.AP-209c
							VII.F4.AP-209d
							VII.G.AP-209a
							VII.G.AP-209b
							VII.G.AP-209c
							VII.G.AP-209d
							VII.H1.AP-209a
							VII.H1.AP-209b
							VII.H1.AP-209c
							VII.H1.AP-209d
							VII.H2.AP-209a
							VII.H2.AP-209b

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
		 					VII.H2.AP-209c VII.H2.AP-209d
D	005						
M	006	BWR/PWR	Stainless steel, nickel alloy piping, piping components exposed to air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.4)	VII.C1.AP-221a VII.C1.AP-221b VII.C1.AP-221c VII.C1.AP-221d VII.C2.AP-221a VII.C2.AP-221a VII.C2.AP-221b VII.C3.AP-221d VII.C3.AP-221a VII.C3.AP-221b VII.C3.AP-221c VII.C3.AP-221d VII.D.AP-221d VII.D.AP-221d VII.D.AP-221d VII.E1.AP-221d VII.E1.AP-221d VII.E1.AP-221d VII.E1.AP-221d VII.E1.AP-221d VII.E1.AP-221d VII.E1.AP-221d VII.E4.AP-221d VII.E4.AP-221d VII.E4.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F1.AP-221d VII.F2.AP-221d VII.F2.AP-221d VII.F2.AP-221d VII.F3.AP-221a VII.F3.AP-221a VII.F3.AP-221a VII.F3.AP-221a VII.F3.AP-221a

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Edited					Aging Management	Eurther Evaluation	
ltem	п	Type	Component	Aging Effect/Mechanism		Recommended	GALL-SLR Item
liciti		Турс	Component			Recommended	VILE3 AP-221d
							VII.F4.AP-221a
							VII.F4.AP-221b
							VII.F4.AP-221c
							VII.F4.AP-221d
							VII.G.AP-221a
							VII.G.AP-221b
							VII.G.AP-221c
							VII.G.AP-221d
							VII.H1.AP-221a
							VII.H1 AP-2210
							VII.H2.AP-221a
							VII.H2.AP-221b
							VII.H2.AP-221c
							VII.H2.AP-221d
	007	PWR	Stainless steel high-	Cracking due to cyclic	AMP XI.M1, "ASME	No	VII.E1.AP-115
			pressure pump,	loading	Section XI Inservice		
			casing exposed to		Inspection,		
			treated borated water		Subsections IVVB,		
	000		Stainlage steel heat	Creaking due to evelie		No	
	000	PVK	Stainless steel neat		Section XI Inservice	NO	VII.E I.AP-119
			components and	loading	Inspection		
			tubes exposed to		Subsections IWB.		
			treated borated water		IWC, and IWD"		
			>60°C (>140°F)		,		
М	009	PWR	Steel, copper alloy	Loss of material due to boric	AMP XI.M10,	No	VII.I.A-79
			(>15% Zn) external	acid corrosion	"Boric Acid		VII.I.AP-66
			surfaces, piping,		Corrosion"		
			piping components				
			exposed to air with				
М	010		High strongth stock	Cracking due to SCC: evalua		No	
	010	DWRVEWR			"Bolting Integrity"	NU	v II.I.A-04
			exposed to air soil				
			underground				

Table 3.3-1	Sum	mary of Aging M	Aanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
D	011						
М	012	BWR/PWR	Steel; stainless steel, nickel alloy closure bolting exposed to air – indoor uncontrolled, air – outdoor, condensation	Loss of material due to general (steel only), pitting, crevice corrosion	AMP XI.M18, "Bolting Integrity"	No	VII.I.A-03
D	013						
D	014						
М	015	BWR/PWR	Metallic closure bolting exposed to any environment, soil, underground	Loss of preload due to thermal effects, gasket creep, self-loosening	AMP XI.M18, "Bolting Integrity"	No	VII.I.AP-124
М	016	BWR	Stainless steel piping, piping components outboard the second containment isolation valves with a diameter ≥4 inches nominal pipe size exposed to treated water >93°C (>200°F)	Cracking due to SCC, IGSCC	AMP XI.M2, "Water Chemistry," and AMP XI.M25, "BWR Reactor Water Cleanup System"	No	VII.E3.AP-283
	017	BWR/PWR	Stainless steel heat exchanger tubes exposed to treated water, treated borated water	Reduction of heat transfer due to fouling	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.A4.AP-139 VII.A3.A-101 VII.E1.A-101
M	018	BWR/PWR	Stainless steel high- pressure pump casing, piping, piping components, tanks exposed to treated borated water >60°C (>140°F), sodium pentaborate solution >60°C (>140°F)	Cracking due to SCC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.E1.AP-114 VII.E2.AP-181

Table 3.3-1	Sumr	mary of Aging M	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited					Aging Management Program	Further Evaluation	
Item	ID	Type	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
М	019	BWR	Stainless steel regenerative heat exchanger components exposed to treated water >60°C (>140°F)	Cracking due to SCC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.E3.AP-120
	020	BWR/PWR	Stainless steel, steel with stainless steel cladding heat exchanger components exposed to treated borated water >60°C (>140°F), treated water >60°C (>140°F)	Cracking due to SCC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One Time Inspection"	No	VII.E1.AP-118 VII.E3.AP-112
М	021	BWR	Steel piping, piping components exposed to treated water	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.E3.AP-106 VII.E4.AP-106
М	022	BWR	Copper alloy piping, piping components exposed to treated water	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.A4.AP-140 VII.E3.AP-140 VII.E4.AP-140
D	023						
D	024		AL				
M	025	BWK/PWR	Aluminum piping, piping components exposed to treated water, treated borated water	Loss of material due to pitting, crevice corrosion	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	NO	VII.A4.AP-130 VII.C2.AP-130 VII.E3.AP-130 VII.E4.AP-130 VII.H2.AP-130
М	026	BWR	Steel (with stainless steel cladding) piping, piping components exposed to treated water	Loss of material due to general (only after cladding degradation), pitting, crevice corrosion, MIC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.A4.AP-108

Table 3.3-1	Sumr	mary of Aging M	Management Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited		_			Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
	027	BWR	Stainless steel heat	Reduction of heat transfer	AMP XI.M2, "Water	No	VII.E3.AP-139
			exchanger tubes	due to fouling	Chemistry," and		
			exposed to treated		AIVIP ALIVISZ,		
			waler		Inspection"		
М	028	PW/R	Stainless steel nining	Cracking due to SCC	AMP XI M2 "Water	No	VII E1 AP-82
IVI	020		piping components		Chemistry " and	110	VII.E 1.7 (1 - 02
			tanks exposed to		AMP XLM32		
			treated borated water		"One-Time		
			>60°C (>140°F)		Inspection"		
D	029						
М	030	BWR/PWR	Concrete, concrete	Cracking due to chemical	AMP XI.M20,	No	VII.C1.AP-250
			cylinder piping,	reaction, weathering,	"Open-Cycle Cooling		
			reinforced concrete,	settlement, or corrosion of	Water System"		
			asbestos cement,	reinforcement (reinforced			
			cementitious piping,	concrete only); loss of			
			piping components	material due to			
			exposed to raw water	cooling popout scaling or			
				cavitation: flow blockage			
				due to fouling			
М	030a	BWR/PWR	Fiberglass, HDPE	Cracking, blistering, loss of	AMP XI.M20.	No	VII.C1.AP-238
			piping, piping	material due to exposure to	"Open-Cycle Cooling		VII.C1.AP-239
			components exposed	ultraviolet light, ozone,	Water System"		
			to raw water	radiation, temperature, or			
				moisture; flow blockage due			
	00.4			to fouling			
<u>ט</u>	031						
D	032						
D	032a 033						
M	034	B\M/R/P\M/R	Nickel alloy, conner	Loss of material due to		No	
	00-		allov piping piping	general (copper alloy only)	"Open-Cycle Cooling		VII C1 AP-206
			components exposed	pitting, crevice corrosion	Water System"		VII.C3.AP-195
			to raw water	MIC; flow blockage due to			VII.C3.AP-206
				fouling			VII.H2.AP-193
D	035						
D	036						

Table 3.3-1	Sumi	mary of Aging M	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited					Aging Management Program	Further Evaluation	
ltem	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
М	037	BWR/PWR	Steel piping, piping components exposed to raw water	Loss of material due to general, pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No	VII.C1.AP-194 VII.C3.AP-194 VII.H2.AP-194
М	038	BWR/PWR	Copper alloy, steel heat exchanger components exposed to raw water	Loss of material due to general, pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No	VII.C1.AP-179 VII.C1.AP-183
D	039						
М	040	BWR/PWR	Stainless steel piping, piping components exposed to raw water	Loss of material due to pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No	VII.C1.A-54 VII.C3.A-53 VII.H2.AP-55
D	041						
M	042	BWR/PWR	Copper alloy, titanium, stainless steel heat exchanger tubes exposed to raw water, raw water (potable), treated water	Cracking due to SCC (titanium only), reduction of heat transfer due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.AP-187 VII.C3.AP-187 VII.G.AP-187 VII.H2.AP-187
M	043	BWR/PWR	Stainless steel piping, piping components exposed to closed- cycle cooling water >60°C (>140°F)	Cracking due to SCC	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C2.AP-186 VII.E3.AP-186 VII.E4.AP-186
	044	BWR/PWR	Stainless steel; steel with stainless steel cladding heat exchanger components exposed to closed-cycle cooling water >60°C (>140°F)	Cracking due to SCC	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.E3.AP-192

Table 3.3-1	Sumr	nary of Aging M	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Nodified,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
М	045	BWR/PWR	Steel piping, piping	Loss of material due to	AMP XI.M21A,	No	VII.C2.AP-202
			components, tanks	general, pitting, crevice	"Closed Treated		VII.F1.AP-202
			exposed to closed-	corrosion, MIC	Water Systems"		VII.F2.AP-202
			cycle cooling water				VII.F3.AP-202
							VII.F4.AF-202 VII H2 AP-202
М	046	BWR/PWR	Steel, copper allov	Loss of material due to	AMP XI M21A	No	VII.A3.AP-189
	0.0		heat exchanger	general (steel only), pitting,	"Closed Treated		VII.A3.AP-199
			components, piping,	crevice corrosion, MIC	Water Systems"		VII.A4.AP-189
			piping components		-		VII.A4.AP-199
			exposed to closed-				VII.C2.AP-189
			cycle cooling water				VII.C2.AP-199
							VII.E1.AP-189
							VII.E1.AP-199
							VII.E 1.AF-203
							VILE3.AP-199
							VII.E4.AP-189
							VII.E4.AP-199
							VII.F1.AP-189
							VII.F1.AP-199
							VII.F1.AP-203
							VII.F2.AP-189
							VII.F2.AP-199
							VII.F3.AP-189
							VII.F3.AF-199
							VII.F4.AP-189
							VII.F4.AP-199
							VII.H1.AP-199
							VII.H2.AP-199
М	047	BWR	Stainless steel; steel	Loss of material due to	AMP XI.M21A,	No	VII.E3.AP-191
			with stainless steel	pitting, crevice corrosion,	"Closed I reated		VII.E4.AP-191
			clauding neat	MIC	vvaler Systems		
			to closed-cycle cooling				
			water				

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited					Aging Management Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
М	048	BWR/PWR	Aluminum piping, piping components exposed to closed- cycle cooling water	Loss of material due to pitting, crevice corrosion	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C2.AP-254 VII.H2.AP-255
М	049	BWR/PWR	Stainless steel piping, piping components exposed to closed- cycle cooling water	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C2.A-52
М	050	BWR/PWR	Stainless steel, copper alloy, steel heat exchanger tubes exposed to closed- cycle cooling water	Reduction of heat transfer due to fouling	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C2.AP-188 VII.C2.AP-205 VII.E3.AP-188 VII.E4.AP-188 VII.F1.AP-204 VII.F1.AP-205 VII.F2.AP-204 VII.F2.AP-205 VII.F3.AP-204 VII.F3.AP-205 VII.F4.AP-204 VII.F4.AP-205
	051	BWR/PWR	Boraflex spent fuel storage racks: neutron-absorbing sheets (PWR), spent fuel storage racks: neutron-absorbing sheets (BWR) exposed to treated borated water, treated water	Reduction of neutron- absorbing capacity due to boraflex degradation	AMP XI.M22, "Boraflex Monitoring"	Νο	VII.A2.A-86 VII.A2.A-87
M	052	BWR/PWR	Steel cranes: rails, bridges, structural members, structural components exposed to air	Loss of material due to general corrosion, wear, deformation, cracking	AMP XI.M23, "Inspection of Overhead Heavy Load and Light Load (Related to Refueling) Handling Systems"	No	VII.B.A-07
U	053	1	1	1	1	1	

Table 3.3-1	Sumr	nary of Aging M	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
D	054	·)					
Μ	055	BWR/PWR	Steel piping, piping components, tanks exposed to condensation	Loss of material due to general, pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.D.A-26 VII.E5.A-26 VII.F1.A-26 VII.F2.A-26 VII.F3.A-26 VII.F4.A-26 VII.F4.A-26 VII.H2.A-26
D	056						
М	057	BWR/PWR	Elastomer fire barrier penetration seals exposed to air, condensation	Hardening, loss of strength, shrinkage due to elastomer degradation	AMP XI.M26, "Fire Protection"	No	VII.G.A-19
Μ	058	BWR/PWR	Steel halon/carbon dioxide fire suppression system piping, piping components exposed to air – indoor uncontrolled, air – outdoor, condensation	Loss of material due to general, pitting, crevice corrosion	AMP XI.M26, "Fire Protection"	No	VII.G.AP-150
М	059	BWR/PWR	Steel fire rated doors exposed to air	Loss of material due to wear	AMP XI.M26, "Fire Protection"	No	VII.G.A-21
M	060	BWR/PWR	Reinforced concrete structural fire barriers: walls, ceilings and floors exposed to air	Cracking due to chemical reaction, weathering, settlement, or corrosion of reinforcement; loss of material due to delamination, exfoliation, spalling, popout, or scaling	AMP XI.M26, "Fire Protection," and AMP XI.S6, "Structures Monitoring"	No	VII.G.A-90
D	061						
D	062						
М	063	BWR/PWR	Steel fire hydrants exposed to air – outdoor, raw water, raw water (potable), treated water	Loss of material due to general, pitting, crevice corrosion; flow blockage due to fouling (raw water, raw water (potable) only)	AMP XI.M27, "Fire Water System"	No	VII.G.AP-149

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item		
M	064	BWR/PWR	Steel, copper alloy piping, piping components exposed to raw water, treated water, raw water (potable)	Loss of material due to general (steel; copper alloy in raw water and raw water (potable) only), pitting, crevice corrosion, MIC; flow blockage due to fouling (raw water; raw water (potable) for steel only)	AMP XI.M27, "Fire Water System"	No	VII.G.A-33 VII.G.AP-197		
М	065	BWR/PWR	Aluminum piping, piping components exposed to raw water, treated water, raw water (potable)	Loss of material due to pitting, crevice corrosion; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No	VII.G.AP-180		
М	066	BWR/PWR	Stainless steel piping, piping components exposed to raw water, treated water, raw water (potable)	Loss of material due to pitting, crevice corrosion, MIC; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No	VII.G.A-55		
D	067								
D	068								
Μ	069	BWR/PWR	Copper alloy piping, piping components exposed to fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection," or AMP XI.M30, "Fuel Oil Chemistry"	No	VII.G.AP-132 VII.G.AP-132a VII.H1.AP-132 VII.H1.AP-132a VII.H2.AP-132 VII.H2.AP-132a		
M	070	BWR/PWR	Steel piping, piping components, tanks exposed to fuel oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection," or AMP XI.M30, "Fuel Oil Chemistry"	No	VII.H1.AP-105 VII.H1.AP-105a VII.H2.AP-105 VII.H2.AP-105a VII.G.AP-234 VII.G.AP-234a		

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Type	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
М	071	BWR/PWR	Stainless steel.	Loss of material due to	AMP XI.M30, "Fuel	No	VII.G.AP-129
	-	-	aluminum, nickel allov	pitting, crevice corrosion.	Oil Chemistry." and		VII.G.AP-129a
			pipina, pipina	міс	AMP XI.M32.		VII.G.AP-136
			components exposed	_	"One-Time		VII.G.AP-136a
			to fuel oil		Inspection." or		VII.H1.AP-129
					AMP XI.M30.		VII.H1.AP-129a
					"Fuel Oil Chemistry"		VII.H1.AP-136
					,		VII.H1.AP-136a
							VII.H2.AP-129
							VII.H2.AP-129a
							VII.H2.AP-136
							VII.H2.AP-136a
							VII.H2.A-801
							VII.H2.A-802
М	072	BWR/PWR	Gray cast iron, ductile	Loss of material due to	AMP XI.M33,	No	VII.A3.AP-31
			iron, copper alloy	selective leaching	"Selective Leaching"		VII.A3.AP-43
			(>15% Zn or >8% AI)	C C			VII.A4.AP-31
			piping, piping				VII.A4.AP-32
			components, heat				VII.A4.AP-43
			exchanger				VII.C1.A-02
			components exposed				VII.C1.A-47
			to treated water,				VII.C1.A-51
			closed-cycle cooling				VII.C1.A-66
			water, soil, raw water,				VII.C2.A-50
			raw water (potable),				VII.C2.AP-31
			waste water				VII.C2.AP-32
							VII.C2.AP-43
							VII.C3.A-02
							VII.C3.A-47
							VII.C3.A-51
							VII.E1.AP-31
							VII.E1.AP-43
							VII.E1.AP-65
							VII.E3.AP-31
							VII.E3.AP-32
							VII.E3.AP-43
							VII.E4.AP-31
							VII.E4.AP-32
							VII.E4.AP-43

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	-
New,							
Modified,							
Deleted,					Aging Management	Eurthen Europustion	
Edited	ID	Turne	Component	Aging Effect/Mechaniam			CALL SLD Itom
liem	שו	Туре	Component	Aging Ellect/Mechanism	(AIVIP)/TLAA	Recommended	
							VII.E5.A-547
							VII.E3.A-724
							VII.1 1.AI -03
							VII.12.A1-01
							VII.F3 A-50
							VII F3 AP-43
							VILF3.AP-65
							VII.F4.AP-31
							VII.F4.AP-43
							VII.G.A-02
							VII.G.A-47
							VII.G.A-51
							VII.G.AP-31
							VII.H1.A-02
							VII.H1.AP-43
							VII.H2.A-02
							VII.H2.A-47
							VII.H2.A-51
							VII.H2.AP-43
М	073	BWR/PWR	Concrete, concrete	Cracking due to chemical	AMP XI.M36,	No	VII.I.AP-253
			cylinder piping,	reaction, weathering, or	"External Surfaces		
			reinforced concrete,	corrosion of reinforcement	Monitoring of		
			asbestos cement,	(reinforced concrete only);	Mechanical		
			cementitious piping,	loss of material due to	Components		
			piping components	delamination, exteriation,			
			exposed to all –	spaning, popoul, or scaling			
D	074		outdoor				
0	075						
M	076	B\W/R/P\\/R	Elastomer piping	Hardening or loss of	AMP XI M36	No	VII AP-102
	010		piping components.	strength due to elastomer	"External Surfaces		VII.1.7 VI = 102
			ducting, ducting	degradation	Monitoring of		
			components, seals		Mechanical		
			exposed to air,		Components"		
			condensation				

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited Item	ID 077	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item		
D M	079		Stool oxtornal	Loss of matorial due to		No			
	078	DWINFWR	surfaces exposed to air – indoor uncontrolled, air – outdoor, condensation	general, pitting, crevice corrosion	Mile Alines, "External Surfaces Monitoring of Mechanical Components"		VILLA-11		
D	079								
М	080	BWR/PWR	Steel heat exchanger components, piping, piping components exposed to air – indoor uncontrolled, air – outdoor	Loss of material due to general, pitting, crevice corrosion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.I.A-24 VII.I.AP-40 VII.I.AP-41		
D	081								
М	082	BWR/PWR	Elastomer, fiberglass piping, piping components, ducting, ducting components, seals exposed to air	Loss of material due to wear	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.I.A-719 VII.I.AP-113		
Μ	083	BWR/PWR	Stainless steel diesel engine exhaust piping, piping components exposed to diesel exhaust	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.H2.AP-128		

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified,							
Deleted, Edited Item	ID	Type	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation	GALL-SLR Item
M	085	BWR/PWR	Elastomer piping, piping components, seals exposed to air, condensation, closed- cycle cooling water, treated borated water, treated water, raw water, raw water (potable), waste water, gas, fuel oil, lubricating oil	Hardening or loss of strength due to elastomer degradation; flow blockage due to fouling (raw water, waste water only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.A3.AP-100 VII.A4.AP-101 VII.C1.AP-75 VII.C2.AP-259 VII.D.A-729 VII.E1.A-504 VII.E2.A-504 VII.E3.A-504 VII.E3.A-504 VII.E5.A-504 VII.E5.A-728 VII.F1.A-504 VII.F2.A-504 VII.F3.A-504 VII.F3.A-504 VII.F4.A-504 VII.G.A-729 VII.G.AP-75 VII.H1.A-660 VII.H2.A-677
D	086		<u>-</u>				
M	088	BWR/PWR	Steel; stainless steel piping, piping components, diesel engine exhaust exposed to raw water (potable), diesel exhaust	Loss of material due to general (steel only), pitting, crevice corrosion, flow blockage due to fouling (steel only for raw water (potable) environment)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.E5.AP-270 VII.H2.AP-104
М	089	BWR/PWR	Steel piping, piping components exposed to condensation (internal)	Loss of material due to general, pitting, crevice corrosion	AMP XI.M27, "Fire Water System"	No	VII.G.AP-143
М	090	BWR/PWR	Steel ducting, ducting components (internal surfaces) exposed to condensation	Loss of material due to general, pitting, crevice corrosion, MIC (for drip pans and drain lines only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Νο	VII.F1.A-08 VII.F2.A-08 VII.F3.A-08 VII.F4.A-08

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item		
M	091	BWR/PWR	Steel piping, piping components, heat exchanger components, tanks exposed to waste water	Loss of material due to general, pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Νο	VII.E5.AP-281		
D	092								
Μ	093	BWR/PWR	Copper alloy piping, piping components exposed to raw water (potable)	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.E5.AP-271		
M	094	BWR/PWR	Stainless steel ducting, ducting components exposed to air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes (SRP-SLR Section 3.3.2.2.4)	VII.F1.AP-99a VII.F2.AP-99a VII.F3.AP-99a VII.F4.AP-99a VII.F1.AP-99b VII.F2.AP-99b VII.F3.AP-99b VII.F4.AP-99b VII.F1.AP-99c VII.F2.AP-99c VII.F3.AP-99c VII.F4.AP-99c		

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited		_			Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
N	094a	BWR/PWR	Stainless steel	Cracking due to SCC	AMP XI.M32,	Yes (SRP-SLR	VII.F1.A-781a
			ducting, ducting		"One-Time	Section 3.3.2.2.3)	VII.F2.A-781a
			components exposed		Inspection,"		VII.F3.A-781a
			to air, condensation		AMP XI.M36,		VII.F4.A-781a
					External Surfaces		
					Monitoring of		VII.FZ.A-781D
					Componente " or		VII.F3.A-7010
							VII.F4.A-7010
					"Inspection of		VII.F2 A-781c
					Internal Surfaces in		VII.E3 A-781c
					Miscellaneous Piping		VII F4 A-781c
					and Ducting		
					Components"		
М	095	BWR/PWR	Copper alloy, stainless	Loss of material due to	AMP XI.M38.	No	VII.E5.AP-272
			steel, nickel alloy	general (copper alloy only),	"Inspection of		VII.E5.AP-275
			piping, piping	pitting, crevice corrosion,	Internal Surfaces in		VII.E5.AP-276
			components, heat	MIC; flow blockage due to	Miscellaneous Piping		VII.E5.AP-278
			exchanger	fouling	and Ducting		VII.E5.AP-279
			components, tanks		Components"		
			exposed to waste				
			water				
М	096	BWR/PWR	Elastomer piping,	Loss of material due to	AMP XI.M38,	No	VII.C1.AP-76
			piping components,	wear; flow blockage due to	"Inspection of		VII.E5.A-550
			seals exposed to air,	fouling (raw water, waste	Internal Surfaces in		VII.F1.AP-103
			raw water, raw water	water only)	Miscellaneous Piping		VII.F2.AP-103
			(potable), treated		and Ducting		VII.F3.AP-103
			water, waste water		Components		
N	0060		Stool aluminum	Poduction of boot transfer		No	
IN	090a	DWR/FWR	Steel, aluminum,	due to fouling	AIVIF ALIVISO,	NO	VII.CT.A-419
			steel titanium heat		Internal Surfaces in		VII F2 A-419
			exchanger tubes		Miscellaneous Pining		VII F3 A-419
			internal to		and Ducting		VII F4 A-419
			components exposed		Components"		
			to air. condensation				
			(external)				

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited					Aging Management	Further Evolution	
ltem	п	Type	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
N	096b	BWR/PWR	Steel heat exchanger components exposed to condensation	Loss of material due to general, pitting, crevice corrosion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.C1.A-417 VII.F1.A-417 VII.F2.A-417 VII.F3.A-417 VII.F3.A-417 VII.F4.A-417
Μ	097	BWR/PWR	Steel piping, piping components exposed to lubricating oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No	VII.C1.AP-127 VII.C2.AP-127 VII.E1.AP-127 VII.E4.AP-127 VII.F1.AP-127 VII.F2.AP-127 VII.F3.AP-127 VII.F4.AP-127 VII.G.AP-127 VII.H2.AP-127
Μ	098	BWR/PWR	Steel heat exchanger components exposed to lubricating oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No	VII.H2.AP-131
М	099	BWR/PWR	Copper alloy, aluminum piping, piping components exposed to lubricating oil	Loss of material due to pitting, crevice corrosion, MIC (copper alloy only)	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No	VII.C1.AP-133 VII.C2.AP-133 VII.E1.AP-133 VII.E4.AP-133 VII.G.AP-133 VII.G.AP-162 VII.H2.AP-133 VII.H2.AP-162
M	100	BWR/PWR	Stainless steel piping, piping components exposed to lubricating oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No	VII.C1.AP-138 VII.C2.AP-138 VII.E1.AP-138 VII.E4.AP-138 VII.G.AP-138 VII.H2.AP-138

Table 3.3-1	Sumr	mary of Aging M	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
	101	BWR/PWR	Aluminum heat	Reduction of heat transfer	AMP XI.M39,	No	VII.H2.AP-154
			exchanger tubes	due to fouling	"Lubricating Oil		
			exposed to lubricating		Analysis," and		
			oil		AMP XI.M32,		
					"One-Time		
					Inspection"		
	102	BWR/PWR	Boral®; boron steel,	Reduction of neutron-	AMP XI.M40,	No	VII.A2.AP-235
			and other materials	absorbing capacity; change	"Monitoring of		VII.A2.AP-236
			(excluding Boraflex)	in dimensions and loss of	Neutron-Absorbing		
			spent fuel storage	material due to effects of	Materials other than		
			racks: neutron-	SFP environment	Borallex		
			(DMD) apont fuel				
			(FVIR), speni luer				
			storage racks.				
			sheets (BW/R)				
			exposed to treated				
			borated water treated				
			water				
М	103	BWR/PWR	Concrete, concrete	Cracking due to chemical	AMP XI.M41. "Buried	No	VILLAP-157
	100	Billion	cylinder piping.	reaction, weathering, or	and Underground	110	
			reinforced concrete.	corrosion of reinforcement	Piping and Tanks"		
			asbestos cement.	(reinforced concrete only):			
			cementitious piping,	loss of material due to			
			piping components	delamination, exfoliation,			
			exposed to soil,	spalling, popout, or scaling			
			concrete				
М	104	BWR/PWR	HDPE, fiberglass	Cracking, blistering, loss of	AMP XI.M41, "Buried	No	VII.I.AP-175
			piping, piping	material due to exposure to	and Underground		VII.I.AP-176
			components exposed	ultraviolet light, ozone,	Piping and Tanks"		
			to soil, concrete	radiation, temperature, or			
				moisture			
D	105						
D	106						
М	107	BWR/PWR	Stainless steel, nickel	Loss of material due to	AMP XI.M41, "Buried	No	VII.I.AP-137
			alloy piping, piping	pitting, crevice corrosion,	and Underground		
			components exposed	MIC (soil only)	Piping and Tanks"		
			to soil, concrete			1	

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited Item	ID 108	Type BWR/PWR	Component Titanium, super austenitic, copper alloy, stainless steel, nickel alloy piping, piping components, tanks, closure bolting exposed to soil, concrete,	Aging Effect/Mechanism Loss of material due to general (copper alloy only), pitting, crevice corrosion, MIC (super austenitic, copper alloy, stainless steel, nickel alloy; soil environment only)	Aging Management Program (AMP)/TLAA AMP XI.M41, "Buried and Underground Piping and Tanks"	Further Evaluation Recommended No	GALL-SLR Item VII.I.AP-171 VII.I.AP-172 VII.I.AP-174 VII.I.AP-243		
M	109	BWR/PWR	Steel piping, piping components, closure bolting exposed to soil, concrete, underground	Loss of material due to general, pitting, crevice corrosion, MIC (soil only)	AMP XI.M41, "Buried and Underground Piping and Tanks"	No	VII.I.AP-198 VII.I.AP-241 VII.I.AP-284		
D	109a								
Μ	110	BWR	Stainless steel, nickel alloy piping, piping components greater than or equal to 4 NPS exposed to treated water >93°C (>200°F)	Cracking due to SCC, IGSCC	AMP XI.M7, "BWR Stress Corrosion Cracking," and AMP XI.M2, "Water Chemistry"	No	VII.E4.A-61		
M	111	BWR/PWR	Steel structural steel exposed to air – indoor uncontrolled	Loss of material due to general, pitting, crevice corrosion	AMP XI.S6, "Structures Monitoring"	No	VII.A1.A-94		
M	112	BWR/PWR	Steel piping, piping components exposed to concrete	None	None	Yes (SRP-SLR Section 3.3.2.2.9)	VII.J.AP-282		
M	113	BWR/PWR	Aluminum piping, piping components exposed to gas	None	None	No	VII.J.AP-37		
М	114	BWR/PWR	Copper alloy piping, piping components exposed to air, condensation, gas	None	None	No	VII.J.AP-144 VII.J.AP-9		
Table 3.3-1	Sumr	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report			
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New, Modified, Deleted, Edited Item	חו	Type	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation	GALL-SLR Item		
M	115	BWR/PWR	Copper alloy, copper alloy (>8% Al) piping, piping components exposed to air with borated water leakage	None	None	No	VII.J.AP-11		
М	116	BWR/PWR	Galvanized steel piping, piping components exposed to air – indoor uncontrolled	None	None	No	VII.J.AP-13		
M	117	BWR/PWR	Glass piping elements exposed to air, lubricating oil, closed- cycle cooling water, fuel oil, raw water, treated water, treated borated water, air with borated water leakage, condensation, gas, underground	None	None	Νο	VII.J.AP-14 VII.J.AP-15 VII.J.AP-166 VII.J.AP-48 VII.J.AP-49 VII.J.AP-50 VII.J.AP-51 VII.J.AP-52 VII.J.AP-96 VII.J.AP-97 VII.J.AP-98		
D M	118	BWR/PWR	Nickel alloy, PVC, glass piping, piping components exposed to air with borated water leakage, air – indoor uncontrolled, condensation, waste water, raw water (potable)	None	None	No	VII.J.AP-260 VII.J.AP-268 VII.J.AP-269 VII.J.AP-277		
М	120	BWR/PWR	Stainless steel piping, piping components exposed to air with borated water leakage, gas	None	None	No	VII.J.AP-18 VII.J.AP-22		

Table 3.3-1	Sumr	mary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID 121	Type BWR/PWR	Component Steel piping, piping components exposed to air – indoor	Aging Effect/Mechanism None	Aging Management Program (AMP)/TLAA None	Further Evaluation Recommended No	GALL-SLR Item VII.J.AP-2 VII.J.AP-6
M	122	BWR/PWR	controlled, gas Titanium heat exchanger components, piping, piping components exposed to air – indoor uncontrolled, air – outdoor	None	None	No	VII.J.AP-151 VII.J.AP-160
М	123	BWR/PWR	Titanium heat exchanger components other than tubes, piping and piping components exposed to raw water	Cracking due to SCC, flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Νο	VII.C1.AP-152a VII.C3.AP-152a VII.E4.AP-152a VII.H2.AP-152a VII.C1.AP-152b VII.C1.AP-161a VII.C3.AP-161a VII.E4.AP-161a VII.E4.AP-161a VII.H2.AP-161b
М	124	BWR/PWR	Stainless steel, steel (with stainless steel or nickel alloy cladding) spent fuel storage racks (BWR), spent fuel storage racks (PWR), piping, piping components exposed to treated water >60°C (>140°F), treated borated water >60°C (>140°F)	Cracking due to SCC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.A2.A-96 VII.A2.A-97 VII.A3.A-56 VII.E1.A-103

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	חו	Type	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TI AA	Further Evaluation	GALL-SLR Item
M	125	BWR/PWR	Stainless steel, steel (with stainless steel cladding), nickel alloy spent fuel storage racks (BWR), spent fuel storage racks (PWR), piping, piping components exposed to treated water, treated borated water	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.A2.AP-79 VII.A3.AP-79 VII.E1.AP-79 VII.A2.A-98 VII.A2.A-99
М	126	BWR/PWR	Metallic piping, piping components exposed to treated water, treated borated water, raw water	Wall thinning due to erosion	AMP XI.M17, "Flow-Accelerated Corrosion"	No	VII.C1.A-409 VII.E1.A-407 VII.E3.A-408
Μ	127	BWR/PWR	Metallic piping, piping components, tanks exposed to closed- cycle cooling water, raw water, raw water (potable), treated water, waste water	Loss of material due to recurring internal corrosion	AMP XI.M20, "Open-Cycle Cooling Water System," AMP XI.M27, "Fire Water System," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes (SRP-SLR Section 3.3.2.2.7)	VII.C1.A-400 VII.C3.A-400 VII.E5.A-400 VII.G.A-400
Μ	128	BWR/PWR	Steel tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to soil, concrete, air, condensation, raw water	Loss of material due to general, pitting, crevice corrosion, MIC (soil, raw water only)	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks"	No	VII.C3.A-401 VII.E5.A-401 VII.H1.A-401
D	129						

Table 3.3-1	Sumr	mary of Aging M	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID 130	Туре	Component Matallia sprinklars	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
	130		exposed to air, condensation, raw water, raw water (potable), treated water	general (where applicable), pitting, crevice corrosion, MIC (except for aluminum, and in raw water, raw water (potable), treated water only); flow blockage due to fouling	"Fire Water System"		VII.O.A-400
М	131	BWR/PWR	Steel, stainless steel, copper alloy, aluminum piping, piping components exposed to air, condensation	Flow blockage due to fouling	AMP XI.M27, "Fire Water System"	No	VII.G.A-404
Μ	132	BWR/PWR	Insulated steel, copper alloy (>15% Zn or >8% Al), piping, piping components, tanks, tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to air, condensation	Loss of material due to general (steel only), pitting, crevice corrosion; cracking due to SCC (copper alloy (>15% Zn or >8% Al) only)	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components" or AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks"	No	VII.I.A-405a VII.I.A-405b
M	133	BWR/PWR	HDPE underground piping, piping components	Cracking, blistering	AMP XI.M41, "Buried and Underground Piping and Tanks"	No	VII.I.A-406
Μ	134	BWR/PWR	Steel, stainless steel, copper alloy piping, piping components, and heat exchanger components exposed to raw water (for components not covered by NRC GL 89-13)	Loss of material due to general (steel, copper alloy only), pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.A-727

Table 3.3-1	Sum	mary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited					Aging Management Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
М	135	BWR/PWR	Steel, stainless steel pump casings exposed to waste water environment	Loss of material due to general (steel only), pitting, crevice corrosion, MIC	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.E5.A-410 VII.E5.A-411
Μ	136	BWR/PWR	Steel fire water storage tanks exposed to air, condensation, soil, concrete, raw water, raw water (potable), treated water	Loss of material due to general, pitting, crevice corrosion, MIC (raw water, raw water (potable), treated water, soil only)	AMP XI.M27, "Fire Water System"	No	VII.G.A-412
M	137	BWR/PWR	Steel, stainless steel, aluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to treated water, raw water, waste water	Loss of material due to general (steel only), pitting, crevice corrosion, MIC (steel, stainless steel only)	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks"	No	VII.C3.A-413 VII.E5.A-413 VII.H1.A-413
М	138	BWR/PWR	Any material piping, piping components, heat exchangers, tanks with internal coatings/linings exposed to closed- cycle cooling water, raw water, raw water (potable), treated water, treated borated water, fuel oil, lubricating oil, waste water	Loss of coating or lining integrity due to blistering, cracking, flaking, peeling, delamination, rusting, or physical damage; loss of material or cracking for cementitious coatings/linings	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No	VII.C1.A-416 VII.C2.A-416 VII.C3.A-416 VII.E4.A-416 VII.E5.A-416 VII.F1.A-416 VII.F2.A-416 VII.F3.A-416 VII.F4.A-416 VII.G.A-416 VII.H1.A-416 VII.H2.A-416

Table 3.3-1	Sumr	nary of Aging M	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
Μ	139	BWR/PWR	Any material piping,	Loss of material due to	AMP XI.M42,	No	VII.C1.A-414
			piping components,	general, pitting, crevice	"Internal		VII.C2.A-414
			heat exchangers,	corrosion, MIC	Coatings/Linings for		VII.C3.A-414
			tanks with internal		In-Scope Piping,		VII.E4.A-414
			coatings/linings		Piping Components,		VII.E5.A-414
			exposed to closed-		Heat Exchangers,		VII.F1.A-414
			cycle cooling water,		and Tanks"		VII.F2.A-414
			raw water, raw water				VII.F3.A-414
			(potable), treated				VII.F4.A-414
			water, treated borated				VII.G.A-414
			water, fuel oil,				VII.H1.A-414
			lubricating oil, waste				VII.H2.A-414
			water				
Μ	140	BWR/PWR	Gray cast iron, ductile	Loss of material due to	AMP XI.M42,	No	VII.C1.A-415
			iron piping	selective leaching	"Internal		VII.C2.A-415
			components with		Coatings/Linings for		VII.C3.A-415
			internal		In-Scope Piping,		VII.E2.A-415
			coatings/linings		Piping Components,		VII.E3.A-415
			exposed to closed-		Heat Exchangers,		VII.E4.A-415
			cycle cooling water,		and Tanks"		VII.E5.A-415
			raw water, raw water				VII.G.A-415
			(potable), treated				VII.H1.A-415
			water, waste water				VII.H2.A-415
D	141						
Ν	142	BWR/PWR	Stainless steel, steel,	Loss of material due to	AMP XI.M18,	No	VII.I.A-423
			nickel alloy, copper	general (steel; copper alloy	"Bolting Integrity"		
			alloy closure bolting	in raw water, waste water			
			exposed to fuel oil,	only), pitting, crevice			
			lubricating oil, treated	corrosion, MIC (raw water			
			water, treated borated	and waste water			
			water, raw water,	environments only)			
			waste water				
D	143						
N	144	BWR/PWR	Stainless steel, steel,	Cracking due to SCC (steel	AMP XI.M41, "Buried	No	VII.I.A-425
			aluminum piping,	in carbonate/bicarbonate	and Underground		
			piping components,	environment only)	Piping and Tanks"		
			tanks exposed to soil,				
		1	concrete				

Table 3.3-1	Sum	mary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited		Туре	Component	Aging Effect/Mechanism	Aging Management Program	Further Evaluation	GALL-SLR Item
N	145	BWR/PWR	Stainless steel closure bolting exposed to air, soil, concrete, underground, waste water	Cracking due to SCC	AMP XI.M18, "Bolting Integrity"	No	VII.I.A-426
N	146	BWR/PWR	Stainless steel underground piping, piping components, tanks	Cracking due to SCC	AMP XI.M32, "One-Time Inspection," AMP XI.M41, "Buried and Underground Piping and Tanks," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.3)	VII.I.A-714a VII.I.A-714b VII.I.A-714c
N	147	BWR/PWR	Nickel alloy, nickel alloy cladding piping, piping components exposed to closed- cycle cooling water	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C2.A-471
D	148						
N	149	BWR/PWR	Fiberglass piping, piping components, ducting, ducting components exposed to air – outdoor	Cracking, blistering, loss of material due to exposure to ultraviolet light, ozone, radiation, temperature, or moisture	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.I.A-428
N	150	BWR/PWR	Fiberglass piping, piping components, ducting, ducting components exposed to air	Cracking, blistering, loss of material due to exposure to ultraviolet light, ozone, radiation, temperature, or moisture	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.I.A-720

Table 3.3-1	Sum	mary of Aging M	Aanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited		_			Aging Management Program	Further Evaluation	
N	151	BWR/PWR	Stainless steel, steel, aluminum, copper alloy, titanium heat exchanger tubes exposed to air, condensation	Aging Effect/Mechanism Reduction of heat transfer due to fouling	(AMP)/TLAA AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.I.A-716
D	153						
N	154	BWR/PWR	Stainless steel piping, piping components, and tanks exposed to waste water >60°C (>140°F)	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.E5.A-721
D	156						
N	157	BWR/PWR	Steel piping, piping components, heat exchanger components exposed to air-outdoor	Loss of material due to general, pitting, crevice corrosion	AMP XI.M27, "Fire Water System," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.E1.A-722 VII.E2.A-722 VII.E3.A-722 VII.E4.A-722 VII.E5.A-722 VII.F1.A-722 VII.F2.A-722 VII.F3.A-722 VII.F3.A-722 VII.G.A-722 VII.G.A-722 VII.H1.A-722
N	158	BWR/PWR	Nickel alloy piping, piping components heat exchanger components (for components not covered by NRC GL 89-13) exposed to raw water	Loss of material due to pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.A-454

Table 3.3-1	Sumr	mary of Aging M	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
N	159	BWR/PWR	Fiberglass piping,	Loss of material due to wear	AMP XI.M38,	No	VII.D.A-495
			piping components,		"Inspection of		VII.E5.A-495
			ducting, ducting		Internal Surfaces in		VII.F1.A-495
			components exposed		Miscellaneous Piping		VII.F2.A-495
			to air		and Ducting		VII.F3.A-495
					Components"		VII.F4.A-495
							VII.G.A-495
							VII.H1.A-495
							VII.H2.A-495
Ν	160	BWR/PWR	Copper alloy (>15%	Cracking due to SCC	AMP XI.M20,	No	VII.C1.A-473b
			Zn or >8% AI) piping,		"Open-Cycle Cooling		VII.C2.A-473a
			piping components,		Water System,"		VII.E5.A-473c
			neat exchanger		AMP XI.M21A,		
			components exposed				
			to closed-cycle cooling		Water Systems," or		
			water, raw water,		AIVIP ALIVISO,		
			waste water		Inspection of		
					Miscollanoous Dining		
					and Ducting		
					Components"		
N	161	BW/R/PW/R	Copper alloy heat	Reduction of heat transfer		No	V/II E1 A-565
	101	DWIVE WIX	exchanger tubes	due to fouling	"Inspection of		VII.F2 A-565
			exposed to	due to loaning	Internal Surfaces in		VII F3 A-565
			condensation		Miscellaneous Piping		VII F4 A-565
			condenication		and Ducting		VII.G.A-565
					Components"		VII.H2.A-565
D	162						
D	164						
D	165						
Ν	166	BWR/PWR	Copper alloy piping,	None	None	No	VII.J.A-711
			piping components				
			exposed to concrete				
N	167	BWR/PWR	Zinc piping	None	None	No	VII.J.A-712
			components exposed				
			to air-indoor				
			controlled, air – indoor				
			uncontrolled				

Table 3.3-1	Sumi	mary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
N	169	BWR/PWR	Steel, copper alloy	Loss of material due to	AMP XI.M2, "Water	No	VII.F1.A-566
			piping, piping	general (steel only), pitting,	Chemistry," and		VII.F2.A-566
			components exposed	crevice corrosion	AMP XI.M32,		VII.F3.A-566
			to steam		"One-Time		VII.F4.A-566
					Inspection"		
N	170	BWR/PWR	Stainless steel piping,	Loss of material due to	AMP XI.M2, "Water	No	VII.F1.A-567
			piping components	pitting, crevice corrosion	Chemistry," and		VII.F2.A-567
			exposed to steam		AMP XI.M32,		VII.F3.A-567
					"One-Time		VII.F4.A-567
					Inspection"		
D	171						
N	172	BWR/PWR	PVC piping, piping	Reduction in impact strength	AMP XI.M36,	No	VII.C1.A-458
			components exposed	due to photolysis	"External Surfaces		VII.E5.A-458
			to air-outdoor		Monitoring of		VII.G.A-458
					Mechanical		
					Components"		
D	173						
D	174						
N	175	BWR/PWR	Fiberglass piping,	Cracking, blistering, loss of	AMP XI.M38,	No	VII.C1.A-460
			piping components,	material due to exposure to	"Inspection of		VII.E5.A-551
			tanks exposed to raw	ultraviolet light, ozone,	Internal Surfaces in		VII.G.A-644
			water (for components	radiation, temperature, or	Miscellaneous Piping		
			not covered by NRC	moisture; flow blockage due	and Ducting		
			GL 89-13), raw water	to fouling (raw water, waste	Components"		
			(potable), treated	water only)			
			water, waste water				
N	176	BWR/PWR	Fiberglass piping,	Loss of material due to	AMP XI.M38,	No	VII.C1.A-461
			piping components,	wear; flow blockage due to	"Inspection of		VII.E5.A-552
			tanks exposed to raw	fouling (raw water, waste	Internal Surfaces in		VII.G.A-645
			water environment (for	water only)	Miscellaneous Piping		
			components not		and Ducting		
			covered by NRC GL		Components"		
			89-13), raw water				
			(potable), treated				
			water, waste water				
N	177	BWR/PWR	Fiberglass piping,	Loss of material due to wear	AMP XI.M41, "Buried	No	VII.I.A-462
			piping components		and Underground		
			exposed to soil		Piping and Tanks"		

Table 3.3-1	Sumr	mary of Aging M	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
Ν	178	BWR/PWR	Fiberglass piping and piping components exposed to concrete	None	None	No	VII.J.A-710
N	179	BWR/PWR	Masonry walls: structural fire barriers exposed to air	Cracking due to restraint shrinkage, creep, aggressive environment; loss of material (spalling, scaling) and cracking due to freeze-thaw	AMP XI.M26, "Fire Protection," and AMP XI.S5, "Masonry Walls"	No	VII.G.A-626
D	180						
N	181	BWR/PWR	Titanium piping, piping components exposed to condensation	None	None	No	VII.J.A-703
N	182	BWR/PWR	Non-metallic thermal insulation exposed to air, condensation	Reduced thermal insulation resistance due to moisture intrusion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.I.A-704
N	184	BWR/PWR	PVC piping, piping components, tanks exposed to concrete	None	None	No	VII.J.A-709
N	185	BWR/PWR	Aluminum fire water storage tanks exposed to air, condensation, soil, concrete, raw water, raw water (potable), treated water	Cracking due to SCC	AMP XI.M27, "Fire Water System"	No	VII.G.A-623

New, Modified, Deleted, EditedIDTypeComponentAging Effect/MechanismAging Management ProgramFurther EvaluationGALL-SLR ItemN186BWR/PWRAluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks."Cracking due to SCCAMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks."Yes (SRP-SLR Section 3.3.2.2.8)VII.C3.A-482a VII.C3.A-482a VII.C3.A-482b VII.C3.A-482c VII.C3.A-482c VII.E5.A-482a VII.E5.A-482a VII.E5.A-482c VII.E	Table 3.3-1	Sumn	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
Modified, Deleted, EditedIDTypeComponent Component Aging Effect/MechanismAging Managemen Program (AMP/TLAAFurther Evaluation RecommendedGALL-SLR ItemN186BWR/PWR Aluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," exposed to air, condensation, soil, condensation, soil, concrete, raw water NCracking due to SCCAMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M42, "One-Time Inspection," or In-Scope Piping, Piping Components, Heat Exchangers, and Tanks,"VII.C3A.482a VII.C3A.482a VII.C3A.482a VII.E5A.482b VII.E5A.482c VII.E5A.482c VII.E5A.482c VII.H11.A482aVII.C3A.482a VII.E5A.482c VII.E5A.482c VII.E5A.482c VII.E5A.482c VII.H11.A482aD187====N189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time Inspection," Contenses," AMP XI.M32, "One-Time Inspection," Aluminum ging, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time "One-Time" Inspection," "One-Time" Inspection," Aluminum ging, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterAluminum piping, "External Surfaces Monitoring of Mechanical Components," Aluminum gifting of Monitoring of Monitoring of Monitoring of Monitoring of Monitoring of Monitori	New,							
Deleted, Edited ItemIDTypeComponentAging Effect/MechanismAging Management Program (AMP)/TLAAFurther Evaluation RecommendedFurther Evaluation GALL-SLR ItemN186BWR/PWRAluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks" exposed to air, condensation, soil, concrete, raw waterCracking due to SCCAMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," "One-Time Inspection," or AMP XI.M22, "One-TimeYes (SRP-SLR VII.C3.A-482b VII.C3.A-482c VII.C3.A-482c VII.E5.A-482c VII.E5.A-482c VII.E5.A-482c VII.H1.A-482cD187Auminum piping, piping components, tanks exposed to air, condensation, soil, concrete, raw waterCracking due to SCCAMP XI.M32, "One-Time" In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"Yes (SRP-SLR VII.H1.A-482cVII.A2.A-451a VII.H1.A-482cN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time" Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical "Components," AMP XI.M36, "External Surfaces Monitoring of Mechanical "Components," Adm XI.M38Yes (SRP-SLR VII.A2.A-451a VII.A2.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a	Modified,							
Edited ItemIDTypeComponentAging Effect/MechanismFurther Evaluation (AMP)/TLAAFurther Evaluation RecommendedGALL-SLR ItemN186BWR/PWRAluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," exposed to air, condensation, soil, concrete, raw waterCracking due to SCCAMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," Inspection," or AMP XI.M42, "One-TimeVII.C3.A-482a VII.C3.A-482aD187Image: Concrete, raw water usate waterCracking due to SCCAMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"VII.C3.A-482aN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw waterCracking due to SCCAMP XI.M32, "One-TimeYes (SRP-SLR VII.H1.A-482aN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw waterCracking due to SCCAMP XI.M32, "One-TimeYes (SRP-SLR Section 3.3.2.2.8)VII.A2.A-451a VII.A2.A-451aN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-TimeYes (SRP-SLR Section 3.3.2.2.8)VII.A2.A-451a VII.A2.A-451a VII.A2.A-451a VII.A2.A-451a VII.A2.A-451a VII.A3.A-451a VII.A3.A-451a	Deleted,					Aging Management		
ItemIDTypeComponentAging Effect/Mechanism(AMP)/TLAARecommendedGALL-SLR ItemN186BWR/PWRAluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," exposed to air, condensation, soil, concerte, raw water Waste waterCracking due to SCCAMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," or AMP XI.M42, "InternalVil.C3.A-482a VII.C3.A-482bVil.C3.A-482b VII.C3.A-482bD187Marking Stragge Tanks," exposed to air, condensation, soil, condensation, raw waste waterCracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Wonitoring of Mechanical Components, Mechanical Components, AMP XI.M38VII.A2.A-451a VII.A2.A-451a VII.A2.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a	Edited					Program	Further Evaluation	
N 186 BWR/PWR Aluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," Atmospheric Metallic Storage Tanks," Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal Yes (SRP-SLR VII.C3.A-482a 0.1125.A-482a VII.C3.A-482a VII.C3.A-482a VII.C3.A-482a 0.1125.A-482a "One-Time Inspection," or AMP XI.M42, "Internal AIMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal VII.E5.A-482a D 187 AIMP XI.M42, "Inspection," or In-Scope Piping, Piping Components, tanks exposed to air, condensation, raw water, raw water Cracking due to SCC AMP XI.M32, "One-Time Inspection," or In-Scope Piping, Piping Components, tanks exposed to air, condensation, raw water, raw water VII.A2.A-451a N 189 BWR/PWR Aluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water Cracking due to SCC AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38, Yes (SRP-SLR VII.A2.A-451a VII.A2.A-451a	Item	ID	Type	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
Image: Constraint of the section of AMP XI.M29, and the section of the sectio	Ν	186	BWR/PWR	Aluminum tanks	Cracking due to SCC	AMP XI.M29,	Yes (SRP-SLR	VII.C3.A-482a
AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," or AMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"VII.C3.A-482c VII.E5.A-482a VII.E5.A-482c VII.A2.A-451b VII.A2.A-451c VII.A2.A-451c VII.A3.A-451c VII.A3.A-451c VII.A3.A-451c VII.A3.A-451c VII.A3.A-451c VII.A3.A-451c VII.A3.A-451c <b< td=""><td></td><td></td><td></td><td>(within the scope of</td><td>C C</td><td>"Outdoor and Large</td><td>Section 3.3.2.2.8)</td><td>VII.C3.A-482b</td></b<>				(within the scope of	C C	"Outdoor and Large	Section 3.3.2.2.8)	VII.C3.A-482b
Image: Description"Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to air, condensation, soil, concrete, raw water, waste waterStorage Tanks," AMP XI.M32, "One-Time" Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"VII.E5.A-482a VII.E5.A-482a VII.E5.A-482a VII.E5.A-482a VII.E5.A-482a VII.H1.A-482a VII.H1.A-482a VII.H1.A-482b VII.H1.A-482b VII.H1.A-482cD187Image: Description of the second se				AMP XI.M29,		Atmospheric Metallic	,	VII.C3.A-482c
Atmospheric Metallic Storage Tanks") exposed to air, condensation, soil, concrete, raw water, waste waterAMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"VII.E5.A-482b VII.H1.A-482bD187Image: Cracking due to SCCAMP XI.M32, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"YII.A2.A-451aN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw waterCracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of MMP XI.M38YII.A2.A-451aVII.A2.A-451aVII.A2.A-451a VII.A3.A-451bVII.A2.A-451a VII.A3.A-451bVII.A2.A-451a VII.A3.A-451b VII.A3.A-451bVII.A3.A-451cVII.A3.A-451c VII.A3.A-451c VII.A3.A-451c VII.A3.A-451cVII.A3.A-451c VII.A3.A-451c VII.A3.A-451c				"Outdoor and Large		Storage Tanks,"		VII.E5.A-482a
Image: Storage Tanks") exposed to air, condensation, soil, concrete, raw water, waste water"One-Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"VII.E5.A-482c VII.H1.A-482a VII.H1.A-482b VII.H1.A-482cD187				Atmospheric Metallic		AMP XI.M32,		VII.E5.A-482b
Image: base of the second se				Storage Tanks")		"One-Time		VII.E5.A-482c
LetterCondensation, soil, concrete, raw water, waste waterAMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"VII.H1.A-482b VII.H1.A-482cD187Image: Condensation for the second				exposed to air,		Inspection," or		VII.H1.A-482a
Image: base of the second se				condensation, soil,		AMP XI.M42,		VII.H1.A-482b
waste waterCoatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"Section 3.3.2.2.8)D187N189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38Yes (SRP-SLR Section 3.3.2.2.8)VII.A2.A-451a VII.A2.A-451b VII.A2.A-451c VII.A3.A-451c VII.A3.A-451d VII				concrete, raw water,		"Internal		VII.H1.A-482c
Image: InstantImage: Image: Image				waste water		Coatings/Linings for		
D187Piping Components, Heat Exchangers, and Tanks"Yes (SRP-SLR Section 3.3.2.2.8)VII.A2.A-451aN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI M38Yes (SRP-SLR VII.A2.A-451a VII.A2.A-451a VII.A2.A-451c VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a						In-Scope Piping,		
Image: border						Piping Components,		
Image: Description of the sector of the se						Heat Exchangers,		
D187Cracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M36,Yes (SRP-SLR Section 3.3.2.2.8)VII.A2.A-451a VII.A2.A-451b VII.A2.A-451cN189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI M38Vil.A2.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a VII.A3.A-451a						and Tanks"		
N189BWR/PWRAluminum piping, piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste waterCracking due to SCCAMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI M38Yes (SRP-SLR Section 3.3.2.2.8)VII.A2.A-451a VII.A2.A-451b VII.A2.A-451c VII.A3.A-451a	D	187						
piping components, tanks exposed to air, condensation, raw water, raw water (potable), waste water"One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI M38Section 3.3.2.2.8) VII.A2.A-451b VII.A2.A-451c VII.A3.A-451d VII.A3.A-451a	Ν	189	BWR/PWR	Aluminum piping,	Cracking due to SCC	AMP XI.M32,	Yes (SRP-SLR	VII.A2.A-451a
tanks exposed to air, condensation, rawInspection,"VII.A2.A-451cwater, raw waterAMP XI.M36,VII.A2.A-451d(potable), waste water"External SurfacesVII.A3.A-451aMonitoring ofVII.A3.A-451bVII.A3.A-451cMechanicalVII.A3.A-451cVII.A3.A-451dComponents,"VII.A3.A-451dVII.A3.A-451dAMP XI.M38VII.A3.A-451dVII.A3.A-451d				piping components,		"One-Time	Section 3.3.2.2.8)	VII.A2.A-451b
condensation, raw water, raw waterAMP XI.M36,VII.A2.A-451d(potable), waste water"External SurfacesVII.A3.A-451a(potable), waste waterMonitoring of MechanicalVII.A3.A-451bVII.A3.A-451cVII.A3.A-451cComponents,"VII.A3.A-451dAMP XI.M38VII.A3.A-451a				tanks exposed to air,		Inspection,"		VII.A2.A-451c
water, raw water "External Surfaces VII.A3.A-451a (potable), waste water Monitoring of VII.A3.A-451b Mechanical VII.A3.A-451c VII.A3.A-451c Components," VII.A3.A-451d VII.A3.A-451d				condensation, raw		AMP XI.M36,		VII.A2.A-451d
(potable), waste water (potable), waste water Monitoring of Mechanical Components," MULA3.A-451b VII.A3.A-451c VII.A3.A-451d VII.A3.A-451d VII.A3.A-451d VII.A3.A-451d				water, raw water		"External Surfaces		VII.A3.A-451a
Mechanical VII.A3.A-451c Components," VII.A3.A-451d AMP XI M38 VVII.A4.A-451a				(potable), waste water		Monitoring of		VII.A3.A-451b
Components," VII.A3.A-451d						Mechanical		VII.A3.A-451c
						Components,"		VII.A3.A-451d
						AMP XI.M38,		VII.A4.A-451a
"Inspection of VII.A4.A-451b						"Inspection of		VII.A4.A-451b
Internal Surfaces in VII.A4.A-451c						Internal Surfaces in		VII.A4.A-451C
Miscellaneous Piping VII.A4.A-451d						Iviiscellaneous Piping		VII.A4.A-451d
and Ducting VII.C1.A-451a						and Ducting		VII.C1.A-451a
Components, or VII.C1.A-451D						Components," or		VII.C1.A-451D
AIVIP XI.IVI42, VII.C1.A-451C						AIVIP ALIVI42, "Internal		VII.C1.A-451C
Internal VII.CT.A-4510						Contingo/Liningo for		VII.C1.A-4310
Un Soone Diving						Loaungs/Linings lor		VII.02.A-431a
Dining Componente						Dining Components		VII.02.A-4310
Piping Components, VII.C2.A-451C						Loot Exchangers		VII.02.A-4010
neal Exchangers, VII.02.A-4510						and Tanks"		VII.02.A-4010
								VII.03.A-401a
VII.C3.A-451D VII.C3.A-451D								VII.C3 A-451c

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
							VII.C3.A-451d
							VII.D.A-451a
							VII.D.A-451b
							VII.D.A-451c
							VII.D.A-451d
							VII.E1.A-451a
							VII.E1.A-451b
							VII.E1.A-451c
							VII.E1.A-451d
							VII.E2.A-451a
							VII.E2.A-451b
							VII.E2.A-451c
							VII.E2.A-451d
							VII.E3.A-451a
							VII.E3.A-451b
							VII.E3.A-451c
							VII.E3.A-451d
							VII.E4.A-451a
							VII.E4.A-451b
							VII.E4.A-451c
							VII.E4.A-451d
							VII.E5.A-451a
							VII.E5.A-451b
							VII.E5.A-451c
							VII.E5.A-451d
							VII.F1.A-451a
							VII.F1.A-451b
							VII.F1.A-451c
							VII.F1.A-451d
							VII.F2.A-451a
							VII.F2.A-451b
							VII.F2.A-451c
							VII.F2.A-451d
							VII.F3.A-451a
							VII.F3.A-451b
							VII.F3.A-451c
							VII.F3.A-451d
							VII.F4.A-451a
							VII.F4.A-451b

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report							
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item	
							VII.F4.A-451c VII.F4.A-451d VII.G.A-451a VII.G.A-451b VII.G.A-451c VII.G.A-451d VII.H1.A-451a VII.H1.A-451b VII.H1.A-451c VII.H2.A-451a VII.H2.A-451c VII.H2.A-451c VII.H2.A-451d	
D	190							
N	<u>191</u> 192	BWR/PWR	Aluminum underground piping, piping components, tanks	Cracking due to SCC	AMP XI.M32, "One-Time Inspection," AMP XI.M41, "Buried and Underground Piping and Tanks," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.8)	VII.I.A-706a VII.I.A-706b VII.I.A-706c	

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report							
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item	
N	193	BWR/PWR	Steel components exposed to treated water, raw water, raw water (potable), waste water	Long-term loss of material due to general corrosion	AMP XI.M32, "One-Time Inspection"	No	VII.A3.A-439 VII.A4.A-439 VII.C1.A-532 VII.C2.A-439 VII.C3.A-532 VII.E1.A-439 VII.E2.A-439 VII.E3.A-439 VII.E4.A-532 VII.E5.A-785 VII.G.A-439 VII.G.A-532 VII.G.A-532 VII.H2.A-439 VII.H2.A-532	
N	194	BWR/PWR	PVC piping, piping components, and tanks exposed to soil	Loss of material due to wear	AMP XI.M41, "Buried and Underground Piping and Tanks"	No	VII.I.A-537	
N	195	BWR/PWR	Concrete, concrete cylinder piping, reinforced concrete, asbestos cement, cementitious piping, piping components exposed to raw water, treated water, raw water (potable)	Cracking due to chemical reaction, weathering, settlement, or corrosion of reinforcement (reinforced concrete only); loss of material due to delamination, exfoliation, spalling, popout, scaling, or cavitation; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No	VII.G.A-647	
N	196	BWR/PWR	HDPE piping, piping components exposed to raw water, treated water, raw water (potable)	Cracking, blistering; flow blockage due to fouling (raw water only)	AMP XI.M27, "Fire Water System"	No	VII.G.A-648	

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited	5	-			Aging Management Program	Further Evaluation	
N	<u>ID</u> 197	Type BWR/PWR	Component Metallic fire water system piping, piping components, heat exchanger, heat exchanger components (any material) with only a leakage boundary (spatial) or structural integrity (attached) intended function exposed to any external environment except soil, concrete	Aging Effect/Mechanism Loss of material due to general (steel, copper alloy only), pitting, crevice corrosion	(AMP)/TLAA AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Recommended No	GALL-SLR Item VII.G.A-649
N	198	BWR/PWR	Metallic fire water system piping, piping components, heat exchanger, heat exchanger components (any material) with only a leakage boundary (spatial) or structural integrity (attached) intended function	Loss of material due to general (steel, copper alloy only), pitting, crevice corrosion, MIC (all metallic materials except aluminum; in liquid environments only)	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.G.A-650
N	199	BWR/PWR	Cranes: steel structural bolting exposed to air	Loss of preload due to self- loosening; loss of material due to general corrosion; cracking	AMP XI.M23, "Inspection of Overhead Heavy Load and Light Load (Related to Refueling) Handling Systems"	No	VII.B.A-730
D	200						
N	202	BWR/PWR	Stainless steel piping, piping components exposed to concrete	None	None	Yes (SRP-SLR Section 3.3.2.2.9)	VII.J.AP-19

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
N	203	BWR	Stainless steel; steel with stainless steel cladding, nickel alloy piping, piping components, heat exchanger components, tanks exposed to treated water, sodium pentaborate solution	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One Time Inspection"	No	VII.A4.AP-110 VII.A4.AP-111 VII.E2.AP-141 VII.E3.AP-110 VII.E4.AP-110
D	204						
N	205	BWR/PWR	Insulated stainless steel piping, piping components, tanks exposed to air, condensation	Cracking due to SCC	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.3)	VII.I.A-734a VII.I.A-734b VII.I.A-734c VII.I.A-734d
D	206						
N	207	BWR/PWR	Stainless steel, copper alloy, titanium heat exchanger tubes exposed to raw water (for components not covered by NRC GL 89-13)	Cracking due to SCC (titanium only), reduction of heat transfer due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.A-736

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited	ID	Turce	Component	Aging Effect/Mechanism	Aging Management Program	Further Evaluation	CALL SL B Itom		
N	208	BWR/PWR	Concrete, concrete cylinder piping, reinforced concrete, asbestos cement, cementitious piping, piping components exposed to raw water (for components not covered by NRC GL 89-13)	Cracking due to chemical reaction, weathering, settlement, or corrosion of reinforcement (reinforced concrete only); loss of material due to delamination, exfoliation, spalling, popout, scaling, or cavitation; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.A-737		
D	209			Ť					
N	210	BWR/PWR	HDPE piping, piping components exposed to raw water (for components not covered by NRC GL 89-13)	Cracking, blistering; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Νο	VII.C1.A-739		
D	211								
D	212								
D	213								
N	214	BWR/PWR	Copper alloy (>15% Zn or >8% Al) piping, piping components exposed to soil	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No	VII.C1.A-743 VII.C2.A-743 VII.C3.A-743 VII.D.A-743 VII.E4.A-743 VII.E5.A-743 VII.G.A-743 VII.H1.A-743 VII.H1.A-743 VII.H2.A-743		
N	215	BWR/PWR	Aluminum fire water storage tanks exposed to air, condensation, soil, concrete, raw water, raw water (potable), treated water	Loss of material due to pitting, crevice corrosion	AMP XI.M27, "Fire Water System"	No	VII.G.A-744		

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report									
New, Modified, Deleted, Edited Item	ID 216	Type BWR/PWR	Component Stainless steel fire	Aging Effect/Mechanism Cracking due to SCC	Aging Management Program (AMP)/TLAA AMP XI.M27, "Fire	Further Evaluation Recommended No	GALL-SLR Item VII.G.A-745			
			water storage tanks exposed to air, condensation, soil, concrete		Water System"					
D	217									
N	218	BWR/PWR	Stainless steel fire water storage tanks exposed to air, condensation, soil, concrete, raw water, raw water (potable), treated water	Loss of material due to pitting, crevice corrosion, MIC (water and soil environment only)	AMP XI.M27, "Fire Water System"	No	VII.G.A-747			
N	219	BWR/PWR	Stainless steel piping, piping components exposed to steam	Cracking due to SCC	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.F1.A-748 VII.F2.A-748 VII.F3.A-748 VII.F4.A-748			
D	220									
D	221									

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New,									
Modified,									
Deleted, Edited					Aging Management	Eurthor Evoluation			
ltem	חו	Type	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item		
N	222	BWR/PWR	Stainless steel nickel	Loss of material due to	AMP XI M32	Yes (SRP-SLR	VILLA-751b		
			alloy tanks exposed to	pitting, crevice corrosion	"One-Time	Section 3.3.2.2.4)	VII.I.A-751c		
			air, condensation		Inspection,"	,	VII.I.A-751d		
			(internal/external)		AMP XI.M36,		VII.I.A-751e		
					"External Surfaces				
					Monitoring of				
					Mechanical				
					"Inspection of				
					Internal Surfaces in				
					Miscellaneous Piping				
					and Ducting				
					Components," or				
					AMP XI.M42,				
					"Internal Costingo/Liningo for				
					In-Scope Piping				
					Piping Components.				
					Heat Exchangers,				
					and Tanks"				
Ν	223	BWR/PWR	Aluminum	Loss of material due to	AMP XI.M32,	Yes (SRP-SLR	VII.I.A-752a		
			underground piping,	pitting, crevice corrosion	"One-Time	Section 3.3.2.2.10)	VII.I.A-752b		
			piping components,		Inspection,"		VII.I.A-752c		
			tanks		AMP XI.M41, "Buried				
					Pining and Tanks " or				
					AMP XI.M42.				
					"Internal				
					Coatings/Linings for				
					In-Scope Piping,				
					Piping Components,				
					Heat Exchangers,				
D	224								
D	225								

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited		_		# .#	Aging Management Program	Further Evaluation	
Item	ID	l ype	Component	Aging Effect/Mechanism	(AMP)/ILAA	Recommended	GALL-SLR Item
N	226	BWR/PWR	Aluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to soil, concrete	Loss of material due to pitting, crevice corrosion	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks"	No	VII.I.A-755
N	227	BWR/PWR	Aluminum tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.10)	VII.C3.A-756a VII.C3.A-756b VII.C3.A-756c VII.E5.A-756a VII.E5.A-756b VII.E5.A-756c VII.H1.A-756a VII.H1.A-756b VII.H1.A-756c
N	228	BWR/PWR	Stainless steel, nickel alloy tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.4)	VII.C3.A-757a VII.C3.A-757b VII.C3.A-757c VII.E5.A-757a VII.E5.A-757b VII.E5.A-757c VII.H1.A-757a VII.H1.A-757b VII.H1.A-757c

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item		
N	229	BWR/PWR	Stainless steel tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to soil, concrete	Loss of material due to pitting, crevice corrosion, MIC (soil only)	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks"	No	VII.C3.A-758 VII.E5.A-758 VII.H1.A-758		
N	230	BWR/PWR	Stainless steel tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to soil, concrete	Cracking due to SCC	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks"	No	VII.C3.A-759 VII.E5.A-759 VII.H1.A-759		
N	231	BWR/PWR	Stainless steel tanks (within the scope of AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks") exposed to air, condensation	Cracking due to SCC	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.3)	VII.C3.A-760a VII.C3.A-760b VII.C3.A-760c VII.E5.A-760a VII.E5.A-760b VII.E5.A-760c VII.H1.A-760a VII.H1.A-760b VII.H1.A-760c		

Table 3.3-1	I Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New,									
Modified,									
Deleted,					Aging Management				
Edited		_	- · · ·		Program	Further Evaluation			
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item		
Ν	232	BWR/PWR	Insulated stainless	Loss of material due to	AMP XI.M29,	Yes (SRP-SLR	VII.I.A-761a		
			steel, nickel alloy	pitting, crevice corrosion	"Outdoor and Large	Section 3.3.2.2.4)	VII.I.A-761b		
			piping, piping				VII.I.A-761C		
			components, tanks		Storage Lanks,"		VII.I.A-7610		
			exposed to all,		AIVIP AI.IVI32,				
			condensation		Une-Time				
					"External Surfaces				
					Monitoring of				
					Mechanical				
					Components," or				
					AMP XI.M42.				
					"Internal				
					Coatings/Linings for				
					In-Scope Piping,				
					Piping Components,				
					Heat Exchangers,				
					and Tanks"				
N	233	BWR/PWR	Insulated aluminum	Cracking due to SCC	AMP XI.M29,	Yes (SRP-SLR	VII.I.A-762a		
			piping, piping		"Outdoor and Large	Section 3.3.2.2.8)	VII.I.A-762b		
			components, tanks		Atmospheric Metallic		VII.I.A-762c		
			exposed to air,		Storage Tanks,"		VII.I.A-762d		
			condensation		AMP XI.M32,				
					Une-Time				
					"External Surfaces				
					Monitoring of				
					Mechanical				
					Components." or				
					AMP XI.M42,				
					"Internal				
					Coatings/Linings for				
					In-Scope Piping,				
					Piping Components,				
					Heat Exchangers,				
					and Tanks"				

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs for	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
Ν	234	BWR/PWR	Aluminum piping,	Loss of material due to	AMP XI.M32,	Yes (SRP-SLR	VII.A4.A-763a
			piping components,	pitting, crevice corrosion	"One-Time	Section 3.3.2.2.10)	VII.A4.A-763b
			tanks exposed to air,		Inspection,"		VII.A4.A-763c
			condensation		AMP XI.M36,		VII.A4.A-763d
					"External Surfaces		VII.C1.A-763a
					Monitoring of		VII.C1.A-763b
					Mechanical		VII.C1.A-763c
					Components,"		VII.C1.A-763d
					AMP XI.M38,		VII.C3.A-763a
					"Inspection of		VII.C3.A-763b
					Internal Surfaces in		VII.C3.A-763c
					Miscellaneous Piping		VII.C3.A-763d
					and Ducting		VII.E5.A-763a
					Components," or		VII.E5.A-763b
					AMP XI.M42,		VII.E5.A-763c
					"Internal		VII.E5.A-763d
					Coatings/Linings for		VII.F1.A-763a
					In-Scope Piping,		VII.F1.A-763b
					Piping Components,		VII.F1.A-763c
					Heat Exchangers,		VII.F1.A-763d
					and Tanks"		VII.F2.A-763a
							VII.F2.A-763b
							VII.F2.A-763c
							VII.F2.A-763d
							VII.F3.A-763a
							VII.F3.A-763b
							VII.F3.A-763c
							VII.F3.A-763d
							VII.F4.A-763a
							VII.F4.A-763D
							VII.F4.A-763C
							VII.F4.A-763d
							VII.HT.A-/63a
							VII.H1.A-763D
							VII.HT.A-7630
	1						VII.HZ.A-703D

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report									
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item VII.H2.A-763c			
N	235	BWR/PWR	Metallic piping, piping components exposed to air-dry (internal)	Loss of material due to general (steel only), pitting, crevice corrosion	AMP XI.M24, "Compressed Air Monitoring"	No	VII.D.A-764			
N	236	BWR/PWR	Titanium heat exchanger tubes exposed to treated water	Cracking due to SCC, reduction of heat transfer due to fouling	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No	VII.A3.A-765 VII.A4.A-765 VII.C1.A-765 VII.C3.A-765 VII.E1.A-765 VII.E3.A-765 VII.G.A-765 VII.G.A-765			
N	237	BWR/PWR	Titanium (ASTM Grades 1, 2, 7, 9, 11, or 12) heat exchanger components other than tubes, piping, piping components exposed to treated water	None	None	No	VII.J.A-766			
N	238	BWR/PWR	Titanium heat exchanger tubes exposed to closed- cycle cooling water	Cracking due to SCC, reduction of heat transfer due to fouling	AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C2.A-767 VII.E3.A-767 VII.E4.A-767 VII.F1.A-767 VII.F2.A-767 VII.F3.A-767 VII.F3.A-767			
N	239	BWR/PWR	Titanium (ASTM Grades 1, 2, 7, 9, 11, or 12) heat exchanger components other than tubes, piping, piping components exposed to closed- cycle cooling water	None	None	No	VII.J.A-768			

Table 3.3-1	Sumn	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report							
New, Modified, Deleted, Edited	10	-			Aging Management Program	Further Evaluation			
Item	ID	Iype	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item		
Ν	240	BWR/PWR	Aluminum heat exchanger components exposed to waste water	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.10)	VII.E5.A-769a VII.E5.A-769b VII.E5.A-769c VII.E5.A-769d		

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited					Aging Management Program	Further Evaluation			
Item	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item		
N	241	BWR/PWR	Stainless steel, nickel alloy heat exchanger components exposed to air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.4)	VII.F1.A-770a VII.F1.A-770b VII.F1.A-770c VII.F1.A-770d VII.F2.A-770a VII.F2.A-770b VII.F2.A-770c VII.F2.A-770d VII.F3.A-770d VII.F3.A-770c VII.F3.A-770d VII.F4.A-770d VII.F4.A-770c VII.F4.A-770d		

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report									
New, Modified, Deleted, Edited Item N	ID 242	Type BWR/PWR	Component Aluminum heat exchanger components exposed to air, condensation	Aging Effect/Mechanism Loss of material due to pitting, crevice corrosion	Aging Management Program (AMP)/TLAA AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Further Evaluation Recommended Yes (SRP-SLR Section 3.3.2.2.10)	GALL-SLR Item VII.F1.A-771a VII.F1.A-771b VII.F1.A-771c VII.F1.A-771d VII.F2.A-771a VII.F2.A-771b VII.F2.A-771d VII.F3.A-771d VII.F3.A-771c VII.F3.A-771c VII.F3.A-771d VII.F4.A-771c VII.F4.A-771c VII.F4.A-771d			
N	244	BWR	Stainless steel, nickel alloy piping, piping components exposed	Cracking due to SCC	AMP XI.M2, "Water Chemistry," and AMP XI.M32.	No	VII.E3.A-773 VII.E4.A-773			
			to treated water >60°C (>140°F)		"One-Time Inspection"					

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report									
New, Modified, Deleted, Edited		_			Aging Management Program	Further Evaluation				
Item	ID 245		Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item			
	245	BWR/PWR	piping, piping components, tanks exposed to air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M29, "Outdoor and Large Atmospheric Metallic Storage Tanks," AMP XI.M32, "One-Time Inspection," AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.10)	VII.I.A-774a VII.I.A-774b VII.I.A-774c VII.I.A-774d			
Ν	246	BWR/PWR	Stainless steel, nickel alloy underground piping, piping components, tanks	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection," AMP XI.M41, "Buried and Underground Piping and Tanks," or AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes (SRP-SLR Section 3.3.2.2.4)	VII.I.A-775a VII.I.A-775b VII.I.A-775c			

Table 3.3-1	Sumn	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited		-			Program	Further Evaluation	
Item		I ype	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
N	247	BWR/PWR	Aluminum piping,	Loss of material due to	AMP XI.M29,	Yes (SRP-SLR	VII.C1.A-776a
			topka expand to row	pitting, crevice corrosion	Atmospheria Metallia	Section 5.5.2.2.10)	VII.C1.A-7760
			water waste water		Atmospheric Metallic Storogo Tonko "		VII.C1.A-776d
			water, waste water				VII.C1.A-7760
					AMF ALIVISZ, "Ono Timo		VII.C3.A-776b
					Inspection "		VII.C3.A-776c
							VII.C3 A-776d
					"Inspection of		VII E5 A-776a
					Internal Surfaces in		VILE5.A-776b
					Miscellaneous Piping		VII.E5.A-776c
					and Ducting		VII.E5.A-776d
					Components," or		
					AMP XI.M42,		
					"Internal		
					Coatings/Linings for		
					In-Scope Piping,		
					Piping Components,		
					Heat Exchangers,		
					and Tanks"		
Ν	248	BWR/PWR	Aluminum piping,	None	None	No	VII.J.A-777
			piping components,				
			tanks exposed to air				
			with borated water				
N	240		Stool boot ovebonger	Loss of matorial due to		No	
IN	249	DWR/FWR	tubos internal to	deporal pitting crovice	AIVIF ALIVISO,	INO	VII.CT.A-770
			components exposed	correction	Inspection of		
			to air-outdoor air-	CONOSION	Miscellaneous Pining		VII.F2.Α-778
			indoor uncontrolled		and Ducting		VII.1 5.7-778
			condensation		Components"		VII.1 4.7 (1770
Ν	250	BWR/PWR	Steel reactor coolant	Loss of material due to	AMP XI.M32.	No	VII.G.AP-116
			pump oil collection	general, pitting, crevice	"One-Time		VII.G.AP-117
			system tanks, piping.	corrosion. MIC	Inspection"		
			piping components		-1		
			exposed to lubricating				
			oil (waste oil)				
D	251						

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New,							
Modified,							
Deleted,					Aging Management		
Edited					Program	Further Evaluation	
ltem	ID	Туре	Component	Aging Effect/Mechanism	(AMP)/TLAA	Recommended	GALL-SLR Item
N	252	BWR/PWR	Aluminum piping,	Loss of material due to	AMP XI.M41, "Buried	No	VII.I.AP-173
			piping components	pitting, crevice corrosion	and Underground		
			exposed to soil,		Piping and Tanks"		
			concrete				
N	253	BWR/PWR	PVC piping, piping	Loss of material due to	AMP XI.M20,	No	VII.C1.A-787a
			components exposed	wear; flow blockage due to	"Open-Cycle Cooling		VII.C1.A-787c
			to raw water, raw	fouling (raw water only)	Water System,"		VII.E5.A-787d
			water (potable),		AMP XI.M27, "Fire		VII.G.A-787b
			treated water, waste		Water System," or		
			water		AMP XI.M38,		
					"Inspection of		
					Internal Surfaces in		
					Miscellaneous Piping		
					and Ducting		
					Components"		
N	254	BMK/PMK	Aluminum heat	Cracking due to SCC	AMP XI.M32,	Yes (SRP-SLR	VII.F1.A-788a
			exchanger		"One-Lime	Section 3.3.2.2.8)	VII.F1.A-788b
			components exposed		Inspection,"		VII.F1.A-788C
			to air, condensation		AMP XI.M36,		VII.F1.A-7880
							VII.FZ.A-788a
					Monitoring of		VII.FZ.A-788D
					Mechanical		
							VII.FZ.A-7000
					AINE ALIVISO,		VII.F3.A-700a
					Inspection of		VII.F3.A-788c
					Miscellaneous Pining		VII F3 A-788d
					and Ducting		VII F4 A_788a
					Components " or		VII F4 A-788b
					AMP XI M42		VII F4 A-788c
					"Internal		VII.F4.A-788d
					Coatings/Linings for		
					In-Scope Piping.		
					Piping Components.		
					Heat Exchangers.		
					and Tanks"		

Table 3.3-1	Sumr	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report									
New, Modified, Deleted, Edited Item	ID 255	Type BWR/PWR	Component Any material fire damper assemblies exposed to air	Aging Effect/Mechanism Loss of material due to general, pitting, crevice corrosion; cracking due to SCC; hardening, loss of strength, shrinkage due to elastomer degradation	Aging Management Program (AMP)/TLAA AMP XI.M26, "Fire Protection"	Further Evaluation Recommended No	GALL-SLR Item VII.G.A-789				
D	256										
N	257	BWR/PWR	Steel, stainless steel, copper alloy heat exchanger tubes exposed to lubricating oil	Reduction of heat transfer due to fouling	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One- Time Inspection"	No	VII.C1.A-791 VII.C2.A-791 VII.C3.A-791 VII.E1.A-791 VII.E4.A-791 VII.F1.A-791 VII.F2.A-791 VII.F3.A-791 VII.F4.A-791 VII.G.A-791 VII.H2.A-791				
N	258	BWR/PWR	Metallic, elastomer, fiberglass, HDPE piping, piping components exposed to waste water	Flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.E5.A-780				

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report								
New, Modified, Deleted, Edited Item N	ID 259	Type BWR/PWR	Component Aluminum piping, piping components exposed to raw water	Aging Effect/Mechanism Flow blockage due to fouling	Aging Management Program (AMP)/TLAA AMP XI.M20, "Open-Cycle Cooling Water System," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Further Evaluation Recommended No	GALL-SLR Item VII.A3.A-793 VII.A4.A-793 VII.C1.A-793a VII.C1.A-793b VII.C2.A-793 VII.C3.A-793 VII.E1.A-793 VII.E2.A-793 VII.E3.A-793 VII.E4.A-793 VII.F1.A-793 VII.F2.A-793 VII.F3.A-793 VII.F3.A-793 VII.F4.A-793 VII.F4.A-793 VII.F4.A-793		
N	260	BWR/PWR	Metallic HVAC closure bolting exposed to air, condensation	Loss of material due to general (where applicable), pitting, crevice corrosion; cracking due to SCC, loss of preload	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	No	VII.H2.A-793 VII.F1.A-794 VII.F2.A-794 VII.F3.A-794 VII.F4.A-794		
N	261	BWR/PWR	Titanium (ASTM Grades 3, 4, or 5) heat exchanger tubes exposed to closed- cycle cooling water, raw water	Cracking due to SCC	AMP XI.M20, "Open-Cycle Cooling Water System," or AMP XI.M21A, "Closed Treated Water Systems"	No	VII.C1.A-795a VII.C2.A-795b VII.C3.A-795a VII.E4.A-795a VII.H2.A-795a		

Table 3.3-1	Summary of Aging Management Programs for Auxiliary Systems Evaluated in Chapter VII of the GALL-SLR Report									
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item			
Ν	262	BWR/PWR	Titanium piping, piping components, heat exchanger components exposed to closed-cycle cooling water, treated water	Cracking due to SCC	AMP XI.M20, "Open-Cycle Cooling Water System," or AMP XI.M21A, "Closed Treated Water Systems," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.A-796a VII.C2.A-796b VII.C3.A-796a VII.E2.A-796c VII.E3.A-796c VII.E4.A-796a VII.H2.A-796a			
N	263	BWR/PWR	Polymeric piping, piping components, ducting, ducting components, seals exposed to air, condensation, raw water, raw water (potable), treated water, waste water, underground, concrete, soil	Hardening or loss of strength due to polymeric degradation; loss of material due to peeling, delamination, wear; cracking or blistering due to exposure to ultraviolet light, ozone, radiation, or chemical attack; flow blockage due to fouling	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," or AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No	VII.C1.A-797b VII.C2.A-797b VII.C3.A-797b VII.D.A-797b VII.E5.A-797b VII.F1.A-797b VII.F2.A-797b VII.F3.A-797b VII.F4.A-797b VII.G.A-797b VII.H1.A-797b VII.H2.A-797b VII.H2.A-797b			
Reserved for I	<u>D numbe</u>	<u>r 264</u>	1		1		1			
N	<u>265</u>	BWR/PWR	Steel heat exchanger radiator tubes exposed to fuel oil	Reduction of heat transfer due to fouling	XI.M30, "Fuel Oil Chemistry," and XI.M32, "One-Time Inspection"	<u>No</u>	<u>VII.H2.A-799</u>			
N	<u>266</u>	<u>BWR/PWR</u>	Steel heat exchanger radiator tubes exposed to fuel oil	Reduction of heat transfer due to fouling	XI.M30, "Fuel Oil Chemistry,"	<u>No</u>	<u>VII.H2.A-800</u>			

Table 3.3-1	Sumr	nary of Aging N	lanagement Programs f	or Auxiliary Systems Evaluate	ed in Chapter VII of the	GALL-SLR Report	
New, Modified, Deleted, Edited Item	ID	Туре	Component	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation Recommended	GALL-SLR Item
N	<u>267</u>	BWR/PWR	Subliming compound fireproofing/fire barriers (Thermo- lag®, Darmatt™, 3M™ Interam™, and other similar materials) exposed to air	Loss of material, change in material properties, cracking, delamination, and separation	AMP XI.M26, "Fire Protection"	No	<u>VII.G.A-805</u>
N	<u>268</u>	BWR/PWR	Cementitious coating fireproofing/fire barriers (Pyrocrete, BIO™ K-10 Mortar, Cafecote, and other similar materials) exposed to air	Loss of material, change in material properties, cracking, delamination, and separation	AMP XI.M26, "Fire Protection"	<u>No</u>	<u>VII.G.A-806</u>
N	<u>269</u>	BWR/PWR	Silicate fireproofing/fire barriers (Marinite®, Kaowool™, Cerafiber®, Cera® blanket, or other similar materials) exposed to air	Loss of material, change in material properties, cracking, delamination, and separation	AMP XI.M26, "Fire Protection"	No	<u>VII.G.A-807</u>

APPENDIX F

Proposed Revisions to Address Reduction of Heat Transfer for Heat Exchanger Tubes in a Fuel Oil Environment

Summary of Proposed Revisions

This ISG revises the SRP-SLR and GALL-SLR Volume 1 to include a line item to manage the reduction of heat transfer for a steel heat exchanger radiator exposed internally to diesel fuel oil. The NRC staff's review of an SLRA identified an acceptable way to manage this aging effect for the material and environment described; this may occur in other SLRAs as well.

Basis for Revisions

The Fuel Oil Chemistry program is capable of mitigating reduction of heat transfer for heat exchanger tubes by periodic sampling of fuel oil for contaminants that may cause the reduction of heat transfer due to fouling. The Fuel Oil Chemistry program can manage contaminants that would promote corrosion (e.g. water or microbial activity), particulate concentration, or other contaminants that are tested for under ASTM D975 that could contribute to heat exchanger tube fouling. In the GALL-SLR, Element 4, "Detection of Aging Effects," of AMP XI.M30, "Fuel Oil Chemistry," describes scenarios where inspections of fuel oil tanks may be used to inform the condition of downstream components. As described in the AMP, if the tank is coated or constructed of a different material than the steel heat exchanger tubes, a one-time inspection may be necessary.

Proposed AMP Revisions

None

Proposed Revisions to FSAR Supplement

None

Proposed Revisions to SRP-SLR Table 3.3-1

SRP-SLR Table 3.3-1 is provided in its entirety in Appendix E of this ISG. The only change to SRP-SLR Table 3.3-1 associated with this appendix is the addition of line items 265 and 266.

Proposed Revisions to GALL-SLR Chapter VII, Table H2

On the next page, GALL-SLR Chapter VII, Table H2 is reproduced in its entirety. Most of the line items in this table are unchanged. The proposed revisions are the addition of the following four items near the end of the table: VII.H2.A-799, VII.H2.A-800, VII.H2.A-801, and, VII.H2.A-802.
VII AU	XILIARY SYSTE	MS						
New, Modified, Deleted, Edited Item	Item	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.H2.A-532	3.3-1, 193	Any	Steel	Raw water	Long-term loss of material due to general corrosion	AMP XI.M32, "One-Time Inspection"	No
N	VII.H2.A-439	3.3-1, 193	Any	Steel	Treated water	Long-term loss of material due to general corrosion	AMP XI.M32, "One-Time Inspection"	No
M	VII.H2.AP- 128	3.3-1, 083	Diesel engine exhaust piping, piping components	Stainless steel	Diesel exhaust	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
M	VII.H2.AP- 131	3.3-1, 098	Heat exchanger components	Steel	Lubricating oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
М	VII.H2.AP- 152a	3.3-1, 123	Heat exchanger components other than tubes	Titanium	Raw water	Cracking due to SCC, flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No
	VII.H2.AP- 154	3.3-1, 101	Heat exchanger tubes	Aluminum	Lubricating oil	Reduction of heat transfer due to fouling	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
N	VII.H2.A-565	3.3-1, 161	Heat exchanger tubes	Copper alloy	Condensation	Reduction of heat transfer due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No

VII AUX	(ILIARY SYSTE	MS						
Table H2 Eme	ergency Diesel	Generator S	ystem					
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
М	VII.H2.AP- 187	3.3-1, 042	Heat exchanger tubes	Stainless steel, copper alloy, titanium	Raw water	Cracking due to SCC (titanium only), reduction of heat transfer due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No
SLR-ISG MECHANICAL- 2020-XX: Appendix F			SLR-ISG MECHANICAL- 2020-XX: Appendix F			SLR-ISG MECHANICAL- 2020-XX: Appendix F		
Ν	VII.H2.A-765	3.3-1, 236	Heat exchanger tubes	Titanium	Treated water	Cracking due to SCC, reduction of heat transfer due to fouling	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No
N	VII.H2.A- 795a	3.3-1, 261	Heat exchanger tubes	Titanium (ASTM Grades 3, 4, or 5)	Raw water	Cracking due to SCC	AMP XI.M20, "Open-Cycle Cooling Water System"	No
М	VII.H2.A-415	3.3-1, 140	Piping components with internal coatings/linings	Gray cast iron, ductile iron with internal coating/lining	Closed-cycle cooling water, raw water, treated water, waste water	Loss of material due to selective leaching	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No
М	VII.H2.AP- 255	3.3-1, 048	Piping, piping components	Aluminum	Closed-cycle cooling water	Loss of material due to pitting, crevice corrosion	AMP XI.M21A, "Closed Treated Water Systems"	No
M	VII.H2.AP- 129	3.3-1, 071	Piping, piping components	Aluminum	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No

VII AUX	XILIARY SYSTE	MS						
Table H2 Eme	ergency Diesel	Generator S	ystem				-	
New, Modified, Deleted, Edited Item	Item	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.H2.AP- 129a	3.3-1, 071	Piping, piping components	Aluminum	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No
М	VII.H2.AP- 162	3.3-1, 099	Piping, piping components	Aluminum	Lubricating oil	Loss of material due to pitting, crevice corrosion	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
N	VII.H2.A-793	3.3-1, 259	Piping, piping components	Aluminum	Raw water	Flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.H2.AP- 130	3.3-1, 025	Piping, piping components	Aluminum	Treated water	Loss of material due to pitting, crevice corrosion	AMP XI.M2, "Water Chemistry," and AMP XI.M32, "One-Time Inspection"	No
М	VII.H2.AP- 199	3.3-1, 046	Piping, piping components	Copper alloy	Closed-cycle cooling water	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M21A, "Closed Treated Water Systems"	No
Μ	VII.H2.AP- 132	3.3-1, 069	Piping, piping components	Copper alloy	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No
Ν	VII.H2.AP- 132a	3.3-1, 069	Piping, piping components	Copper alloy	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No

VII AU	XILIARY SYSTE	MS						
Table H2 Em	ergency Diesel	Generator S	ystem					
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
M	VII.H2.AP- 133	3.3-1, 099	Piping, piping components	Copper alloy	Lubricating oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
Μ	VII.H2.AP- 193	3.3-1, 034	Piping, piping components	Copper alloy	Raw water	Loss of material due to general, pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No
М	VII.H2.AP-43	3.3-1, 072	Piping, piping components	Copper alloy (>15% Zn or >8% Al)	Closed-cycle cooling water	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
М	VII.H2.A-47	3.3-1, 072	Piping, piping components	Copper alloy (>15% Zn or >8% Al)	Raw water	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
N	VII.H2.A-743	3.3-1, 214	Piping, piping components	Copper alloy (>15% Zn or >8% Al)	Soil	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
М	VII.H2.A-51	3.3-1, 072	Piping, piping components	Gray cast iron, ductile iron	Raw water	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
М	VII.H2.A-02	3.3-1, 072	Piping, piping components	Gray cast iron, ductile iron	Soil	Loss of material due to selective leaching	AMP XI.M33, "Selective Leaching"	No
М	VII.H2.AP- 209a	3.3-1, 004	Piping, piping components	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M32, "One-Time Inspection"	Yes
Μ	VII.H2.AP- 209b	3.3-1, 004	Piping, piping components	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes

VII AL	JXILIARY SYSTE	MS						
Table H2 Er	nergency Diesel	Generator S	ystem					
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
М	VII.H2.AP- 209c	3.3-1, 004	Piping, piping components	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes
M	VII.H2.AP- 136	3.3-1, 071	Piping, piping components	Stainless steel	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No
N	VII.H2.AP- 136a	3.3-1, 071	Piping, piping components	Stainless steel	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No
M	VII.H2.AP- 138	3.3-1, 100	Piping, piping components	Stainless steel	Lubricating oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
М	VII.H2.AP-55	3.3-1, 040	Piping, piping components	Stainless steel	Raw water	Loss of material due to pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No
М	VII.H2.AP- 221a	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection"	Yes
М	VII.H2.AP- 221b	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes

VII AUX	XILIARY SYSTE	MS						
Table H2 Em	ergency Diesel	Generator S	ystem					
New, Modified, Deleted, Edited Item	Item	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
M	VII.H2.AP- 221c	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes
M	VII.H2.AP- 221d	3.3-1, 006	Piping, piping components	Stainless steel, nickel alloy	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
M	VII.H2.AP- 105	3.3-1, 070	Piping, piping components	Steel	Fuel oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, "One-Time Inspection"	No
М	VII.H2.AP- 127	3.3-1, 097	Piping, piping components	Steel	Lubricating oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M39, "Lubricating Oil Analysis," and AMP XI.M32, "One-Time Inspection"	No
М	VII.H2.AP- 194	3.3-1, 037	Piping, piping components	Steel	Raw water	Loss of material due to general, pitting, crevice corrosion, MIC; flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No
Μ	VII.H2.AP- 161a	3.3-1, 123	Piping, piping components	Titanium	Raw water	Cracking due to SCC, flow blockage due to fouling	AMP XI.M20, "Open-Cycle Cooling Water System"	No

VII A	AUXILIARY SYSTE	MS						
New, Modified Deleted, Edited	<u>tem</u> , d ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
M	VII.H2.AP- 104	3.3-1, 088	Piping, piping components, diesel engine exhaust	Steel; stainless steel	Diesel exhaust	Loss of material due to general (steel only), pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
Ν	VII.H2.A-495	3.3-1, 159	Piping, piping components, ducting, ducting components	Fiberglass	Air	Loss of material due to wear	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
Ν	VII.H2.A- 797b	3.3-1, 263	Piping, piping components, ducting, ducting components, seals	Polymeric	Air, condensation, raw water, raw water (potable), treated water, waste water, underground, concrete, soil	Hardening or loss of strength due to polymeric degradation; loss of material due to peeling, delamination, wear; cracking or blistering due to exposure to ultraviolet light, ozone, radiation, or chemical attack; flow blockage due to fouling	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.H2.A-722	3.3-1, 157	Piping, piping components, heat exchanger components	Steel	Air – outdoor	Loss of material due to general, pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No

VII AU	XILIARY SYSTE	MS						
Table H2 Em	ergency Diesel	Generator S	ystem					
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
Ν	VII.H2.A- 796a	3.3-1, 262	Piping, piping components, heat exchanger components	Titanium	Closed-cycle cooling water, treated water	Cracking due to SCC	AMP XI.M20, "Open-Cycle Cooling Water System"	No
Μ	VII.H2.A-416	3.3-1, 138	Piping, piping components, heat exchangers, tanks with internal coatings/linings	Any material with an internal coating/lining	Raw water, treated water	Loss of coating or lining integrity due to blistering, cracking, flaking, peeling, delamination, rusting, physical damage; loss of material or cracking for cementitious coatings/linings	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No
Μ	VII.H2.A-414	3.3-1, 139	Piping, piping components, heat exchangers, tanks with internal coatings/linings	Any material with an internal coating/lining	Raw water, treated water	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	No
N	VII.H2.A-677	3.3-1, 085	Piping, piping components, seals	Elastomer	Lubricating oil	Hardening or loss of strength due to elastomer degradation	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
N	VII.H2.A- 763a	3.3-1, 234	Piping, piping components, tanks	Aluminum	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M32, "One-Time Inspection"	Yes

VII AL	JXILIARY SYST	EMS						
Table H2 En	nergency Diese	I Generator S	ystem		-			
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
N	VII.H2.A- 763b	3.3-1, 234	Piping, piping components, tanks	Aluminum	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes
N	VII.H2.A- 763c	3.3-1, 234	Piping, piping components, tanks	Aluminum	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes
N	VII.H2.A- 763d	3.3-1, 234	Piping, piping components, tanks	Aluminum	Air, condensation	Loss of material due to pitting, crevice corrosion	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
N	VII.H2.A- 451a	3.3-1, 189	Piping, piping components, tanks	Aluminum	Air, condensation, raw water, waste water	Cracking due to SCC	AMP XI.M32, "One-Time Inspection"	Yes
Ν	VII.H2.A- 451b	3.3-1, 189	Piping, piping components, tanks	Aluminum	Air, condensation, raw water, waste water	Cracking due to SCC	AMP XI.M36, "External Surfaces Monitoring of Mechanical Components"	Yes
N	VII.H2.A- 451c	3.3-1, 189	Piping, piping components, tanks	Aluminum	Air, condensation, raw water, waste water	Cracking due to SCC	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	Yes

VII AUX	ILIARY SYSTE	MS						
Table H2 Eme	rgency Diesel	Generator S	ystem				-	-
New, Modified, Deleted, Edited Item	ltem	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
Ν	VII.H2.A- 451d	3.3-1, 189	Piping, piping components, tanks	Aluminum	Air, condensation, raw water, waste water	Cracking due to SCC	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
Μ	VII.H2.AP- 209d	3.3-1, 004	Piping, piping components, tanks	Stainless steel	Air, condensation	Cracking due to SCC	AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"	Yes
М	VII.H2.AP- 202	3.3-1, 045	Piping, piping components, tanks	Steel	Closed-cycle cooling water	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M21A, "Closed Treated Water Systems"	No
M	VII.H2.A-26	3.3-1, 055	Piping, piping components, tanks	Steel	Condensation	Loss of material due to general, pitting, crevice corrosion	AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components"	No
Ν	VII.H2.AP- 105a	3.3-1, 070	Piping, piping components, tanks	Steel	Fuel oil	Loss of material due to general, pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry"	No
D	VII.H2.A-23							
D	VII.H2.A-400							
D	VII.H2.A-405							
D	VII.H2.A-425							
D	VII.H2.A-426							
D	VII.H2.A-456							
D	VII.H2.A-651							

VII AUX Table H2 Em	XILIARY SYSTE	MS Generator S	vstem					
New, Modified, Deleted, Edited Item	Item	SRP Item (Table, ID)	Structure and/or Component	Material	Environment	Aging Effect/Mechanism	Aging Management Program (AMP)/TLAA	Further Evaluation
D	VII.H2.A-667							
D	VII.H2.A- 714a							
D	VII.H2.A- 714b							
D	VII.H2.A- 714c							
D	VII.H2.A-733							
D	VII.H2.A-749							
D	VII.H2.A-750							
D	VII.H2.A- 790a							
D	VII.H2.A- 790b							
D	VII.H2.AP- 258							
D	VII.H2.AP-40							
D	VII.H2.AP-41							
N	<u>VII.H2.A-799</u>	<u>3.3.1-265</u>	Heat exchanger radiator tubes	Steel	Fuel oil	Reduction of heat transfer due to fouling	AMP XI.M30, <u>"Fuel Oil</u> <u>Chemistry," and</u> AMP XI.M32, One <u>Time Inspection</u> "	No
N	<u>VII.H2.A-800</u>	<u>3.3.1-266</u>	<u>Heat exchanger</u> radiator tubes	<u>Steel</u>	<u>Fuel oil</u>	Reduction of heat transfer due to fouling	<u>AMP XI.M30,</u> <u>"Fuel Oil</u> <u>Chemistry"</u>	<u>No</u>
N	<u>VII.H2.A-801</u>	<u>3.3-1,</u> <u>071</u>	Piping, piping components	Nickel Alloy	Fuel oil	Loss of material due to pitting, crevice corrosion, MIC	AMP XI.M30, "Fuel Oil Chemistry," and AMP XI.M32, One Time Inspection"	No
N	<u>VII.H2.A-802</u>	<u>3.3-1,</u> 071	Piping, piping components	<u>Nickel Alloy</u>	<u>Fuel oil</u>	Loss of material due to pitting, crevice corrosion, MIC	<u>AMP XI.M30,</u> <u>"Fuel Oil</u> <u>Chemistry"</u>	No

APPENDIX G

Proposed Revisions to Address Loss of Material in Nickel Alloy Strainer Components in Fuel Oil

Summary of Proposed Revisions

This ISG revises SRP-SLR and GALL-SLR Volume 1 to include a line item for managing loss of material for nickel alloy externally exposed to diesel fuel oil. The review of an SLRA identified an acceptable way to manage aging effects for the material and environment described here; this may occur in other SLRAs as well.

Basis for Revisions

The staff noted that the GALL-SLR recommends the use of the Fuel Oil Chemistry and One-Time Inspection AMPs to manage loss of material of several different materials that are exposed to a fuel oil environment. These AMR items credit the Fuel Oil Chemistry program to minimize contaminants which could lead to loss of material and the One-Time Inspection program to verify the effectiveness of the Fuel Oil Chemistry program. The use of the Fuel Oil Chemistry program can minimize contaminants regardless of the material of the affected component. Therefore, the staff has reasonable assurance that the Fuel Oil Chemistry program will be effective in managing loss of material for nickel alloy strainer elements exposed to diesel fuel oil.

Proposed AMP Revisions

None

Proposed Revisions to FSAR Supplement

None

Proposed Revisions to SRP-SLR Table 3.3-1

SRP-SLR Table 3.3-1 is provided in its entirety in Appendix E of this ISG. The only change to SRP-SLR Table 3.3-1 associated with this appendix is a modification of line item 071.

Proposed Revisions to GALL-SLR Chapter VII, Table H2

GALL-SLR Chapter VII, Table H2 is reproduced in its entirety in Appendix F of this ISG. Most of the line items in this table are unchanged. The proposed revisions are the addition of the following four items near the end of the table: VII.H2.A-799, VII.H2.A-800, VII.H2.A-801, and, VII.H2.A-802.

APPENDIX H

Proposed Revisions to AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks"

Summary of Proposed Revisions

This ISG revises AMP XI.M42, "Internal Coatings/Linings for In-Scope Piping, Piping Components, Heat Exchangers, and Tanks," to recommend opportunistic inspections, in lieu of periodic inspections, as an acceptable alternative for buried internally coated/lined fire water system piping provided: (a) flow tests and internal piping inspections will occur at intervals specified in NFPA 25, "Standard for the Inspection, Testing, and Maintenance of Water Based Fire Protection Systems," or as modified by AMP XI.M27, "Fire Water System," Table XI.M27-1, "Fire Water System Inspection and Testing Recommendations"; (b) through-wall flaws in the piping can be detected through continuous system pressure monitoring; and (c) plant-specific operating experience (OE) is acceptable (i.e., no leaks due to the age related degradation of representative internal coatings/linings used in buried in scope fire water system components).

Basis for Revisions

The staff has accepted opportunistic inspections, in lieu of periodic inspections, as an acceptable alternative for buried internally coated/lined fire water system piping provided: (a) flow tests and internal piping inspections will occur at intervals specified in NFPA 25, or as modified by AMP XI.M27, Table XI.M27-1; and (b) through-wall flaws in the piping can be detected through continuous system pressure monitoring. Examples of the staff's acceptance of this alternative approach are documented in the Safety Evaluation Report Related to the License Renewal of Fermi 2 Nuclear Power Plant (ADAMS Accession No. ML16190A241) and the Safety Evaluation Report Related to the Subsequent License Renewal of Peach Bottom Atomic Power Station, Units 2 and 3 (ADAMS Accession No. ML20044D902). Based on recent OE involving ruptures of buried fire water system piping due to age-related degradation (ADAMS Accession No. ML19294A044), the staff added a third condition for using this alternative approach related to plant specific operating experience. The staff notes that the subject OE involved degradation of the external surfaces of the piping; however, degradation of internal coatings/linings could also result in significant degradation of buried fire water system piping.

Proposed AMP Revisions

Program Description

Proper maintenance of internal coatings/linings is essential to provide reasonable assurance that the intended functions of in-scope components are met. Degradation of coatings/linings can lead to loss of material or cracking of base materials and downstream effects such as reduction in flow, reduction in pressure, or reduction of heat transfer when coatings/linings become debris. The program consists of periodic visual inspections of internal coatings/linings exposed to closed-cycle cooling water (CCCW), raw water, treated water, treated borated water, waste water, fuel oil, and lubricating oil. Where the visual inspection of the coated/lined surfaces determines that the coating/lining is deficient or degraded, physical tests are performed, where physically possible, in conjunction with the visual inspection. Electric Power Research Institute (EPRI)

Report 1019157, "Guideline on Nuclear Safety-Related Coatings," provides information on the American Society for Testing and Materials (ASTM) standard guidelines and coatings. American Concrete Institute (ACI) Standard 201.1R, "Guide for Conducting a Visual Inspection of Concrete in Service," provides guidelines for inspecting concrete. In addition, this program may be used to manage aging effects associated with coatings on external surfaces.

Evaluation and Technical Basis

1. Scope of Program: The scope of the program is internal coatings/linings for in-scope piping, piping components, heat exchangers, and tanks exposed to CCCW, raw water, treated water, treated borated water, waste water, fuel oil, and lubricating oil where loss of coating or lining integrity could prevent satisfactory accomplishment of any of the component's or downstream component's current licensing basis (CLB) intended functions identified under Title 10 of the Code of Federal Regulations (10 CFR) 54.4(a)(1), (a)(2), or (a)(3). The aging effects associated with fire water tank internal coatings/linings are managed by Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report aging management program (AMP) XI.M27. "Fire Water System," instead of this AMP. However, where the fire water storage tank internals are coated, the Fire Water System Program and Final Safety Analysis Report (FSAR) Summary Description of the Program should be enhanced to include the recommendations associated with training and gualification of personnel and the "corrective actions" program element. The Fire Water System Program should also be enhanced to include the recommendations from the "acceptance criteria" program element.

If a coating/lining has a qualified life, and it will be replaced prior to the end of its qualified life without consideration of extending the life through condition monitoring, it would not be considered long lived and therefore, it would not be within the scope of this AMP.

Coatings/linings are an integral part of an in-scope component. The CLB-intended function(s) of the component dictates whether the component has an intended function(s) that meets the scoping criteria of 10 CFR 54.4(a). Internal coatings/linings for in-scope piping, piping components, heat exchangers, and tanks are not evaluated as standalone components to determine whether they meet the scoping criteria of 10 CFR 54.4(a). It is immaterial whether the coating/lining has an intended function identified in the CLB because it is the CLB-intended function of the component that dictates whether the component is in-scope and thereby the aging effects of the coating/lining integral to the component must be evaluated for potential impact on the component's and downstream component's intended function(s).

An applicant may elect to manage the aging effects for internal coatings/linings for in-scope piping, piping components, heat exchangers, and tanks in an alternative AMP that is specific to the component or system in which the coatings/linings are installed (e.g., GALL-SLR Report AMP XI.M20, "Open-Cycle Cooling Water System," for service water coatings/linings) as long as the following are met:

- The recommendations of this AMP are incorporated into the alternative program.
- Exceptions or enhancements associated with the recommendations in this AMP are included in the alternative AMP.

• The FSAR supplement for this AMP as shown in the GALL-SLR Report Table XI-01, "FSAR Supplement Summaries for GALL-SLR Report Chapter XI Aging Management Programs," is included in the application with a reference to the alternative AMP.

For components where the aging effects of internally coated/lined surfaces are managed by this program, loss of material, cracking, and loss of material due to selective leaching need not be managed for these components by another program.

This program may be used to manage aging effects associated with external surfaces [e.g., Standard Review Plan for Review of Subsequent License Renewal Applications for Nuclear Power Plants (SRP-SLR) Section 3.2.2.2.2]. When the external coatings are credited to isolate the external surface of a component from the environment, the following recommendations are met as noted.

- 2. **Preventive Actions**: The program is a condition monitoring program and does not recommend any preventive actions. However, external coatings can be credited as a preventive action based on the coating isolating the external surfaces of a component from the environment.
- 3. **Parameters Monitored or Inspected**: Visual inspections are intended to identify coatings/linings that do not meet acceptance criteria, such as peeling and delamination. Aging mechanisms associated with coatings/linings are described as follows:
 - Blistering–formation of bubbles in a coating/lining
 - Cracking–formation of breaks in a coating/lining that extend through to the underlying surface
 - Flaking–detachment of pieces of the coating/lining itself either from its substrate or from previously applied layers
 - Peeling–separation of one or more coats or layers of a coating/lining from the substrate
 - Delamination–separation of one coat or layer from another coat or layer, or from the substrate
 - Rusting–corrosion of the substrate that occurs beneath or through the applied coating/lining

Loss of material and cracking is managed for cementitious materials. See the term "Cracking due to chemical reaction, weathering, settlement, or corrosion of reinforcement (reinforced concrete only); loss of material due to delamination, exfoliation, spalling, popout, scaling, or cavitation," in the GALL-SLR Report Chapter IX.F.

Physical damage consists of removal or reduction of the thickness of coating/lining by mechanical damage. For the purposes of this AMP, this would include damage such as

that which could occur downstream of a throttled valve as a result of cavitation or erosion. It does not include physical damage caused by actions such as installing scaffolding or assembly and disassembly of flanged joints.

Physical testing is intended to identify the extent of potential degradation of the coating/lining.

4. **Detection of Aging Effects**: If a baseline has not been previously established, baseline coating/lining inspections occur in the 10-year period prior to the subsequent period of extended operation. Subsequent inspections are based on an evaluation of the effect of a coating/lining failure on the in-scope component's intended function, potential problems identified during prior inspections, and known service life history. Subsequent inspection intervals are established by a coating specialist qualified in accordance with an ASTM International standard endorsed in Regulatory Guide (RG) 1.54. However, inspection intervals should not exceed those in Table XI.M42-1, "Inspection Intervals for Internal Coatings/Linings for Tanks, Piping, Piping Components, and Heat Exchangers."

The extent of baseline and periodic inspections is based on an evaluation of the effect of a coating/lining failure on the in-scope component's intended function(s), potential problems identified during prior inspections, and known service life history; however, the extent of inspection is not any less than the following for each coating/lining material and environment combination.

- All tanks–all accessible internal surfaces (and external surfaces when credited to isolate the external surfaces of a component from the environment).
- All heat exchangers–all accessible internal surfaces (and external surfaces when credited to isolate the external surfaces of a component from the environment.)
- Piping–either inspect a representative sample of seventy-three 1-foot axial length circumferential segments of piping or 50 percent of the total length of each coating/lining material and environment combination, whichever is less at each unit. The inspection surface includes the entire inside (or outside when applicable) surface of the 1-foot sample. If geometric limitations impede movement of remote or robotic inspection tools, the number of inspection segments is increased in order to cover an equivalent of seventy-three 1-foot axial length sections. For example, if the remote tool can only be maneuvered to view one-third of the inside surface, 219 feet of pipe is inspected.

Table	XI.M42-1. Inspec	tion Intervals for Internal Coatings/Linings for Tanks, Piping,							
	Piping	Components, and Heat Exchangers ^{1, 6}							
	Inspection	Inspection							
	А	6 years ³							
	B ^{4,5}	4 years							
1.	CLB requirements	(e.g., Generic Letter 89-13) might require more frequent inspections.							
2.	Inspection Catego	ries							
	A. No peeling, delamination, blisters, or rusting are observed during inspections. Any cracking and flaking has been found acceptable in accordance with the "acceptance criteria" program element of this AMP. No cracking or loss of material in cementitious								
	coatings/lining	s							
	B. Prior inspectio	n results do not meet Category A.							
	 As an alter 	native to conducting inspections at the intervals in inspection Category							
	B, an extent of	condition inspection is conducted prior to the end of the next refueling							
	outage. The ex	stent of condition inspects either double the number of components or an							
	additional five piping inspections (i.e., five 1-foot segments of piping). If Inspection								
	expanded score	Lena are satisfied for the other coalings in the initial sample and the							
з	If the following cor	ditions are met, the inspection interval may be extended to 12 years:							
0.	a. The identic	cal coating/lining material was installed with the same installation							
	requiremen	nts in redundant trains (e.g., piping segments, tanks) with the same							
	operating o	conditions and at least one of the trains is inspected every 6 years.							
	b. The coatin	g/lining is not in a location subject to erosion that could result in damage							
	to the coat	ing/lining (e.g., certain heat exchanger end bells, piping downstream of							
	certain cor	trol valves, wind—born erosive particles for external coatings).							
4.	Subsequent inspe	ctions for Inspection Category B are reinspections at the original							
	location(s), when t	ne coatings/linings have not been repaired, replaced, or removed,							
-	When conducting	ons of new locations.							
5.	inspections demor	inspections for inspection Calegory B, it two sequential subsequent							
	consecutive inspe	ctions with no change in condition) subsequent inspections at those							
	locations may be conducted to Inspection Category A								
6.	Internal inspection	intervals for diesel fuel oil storage tanks may meet either Table XI.M42-							
	1, or if the inspecti	on results meet Inspection Category A, GALL-SLR Report AMP XI.M30,							
	"Fuel Oil Chemistr	у."							

Where documentation exists that manufacturer recommendations and industry consensus documents (i.e., those recommended in RG 1.54, or earlier versions of those standards) were complied with during installation, the extent of piping inspections may be reduced to the lesser of twentyfive 1-foot axial length circumferential segments of piping or 20 percent of the total length of each coating/lining material and environment combination at each unit.

For multiunit sites where the piping sample size is not based on the percentage of the population, it is acceptable to reduce the total number of inspections at the site as follows:

- For two-unit sites, fifty-five 1-foot axial length sections of piping (19 if manufacturer recommendations and industry consensus documents were complied with during installation) are inspected per unit.
- For a three-unit site, forty-nine 1-foot axial length sections of piping (17 if manufacturer recommendations and industry consensus documents were complied with during installation) are inspected per unit.

In order to conduct the reduced number of inspections, the applicant states in the subsequent license renewal application the basis for why the operating conditions at each unit are similar enough (e.g., flowrate, temperature, excursions) to provide representative inspection results.

The coating/lining environment includes both the environment inside (and outside when applicable) the component and the metal to which the coating/lining is attached.

Inspection locations are selected based on susceptibility to degradation and consequences of failure.

Coating/lining surfaces captured between interlocking surfaces (e.g., flange faces) are not required to be inspected unless the joint has been disassembled to allow access for an internal coating/lining inspection or other reasons. For areas not readily accessible for direct inspection, such as small pipelines, heat exchangers, and other equipment, consideration is given to the use of remote or robotic inspection tools.

Either of the following options [i.e., item (a) or (b)] is an acceptable alternative to the inspections recommended in this AMP for internal coatings when all of the following conditions exist:

- Loss of coating or lining integrity cannot result in downstream effects such as reduction in flow, drop in pressure, or reduction of heat transfer for in-scope components,
- The component's only CLB intended function is leakage boundary (spatial) or structural integrity (attached) as defined in SRP-SLR Table 2.1-4(b),
- The internal environment does not contain chemical compounds that could cause accelerated corrosion of the base material if coating/lining degradation resulted in exposure of the base metal,
- The internal environment would not promote microbiologically influenced corrosion of the base metal,
- The coated/lined components are not located in the vicinity of uncoated components that could cause a galvanic couple to exist, and

- The design for the component did not credit the coating/lining (e.g., the corrosion allowance was not zero).
 - (a) A representative sample of external wall thickness measurements can be performed every 10 years commencing 10 years prior to the subsequent period of extended operation to confirm the acceptability of the corrosion rate of the base metal. For heat exchangers and tanks, a representative sample includes 25 percent coverage of the accessible external surfaces. For piping, a representative sample size is defined above.
 - (b) In lieu of external wall thickness measurements, use GALL-SLR Report AMP XI.M36, "External Surfaces Monitoring of Mechanical Components," and GALL-SLR Report AMP XI.M38, "Inspection of Internal Surfaces in Miscellaneous Piping and Ducting Components," or other appropriate internal surfaces inspection program (e.g., GALL-SLR Report AMP XI.M20, AMP XI M21A) to manage loss of coating or lining integrity.

In addition, where loss of internal coating or lining integrity cannot result in downstream effects such as reduction in flow, drop in pressure, or reduction of heat transfer for in-scope components, a representative sample of external wall thickness measurements can be performed every 10 years commencing 10 years prior to the subsequent period of extended operation to confirm the acceptability of the corrosion rate of the base metal in lieu of visual inspections of the coatings/linings. For heat exchangers and tanks, a representative sample includes 25 percent coverage of the accessible external surfaces. For piping, a representative sample size is described above.

The training and qualification of individuals involved in coating/lining inspections and evaluating degraded conditions is conducted in accordance with an ASTM International standard endorsed in RG 1.54 including staff limitations associated with a particular standard, except for cementitious materials. For cementitious coatings/linings inspectors should have a minimum of 5 years of experience inspecting or testing concrete structures or cementitious coatings/linings or a degree in the civil/structural discipline and a minimum of 1 year of experience.

Opportunistic inspections, in lieu of periodic inspections, are an acceptable alternative for buried internally lined/coated fire water system piping provided the following are met: (a) flow tests and internal piping inspections will occur at intervals specified in NFPA 25, or as modified by AMP XI.M27, Table XI.M27-1; (b) through-wall flaws in the piping can be detected through continuous system pressure monitoring; and (c) plant-specific OE is acceptable (i.e., no leaks due to age-related degradation of representative internal coatings/linings used in buried in-scope fire water system components). If exceptions are taken to Table XI.M27-1 related to flow tests or internal piping inspections, the exception should justify why the exceptions will not impact detecting potential internal loss of coating/lining integrity.

5. **Monitoring and Trending**: A preinspection review of the previous two inspections, when available (i.e., two sets of inspection results may not be available to review for the baseline and first subsequent inspection of a particular coating/lining location), is conducted that includes reviewing the results of inspections and any subsequent repair activities. A coatings specialist prepares the post-inspection report to include: a list and location of all areas evidencing deterioration, a prioritization of the repair areas into areas that must be repaired before returning the system to service and areas where repair can be postponed to the next refueling outage, and where possible, photographic documentation indexed to inspection locations.

Where practical, (e.g., wall thickness measurements, blister size and frequency), degradation is projected until the next scheduled inspection. Results are evaluated against acceptance criteria to confirm that the sampling bases (e.g., selection, size, frequency) will maintain the components' intended functions throughout the subsequent period of extended operation based on the projected rate and extent of degradation.

6. Acceptance Criteria: Acceptance criteria are as follows:

- a. There are no indications of peeling or delamination.
- b. Blisters are evaluated by a coatings specialist qualified in accordance with an ASTM International standard endorsed in RG 1.54 including staff limitations associated with use of a particular standard. Blisters should be limited to a few intact small blisters that are completely surrounded by sound coating/lining bonded to the substrate. Blister size or frequency should not be increasing between inspections (e.g., ASTM D714-02, "Standard Test Method for Evaluating Degree of Blistering of Paints").
- c. Indications such as cracking, flaking, and rusting are to be evaluated by a coatings specialist qualified in accordance with an ASTM International standard endorsed in RG 1.54 including staff limitations associated with use of a particular standard.
- d. Minor cracking and spalling of cementitious coatings/linings is acceptable provided there is no evidence that the coating/lining is debonding from the base material.
- e. As applicable, wall thickness measurements, projected to the next inspection, meet design minimum wall requirements.
- f. Adhesion testing results, when conducted, meet or exceed the degree of adhesion recommended in plant-specific design requirements specific to the coating/lining and substrate.
- 7. **Corrective Actions**: Results that do not meet the acceptance criteria are addressed in the applicant's corrective action program under those specific portions of the quality assurance (QA) program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the corrective actions element of this AMP for both safety-related and nonsafety-related structures and components (SCs) within the scope of this program.

Coatings/linings that do not meet acceptance criteria are repaired, replaced, or removed. Physical testing is performed where physically possible (i.e., sufficient room to conduct testing) or examination is conducted to ensure that the extent of repaired or replaced coatings/linings encompasses sound coating/lining material.

As an alternative, internal coatings exhibiting indications of peeling and delamination may be returned to service if: (a) physical testing is conducted to ensure that the remaining coating is tightly bonded to the base metal; (b) the potential for further degradation of the coating is minimized, (i.e., any loose coating is removed, the edge of the remaining coating is feathered); (c) adhesion testing using ASTM International standards endorsed in RG 1.54 (e.g., pull-off testing, knife adhesion testing) is conducted at a minimum of 3 sample points adjacent to the defective area; (d) an evaluation is conducted of the potential impact on the system, including degraded performance of downstream components due to flow blockage and loss of material or cracking of the coated component; and (e) follow-up visual inspections of the degraded coating are conducted within 2 years from detection of the degraded coating is repaired or replaced.

If coatings/linings are credited for corrosion prevention (e.g., corrosion allowance in design calculations is zero, the "preventive actions" program element of a SLRA AMP credited the coating/lining) and the base metal has been exposed or it is beneath a blister, the component's base material in the vicinity of the degraded coating/lining is examined to determine if the minimum wall thickness is met and will be met until the next inspection.

When a blister does not meet acceptance criteria, and it is not repaired, physical testing is conducted to ensure that the blister is completely surrounded by sound coating/lining bonded to the surface. Physical testing consists of adhesion testing using ASTM International standards endorsed in RG 1.54. Where adhesion testing is not possible due to physical constraints, another means of determining that the remaining coating/lining is tightly bonded to the base metal is conducted such as lightly tapping the coating/lining. Acceptance of a blister to remain inservice should be based both on the potential effects of flow blockage and degradation of the base material beneath the blister.

Additional inspections are conducted if one of the inspections does not meet acceptance criteria due to current or projected degradation (i.e., trending) unless the cause of the aging effect for each applicable material and environment is corrected by repair or replacement for all components constructed of the same material and exposed to the same environment. The number of increased inspections is determined in accordance with the site's corrective action process; however, there are no fewer than five additional inspections for each inspection that did not meet acceptance criteria, or 20 percent of each applicable material, environment, and aging effect combination is inspected, whichever is less. When inspections are based on the percentage of piping length, an additional 5 percent of the total length is inspected. The timing of the additional inspections is based on the severity of the degradation identified and is commensurate with the potential for loss of intended function. However, in all cases, the additional inspections are completed within the interval in which the original inspection was conducted, or if identified in the latter half of the current inspection interval, within the next refueling outage interval. These additional inspections conducted in the next inspection interval cannot also be credited towards the number of inspections in the latter interval. If subsequent inspections do not meet acceptance criteria, an extent of condition and extent of cause analysis is conducted to determine the further extent of inspections. Additional samples are inspected for any

recurring degradation to provide reasonable assurance that corrective actions appropriately address the associated causes. At multi-unit sites, the additional inspections include inspections at all of the units with the same material, environment, and aging effect combination.

- 8. **Confirmation Process**: The confirmation process is addressed through those specific portions of the QA program that are used to meet Criterion XVI, "Corrective Action," of 10 CFR Part 50, Appendix B. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the confirmation process element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 9. **Administrative Controls**: Administrative controls are addressed through the QA program that is used to meet the requirements of 10 CFR Part 50, Appendix B, associated with managing the effects of aging. Appendix A of the GALL-SLR Report describes how an applicant may apply its 10 CFR Part 50, Appendix B, QA program to fulfill the administrative controls element of this AMP for both safety-related and nonsafety-related SCs within the scope of this program.
- 10. **Operating Experience**: The inspection techniques and training of inspection personnel associated with this program are consistent with industry practice and have been demonstrated effective at detecting loss of coating or lining integrity. Not to exceed inspection intervals have been established that are dependent on the results of previous plant-specific inspection results. The following examples describe operating experience (OE) pertaining to loss of coating or lining integrity for coatings/linings installed on the internal surfaces of piping systems:
 - a. In 1982, a licensee experienced degradation of internal coatings in its spray pond piping system. This issue contains many key aspects related to coating degradation. These include installation details such as improper curing time, restricted availability of air flow leading to improper curing, installation layers that were too thick, and improper surface preparation (e.g., oils on surface, surface too smooth). The aging mechanisms included severe blistering, moisture entrapment between layers of the coating, delamination, peeling, and widespread rusting. The failure to install the coatings to manufacturer recommendations resulted in flow restrictions to the ultimate heat sink and blockage of an emergency diesel generator governor oil cooler. (Information Notice 85-24, "Failures of Protective Coatings in Pipes and Heat Exchangers.")
 - b. During an U.S. Nuclear Regulatory Commission inspection, the staff found that coating degradation, which occurred as a result of weakening of the adhesive bond of the coating to the base metal due to turbulent flow, resulted in the coating eroding away and leaving the base metal subject to wall thinning and leakage.
 [Agencywide Documents Access and Management System (ADAMS) Accession No. ML12045A544].
 - c. In 1994, a licensee replaced a portion of its cement lined steel service water piping with piping lined with polyvinyl chloride material. The manufacturer stated that the lining material had an expected life of 15–20 years. An inspection in 1997 showed some bubbles and delamination in the coating material at a flange. A 2002 inspection found some locations that had lack of adhesion to the base

metal. In 2011, diminished flow was observed downstream of this line. Inspections revealed that a majority of the lining in one spool piece was loose or missing. The missing material had clogged a downstream orifice. A sample of the lining was sent to a testing lab where it was determined that cracking was evident on both the base metal and water side of the lining and there was a noticeable increase in the hardness of the in service sample as compared to an unused sample. (ADAMS Accession No. ML12041A054).

- d. A licensee has experienced multiple instances of coating degradation resulting in coating debris found downstream in heat exchanger end bells. None of the debris had been large enough to result in reduced heat exchanger performance. (ADAMS Accession No. ML12097A064).
- e. A licensee experienced continuing flow reduction over a 14 day period, resulting in the service water room cooler being declared inoperable. The flow reduction occurred due to the rubber coating on a butterfly valve becoming detached. (ADAMS Accession No. ML073200779).
- f. At an international plant, cavitation in the piping system damaged the coating of a piping system, which subsequently resulted in unanticipated corrosion through the pipe wall. (ADAMS Accession No. ML13063A135).
- g. A licensee experienced degradation of the protective concrete lining which allowed brackish water to contact the unprotected carbon steel piping resulting in localized corrosion. The degradation of the concrete lining was likely caused by the high flow velocities and turbulence from the valve located just upstream of the degraded area. (ADAMS Accession No. ML072890132).
- h. A licensee experienced through-wall corrosion when a localized area of coating degradation resulted in base metal corrosion. The cause of the coating degradation is thought to have been nonage related mechanical damage. (ADAMS Accession No. ML14087A210).
- i. A licensee experienced through-wall corrosion when a localized polymeric repair of a rubber lined spool failed. (ADAMS Accession No. ML14073A059).
- j. A licensee experienced accelerated galvanic corrosion when loss of coating integrity occurred in the vicinity of carbon steel components attached to AL6XN components. (ADAMS Accession No. ML12297A333).

The program is informed and enhanced when necessary through the systematic and ongoing review of both plant-specific and industry OE including research and development such that the effectiveness of the AMP is evaluated consistent with the discussion in Appendix B of the GALL-SLR Report.

References

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Proposed Revisions to FSAR Supplement

None

Proposed Revisions to AMR Items

None