

SECOR INTERNATIONAL INCORPORATED

10703 Quebec Avenue
Cleveland, Ohio 44106
(216) 721 - 2112
FAX (216) 721 - 2112

July 1, 1997

REPLY TO A NOTICE OF VIOLATION

SECOR International Inc.
10703 Quebec Avenue
Cleveland, Ohio 44106

License No. 34-25385-01
Docket No. 030-34348

In response to a routine inspection conducted on May 23, 1997 (with continued NRC in-office review through June 2, 1997):

1. REASON FOR THE VIOLATION

- A. The following Secor International Inc. personnel were found to be in violation of Condition 11 of License No. 34-25385-01, which limits the use, or supervision of use, of licensed materials to individuals who have received the training described in the application dated January 23, 1997: Iftekhar Ali, James Lippert, and Shawn Smith.
- B. These personnel did not meet Item 8 of the application dated January 23, 1997 which requires, in part, that all operators complete a manufacturer's training course prior to being allowed to work with, or be trained to use a nuclear density gauge.

Employees Ali and Lippert received in-house training from previous employers. Employee Smith received his training from the United States Army.

2. CORRECTIVE ACTION TAKEN

- A. Employee Iftekhar Ali resigned from the service of Secor International Inc. on May 30, 1997 to accept a position with the Illinois Department of Transportation.

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- B. Employee Shawn Smith was re-trained on June 18, 1997 by Mr. Willie Cline of Cline's Technical Services, 10883 Cincinnati - Zanesville Road, Amanda, Ohio 43102. Cline's Technical Services is an authorized agent of the Boart Longyear Company, 2830 Howe Road, Martinez, California 94553. The Boart Longyear Company manufactures the CPN line of nuclear gauges. See attached copy of certificate of completion.
- C. Employee James Lippert will be re - trained on July 9, 1997 at Cline's Technical Services. See attachment and paragraph 2, section B above.

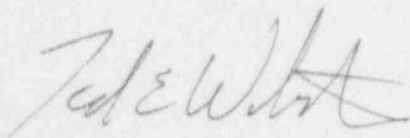
3. CORRECTIVE ACTION TO BE TAKEN TO AVOID FUTURE VIOLATIONS

- A. All new field technicians / operators will be trained at an approved manufacturer's training course. The closest regularly scheduled manufacturer's training class is at Cline's Technical Services, 10883 Cincinnati - Zanesville Road, Amanda, Ohio 43102. See attachment and paragraph 2, section B above. Other approved manufacturer's courses (Troxler, Humboldt Scientific, etc.) may be utilized if necessary.

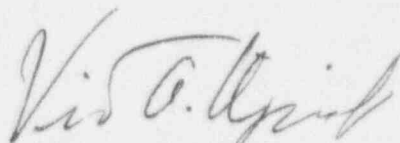
4. DATE OF FULL COMPLIANCE

- A. Baring any unforeseen impediments, Secor International Inc. expects to be in full compliance not later than August 15, 1997.

Any questions regarding this document should be directed to the undersigned.



Ted E. Webster
Principal in Charge
Radiation Safety Officer



Vincent A. Ujch
Construction Services
Department Supervisor

No 29642

Certificate Of Completion

This is to certify that Shawn Smith has completed the
basic CPN® training course on Radiation Safety and Use of Nuclear Gauges,
held this 18th day of June 19 97 in the
City of Amanda State of Oh by Boart Longyear Company.

Boart Longyear Company
2830 Howe Road
Martinez, California 94553 USA
Phone: (510) 229-8770
Fax: (510) 229-3183



**BOART
LONGYEAR**

Willie Clive
INSTRUCTOR *Willie Clive*
Willie Clive
RADIATION SAFETY OFFICER
Willie Clive

**Cline's
Technical
Services**

10863 Cincinnati - Sandusville Road
Amanda, Ohio 43102

Phone: (614)-969-2720
Fax: (614)-969-2122

Attn:
Vince

**AUTHORIZED
NUCLEAR GAUGE
TRAINING CLASS**

This authorized class satisfies the requirements of the NRC and Agreement States regarding training for the operator and use of portable moisture / density devices for construction and agriculture testing.

The class presents the following topics,

- Principles of radiation safety and health physics.
- Principles of nuclear physics relative to moisture and density measurements.
- The safe and legal use of portable moisture/density gauges containing radioisotopes.
- Licensing and compliance with regulations.
- Calibration.
- Field service and maintenance.
- Gauge operation and correct field practice.

The class starts at 8:00am and finishes at 5:00pm. Lunch is 12:00 to 1:00pm and is included in the course fee of \$ 125.00

To register for our Ohio class or to arrange a private class at your location, call

(614)-969-2720

All scheduled class's are on a Wednesday and held at the office of CTS in Amanda, Oh, the Instructor is Willie Cline.

A CERTIFICATE OF COMPLETION is given to each individual who completes the class.