

American Tubular Inspection, Inc.  
ATTN: Kevin D. Karst  
Radiation Safety Officer  
P. O. Box 2350  
Mills, Wyoming 82644

APR 27 1987

Gentlemen:

Please find enclosed your NRC material license. You should review this license carefully and be sure that you understand all conditions. If you have any questions, you may contact the reviewer who signed your license at 817/860-8100.

Please be advised that you must conduct your program involving radioactive materials in accordance with the conditions of your NRC license, representations made in your license application, and NRC regulations. In particular, note that you must:

1. Operate in accordance with NRC regulations 10 CFR Part 19, "Notices, Instructions and Reports to Workers; Inspections," 10 CFR Part 20, "Standards for Protection Against Radiation," and other applicable regulations.
2. Possess radioactive material only in the quantity and form indicated in your license.
3. Use radioactive material only for the purpose(s) indicated in your license.
4. Notify NRC in writing of any change in mailing address (no fee required if the location of radioactive material remains the same).
5. Request and obtain appropriate amendments if you plan to change ownership of your organization, change locations of radioactive material, or make any other changes in your facility or program which are contrary to your license conditions or representations made in your license application and any supplemental correspondence with NRC. A license fee may be charged for the amendments if you are not in a fee-exempt category.

RIV:NMSS *gcm*  
JAMarshall;lw  
4/9/87

NMSS *JE*  
JEWittten  
4/13/87

C:NMSS  
RJEverett  
4/ /87

8801280449 870427  
REG4 LIC30  
49-26867-01 PDR

American Tubular  
Inspection, Inc.

-2-

6. Submit a complete renewal application with proper fee, or termination request at least 30 days before the expiration date on your license. You will receive a reminder notice approximately 90 days before the expiration date. Possession of radioactive material after your license expires is a violation of NRC regulations.
7. Request termination of your license if you plan to permanently discontinue activities involving radioactive material.

You will be periodically inspected by NRC. A fee may be charged for inspections in accordance with 10 CFR Part 170. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation; imposition of a civil penalty; or an order suspending, modifying, or revoking your license as specified in the General Policy and Procedures for NRC Enforcement Action, 10 CFR Part 2, Appendix C. Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance which the NRC expects of its licensees.

Thank you for your cooperation.

Sincerely,

Original signed by  
JACK E. WHITTEN

R. J. Everett, Chief  
Nuclear Materials Safety Section

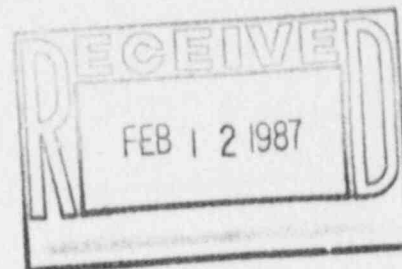
Enclosure:  
As stated



UNITED STATES  
NUCLEAR REGULATORY COMMISSION

REGION IV  
611 RYAN PLAZA DRIVE, SUITE 1000  
ARLINGTON, TEXAS 76011

03029721



BETWEEN: William O. Miller, Chief  
License Fee Management Branch  
Office of Administration

R. J. Everett, Chief  
Material Radiation Protection Section, TPB,  
DV&TP, RIV

LICENSEE FEE TRANSMITTAL

A. REGION IV

1. APPLICATION ATTACHED

Applicant/Licensee:

Application Dated:

Control No.:

License No.:

American Tubular Corp., Inc.  
1/22/87  
461362  
(030-29721) L4L 26867

2. FEE ATTACHED

Amount:

Check No.:

3. COMMENTS

The check is w/ mail Control # 461351

Signed

Date

Laura Hurley  
1/28/87

B. LICENSEE FEE MANAGEMENT BRANCH

1. Fee Category and Amount:

2. Correct Fee Paid. Application may be processed for:

Amendment

Renewal

License ☒

Signed

Date

M. Thesier  
2/6/87



American Tubular Inspection, Inc.

P.O. Box 2350  
Mills, Wyoming 82644  
(307) 472-3183

JAN 26 1987

January 22, 1987

U.S. Nuclear Regulatory Commission  
Region IV  
Material Radiation Protection Section  
611 Ryan Plaza Drive, Suite 1000  
Arlington, TX 76011

RE: Request for renewal of  
Material License

Dear Sir:

Enclosed, please find copies of the required information as well as the application for renewal of our current registration.

Also, be advised that the three separate plant locations are not operating under the same corporate name any longer. This is better explained in the enclosed ammendments to the original license. The Lovington, New Mexico and the Midland, Texas organizations are operating under the name Deep Well Pipe Inspection, Inc. Our Casper, Wyoming fac'lity is operating under the original name of American Tubular Inspection, Inc. It is my understanding that since Wyo. is not an agreement state, that we are the only organization of the three mentioned that needs an NRC license.

If there are further questions or if we have not met the necessary requirements for renewal, please contact me at 307-472-3183. Thank you.

Sincerely,

Kevin D. Karst  
Radiation Safety Officer

Enclosures:

1. Renewal application
2. Current license with ammendments
3. License fee

License Fee Information

on application

870515-0134  
+P. 461362

## APPLICATION FOR MATERIAL LICENSE

INSTRUCTIONS: SEE THE APPROPRIATE LICENSE APPLICATION GUIDE FOR DETAILED INSTRUCTIONS FOR COMPLETING APPLICATION. SEND TWO COPIES OF THE ENTIRE COMPLETED APPLICATION TO THE NRC OFFICE SPECIFIED BELOW.

### FEDERAL AGENCIES FILE APPLICATIONS WITH:

U.S. NUCLEAR REGULATORY COMMISSION  
DIVISION OF FUEL CYCLE AND MATERIAL SAFETY, NMSS  
WASHINGTON, DC 20555

### ALL OTHER PERSONS FILE APPLICATIONS AS FOLLOWS, IF YOU ARE LOCATED IN:

CONNECTICUT, DELAWARE, DISTRICT OF COLUMBIA, MAINE, MARYLAND,  
MASSACHUSETTS, NEW JERSEY, NEW YORK, PENNSYLVANIA, RHODE ISLAND,  
OR VERMONT, SEND APPLICATIONS TO:

U.S. NUCLEAR REGULATORY COMMISSION, REGION I  
NUCLEAR MATERIAL SECTION B  
631 PARK AVENUE  
KING OF PRUSSIA, PA 19406

ALABAMA, FLORIDA, GEORGIA, KENTUCKY, MISSISSIPPI, NORTH CAROLINA,  
PUERTO RICO, SOUTH CAROLINA, TENNESSEE, VIRGINIA, VIRGIN ISLANDS, OR  
WEST VIRGINIA, SEND APPLICATIONS TO:

U.S. NUCLEAR REGULATORY COMMISSION, REGION II  
MATERIAL RADIATION PROTECTION SECTION  
101 MARIETTA STREET, SUITE 2900  
ATLANTA, GA 30323

### IF YOU ARE LOCATED IN:

ILLINOIS, INDIANA, IOWA, MICHIGAN, MINNESOTA, MISSOURI, OHIO, OR  
WISCONSIN, SEND APPLICATIONS TO:

U.S. NUCLEAR REGULATORY COMMISSION, REGION III  
MATERIALS LICENSING SECTION  
799 ROOSEVELT ROAD  
GLEN ELLYN, IL 60137

ARKANSAS, COLORADO, IDAHO, KANSAS, LOUISIANA, MONTANA, NEBRASKA,  
NEW MEXICO, NORTH DAKOTA, OKLAHOMA, SOUTH DAKOTA, TEXAS, UTAH,  
OR WYOMING, SEND APPLICATIONS TO:

U.S. NUCLEAR REGULATORY COMMISSION, REGION IV  
MATERIAL RADIATION PROTECTION SECTION  
611 RYAN PLAZA DRIVE, SUITE 1000  
ARLINGTON, TX 76011

ALASKA, ARIZONA, CALIFORNIA, HAWAII, NEVADA, OREGON, WASHINGTON,  
AND U.S. TERRITORIES AND POSSESSIONS IN THE PACIFIC, SEND APPLICATIONS  
TO:

U.S. NUCLEAR REGULATORY COMMISSION, REGION V  
MATERIAL RADIATION PROTECTION SECTION  
1450 MARIA LANE, SUITE 210  
WALNUT CREEK, CA 94596

PERSONS LOCATED IN AGREEMENT STATES SEND APPLICATIONS TO THE U.S. NUCLEAR REGULATORY COMMISSION ONLY IF THEY WISH TO POSSESS AND USE LICENSED MATERIAL IN STATES SUBJECT TO U.S. NUCLEAR REGULATORY COMMISSION JURISDICTION.

### 1. THIS IS AN APPLICATION FOR (Check appropriate item)

- ☐ A. NEW LICENSE  
☐ B. AMENDMENT TO LICENSE NUMBER \_\_\_\_\_  
☒ C. RENEWAL OF LICENSE NUMBER 42-19978-01

### 2. NAME AND MAILING ADDRESS OF APPLICANT (Include Zip Code)

American Tubular Inspection, Inc.  
P.O. Box 2350  
Mills, Wyoming 82644

(030-29721)  
CLL 26867

### 3. ADDRESS(ES) WHERE LICENSED MATERIAL WILL BE USED OR POSSESSED.

7390 W. Grey Cloud Road, approximately 8 miles North West of Casper, Wyoming.

### 4. NAME OF PERSON TO BE CONTACTED ABOUT THIS APPLICATION

Kevin Karst

### TELEPHONE NUMBER

307-472-3183

SUBMIT ITEMS 5 THROUGH 11 ON 8 1/2 x 11" PAPER. THE TYPE AND SCOPE OF INFORMATION TO BE PROVIDED IS DESCRIBED IN THE LICENSE APPLICATION GUIDE.

### 5. RADIOACTIVE MATERIAL

a. Element and mass number, b. chemical and/or physical form, and c. maximum amount which will be possessed at any one time.

### 6. PURPOSE(S) FOR WHICH LICENSED MATERIAL WILL BE USED.

### 7. INDIVIDUAL(S) RESPONSIBLE FOR RADIATION SAFETY PROGRAM AND THEIR TRAINING AND EXPERIENCE.

### 8. TRAINING FOR INDIVIDUALS WORKING IN OR FREQUENTING RESTRICTED AREAS.

### 9. FACILITIES AND EQUIPMENT.

### 10. RADIATION SAFETY PROGRAM.

### 11. WASTE MANAGEMENT.

### 12. LICENSEE FEES (See 10 CFR 170 and Section 170.31)

### FEE CATEGORY

AMOUNT  
ENCLOSED \$120.00

### 13. CERTIFICATION. (Must be completed by applicant) THE APPLICANT UNDERSTANDS THAT ALL STATEMENTS AND REPRESENTATIONS MADE IN THIS APPLICATION ARE BINDING UPON THE APPLICANT.

THE APPLICANT AND ANY OFFICIAL EXECUTING THIS CERTIFICATION ON BEHALF OF THE APPLICANT, NAMED IN ITEM 2, CERTIFY THAT THIS APPLICATION IS PREPARED IN CONFORMITY WITH TITLE 10, CODE OF FEDERAL REGULATIONS, PARTS 30, 32, 33, 34, 35, AND 40 AND THAT ALL INFORMATION CONTAINED HEREIN, IS TRUE AND CORRECT TO THE BEST OF THEIR KNOWLEDGE AND BELIEF.

WARNING: 18 U.S.C. SECTION 1001 ACT OF JUNE 25, 1948, 62 STAT. 749 MAKES IT A CRIMINAL OFFENSE TO MAKE A WILLFULLY FALSE STATEMENT OR REPRESENTATION TO ANY DEPARTMENT OR AGENCY OF THE UNITED STATES AS TO ANY MATTER WITHIN ITS JURISDICTION.

### SIGNATURE—CERTIFYING OFFICER

### TYPED/PRINTED NAME

### TITLE

### DATE

*Kevin D. Karst*

Kevin D. Karst

Radiation Safety Officer

1/22/87

### 14. VOLUNTARY ECONOMIC DATA

a. ANNUAL RECEIPTS	
<input type="checkbox"/> < \$250K	<input type="checkbox"/> \$1M-3.5M
<input type="checkbox"/> \$250K-500K	<input type="checkbox"/> \$3.5M-7M
<input type="checkbox"/> \$500K-750K	<input type="checkbox"/> \$7M-10M
<input type="checkbox"/> \$750K-1M	<input type="checkbox"/> > \$10M

### b. NUMBER OF EMPLOYEES (Total for entire facility excluding outside contractors)

### c. NUMBER OF BEDS

d. WOULD YOU BE WILLING TO FURNISH COST INFORMATION (Dollar and/or staff hours) ON THE ECONOMIC IMPACT OF CURRENT NRC REGULATIONS OR ANY FUTURE PROPOSED NRC REGULATIONS THAT MAY AFFECT YOU? (NRC regulations permit it to protect confidential commercial or financial—proprietary—information furnished to the agency in confidence)

☐ YES

☐ NO

### FOR NRC USE ONLY

TYPE OF FEE <i>RENEWAL</i>	FEE LOG <i>Fst. LTV</i>	FEE CATEGORY <i>3P</i>	COMMENTS <i>see 1/22/87 note to file</i>	APPROVED BY <i>M. Hussar</i>
AMOUNT RECEIVED <i>\$120</i>	CHECK NUMBER <i>1561</i>	DATE <i>2/6/87</i>		



**American Tubular Inspection, Inc.**

P.O. Box 2350  
Mills, Wyoming 82644  
(307) 472-3183

- Item 5: Radioactive isotope is Cesium 137  
Activity: 1.5 Curie (not to exceed this amount)  
Sealed Source: NDT Systems is the manufacturer  
Model Number: 13640-A  
Serial Number: 72465  
There is only one source on premises.
- Item 6: The sealed source we are using is model #13640-A built by NDT Systems, Inc. It is located in our inplant 5700 electronic inspection unit and is used for detecting variances in body wall thickness of oilfield pipe.
- Item 7: Kevin D. Karst-Radiation Safety Officer  
Training: Support Consultants & Associates, Inc.  
Odessa, Texas  
Course completed 3/23/83  
Keith Moon-Instructor  
  
NDT Systems, Inc. Spectalog 6000 Casing inspection unit  
operators course  
Houston, Texas  
Course completed 2/4/83  
Al Kindrick-Instructor
- Item 8: Kevin Karst is only operator at present time. All operators employed by the company are required to complete the NDT training course before being permitted to use the device. They also are under the direct supervision of the Rad. Safety Officer.
- Item 9: The source is in the inspection unit which is located in a separate cubicle away from the operators console. The inspection unit is stationary and permanent. The camera is closed and locked after each day use.
- Item 10: All employees are required to wear film badges at all times which are monitored monthly. Radiation leak checks are taken with a G.E. Smith meter on the last working day of each month. Leak wipe tests are performed each 6 months. The radiation leak meter is re-calibrated each 6 months. Our source is in a sealed camera and requires little or no maintenance as it is never removed from the premises. Each person using the device has been well informed of emergency procedures.
- Item 11: Disposal, if necessary, will be by transfer of the radioactive material to a licensee specifically authorized to possess it.

461362

THIS COPY IS FOR YOUR FILES

# MATERIALS LICENSE

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter 1, Parts 30, 31, 32, 33, 34, 35, 36, 40 and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s); and to import such byproduct and source material. This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

Licensee		3. License number	
1. American Tubular Inspection, Inc.		42-19978-01	
2. P. O. Box 8568 Midland, Texas 79703		4. Expiration date	
		April 30, 1987	
		5. Docket or Reference No.	
6. Byproduct, source, and/or special nuclear material		7. Chemical and/or physical form	8. Maximum amount that licensee may possess at any one time under this license
A. Cesium 137	A. Sealed sources (3M Co. Model 4F6S or 4F6H or Gulf Nuclear Model CSV)	A. Not to exceed 1.5 curies per source	

## 9. Authorized use

- A. For use in NDT Systems, Inc. Model 13640 and Model 13640B Tube Wall Calipers for measurement of wall thickness of pipes.

## CONDITIONS

- Licensed material shall be used only at the licensee's facilities located at 7340 W. Grey Cloud Road (located in B. and L. Industrial Acres), approximately 8 miles North West of Casper, Wyoming.
- The licensee shall comply with the provisions of Title 10, Chapter 1, Code of Federal Regulations, Part 19, "Notices, Instructions and Reports to Workers; Inspections" and Part 20, "Standards for Protection Against Radiation."
- Licensed material shall be used by, or under the supervision of, individuals designated by the Radiation Protection Officer, George L. Andrews. All designated personnel will have been trained in accordance with the procedures contained in application dated February 17, 1982.

*87-515-167  
3PP*

*461362*

MATERIALS LICENSE  
SUPPLEMENTARY SHEET

License number

42-19978-01

Docket or Reference number

CONDITIONS

(continued)

13. A. (1) Each sealed source containing licensed material, other than Hydrogen 3; with a half-life greater than thirty days and in any form other than gas shall be tested for leakage and/or contamination at intervals not to exceed six months. In the absence of a certificate from a transferor indicating that a test has been made within six months prior to the transfer, a sealed source received from another person shall not be put into use until tested.
- (2) The periodic leak test required by this condition does not apply to sealed sources that are stored and not being used. The sources excepted from this test shall be tested for leakage prior to any use or transfer to another person unless they have been leak tested within six months prior to the date of use or transfer.
- B. The test shall be capable of detecting the presence of 0.005 microcurie of radioactive material on the test sample. The test sample shall be taken from the sealed source or from the surfaces of the device in which the sealed source is permanently mounted or stored on which one might expect contamination to accumulate. Records of leak test results shall be kept in units of microcuries and maintained for inspection by the Commission.
- C. If the test reveals the presence of 0.005 microcurie or more of removable contamination, the licensee shall immediately withdraw the sealed source from use and shall cause it to be decontaminated and repaired or to be disposed of in accordance with Commission regulations. A report shall be filed within 5 days of the test with the U. S. Nuclear Regulatory Commission, Region IV, Office of Inspection and Enforcement, 611 Ryan Plaza Drive, Suite 1000, Arlington, Texas 76012, describing the equipment involved, the test results, and the corrective action taken.
- D. Tests for leakage and/or contamination shall be performed by the licensee or by other persons specifically authorized by the Commission or an Agreement State to perform such services.
14. Sealed sources containing licensed material shall not be opened.

MATERIALS LICENSE  
SUPPLEMENTARY SHEET

License number

42-19978-01

Docket or Reference number

## CONDITIONS

(continued)

15. The licensee shall conduct a physical inventory every six (6) months to account for all sealed sources received and possessed under the license. The records of the inventories shall be maintained for two (2) years from the date of the inventory for inspection by the Commission, and shall include the quantities and kinds of byproduct material, location of sealed sources, and the date of the inventory.
16. Except as specifically provided otherwise by this license, the licensee shall possess and use licensed material described in Items 6, 7, and 8 of this license in accordance with statements, representations, and procedures contained in application dated February 17, 1982. The Nuclear Regulatory Commission's regulations shall govern the licensee's statements in applications or letters, unless the statements are more restrictive than the regulations.

For the U.S. Nuclear Regulatory Commission

By Joseph M. Brown, Jr.  
Material Licensing BranchDivision of Fuel Cycle and  
Material Safety  
Washington, D.C. 20555

APR 07 1982

Date \_\_\_\_\_

461362

MATERIALS LICENSE  
SUPPLEMENTARY SHEET

This copy is for your files

License number  
42-19978-01

Docket or Reference number  
030-19624

Amendment No. 01

Deep Well Pipe Inspection, Inc.  
P. O. Box 8568  
Midland, Texas 79703

In accordance with letter dated March 24, 1983, License Number 42-19978-01 is amended as follows:

The name of the licensee is changed from American Tubular Inspection, Inc., to Deep Well Pipe Inspection, Inc.

Conditions 10. and 16. are amended to read:

10. Licensed material shall be used only at facilities identified as American Tubular Inspection, Inc., located at 7340 W. Grey Cloud Road (located in B & L Industrial Acres), approximately 8 miles Northwest of Casper, Wyoming.
16. Except as specifically provided otherwise by this license, the licensee shall possess and use licensed material described in Items 6, 7, and 8 of this license in accordance with statements, representations, and procedures contained in application dated February 17, 1982, and letter dated March 24, 1983. The Nuclear Regulatory Commission's regulations shall govern the licensee's statements in applications or letters, unless the statements are more restrictive than the regulations.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Date MAY 10 1983

By

*R. J. Emmett*

Material Radiation Protection Section  
Region IV  
Arlington, Texas 76011

8745150174  
LP

Midland copy



American Tubular Inspection, Inc.

West Hwy. 80 — P.O. Box 8568

Midland, Texas 79703

(915) 697-1382

March 24, 1983

U.S. Nuclear Regulatory Commission  
Division of Fuel Cycle & Material Safety  
Material Licensing Branch  
Washington, D.C. 20555

Re: License No. 42-19978-01

Gentlemen:

Please be advised that American Tubular Inspection, Inc. has changed its corporate name to Deep Well Pipe Inspection, Inc., however, being that we are already established in Wyoming under the name of American Tubular Inspection, Inc. (ATI), we intend to conduct operations under that name. Please amend the above captioned license as follows:

Item 1: Deep Well Pipe Inspection, Inc.  
dba American Tubular Inspection

For your information, Mr. Kent Seeley is no longer employed by ATI. The man in charge of our operations at the location described in Condition 10 is Kevin Karst. His qualifications and training are recorded in our files.

We enclose our check in the amount of \$40.00 to cover the amendment fee (Category 3-L). Your attention to this amendment request will be greatly appreciated.

Sincerely,

George L. Andrews  
Radiation Protection Officer

pm

cc: ATI - Casper, WY  
SC&A Inc.

~~8705150203~~  
279.

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American Tubular Inspection, Inc.  
West Hwy. 80 — P.O. Box 8538  
Midland, Texas 79703  
(915) 697-1382

*Midland copy*

March 24, 1983

State of Wyoming  
Department of Health & Social Services  
Hathaway Building  
Cheyenne, Wyoming 82022

Attn: Mr. Thomas A. Schell  
Chief of Radiological Health Services

Re: Reg. I.D. #99-4241R

Dear Mr. Schell:

Attached is a copy of our letter to the U.S. Nuclear Regulatory Commission requesting amendment to our NRC License No. 42-19978-01 changing the corporate name from American Tubular Inspection, Inc. to:

Deep Well Pipe Inspection, Inc.  
dba American Tubular Inspection

This information is submitted so that your files will be current.

Sincerely,

George L. Andrews  
Radiation Protection Officer

pm

cc: ATI - Casper, WY  
SC&A, Inc.

*Casper Copy.*



P. O. BOX 8568  
MIDLAND, TEXAS 79708

September 20, 1984

U.S. Nuclear Regulatory Commission  
Region IV  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76011

Attn: Mr. Jack Whitten  
Material Licensing Branch

Re: NRC License No. 42-19978-01 (Wyoming)  
Deep Well Pipe Inspection, Inc.  
dba American Tubular Inspection, Inc.

Dear Mr. Whitten:

Please amend the above numbered byproduct material license as follows:

Condition 10: The street number is incorrect. It should be 7390 W. Gray Cloud Road. This is not a change, just a correction.

Condition 12: George L. Andrews is no longer employed by DWPI, Inc. We submit resume and copy of certificate of training for Kevin D. Karst and request that you name him as Radiation Protection Officer under this license.

Our check in the amount of \$60.00 to cover the amendment fee for category 3-P is enclosed. Thank you in advance your attention to this request.

Sincerely,

*Charles L. Williams*

Charles L. Williams

pm

Enclosures

cc: SC&A, Inc.

Wyoming Dept. of Health & Social Services

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8412040219  
-p.

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