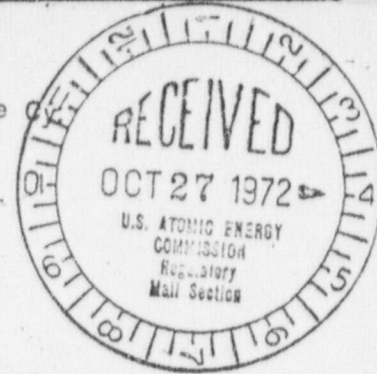


Regulatory

File

ATTENTION: DIRECTORATE OF LICENSING

REFERENCE: LICENSE NO. DPR-3 (DOCKET NO. 50-29)
PROPOSED CHANGE NO. 103



DEAR SIR:

THIS SUPPLEMENTAL INFORMATION IS BEING SUBMITTED TO AID IN YOUR REVIEW AND APPROVAL OF PROPOSED CHANGE NO. 103. THE QUALITY ASSURANCE PROGRAM RELATIVE TO THIS MODIFICATION SHALL BE AS FOLLOWS:

A. PLUGS

1. THE TAPERED PLUGS ARE ASTM 276 TYPE 304 STAINLESS STEEL WITH MATERIAL CERTIFICATION.
2. THE INSTALLATION AND WELDING SHALL BE CONDUCTED IN ACCORDANCE WITH WRITTEN APPROVED PROCEDURES.
3. THE WELDING SHALL BE DONE BY WELDERS QUALIFIED TO SECTION IX OF THE ASME CODES.
4. ALL WELDS SHALL BE NONDESTRUCTIVE TESTED (DYE PENETRANT).

B. SECONDARY SEAL

THE EXISTING SEAL CAP WILL BE USED AND THE TOP OPENING OF THE EXISTING CAP SHALL BE CAPPED WITH A NEW STAINLESS STEEL CAP.

1. THE PIPE CAP SHALL BE OF 304 STAINLESS STEEL WITH A MATERIAL CERTIFICATION.
2. THE INSTALLATION AND WELDING SHALL BE CONDUCTED IN ACCORDANCE WITH WRITTEN APPROVED PROCEDURES.
3. THE WELDING SHALL BE DONE BY WELDERS QUALIFIED TO SECTION IX OF THE ASME CODES.
4. ALL WELDS SHALL BE NONDESTRUCTIVE TESTED (DYE PENETRANT).

UPON COMPLETION OF THE MODIFICATION AND PRIOR TO CRITICALITY THE ENTIRE MODIFICATION SHALL BE HYDRO TESTED AT 2200 PSI IN ACCORDANCE WITH WRITTEN APPROVED PROCEDURE AND VISUALLY EXAMINED FOR LEAKAGE.

WE TRUST THIS INFORMATION IS SATISFACTORY AND AID IN THE APPROVAL OF PROPOSED CHANGE NO. 103.

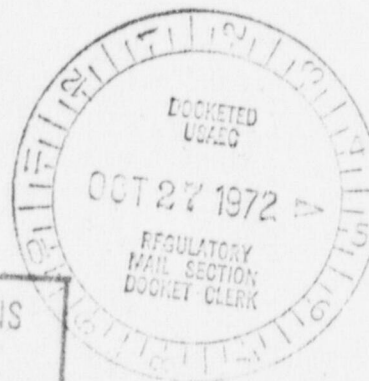
VERY TRULY YOURS,

YANKEE ATOMIC ELECTRIC COMPANY

L.E. MINNICK
VICE PRESIDENT

YANKEE WTBO

THIS DOCUMENT CONTAINS
POOR QUALITY PAGES



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P

AEC DISTRIBUTION FOR PART 50 DOCKET MATERIAL
(TEMPORARY FORM)

CONTROL NO: 5873

FROM: Yankee Atomic Electric Company Westboro, Mass. 01581 L. E. Minnick		DATE OF DOC: 10-27-72	DATE REC'D: 10-27-72	LTR	MEMO	RPT	OTHER
TO:		ORIG	CC	OTHER	SENT AEC PDR <input checked="" type="checkbox"/>		
DRL					SENT LOCAL PDR		
CLASS: <input checked="" type="radio"/> PROP INFO		INPUT	NO CYS REC'D: 2	DOCKET NO: 50-29			

DESCRIPTION: TWX, furnishing suppl info to aid in our review & approval of proposed change No. 103.....

ENCLOSURES:

DO NOT REMOVE
ACKNOWLEDGED

PLANT NAMES: Yankee

FOR ACTION/INFORMATION				10-30-72	AB
BUTLER(L)	SCHWENGER(L)	<input checked="" type="checkbox"/> SCHEMEL(L)	KNIGHTON(E)		
W/ Copies	W/ Copies	W/9 Copies	W/ Copies		
CLARK(L)	STOLZ(L)	ZIEMANN(L)	YOUNGBLOOD(E)		
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GOLLER(L)	VASSALLO(L)	CHITWOOD(FM)	KEGAN(E)		
W/ Copies	W/ Copies	W/ Copies	W/ Copies		
KNIEL(L)	H. DENTON	DICKER(E)			
W/ Copies	W/ Copies	W/ Copies	W/ Copies		

INTERNAL DISTRIBUTION

<input checked="" type="checkbox"/> REG FILE	TECH REVIEW	VOLLMER	HARLESS	WADE	E
<input checked="" type="checkbox"/> AEC PDR	HENDRIE	DENTON		SHAFFER	F & M
<input checked="" type="checkbox"/> OGC, ROOM P-506A	SCHROEDER	GRIMES	F & M	BROWN	E
<input checked="" type="checkbox"/> MUNIZING/STAFF	MACCARY	GAMMILL	SMILEY	G. WILLIAMS	E
CASE	LANGE	KASTNER	NUSSBAUMER	E. GOULBOURNE	L
GIAMBUSSO	PAWLICKI	BALLARD		A/T IND	
BOYD-L(BWR)	SHAO	FINE	LIC ASST.	BRATTMAN	
DEYOUNG-L(PWR)	KNUTH	ENVIRO	SERVICE L	SALTZMAN	
<input checked="" type="checkbox"/> SKOVHOLT-L	STELLO	MULLER	MASON L		
P. COLLINS	MOORE	WILSON L	MAIGRET L	PLANS	
REG OPR	HOUSTON	DICKER	SMITH L	MCDONALD	
<input checked="" type="checkbox"/> FILE & REGION (2)	TEDESCO	KNIGHTON	GEARIN L	<input checked="" type="checkbox"/> DUBE	
MORRIS	LONG	YOUNGBLOOD	DIGGS L	INFO	
STELLE	LAINAS	PROJ LEADER	TEETS L	C. MILES	
	BENAROYA		LEE L		
	<input checked="" type="checkbox"/> M. JINKS	REGAN			

EXTERNAL DISTRIBUTION

1-LOCAL PDR			
<input checked="" type="checkbox"/> 1-DTIE(ABERNATHY)	(1)(5)(9)-NATIONAL LAB'S	1-PDR-SAN/LA/NY	
<input checked="" type="checkbox"/> 1-NSIC(BUCHANAN)	1-R. CARROLL-OC, GT-B227	1-GERALD LELLOUCHE	
1-ASLB-YORE/SAYRE	1-R. CATLIN, A-170-GT	BROOKHAVEN NAT. LAB	
WOODWARD/H. ST.	1-CONSULANT'S	1-AGMED(WALTER KOESTER,	
<input checked="" type="checkbox"/> 16-CYS ACRS HOLDING	NEWARK/BLUME/AGABIAN	Rm C-427, GT)	
SENT TO LIC ASST.		1-RD...MULLER...F-309GT	
S. TEETS FOR DIST ON 10-30-72			