

November 10, 1978

my
TERA

5-0-358

United States Nuclear
Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attn: Mr. J.E. Foster
Investigation Specialist

Subject: TIG Welding Procedure Qualification
Zimmer Nuclear Plant

Dear Jim:

This letter is referenced to our telephone conversations on Monday and Tuesday, November 6th and 7th. Your telephone call referencing an allegation that Mr. Allen, one of Husky's senior welders, had performed MIG welding on the Zimmer project was proven untrue for the following reasons:

1. Mr. Allen, clock number 011, was a more highly skilled TIG welding operator; therefore, even though he was qualified to the MIG steel process he did not MIG weld in work center 35 because it was a lower level of compensation.
2. Through a thorough and total review of all inspection logs, it was verified that Mr. Allen never welded in the MIG fitting work center, number 35.

NOV 13 1978

In our investigation of the allegation, Husky Products, Inc. presented verbal proof that Mr. Allen had performed only TIG welding in the fabrication of small radius three piece side rails. This investigation was communicated to you in the above referenced telephone conversations. Included in the telephone conversation was a statement of fact by Husky, that we had discovered through the thorough review of our inspection logs a non-conformance. We found that Mr. Allen and Mr. Brock, clock number 15, had used the TIG welding process in the fabrication of three piece side rails for the Zimmer project, prior to the welding procedure qualification.

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Mr. J.E. Foster
November 10, 1978
Page 2

Attached are copies of the seven inspection log sheets which indicate the non-conformance occurrences and identifies the limited number and types of fitting components which were welded by this process. Also attached is a copy of the Welding Procedure Qualification Record, the Welding Qualification Specification and the Welder Qualification Specification Records for Mr. Allen and Mr. Brock. The steel TIG welding process was qualified on August 26, 1975 by Mr. Brock. Mr. Allen qualified to the procedure on March 10, 1976. In the period between August 26, 1975 and March 10, 1976, we have inspection logs which indicate Mr. Allen only welded in non-conformance once on August 27, 1975. Our inspection logs also indicate that Mr. Allen welded with the TIG Aluminum process on the Zimmer Cabl-Bus on December 1, 1975; however, he had been qualified in this process since November 11, 1974 so this is in conformance with the specifications and is referenced in this letter to indicate the thoroughness of Husky's inspection logs. Copies of above indicated logs are attached for your reference.

By copy of this letter, Cincinnati Gas and Electric Company is being notified of our findings. We hope the attached copies of our inspection logs and welder qualification records will be of help to you in writing your report. If additional information is required, please do not hesitate to call us at any time.

Sincerely,

HUSKY PRODUCTS, INC.

Fred L. Banta

Fred L. Banta
Engineering-R&D Manager

FLB:js

Attachments

cc: D. Ring, Husky
C. Duncan, Husky
File 3995
File 9145

cc: Sargent & Lundy
55 East Monroe St.
Chicago, Ill. 60603
Attn: Mr. Marty Schuster

cc: Cincinnati Gas & Electric Co.
Wm. H. Zimmer Power Station
P.O. Box 201
Moscow, Ohio 45153
Attn: Mr. Robert Ehas

QW-482 WELDING PROCEDURE SPECIFICATION (WPS)

(See QW-201.1, Section IX, 1974 ASME
Boiler and Pressure Vessel Code)

Company Name Husky Products Inc

Welding Procedure

Specification No. QAP-107-A Date 8-26-75 Supporting PQR No. _____

Revisions 1 10-25-77

Welding Process(es) G.T. A.W. Type(s) Manual

<p>JOINTS (QW-402) Groove Design <u>Single Vcc</u> Backing: Yes <u>NO</u> <input checked="" type="checkbox"/> Backing Material(Type) _____ Other _____</p>	<p>POSTWELD HEAT TREATMENT (QW-407) Temperature <u>N/A</u> Time Range <u>N/A</u> Other _____</p>
<p>BASE METALS (QW-403) P No. <u>1</u> to P. No. <u>1</u> Thickness Range <u>.250</u> Pipe Dia. Range <u>N/A</u> Other _____</p>	<p>GAS (QW-408) Shielding Gas(es) <u>Argon</u> Percent Composition (mixtures) <u>Pure</u> Flow Rate <u>20-25 CFH</u> Gas Backing <u>NO</u> Trailing Shielding Gas Composition <u>N/A</u> Other _____</p>
<p>FILLER METALS (QW-404) F. No. <u>6</u> Other _____ A. No. <u>5.18</u> Other _____ Spec No. (SFA) <u>5.18</u> AWS No. (Class) <u>Exx-x</u> Size of Electrode <u>.125</u> Size of Filler <u>.125</u> Electrode-Flux(Class) <u>N/A</u> Consumable Insert <u>N/A</u> Other _____</p>	<p>ELECTRICAL CHARACTERISTICS(QW-409) Current AC/DC <u>DC</u> Polarity <u>SR</u> Amps(Range) <u>120-135</u> Volts <u>10-12</u> Other _____</p>
<p>POSITION(QW-405) Position of Groove <u>2G & 3G</u> Welding Progression <u>up, 11</u> Other _____</p>	<p>TECHNIQUE (QW-410) String or Weave Bead <u>Weave</u> Orifice or Gas Cup Size <u>.250</u> Initial & Interpass Cleaning (Brushing, Grinding, etc.) <u>Brushing</u> Method of Back Grouging <u>N/A</u> Oscillation <u>N/A</u> Contact Tube to Work Distance <u>3/16"</u></p>
<p>PREHEAT (QW-406) Preheat Temp. <u>N/A</u> Interpass Temp. <u>N/A</u> Preheat Maintenance <u>N/A</u> Other _____</p>	<p>Multiple or Single Electrodes <u>Single</u> Travel Speed (Range) <u>6" min</u> Other _____</p>

QW-483 PROCEDURE QUALIFICATION RECORD (PQR)
(See QW-201.1, Section IX, 1974 ASME
Boiler and Pressure Vessel Code)

Company Name Husky Products Inc.
Procedure Qualification Record No. QAP 107A Date 8/26/73
WPS No. _____
Welding Process(es) G.T.A.W
Types (Manual, Automatic, Semi-Auto.) Manual

JOINTS (QW-402)



Groove Design Used

<p>BASE METALS (QW-403)</p> <p>Material Spec. <u>SA-414</u></p> <p>Type or Grade <u>A</u></p> <p>P. No. <u>1.1</u> to P. No. <u>1.1</u></p> <p>Thickness <u>.250</u></p> <p>Diameter <u>N/A</u></p> <p>Other _____</p>	<p>POSTWELD HEAT TREATMENT (QW-407)</p> <p>Temperature <u>N/A</u></p> <p>Time <u>N/A</u></p> <p>Other _____</p>
<p>FILLER METALS (QW-404)</p> <p>Weld Metal Analysis A No. <u>5.18</u></p> <p>Size of Electrode <u>.125</u></p> <p>Filler Metal F No. <u>6</u></p> <p>SFA Specification <u>5.1</u></p> <p>AWS Classification <u>EYS-X</u></p> <p>Other _____</p>	<p>GAS (QW-408)</p> <p>Type of Gas or Gases <u>Argon</u></p> <p>Composition of Gas Mixture <u>Pure</u></p> <p>Other _____</p>
<p>POSITION (QW-405)</p> <p>Position of Groove <u>2G & 3G</u></p> <p>Weld Progression (Uphill, Downhill, uphill)</p> <p>Other _____</p>	<p>ELECTRICAL CHARACTERISTICS (QW-409)</p> <p>Current <u>Direct</u></p> <p>Polarity <u>Straight</u></p> <p>Amps. <u>90</u> Volts _____</p> <p>Other _____</p>
<p>PREHEAT (QW-406)</p> <p>Preheat Temp. <u>N/A</u></p> <p>Interpass Temp. <u>N/A</u></p> <p>Other _____</p>	<p>TECHNIQUE (QW-410)</p> <p>Travel Speed <u>6" MIN</u></p> <p>String or Weave Bead <u>Wave</u></p> <p>Oscillation <u>N/A</u></p> <p>Multipass or Singlepass (per side) <u>multi-pass</u></p> <p>Single or Multiple Electrodes <u>Single</u></p> <p>Other _____</p>

QW-483 (Back)

Tensile Test (QW-150)

Spec. No.	Width	Thickness	Area	Ultimate Tot. Load Lb.	Ultimate Unit Stress PSI	Char. of Failure & Location
1 2G F	.988	.242	.239	17,020	71,200	outside
2 2G R	.984	.238	.237	17,020	72,700	outside
3 3G F	.984	.238	.234	17,440	74,500	outside
4 3G R	1.000	.238	.238	19,560	82,200	outside

Guided Bend Tests (QW-160)

Type and Figure No.	Result
2G FACE	No defects
3G FACE	Pinholes within limits
2G ROOT	No defects
3G ROOT	No defects

Toughness Tests (QW-170)

Toughness Tests (QW-170)								
Spec. No.	Notch Location	Notch Type	Test Temp.	Impact Values	Lateral Exp.		Drop Weight	
					% Shear	Miss	Break	No Break

Fillet Weld Test (QW-180)

Result - Satisfactory: Yes _____ No _____
 Penetration into Parent Metal: Yes _____ No _____
 Macro - Result _____

Other Tests

Type of Test _____
 Deposit Analysis _____
 Other _____

Welders Name M. Brock Clock No. 015
 Stamp No. _____ Tests conducted by R. Pratt
 Laboratory Test No. _____

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirement of Section IX of the ASME Code.

Date August 27, 1975 Manufacturer Husky Products
 By B. Pratt

(Detail of record of tests are illustrative only and may be modified to conform to the type and number of tests required by the Code.)

HUSKY PRODUCTS
Florence, Kentucky
RECORD OF WELDER QUALIFICATION TESTS

Welder Name Allen, J Clock Number 011 Stamp Number HKW 02
Welding Process GTAW Type Manual
In accordance with Welding Procedure Specification (WPS) QAP 107A
Backing (QW-402) NONE
Material (QW-403) Spec. _____ To _____ of P No. 1 To P No. 1
Thickness range 1/8" To 2T Dia. Range N/A
Filler Metal (QW-404) Spec. No. _____ F. No. F.6
Other _____
Position (QW-405) 2F
Electrical Characteristics (QW-409) Current direct Polarity straight
Weld Progression Multiple pass

GUIDED BEND TEST RESULTS

Type and Figure No.	Result	Type and Figure No.	Result
2F face	crack within limits		
2F root	NO defects		

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Sections IX of the ASME code.

Signed Husky Products
(organization)

Date March 10, 1976

By Randolph Pratt

HUSKY PRODUCTS
Florence, Kentucky
RECORD OF WELDER QUALIFICATION TESTS

Welder Name Allen Clock Number 011 Stamp Number _____
Welding Process TIG Type _____
In accordance with Welding Procedure Specification (WPS) QAP-107A
Backing (QW-402) NONE
Material (QW-403) Spec. C10-18 To C10-18 of P No. 1 To P No. 1
Thickness range 1/16" To 3/4" Dia. Range NA
Filler Metal (QW-404) Spec. No. SFA5 18 F. No. 6
Other ~~88~~
Position (QW-405) 36
Electrical Characteristics (QW-409) Current DC Polarity straight
Weld Progression UP

GUIDED BEND TEST RESULTS

Type and Figure No.	Result	Type and Figure No.	Result
3G Face	NO Defects		
3G Root	NO Defects		

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Sections IX of the ASME code.

Signed Husky Prod Inc
(organization)

Date 6-12-78

By Allen Lay



GLADSTONE LABORATORIES, INC.

AREA CODE 513

921-6700

PHYSICAL & NON DESTRUCTIVE TESTING • METALLOGRAPHY • WELDING CERTIFICATION

1034 WOODROW STREET • CINCINNATI, OHIO 45204

Page 5 of 10

HUSKY PRODUCTS, INC.

WELDER PERFORMANCE QUALIFICATION TESTS

Welder Name..... J. ALLEN Clock No. 011 Stamp No.
Welding Process..... G.T.A.W.
Position (If vertical state whether upward or downward)..... 2G & 3G UP
(Flat, horizontal, vertical, or overhead; see Para. & Figs. Q-2 & Q-3, or QN-2 & QN-3)
In accordance with Procedure Specification No. QAP106
Material—Specification..... 6063 to 6063 of P-No. 23 to P.No. 23
Diameter and Wall Thickness (if pipe) otherwise Joint Thickness 1/8" PLATE
Thickness Range this qualifies..... 1/16" to 2T
Specification No. SFA 5.10 FILLER METAL
Group No. F..... 23
Describe Filler Metal if not included in Table Q-22 or QN-11.2 ER 4043
Is Backing Strip Used?..... NO

For Information Only
Filler Metal Diameter and Trade Name..... 1/8" Flux for Submerged Arc or Gas for Inert Gas Shielded Arc
..... HOBART Welding ARGON

GUIDED BEND TEST RESULTS (Figs. Q-7.1, Q-7.2, QN-7.1, QN-7.2, QN-7.3)

Type and Figure No. Q-7.2	Result	Figure No. Q-7.2	Result
1 FACE	1/16" CRACK W/L	3 FACE	NO DEFECTS
2 ROOT	1/8" CRACK W/L	4 ROOT	NO DEFECTS

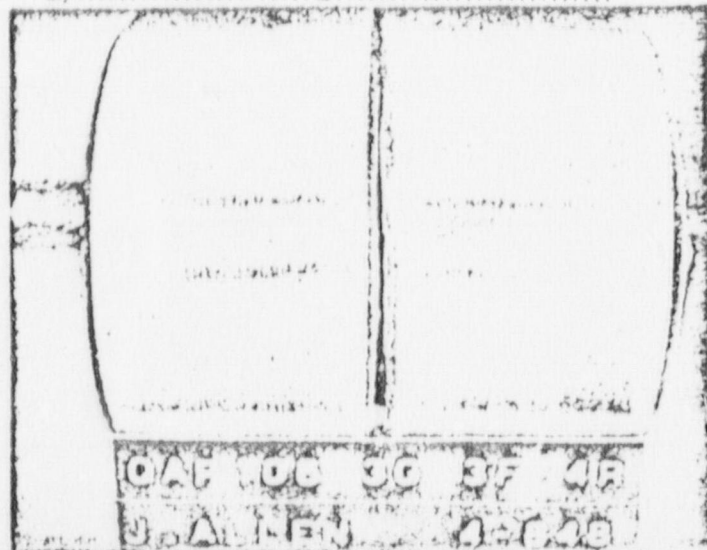
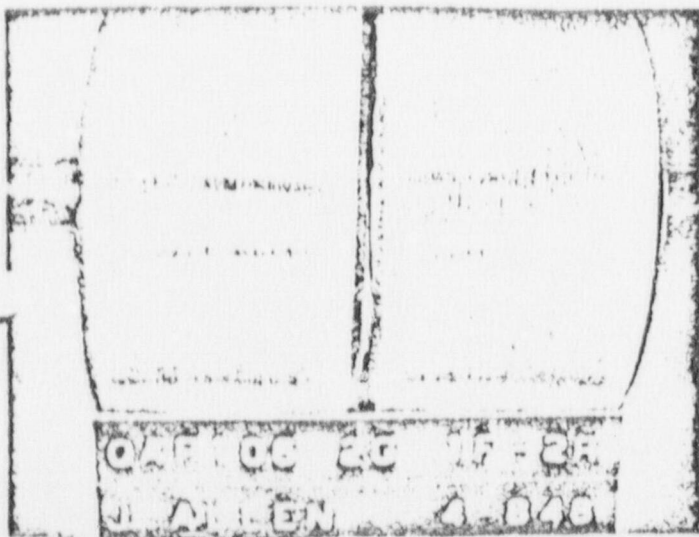
Test Conducted by..... GLADSTONE LABORATORIES Laboratory—Test No. 4-848
per..... T. Williams.....

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of this Code.

Signed..... Husky - Burndy
By..... Randolph Dratt
Manufacturer

Date..... Nov. 11, 1974

jh



MUSKY PRODUCTS INSPECTION LOG

DATE: 12/13/74

INSPECTOR: J. D. Dwyer

[illegible]

Husky Products Inspection Log

Date: 1/75

Inspector: J. Demler

C.	Revision No.	Item No.	Op.	Type			Insp.		Disp.	Comments:
	Catalog No.	Order No.	No.	F.P.	I.P.	Fin.	A	R		
54	14GA13012WCB	42 3995404	12:00	✓					✓	
54	14GA14512WCB	30 399504	2:45	✓					✓	
28	SSN1V03012STK	09 399505	7:00							1/28/75
17	SSD-X-P	02 137001	7:45							
22	SSM1V14512STK	24 399501	1:00							1/31/75
22	SSM1V14512STK	24 399501	1:00							1/31/75
35	SSM1V14512STK	18 399502	2:45	✓					✓	2/4/75
36	SSM1V14512STK	17 399502	2:05	✓					✓	2/4/75
38	SSM1V14512STK	17 399502	2:50	✓					✓	2/4/75
38	SSM1V14512STK	18 399502	3:00	✓					✓	2/4/75
36	SSM1V14512STK	41 399505	5:00	✓					✓	2/4/75
36	SSM1V14512STK	43 399505	5:00	✓					✓	2/4/75
36	SSM1V14512STK	19 399505	10:00	✓					✓	2/5/75
36	SSM1V14512STK	38 399502	4:45	✓					✓	2/5/75 NITE SHIFT
09	SSV V09012STK	07 399503	7:30	✓					✓	2/6/75
28	SSA1V09012STK	26 399503	8:30	✓					✓	2/6/75
36	SSM124V09012STK	17 399505	4:10	✓					✓	2/7/75
36	SSU-24V09012STK	40 399503	9:30	✓					✓	2/10/75
36	SSU-24V09012STK	06 399503								

HUSKY PRODUCTS INSPECTION LOG

DATE: 8/27/75

INSP.: J. Lundy

#3995

WC	CATALOG NO.	REV # DWG #	ITEM # ORDER #	OPER #	DIMENSIONS INSPECTED		TYPE INSP.			DIS
					INSPECTION RESULTS		FP	IP	FIN	
27	E175X33 1/2	51060	#17 399525	656	2'9 1/4"		2:15		X	X
✓					2'9 1/4"		X			
2	SSM1-VI30-12	24102	#12 399526	011	6"		1:45	X		X
					6"		X			
	7/2/75									
35	SSM1-24H45-12	SAME	#3 399512	355	29" Square Walkrest		9:25			X
					24 1/2" Width 1/16" OK		X			
36	SSM1-24H45-12	SAME	#5 399517	590	Walkrest		12:15			X
					Good		X			
	7/7/75									
36	SSM1-24T-12	SAME	#14 399525	543	29" Square		7:50	X		X
					24" Width 1/16"		X			
	7/8/75									
2	SSV-VI90-12	24528	#8 399515	011	12"		7:45			X
					12"		X			
36	SSM1-12H90-12	SAME	#14 399517	464	Walkrest		8:25	X		X
					OK		X			
	7/9/75									
80	SSN-24H48	SAME	#3 399515	706	29" Square Walkrest		7:15	X		X
					24" Width 1/16" OK		X			
	7/10/75									
16	24" SSM1 OK		#1 200504		18" Table		7:30			X

HUSKY PRODUCTS INSPECTION LOG

DATE: 7/29/75
INSP.: J. Bentley

#3995

WC	CATALOG NO.	REV # DWG #	ITEM # ORDER #	OPER #	DIMENSIONS		INSPECTION RESULT	TYPE INSP.			DIS
								FP	IP	FIN	A
35	SSN1-24T-12	0 SAME	#5 399543	355	24"	Square	walked	7.40	X	X	X
51	SSP-26	1 40230	#14 399536	608	24"	Walker	ok	8.15	X	X	X
7/30/75											
36	SSN1-24H90-12	0 SAME	#2 399538	656	24"	Square	walked	7.40	X	X	X
36	SSN1-24T-12	SAME	#3 399546	656	24"	Square	walked	1.45	X	X	X
7/31/75											
36	SSN1-24T-12	SAME	#5 399543	679	24"	Square	walked	7.35	X	X	X
8/1/75											
2	SSV-HI30-12	24881	#6 399515	811	12"			7.30	X	X	X
16	24" S&P 100R	SAME	#1 399547	150	24"	Square	walked	11.05	X	X	X
51	SSN1-VI30-12	25938	#4 399543	608	24"	Square	walked	11.10	X	X	X
51	SSN1-VI30-12	25977	#8 399543	608	24"	Square	walked	11.20	X	X	X
51	SSN1-194 SR	25906	#2 399557	608	24"	Square	walked	1.20	X	X	X
8-6-75											
2	SSN1-194 SR	25906	#1 399557	608	24"	Square	walked	7.45	X	X	X

HUSKY PRODUCTS INSPECTION LOG

DATE: 8-8-75

INSP.: J. Mueller

WC	CATALOG NO.	REV # DWG #	ITEM # ORDER #	OPER #	DIMENSIONS INSPECTED		TYPE INSP.	FIN	DIS
					INSPECTION RESULTS				
21		#1 738 FO	04 394541 09	Foreman	C625 C525	OK to temp plate	✓		
		01	399536	Allen	1460 SR	B/P CHAS BE 1718 WOOD		✓	
		02 399539	04	Allen	1460 SR	PARTS ARE TIS WELDED		✓	
02	55-11-12	01	07		C525	OK TO TEMP PLATE	✓		
06	55-11-12	25937	399541	Foreman	C525				
		01	22		1160 SR	6x4 1/2	✓		
51	55P-26 45280	45230	399544	Foreman	1160 SR	6x4 1/2			
		02	24		3 1/2	OK TO TEMP PLATE			
26	55-11-12	51084	870709	Foreman	2 1/2	OK TO TEMP PLATE			

HUSKY F DUCTS INSPECTION LOG

DATE: 8/8/75

INSP.: J. Lindsey

WC	CATALOG NO.	REV #	ITEM #	OPER #	DIMENSIONS INSPECTED		TYPE INSP.				DISP
					INSPECTION RESULTS		FP	IP	FIN	A	
6	SSM1-V13C-12	25977	#4 399546	662	Top		125		X	X	X
2	SSM1-V13C-12	24102	#5 399539	011	Check		X	XX			X
	8/9/75				6"						
					6 1/2"						
17	14GA-V30-12 HLB	24143	#15 399544	500	9 3/4"	24" HLB 541	115		X		X
	8/11/75				9 3/4"	24" HLB 541	X				
35	SSM1-24H90-12	SAME	#2 399544	355	24"	Square w/let	8.35	XX	X		X
16	24" 3/4" 3/4" 688	reprint	#1 399544	472	24 3/4"	Wichita 1/4" 24"	8.45	X	X		X
35	SSM1-24X-12	SAME	#18 399544	355	24"	Square w/let	1.30	X	X		X
	8/12/75				24"	Wichita 1/4" 24"					
36	SSM1-24H90-12	SAME	#2 399544	543	w/let		7.45	X	X		X
35	SSM1-24T-12	SAME	#10 399536	355	24"	Square w/let	8.00	XX	X		X
36	SSM1-24H90-12	SAME	#6 399536	543	24"	Wichita 1/4" 24"	10.50	X	X		X
36	SSM1-24H90-12	SAME	#5 399539	543	24"	Square	12.35	X	X		X
36	SSM1-24H90-12	SAME	#9 399539	543	24"	Wichita 1/4" 24"	1.45				

HUSKY PRODUCTS INSPECTION LOG

DATE: 8/18/75

INSP.: J. Deane

WC	CATALOG NO.	REV # DWG #	ITEM # ORDER #	OPER #	DIMENSIONS INSPECTED			TYPE INSP.			DISP
					INSPECTION RESULTS			FP	IP	FIN	
51	SSM11030-1257R	#1 25938	09 399541	TAKACO	540						
49	SSM1-240AD-12	#0 45002	07 399506	Boring	24	24	ESLS				
23	196AH13012WEB	#1 20482	" 399535	OTT	11 1/4	16 GA STL					
54	196AH145 12 WEB	#0 24440	04 399547	MASCO	5 1/8	52 7/8	MASCO				
50	SSM-18-144	#0 45002	03 399535	SESTER	12	18	12'				
54	196AH145 12 WEB	#0 24443	07 399544	MASCO	23"	5 1/8"	MASCO				
50	SSM-12-144	#0 45002	08 399535	SESTER	120	12	12				
17	COF-SSM1-2404	#0 45002	399562	increased	144	24	18 GA STL				
22	SSM11090-1257R	#1 24102	04 399534	MALD	6"	6"	3 1/2				
22	SSM1-1045-1257R	#0 24101	08 399544	MALD	6"	6"	3 1/2				
26	ES35R-1257R	#2 96	01 399544	MALD	11 1/2"	6"	1"				

HUSKY PRODUCTS INSPECTION LOG

DATE: 8/27/75

INSP.: J. Gaudin

WC	CATALOG NO.	RLV # DWG #	ITEM # ORDER #	OPER #	DIMENSIONS INSPECTED		TYPE INSP.		DIS
					INSPECTION RESULTS		FP	IP	
38	SSM-24-144	0	399536	921	24" Square width 1/16" etc		9:15 X	X	X
38	SSM-18V190-12	0	399534	543	18" Square width 1/16"		12:45 X	X	X
38	SSM-24-144	0	399536	421	24" Square width 1/16" etc		7:05 X	X	X
38	SSM-12V145-12	0	399544	543	12" Square width 1/16"		7:15 X	X	X
51	SSM-144 STR	1	399542	656	3/4" 1" 1" 1" 2 1/4" etc		7:35 X	X	X
51	SSM-Y045-12	24101	399542	656	3/4" 1" 1" 1" 2 1/4" etc		10:35 X	X	X
38	SSM-24-144	0	399544	921	24" Square width 1/16" etc		7:15 X	X	X
38	SSM-24V145-12	0	399542	793	24" Square width 1/16"		11:05 X	X	X
38	SSM-24-144	0	399544	921	24" Square width 1/16" etc		9:30 X	X	X

SUMMARY

No. Insp. _____
 Nuclear Insp. _____
 No. D.R.'s _____

HUSKY PRODUCTS INSPECTION LOG

DATE: 12/1/75

INSP.: J. B. Bristow

IC	CATALOG NO.	EV #	DWG #	ITEM # ORDER #	OPER #	DIMENSIONS INSPECTED		TYPE INSP.		DISP
						INSPECTION RESULTS		FP	IP	
35	SSN1-24H30-12	0		#10 399559	355	24"	Square w/holes OK	7:30	X	X
35	SSN1-24H30-12	0		#28 399559	355	12"	Square w/holes OK	10:20	X	X
35	SSN1-24H45-12	0		#17 399559	355	24"	Square w/holes OK	1:00	X	X
35	SSN1-24H45-12	0		#30 399559	355	24"	Square w/holes OK	8:15	X	X
36	SSN1-24T-12-12	0		#13 399559	354	12"	Square w/holes OK	9:30	X	X
16	98R16 SD BTM NO PRINT	0		#1 399576	472	9"	98R16 Table 989d6 Chadsok	11:00	X	X
2	A998-12V09024 Q525706	0		#20 914504	011	12"	Square w/holes 1/10	2:50	X	X