

Pryor Foundry, Inc.

Subsidiary of JI Case
A Tenneco Company

Part 71-QA



P. O. Box 549
Pryor, Oklahoma 74361
(918) 476-8321

RECEIVED

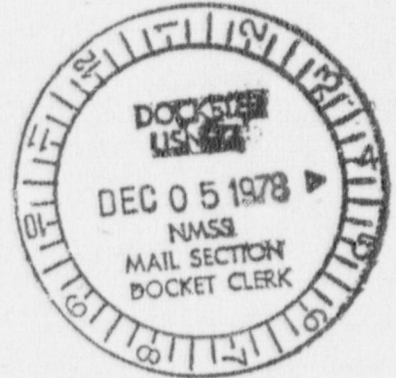
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(NRC PUBLIC DOCUMENT ROOM)

1978 DEC 4 AM 11 50

November 30, 1978

U.S. NUCLEAR REG.
COMMISSION
NMSS MAIL SECTION



Director
Office of Nuclear Material Safety and Safeguards
United States Nuclear Regulatory Commission
Washington, D. C. 20555

Dear Sir:

Attached is our Quality Assurance Program for Transportation Packaging per 10CFR71.

Please attach this to the Operating and Emergency Procedure section of our Nuclear Regulatory Commission Isotope Usage License Number 35-18099-01, expiration date July 31, 1983.

Please advise if additional information is required.

Very truly yours,

Pat Russell

for Jack H. Gilbreath
Vice President & General Manager

JHG:pr

Encl. a/s

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APPENDIX E

Pryor Foundry, Inc.
Quality Assurance Program
Nuclear Regulatory Commission
10 CFR Part 71

GENERAL INFORMATION:

The Radiation Safety Officer shall be responsible for the over all compliance of this program. The Radiation Safety Officer will answer directly to the Quality Assurance Manager, who reports directly to the Technical Director, who, in turn, reports directly to the General Manager of Pryor Foundry, Inc. in matters regarding the radiography program.

QUALITY ASSURANCE PROGRAM:

Pryor Foundry, Inc. will not design or fabricate radioactive material shipping packages under this program, however the Radiation Safety Officer will require certification of compliance with N.R.C. 10 CFR Part 71, from all manufacturers furnishing shipping packages. This certification of compliance (N.R.C. approved) will be required prior to us, Pryor Foundry, Inc., receiving or shipping any radioactive material.

This Quality Assurance Program also incorporates our existing program "Shipping and Receiving of Radioactive By Product Materials", see Operating and Emergency Procedures, sheet OE10, OE11 and OE47. The Radiation Safety Officer must be notified prior to any shipment of radioactive material being shipped and prior to any radioactive material being removed from the carriers (received).

The Radiation Safety Officer will verify the shipment and shipping package, assure that it meets the requirements, and complete form OE-47. The verification, certification, and form OE-47 will be filed for inspection for at least 2 years.

AUDITS:

Audits of the shipping and receiving files will be performed by the Quality Assurance Manager as he deems necessary to verify all shipments (Shipped or Received) of radioactive materials comply with N.R.C. 10 CFR Part 71 requirements. Audit reports will be maintained on file for a minimum of 2 years.

PERSONNEL TRAINING:

This program is a portion of Pryor Foundry, Inc. Operation and Emergency Procedures and its content will be reviewed thoroughly with all radiography personnel prior to providing each with a copy of same.