

United States Nuclear Regulatory Commission

September 15, 1978

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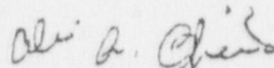
It is reported that we are not in compliance with WC-A procedure AWP-24, Revision 5 paragraph 1.6.3. This paragraph states "Temperature shall be determined by the use of contact pyrometer." It is noted that contrary to this requirement, the welding interpass temperature was verified with the use of a 350°F "Templestik". We are in agreement that this condition existed at that time.

1. The Quality Assurance Engineer stopped the welding operation. No welding was performed to any procedure requiring the use of a contact pyrometer, until the contact pyrometer was received from the calibration source on 8/14/78.
2. To prevent recurrence of the condition, the Welding Supervisor has been cautioned to comply with welding procedures in their entirety. In addition, the Quality Assurance Engineer and Welding Inspector have been instructed to monitor this area for this condition.
3. The date of corrective action was immediate.

Should you have any questions regarding this response, we will be pleased to discuss them with you.

Very truly yours,

WALWORTH COMPANY/ALOYCO PLANT



Ali A. Obeid  
Plant Manager

AAO:pm

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