

1 REGULATORY GUIDE 8.JB
2 RADIATION PROTECTION TRAINING FOR LWR NUCLEAR
3 POWER PLANT PERSONNEL

4 A. INTRODUCTION

5 Section 19.12 of 10 CFR Part 19, "Notices, Instructions and Reports to
6 Workers; Inspections," requires that individuals be given instruction in
7 radiation protection that is commensurate with the potential radiological
8 health protection problems they may encounter in restricted areas. Para-
9 graph 20.1(c) of 10 CFR Part 20, "Standards for Protection Against Radiation,"
10 states that occupational radiation exposure should be kept "as low as is
11 reasonably achievable" (ALARA). Appropriate training is an essential
12 aspect of an ALARA program. This guide describes an acceptable radiation
13 protection training program for meeting the training requirement of 10 CFR
14 Part 19 and the ALARA objective with respect to individuals that enter
15 restricted areas at nuclear power plants (NPPs). Regulatory Guides 8.8
16 and 8.10 (References 1 and 2) should be consulted with respect to training
17 within a complete ALARA program.

18 B. DISCUSSION

19 Almost every job entails the acceptance of some risk. Many of these
20 risks are obvious and easily recognized. Other hazards are more subtle
21 and may not be recognized or appreciated without specific instruction.

22 Radiation exposure is one of the subtle hazards. A person may be exposed
23 to significant levels of radiation or radioactive materials without knowing
24 it, since human senses will not detect ionizing radiation. For these
25 reasons, instruction in basic radiation protection is essential to the
26 understanding of the occupational risks of NPP work.

27 Work at a nuclear power plant involves the potential for exposure to
28 significant levels of ionizing radiation. The policy of the NRC is that
29 radiation exposure should be kept "as low as is reasonably achievable"
30 (ALARA). (ALARA programs at NPP's are covered in Regulatory Guide 8.8,
31 reference 1.) Proper training in radiation protection is an essential
32 part of an ALARA program.

33 It is not necessary for all NPP personnel to become experts in radia-
34 tion protection. However, it is important that every person receive
35 training that is commensurate with his or her duties and responsibilities
36 with respect to restricted areas.

37 C. REGULATORY POSITION

38 1. General

39 Each individual's primary duties and responsibilities as well as any
40 secondary duties and responsibilities should be carefully considered in
41 determining appropriate training for that individual.

42 Training should include both classroom and on-the-job instruction and
43 experience. Such training should be provided by instructors and examiners
44 whose knowledge of the subject they are teaching is far in excess of the
45 knowledge to be expected of trainees completing the training. Personnel

46 qualifications are covered by reference 3, Regulatory Guide 1.8, "Personnel
47 Selection and Training."

48 Although credit may be taken for applicable training received offsite
49 (when such training is documented with respect to its nature and applica-
50 bility to onsite duties and responsibilities) plant-specific training
51 should also be received with respect to those topics listed in Section C.5.
52 Minimum training may vary from a few minutes for a visitor, through a few
53 hours for onsite orientation of a radiation protection professional, to a
54 week (40 hours) or more for workers without prior training in radiation
55 protection and radiation work techniques.

56 The training program should be approved by the NPP radiation protec-
57 tion manager (see reference 3), conducted under the manager's continuing
58 cognizance, and reviewed and updated at least once every 3 years under
59 the manager's direction.

60 2. Who Should Receive Radiation Protection Training

61 The radiation protection training program should include all person-
62 nel who may enter restricted areas whether or not they are employees of
63 the licensee. This includes visitors and transient workers.

64 Visitors are defined as people who enter the plant for purposes other
65 than work for the licensee and who are not expected to receive significant
66 radiation doses although they may occasionally enter restricted areas
67 (e.g., sales persons or students). Transient workers are defined as
68 people who enter the plant to work in restricted areas for a limited
69 period of time (whether or not they are employees of the licensee).

70 Examples are equipment manufacturers' representatives; individuals employed
71 in maintenance work; NSSS vendor personnel who assist with refueling,
72 startup or maintenance; and licensee employees temporarily assigned to the
73 NPP. Transient workers should receive onsite plant-specific training and
74 should have a background of training in the more general (non-plant-specific)
75 areas of radiation protection, and the biological risks involved, of the
76 same scope, depth and quality as full-time onsite radiation workers doing
77 the same or similar work.

78 3. Objectives

79 The primary objectives of the radiation protection training program
80 (RPT) should be to:

81 a. Ensure that all personnel involved are instructed about the
82 biological effects of radiation (including both immediate and latent
83 radiation effects) and the risks associated with the acceptance of radiation exposure.

84 b. Provide the information needed to enable each person to comply
85 with plant rules and respond properly to warnings and alarms under both
86 normal and accident conditions.

87 c. Provide the information needed to ensure that individuals can
88 keep their own exposures ALARA and ensure that ALARA considerations can be
89 appropriately reflected in decisions which affect the exposure of others.

90 d. Provide the information needed to enable each person to comply
91 with NRC regulations and license conditions.
92

93 Secondary objectives of the RPT program should be to:

94 a. Ensure that the program is fully documented (see Section C.8)
95 so that it can be reviewed and revised as needed to meet changing conditions.

96 b. Produce evidence that the instruction is sufficiently well
97 understood to permit its practical application.

98 c. Result in evidence of training completed by each individual so
99 that training is not repeated needlessly onsite or at other facilities
100 where the trained person may be employed (see Section C.8).

101 4. Timing

102 The RPT program should be scheduled so that each individual is trained
103 in radiation protection prior to working in a restricted area. A worker
104 required to enter any restricted area prior to completion of the training
105 should be escorted by a fully trained and qualified person (such entries
106 may be necessary for on-the-job training, etc.). Those individuals who
107 will routinely be required to work in restricted areas should receive
108 onsite "field instruction" concerning the radiation protection aspects of
109 their jobs prior to working in such areas.

110 The RPT program should include periodic refresher training as neces-
111 sary to maintain awareness of the need for, and each individual's role in,
112 ALARA activities, and to update and renew each individual's knowledge of
113 appropriate subjects as listed in Table 1. Refresher training should
114 occur annually, as a minimum. Also, frequent (e.g., once per month),
115 brief discussions should be held to furnish an opportunity for workers to

116 get answers to radiation protection questions and to discuss recent develop-
117 ments in radiation protection procedures, equipment, and regulations.
118 Recent plant radiation protection problems and the solutions to such
119 problems should be discussed at these meetings.

120 5. Radiation Protection Training Program Content

121 The RPT program should include the general topics listed in Table I
122 and discussed below. Emphasis on each topic should be varied to meet the
123 needs of each individual or group as mentioned in Section C.2. Appropriate
124 documents covering essential facts, requirements, regulations, procedures,
125 and plant organization should be given to each trainee for future reference
126 and guidance.

127 a. Biological Effects of Radiation

128 Each trainee should be informed about the somatic and genetic
129 risks to exposed individuals, their progeny, and exposed embryos/fetuses
130 (see Reference 4), and should be given instruction with respect to the
131 collective dose concept of risk.* Further, each should be informed of the
132 risks associated with very high doses, which might occur in an accident.
133 To the extent practicable, each individual should be informed of the
134 magnitudes of radiation risks relative to other more familiar risks encountered
135 in life. References 5 through 7 are some appropriate sources of information.

136
137

*
138 The collective dose concept applies to total man-rem doses to exposed
139 groups. These doses, as well as individual doses, must be given due
140 consideration in any radiation control plan, and especially a plan such
as the plant ALARA program.

141 Individuals who work in restricted areas or who make decisions
142 affecting such work should be taught enough about radiation effects to
143 permit appreciation of the importance and the implications of ALARA programs
144 and requirements. Such persons should also be informed about the levels
145 of radiation doses that individuals working in restricted areas may normally
146 receive (within the constraints of 10 CFR Part 20 and an appropriate ALARA
147 program) and the risks associated with such doses.

148 b. Radiation Exposure Measurement and Control

149 Each trainee should be informed that radiation can be measured
150 at levels significantly below regulatory limits and controlled by means of
151 suitable design and procedural techniques. Workers and their supervisors
152 should understand the elements of radiation measurement and control well
153 enough to implement the measurement and control programs in a manner
154 consistent with the ALARA principle. Emphasis in RPT should be on (1)
155 proper use of dosimeters for measurement of beta, gamma, and neutron
156 radiations, (2) use of time, distance, and shielding to reduce doses, (3)
157 sources of radiation, and (4) contamination control. The importance of
158 performing work in accordance with preplanned procedures so as to minimize
159 radiation doses to the worker and others who may be exposed to radiation
160 as a result of the worker's actions should be stressed.

161 c. Radiation Protection Program

162 Each trainee should understand that personnel outside restricted
163 areas should not be significantly affected by activities involving radio-
164 active materials or radiation in restricted areas. The meaning and importance

165 of posted instructions, including radiation warning signs and tags, and
166 the importance of following instructions should also be understood.

167 Workers and their supervisors should have a thorough under-
168 standing of the program, including applicable Federal regulations and
169 plant radiation protection rules and operating procedures. Emphasis
170 should be placed on ALARA concepts, philosophy, and implementation within
171 the radiation protection program (see References 1 and 2). This emphasis
172 should include management's commitment to ALARA, the manner in which the
173 radiation protection staff will implement ALARA concepts and philosophy,
174 and the responsibilities of the individual worker within the ALARA program.
175 RPT should include special attention to the use of respiratory protection
176 devices and procedures. It is essential that workers be trained in the
177 proper use of these devices prior to their use. (See Reference 8.)

178 d. Emergency Preparations

179 Each trainee should know the appropriate response to alarms and
180 signals.

181 Workers and their supervisors should be familiar with the details
182 of emergency procedures and preparations so they will know what is expected
183 of them and from whom they can expect guidance. Preparations for emergencies
184 that may be anticipated should be emphasized; these include accidents such as
185 those involving severe personal contamination combined with injury and
186 localized fires in restricted areas.

187 The RPT should emphasize the emergency facilities and equipment
188 as well as emergency exits, escape routes, and safe assembly points.

189 e. Special or Nonroutine Work

190 Short-term training will be required from time to time in associa-
191 tion with special or nonroutine work. The work may be considered special
192 because of the equipment to be used, the procedures to be followed, or the
193 radiation protection problems involved. Such training would normally be
194 very limited in scope and should be considered as a supplement to, rather
195 than a substitute for, the training described above.

196 f. Training with Mockups

197 Experience has established that training effectiveness is greatly
198 enhanced when equipment or facility mockups are used, allowing trainees to
199 practice repair and maintenance procedures in a realistic context prior to
200 entering areas in which high radiation levels exist. This type of training
201 is especially valuable in the case of repair and maintenance work involv-
202 ing tasks that may result in high doses to personnel in relatively short
203 periods of time.

204 A mockup of each piece of equipment and facility on which, or in
205 which, high man-rem tasks may be anticipated should be used in plant-specific
206 training for those workers who are most likely to perform maintenance or
207 repair work on the equipment or in the facility. Facility mockups are
208 valuable in those cases in which work on a piece of equipment (e.g., a
209 valve) requires the worker to gain access to, or work in, confined areas
210 or areas containing complex equipment and strong sources of radiation. A
211 facility mockup will allow the worker to practice entry, egress, and
212 positioning within the facility so as to perform the necessary work in
213 accordance with the ALARA principle.

214 When practicable, the mockups should be made to full scale and
215 incorporate components similar to those to be encountered in work on the
216 equipment to be serviced.

217 6. Evaluation of Trainee Performance

218 Each trainee's knowledge, competency and understanding should be
219 tested, specifically with regard to the radiation safety aspects of specific
220 jobs to be performed. This may consist of a written test only, but should,
221 in most cases, consist of a written test, an oral test, and a "practical"
222 or on-the-job performance test. Requalification testing should be carried
223 out in conjunction with refresher training (see Section C.4).

224 High test grades (80% or higher) should be required since tests
225 should cover only radiation protection information relevant to the individual's
226 needs. The trainee should be reinstructed and retested in any areas in
227 which the trainee's knowledge is shown to be deficient.

228 Tests should cover all information presented in a training course,
229 but should emphasize knowledge and practices directly related to the
230 day-to-day radiation protection practices for a particular worker's job.
231 As plant operating experience is gained, test questions should reflect
232 radiation protection problems actually experienced at the plant.

233 True-false and multiple choice questions are easy to grade and pre-
234 ferred by those taking tests, but lend themselves to guessing. Therefore,
235 at least 50% of any written test should consist of essay or calculational
236 questions. Questions should be of the type included in training session
237 exercises or "homework". "Situation" type questions are especially desirable.

238 In this type question a hypothetical (but credible) situation is described
239 and questions based on actual case histories are asked.

240 "Practical" or on-the-job tests should not only stress knowledge, but
241 also proper performance on the job. An individual may know what to do but
242 be unable to do it in a timely manner when faced with a situation demanding
243 expeditious action without a trial-and-error procedure. Practical tests
244 should also give the examiner the opportunity to determine a trainee's
245 attitude toward radiation protection and the ALARA concept. In preparing
246 a test, consideration should be given to individual job responsibilities,
247 training received, and radiation protection experience.

248 All tests should be designed to:

- 249 a. Measure the individual's ability to recognize and cope with
250 radiation hazards that may be encountered on the job.
- 251 b. Stress the importance of being prepared for work in restricted
252 areas.
- 253 c. Assess the individual's knowledge of, and attitude toward, the
254 individual's rights and obligations as a worker.

255 7. Radiation Protection Staff

256 The radiation protection staff, both professionals and technicians,
257 should be thoroughly conversant with the materials discussed in Section C.5.
258 Their knowledge should be of such depth as to qualify the radiation pro-
259 tection staff to develop and conduct the RPT for all others. Further,
260 they must be prepared to develop, modify, and implement the radiation
261 protection program competently.

262 8. Records

263 Except for periodic refresher type training, it is desirable to avoid
264 repetition of training. Adequate training records will help eliminate
265 unnecessary repetition. Also, some workers (especially transient workers)
266 may work in several different NPP's at different times. Because of this,
267 and in the interest of improving the effectiveness of training and elimi-
268 nating redundancy, training programs should be structured so that site-
269 specific training and non-site-specific training may be readily identified
270 in training outlines, syllabuses, other training materials, and records.

271 Training records should include:

272 a. The student's name,

273 b. Inclusive dates for each segment of training or for each dif-
274 ferent training program,

275 c. A specific description of all training completed satisfactorily,
276 including references to pertinent course outlines, syllabuses, and other
277 subject-specific descriptive information,

278 d. A performance rating for each segment of training or each dif-
279 ferent training program satisfactorily completed by the student. This
280 rating should consist of a numerical or letter grade and/or a written
281 evaluation.

282 In order to help prevent needless retraining of personnel, a statement
283 containing the information described in items a, b, c, and d above on
284 training received that may be applicable to work at another NPP should be
285 given to the student for use when and if work is to be done by the student
286 at a different NPP. This procedure will allow the person responsible for

287 training at the second NPP to take the student's previous training into
288 account and thereby avoid needless repetition. In order that such records
289 may be most useful to the worker in the new position, they should clearly
290 and explicitly describe all training received and clearly identify training
291 segments that may be applicable to work at the new position.

292 In order that there may be an adequate basis for periodic evaluation
293 of the training program, the following additional records should be maintained:

294 a. Training materials such as outlines, syllabuses, brochures,
295 video tapes, texts, etc., or specific descriptions of these, to serve as a
296 basis for determining the depth and scope of training given in each subject
297 area.

298 b. The name of each instructor and examiner involved in each segment
299 of training or each different training program.

300 D. IMPLEMENTATION

301 The purpose of this section is to provide information to applicants
302 regarding the NRC staff's plans for using this regulatory guide.

303 Except in those cases in which the applicant proposes an acceptable
304 alternative method for complying with Section 19.12 of 10 CFR Part 19 of
305 the Commission's regulations, the method described herein will be used in
306 the evaluation of submittals in connection with operating license or con-
307 struction permit applications docketed after _____ unless
308 this guide is revised as a result of suggestions from the public or addi-
309 tional staff review.

310 If an applicant wishes to use this regulatory guide in developing
311 submittals for applications docketed on or before _____,
312 the pertinent portions of the application will be evaluated on the basis
313 of this guide.

314 In the case of training programs at operating reactors, appropriate
315 modifications to such programs should be made, consistent with this guide,
316 as soon as practicable and no later than one year after publication of
317 this guide.

318

REFERENCES

- 319 1. U.S. Nuclear Regulatory Commission, Regulatory Guide 8.8, "Information
320 Relevant to Ensuring that Occupational Radiation Exposures at Nuclear
321 Power Stations Will Be As Low As Is Reasonably Achievable."
- 322 2. U.S. Nuclear Regulatory Commission, Regulatory Guide 8.10, "Operating
323 Philosophy For Maintaining Occupational Radiation Exposures As Low As
324 Is Reasonably Achievable."
- 325 3. U.S. Nuclear Regulatory Commission, Regulatory Guide 1.8, "Personnel
326 Selection and Training."
- 327 4. U.S. Nuclear Regulatory Commission, Regulatory Guide 8.13, "Instruc-
328 tions Concerning Prenatal Radiation Exposure."
- 329 5. National Academy of Sciences, National Research Council, "The Effects
330 on Populations of Exposure to Low Levels of Ionizing Radiation," November
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- 332 6. ICRP-26, "Recommendations of the International Commission on Radio-
333 logical Protection," January 1977.
- 334 7. National Safety Council, "Accident Facts."
- 335 8. U.S. Nuclear Regulatory Commission, Regulatory Guide 8.15, "Acceptable
336 Programs for Respiratory Protection," and NUREG-0041, "Manual of
337 Respiratory Protection Against Airborne Radioactive Materials," October
338 1976.
- 339 9. U.S. Nuclear Regulatory Commission, NUREG 75/087, LWR Edition, "Standard
340 Review Plan for the Review of Safety Analysis Reports for Nuclear Power
341 Plants," September 1975.
- 342 10. U.S. Nuclear Regulatory Commission, Regulatory Guide 1.70, "Standard
343 Format and Content of Safety Analysis Reports for Nuclear Power Plants."
- 344 11. ICRP-27, "Problems Involved in Developing an Index of Harm," May 1977.
- 345 12. Title 10, Code of Federal Regulations, Part 20, "Standards for Protec-
346 tion Against Radiation."
- 347 13. Title 10, Code of Federal Regulations, Part 19, "Notices, Instructions
348 and Reports to Workers; Inspections."

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TABLE 1

350

TOPICS TO BE COVERED IN THE RADIATION
PROTECTION TRAINING PROGRAM

351

352

Radiation Biology

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Carcinogenesis

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Genetic Effects

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Acute Effects

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Latent Effects

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Collective Dose Concept

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Group Total Man-Rem Risk

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Individual Dose Risk

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Dose-Effect Relationship

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External Radiation

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Internal Radiation

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Radiation Exposure and Radioactive Material Measurement and Control

364

Types of Radiation and Their Characteristics

365

External Dosimetry

366

Exposure Time Limitation

367

Distance Between People and Radiation Sources

368

Shielding

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Source Identification and Control

370

Source Strength Reduction

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Types and Forms of Radioactive Materials

372

Sources (Origins) of Radioactive Materials and Radiations

373

Detection and Control of Contamination

374

Radiation Measurement and Survey Instruments

375

Bioassay: Whole Body Counting, Urinalysis, and Fecal Analysis

376

Radiation Protection Program

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ALARA Program

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Radiation Zones

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Signs and Labels

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Personnel Monitoring

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Air and Area Monitoring

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Protective Apparel

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Respiratory Protective Devices

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Rules and Procedures

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NRC Regulations

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TABLE 1 (continued)

387

Dose Limits

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Concentration Values

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Reporting Requirements

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Professional Guidance and Assistance

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Control and Removal of Contamination and Contaminated Equipment

392

Emergency Preparations

393

Plant Safety and Accident Control Features

394

Signals and Alarms

395

Evacuation Routes and Procedures

396

Assembly Points

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Communications

398

Guidance and Direction

399

Emergency Equipment