

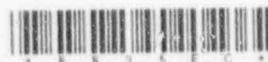
## MATERIALS LICENSE

Amendment No. 09

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 36, 39, 40, and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

OFFICIAL RECORD COPY

Licensee		In accordance with the letter dated January 6, 1997,	
1. Prime NDT Services, Inc.		3. License Number 37-23370-01 is amended in its entirety to read as follows:	
2. 5260 West Coplay Road Whitehall, Pennsylvania 18052		4. Expiration Date January 31, 2005	
		5. Docket or Reference No. 030-20982	
6. Byproduct, Source, and/or Special Nuclear Material	7. Chemical and/or Physical Form	8. Maximum Amount that Licensee May Possess at Any One Time Under This License	
A. Iridium 192	A. Sealed radiography source contained in a source assembly registered pursuant to 10 CFR 32.210 or an equivalent Agreement State Regulation	A. Not to exceed 100 curies per source and 15,000 curies total except as specified by Condition No. 12	
B. Cobalt 60	B. Sealed radiography source contained in a source assembly registered pursuant to 10 CFR 32.210 or an equivalent Agreement State Regulation	B. Not to exceed 200 curies per source and 1000 curies total except as specified by Condition No. 12	
C. Cesium 137	C. Sealed source (Amersham/Technical Operations Model 77302)	C. 225 millicuries	
D. Cesium 137	D. Sealed sources (Amersham/Technical Operations Model VD-HP)	D. Not to exceed 225 millicuries per source and 2 curies total	
E. Cesium 137	E. Sealed sources (Amersham/Technical Operations Model VD-HD)	E. Not to exceed 125 millicuries per source and 2 curies total	
F. Depleted Uranium	F. Metal	F. 999 kilograms	



## 9. Authorized use

- A. and B. For use in a compatible radiographic exposure device registered pursuant to 10 CFR 32.210 or an equivalent Agreement State Regulation for performing industrial radiography and in a compatible source changer registered pursuant to 10 CFR 32.210 or an equivalent Agreement State Regulation for source storage and exchange.

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PDR ADOCK 03020982  
C PDR

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**MATERIALS LICENSE  
SUPPLEMENTARY SHEET**

License Number

37-23370-01

Docket or Reference Number

030-20982

Amendment No. 09

9.(continued)

- C. For use in Technical Operations Model 773 Calibrator for the calibration of radiation detection equipment.
- D. For use in Amersham/Gamma Industries Models Master Mind 1 and 2.
- E. For use in Amersham/Gamma Industries Model Tattle Tale.
- F. Shielding material.

**CONDITIONS**

- 10. Licensed material may be used only at the licensee's facilities located at 5260 West Coplay Road, Whitehall, Pennsylvania and at temporary job sites of the licensee anywhere in the United States where the U.S. Nuclear Regulatory Commission maintains jurisdiction for regulating the use of licensed material. Licensed material may also be stored at the licensee's facilities at 2751 Werner Church Road, NE, North Canton, Ohio and 3770 North Salt Creek Highway, Casper, Wyoming.
- 11. A. Licensed material shall only be used by, or under the supervision and in the physical presence of, individuals who have received the training described in the letters dated June 14, 1994 and October 4, 1994 with attachments and have been designated in writing by the Radiation Safety Officer.
- 3. The Radiation Safety Officer for this license is Don B. Shumway, Sr.
- 12. The licensee is authorized to receive, possess, and use sealed sources of iridium-192 or cobalt-60 where the radioactivity exceeds the maximum amount of radioactivity specified in this license provided:
  - A. such possession does not exceed the quantity per source specified in Item 8 by more than 20% for iridium-192 or 10% for cobalt-60; and
  - B. records of the licensee show that no more than the maximum amount of radioactivity per source specified in this license was ordered from the supplier or transferor of the byproduct material; and
  - C. the levels of radiation for radiographic exposure devices and storage containers do not exceed those specified in 10 CFR 34.21.
- 13. A. Notwithstanding the periodic leak test required by 10 CFR 34.25(b), the requirement does not apply to radiography sources that are stored and not being used. The sources excepted from this test shall be tested for leakage before use or transfer to another person. No sealed source shall be stored for a period of more than 10 years without being tested for leakage and/or contamination.
- B. Sealed sources authorized for a use other than radiography shall be tested for leakage in accordance with 10 CFR 34.25.
- 14. All newly manufactured radiographic exposure devices and associated equipment acquired after January 10, 1992 shall comply with the requirements of 10 CFR 34.20. The licensee shall maintain records to verify compliance with this Section of the Nuclear Regulatory Commission's regulations.

**MATERIALS LICENSE  
SUPPLEMENTARY SHEET**

License Number

37-23370-01

Docket or Reference Number

030-20982

Amendment No. 09

15. The licensee is authorized to transport licensed material in accordance with the provisions of 10 CFR Part 71, "Packaging and Transportation of Radioactive Material."
16. Sealed sources containing licensed material shall not be opened by the licensee.
17. Except as specifically provided otherwise in this license, the licensee shall conduct its program in accordance with the statements, representations, and procedures contained in the documents, including any enclosures, listed below. The Nuclear Regulatory Commission's regulations shall govern unless the statements, representations, and procedures in the licensee's application and correspondence are more restrictive than the regulations.
  - A. Letter dated June 14, 1994 with attached application
  - B. Radiation Safety Manual received August 12, 1994
  - C. Letter dated October 4, 1994
  - D. Letter dated January 5, 1995
  - E. Letter dated January 6, 1997

For the U.S. Nuclear Regulatory Commission

**Original Signed By:**  
**Duncan White**

By

Nuclear Materials Safety Branch  
Region I  
King of Prussia, Pennsylvania 19406

FEB - 7 1997

Date \_\_\_\_\_

FEB - 7 1997

Don B. Shumway, Sr.  
President  
Prime NDT Services, Inc.  
5260 West Coplay Road  
Whitehall, Pennsylvania 18052

Dear Mr. Shumway:

This refers to your license amendment request. Enclosed with this letter is the amended license. Please note that as part of this amendment, in accordance with 10 CFR 30.36, effective February 15, 1996, the expiration date of your license has been extended by a period of five years. Your new expiration date is stated in item 4 of the license.

Please review the enclosed document carefully and be sure that you understand and fully implement all the conditions incorporated into the amended license. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region I Office, Licensing Assistance Team, (610) 337-5093 or 5239, so that we can provide appropriate corrections and answers.

Thank you for your cooperation.

Sincerely,

Original Signed By:  
Duncan White

Duncan White  
Division of Nuclear Materials Safety

License No. 37-23370-01  
Docket No. 030-20982  
Control No. 124098

Enclosure:  
Amendment No. 09

OFFICIAL RECORD COPY

ML 10

DOCUMENT NAME: R:\WPS\MLTR\L3723370.01

To receive a copy of this document, indicate in the box: "C" = Copy w/o attach/encl "E" = Copy w/ attach/encl "N" = No copy

OFFICE	DNMS/RI	<input checked="" type="checkbox"/> N	DNMS/RI	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
NAME	DWhite						
DATE	01/21/97	01/ /97	01/ /97	01/ /97	01/ /97	01/ /97	01/ /97

OFFICIAL RECORD COPY

# North American Inspection, Inc.

5260 West Coplay Road  
Whitehall, PA 18052  
Phone (215) 262-1100



January 6, 1997

030-20982

Licensing Division  
U.S. Nuclear Regulatory Commission  
Region 1  
475 Allendale Road  
King of Prussia, PA 19406

To Whom It May Concern:

The purpose of this letter is to request NRC permission, and guidance if needed, in transferring ownership of our material license No. 37-23370-01. This would also involve a company name change. We do not anticipate any additional changes to the license.

The following information is furnished in accordance with Information Notice 89-25 Rev. 1 (Change of Ownership Application):

- 1) PRIME NDT SERVICES, INC.
- 2) Don B. Shumway Sr. (610) 262-1100 or (610) 266-0357
- 3) No Changes
- 4) Ninety per cent of Prime's Services is Radiography related
- 5) Due to the continued unstable financial position of North American Inspection, Inc. plus the problems related in obtaining new investors, it was decided by the directors of NAII to form a new corporation. The new corporation will be in a better position to bring in new investors with funding to protect its creditors, employees and clients. The new corporation was formed without any transfer of stocks, assets, or merger of North American Inspection, Inc. with Prime.
- 6) Don B. Shumway, Sr. will replace Robert K. Shumway as owner and President of Prime, Inc. and will continue as R.S.O. There will be no change in location facility, equipment, or safety procedures, except for the name change.

OFFICIAL RECORD COPY

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124098

JAN 13 1997

## NON DESTRUCTIVE EXAMINATION SERVICES

Radiography • Magnetic Particle • Ultrasonic • Penetrants • Leak Testing • Eddy Current • Visual  
Welder Qualification • Inspection Management • Film Interpretation • Quality Assurance Overview • Expediting  
• FIELD • SHOP • LABORATORY •

North American Inspection, Inc.

Page #2

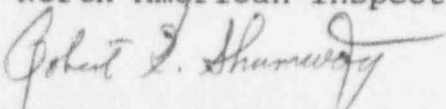
Application for Change of Ownership

- 7) No Change
- 8) No Change
- 9) There will not be any break in operation. Everything will continue as normal, with all records and files up to date and in control by the R.S.O.
- 10) N/A (Licensed activities will continue at the same location)
- 11) N/A (No contamination problems)
- 12) N/A
- 13) N/A
- 14) Change in ownership only. Control will remain the same. Response to a recent NRC Inspection, Docket No: 030-20982/96-001 was submitted on 12/30/96.
- 15) The responsible transferee is unchanged and will abide by all constraints, conditions, requirements, representations, and commitments identified in the existing license, which was originally submitted by the transferee for North American Inspection, Inc.

Summary:

With NRC approval to this request, all references to North American Inspection, Inc. will be deleted from its safety procedures and Prime NDT Services, Inc. will be added.

Respectfully submitted,  
North American Inspection, Inc.



Robert K. Shumway  
President

## LICENSE FEE REQUIREMENTS

LICENSE FEE AND DEBT COLLECTION BRANCH  
DIVISION OF ACCOUNTING AND FINANCE  
OFFICE OF THE CONTROLLER  
U.S. NUCLEAR REGULATORY COMMISSION  
WASHINGTON, DC 20555-0001NORTH AMERICAN INSPECTION, INC.  
ATTN: ROBERT K. SHUMWAY, PRESIDENT  
5260 COPLAY ROAD  
WHITEHALL, PA 18052

## TYPE OF ACTION

- ☐
- NEW LICENSE
- 
- ☐
- RENEWAL OF LICENSE
- 
- ☒
- AMENDMENT TO LICENSE

REQUESTED DATE

1-6-97

LICENSE NUMBER

37-23370-01

CONTROL NUMBER

124098

## I. APPLICATION FEE DUE

Your request for a licensing action is subject to the fee(s) in the category(ies) listed below in accordance with Section 170.31 of the enclosed Federal Register notice. Payment of the fee is required prior to the issuance of the license, renewal, or amendment.

FEE CATEGORY	APPLICATION	RENEWAL	AMENDMENT
30	\$	\$	\$ 720.00
	\$	\$	\$
	\$	\$	\$
	\$	\$	\$
	\$	\$	\$
	\$	\$	\$
	\$	\$	\$
	\$	\$	\$
	\$	\$	\$

FEE(s) DUE	\$	720.00
PAYMENT RECEIVED	\$	0.00
AMOUNT DUE	\$	720.00

☒ Your request was received without the prescribed application fee.☐ We received your Check No. \_\_\_\_\_ in the amount of \$ \_\_\_\_\_. Payment of the additional fee noted above is required.☐ Your request will increase the scope of your license program. Therefore, your request is subject to the application fee(s) noted above. Refer to Section 170.31 and Footnote 1(d)(2).☐ Your license expired prior to the receipt of your application for renewal. Therefore, your request is subject to the application fee(s) noted above. Refer to Section 170.31 and Footnote 1(e).

MAKE PAYMENT OF THE FEE(S) TO THE U.S. NUCLEAR REGULATORY COMMISSION AND MAIL THE PAYMENT TO THE ADDRESS LISTED AT THE TOP OF THIS FORM. IF WE DO NOT RECEIVE A REPLY FROM YOU WITHIN 30 CALENDAR DAYS FROM THE DATE LISTED BELOW, WE SHALL ASSUME THAT YOU DO NOT WISH TO PURSUE YOUR APPLICATION AND WILL VOID THIS ACTION.

## II. FEE NOT REQUIRED

☐ Enclosed is Check No. \_\_\_\_\_ which accompanied your request. The fee is not required because:☐ We received your Check No. \_\_\_\_\_ in payment of the fee.☐ The Licensing staff has informed us that your request is to be considered as a continuation of your request dated \_\_\_\_\_, Control No. \_\_\_\_\_.☐ Your request was combined, prior to review, with your request, Control No. \_\_\_\_\_.

## III. CHECK RETURNED

☐ Enclosed is Check No. \_\_\_\_\_ which was returned to us by the bank for:

- ☐
- INSUFFICIENT FUNDS
- 
- ☐
- ACCOUNT CLOSED
- 
- ☐
- OTHER

MAIL THE REPLACEMENT CHECK TO THE ADDRESS LISTED AT THE TOP OF THIS FORM AND REFERENCE THE ABOVE CONTROL NUMBER.

## IV. LICENSE ISSUED WITHOUT THE REQUIRED FEE

☐ License No. \_\_\_\_\_, Amendment No. \_\_\_\_\_, issued on \_\_\_\_\_.☐ \_\_\_\_\_ was issued without the required fee being collected. The fee required is noted in Section I of this form.☐ The scope of your licensed program was increased. Therefore, your request is subject to the application fee(s) noted in Section 1 of this form. Refer to Section 170.31 and Footnote 1(d)(2).☐ Because of the urgency of your request, the license was issued without remittance of the prescribed fee noted in Section 1 of this form.

SIGNATURE -- LICENSE FEE ANALYST

LFDCB

LFDCB

Distribution:

DATE

BRENDA BROWN 301-415-6055

BB *BB*  
1/17/97Region I  
Pending  
BBrown  
LFAB R/F  
OC/DAF R/F  
OC/DAF S/F (LF-3.2.7)

1-17-97

BETWEEN:

LICENSE FEE MANAGEMENT BRANCH, ARM  
AND  
REGIONAL LICENSING SECTIONS

(FOR LFMS USE)  
INFORMATION FROM LTS

PROGRAM CODE: 03320  
STATUS CODE: 0  
FEE CATEGORY: 3D 2B  
EXP. DATE: 20050131  
FEE COMMENTS: -----  
DECOM FIN ASSUR REQ: N

LICENSE FEE TRANSMITTAL

A. REGION *I*

1. APPLICATION ATTACHED

APPLICANT/LICENSEE: NORTH AMERICAN INSPECTION, INC.  
RECEIVED DATE: 970113  
DOCKET NO: 3020982  
CONTROL NO.: 124098  
LICENSE NO.: 37-23370-01  
ACTION TYPE: AMENDMENT

2. FEE ATTACHED

AMOUNT: -----  
CHECK NO.: -----

3. COMMENTS

SIGNED *M. A. Perkins*  
DATE *1/13/97*

B. LICENSE FEE MANAGEMENT BRANCH (CHECK WHEN MILESTONE 03 IS ENTERED *1/1*)

1. FEE CATEGORY AND AMOUNT: *(30) 2B* *\$720*

2. CORRECT FEE PAID. APPLICATION MAY BE PROCESSED FOR:

AMENDMENT -----  
RENEWAL -----  
LICENSE -----

3. OTHER -----

SIGNED -----  
DATE -----

*1/17*

Log	<i>24010</i>
Remitter	
Check No.	<i>1447</i>
	<i>\$720</i>
	<i>(30) 2B</i>
	<i>ARM</i>
Check Rec'd	<i>1/24/97</i>
Date Completed	
By:	<i>AR</i>

1997 JAN 16 PM 1:36