



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

December 24, 1985

Docket No. 99900876/85-01

Joseph T. Ryerson & Son, Inc.  
ATTN: Mr. Raymond DeLuca  
QA Manager  
P. O. Box 7349  
Philadelphia, Pennsylvania 19101

Gentlemen:

This refers to the inspection conducted by J. C. Harper of this office on August 12-16, 1985 of your facility located in Philadelphia, Pennsylvania and to the discussions of our findings with Raymond DeLuca and members of your staff at the conclusion of the inspection.

The purpose of this inspection was to verify whether or not your Company's QA program has been effectively implemented in accordance with Appendix B to 10 CFR Part 50 for materials supplied to nuclear facilities. Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

During the inspection, violations were found in the areas of imposing the requirements of 10 CFR Part 21 on sub-contractors. J. T. Ryerson did not impose 10 CFR Part 21 on sub-contractors for mechanical and chemical testing in order to upgrade stock material to meet requirements of ASME III, Class 1 and 2 material. In addition, significant weaknesses were noted in your quality assurance program in the areas of material traceability and corrective actions.

The enclosed Notice of Violation is sent to you pursuant to the provisions of Section 206 of the Energy Reorganization Act of 1974. You are required to submit to this office within 30 days from the date of this letter a written statement containing: (1) a description of steps that have been or will be taken to correct these items; (2) a description of steps that have been or will be taken to prevent recurrence; and (3) the dates your corrective actions and preventive measures were or will be completed. Consideration may be given to extending your response time for good cause shown.

You are also requested to submit a similar written statement for each item which appears in the enclosed Notice of Nonconformance.

The responses requested by this letter are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

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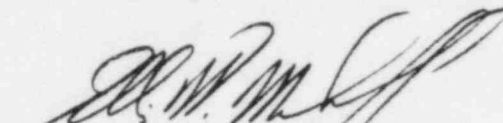
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December 24, 1985

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,



For Gary G. Zech, Chief  
Vendor Program Branch  
Division of Quality Assurance, Vendor,  
and Technical Training Center Programs  
Office of Inspection and Enforcement

Enclosures:

1. Appendix A - Notice of Violation
2. Appendix B - Notice of Nonconformance
3. Appendix C - Inspection Report No. 999000876/85-01
4. Appendix D - Inspection Data Sheets

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Sincerely,

Original Signed by

Gary G. Zech

Gary G. Zech, Chief  
Vendor Program Branch  
Division of Quality Assurance, Vendor,  
and Technical Training Center Programs  
Office of Inspection and Enforcement

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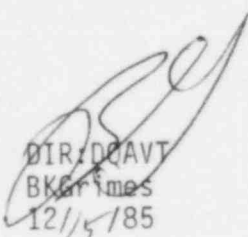
Distribution:

~~DMB:IE:09~~

VPB Reading  
DQAVT Reading  
RVollmer  
JStone  
LParker  
EWMerschhoff  
JCharper

\*see previous page for concurrence.

VPB:DQAVT*	SC/VPB:DQAVT*	BC/VPB:DQAVT*
JCharper	EWMerschhoff	GGZech
11/22/85	11/22/85	12/13/85

  
DIR/DQAVT  
BK  
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