



MS 16
Pg

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October 7, 1985

Mr. John E. Glenn Ph.D., Chief
Nuclear Materials Safety Section B
Nuclear Regulatory Commission
Region I
631 Park Avenue
King of Prussia, PA 19406

RE: Docket No. 030-28855
Control No. 104217

Dear Sir:

Our reply to your request on August 27, 1985, was mailed to Mr. Ed Wurtz on the same day. A copy is attached for your review.

Your memo of October 1, 1985, requests addition information on the lock out procedures. A copy of our planned procedure, prepared with the assistance of the Ohmart Corporation engineering staff, is also attached for your review.

Our intention is to have a safe installation and operation of the Ohmart density gage. Your help in completing this objective is appreciated.

Sincerely,

Leo M. Lamb
Assistant Plant Manager

Attachments

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REG1 LIC30
29-20895-01 PDR

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"OFFICIAL RECORD COPY"

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Density Gage - Lock Out Procedure

Purpose: To prevent entry into the measurement area whenever the "source" is in the open position. To inform all employees of the safe operation duties for the Density gage.

General: Mechanisms will be installed to alert the machine crew that the source is open and product is not filling the measurement area. A flashing beacon light will always indicate that the source is open. Whenever the source is open and the measurement area is clear, an alarm bell will sound and a gate will close off access to the measurement area.

Operating duties: Production Foreman

1. The source will be locked closed whenever the foam machine is not in operation.
2. Before starting the foam machine, the safety controls will be checked.
3. The source will not be opened until the measurement area is filled with product.
4. Whenever the alarm bell sounds, the source will be closed immediately and locked.