NATIONAL INSPECTION & CONSULTANTS INC.	DOCUMENT NUMBER RSM-M
DOCUMENT TYPE RADIATION SAFETY MANUAL	REVISION NUMBER 0
TITLE SHIPPING CONTAINER QA REQUIREMENTS	DATE OF REVISION 09/01/83
APPLICABILITY INDUSTRIAL RADIOGRAPHY IN NON AGREEMENT STATES	PAGE 1 OF 2

1.0 ORGANIZATION

1.1 The final responsibility for the Quality Assurance (QA) Program for Part 71 Requirements rests with NIC Testing Services. Design and Fabrication shall not be conducted under this QA Program. The QA Program is implemented using the organization shown on the attached chart (Exhibit M.1).

1.2 The Radiation Safety Officer is responsible for overall administration of the program, training and certification, document control and auditing.

1.3 The Radiographers are responsible for handling, storing, shipping, inspection and test and operating status and record keeping.

2.0 QUALITY ASSURANCE PROGRAM

2.1 The management of NIC Testing Services established and implements this QA program. Training, prior to engagement, for all QA functions is required according to written procedures. QA Program revisions will be made according to written procedures with management approval. The QA Program will ensure that all defined QC procedures, Engineering procedures, and specific provisions of the package design and approval are satisfied. The QA Program will emphasize control of the characteristics of the package which are critical to safety.

2.2 The Radiation Safety Officer shall assure that all radioactive material shipping packages are designed and manufactured under a QA Program approved by Nuclear Regulatory Commission for all packages designed or fabricated after the effective date of the QA Program. This requirement can be satisfied by receiving a certificat on to this effect from the manufacturer.

3.0 DOCUMENT CONTROL

3.1 All documents related to a specific shipping package will be controlled through the use of written procedures. All document changes will be performed according to written procedures approved by management.

3.2 The Radiation Safety Officer shall insure that all QA functions are conducted in accordance with the latest applicable changes to these documents.

4.0 HANDLING, STORAGE, AND SHIPPING

4.1 Written safety procedures concerning the handling, storage and shipping of packages for certain special form radioactive material will be followed. Shipments will not be made unless all tests, certifications, acceptances, and final inspections have been completed. Work instructions will be provided for handling, storage, and shipping operations.

4.2 Radiography personnel shall perform the critical handling, storage and shipping operations.

5.0 INSPECTION, TEST AND OPERATING STATUS

5.1 Inspection, test and operating status of packages for certain special form radioactive material will be indicated and controlled by written procedures. Status will be indicated by tag, label, marking or log entry. Status of nonconforming parts of packages will be positively maintained by written procedures.

5.2 Radiography personnel shall perform the regulatory required inspections and tests in accordance with written procedures. The Radiation Safety Officer shall ensure that these functions are performed.

6.0 QUALITY ASSURANCE RECORDS

6.1 Records of package approvals (including references and drawings), procurements, inspections, tests, operating logs, audit results, personnel training and qualifications, and records of shipments will be maintained. Descriptions of equipment and written procedures will also be maintained.

6.2 These records will be maintained in accordance with written procedures. The records will be identifiable and retrievable. A list of these records, with their storage locations, will be maintained by the Radiation Safety Officer.

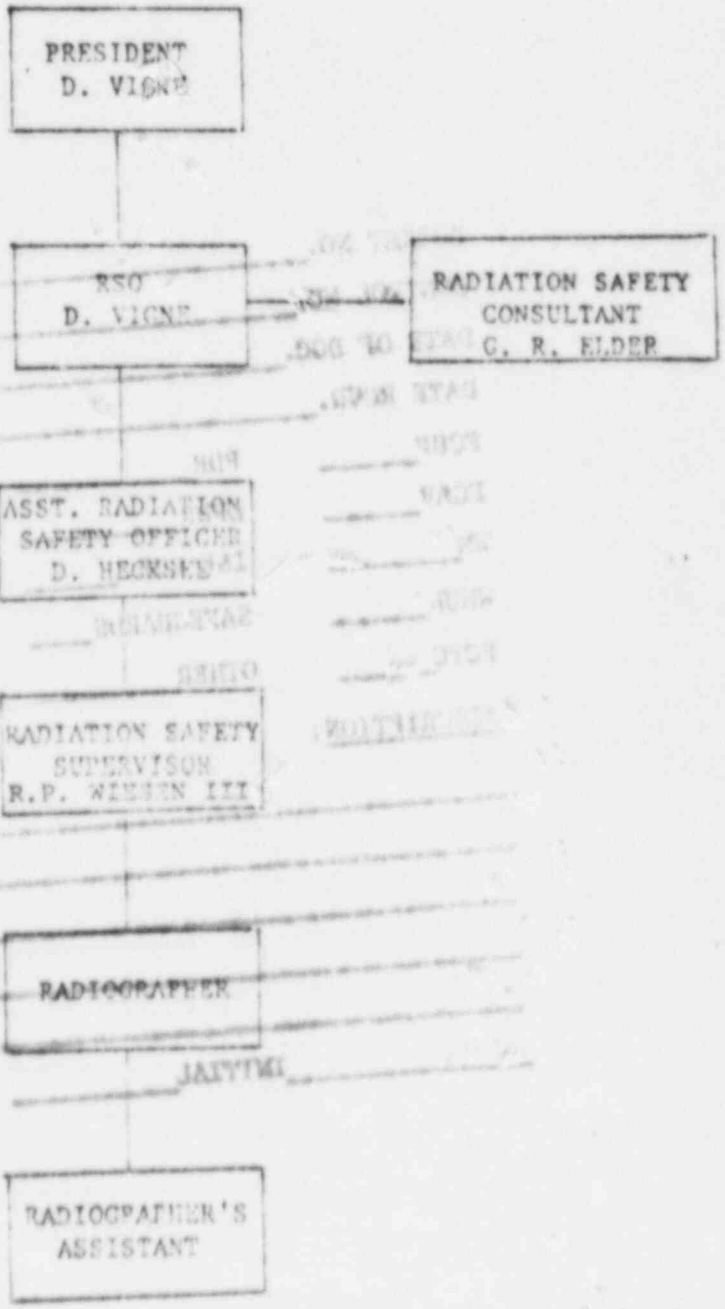
7.0 AUDITS

7.1 Established schedules of the QA Program will be performed using written checklists. Results of audits will be maintained and reported to management. Audit reports will be evaluated and deficient areas corrected. The audits will be dependent on the safety significance of the activity being audited, but each activity will be audited at least once per year. Audit reports will be maintained as part of the quality assurance records. Members of the audit team shall have no responsibility in the activity being audited.

Exhibit 5.1

NIC TESTING SERVICES

ORGANIZATION STRUCTURE



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