



SEABROOK STATION
Engineering Office

Public Service of New Hampshire

New Hampshire Yankee Division

November 8, 1985

SBN- 890

T.F. Q2.2.2

United States Nuclear Regulatory Commission
Region I
631 Park Avenue
King of Prussia, PA 19406

Attention: Mr. Richard W. Starostecki, Director
Division of Project and Resident Programs

References: (a) Construction Permits CPPR-135 and CPPR-136, Docket
Nos. 50-443 and 50-444
(b) PSNH Letter SBN-833, "Interim 10CFR50.55(e) Report:
Limitorque Motor Operators," J. DeVincentis to
R. W. Starostecki, dated June 26, 1985

Subject: Final 10CFR50.55(e) Report: Limitorque Motor Operators
(CDR 84-00-09)

Dear Sir:

In Reference (b), we submitted an interim report on a number of deficiencies regarding Limitorque motor operators. The final status of the deficiencies (Items 1, 4 and 5) which were previously determined to be reportable per 10CFR50.55(e) are as follows:

Item 1 Loose Contact Screws on Contact Bridge of Torque Switch

The fiber shims used under the contact bridges of torque switches on safety-related SMB-000 and SMB-00 operators have been replaced with metal shims to prevent the loosening of the contact screws.

Item 4 Improper Lug Connections

Lug connections, crimps and wiring have been inspected on all safety-related operators. Identified deficiencies requiring repair or replacement have been completed for all but eighteen operators. Although the work on the eighteen operators is not yet complete, the subject was discussed with Mr. A. Cerne, NRC Senior Resident Inspector, and was determined that it is acceptable to close out this item because the remaining work is being controlled with a work request.

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United States Nuclear Regulatory Commission
Attention: Mr. Richard W. Starostecki

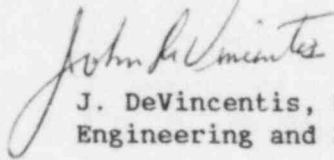
Page 2

Item 5 Sheared Tabs on Phenolic Cam of Torque Switch

Torque switches on safety-related SMB-00 and SMB-000 operators have been inspected and changed where necessary to ensure that only the type with metal locking keys are utilized.

With the above corrective action having been verified completed, this is considered our final report on this item.

Very truly yours,



J. DeVincentis, Director
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cc: Atomic Safety and Licensing Board Service List

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