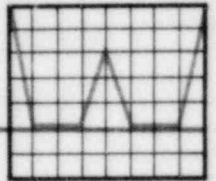


# ndtc



p.o. box 127

manville, new jersey 08835

(201) 722-7710

November 1, 1985  
License No. 29-19742-01

UNITED STATES NUCLEAR REGULATORY COMMISSION  
Region I  
631 Park Avenue  
King of Prussia, Pennsylvania 19406

Attention: John E. Glenn, Ph.D., Chief  
Nuclear Materials Safety Section B  
Division of Radiation Safety and Safeguards

Responded: To docket number 30-19179, dated October 03, 1985  
Inspection number 030-19179/85-01

Mr. Glenn:

As required, we are responding to the above captioned docket following the instructions set forth in Appendix "A" in accordance with the revised NRC Enforcement Policy, (10 CFR 2, Appendix "C"), published in the Federal Register Notice, (49 FR 8583), dated March 8, 1984.

VIOLATION "A" Corrective Steps Which Have Been Taken

- (1) Verbally notified the quality control department of client where violation occurred of this incident.
- (2) Received acknowledgment from client that violation occurred, (see attached letter).
- (3) Notified all NDTC radiographers of violation and enforced policy as described in "Corrective Steps to avoid further violation."

Corrective Steps To Avoid Further Violation

When "shooting" X-rays, the roped off area where a safe limit of 2 MR is achieved is not visible to others, a "safety-man" will be at the roped off area to prevent others from entering the shooting area. See diagram 1.

Date Of Full Compliance

August 14, 1985.

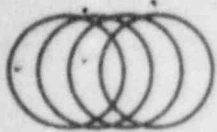
VIOLATION "B" Corrective Steps Which Have Been Taken

- (1) Radiographer who did not have periodic training has received training.
- (2) All radiographers have been audit by September 18, 1985 and will be audited again by December 18, 1985.

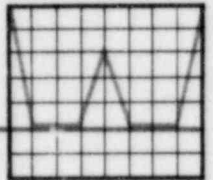
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-----continued on page two

## non destructive testing corporation



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Page two.

November 1, 1985

License No. 29-19742-01

Corrective Action To Avoid Further Violation

Adhere to NDTC Radiographer Training Program as state in our application dated February 12, 1981, page 7, Periodic Training, paragraph 1,

...will be conducted at least quarterly by the RSO. Each sessions will be a minimum of four hours in length and will be completed by a written or practical test. The course material and the tests administered will become part of the training records.

Date Of Full Compliance

September 18, 1985

VIOLATION "C"

Corrective Steps Which Have Been Taken

As required by 10 CFR 20.408(b) and 10 CFR 20.409(b), NDTC has sent reports of the individual's exposure to radiation and radioactive material to its former employee and to the Nuclear Regulatory Commission.

Corrective Action To Avoid Further Violation

Adhere to the requirements as set forth in 10 CFR 20.408(b) and 10 CFR 20.409(b).

Date of Full Compliance

August 8, 1985

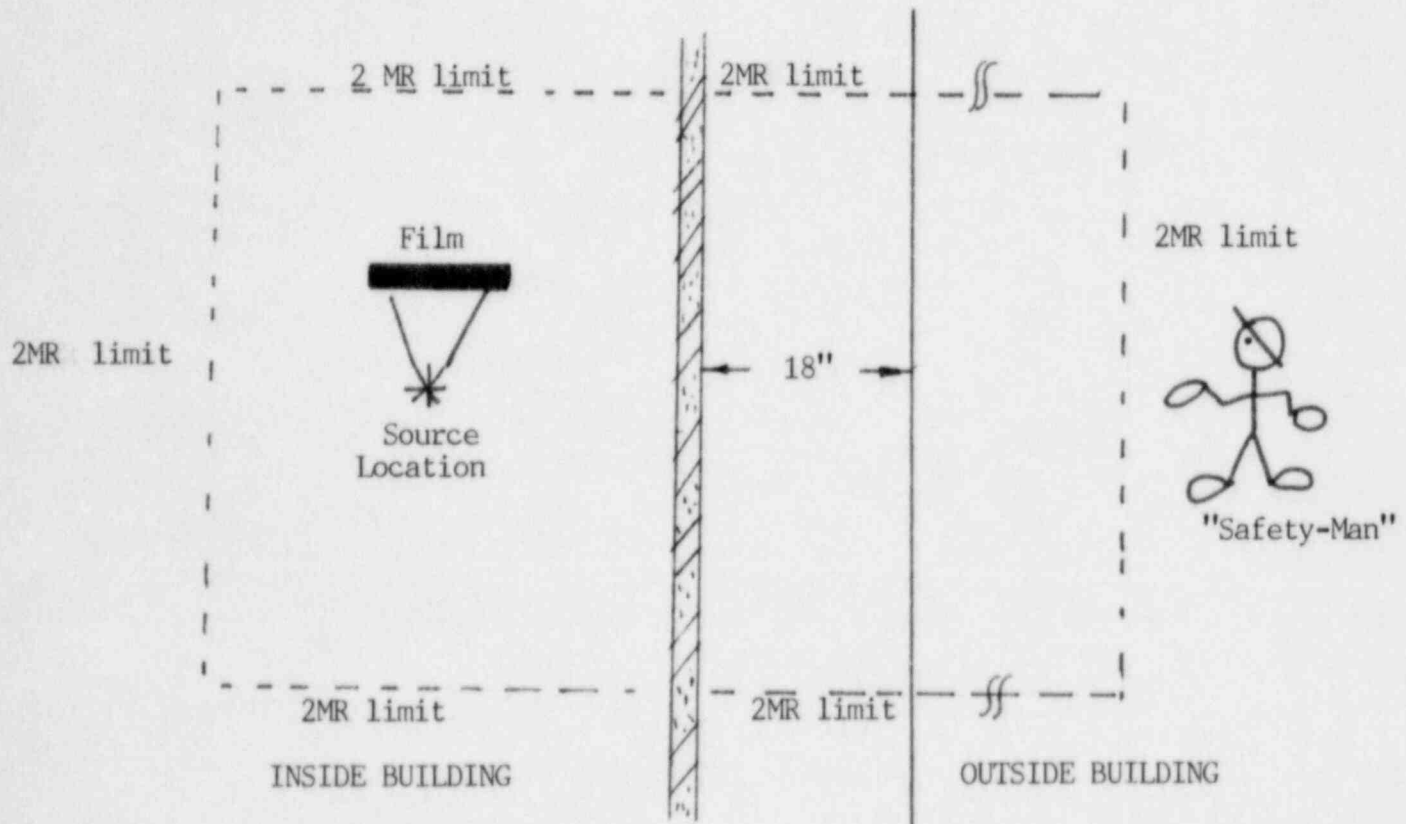
Respectfully submitted,  
NON-DESTRUCTIVE TESTING CORPORATION

Anthony C. Laws, Sr., P.E.  
Radiation Safety Officer  
President

ACLSR:jag  
attach.

non destructive testing corporation

DIAGRAM 1.





110 Lehigh Drive, Fairfield, N.J. 07006  
(201) 227-5300 Telex 138-642

August 22, 1985

NDTC  
P.O. Box 127  
Manville, NJ 08835

Attn: Anthony Laws  
President

Dear Mr. Laws:

Effective immediately when radiographic inspection is being performed at titanium Industries with the source (iridium 192) or tube, all areas are to be roped off and marked accordingly to where a safe limit of 2 MR is achieved. When using source, the outside wall must also be monitored. If the level is above 2 MR 18" away from wall, the outside area must also be roped off and identified where the safe 2 MR level is achieved.

Very truly yours,  
Titanium Industries

A.J. Salvatoriello  
Quality Control Manager

AJS/ds