

MATERIALS LICENSE

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 40 and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

<p>Licensee</p> <p>1. Oklahoma Steel Castings Company</p> <p>2. 1200 N. Peoria Tulsa, Oklahoma 74106</p>		<p>In accordance with application dated April 17, 1985</p> <p>3. License number 35-21159-01 is amended in its entirety to read as follows:</p> <p>4. Expiration date August 31, 1987</p> <p>5. Docket or Reference No. 030-19856</p>	
<p>6. Byproduct, source, and/or special nuclear material</p> <p>A. Cobalt-60</p> <p>B. Iridium-192</p>	<p>7. Chemical and/or physical form</p> <p>A. Technical Operations (TO) Model A453-1 sealed sources</p> <p>B. TO Model 866 or Source Production and Equipment Co. (SPEC) Model G1 or G2 sealed sources</p>	<p>8. Maximum amount that licensee may possess at any one time under this license</p> <p>A. Not to exceed 100 curies per source</p> <p>B. Not to exceed 100 curies per source</p>	
<p>9. Authorized use:</p> <p>A. For use in TO Model 500 exposure devices for industrial radiography and in Technical Operations Model 771 source changers for storage and replacement of sources.</p> <p>B. For use in TO Model 520 exposure devices for industrial radiography and in TO Models 650 and 500 SU, or SPEC Model C1 source changers for storage and replacement of sources.</p>			

CONDITIONS

10. Licensed material shall be used only at Oklahoma Steel Castings Company, 1200 North Peoria, Tulsa, Oklahoma.

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11. The licensee shall comply with the provisions of Title 10, Chapter 1, Code of Federal Regulations, Part 19, "Notices, Instructions and Reports to Workers; Inspections," Part 20, "Standards for Protection Against Radiation," and Part 34, "Licenses for Radiography and Radiation Safety Requirements for Radiographic Operations."
12.
 - A. Pursuant to Section 34.25, 10 CFR 34, the licensee is authorized to perform tests for leakage or contamination of the sealed sources authorized by this license in accordance with procedures contained in application dated August 25, 1982.
 - B. Notwithstanding the periodic leak test required by Section 34.25(b), 10 CFR 34, such requirement does not apply to radiography sources that are stored and not being used. The sources excepted from this test shall be tested for leakage prior to any use or transfer to another person unless they have been leak tested within 6 months prior to the date of use or transfer.
13. The licensee is authorized to receive, possess, and use sealed sources of iridium-192 or cobalt-60 where the radioactivity exceeds the maximum amount of radioactivity specified in Item 8 of this license provided:
 - A. Such possession does not exceed the quantity per source specified in Item 8 by more than 20% for iridium-192 or 10% for cobalt-60;
 - B. Records of the licensee show that no more than the maximum amount of radioactivity per source specified in Item 8 of the license was ordered from the supplier or transferor of the byproduct material; and
 - C. The levels of radiation for radiographic exposure devices and storage containers do not exceed those specified in Section 34.21, 10 CFR 34.
14. Pursuant to Title 10, Chapter 1, Code of Federal Regulations, Part 40, "Domestic Licensing of Source Material," the licensee is authorized to possess, use, transfer, and import up to 999 kilograms of uranium contained as shielding material in the radiography exposure devices and source changers authorized by this license.
15. The licensee may transport licensed material or deliver licensed material to a carrier for transport in accordance with the provisions of Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."

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16. The licensee shall maintain continuous visual surveillance of the roof during performance of radiography to assure that no individual gains access to the roof of the radiography facility.
17. Each radiographer and radiographer's assistant shall be inspected at intervals not to exceed 3 months.
18. Except as specifically provided otherwise by this license, the licensee shall possess and use licensed material described in Items 6, 7, and 8 of this license in accordance with statements, representations, and procedures contained in applications dated August 25, 1982, and April 17, 1985; and letter dated September 17, 1985. The Nuclear Regulatory Commission's regulations shall govern the licensee's statements in applications or letters, unless the statements are more restrictive than the regulations.



FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Date OCT 31 1985

Original Signed By
Jack E. Whitten

By _____
Nuclear Materials Safety Section
Region IV
Arlington, Texas 76011

Official Record Copy

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