

DMB



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

January 31, 1986

Docket No. 99901036/85-01

Illinois Fabricators, Inc.
ATTN: Mr. R. A Hawker
President
265 South Kinzie Avenue
Bradley, Illinois 60915

Gentlemen:

This refers to the inspection conducted by Mr. E. H. Trottier of this office on November 6-8, 1985, of your facility in Bradley, Illinois and to the discussions of our findings with you and Mr. Charles R. Hawker at the conclusion of the inspection.

This inspection was made as a result of an allegation received by the NRC Region III Office (Glen Ellyn, Illinois) on September 25, 1985. The allegor stated that safety-related heating ventilation and air conditioning (HVAC) panels fabricated by your company and installed by MCC Powers, Inc. at Illinois Power Company's Clinton Nuclear Station, were produced without benefit of a quality assurance program being in place at Illinois Fabricators, Inc. Based on the information provided by the allegor and the results of our inspection, we find that while Illinois Fabricators did not have a quality assurance program in place that would meet the requirements of 10 CFR Part 50 Appendix B, the safety related work was performed under the control of MCC Powers' quality assurance program and, as such, was properly controlled.

Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room.

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January 31, 1986

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

Original Signed by
Gary G. Zech

Gary G. Zech, Chief
Vendor Program Branch
Division of Quality Assurance, Vendor,
and Technical Training Center Programs
Office of Inspection and Enforcement

Enclosures:

1. Appendix A-Notice of Violation
2. Appendix B-Notice of Nonconformance
3. Appendix C-Inspection Report No. 9990001036/85-01
4. Appendix D-Inspection Data Sheets (3 pages)

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