

SEP 09 1985

Docket No. 30-20982

License No. 37-23370-01

North American Inspection, Inc.  
ATTN: Robert K. Shumway  
President  
P.O. Box 88  
Laurys Station, Pennsylvania 18059

Gentlemen:

Subject: Inspection No. 30-20982/85-02 and Enforcement Conference  
No. 30-20982/85-03

This refers to the routine safety inspection conducted by Mr. J. Davis, Mr. J. Miller, and Mr. C. Rowe of this office on June 13, 14, and 26, 1985, of activities authorized by NRC License No. 37-23370-01. This also refers to the Enforcement Conference conducted at our office in King of Prussia, Pennsylvania, on July 9, 1985.

Areas examined during the inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations and measurements by the inspectors. A report of the Enforcement Conference is also enclosed.

Based on the results of the June 13, 14 and 26 inspection, it appears that one of your activities was not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. This violation has been categorized by severity level in accordance with the revised NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (49 FR 8583) dated March 8, 1984. Another activity identified during the inspection appears to be a deviation from a commitment, enclosed herewith as Appendix B. You are required to respond to this letter and in preparing your response you should follow the instructions in Appendices A and B.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room.

The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

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REGION I

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SEP 09 1985

North American Inspection, Inc.

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Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By:

James H. Joyner

Thomas T. Martin, Director  
Division of Radiation Safety  
and Safeguards

Enclosures:

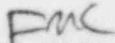
1. Appendix A, Notice of Violation
2. Appendix B, Notice of Deviation
3. NRC Region I Inspection Report No. 30-20982/85-02
4. Enforcement Conference Report No. 30-20982/85-03


cc w/encls:

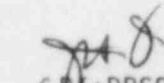
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bcc w/encls:

Region I Docket Room (w/concurrences)  
Senior Operations Officer (w/o encls)  
F. Costello  
J. Joyner  
D. Holody  
C. Rowe  
J. Davis  
J. Miller  
J. Kinneman  
J. Lieberman, ELD  
J. Axelrad, IE

  
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