

U.S. NUCLEAR REGULATORY COMMISSION

REGION III

Report No. 50-237/OL-85-02

Docket Nos. 50-237; 50-249

Licenses No. DPR-19; DPR-25

Licensee: Commonwealth Edison Company
Post Office Box 767
Chicago, IL 60690

Facility Name: Dresden Nuclear Power Station 2 and 3

Examination Administered At: Morris, IL

Examination Conducted: June 10-14, 1985

Examiners: E. Plettner

E. Plettner

8/23/85
Date

J. Lang for

8/23/85
Date

Approved By: *J. D. McMillen*

8/23/85
Date

Examination Summary

Examination administered on June 10-14, 1985 (Report No. 50-237/OL-85-02)

Results: Eleven candidates took the examination and seven passed.

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REPORT DETAILS

1. Examiners

E. Plettner, Region III, Chief Examiner
T. Lang, Region III
J. McMillen, Region III

2. Examination Review Meeting

After completion of the written examination an exam review was conducted with Mr. S. Mattson, Mr. S. Stiles and Mr. B. Zank. Facility comments were for the most part editorial and have been incorporated in the master examination and answer key for both RO and SRO exams.

3. Exit Meeting

At the conclusion of the examinations, an exit meeting was held with the plant staff. They were informed of all candidates who clearly passed the oral and simulator exams.

MASTER COPY

U.S. NUCLEAR REGULATORY COMMISSION REACTOR OPERATOR LICENSE EXAMINATION

FACILITY Dresden 2/3
REACTOR TYPE: BWR GE 3
DATE ADMINISTERED: June 10, 1985
EXAMINER: C. Plettner
APPLICANT: _____

INSTRUCTIONS TO APPLICANT:

Use separate paper for the answers. Write answers on one side only. Staple question sheet on top of the answer sheets. Points for each question are indicated in parentheses after the question. The passing grade requires at least 70% in each category and a final grade of at least 80%.

<u>Category Value</u>	<u>% of Total</u>	<u>Applicant's Score</u>	<u>% of Category Value</u>	
<u>25</u>	<u>25</u>	_____	_____	1. Principles of Nuclear Power Plant Operations, Thermodynamics, Heat Transfer and Fluid Flow
<u>25</u>	<u>25</u>	_____	_____	2. Plant Design Including Safety and Emergency Systems
<u>25</u>	<u>25</u>	_____	_____	3. Instruments and Controls
<u>25</u>	<u>25</u>	_____	_____	4. Procedures - Normal, Abnormal, Emergency and Radiological Control
<u>100</u>	<u>100</u>	_____	_____	TOTALS
Final Grade _____%				

All work done on this exam is my own, I have neither given or received aid.

Applicant's Signature

Section 1 - Questions - Principles of Nuclear Power Plant Operations,
Thermodynamics, Heat Transfer and Fluid Flow.

- 1.01 a. Excess reactivity is initially loaded into the reactor to compensate for K_{eff} decreasing from BOL to EOL. Give two (2) reasons why K_{eff} will decrease at various times from BOL to EOL. (1.0)
- b. For a period of time during core life, K_{eff} will actually increase (become more reactive). Give two (2) reasons for the core becoming more reactive. (1.0)
- 1.02 EXPLAIN or DEFINE the following terms:
- a. Prompt Critical (0.5)
- b. Reactor Period (0.5)
- c. Subcritical Multiplication (0.5)
- 1.03 Which of the following radioactive isotopes found in the reactor coolant would NOT indicate a leak through the fuel cladding? (1.0)
- a. I-131
- b. Xe 133
- c. Co-60
- d. Kr-85
- 1.04 Prior to startup (all rods in) the SRM countrate is 20CPS and K effective is 0.96. If the control rods are pulled to give a ΔK of +0.035, what count rate on the SRMs could be expected when the period becomes infinite? (1.0)
- a. 40
- b. 160
- c. 80
- d. 120
- 1.05 Referring to the attached curve (Fig. 1), which of the following regions on the curve is associated with the heat transfer mechanism known as "transition boiling"? (1.0)
- a. A + B
- b. D
- c. E
- d. C + D
- e. B + C

- 1.06 A moderator is necessary to slow neutrons down to thermal energies. Which of the following is the best reason for operating with thermal instead of fast neutrons. (1.0)
- a. Increased neutron efficiency since thermal neutrons are less likely to leak out of the core than fast neutrons.
 - b. Reactors operating primarily on fast neutrons are inherently unstable and have a higher risk of going prompt critical.
 - c. The fission cross section of the fuel is much higher for thermal neutrons than for fast neutrons.
 - d. Doppler and moderator temperature coefficients become positive as neutron energy increases.
- 1.07 Which of the following statements best describes the condition known as "condensate depression"? (1.0)
- a. Can lead to condensate pump cavitation if condensate depression is too great.
 - b. Decreases as hotwell level rises.
 - c. Reduces Rankine cycle efficiency.
 - d. Increases as condensate temperature increases.
- 1.08 Which of the following statements correctly completes the following sentence? Departure from nucleate boiling is the point where: (1.0)
- a. Void fraction equals one.
 - b. The heat transfer mechanism changes from nucleate boiling to single phase convection.
 - c. Radiative heat transfer becomes insignificant.
 - d. The heat transfer rate increases substantially when nucleate boiling reaches its maximum.
- 1.09 Which of the following is NOT correct concerning decay heat? (1.0)
- a. Is the heat produced by the energy released from the radioactive decay of fission products.
 - b. Can be determined by the reading on the SRMs when reactor is shutdown.
 - c. Is approximately 6% of the total energy released from fission.
 - d. Is still a significant contributor to the energy in the reactor core for approximately two hours after the reactor has been shutdown.

- 1.10 Figure 1.21 is a representation of how the resonance peaks of U-238 "flatten out" or Doppler broaden as fuel temperature increases. Which of the following are the correct labels for the X and Y axes? (1.0)
- a. X is neutron flux; Y is interaction rate
 - b. X is interaction rate; Y is neutron density
 - c. X is atom density of U-238; Y is neutron flux
 - d. X is neutron energy; Y is microscopic capture cross section
- 1.11 The ratio of Pu-239 and Pu-240 atoms to U-235 atoms changes over core life. Which of the pairs of parameters listed below are most affected by this change? (1.0)
- a. Doppler coefficient and beta
 - b. Moderator temperature coefficient and doppler coefficient
 - c. Beta and moderator coefficient
 - d. Moderator temperature coefficient and neutron generation time
- 1.12 What is "pump runout" and why is it an undesirable condition? (1.0)
- 1.13 Give three parameters which effect the NPSH of a recirculation pump. (1.5)
- 1.14 A reactor is exactly critical. Control rods are then withdrawn to insert .0005 Delta-k/k (assume Beta 0.007, Lambda=.1/sec) Show all work.
- a. What is the resulting stable period? (0.5)
 - b. How long will it take for power to increase by a factor of 10? (0.5)
 - c. What would the period be for a further addition of .0005 Delta-k/k? (0.5)
- 1.15 a. Where do delayed neutrons come from? (0.5)
- b. What fraction of the thermal neutrons are delayed at BOC? EOC? (0.5)
 - c. Why does this fraction in part (b) change from BOC to EOC? (1.0)

- 1.16 The reactor is started up after a refueling outage. Rods are pulled to the 100% line and power is then increased to 100% with recirculation flow. After approximately 20 hours, reactor power has decreased to about 98% with no operator action.
- a. What is the primary cause for this reduction in power. (0.5)
 - b. Briefly explain why control rod withdrawals are not recommended at a high power levels. (1.0)
- 1.17 Concerning the core thermal limits:
- a. For each condition (1-4) given below, INDICATE whether it will cause an INCREASE, a DECREASE, or have NO EFFECT on CRITICAL POWER Ratio.
 - 1. Local peaking factor (LPF) INCREASES (0.5)
 - 2. DECREASE in inlet subcooling (0.5)
 - 3. INCREASE in reactor pressure (0.5)
 - 4. Axial power peak shifts from BOTTOM to TOP of channel (0.5)
 - b. With regard to MAPRAT:
 - 1. WHAT is the relationship between MAPRAT and MAPLHGR? (0.5)
 - 2. IS a MAPRAT of 1.05 acceptable? (.25)
 - 3. WHAT physical consequence could occur if the MAPRAT limit is exceeded? (.75)
- 1.18 What are three (3) sources of neutrons other than installed sources when the reactor is shutdown? (1.5)

END OF SECTION 1

Section 2 - Questions - Plant Design Including Safety and Emergency Systems

- 2.01 If a complete loss of Instrument Air were to occur with the plant operating at full power and with no operator action, what would be the effect on the following components: (NOTE: Limit your answer to effects caused in relation to instrument air only).
- a. CRD Hydraulic flow control valve (0.5)
 - b. CRD Hydraulic scram valves (0.5)
 - c. CRD Hydraulic instrument volume (0.5)
 - d. Main Feed pump minimum flow valve (0.5)
 - e. Main Feed regulating valves (0.5)
- 2.02 What four (4) conditions must be met for the standby Reactor Feed Pump to auto start? (Include setpoints where applicable) (3.0)
- 2.03 For each of the HPCI (High Pressure Coolant Injection) System component failures listed below, STATE WHETHER OR NOT HPCI WILL AUTO INJECT into the reactor vessel, IF IT WILL NOT INJECT WHY, AND IF IT WILL INJECT, provide ONE POTENTIAL ADVERSE EFFECT OR CONSEQUENCE of system operation with the failed component. Assume NO OPERATION ACTION, and the component is in the failed condition at the time HPCI received the auto initiating signal.
- a. The GLAND SEAL EXHAUSTER VACUUM PUMP fails to operate. (1.0)
 - b. The turbine AUXILIARY LUBE OIL PUMP fails to operate. (1.0)
 - c. The MINIMUM FLOW VALVE fails to auto open (stays shut) when system conditions require it to be open. (1.0)
 - d. The HPCI pump DISCHARGE FLOW ELEMENT output signal to the HPCI flow controller is failed at its maximum output. (1.0)
- 2.04 State what problem would be associated with each of the following conditions:
- a. Scram outlet valve fails to open on a scram. (1.0)
 - b. Failure of both CRD Hydraulic pumps (two problems required other than part c below). (2.0)
 - c. Isolating CRD Hydraulic water to the recirculation pumps. (1.0)
- 2.05 What are the four chain of events postulated to occur in a control rod drop accident? (2.0)

- 2.06 There are five (5) conditions which will automatically trip the Reactor Building Ventilation supply and exhaust fans. WHAT are four (4) of these conditions? (2.0)
- 2.07 Indicate if the following statements regarding the Fire Protection System are TRUE or FALSE.
- a. The ten wall-mounted hose-reel CARDON assemblies located throughout the plant each have a separate CO2 storage tank. (0.5)
 - b. Although the Service Water Tie Line Valve (MO2-3906) is locked in the closed position, pressure in the Fire Protection Water System is normally maintained by the Service Water System. (0.5)
 - c. In the automatic mode of operation of the Halon Suppression System, an activation signal turns on the evacuation lights, sounds a siren and immediately commences a 3 minute injection of Halon. (0.5)
 - d. Once the Halon system begins to inject in the Aux. Electric Room, it is possible to secure the injection with an abort switch located adjacent to the door to the Aux. Electric Room. (0.5)
- 2.08 a. List all the sources in order of preference, of makeup water to the shell side of the isolation condenser. (1.5)
- b. List three (3) of the four (4) conditions which will cause valves (1301-17, -20) to auto close. (1.5)
- 2.09 State whether the following conditions would (increase, decrease, not change) the indicated level of the Yarway Instrument. (0.5 points for each answer.) (2.5)
- a. Equalizing valve leaks
 - b. Subcooling in variable leg
 - c. Steam carry under
 - d. Rapid decrease in reactor vessel pressure
 - e. Flashing of condensate pot

END OF SECTION 2

Section 3 - Questions - Instruments And Control

- 3.01 Answer the following questions in regard to LPCI loop select logic:
- a. How does the logic determine how many recirc pumps are running? (Include Set Point) (1.5)
 - b. How does the logic determine which is the undamaged recirc loop? (1.5)
 - c. If the logic determines that neither loop is damaged, which loop will select for LPCI injection? (0.5)
- 3.02 Where does the signal originate and under what conditions will the OFF-GAS system isolate. (2.0)
- 3.03 Describe how the EHC Pressure Control and Logic System would respond if while operating at 100% power, the maximum combined flow fails to zero. Take your discussion to a final steady state condition. (i.e., Reactor scram or maximum combined flow at zero and state the final plant steady state condition. Assume no other operator action and all systems are in normal full power lineups.) (4.0)
- 3.04 What happens when an "Edge Rod Selected" signal is generated in the Rod Block Monitor System? (0.5)
- 3.05 LPRM output signals are sent to various systems. List four (4) of the five (5) systems. (2.0)
- 3.06 What are two reasons for the mechanical interlocks associated with the reserve power supply to the RPS bus? (1.0)
- 3.07 For each of the following, state whether a ROD BLOCK, HALF SCRAM, FULL SCRAM, or NO REACTOR PROTECTION System ACTION is generated for that condition. NOTE: IF two or more actions are generated, i.e. rod block and half-scam, state the most severe, i.e. half-scam.
- a. APRM B Downscale, Mode Switch in RUN (0.5)
 - b. 12 LPRM inputs to APRM C, Mode Switch in STARTUP (0.5)
 - c. Flow ^{converter} Units A and B Upscale (>108% flow), Mode Switch in RUN (0.5)
 - d. Reactor water level 55", Reactor power 18%, Mode Switch in RUN (0.5)
- 3.08 How is reduced sensitivity accomplished in the IRM when compared to the SRM? (3 Required for full credit) (1.5)

- 3.09 What are the automatic modes of operation for the safety/relief valves? (1.5)
Target Rack
- 3.10 Answer the following questions in regards Nuclear Boiler Instrumentation.
- a. What system uses the narrow ranges GE/MAC instrument input? (0.5)
 - b. What four (4) out of five (5) systems use reactor pressure input? (2.0)
 - c. How does jet pump flow affect the wide range Yarway instruments reading actual verses indicated? (0.5)
- 3.11 What occurs when the "Emergency In" position is used in the Reactor Manual Control System? (1.5)
- 3.12 Match the recirculation flow control alarm with its setpoint. (2.5)
- a. Speed Signal Failure 1. Below 4 psid, 28 sec. after start
 - b. Incomplete Sequence Trip 2. Feedwater flow below 20%
 - c. Recirc Pump Low Differential Pressure 3. Less than 1.0 ma output from function generator
 - d. Recirc Pump Locked Rotor Trip 4. Below 4 psid
 - e. Recirc Loop Flow Limit 5. Below 4 psid, 30 sec. after start

END OF SECTION 3

Section 4 - Questions - Procedures - Normal, Abnormal, Emergency and Radiological Control

- 4.01 What five (5) actions shall the on-coming NSO perform during the shift turnover? (2.5)
- 4.02 What are an operators actions on the loss of cooling by RBCCW? (2.0)
- 4.03 When paralleling electrical sources the synchroscope should be rotating A in the B direction and C voltage should be slightly D than the E voltage. (Fill in the blanks). (2.5)
- 4.04 Define or explain the following:
- a. High radiation area (1.0)
 - b. Effective half-life (1.0)
 - c. Curie (1.0)
 - d. REM (1.0)
- 4.05 What is the whole body dose limit in an emergency condition that:
- a. Involves protecting equipment (0.5)
 - b. Involves life saving action (0.5)
- 4.06 What are your actions upon orders from the Shift Supervisor to Evacuate the Control Room? (Assume 100% power normal operation) (2.5)
- 4.07 Assume an ATWS event has occurred:
- a. What are the required immediate operator actions? (Identify the differences between Units 2 and 3 actions) (2.0)
 - b. Under what conditions can the NSO inject SBLC without authorization from a supervisor? (1.0)
 - c. After the Standby Liquid Control System is initiated, WHAT are the five (5) indications that the system is operating? (2.0)
- 4.08 What are an operators action upon receiving a Reactor High Pressure? (2.5)

4.09 List the following items in the order of occurrence during (3.0) a normal unit shutdown (per procedure DGP 2-1) and match the approximate conditions (i.e. power, press, or temp) at which each is performed.

- | | |
|--|-------------------------------------|
| a. Verify Rod Worth Minimizer Low Power Setpoint (LPSP) window is lit. | 1. 40% power |
| b. Verify Rod Worth Minimizer Transition window is lit. | 2. feed flow 20% |
| c. Transfer level control to the Low Flow Control Valve. | 3. 200 MWE |
| d. Remove the second feed pump from service. | 4. power between 5% and 10% |
| e. Transfer the Reactor Mode Switch to startup. | 5. 35% power |
| f. Remove feedwater heaters from service. | 6. feed flow less than or equal 10% |

END OF SECTION 4

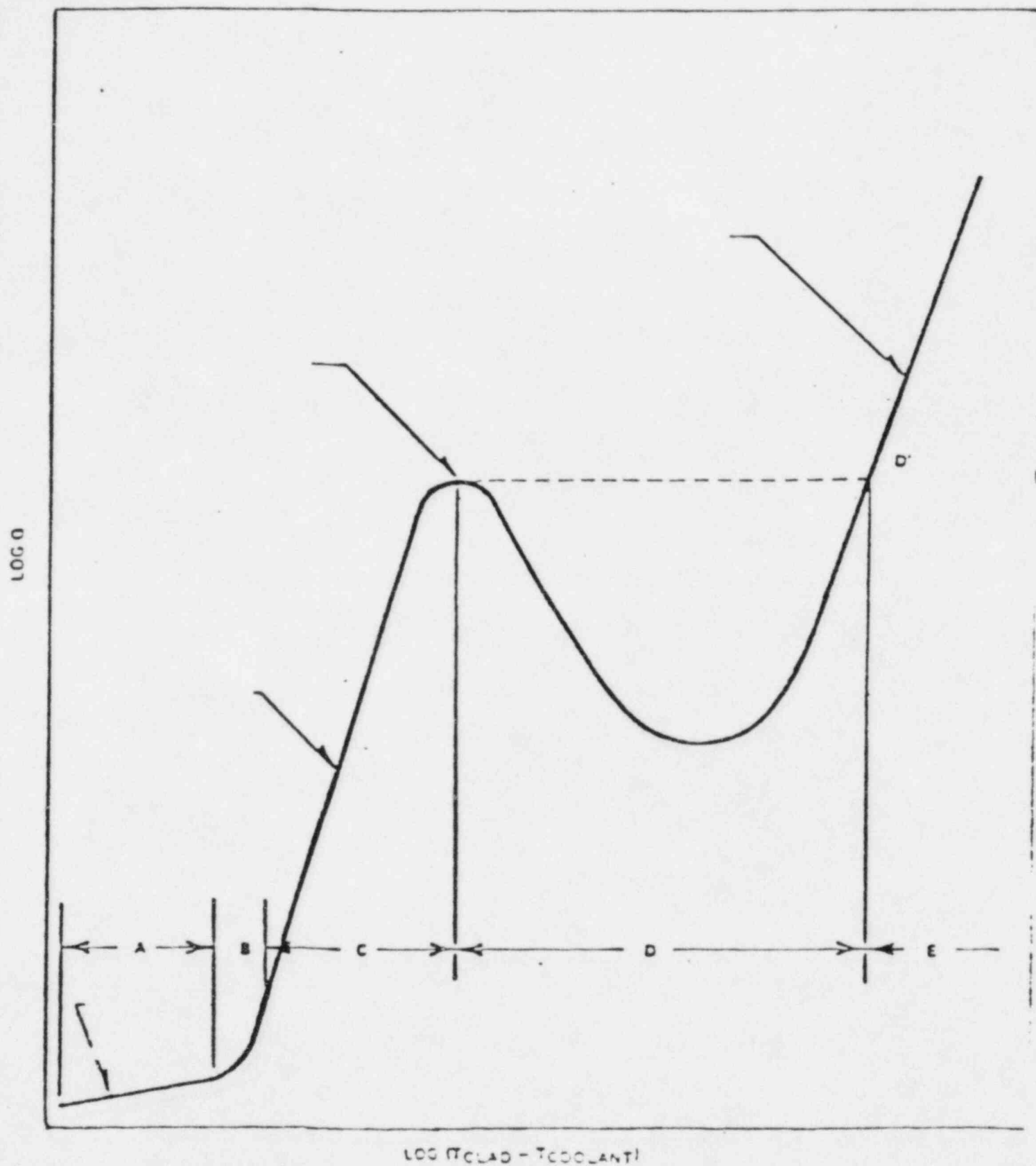


Figure 1. Heat Flux Versus Temperature Difference Between Cladding and Coolant

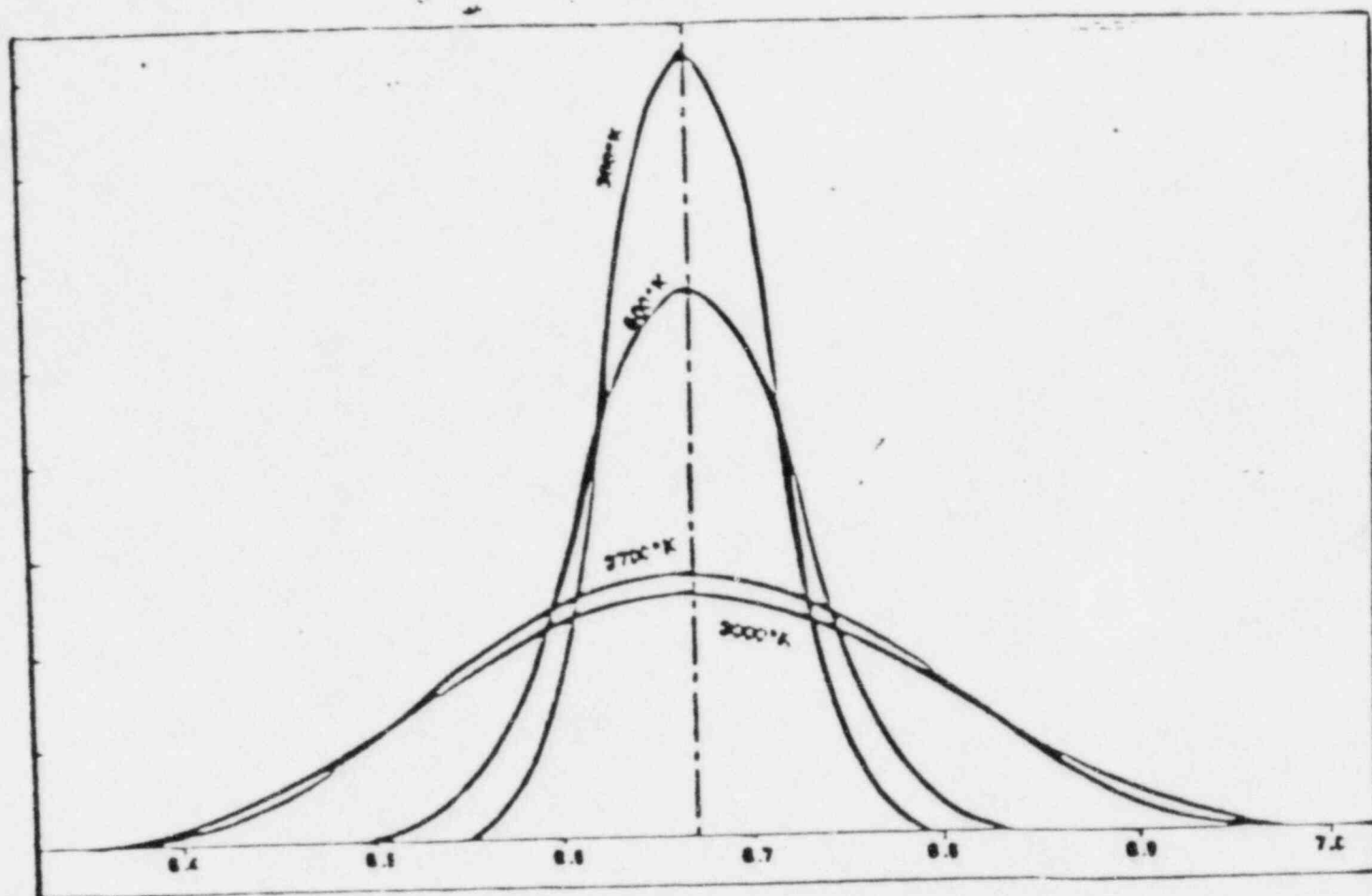


Figure 1.21

$$f = ma$$

$$v = s/t$$

$$\text{Cycle efficiency} = (\text{Network out})/(\text{Energy in})$$

$$w = mg$$

$$E = mc^2$$

$$KE = 1/2 mv^2$$

$$PE = mgh$$

$$V_f = V_o + at$$

$$\frac{P}{\rho(g)} + \frac{V^2}{2g} + y = K$$

$$\Delta E = 931 \text{ MeV}$$

$$\dot{Q} = \dot{m}Cp\Delta t$$

$$\dot{Q} = UA\Delta T$$

$$Pwr = W_f \Delta n$$

$$P = P_o 10^{\text{SUR}(t)}$$

$$P = P_o e^{t/T}$$

$$SUR = 26.06/T$$

$$SUR = 26\rho/\lambda^* + (\beta - \rho)T$$

$$T = (\lambda^*/\rho) + [(\beta - \rho)/\lambda\rho]$$

$$T = \lambda/(\rho - \beta)$$

$$T = (\beta - \rho)/(\lambda\rho)$$

$$\rho = (K_{eff} - 1)/K_{eff} = \Delta K_{eff}/K_{eff}$$

$$\rho = [(\lambda^*/(T K_{eff})) + [\bar{\beta}_{eff}/(1 + \lambda T)]]$$

$$P = (I \pm V)/(3 \times 10^{10})$$

$$I = \sigma H$$

$$s = V_o t + 1/2 at^2$$

$$a = (V_f - V_o)/t$$

$$w = e/t$$

$$A = N_0(1 - e^{-\lambda t})$$

$$A = \lambda N$$

$$A = A_o e^{-\lambda t}$$

$$\lambda = \ln 2/t_{1/2} = 0.693/t_{1/2}$$

$$t_{1/2}^{eff} = \frac{[(t_{1/2})(t_b)]}{[(t_{1/2}) + (t_b)]}$$

$$I = I_o e^{-Ex}$$

$$I = I_o e^{-\mu x}$$

$$I = I_o 10^{-x/TVL}$$

$$TVL = 1.3/\mu$$

$$HVL = -0.693/\mu$$

$$SCR = S/(1 - K_{eff})$$

$$CR_x = S/(1 - K_{effx})$$

$$CR_1(1 - K_{eff1}) = CR_2(1 - K_{eff2})$$

$$M = 1/(1 - K_{eff}) = CR_1/CR_o$$

$$M = (1 - K_{effo})/(1 - K_{eff1})$$

$$SDM = (1 - K_{eff})/K_{eff}$$

$$\lambda^* = 10^{-4} \text{ seconds}$$

$$\bar{\lambda} = 0.1 \text{ seconds}^{-1}$$

$$I_1 d_1 = I_2 d_2$$

$$I_1 d_1^2 = I_2 d_2^2$$

$$R/hr = (0.5 CE)/d^2(\text{meters})$$

Water Parameters

$$1 \text{ gal.} = 8.345 \text{ lbm.}$$

$$1 \text{ gal.} = 3.78 \text{ liters}$$

$$1 \text{ ft}^3 = 7.48 \text{ gal.}$$

$$\text{Density} = 62.4 \text{ lbm/ft}^3$$

$$\text{Density} = 1 \text{ gm/cm}^3$$

$$\text{Heat of vaporization} = 970 \text{ Btu/lbm}$$

$$\text{Heat of fusion} = 144 \text{ Btu/lbm}$$

$$1 \text{ Atm} = 14.7 \text{ psi} = 29.9 \text{ in. Hg.}$$

Miscellaneous Conversions

$$1 \text{ curie} = 3.7 \times 10^{10} \text{ dps}$$

$$1 \text{ kg} = 2.21 \text{ lbm}$$

$$1 \text{ hp} = 2.54 \times 10^3 \text{ Btu/hr}$$

$$1 \text{ mw} = 3.41 \times 10^6 \text{ Btu/hr}$$

$$1 \text{ in} = 2.54 \text{ cm}$$

$$^{\circ}\text{F} = 9/5^{\circ}\text{C} + 32$$

$$^{\circ}\text{C} = 5/9 (^{\circ}\text{F} - 32)$$

Table 2. Properties of Saturated Steam and Saturated Water (Pressure)

Press. psia	Temp. F	Volume, ft ³ /lbm			Enthalpy, Btu/lbm			Entropy, Btu/lbm × R			Energy, Btu/lbm	
		Water v_f	Evap. v_{fg}	Steam v_g	Water h_f	Evap. h_{fg}	Steam h_g	Water s_f	Evap. s_{fg}	Steam s_g	Water u_f	Steam u_g
1600.0	621.02	0.02472	0.19390	0.21861	648.5	503.8	1152.3	0.8417	0.4662	1.2079	648.3	1079.5
1780.0	619.47	0.02463	0.19734	0.22197	646.1	507.5	1153.6	0.8395	0.4703	1.3050	638.0	1080.5
1780.0	617.90	0.02454	0.20084	0.22528	643.7	511.2	1154.9	0.8374	0.4744	1.3118	635.7	1081.5
1740.0	616.33	0.02445	0.20442	0.22887	641.3	514.9	1156.2	0.8352	0.4785	1.2137	633.4	1082.5
1720.0	614.73	0.02437	0.20806	0.23243	638.9	518.5	1157.4	0.8331	0.4826	1.3157	631.1	1083.4
1700.0	613.13	0.02428	0.21178	0.23607	636.5	522.2	1158.6	0.8309	0.4867	1.3176	628.8	1084.4
1680.0	611.51	0.02420	0.21558	0.23978	634.0	525.8	1159.8	0.8287	0.4909	1.3196	626.5	1085.3
1660.0	609.87	0.02411	0.21945	0.24357	631.6	529.5	1161.0	0.8265	0.4950	1.2215	624.2	1086.2
1640.0	608.22	0.02403	0.22341	0.24744	629.1	533.1	1162.2	0.8243	0.4992	1.2235	621.8	1087.1
1620.0	606.55	0.02395	0.22745	0.25140	626.7	536.7	1163.4	0.8221	0.5034	1.3255	619.5	1088.0
1600.0	604.87	0.02387	0.23159	0.25545	624.2	540.3	1164.5	0.8199	0.5076	1.3274	617.1	1088.9
1580.0	603.17	0.02378	0.23581	0.25960	621.7	543.9	1165.7	0.8176	0.5118	1.2294	614.8	1089.8
1560.0	601.45	0.02370	0.24014	0.26384	619.2	547.6	1166.8	0.8153	0.5160	1.2314	612.4	1090.6
1540.0	599.72	0.02362	0.24456	0.26818	616.7	551.2	1167.9	0.8131	0.5203	1.2333	610.0	1091.5
1520.0	597.97	0.02354	0.24909	0.27263	614.2	554.8	1169.0	0.8108	0.5245	1.3353	607.6	1092.3
1500.0	596.20	0.02346	0.25372	0.27719	611.7	558.4	1170.1	0.8085	0.5288	1.3373	605.2	1093.1
1480.0	594.41	0.02338	0.25847	0.28186	609.1	562.0	1171.2	0.8061	0.5332	1.3393	602.7	1094.0
1460.0	592.61	0.02331	0.26334	0.28665	606.6	565.6	1172.2	0.8038	0.5375	1.2413	600.3	1094.8
1440.0	590.78	0.02323	0.26833	0.29156	604.0	569.2	1173.3	0.8014	0.5419	1.2433	597.8	1095.6
1420.0	588.93	0.02315	0.27345	0.29660	601.4	572.9	1174.3	0.7990	0.5463	1.2453	595.3	1096.3
1400.0	587.07	0.02307	0.27871	0.30178	598.8	576.5	1175.3	0.7966	0.5507	1.2474	592.9	1097.1
1380.0	585.18	0.02300	0.28410	0.30710	596.2	580.1	1176.3	0.7942	0.5552	1.2494	590.3	1097.9
1360.0	583.28	0.02292	0.28965	0.31256	593.6	583.7	1177.3	0.7918	0.5597	1.2515	587.8	1098.6
1340.0	581.35	0.02284	0.29534	0.31818	590.9	587.4	1178.3	0.7893	0.5642	1.2535	585.3	1099.4
1320.0	579.40	0.02277	0.30119	0.32396	588.3	591.0	1179.3	0.7868	0.5688	1.2556	582.7	1100.1
1300.0	577.42	0.02269	0.30722	0.32991	585.6	594.6	1180.2	0.7843	0.5733	1.2577	580.1	1100.9
1280.0	575.43	0.02265	0.31029	0.33295	582.9	598.5	1180.7	0.7818	0.5777	1.2597	577.6	1101.2
1260.0	573.42	0.02262	0.31341	0.33603	580.2	602.1	1181.2	0.7793	0.5822	1.2619	574.9	1101.6
1240.0	571.36	0.02254	0.31980	0.34234	577.4	605.6	1182.1	0.7768	0.5868	1.2640	572.3	1102.3
1220.0	569.28	0.02250	0.32306	0.34556	574.6	609.3	1183.0	0.7743	0.5913	1.2661	569.6	1103.0
1200.0	567.19	0.02247	0.32637	0.34884	571.9	613.0	1183.9	0.7718	0.5959	1.2682	566.9	1103.7
1180.0	565.06	0.02243	0.32973	0.35216	569.0	616.6	1184.4	0.7693	0.5995	1.2693	564.2	1104.0
1160.0	562.93	0.02239	0.33314	0.35554	566.2	620.3	1185.0	0.7668	0.6042	1.2714	561.4	1104.3
1140.0	560.78	0.02236	0.33661	0.35897	563.4	624.1	1185.6	0.7643	0.6088	1.2735	558.7	1104.7
1120.0	558.61	0.02232	0.34013	0.36245	560.6	627.8	1186.2	0.7618	0.6135	1.2756	555.9	1105.0
1100.0	556.41	0.02228	0.34371	0.36599	557.8	631.5	1186.7	0.7593	0.6182	1.2777	553.1	1105.3
1080.0	554.18	0.02225	0.34734	0.36958	555.0	635.3	1187.0	0.7568	0.6229	1.2798	550.3	1105.6
1060.0	551.93	0.02221	0.35103	0.37324	552.2	639.0	1187.3	0.7543	0.6276	1.2819	547.4	1105.9
1040.0	549.66	0.02217	0.35478	0.37695	549.4	642.8	1187.6	0.7518	0.6323	1.2840	544.5	1106.2
1020.0	547.36	0.02214	0.35859	0.38073	546.6	646.6	1187.9	0.7493	0.6370	1.2861	541.6	1106.5
1000.0	545.03	0.02210	0.36247	0.38457	543.8	650.4	1188.2	0.7468	0.6417	1.2882	538.7	1106.8
980.0	542.68	0.02206	0.36641	0.38847	541.0	654.2	1188.5	0.7443	0.6464	1.2903	535.8	1107.1
960.0	540.31	0.02203	0.37041	0.39244	538.2	658.0	1188.8	0.7418	0.6511	1.2924	532.9	1107.4
940.0	537.92	0.02199	0.37449	0.39648	535.4	661.8	1189.1	0.7393	0.6558	1.2945	530.0	1107.7
920.0	535.51	0.02195	0.37863	0.40058	532.6	665.6	1189.4	0.7368	0.6605	1.2966	527.1	1108.0
900.0	533.08	0.02192	0.38285	0.40476	529.8	669.4	1189.7	0.7343	0.6652	1.2987	524.2	1108.3
880.0	530.63	0.02188	0.38714	0.40902	527.0	673.2	1190.0	0.7318	0.6699	1.3008	521.3	1108.6
860.0	528.16	0.02184	0.39150	0.41335	524.2	677.0	1190.3	0.7293	0.6746	1.3029	518.4	1108.9
840.0	525.67	0.02181	0.39594	0.41775	521.4	680.8	1190.6	0.7268	0.6793	1.3050	515.5	1109.2
820.0	523.16	0.02177	0.40047	0.42224	518.6	684.6	1190.9	0.7243	0.6840	1.3071	512.6	1109.5
800.0	520.63	0.02174	0.40507	0.42681	515.8	688.4	1191.2	0.7218	0.6887	1.3092	509.7	1109.8
780.0	518.08	0.02170	0.40976	0.43146	513.0	692.2	1191.5	0.7193	0.6934	1.3113	506.8	1110.1
760.0	515.51	0.02166	0.41454	0.43620	510.2	696.0	1191.8	0.7168	0.6981	1.3134	503.9	1110.4
740.0	512.92	0.02163	0.41941	0.44103	507.4	700.0	1192.1	0.7143	0.7028	1.3155	501.0	1110.7
720.0	510.31	0.02159	0.42436	0.44595	504.6	703.8	1192.4	0.7118	0.7075	1.3176	498.1	1111.0
700.0	507.68	0.02155	0.42942	0.45097	501.8	707.6	1192.7	0.7093	0.7122	1.3197	495.2	1111.3
680.0	505.03	0.02152	0.43457	0.45609	499.0	711.4	1193.0	0.7068	0.7169	1.3218	492.3	1111.6
660.0	502.36	0.02148	0.43982	0.46130	496.2	715.2	1193.3	0.7043	0.7216	1.3239	489.4	1111.9
640.0	500.00	0.02145	0.44518	0.46662	493.4	719.0	1193.6	0.7018	0.7263	1.3260	486.5	1112.2
620.0	497.63	0.02141	0.45064	0.47205	490.6	722.8	1193.9	0.6993	0.7310	1.3281	483.6	1112.5
600.0	495.24	0.02137	0.45621	0.47759	487.8	726.6	1194.2	0.6968	0.7357	1.3302	480.7	1112.8
580.0	492.83	0.02133	0.46190	0.48324	485.0	730.4	1194.5	0.6943	0.7404	1.3323	477.8	1113.1
560.0	490.40	0.02130	0.46770	0.48899	482.2	734.2	1194.8	0.6918	0.7451	1.3344	474.9	1113.4
540.0	487.95	0.02127	0.47363	0.49490	479.4	738.0	1195.1	0.6893	0.7498	1.3365	472.0	1113.7
520.0	485.48	0.02123	0.47968	0.50091	476.6	741.8	1195.4	0.6868	0.7545	1.3386	469.1	1114.0
500.0	483.00	0.02119	0.48586	0.50706	473.8	745.6	1195.7	0.6843	0.7592	1.3407	466.2	1114.3
480.0	480.51	0.02116	0.49218	0.51333	471.0	749.4	1196.0	0.6818	0.7639	1.3428	463.3	1114.6
460.0	478.00	0.02112	0.49863	0.51975	468.2	753.2	1196.3	0.6793	0.7686	1.3449	460.4	1114.9
440.0	475.47	0.02109	0.50522	0.52631	465.4	757.0	1196.6	0.6768	0.7733	1.3470	457.5	1115.2
420.0	472.92	0.02105	0.51197	0.53302	462.6	760.8	1196.9	0.6743	0.7780	1.3491	454.6	1115.5
400.0	470.36	0.02101	0.51886	0.53988	459.8	764.6	1197.2	0.6718	0.7827	1.3512	451.7	1115.8
380.0	467.78	0.02098	0.52589	0.54689	457.0	768.4	1197.5	0.6693	0.7874	1.3533	448.8	1116.1
360.0	465.19	0.02094	0.53314	0.55408	454.2	772.2	1197.8	0.6668	0.7921	1.3554	445.9	1116.4
340.0	462.59	0.02091	0.54052	0.56143	451.4	776.0	1198.1	0.6643	0.7968	1.3575	443.0	1116.7
320.0	459.98	0.02087	0.54805	0.56896	448.6	779.8	1198.4	0.6618	0.8015	1.3596	440.1	1117.0
300.0	457.36	0.02083	0.55574	0.57667	445.8	783.6	1198.7	0.6593	0.8062	1.3617	437.2	1117.3
280.0	454.73	0.02079	0.56358	0.58457	443.0	787.4	1199.0	0.6568	0.8109	1.3638	434.3	1117.6
260.0	452.08	0.02075	0.57158	0.59264	440.2	791.2	1199.3	0.6543	0.8156	1.3659	431.4	1117.9
240.0	449.42	0.02071	0.57974	0.60088	437.4	795.0	1199.6	0.6518	0.8203	1.3680	428.5	1118.2
220.0	446.75	0.02067	0.58806	0.60929	434.6	798.8	1199.9	0.6493	0.8250	1.3701	425.6	1118.5
200.0	444.07	0.02063	0.59654	0.61787	431.8	802.6	1200.2	0.6468	0.8297	1.3722	422.7	1

Table 2. Properties of Saturated Steam and Saturated Water (Pressure)

Press. psia	Temp. F	Volume, ft ³ /lbm			Enthalpy, Btu/lbm			Entropy, Btu/lbm × R			Energy, Btu/lbm	
		Water v_f	Evap. v_{fg}	Steam v_g	Water h_f	Evap. h_{fg}	Steam h_g	Water s_f	Evap. s_{fg}	Steam s_g	Water u_f	Steam u_g
200.0	381.80	0.01839	2.2689	2.2873	355.5	842.8	1158.3	0.5438	1.0016	1.5454	354.8	1113.7
198.0	380.96	0.01838	2.2612	2.3095	354.6	843.6	1158.2	0.5428	1.0035	1.5463	353.9	1113.6
196.0	380.12	0.01836	2.3139	2.3322	353.7	844.4	1158.1	0.5417	1.0054	1.5471	353.0	1113.5
194.0	379.28	0.01835	2.3370	2.3554	352.8	845.1	1157.9	0.5406	1.0074	1.5480	352.1	1113.4
192.0	378.40	0.01834	2.3606	2.3790	351.9	845.9	1157.8	0.5395	1.0094	1.5489	351.2	1113.2
190.0	377.53	0.01833	2.3847	2.4030	350.9	846.7	1157.6	0.5384	1.0113	1.5498	350.3	1113.1
188.0	376.65	0.01832	2.4093	2.4276	350.0	847.5	1157.5	0.5373	1.0133	1.5507	349.4	1113.0
186.0	375.77	0.01831	2.4344	2.4527	349.1	848.3	1157.3	0.5362	1.0153	1.5516	348.4	1112.9
184.0	374.88	0.01830	2.4600	2.4783	348.1	849.1	1157.2	0.5351	1.0174	1.5525	347.5	1112.8
182.0	373.98	0.01828	2.4862	2.5045	347.2	849.9	1157.0	0.5339	1.0194	1.5534	346.5	1112.7
180.0	373.08	0.01827	2.5129	2.5312	346.2	850.7	1156.9	0.5328	1.0215	1.5543	345.6	1112.5
178.0	372.16	0.01826	2.5402	2.5585	345.2	851.5	1156.7	0.5316	1.0236	1.5552	344.6	1112.4
176.0	371.24	0.01825	2.5681	2.5864	344.2	852.3	1156.5	0.5305	1.0257	1.5562	343.6	1112.3
174.0	370.31	0.01824	2.5966	2.6149	343.2	853.1	1156.4	0.5293	1.0279	1.5571	342.7	1112.2
172.0	369.37	0.01823	2.6258	2.6440	342.2	853.9	1156.2	0.5281	1.0300	1.5581	341.7	1112.0
170.0	368.42	0.01821	2.6556	2.6738	341.2	854.8	1156.0	0.5269	1.0322	1.5591	340.7	1111.9
168.0	367.47	0.01820	2.6861	2.7043	340.2	855.6	1155.8	0.5256	1.0344	1.5601	339.7	1111.8
166.0	366.50	0.01819	2.7173	2.7355	339.2	856.5	1155.7	0.5244	1.0367	1.5611	338.6	1111.6
164.0	365.53	0.01818	2.7493	2.7674	338.2	857.3	1155.5	0.5232	1.0389	1.5621	337.6	1111.5
162.0	364.54	0.01817	2.7820	2.8001	337.1	858.2	1155.3	0.5219	1.0412	1.5631	336.6	1111.3
160.0	363.55	0.01815	2.8155	2.8336	336.1	859.0	1155.1	0.5206	1.0435	1.5641	335.5	1111.2
158.0	362.55	0.01814	2.8498	2.8679	335.0	859.9	1154.9	0.5194	1.0458	1.5652	334.5	1111.0
156.0	361.53	0.01813	2.8849	2.9031	333.9	860.8	1154.7	0.5181	1.0482	1.5662	333.4	1110.9
154.0	360.51	0.01812	2.9210	2.9391	332.8	861.6	1154.5	0.5168	1.0506	1.5673	332.3	1110.7
152.0	359.48	0.01810	2.9579	2.9760	331.8	862.5	1154.3	0.5154	1.0530	1.5684	331.2	1110.6
150.0	358.43	0.01809	2.9958	3.0139	330.6	863.4	1154.1	0.5141	1.0554	1.5695	330.1	1110.4
148.0	357.91	0.01808	3.0151	3.0322	330.1	863.9	1154.0	0.5134	1.0566	1.5700	329.6	1110.3
146.0	357.38	0.01806	3.0347	3.0528	329.5	864.3	1153.9	0.5127	1.0579	1.5706	329.0	1110.3
144.0	356.84	0.01807	3.0545	3.0726	329.0	864.8	1153.8	0.5120	1.0591	1.5712	328.5	1110.2
142.0	356.31	0.01806	3.0746	3.0927	328.4	865.2	1153.6	0.5114	1.0604	1.5717	327.9	1110.1
140.0	355.77	0.01806	3.0950	3.1130	327.8	865.7	1153.5	0.5107	1.0616	1.5723	327.4	1110.0
138.0	355.23	0.01805	3.1156	3.1337	327.3	866.2	1153.4	0.5100	1.0629	1.5729	326.8	1109.9
136.0	354.69	0.01805	3.1365	3.1546	326.7	866.6	1153.3	0.5093	1.0642	1.5734	326.2	1109.8
134.0	354.14	0.01804	3.1577	3.1757	326.1	867.1	1153.2	0.5086	1.0655	1.5740	325.6	1109.7
132.0	353.59	0.01803	3.1792	3.1972	325.5	867.5	1153.1	0.5079	1.0668	1.5746	325.1	1109.7
130.0	353.04	0.01803	3.2010	3.2150	325.0	868.0	1153.0	0.5071	1.0681	1.5752	324.5	1109.6
128.0	352.48	0.01802	3.2230	3.2411	324.4	868.5	1152.8	0.5064	1.0694	1.5758	323.9	1109.5
126.0	351.92	0.01801	3.2454	3.2634	323.8	868.9	1152.7	0.5057	1.0707	1.5764	323.3	1109.4
124.0	351.36	0.01801	3.2681	3.2861	323.2	869.4	1152.6	0.5050	1.0720	1.5770	322.7	1109.3
122.0	350.79	0.01800	3.2912	3.3051	322.6	869.9	1152.5	0.5043	1.0733	1.5776	322.1	1109.2
120.0	350.23	0.01799	3.3145	3.3325	322.0	870.4	1152.4	0.5035	1.0747	1.5782	321.5	1109.1
118.0	349.65	0.01799	3.3382	3.3562	321.4	870.8	1152.2	0.5028	1.0760	1.5788	320.9	1109.0
116.0	349.08	0.01798	3.3622	3.3802	320.8	871.3	1152.1	0.5020	1.0774	1.5794	320.3	1108.9
114.0	348.50	0.01797	3.3866	3.4046	320.2	871.8	1152.0	0.5013	1.0788	1.5800	319.7	1108.8
112.0	347.92	0.01797	3.4113	3.4293	319.6	872.3	1151.9	0.5005	1.0801	1.5807	319.1	1108.7
110.0	347.33	0.01796	3.4364	3.4544	319.0	872.8	1151.7	0.4998	1.0815	1.5813	318.5	1108.6
108.0	346.74	0.01795	3.4619	3.4799	318.3	873.3	1151.6	0.4990	1.0829	1.5819	317.9	1108.5
106.0	346.15	0.01794	3.4878	3.5057	317.7	873.8	1151.5	0.4982	1.0843	1.5826	317.3	1108.4
104.0	345.55	0.01794	3.5141	3.5320	317.1	874.3	1151.3	0.4975	1.0858	1.5832	316.7	1108.3
102.0	344.95	0.01793	3.5407	3.5586	316.4	874.8	1151.2	0.4967	1.0872	1.5839	316.0	1108.2
100.0	344.35	0.01792	3.5678	3.5857	315.8	875.3	1151.1	0.4959	1.0886	1.5845	315.4	1108.1
98.0	343.74	0.01792	3.5953	3.6132	315.2	875.8	1150.9	0.4951	1.0901	1.5852	314.8	1108.0
96.0	343.13	0.01791	3.6232	3.6411	314.5	876.3	1150.8	0.4943	1.0915	1.5858	314.1	1107.9
94.0	342.51	0.01790	3.6516	3.6695	313.9	876.8	1150.7	0.4935	1.0930	1.5865	313.5	1107.8
92.0	341.89	0.01790	3.6804	3.6983	313.2	877.3	1150.5	0.4927	1.0945	1.5872	312.8	1107.7
90.0	341.27	0.01789	3.7097	3.7275	312.6	877.8	1150.4	0.4919	1.0960	1.5879	312.2	1107.6
88.0	340.64	0.01788	3.7394	3.7573	311.9	878.3	1150.2	0.4911	1.0975	1.5885	311.5	1107.5
86.0	340.01	0.01787	3.7697	3.7875	311.3	878.8	1150.1	0.4903	1.0990	1.5892	310.9	1107.4
84.0	339.37	0.01787	3.8004	3.8183	310.6	879.3	1149.9	0.4894	1.1005	1.5899	310.2	1107.3
82.0	338.73	0.01786	3.8316	3.8495	309.9	879.9	1149.8	0.4886	1.1021	1.5906	309.5	1107.2
80.0	338.09	0.01785	3.8634	3.8813	309.3	880.4	1149.6	0.4877	1.1036	1.5913	308.9	1107.0
78.0	337.43	0.01785	3.8957	3.9136	308.6	880.9	1149.5	0.4869	1.1052	1.5921	308.2	1106.9
76.0	336.78	0.01784	3.9286	3.9464	307.9	881.4	1149.3	0.4860	1.1067	1.5928	307.5	1106.8
74.0	336.12	0.01783	3.9620	3.9759	307.2	882.0	1149.2	0.4852	1.1083	1.5935	306.8	1106.7
72.0	335.46	0.01782	3.9960	4.0138	306.5	882.5	1149.0	0.4843	1.1099	1.5942	306.1	1106.6
70.0	334.79	0.01782	4.0306	4.0484	305.8	883.1	1148.9	0.4834	1.1115	1.5950	305.4	1106.5
68.0	334.11	0.01781	4.0658	4.0837	305.1	883.6	1148.7	0.4826	1.1132	1.5957	304.7	1106.3
66.0	333.44	0.01780	4.1017	4.1195	304.4	884.1	1148.5	0.4817	1.1148	1.5965	304.0	1106.2
64.0	332.75	0.01779	4.1382	4.1560	303.7	884.7	1148.4	0.4808	1.1165	1.5972	303.3	1106.1
62.0	332.06	0.01779	4.1753	4.1931	303.0	885.2	1148.2	0.4799	1.1181	1.5980	302.6	1106.0
60.0	331.37	0.01778	4.2132	4.2309	302.2	885.8	1148.0	0.4790	1.1198	1.5988	301.9	1105.8
58.0	330.67	0.01777	4.2517	4.2695	301.5	886.4	1147.9	0.4780	1.1215	1.5995	301.2	1105.7
56.0	329.97	0.01776	4.2910	4.3087	300.8	886.9	1147.7	0.4771	1.1232	1.6003	300.4	1105.6
54.0	329.26	0.01776	4.3310	4.3487	300.0	887.5	1147.5	0.4762	1.1249	1.6011	299.7	1105.4
52.0	328.54	0.01775	4.3717	4.3895	299.3	888.1	1147.3	0.4752	1.1267	1.6019	299.0	1105.3
50.0	327.82	0.01774	4.4133	4.4310	298.5	888.6	1147.2	0.4743	1.1284	1.6027	298.2	1105.2

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Section 1 Answers - Principles of Nuclear Power Plant Operations, Thermodynamics, Heat Transfer and Fluid Flow.

- 1.01 a. Keff decreases due to fission product buildup (0.5) and fuel burnup (0.5).
b. Burnable poison is burning out (0.5) and Pu-239 is building in (0.5).

Reference: Standard Nuclear Principles

- 1.02 (a) Reactor critical on prompt neutrons alone. (0.5)
(b) Time in seconds required for power to change by factor of 'e'. (0.5)
(c) The multiplication of neutrons by the fuel in a subcritical reactor. (0.5)

Reference: Standard Nuclear Principles

- 1.03 (c) (1.0)

Reference: Standard Nuclear Principles

- 1.04 (b) (1.0)

Reference: Standard Nuclear Principles

- 1.05 (b) (1.0)

Reference: Standard Thermo-Hydraulic Principles

- 1.06 (c) (1.0)

Reference: Standard Nuclear Principles

- 1.07 (c) (1.0)

Reference: Standard Thermodynamic and Fluid Flow Principles

- 1.08 (d) (1.0)

Reference: Standard Thermal Hydraulic Principles and Applications

- 1.09 (b) (1.0)

Reference: Standard Nuclear Principles

- 1.10 (d) (1.0)

Reference: Standard Doppler Coefficient Principles

1.11 (a) (1.0)

Reference: Standard Nuclear Principles

1.12 Increase in pump flow due to loss of backpressure. (0.5)

The increased flow causes the motor to draw more current and possibly damage the motor winding. (0.5)

Reference: Dresden Heat Transfer and Fluid Flow

1.13 a. Pressure due to water column (0.5)

b. Pressure as measured in the steam dome (0.5)

c. Pressure loss due to irreversible flow losses (friction) (0.5)

d. Temperature will also be accepted.

Reference: GE Manual, Section 7, pages 94-96

1.14 a. $\tau = 130$ sec. $\lambda_{eff} \Delta k/k = .1(.0005)$ (0.5)

b. $P = P_0 e^{-t/\tau}$ implies $10 = e^{-t/130}$ implies in $10 = t/130$ implies $t = 130$ in $10 = 299$ sec. (0.5)

c. $\tau = 60$ sec. $.1(.0001) = .0001$ (0.5)

Reference: GE Reactor Theory, page 11 and 12

1.15 a. Neutrons produced indirectly from the fission process. They are born from the decay of the fission products or delayed neutron precursors. (0.5)

b. BOC .0072 (.010) EOC .0056 (.010) (0.5)

c. The . Pu-239 has a Beta of .0002 and Pu-239 accounts for 30% of all fissions at the EOC. The EOC value is a weighted average of P239 and U235 fractions and is smaller than BOC because Beta Pu-239 is smaller than Beta U238. (1.0)

Reference: Q&A Bank Reactor Theory Section

1.16 a. As the reactor operates at power, Xenon builds into equilibrium, adding negative reactivity, causing power to decrease. (0.5)

b. A rod withdrawal from a high power region will cause a power increase in the adjacent fuel rods because of being closer to thermal limit and therefore cause damage. (1.0)

Reference: Dresden General Physics BWR RX Theory

- | | | | |
|---------|----|---|-------|
| 1.17 a. | a | Decreases | (0.5) |
| | b | Decreases | (0.5) |
| | c | Decreases | (0.5) |
| | d | Decreases | (0.5) |
| b. | 1. | MAPRAT is the ratio of APLGHR TO Limit APLHGR OR the ratio of APLHGR (act) to MAPLHGR (LCO) | (0.5) |
| | 2. | NO | (.25) |
| | 3. | The clad temperature can exceed 2200 degrees F. during a DBA LOCA | (.75) |

Reference: HT&FF, page 16 & 17, GE Thermodynamics, HT&FF,
pages 9-85, to 9-89

- 1.18 Photo-neutron source (Naturally occurring deuterium and fission or decay gammas react to form hydrogen and a neutron). (0.5)

Spontaneous fission (Uranium, plutonium and curium undergo spontaneous fission. Curium is the most significant producer of neutrons). (0.5)

Alpha-neutron reactions (Oxygen-18 is uranium oxide fuel reacts with an alpha particle to produce a neutron). (0.5)

Reference: Theory Review, page 28 & 30

END OF SECTION 1

Section 2 Answers

- 2.01 a. Flow control valve would close (0.5)
- b. Scram valves would open under spring pressure and control rods would be inserted. (0.5)
- c. Instrument volume vent and drain valves would close. (0.5)
- d. Main feed pump minimum flow valve would open. (0.5)
- e. Both the main feed regulation valves would fail as is. (0.5)

Reference: Instrument Air LP, Rev. 3, page 14.15

- 2.02 a. Standby FRP must be selected
- b. Suction press must be greater than 120 (+/-2) psig
- c. Vent fan must be on
- d. Oil press must be greater than 20 (+/-2) psig
(4 @ 0.5 ea + 2 s.p. @ 0.5 ea)

Reference: Dresden Cond & Feed Lesson Plan Table 2

- 2.03 a. Will inject (0.25). Turbine seal leakage resulting in potential airborne activity in the HPCI room (0.75). (1.0)
- b. Will not inject (0.25). Turbine stop and control valves will not open (0.75). (1.0)
- c. Will inject (0.25). Pump overheating and seal damage may result during low or no flow conditions (0.75). (1.0)
- d. Will not inject (0.25). Maximum signal from the flow element will cause the controller to keep turbine speed at minimum (0.75). (1.0)

Reference: Dresden HPCI Lesson Plan

- 2.04 a. Either: Internal damage to mechanism or rod will scram slowly on seal leakage. (1.0)
- b. High temperatures in the CRD; inability to move the rod; discharge of scram accumulators (2 required). (2.0)
- c. Either crud buildup in the recirc. pump seals or reduced seal lifetime. (1.0)

Reference: CRD Hydraulic Lesson Plan

- 2.05 a. The CRDM separates from the control rod blade. (0.5)
- b. The drive mechanism is withdrawn. (0.5)
- c. The blade sticks in the core and does not follow the drive mechanism. (0.5)
- d. The blade then breaks free and drops to the position of the drive mechanism, thus rapidly inserting reactivity and generating heat in the fuel. (0.5)

Reference: Dresden RWMS Lesson Plan, page 2

- 2.06 a. Low flow through an operating fan (will accept) any one butterfly damper is closed.
- b. A group II isolation.
- c. R.B. exhaust or refueling floor high radiation.
- d. Low voltage on a bus.
- e. Abnormal reactor building air pressure.
- f. R. B. exhaust high radiation.

(Any 4 @ 0.5 ea)

Reference: Dresden RB Vent Sys Lesson Plan, page 7

- 2.07 a. False (0.5)
- b. True (0.5)
- c. False (0.5)
- d. True (0.5)

Reference: Fire Protection L.P., Rev. 7, pages 3, 7, 12, 16, 17

- 2.08 a. Clean, demineralized water system (0.5)
- Condensate transfer system (0.5)
- Fire protection/service water system (0.5)
- b. Valve (1301-3) is open.
- Reactor pressure is 10% psig after 15 second time delay:
- A group I isolation signal is present.
- A group V isolation signal is present .

(Any 3 @ 0.5 ea)

Reference: Isolation Condenser L.P., page 3 & 4

- 2.09 a. Increase (0.5)
b. Increase (0.5)
c. Decrease (0.5)
d. Increase (0.5)
e. Increase (0.5)

Reference: BWR Training Center, Morris Book 1, Lesson Plan #4, pages 6-13

END OF SECTION 2

Section 3 Answers

- 3.01 a. By monitoring the differential pressure (0.5) across each recirc pump (0.5) for a 2 psig or greater dp, indicating the pump is running (0.5).
- b. By comparing the pressure in the riser pipes on one recirc loop with the pressure in the riser pipes of the other loop. The undamaged loop will have a higher pressure than the damaged loop. (1.5)
- c. Loop B (0.5)

Reference: LPCI LP, Rev. 5, page 15

- 3.02 . An off-gas high-high radiation in the 15 minute holdup volume. (0.5) Both detectors > high-high (0.5) or one > high-high and the other downscale (0.5) starts a 15 minute time delay (0.5). *will accept high radiation 3 normal - main steam line 12*
low steam flow 1st & 2nd stage 5.45 100% 100%
low steam flow 3rd & 4th stage 5.45 100% 100%
high pressure / high temp 100% 100%
- Reference: Dresden Off-Gas Sys Lesson Plan, page 13-14

- 3.03 As the maximum combined flow decreases below 100%, the control valves will start to close and the bypass valves will remain closed (1.0). As the control valves continue to close, reactor pressure increases (0.5). The reactor will scram on high flux - high pressure (0.5). Reactor pressure will continue to increase until the safety/relief valves lift and then reseal (0.5). The isolation condenser will initiate (0.5). The final steady state conditions will be the reactor shutdown and pressure maintained with the isolation condenser (1.0).

Reference: Dresden EHC Lesson Plan.

- 3.04 Automatically bypasses both the RBM channels. (0.5)

Reference: Dresden RBM Lesson Plan, page 6

- 3.05 a. RBMs
b. APRMs (if assigned to APRM)
c. The process computer
d. Full core display
e. 902-37 back panel meters.

(Any 4 @ .05 ea)

Reference: Dresden Lesson Plan LPRM, page 18

- 3.06 a. Prevents the MG set and the reserve power source from simultaneously supplying a RPS bus. (0.5)
 b. Prevents selecting the reserve power supply to more than one RPS bus. (0.5)

Reference: Dresden Lesson Plan RPS

- 3.07 a. rod block (0.5)
 b. ~~half-scam~~ no reactor protection action (0.5)
 c. rod block (0.5)
 d. no reactor protection system action (0.5)

Reference: Dresden Lesson Plan RPS, APRM Systems

- 3.08 a. A lower argon pressure (0.5)
 b. Less total U^{235} in the U_3O_8 coating (0.5)
 c. Reduced detector operating voltage (0.5)

Reference: Dresden Lesson Plan IRM

- 3.09 a. Self-actuation on high pressure (0.5)
 b. Pilot actuation on ADS signal (0.5)
 c. Pressure relief function (0.5)

Reference: Dresden Lesson Plan ADS

- 3.10 a. Feedwater level control system (0.5)
 b. ECCS control circuitry
 Reactor Protection System
 Isolation condenser control circuit
 Safety/relief and electromatic relief valve controls
 (Any 4 @ 0.5 ea)
 c. Jet pump flow will cause level to indicate higher than actual (0.5)

Reference: Dresden Nuclear Boiler Instrumentation Lesson Plan, page 12 & 23

- 3.11 a. Bypasses all interlocks to insert the rod except the rod worth minimizer insert block and any select block. (0.5)
 b. Bypassing the timer. (0.5)
 c. No settle function. (0.5)

Reference: Dresden RMCS Lesson Plan, page 7

- | | | | | |
|---------|---------------------------------------|----|---|-------|
| 3.12 a. | Speed Signal Failure | 3. | Less than 1.0 ma output from function generator | (0.5) |
| b. | Incomplete Sequence Trip | 1. | Below 4 psid, 28 sec. after start | (0.5) |
| c. | Recirc Pump Low Differential Pressure | 4. | Below 4 psid | (0.5) |
| d. | Recirc Pump Locked Rotor Trip | 5. | Below 4 psid, 30 sec. after start | (0.5) |
| e. | Recirc Loop Flow Limit | 2. | Feedwater Flow below 20% or discharge valve not full open | (0.5) |

Reference: Dresden Ricirc flow control lesson plan - page 15

END OF SECTION 3

Section 4 Answers

- 4.01 a. Complete Emergency Systems checklist (Appendix A) (0.5)
- b. Review the previous shifts Daily Surveillance sheets. Verify results as logged are within Technical Specification limits. (0.5)
- c. Review the NSO's log from the last date on shift or for the preceding four (4) days whichever is less. (0.5)
- d. Review Night Orders and Degraded Equipment Log. (0.5)
- e. Complete the NSO's turnover checklist for the on-coming NSO (Appendix A) (0.5)

Reference: Dresden Operating Orders DAP 7-2, pages 2 & 3

- 4.02 a. Attempt to restore RBCCW flow. (0.5)
- b. If RBCCW flow is lost and cannot be restored within one minute, TRIP Recirculation Pumps A and B. (0.5)
- c. Verify that a reactor scram occurs when drywell pressure reaches +2 psig (0.5) or MANUALLY SCRAM the reactor if equipment damage appears imminent (0.5). (~~0.5~~)

Reference: Dresden DOA 3700-1, Page 1, RBCCW

- 4.03 a. Slow
- b. Fast (clockwise)
- c. Incoming
- d. Higher
- e. Running
- (5 @ 0.5 ea)

Reference: Dresden DGP 1-1, page 19 of 26 steps 5.1 and 5.m

- 4.04 a. An area where you could receive > 100 mrem in one hour (1.0)
- b. A weighted half-life of a radioactive material which takes into account the decay characteristic (physical half-life) of the material and retention of the material within the body (biological half-life). (1.0)
- c. 3.7×10^{10} disintegrations/sec. (1.0)

- d. Measure of dose of any ionizing radiation to body tissue in terms of its estimated biological effect relative to a dose of 1 roentgen of x-rays. (1.0)

Reference: 10 CFR 20

- 4.05 a. 25 rems (0.5)
b. 75 rems (0.5)

Reference: Dresden Radiation Protection Standards, page 26

- 4.06 a. Manually scram the reactor (0.5)
b. Verify all rods in (0.5)
c. Leave the Mode Switch in Run (0.5)
d. Trip the Control Rod Drive pump (0.5)
e. Trip the turbine (0.5)

Reference: Dresden EPIP 200-20, page 1

- 4.07 a. 1. Scram the reactor manually by depressing both manual trip buttons.
2. Trip both A and B Reactor Recirculation MG Sets.
3. Place the Mode Switch to Shutdown.
4. Monitor nuclear instrumentation for decreasing neutron flux and local areas of high reactivity.
5. Trip hydrogen addition (Unit 2 only)

(5 @ 0.40 ea)

- b. If either two (2) or more adjacent rods are not inserted past the 06 position OR thirty (30) or more rods are not inserted past the 06 position AND if reactor water level cannot be maintained OR suppression pool water temperature cannot be maintained below 110°F. (1.0)
- c. 1. Amber pilot of Squib firing continuity circuit not lit
2. Flow Indication Pilot Light lit
3. Water clean-up system isolation
4. Decreasing level of Standby Liquid Storage Tank

5. Standby Liquid Squib Valve Circuit Fail Annunciator Light lit
6. Pump discharge pressure increases

(5 @ 0.40 ea)

Reference: Dresden DGA 18, page 7, DOP 1100-2, page 1 of 3 and 3 of 3
SBLC Lesson Plan, page 14

- 4.08.a. Verify that the Main Steam Bypass Valves are controlling reactor pressure. MONITOR reactor pressure by multiple indications. (0.5)
- b. VERIFY that the Reactor SCRAMS when reactor pressure reaches 1060 psig. Follow the Unit 2/3 Reactor Scram procedure, DGP 2-3. (0.5)
- c. VERIFY that Relief Valves OPEN when relief valve setpoints are reached. (0.5)
- d. VERIFY isolation condenser initiation if reactor pressure remains greater than 1070 psig for longer than 15 seconds. (0.5)
- e. VERIFY that A and B Recirculation M.G. Set Field Breakers TRIP if reactor pressure reaches 1240 psig. (0.5)

Reference: Dresden DGA-6, page 1 & 2, Reactor High Pressure

- 4.09 d. 40% power (0.5)
- b. 35% power (0.5)
- f. Convenient time below 200 MWE (0.5)
- a. 2×10^6 lbm/hr feed flow or 20% (0.5)
- c. Feedwater total flow is less than or equal to 10% of rated (0.5)
- e. Reactor power is between 5% and 10% (0.5)
(Items f and a may be reversed)

Reference: Dresden DGP 2-1 page 4 of 13 thru 10 of 13

END OF SECTION 4

U. S. NUCLEAR REGULATORY COMMISSION
SENIOR REACTOR OPERATOR LICENSE EXAMINATION

Examiner's Copy

FACILITY: Dresden 2-3
REACTOR TYPE: BWR-3
DATE ADMINISTERED: June 10, 1985
EXAMINER: McMillen/Lang
APPLICANT: _____

INSTRUCTIONS TO APPLICANT:

Use separate paper for the answers. Write answers on one side only. Staple question sheet on top of the answer sheets. Points for each question are indicated in parentheses after the question. The passing grade requires at least 70% in each category and a final grade of at least 80%.

Category Value	% Of Total	Applicant's Score	% Of Category Value	Category
<u>24</u>	<u>24.1</u>	_____	_____	5. Theory of Nuclear Power Plant Operation, Fluids, and Thermodynamics
<u>25</u>	<u>25.3</u>	_____	_____	6. Plant Systems Design, Control, and Instrumentation
<u>25</u>	<u>25.3</u>	_____	_____	7. Procedures - Normal, Abnormal, Emergency, and Radiological Control
<u>25</u>	<u>25.3</u>	_____	_____	8. Administrative Procedures, Conditions, and Limitations
<u>100</u>	<u>100</u>	_____	_____	TOTALS

Final Grade _____ %

All work done on this exam is my own, I have neither given nor received aid.

Applicant's Signature

5. Theory of Nuclear Power Plant Operations, Fluids and Thermodynamics

5.1 The change in reactivity associated with a change in K_{eff} from 0.920 to 1.004 is approximately: (1.0)

- a. 0.091
- b. 0.084
- c. 0.087
- d. 0.080

5.2 Which of the following is NOT a characteristic of subcritical multiplication. (1.0)

- a. For equal reactivity additions, it takes longer for the equilibrium subcritical multiplication level to be reached as K_{eff} approaches unity.
- b. If the reactor is shutdown long enough, the source range instruments will lose their ability to determine the subcritical multiplication level even though the core may still be at the middle of life.
- c. If 2 notches of rod withdrawal increases the subcritical multiplication level by 10 cps, then 4 notches of rod withdrawal will increase the subcritical multiplication level by approximately 20 cps.
- d. Doubling the indicated count rate by reactivity additions will reduce the margin to critical by approximately one half.

5.3. Which reactivity coefficient is the most dominant when pulling rods in startup and 150°F. (1.0)

- a. Pressure coefficient
- b. Moderator coefficient
- c. Doppler coefficient
- d. Void coefficient

5.4 The highest internal stresses placed on a pressurized system boundary such as reactor vessel is: (1.0)

- a. on the thickest components during a heatup
- b. on the thinnest components during a heatup
- c. on the thinnest components during a cooldown
- d. on the thinnest components during a cooldown

5.5 The need to change the RTNDT of the reactor vessel over the life of the plant is the result of: (1.0)

- a. thermal cycles (heatup and cooldown transients)
- b. pressure cycles (changes in pressure)
- c. gamma radiation
- d. neutron radiation

5.6 During a design basis accident of a loss of coolant, the thermal limit that protects the fuel is (1.0)

- a. LHGR
- ☒ b. ~~APLGR~~ ^{HG}
- ☒ c. ~~MAPLGR~~
- d. MCPR

5.7 The quality of steam to the turbine refers to: (1.0)

- a. the ratio of the vapor mass to the sum of the liquid and vapor masses.
- b. the ratio of the liquid mass to the sum of the liquid and vapor masses.
- c. the ratio of the liquid mass to the vapor mass.
- d. the ratio of the vapor mass to the liquid mass.

5.8 Which of the following statements describes the effect the magnitude of the initial level of source range counts would have on critical rod position and the power level (count rate) at criticality: (1.0)

- a. The critical rod position would not be affected by the source range count rate and the power level (count rate) when criticality is reached would be higher.
- b. The critical rod position would be lower since the source range count rate is higher and the power level (count rate) when criticality is reached would be higher.
- c. The critical rod position would be lower since the source range count rate is higher and the power level (count rate) when criticality is reached would be lower.
- d. The critical rod position would not be affected by the source range count rate and the power level (count rate) when criticality is reached would be lower.

5.9 Which of the following statements describes the reason for the change in critical power as the reactor pressure increases from 800 to 1100 psi.

(1.0)

- a. a decrease in local quality occurs which causes the margin between actual and critical qualities to increase and thus power increases.
- b. Steam bubbles increase in quantity and collect more readily at the heat transfer surface, thus making the transition between nucleate and film boiling easier.
- c. Local quality decreases along the boiling length and thus a greater critical power is necessary to drive quality up to the critical limit.
- d. Boiling length decreases so the voids are formed lower in the core and thus the critical quality is greater lower in the core and transition boilings occurs at a point below the midpoint of the core.

5.10 EXPLAIN or DEFINE the following terms:

- a. Prompt Critical
- b. Reactor Period
- c. Subcritical Multiplication

(0.5)

(0.5)

(0.5)

5.11 (Assume 100% power) Then reactor power is reduced by driving rods. The recirculation pump speed remains constant. Core flow changes because of the actions taken. Choose the proper reason for the core flow change.

(1.0)

- a. Flow will decrease because of an increase in two phase flow conditions.
- b. Flow will increase due to the increased natural circulation
- c. Flow will increase because of a reduction in two phase flow conditions.
- d. Flow will increase because of an increase in two-phase flow conditions.

- 5.12 The MAPLHGR curve increases early core life and as exposure increases the limit begins to increase at a decreasing rate and then decreases. Choose the condition that is NOT responsible for this: (1.0)
- a. Burnable poison depletion
 - b. Fission gas build-up
 - c. Local peaking factors
 - d. Reduced heat transfer rate
- 5.13 Which of the following statements is correct concerning control rod worth? (1.0)
- a. It is proportional to reactor power
 - b. It is lower in regions of higher relative neutron flux
 - c. It is proportional to rod speed
 - d. It is higher in regions of higher relative neutron flux
- 5.14 Regarding MCPR (Minimum Critical Power Ratio):
- a. What PHENOMENON could exist if a fuel bundle were operated at a MCPR LESS THAN ONE and WHAT would very likely be the CONSEQUENCE of the phenomenon? (1.0)
 - b. WHY must the Technical Specification MCPR limit include a 'K' factor when core flow is LESS THAN RATED? (1.0)
 - c. HOW is the margin to MCPR changed (INCREASES, DECREASES, or REMAINS CONSTANT) when inlet sub-cooling decreases? (0.5)
- 5.15 Which of the following radioactive isotopic found in the reactor coolant would not indicate a leak through the fuel cladding? (1.0)
- a. I-131
 - b. Xe 133
 - c. Co-60
 - d. Kr-85

5.16 A moderator is necessary to slow neutrons down to thermal energies. Which of the following is the most correct reason for operating with thermal instead of fast neutrons. (1.0)

- a. Increased neutron efficiency since thermal neutrons are less likely to leak out of the core than fast neutrons.
- b. Reactors operating primarily on fast neutrons are inherently unstable and have a higher risk of going prompt critical.
- c. The fission cross section of the fuel is much higher for thermal neutrons than for fast neutrons.
- d. Doppler and moderator temperature coefficients become positive as neutron energy increases.

5.17 Which of the following statements best describes the condition known as "condensate depression?" (1.0)

- a. Can lead to condensate pump cavitation if condensate depression is too great.
- b. Decreases as hotwell level rises.
- c. Reduces Rankine cycle efficiency.
- d. Increases as condensate temperature increases.

5.18 Which of the following statements most correctly completes the following sentence? Departure from nucleate boiling is the point where: (1.0)

- a. Void fraction equals one
- b. The heat transfer mechanism changes from nucleate boiling to single phase convection.
- c. Radiative heat transfer becomes insignificant.
- d. The heat transfer rate sustainable with nucleate boiling reaches its maximum.

5.19 Which of the following is NOT correct concerning decay heat? (1.0)

- a. Is the heat produced by the energy released from the radioactive decay of fission products.
- b. Can be determined by the reading on the SRM's when the reactor is shutdown.
- c. Is approximately 6% of the total energy released from fission.
- d. Is still a significant contributor to the energy in the reactor core for approximately two hours after the reactor has been shutdown.

5.20 Figure 1.21 is a representation of how the resonance peaks of U-238 "flatten out" or Doppler broaden as fuel temperature increases. Which of the following are the correct labels for the X and Y axes? (1.0)

- a. X is neutron flux; Y is interaction rate
- b. X is neutron energy; Y is microscopic capture cross section
- c. X is atom density of U-238; Y is neutron flux
- d. X is interaction rate; Y is neutron density.

5.21 The ratio of Pu-239 and Pu-240 atoms to U-235 atoms changes over core life. Which of the pairs of parameters listed below are most affected by this change? (1.0)

- a. Moderator temperature coefficient and Doppler coefficient
- b. Doppler coefficient and beta
- c. Beta and moderator coefficient
- d. Moderator temperature coefficient and neutron generation time.

5.22 Prior to startup (all rods in) the SRM countrate is 20CPS and K effective in 0.96. If the control rods are pulled to give a delta K of ± 0.035 , what count rate on the SRM's could be expected when the period becomes infinite?

(1.0)

- a. 40
- b. 160
- c. 80
- d. 120

5.24 Referring to the attached curve (Fig. 1), which of the following regions on the curve is associated with the heat transfer mechanism known as "transition boiling?"

END OF CATEGORY 5



6. Plant Systems Design, Control and Instrumentation

- 6.1 a. An operator is driving in a control rod. Explain WHY during motion of the drive mechanism there is no cooling water reaching the drive mechanism. (1.5)
- b. Indicate whether the following statements are TRUE or FALSE.
1. There are two pairs of Alternate Rod Insertion (ARI) Valves located on the Scram dump valve air supply and upstream of the backup scram valves. *Re word for next exam* (0.75)
2. Depressing both of the pushbuttons on one side of the rod select matrix will energize either the "A" group or the "B" group ARI valves. (0.75)
- 6.2 With regard to the ADS system:
- a. What is the initiation logic? (setpoints required) (1.0)
- b. What is the source of power to the relief valve solenoids? (0.5)
- c. Why don't the ADS valves operate at less than 150 psig? (0.5)
- 6.3 For each of the HPCI system component failures listed below, STATE WHETHER OR NOT HPCI WILL AUTO INJECT into the reactor vessel; IF IT WILL NOT INJECT, WHY, and, IF IT WILL INJECT, provide ONE POTENTIAL ADVERSE EFFECT OR CONSEQUENCE of system operation with the failed component. Assume NO OPERATOR ACTION and the component is in the failed condition at the time HPCI receives the auto initiating signal.
- a. The Gland Seal Exhauster Vacuum Pump fails to operate (1.0)
- b. The Turbine Auxiliary Lube Oil Pump fails to operate (1.0)
- c. The Minimum Flow Valve fails to auto open (stays shut) when systems conditions require it to be open. (1.0)
- d. The HPCI pump Discharge Flow Element output signal to the HPCI flow controller is failed at its maximum output. (1.0)
- 6.4. Answer the following questions regarding the LPCI loop select logic.
- a. How does the logic determine how many recirculation pumps are running? (Include setpoints where applicable). (1.5)
- b. How does the logic determine which recirculation loop is UNDAMAGED? (1.5)
- c. If the logic determines that neither loop is damaged, which loop will it select for LPCI injection? (0.5)

- 6.5 Describe the control action of the recirculation flow control system, if both recirculation pumps were operating at 50% when an operator closes the discharge valve on the "B" recirculation pump. (Assume the discharge bypass valve is open). (2.5)
- 6.6 a. What are three sources of makeup water to the shell side of the Isolation Condenser? (1.5)
- b. What is the relationship of the Isolation Condenser to the 480VAC Bus 28 and 29? (0.5)
- c. How long can the isolation condenser operate without shellside makeup if the minimum level requirement was met? (0.5)
- 6.7 If a complete loss of instrument air were to occur with the plant operating at full power and no operator action, what would be the affect on the following components (Limit your answers to affects caused in relation to instrument air only).
- a. CRD Hydraulic flow control valve (0.5)
- b. CRD Hydraulic scram valves (0.5)
- c. CRD Hydraulic instrument volume (0.5)
- d. Main Feed pump minimum flow valve (0.5)
- e. Main Feed Regulating valve (0.5)
- 6.8 State whether each of the following statements about the AC electrical distribution system are True or False.
- a. The Unit 2 auxiliary transformer (TR-21) will lockout following a main generator trip. (0.5)
- b. During normal operation with the main generator synchronized to the grid, Buses (22 and 24) are normally powered from reserve auxiliary transformer TR-22. (0.5)
- c. There is no automatic transfer feature on RPS A. (0.5)
- d. Reactor Feed Pump 2A is powered by the 4.16 KV Bus 21. (0.5)

6.9 The electrical portion of the Feedwater Level Control System is a GE/MAC. Discuss how the vessel level instrument implements the logic of a GE/MAC controller by answering the following questions:

a. A full range deflection of the vessel level input signal produces an output from 10-50 ma. Why is a 10 ma output maintained? (0.5)

b. What is the range of vessel level input that the 10-50 ma output represents? (0.5)

c. If a 3 inch change in vessel level input causes a 2 ma change in the controller output, what is the output signal in millamps with an input signal at the normal reactor vessel water level. (Show any calculations you may use). (1.0)

6.10 The Standby Liquid Control System has a minimum and maximum injection time designed into it. What is the bases for these times? (1.0)

END OF CATEGORY 6

7. Procedures-Normal, Abnormal, Emergency, and Radiological Control

7.1 State whether each of the following statements concerning 10 CFR 20 is TRUE or FALSE.

- a. Exposure of the whole body of any individual to 5 rems or more of radiation requires immediate notification to the Director of the appropriate NRC Office. (0.5)
- b. The maximum permissible level of radiation in an unrestricted area is two millirems per hour. (0.5)
- c. 0.1 rad due to ^{fast}neutrons is equivalent to one rem. (0.5)
- d. A high radiation area is any accessible area where a major portion of the body could receive a dose in excess of 100 mrem in five consecutive days. (0.5)

7.2 List the following items in order that they would occur during a normal cold plant startup, (in accordance with DGP 1-1 and give the approximate (± 10 psi) reactor pressure at which each is done. (3.5)

- a. Line up HPCI for auto initiation
- b. Place first feed pump in service
- c. Place steam seals in service
- d. Start steam jet air ejectors
- e. Shift to RWCU recirculation pump 50%
- f. Fully withdraw the SRM's 100%

7.3 DOA 300-5 Inoperable or Failed Control Rod Drive States:
"If reactor power is less than or equal to 20% and a control rod is determined to be uncoupled, fully insert the rod to position 00."

Give three indications of an uncoupled or stuck control rod. (1.5)

7.4 The Unit 2 is operating at 85% power and the Main Generator field breakers trip open which results in a turbine trip and a reactor scram. What are the required immediate action steps. Be specific, an action step may have more than one action item and if so it will have more value. (4.0)

7.5 What are two (2) general instructions concerning rod movements to minimize the risk of inadvertent short periods? (2.0)

7.6 Assume an ATWS event has occurred:

- a. Under what conditions can the NSO inject SBLC without authorization from a supervisor.? (1.0)
- b. What is the difference between the immediate actions required for Unit ~~1~~² compared to Unit ~~3~~³. (0.5)
- c. After the SBLC system has been initialed, give four indications that show the system is operating. (1.0)

7.7 State the reasons for each of the following precautions from DOP 202-1, Recirculation Startup:

- a. After a pump trip, shut the pump discharge valve and pump discharge bypass valve. (1.0)
- b. After approximately five minutes, the discharge valve and discharge bypass valve should be opened. *misleading?* (1.0)
- c. Establish flow from the seal purge system to recirculation pump seals only after the pump discharge and suction valves are verified open. (1.0)

7.8 How will the following parameters vary as a result of a failed jet pump. (i.e., increase, decrease, remain constant; vary more or less than normal readings)?

- a. Core thermal power (0.5)
- b. Recirculation pump flow for a given speed (0.5)
- c. Individual jet pump flow indication (0.5)
- d. Electrical output (0.5)
- e. Core Flow (0.5)

7.9 In accordance with the refueling procedure DFP-800-1, how many SRM's are required and where are they to be located during fuel movement? (1.5)

- 7.10 A. Before leaving the control room during a control room evacuation, what four actions are to be taken by the NSO? (2.0)
- B. Where will the shift foreman establish his control center? (0.5)

END CATEGORY 7

8. Administrative Procedures, Conditions, and Limitations
- 8.1 The technical specifications for Dresden contain two leak rate limits. List these two limits and state the basis for each. *for the low pressure primary system* (2.0)
- 8.2 What is the function of the low pressure closure of the MSIV's while in RUN and WHY is there a reactor scram interlocked with this closure? (3.0)
- 8.3 According to 10 CFR 50, the one hour reporting requirement for each of the following conditions is applicable. (True or False).
- a. The plant is in a condition not covered by operating and emergency procedures. (0.5)
 - b. The loss of the off-site notification system. (0.5)
 - c. A valid automatic initiation of the Reactor Protection System. (0.5)
 - d. A shutdown was commenced because the plant was in violation of the Technical Specifications. (0.5)
- 8.4 List four conditions that require the post-accident lineup of the high radiation sampling system and use of the post-accident sampling procedure. (4.0)
- 8.5 A. What is a Limiting Control Rod Pattern? (1.0)
- B. If a Limiting Control Rod Pattern exists and a RBM Channel becomes inoperable, what action must be taken? (1.0)
- 8.6 According to the "Out-of-Service and Personnel Protection" procedure DAP 3-5, the request for equipment outage, there are cases which require additional approvals besides the Shift Supervisor. List two of these cases and who must approve. (Titles only needed) (2.0)
- 8.7 There are several provisions that must be met in order to operate with one recirculation loop out of service. What are four of these provisions? Set points not required. (4.0)
- 8.8 What are the personnel requirements for the fire brigade? (2.0)
- 8.9 List four of the immediate operative actions for DGA-16 Coolant High Activity Fuel Element Failure. (4.0)

END CATEGORY 8

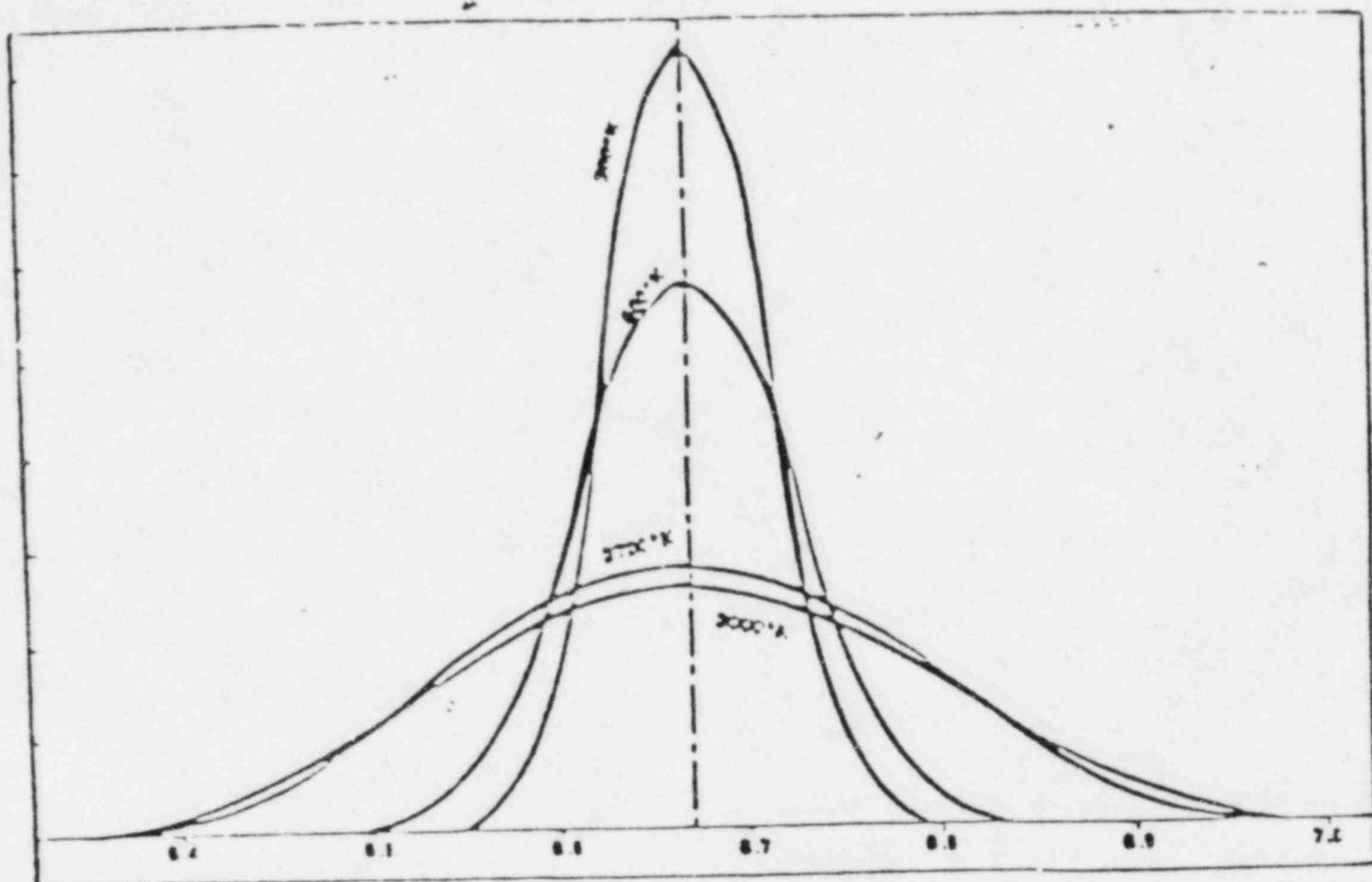


Figure 1.21

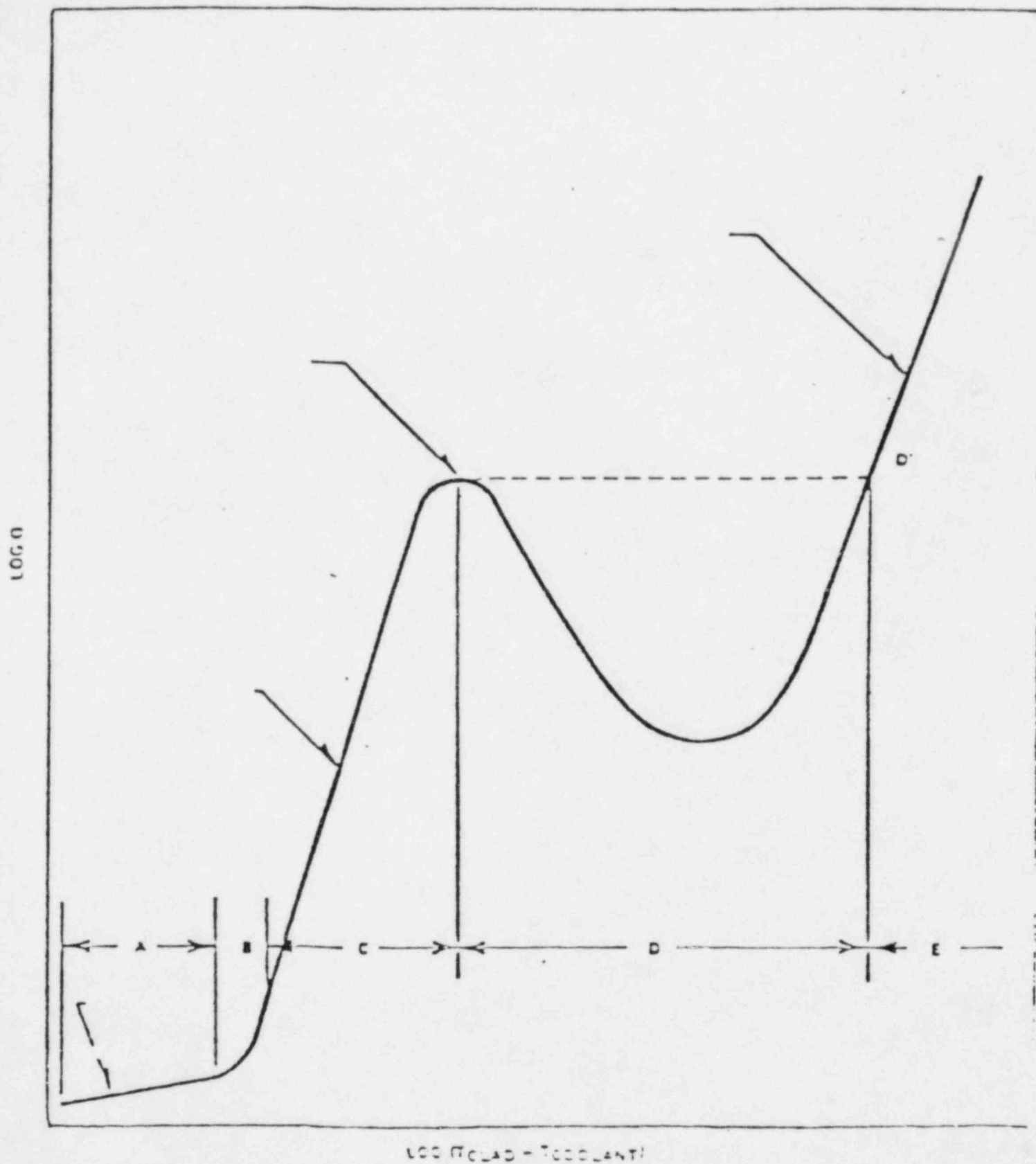


Figure 1. Heat Flux Versus Temperature Difference Between Cladding and Coolant

EQUATION SHEET

$$f = ma$$

$$v = s/t$$

$$\text{Cycle efficiency} = (\text{Network out})/(\text{Energy in})$$

$$w = mg$$

$$s = V_0 t + 1/2 at^2$$

$$E = mc^2$$

$$KE = 1/2 mv^2$$

$$a = (V_f - V_0)/t$$

$$A = \lambda N$$

$$A = A_0 e^{-\lambda t}$$

$$PE = mgh$$

$$V_f = V_0 + at$$

$$w = \theta/t$$

$$NPSH = P_{in} - P_{sat}$$

$$\lambda = \ln 2 / t_{1/2} = 0.693 / t_{1/2}$$

$$t_{1/2}^{eff} = [(t_{1/2})(t_b)] / [(t_{1/2}) + (t_b)]$$

$$m = \rho AV$$

$$\Delta E = 931 \Delta m$$

$$Q = mC_p \Delta t$$

$$Q = UA \Delta h$$

$$Pwr = W_f \Delta h$$

$$P = P_0 10^{\text{sur}(t)}$$

$$P = P_0 e^{t/T}$$

$$SUR = 26.06/T$$

$$SUR = 26p/\lambda^* + (B - p)T$$

$$T = (\lambda^*/p) + [(B - p)/\lambda p]$$

$$T = \lambda/(p - B)$$

$$T = (B - p)/(\lambda p)$$

$$p = (K_{eff} - 1)/K_{eff} = \Delta K_{eff}/K_{eff}$$

$$p = [(\lambda^*/(T K_{eff}))] + [B_{eff}/(1 + \lambda T)]$$

$$P = (ZeV)/(3 \times 10^{10})$$

$$I = \sigma N$$

$$NPSH = \text{Static head} - h_L - P_{sat}$$

Water Parameters

$$1 \text{ gal.} = 8.345 \text{ lbm.}$$

$$1 \text{ gal.} = 3.78 \text{ liters}$$

$$1 \text{ ft}^3 = 7.48 \text{ gal.}$$

$$\text{Density} = 62.4 \text{ lbm/ft}^3$$

$$\text{Density} = 1 \text{ gm/cm}^3$$

$$\text{Heat of vaporization} = 970 \text{ Btu/lbm}$$

$$\text{Heat of fusion} = 144 \text{ Btu/lbm}$$

$$1 \text{ Atm} = 14.7 \text{ psi} = 29.9 \text{ in. Hg}$$

$$I = I_0 e^{-Ex}$$

$$I = I_0 e^{-\mu x}$$

$$I = I_0 10^{-x/TVL}$$

$$TVL = 1.3/\mu$$

$$HVL = -0.693/\mu$$

$$SCR = S/(1 - K_{eff})$$

$$CR_x = S/(1 - K_{effx})$$

$$CR_1(1 - K_{eff1}) = CR_2(1 - K_{eff2})$$

$$M = 1/(1 - K_{eff}) = CR_1/CR_0$$

$$M = (1 - K_{eff0})/(1 - K_{eff1})$$

$$SDM = (1 - K_{eff})/K_{eff}$$

$$\lambda^* = 10^{-5} \text{ seconds}$$

$$\lambda = 0.1 \text{ seconds}^{-1}$$

$$I_1 d_1 = I_2 d_2$$

$$I_1 d_1^2 = I_2 d_2^2$$

$$R/\text{hr} = (0.5 \text{ CE})/d^2 (\text{meters})$$

$$R/\text{hr} = 6 \text{ CE}/d^2 (\text{feet}).$$

Miscellaneous Conversions

$$1 \text{ curie} = 3.7 \times 10^{10} \text{ dps}$$

$$1 \text{ kg} = 2.21 \text{ lbm}$$

$$1 \text{ hp} = 2.54 \times 10^3 \text{ Btu/hr}$$

$$1 \text{ mw} = 3.41 \times 10^6 \text{ Btu/hr}$$

$$1 \text{ in} = 2.54 \text{ cm}$$

$$^\circ\text{F} = 9/5 ^\circ\text{C} + 32$$

$$^\circ\text{C} = 5/9 (^\circ\text{F} - 32)$$

Table 1. Saturated Steam: Temperature Table

Temp Fahr t	Abs Press lb per sq in p	Specific Volume			Enthalpy			Entropy			Temp Fahr t
		Sat Liquid v _l	Evap v _{fg}	Sat Vapor v _g	Sat Liquid h _l	Evap h _{fg}	Sat Vapor h _g	Sat Liquid s _l	Evap s _{fg}	Sat Vapor s _g	
32.0	0.0859	0.016272	3304.7	3304.7	-0.0179	1075.5	1075.5	0.0000	2.1873	2.1873	32.0
34.0	0.09630	0.016071	3061.9	3061.9	1.996	1074.4	1076.4	0.0041	2.1762	2.1802	34.0
36.0	0.10755	0.016010	2839.0	2839.0	4.008	1073.2	1077.2	0.0081	2.1651	2.1732	36.0
38.0	0.11749	0.016019	2634.1	2634.2	6.018	1072.1	1078.1	0.0122	2.1541	2.1663	38.0
40.0	0.12611	0.016019	2445.8	2445.8	8.027	1071.0	1079.0	0.0162	2.1432	2.1594	40.0
42.0	0.13341	0.016019	2272.4	2272.4	10.035	1069.8	1079.9	0.0202	2.1325	2.1527	42.0
44.0	0.14057	0.016019	2112.8	2112.8	12.041	1068.7	1080.7	0.0242	2.1217	2.1459	44.0
46.0	0.14754	0.016020	1965.7	1965.7	14.047	1067.6	1081.6	0.0282	2.1111	2.1393	46.0
48.0	0.15434	0.016021	1830.0	1830.0	16.051	1066.4	1082.5	0.0321	2.1006	2.1327	48.0
50.0	0.16096	0.016023	1704.8	1704.8	18.054	1065.3	1083.4	0.0361	2.0901	2.1262	50.0
52.0	0.16745	0.016024	1589.2	1589.2	20.057	1064.2	1084.2	0.0400	2.0798	2.1197	52.0
54.0	0.17375	0.016026	1482.4	1482.4	22.058	1063.1	1085.1	0.0439	2.0695	2.1134	54.0
56.0	0.17983	0.016028	1383.6	1383.6	24.059	1061.9	1086.0	0.0478	2.0593	2.1070	56.0
58.0	0.18563	0.016031	1292.2	1292.2	26.060	1060.8	1086.9	0.0516	2.0491	2.1008	58.0
60.0	0.19113	0.016033	1207.6	1207.6	28.060	1059.7	1087.7	0.0555	2.0391	2.0946	60.0
62.0	0.19644	0.016036	1129.2	1129.2	30.059	1058.5	1088.6	0.0593	2.0291	2.0885	62.0
64.0	0.20157	0.016039	1056.5	1056.5	32.058	1057.4	1089.5	0.0632	2.0192	2.0824	64.0
66.0	0.20652	0.016043	989.0	989.1	34.056	1056.3	1090.4	0.0670	2.0094	2.0764	66.0
68.0	0.21129	0.016046	926.5	926.5	36.054	1055.2	1091.2	0.0708	1.9996	2.0704	68.0
70.0	0.21587	0.016050	868.3	868.4	38.052	1054.0	1092.1	0.0745	1.9900	2.0645	70.0
72.0	0.22024	0.016054	814.3	814.3	40.049	1052.9	1093.0	0.0783	1.9804	2.0587	72.0
74.0	0.22440	0.016058	764.1	764.1	42.046	1051.8	1093.8	0.0821	1.9708	2.0529	74.0
76.0	0.22837	0.016063	717.4	717.4	44.043	1050.7	1094.7	0.0858	1.9614	2.0472	76.0
78.0	0.23213	0.016067	673.8	673.8	46.040	1049.5	1095.6	0.0895	1.9520	2.0415	78.0
80.0	0.23568	0.016072	633.3	633.3	48.037	1048.4	1096.4	0.0932	1.9426	2.0359	80.0
82.0	0.23901	0.016077	595.5	595.5	50.033	1047.3	1097.3	0.0969	1.9334	2.0303	82.0
84.0	0.24212	0.016082	560.3	560.3	52.029	1046.1	1098.2	0.1006	1.9242	2.0248	84.0
86.0	0.24501	0.016087	527.5	527.5	54.026	1045.0	1099.0	0.1043	1.9151	2.0193	86.0
88.0	0.24768	0.016093	496.8	496.8	56.022	1043.9	1099.9	0.1079	1.9060	2.0139	88.0
90.0	0.25013	0.016099	468.1	468.1	58.018	1042.7	1100.8	0.1115	1.8970	2.0086	90.0
92.0	0.25236	0.016105	441.3	441.3	60.014	1041.6	1101.6	0.1152	1.8881	2.0033	92.0
94.0	0.25437	0.016111	416.3	416.3	62.010	1040.5	1102.5	0.1188	1.8792	1.9980	94.0
96.0	0.25617	0.016117	392.8	392.8	64.006	1039.3	1103.3	0.1224	1.8704	1.9928	96.0
98.0	0.25776	0.016123	370.9	370.9	66.003	1038.2	1104.2	0.1260	1.8617	1.9876	98.0
100.0	0.25914	0.016130	350.4	350.4	67.999	1037.1	1105.1	0.1295	1.8530	1.9825	100.0
102.0	0.26039	0.016137	331.1	331.1	69.995	1035.9	1105.9	0.1331	1.8444	1.9775	102.0
104.0	0.26152	0.016144	313.1	313.1	71.992	1034.8	1106.8	0.1366	1.8358	1.9725	104.0
106.0	0.26253	0.016151	296.16	296.18	73.99	1033.6	1107.6	0.1402	1.8273	1.9675	106.0
108.0	0.26342	0.016158	280.28	280.30	75.98	1032.5	1108.5	0.1437	1.8188	1.9626	108.0
110.0	0.26419	0.016165	265.37	265.39	77.98	1031.4	1109.3	0.1472	1.8105	1.9577	110.0
112.0	0.26484	0.016173	251.37	251.38	79.98	1030.2	1110.2	0.1507	1.8021	1.9528	112.0
114.0	0.26537	0.016180	238.71	238.72	81.97	1029.1	1111.0	0.1542	1.7938	1.9480	114.0
116.0	0.26578	0.016188	227.84	227.85	83.97	1027.9	1111.9	0.1577	1.7856	1.9433	116.0
118.0	0.26609	0.016196	218.20	218.21	85.97	1026.8	1112.7	0.1611	1.7774	1.9386	118.0
120.0	0.26627	0.016204	209.25	209.26	87.97	1025.6	1113.6	0.1646	1.7693	1.9339	120.0
122.0	0.26634	0.016213	197.94	197.95	89.96	1024.5	1114.4	0.1680	1.7613	1.9293	122.0
124.0	0.26639	0.016221	188.23	188.24	91.96	1023.3	1115.3	0.1715	1.7533	1.9247	124.0
126.0	0.26642	0.016229	179.08	179.09	93.96	1022.2	1116.1	0.1749	1.7453	1.9202	126.0
128.0	0.26643	0.016238	165.45	165.47	95.96	1021.0	1117.0	0.1783	1.7374	1.9157	128.0
130.0	0.26643	0.016247	157.32	157.33	97.96	1019.8	1117.8	0.1817	1.7295	1.9112	130.0
132.0	0.26642	0.016256	149.64	149.66	99.95	1018.7	1118.6	0.1851	1.7217	1.9068	132.0
134.0	0.26640	0.016265	142.40	142.41	101.95	1017.5	1119.5	0.1884	1.7140	1.9024	134.0
136.0	0.26637	0.016274	135.55	135.57	103.95	1016.4	1120.3	0.1918	1.7063	1.8980	136.0
138.0	0.26633	0.016284	129.09	129.11	105.95	1015.2	1121.1	0.1951	1.6986	1.8937	138.0
140.0	0.26627	0.016293	122.98	123.00	107.95	1014.0	1122.0	0.1985	1.6910	1.8895	140.0
142.0	0.26620	0.016303	117.21	117.22	109.95	1012.9	1122.8	0.2018	1.6834	1.8852	142.0
144.0	0.26612	0.016312	111.74	111.76	111.95	1011.7	1123.6	0.2051	1.6759	1.8810	144.0
146.0	0.26603	0.016322	106.58	106.59	113.95	1010.5	1124.5	0.2084	1.6684	1.8769	146.0
148.0	0.26593	0.016332	101.68	101.70	115.95	1009.3	1125.3	0.2117	1.6610	1.8727	148.0
150.0	0.26582	0.016343	97.05	97.07	117.95	1008.2	1126.1	0.2150	1.6536	1.8686	150.0
152.0	0.26570	0.016353	92.66	92.68	119.95	1007.0	1126.9	0.2183	1.6463	1.8646	152.0
154.0	0.26557	0.016363	88.50	88.52	121.95	1005.8	1127.7	0.2216	1.6390	1.8606	154.0
156.0	0.26543	0.016374	84.56	84.57	123.95	1004.6	1128.6	0.2248	1.6318	1.8566	156.0
158.0	0.26528	0.016384	80.82	80.83	125.96	1003.4	1129.4	0.2281	1.6245	1.8526	158.0
160.0	0.26512	0.016395	77.27	77.29	127.96	1002.2	1130.2	0.2313	1.6174	1.8487	160.0
162.0	0.26495	0.016406	73.90	73.92	129.96	1001.0	1131.0	0.2345	1.6103	1.8448	162.0
164.0	0.26477	0.016417	70.70	70.72	131.97	999.8	1131.8	0.2377	1.6032	1.8409	164.0
166.0	0.26458	0.016428	67.67	67.68	133.97	998.6	1132.6	0.2409	1.5961	1.8371	166.0
168.0	0.26438	0.016440	64.78	64.80	135.97	997.4	1133.4	0.2441	1.5892	1.8333	168.0
170.0	0.26417	0.016451	62.04	62.06	137.97	996.2	1134.2	0.2473	1.5822	1.8295	170.0
172.0	0.26395	0.016463	59.43	59.45	139.98	995.0	1135.0	0.2505	1.5753	1.8258	172.0
174.0	0.26372	0.016474	56.95	56.97	141.98	993.8	1135.8	0.2537	1.5684	1.8221	174.0
176.0	0.26348	0.016486	54.59	54.61	143.99	992.6	1136.6	0.2568	1.5616	1.8184	176.0
178.0	0.26323	0.016498	52.35	52.36	145.99	991.4	1137.4	0.2600	1.5548	1.8147	178.0

*The steam tables are based on the

Table 1. Saturated Steam: Temperature Table—Continued

Temp Fahr t	Abs Press lb per sq in p	Specific Volume			Enthalpy			Entropy			Temp Fahr t
		Sat Liquid v _l	Evap v _{lg}	Sat Vapor v _g	Sat Liquid h _l	Evap h _{lg}	Sat Vapor h _g	Sat Liquid s _l	Evap s _{lg}	Sat Vapor s _g	
188.0	7.510	0.016510	50.71	50.77	148.00	990.2	1138.2	0.7631	1.5480	1.8111	188.0
187.0	7.650	0.016522	48.17	48.189	150.01	989.0	1139.0	0.7667	1.5413	1.8075	187.0
186.0	7.791	0.016534	46.23	46.249	152.01	987.8	1139.8	0.7694	1.5346	1.8040	186.0
185.0	7.934	0.016547	44.38	44.400	154.02	986.5	1140.5	0.7725	1.5279	1.8004	185.0
184.0	8.077	0.016559	42.62	42.638	156.03	985.3	1141.3	0.7756	1.5213	1.7969	184.0
183.0	8.240	0.016572	40.94	40.957	158.04	984.1	1142.1	0.7787	1.5148	1.7934	183.0
182.0	8.397	0.016585	39.33	39.354	160.05	982.8	1142.9	0.7818	1.5082	1.7900	182.0
181.0	8.558	0.016598	37.80	37.824	162.06	981.6	1143.7	0.7848	1.5017	1.7865	181.0
180.0	8.723	0.016611	36.34	36.364	164.06	980.4	1144.4	0.7879	1.4952	1.7831	180.0
179.0	8.892	0.016624	34.95	34.970	166.08	979.1	1145.2	0.7910	1.4888	1.7798	179.0
178.0	9.065	0.016637	33.62	33.639	168.09	977.9	1146.0	0.7940	1.4824	1.7764	178.0
177.0	9.242	0.016649	32.35	32.371	170.11	976.6	1146.7	0.7971	1.4761	1.7730	177.0
176.0	9.423	0.016661	31.13	31.151	172.12	975.4	1147.5	0.8001	1.4697	1.7698	176.0
175.0	9.607	0.016673	29.96	29.978	174.14	974.2	1148.2	0.8031	1.4634	1.7667	175.0
174.0	9.794	0.016685	28.83	28.848	176.16	973.0	1149.0	0.8061	1.4571	1.7637	174.0
173.0	9.984	0.016697	27.74	27.759	178.18	971.8	1149.7	0.8091	1.4508	1.7607	173.0
172.0	10.177	0.016709	26.69	26.709	180.20	970.6	1150.5	0.8121	1.4445	1.7578	172.0
171.0	10.373	0.016721	25.67	25.689	182.22	969.4	1151.2	0.8151	1.4382	1.7550	171.0
170.0	10.572	0.016733	24.68	24.699	184.24	968.2	1152.0	0.8181	1.4320	1.7522	170.0
169.0	10.773	0.016745	23.72	23.739	186.26	967.0	1152.7	0.8211	1.4258	1.7494	169.0
168.0	10.976	0.016757	22.79	22.809	188.28	965.8	1153.5	0.8241	1.4196	1.7467	168.0
167.0	11.181	0.016769	21.88	21.899	190.30	964.6	1154.2	0.8271	1.4134	1.7440	167.0
166.0	11.388	0.016781	20.99	21.009	192.32	963.4	1155.0	0.8301	1.4072	1.7413	166.0
165.0	11.596	0.016793	20.12	20.139	194.34	962.2	1155.7	0.8331	1.4010	1.7387	165.0
164.0	11.806	0.016805	19.27	19.289	196.36	961.0	1156.5	0.8361	1.3948	1.7361	164.0
163.0	12.018	0.016817	18.44	18.459	198.38	959.8	1157.2	0.8391	1.3886	1.7336	163.0
162.0	12.232	0.016829	17.62	17.639	200.40	958.6	1158.0	0.8421	1.3824	1.7311	162.0
161.0	12.448	0.016841	16.82	16.839	202.42	957.4	1158.7	0.8451	1.3762	1.7286	161.0
160.0	12.665	0.016853	16.03	16.049	204.44	956.2	1159.5	0.8481	1.3700	1.7261	160.0
159.0	12.884	0.016865	15.25	15.269	206.46	955.0	1160.2	0.8511	1.3638	1.7236	159.0
158.0	13.104	0.016877	14.48	14.499	208.48	953.8	1161.0	0.8541	1.3576	1.7211	158.0
157.0	13.326	0.016889	13.72	13.739	210.50	952.6	1161.7	0.8571	1.3514	1.7186	157.0
156.0	13.549	0.016901	12.97	12.989	212.52	951.4	1162.5	0.8601	1.3452	1.7161	156.0
155.0	13.773	0.016913	12.23	12.249	214.54	950.2	1163.2	0.8631	1.3390	1.7136	155.0
154.0	13.998	0.016925	11.50	11.519	216.56	949.0	1164.0	0.8661	1.3328	1.7111	154.0
153.0	14.224	0.016937	10.78	10.799	218.58	947.8	1164.7	0.8691	1.3266	1.7086	153.0
152.0	14.451	0.016949	10.07	10.089	220.60	946.6	1165.5	0.8721	1.3204	1.7061	152.0
151.0	14.679	0.016961	9.37	9.389	222.62	945.4	1166.2	0.8751	1.3142	1.7036	151.0
150.0	14.908	0.016973	8.68	8.699	224.64	944.2	1167.0	0.8781	1.3080	1.7011	150.0
149.0	15.138	0.016985	7.99	8.009	226.66	943.0	1167.7	0.8811	1.3018	1.6986	149.0
148.0	15.369	0.016997	7.31	7.329	228.68	941.8	1168.5	0.8841	1.2956	1.6961	148.0
147.0	15.599	0.017009	6.64	6.659	230.70	940.6	1169.2	0.8871	1.2894	1.6936	147.0
146.0	15.831	0.017021	5.97	5.989	232.72	939.4	1170.0	0.8901	1.2832	1.6911	146.0
145.0	16.064	0.017033	5.31	5.329	234.74	938.2	1170.7	0.8931	1.2770	1.6886	145.0
144.0	16.298	0.017045	4.66	4.679	236.76	937.0	1171.5	0.8961	1.2708	1.6861	144.0
143.0	16.533	0.017057	4.01	4.029	238.78	935.8	1172.2	0.8991	1.2646	1.6836	143.0
142.0	16.769	0.017069	3.37	3.389	240.80	934.6	1173.0	0.9021	1.2584	1.6811	142.0
141.0	16.999	0.017081	2.74	2.759	242.82	933.4	1173.7	0.9051	1.2522	1.6786	141.0
140.0	17.231	0.017093	2.12	2.139	244.84	932.2	1174.5	0.9081	1.2460	1.6761	140.0
139.0	17.464	0.017105	1.51	1.529	246.86	931.0	1175.2	0.9111	1.2398	1.6736	139.0
138.0	17.698	0.017117	0.91	0.929	248.88	929.8	1176.0	0.9141	1.2336	1.6711	138.0
137.0	17.934	0.017129	0.32	0.339	250.90	928.6	1176.7	0.9171	1.2274	1.6686	137.0
136.0	18.171	0.017141	0.00	0.009	252.92	927.4	1177.5	0.9201	1.2212	1.6661	136.0
135.0	18.409	0.017153	0.00	0.009	254.94	926.2	1178.2	0.9231	1.2150	1.6636	135.0
134.0	18.648	0.017165	0.00	0.009	256.96	925.0	1179.0	0.9261	1.2088	1.6611	134.0
133.0	18.888	0.017177	0.00	0.009	258.98	923.8	1179.7	0.9291	1.2026	1.6586	133.0
132.0	19.129	0.017189	0.00	0.009	261.00	922.6	1180.5	0.9321	1.1964	1.6561	132.0
131.0	19.371	0.017201	0.00	0.009	263.02	921.4	1181.2	0.9351	1.1902	1.6536	131.0
130.0	19.614	0.017213	0.00	0.009	265.04	920.2	1182.0	0.9381	1.1840	1.6511	130.0
129.0	19.858	0.017225	0.00	0.009	267.06	919.0	1182.7	0.9411	1.1778	1.6486	129.0
128.0	20.103	0.017237	0.00	0.009	269.08	917.8	1183.5	0.9441	1.1716	1.6461	128.0
127.0	20.349	0.017249	0.00	0.009	271.10	916.6	1184.2	0.9471	1.1654	1.6436	127.0
126.0	20.595	0.017261	0.00	0.009	273.12	915.4	1185.0	0.9501	1.1592	1.6411	126.0
125.0	20.842	0.017273	0.00	0.009	275.14	914.2	1185.7	0.9531	1.1530	1.6386	125.0
124.0	21.090	0.017285	0.00	0.009	277.16	913.0	1186.5	0.9561	1.1468	1.6361	124.0
123.0	21.338	0.017297	0.00	0.009	279.18	911.8	1187.2	0.9591	1.1406	1.6336	123.0
122.0	21.587	0.017309	0.00	0.009	281.20	910.6	1188.0	0.9621	1.1344	1.6311	122.0
121.0	21.837	0.017321	0.00	0.009	283.22	909.4	1188.7	0.9651	1.1282	1.6286	121.0
120.0	22.088	0.017333	0.00	0.009	285.24	908.2	1189.5	0.9681	1.1220	1.6261	120.0
119.0	22.339	0.017345	0.00	0.009	287.26	907.0	1190.2	0.9711	1.1158	1.6236	119.0
118.0	22.591	0.017357	0.00	0.009	289.28	905.8	1191.0	0.9741	1.1096	1.6211	118.0
117.0	22.844	0.017369	0.00	0.009	291.30	904.6	1191.7	0.9771	1.1034	1.6186	117.0
116.0	23.097	0.017381	0.00	0.009	293.32	903.4	1192.5	0.9801	1.0972	1.6161	116.0
115.0	23.351	0.017393	0.00	0.009	295.34	902.2	1193.2	0.9831	1.0910	1.6136	115.0
114.0	23.606	0.017405	0.00	0.009	297.36	901.0	1194.0	0.9861	1.0848	1.6111	114.0
113.0	23.861	0.017417	0.00	0.009	299.38	899.8	1194.7	0.9891	1.0786	1.6086	113.0
112.0	24.117	0.017429	0.00	0.009	301.40	898.6	1195.5	0.9921	1.0724	1.6061	112.0
111.0	24.373	0.017441	0.00	0.009	303.42	897.4	1196.2	0.9951	1.0662	1.6036	111.0
110.0	24.630	0.017453	0.00	0.009	305.44	896.2	1197.0	0.9981	1.0600	1.6011	110.0
109.0	24.887	0.017465	0.00	0.009	307.46	895.0	1197.7	1.0011	1.0538	1.5986	109.0
108.0	25.145	0.017477	0.00	0.009	309.48	893.8	1198.5	1.0041	1.0476	1.5961	108.0
107.0	25.403	0.017489	0.00	0.009	311.50	892.6	1199.2	1.0071	1.0414	1.5936	107.0
106.0	25.662	0.017501	0.00	0.009	313.52	891.4	1200.0	1.0101	1.0352	1.5911	106.0
105.0	25.921	0.017513	0.00	0.009	315.54	890.2	1200.7	1.0131	1.0290	1.5886	105.0
104.0	26.181	0.017525	0.00	0.009	317.56	889.0	1201.5	1.0161	1.0228	1.5861	104.0
103.0	26.441	0.017537	0.00	0.009	319.58	887.8	1202.2	1.0191	1.0166	1.5836	103.0
102.0	26.702	0.017549	0.00	0.009	321.60	886.6	1203.0	1.0221	1.0104	1.5811	102.0
101.0	26.963	0.017561	0.00	0.009	323.62	885.4	1203.7	1.0251	1.0042	1.5786	101.0
100.0	27.225	0.017573	0.00	0.009	325.64	884.2	1204.5	1.0281	0.9980	1.5761	100.0
99.0	27.487	0.017585	0.00	0.009							

Table 1. Saturated Steam: Temperature Table—Continued

Temp Fahr t	Abs Press lb per sq in p	Specific Volume			Enthalpy			Entropy			Temp Fahr t
		Sat Liquid v_f	Evap v_{fg}	Sat Vapor v_g	Sat Liquid h_f	Evap h_{fg}	Sat Vapor h_g	Sat Liquid s_f	Evap s_{fg}	Sat Vapor s_g	
460.0	484.87	0.01901	0.97461	0.99362	441.5	763.2	1204.8	0.6405	1.7799	1.4704	460.0
464.0	485.96	0.01919	0.97588	0.99507	446.1	758.6	1204.7	0.6454	0.8113	1.4667	464.0
468.0	506.87	0.01976	0.98985	0.91862	450.7	754.0	1204.6	0.6507	0.8177	1.4679	468.0
472.0	574.67	0.01984	0.96145	0.88329	455.2	749.3	1204.5	0.6551	0.8047	1.4597	472.0
476.0	545.11	0.01992	0.97958	0.84950	459.9	744.5	1204.3	0.6599	0.7956	1.4555	476.0
480.0	546.15	0.02000	0.79716	0.81717	464.5	739.6	1204.1	0.6648	0.7871	1.4518	480.0
484.0	587.81	0.02029	0.76413	0.78677	469.1	734.7	1203.8	0.6696	0.7785	1.4481	484.0
488.0	610.10	0.02047	0.74641	0.76588	473.8	729.7	1203.5	0.6745	0.7700	1.4444	488.0
492.0	633.03	0.02076	0.70754	0.72870	478.5	724.6	1203.1	0.6793	0.7614	1.4407	492.0
496.0	656.61	0.02094	0.68065	0.70100	483.2	719.5	1202.7	0.6842	0.7528	1.4370	496.0
500.0	680.96	0.02043	0.65448	0.67492	487.9	714.3	1202.2	0.6890	0.7443	1.4333	500.0
504.0	705.03	0.02053	0.67938	0.64991	492.7	709.0	1201.7	0.6939	0.7357	1.4296	504.0
508.0	731.40	0.02067	0.60532	0.62592	497.5	703.7	1201.1	0.6987	0.7271	1.4258	508.0
512.0	757.72	0.02072	0.58118	0.60289	502.3	698.2	1200.5	0.7036	0.7185	1.4221	512.0
516.0	784.76	0.02081	0.55897	0.58078	507.1	692.7	1199.8	0.7085	0.7099	1.4183	516.0
520.0	812.53	0.02091	0.53864	0.55956	512.0	687.0	1199.0	0.7133	0.7013	1.4146	520.0
524.0	841.81	0.02102	0.51814	0.53818	516.9	681.3	1198.2	0.7182	0.6927	1.4108	524.0
528.0	870.31	0.02112	0.49843	0.51955	521.8	675.5	1197.3	0.7231	0.6839	1.4070	528.0
532.0	900.34	0.02123	0.47947	0.50070	526.8	669.6	1196.4	0.7280	0.6752	1.4032	532.0
536.0	931.17	0.02134	0.46123	0.48257	531.7	663.6	1195.4	0.7329	0.6665	1.3993	536.0
540.0	962.79	0.02146	0.44367	0.46513	536.8	657.5	1194.3	0.7378	0.6577	1.3954	540.0
544.0	995.22	0.02157	0.42677	0.44834	541.8	651.3	1193.1	0.7427	0.6489	1.3915	544.0
548.0	1028.49	0.02169	0.41048	0.43217	546.9	645.0	1191.9	0.7476	0.6400	1.3876	548.0
552.0	1062.55	0.02182	0.39479	0.41660	552.0	638.5	1190.6	0.7525	0.6311	1.3837	552.0
556.0	1097.35	0.02194	0.37964	0.40160	557.2	632.0	1189.2	0.7575	0.6222	1.3797	556.0
560.0	1133.38	0.02207	0.36507	0.38714	562.4	625.3	1187.7	0.7625	0.6132	1.3757	560.0
564.0	1170.10	0.02221	0.35099	0.37320	567.6	618.5	1186.1	0.7674	0.6041	1.3716	564.0
568.0	1207.72	0.02235	0.33741	0.35975	572.9	611.5	1184.5	0.7725	0.5950	1.3675	568.0
572.0	1246.76	0.02249	0.32426	0.34678	578.3	604.4	1182.7	0.7775	0.5859	1.3634	572.0
576.0	1287.34	0.02264	0.31162	0.33426	583.7	597.2	1180.9	0.7825	0.5766	1.3592	576.0
580.0	1329.17	0.02278	0.29937	0.32216	589.1	589.9	1179.0	0.7876	0.5673	1.3550	580.0
584.0	1372.77	0.02293	0.28753	0.31048	594.6	582.4	1176.9	0.7927	0.5580	1.3507	584.0
588.0	1417.00	0.02311	0.27608	0.29919	600.1	574.7	1174.8	0.7978	0.5485	1.3464	588.0
592.0	1462.32	0.02328	0.26499	0.28827	605.7	566.8	1172.6	0.8030	0.5390	1.3420	592.0
596.0	1499.8	0.02345	0.25425	0.27770	611.4	558.8	1170.2	0.8082	0.5293	1.3375	596.0
600.0	1523.2	0.02364	0.24384	0.26747	617.1	550.6	1167.7	0.8134	0.5196	1.3330	600.0
604.0	1547.7	0.02387	0.23374	0.25757	622.9	542.7	1165.1	0.8187	0.5097	1.3284	604.0
608.0	1573.5	0.02402	0.22394	0.24796	628.8	534.6	1162.4	0.8240	0.4997	1.3238	608.0
612.0	1600.1	0.02417	0.21447	0.23865	634.8	527.4	1159.5	0.8294	0.4896	1.3190	612.0
616.0	1627.9	0.02444	0.20516	0.22960	640.8	519.6	1156.4	0.8348	0.4794	1.3141	616.0
620.0	1786.6	0.02464	0.19615	0.22081	646.9	506.3	1153.2	0.8403	0.4689	1.3092	620.0
624.0	1819.0	0.02495	0.18737	0.21226	653.1	496.6	1149.8	0.8458	0.4583	1.3041	624.0
628.0	1857.4	0.02514	0.17850	0.20394	659.5	486.7	1146.1	0.8514	0.4474	1.2988	628.0
632.0	1907.0	0.02539	0.17024	0.19583	665.9	476.4	1142.2	0.8571	0.4364	1.2934	632.0
636.0	2007.8	0.02566	0.16276	0.18792	672.4	465.7	1138.1	0.8628	0.4251	1.2879	636.0
640.0	2059.9	0.02595	0.15677	0.18071	679.1	454.6	1133.7	0.8686	0.4134	1.2821	640.0
644.0	2118.3	0.02625	0.14644	0.17269	685.9	443.1	1129.0	0.8746	0.4015	1.2761	644.0
648.0	2178.1	0.02657	0.13876	0.16534	692.9	431.1	1124.0	0.8806	0.3893	1.2699	648.0
652.0	2239.7	0.02691	0.13174	0.15816	700.0	418.7	1118.7	0.8868	0.3771	1.2634	652.0
656.0	2301.7	0.02728	0.12387	0.15115	707.4	405.7	1113.1	0.8931	0.3637	1.2567	656.0
660.0	2365.7	0.02768	0.11663	0.14431	714.9	392.1	1107.0	0.8995	0.3507	1.2498	660.0
664.0	2431.1	0.02811	0.10947	0.13757	722.9	377.7	1100.6	0.9064	0.3361	1.2425	664.0
668.0	2498.1	0.02858	0.10229	0.13087	731.5	362.1	1093.5	0.9137	0.3210	1.2347	668.0
672.0	2566.6	0.02911	0.09514	0.12474	740.7	345.7	1085.9	0.9212	0.3054	1.2266	672.0
676.0	2636.8	0.02970	0.08799	0.11769	749.2	328.5	1077.6	0.9287	0.2892	1.2179	676.0
680.0	2708.6	0.03037	0.08080	0.11117	758.5	310.1	1068.5	0.9365	0.2720	1.2086	680.0
684.0	2781.1	0.03114	0.07349	0.10463	768.7	290.2	1058.4	0.9447	0.2537	1.1984	684.0
688.0	2857.4	0.03194	0.06595	0.09799	778.8	268.2	1047.0	0.9535	0.2337	1.1872	688.0
692.0	2934.5	0.03283	0.05797	0.09110	790.5	243.1	1033.6	0.9634	0.2110	1.1744	692.0
696.0	3013.4	0.03355	0.04916	0.08371	804.4	212.8	1017.2	0.9749	0.1841	1.1591	696.0
700.0	3094.3	0.03667	0.03857	0.07519	827.4	172.7	995.7	0.9901	0.1490	1.1390	700.0
704.0	3175.5	0.03874	0.03173	0.06497	835.0	144.7	979.7	1.0006	0.1246	1.1252	704.0
708.0	3177.2	0.04107	0.02197	0.06100	854.2	102.0	956.2	1.0169	0.0876	1.1046	708.0
712.0	3193.3	0.04277	0.01104	0.05780	873.0	61.4	934.4	1.0329	0.0577	1.0856	712.0
716.0	3198.2	0.04578	0.00000	0.05078	906.0	0.0	906.0	1.0612	0.0000	1.0612	716.0

*Critical temperature

Table 2: Saturated Steam: Pressure Table

12

Abs Press Lb/Sq In P	Temp Fahr t	Specific Volume			Enthalpy			Entropy			Abs Press Lb/Sq In P
		Sat Liquid v _f	Evap v _{fg}	Sat Vapor v _g	Sat Liquid h _f	Evap h _{fg}	Sat Vapor h _g	Sat Liquid s _f	Evap s _{fg}	Sat Vapor s _g	
0.0001	37.018	0.016072	3302.4	3302.4	0.0003	1075.5	1075.5	0.0000	2.1872	2.1872	0.0001
0.25	54.273	0.016032	1235.5	1235.5	27.387	1050.1	1087.4	0.0517	2.0475	2.0992	0.25
0.50	79.564	0.016071	641.5	641.5	47.673	1036.4	1084.1	0.0925	1.9446	2.0371	0.50
1.0	101.74	0.016136	333.59	333.60	69.73	1016.1	1085.8	0.1326	1.8455	1.9781	1.0
2.0	162.24	0.016407	235.55	235.52	130.20	1000.9	1131.1	0.2349	1.6994	1.9343	2.0
3.0	193.71	0.016592	38.404	38.420	161.26	987.1	1148.3	0.2836	1.5047	1.7883	3.0
5.0	212.00	0.016719	26.787	26.799	180.17	970.3	1150.5	0.3121	1.4447	1.7568	5.0
10.0	233.03	0.016726	26.234	26.290	181.21	969.7	1150.9	0.3137	1.4415	1.7552	10.0
20.0	272.96	0.016834	20.070	20.087	196.27	960.1	1156.3	0.3358	1.3967	1.7320	20.0
30.0	295.34	0.017009	13.7766	13.7436	218.9	952.7	1161.6	0.3687	1.3313	1.6995	30.0
40.0	307.25	0.017151	10.4794	10.4965	236.1	933.6	1169.8	0.3971	1.2844	1.6765	40.0
50.0	317.07	0.017274	8.4967	8.5140	250.2	923.9	1174.1	0.4112	1.2474	1.6586	50.0
60.0	325.71	0.017383	7.1562	7.1736	262.2	915.4	1177.6	0.4273	1.2167	1.6440	60.0
70.0	332.93	0.017482	6.1875	6.2050	272.7	907.8	1180.6	0.4411	1.1905	1.6316	70.0
80.0	339.04	0.017573	5.4536	5.4711	281.1	900.9	1183.1	0.4534	1.1675	1.6208	80.0
90.0	344.28	0.017659	4.8729	4.8953	288.7	894.6	1185.3	0.4643	1.1470	1.6113	90.0
100.0	349.72	0.017740	4.4133	4.4310	295.5	888.6	1187.2	0.4743	1.1284	1.6037	100.0
110.0	354.79	0.017817	4.0306	4.0484	301.8	883.1	1188.9	0.4834	1.1115	1.5950	110.0
120.0	359.57	0.017891	3.7037	3.7215	312.6	877.8	1190.4	0.4919	1.0960	1.5879	120.0
130.0	364.03	0.017961	3.4364	3.4542	319.0	872.8	1191.7	0.4998	1.0815	1.5813	130.0
140.0	368.24	0.018029	3.2010	3.2188	325.0	868.0	1193.0	0.5071	1.0681	1.5752	140.0
150.0	372.24	0.018094	2.9958	3.0136	330.6	863.4	1194.1	0.5141	1.0554	1.5695	150.0
160.0	376.07	0.018155	2.8155	2.8333	336.1	859.0	1195.1	0.5206	1.0435	1.5641	160.0
170.0	379.74	0.018213	2.6555	2.6733	341.2	854.8	1196.0	0.5269	1.0322	1.5591	170.0
180.0	383.28	0.018270	2.5129	2.5307	346.7	850.7	1196.9	0.5328	1.0215	1.5543	180.0
190.0	386.72	0.018325	2.3847	2.4025	350.9	846.7	1197.6	0.5384	1.0113	1.5498	190.0
200.0	390.07	0.018379	2.2685	2.2863	355.5	842.8	1198.3	0.5438	1.0014	1.5454	200.0
210.0	393.34	0.018434	2.1637	2.1815	359.9	839.1	1199.0	0.5490	0.9917	1.5413	210.0
220.0	396.54	0.018487	2.0679	2.0857	364.2	835.4	1199.6	0.5540	0.9824	1.5374	220.0
230.0	399.67	0.018539	1.9799	1.9977	368.3	831.8	1200.1	0.5588	0.9734	1.5336	230.0
240.0	402.74	0.018590	1.8969	1.9147	372.3	828.4	1200.6	0.5634	0.9645	1.5299	240.0
250.0	405.76	0.018640	1.8183	1.8361	376.1	825.0	1201.1	0.5679	0.9558	1.5264	250.0
260.0	408.72	0.018689	1.7438	1.7616	379.9	821.6	1201.5	0.5722	0.9470	1.5230	260.0
270.0	411.63	0.018737	1.6727	1.6905	383.6	818.3	1201.9	0.5764	0.9383	1.5197	270.0
280.0	414.49	0.018785	1.6049	1.6227	387.1	815.1	1202.3	0.5805	0.9297	1.5166	280.0
290.0	417.31	0.018832	1.5397	1.5575	390.6	812.0	1202.6	0.5844	0.9213	1.5135	290.0
300.0	420.09	0.018879	1.4768	1.4946	394.0	808.9	1202.9	0.5881	0.9130	1.5105	300.0
310.0	422.83	0.018925	1.4162	1.4340	397.3	805.9	1203.2	0.5917	0.9049	1.5076	310.0
320.0	425.54	0.018970	1.3576	1.3754	400.5	802.9	1203.4	0.5952	0.8969	1.5048	320.0
330.0	428.22	0.019015	1.3009	1.3187	403.7	800.0	1203.6	0.5986	0.8890	1.5021	330.0
340.0	430.87	0.019059	1.2460	1.2638	406.8	797.2	1203.7	0.6019	0.8812	1.5000	340.0
350.0	433.49	0.019102	1.1928	1.2106	409.9	794.4	1203.8	0.6051	0.8735	1.4979	350.0
360.0	436.08	0.019145	1.1412	1.1590	412.9	791.7	1203.9	0.6083	0.8659	1.4958	360.0
370.0	438.64	0.019187	1.0911	1.1089	415.9	789.0	1204.0	0.6114	0.8584	1.4938	370.0
380.0	441.17	0.019229	1.0425	1.0623	418.8	786.4	1204.1	0.6145	0.8510	1.4918	380.0
390.0	443.67	0.019270	0.9953	1.0151	421.7	783.8	1204.2	0.6175	0.8437	1.4898	390.0
400.0	446.14	0.019311	0.9495	0.9693	424.5	781.2	1204.3	0.6205	0.8365	1.4878	400.0
410.0	448.58	0.019351	0.9050	0.9248	427.3	778.7	1204.4	0.6234	0.8294	1.4858	410.0
420.0	451.00	0.019391	0.8617	0.8815	430.0	776.2	1204.5	0.6263	0.8224	1.4838	420.0
430.0	453.39	0.019430	0.8196	0.8394	432.7	773.7	1204.6	0.6291	0.8154	1.4818	430.0
440.0	455.76	0.019469	0.7786	0.7984	435.3	771.2	1204.7	0.6319	0.8085	1.4798	440.0
450.0	458.11	0.019507	0.7386	0.7584	437.9	768.7	1204.8	0.6346	0.8016	1.4778	450.0
460.0	460.44	0.019545	0.6996	0.7194	440.4	766.2	1204.9	0.6373	0.7947	1.4758	460.0
470.0	462.75	0.019582	0.6615	0.6813	442.9	763.7	1205.0	0.6400	0.7878	1.4738	470.0
480.0	465.04	0.019619	0.6243	0.6441	445.3	761.2	1205.1	0.6426	0.7810	1.4718	480.0
490.0	467.31	0.019655	0.5880	0.6078	447.7	758.7	1205.2	0.6451	0.7742	1.4698	490.0
500.0	469.56	0.019691	0.5526	0.5724	450.0	756.2	1205.3	0.6476	0.7674	1.4678	500.0
510.0	471.79	0.019726	0.5180	0.5378	452.3	753.7	1205.4	0.6500	0.7606	1.4658	510.0
520.0	474.00	0.019761	0.4842	0.5040	454.6	751.2	1205.5	0.6524	0.7538	1.4638	520.0
530.0	476.19	0.019795	0.4512	0.4710	456.8	748.7	1205.6	0.6547	0.7470	1.4618	530.0
540.0	478.36	0.019829	0.4190	0.4388	459.0	746.2	1205.7	0.6570	0.7402	1.4598	540.0
550.0	480.51	0.019862	0.3875	0.4073	461.2	743.7	1205.8	0.6592	0.7334	1.4578	550.0
560.0	482.64	0.019895	0.3567	0.3765	463.4	741.2	1205.9	0.6614	0.7266	1.4558	560.0
570.0	484.75	0.019928	0.3265	0.3463	465.5	738.7	1206.0	0.6636	0.7198	1.4538	570.0
580.0	486.84	0.019960	0.2969	0.3167	467.6	736.2	1206.1	0.6657	0.7130	1.4518	580.0
590.0	488.91	0.019992	0.2678	0.2876	469.7	733.7	1206.2	0.6678	0.7062	1.4498	590.0
600.0	490.96	0.020024	0.2392	0.2590	471.7	731.2	1206.3	0.6698	0.6994	1.4478	600.0
610.0	492.99	0.020055	0.2111	0.2309	473.7	728.7	1206.4	0.6718	0.6926	1.4458	610.0
620.0	495.00	0.020086	0.1835	0.2033	475.7	726.2	1206.5	0.6738	0.6858	1.4438	620.0
630.0	497.00	0.020117	0.1564	0.1762	477.6	723.7	1206.6	0.6757	0.6790	1.4418	630.0
640.0	498.98	0.020147	0.1298	0.1496	479.5	721.2	1206.7	0.6776	0.6722	1.4398	640.0
650.0	500.94	0.020177	0.1037	0.1235	481.4	718.7	1206.8	0.6795	0.6654	1.4378	650.0
660.0	502.88	0.020207	0.0781	0.0979	483.3	716.2	1206.9	0.6814	0.6586	1.4358	660.0
670.0	504.80	0.020236	0.0530	0.0728	485.1	713.7	1207.0	0.6833	0.6518	1.4338	670.0
680.0	506.70	0.020265	0.0284	0.0476	486.9	711.2	1207.1	0.6851	0.6450	1.4318	680.0
690.0	508.58	0.020294	0.0042	0.0230	488.7	708.7	1207.2	0.6869	0.6382	1.4298	690.0
700.0	510.44	0.020322	0.0000	0.0000	490.5	706.2	1207.3	0.6887	0.6314	1.4278	700.0
710.0	512.28	0.020350	0.0000	0.0000	492.3	703.7	1207.4	0.6905	0.6246	1.4258	710.0
720.0	514.10	0.020378	0.0000	0.0000	494.0	701.2	1207.5	0.6923	0.6178	1.4238	720.0
730.0	515.90	0.020405	0.0000	0.0000	495.7	698.7	1207.6	0.6940	0.6110	1.4218	730.0
740.0	517.68	0.020432	0.0000	0.0000	497.4	696.2	1207.7	0.6957	0.6042	1.4198	740.0
750.0	519.44	0.020459	0.0000	0.0000	499.1	693.7	1207.8	0.6974	0.5974	1.4178	750.0
760.0	521.18	0.020485	0.0000	0.0000	500.8	691.2	1207.9	0.6990	0.5906	1.4158	760.0
770.0	522.90	0.020511	0.0000	0.0000	502.5	688.7	1208.0	0.7006	0.5838	1.4138	770.0
780.0	524.60	0.020537	0.0000	0.0000	504.1	686.2	1208.1	0.7022	0.5770	1.4118	780.0
790.0	526.28	0.020562	0.0000	0.0000	505.7	683.7	1208.2	0.7037	0.5702	1.4098	790.0
800.0	527.94	0.020587	0.0000	0.0000	507.3	681.2	1208.3	0.7052	0.5634	1.4078	800.0
810.0	529.58	0.020612	0.0000	0.0000	508.8	678.7	1208.4	0.7067	0.5566	1.4058	810.0
820.0	531.20	0.020637	0.0000	0.0000	510.4	6					

CATEGORY 5 ANSWERS

- 5.1 (a)
General Nuclear Principles
- 5.2 (c)
General Nuclear Principles
- 5.3 (b)
General Nuclear Principles
- 5.4 (d) C
General Thermodynamics and Stress Analysis
- 5.5 (d)
General Nuclear Principles
- 5.6 (c)
General Nuclear Principles
- 5.7 (a)
General Thermal Principles
- 5.8 (a)
General Nuclear Principles
- 5.9 (b)
General Nuclear Principles
- 5.10 (a) Reactor critical on prompt neutrons alone. (0.5)
- (b) Time in seconds required for power to change
by a factor of 'e'. (0.5)
- (c) The multiplication of neutrons by the fuel in a
subcritical reactor. (0.5)
Standard Nuclear Principles
- 5.11 (c)
Standard Nuclear Principles
- 5.12 (a)
Standard Nuclear Principles
- 5.13 (d)
Standard Nuclear Principles

5.14 (a) Transition Boiling may occur which could result in clad failure. (1.0)

(b) To make the MCPR limit more conservative to account for the possibility of a sudden flow increase and a corresponding power increase. (1.0)

(c) Decreases.
Standard Thermo-Hydraulic Principles (1.5)

5.15 (c)
Standard Nuclear Principles

5.16 (c)
Standard Nuclear Principles

¹⁷
~~5.18~~ (c)
Standard Thermodynamic and Fluid Flow Principles

¹⁸
~~5.19~~ (d)
Standard Thermal Hydraulic Principles and Applications

¹⁹
5.20 (b)
Standard Nuclear Principles

²⁰
5.21 (b)
Standard Doppler coefficient principles

²¹
5.22 (b)
Standard Nuclear Principles

²²
~~X 5.23~~ (b)
Standard Nuclear Principles

²³
5.24 (b) D
Standard Thermo-Hydraulic Principles

~~5.24~~ D

CATEGORY 6 ANSWERS

- 6.1 (a) Cooling water normally follows from the cooling water header through a check valve to the drive insert line at about 20 psi above reactor pressure. (0.5)

When a drive is in motion the pressure in the insert line is at 280 psi greater than reactor pressure. (0.5)

The dp between drive water and cooling water will keep cooling water check valve closed and prevent cooling water flow. (0.5)

(b) (1) False

(b) (2) True

Ref: CRD Hydraulics LP pg.6, 7, 27.

- 6.2 (a) (1) Hi drywell greater than 2 psig
(2) Low level less than 59 in.
(3) 120 Sec timer expired
(4) Low pressure. ECCS pump running } 1.0

(b) 125 VDC 0.5

(c) Rx pressure inadequate to overcome spring forces. 0.5
Ref: MTC book 3, ADS LP.

- 6.3 (a) Will inject (0.25)
Turbine seal leakage resulting in
potential airborne activity in the HPCI room. (0.75)

(b) Will not inject (0.25)
Turbine stop and control valves
will not open (0.75)

(c) Will inject (0.25)
Pump overheating and seal damage may result
during low or no flow conditions (0.75)

(d) Will not inject (0.25)
Maximum signal from the flow element will
cause the controller to keep turbine speed
at minimum (0.75)

Ref: HPCI Lesson Plan.

- 6.4 (a) By monitoring the DP (0.5)
Across each recirculation pump (0.5)
For a 2 psid or greater dp, indicating the (0.5)
pump is running

(b) By comparing the pressure in the riser pipes
on one recirculation loop with the pressure in
the riser pipes of the other loop. The undamaged
loop will have a higher pressure than the
damaged loop. } 1.5

(c) Loop B.

Ref: LPCI Lesson Plan. Rev. 5, pg. 15.

- 6.5 (1) The limiter would try to reduce pump "B" speed to 28%.
(2) The mismatched circuit would stop the scoop tube insertion
at 40% (10% mismatch).
(3) The "B" pump would be running at 40% with the discharge
valve shut (pump damage could result).
(4) The mismatch circuitry trips the low speed pump when the
discharge valve goes shut. } 2.5

Ref: Dresden Recirculation Flow Control, Lesson Plan, pg. 13.

- 6.6 (a) Clean demineralized H₂O system, Condensate Transfer system, 1.5
service water/fire protection.
(b) Powers motor operated inboard isolation valves. 0.5
(c) Five-minutes. 20 min. per the Cond Lesson Plan. pg. 4. 0.5

- 6.7 (a) Valve would close
(b) Scram valves would open
(c) Instrument volume vent and drain valves would close
(d) Minimum flow valve would open
(e) Regulating valves would stay as is } 2.5

Ref: Instrument air, Lesson Plan pg. 14-15

- 6.8 (a) False
(b) True
(c) True
(d) True

Ref: Lesson Plan, Bk 2, April 13, pages 7-10

- 6.9 (a) Maintaining a minimum output allows the detection
of an electrical fault in the device.
(b) 0-60 inch vessel level
(c) Normal level 30 inches midway between 0-60 inches,
therefore this would be half the difference in the
range of the output or 20 ma (0.33)
10 ma \pm 20 ma = 30 ma (0.33)

Ref: Feedwater Control, Rev. 8, Page 6-7

- 6.10 The minimum time minimizes imperfect mixing and reactivity digging (0.5)
The maximum time is fast enough to overcome any positive reactivity effects due to cooldown and xenon decay from peak. (0.5)

CATEGORY 7 ANSWERS

- 7.1 (a) False
(b) True
(c) True
(d) False
Ref: 10 CFR 20

- 7.2 C, F, A, D, B, E
25, 50, 90, 200, 300, 920

*E should be 50#
F should be 0#
F, C, E, A, D, B
0 (25) 50# 90# 200# 300#*

Acceptable answer for C is also, when sufficient steam available

Ref: DGP-1-1 pg 5-12

- 7.3 (1) No nuclear instrumentation response during rod withdrawal
(2) Rod overtravel alarm
(3) No position indication past position 48 on a withdrawal signal after drive flow decreases to stall flow.
(4) No position indication response to control rod movement

1.5

Ref: DGP 300-5, pg. 3-4

- 7.4 (1) Place made switch in shutdown (or refuel) (0.4)
(2) Check all rods fully inserted (0.4)
(3) Verify APRM's decreasing or downscale (0.4)
(4) Maintain feed water in auto unless controller failure occurs. Control level ± 20 and ± 40 inches by observing more than one available indication (0.8)
(5) Verify turbine and generator have tripped and speed is decreasing and OCB's are open (0.8)
(6) Verify bypass valves are controlling Reactor Pressure (0.4)
(7) Start Emergency bearing oil pump (0.4)
(8) Verify auxiliary power transfers to transformer 22 (0.4)
- 7.5 (1) All rods in BPWS groups 3 and 4 must be notch withdrawn between positions 04 and 12 (1.0)
(2) Notch override shall not be used after a black and white pattern is reached until at least one Bypass valve is partially open or unit is on the line (1.0)

Ref: DGP-3-4, Rev. 5, pgs. 2-6

- 7.6 (a) If either two or more adjacent rods are not inserted past 06 or 30 or more rods are not inserted past 06 and if reactor water level cannot be maintained or suppression pool water temperature cannot be maintained below 110°F. (1.0)
- (b) Unit 2 must trip Hydrogen addition (0.5)
- (c) (1) Continuity circuit pilot light not lit
(2) Flow pilot light lit
(3) Clean-up system isolated
(4) Pump discharge pressure increasing
(5) Decreasing level in SBLC tank } 1.0

Ref: DGA 18, p.7; DOP 1100-2, pgs. 1-3.

- 7.7 (a) Prevent reverse rotation of the pump
(b) Maintain temperature in idle loop
(c) Prevent overpressurization of the recirculation loop

Ref: DOP 202-1, pg. 2-3; DOP 202-4 pg. 2

- 7.8 (a) Decrease
(b) Increase
(c) Vary less
(d) Decrease
(e) Increase

Ref: Dresden DOA 201-1, symptoms pg. 1

- 7.9 2 SRM's one in quadrant where fuel or rods are being moved and one in adjacent quadrant.

Tech Spec. 3.10

- 7.10 (a) Manually scram reactor, leave mode switch in run, trip CRD pumps, trip turbine
(b) RB second floor.

CATEGORY 8 ANSWERS

- 8.1 (a) 5 gpm unidentified
(b) 25 gpm total
(a) crack propagation
(b) sump pump capacity

Ref: T.S. 3/4.6

- 8.2 (a) The low pressure closure protects against a rapid cool down due to a failure of a pressure regulator (1.5)
(b) The scram is in anticipation of the pressure and flux transient which would occur following the MSIV closure (1.5)

- 8.3 (a) True
(b) True
(c) False
(d) True

Ref: 10 CFR 50.72

- 8.4 (1) Group 1 isolation on 3x normal MSL Rad level
(2) Group II isolation on Drywell High Rod level
(3) Reactor water level decreased below or is below the TAF as a result of an operational transient or accident condition.
(4) Reactor water level cannot be determined or was indeterminate at some time during an event.
(5) Failure of the RPS to initiate or complete a scram once a scram signal has been initiated or once a LSSS has been exceeded.
(6) Other conditions as deemed appropriate by the Rad/Chem Director or Station Director.

Ref: EPIP 300-Ti

- 8.5 (a) A pattern which results in the core being on a thermal hydraulic limit (operating on a limiting value for APLHGR, LHGR or MCPR).
(b) Place inoperable RBM channel in tripped condition within one hour.

Ref: DOA 700-3; T.S. 3.2.C

- 8.6 (1) Outage of ECCS and primary components. Ops Eng.
(2) Outage of buses, transformer, DG's and bus til breakers (Until support Ops Eng.)
(3) Reliability related Equipment (Ops Eng)
(4) Outages of Fire Protection systems or equipment (Station Fire Marshal)

Ref: Dresden DAP 3-5, pg. 1-2

- 8.7. (1) Steady state thermal limit less than 50%
(2) MPCR limit increased by 0.03
(3) MPCR LCO is increased by 0.03
(4) MAPLHGR limit is reduced to 70% of current value
(5) APRM Scram and Rod Block setpoints and RBM setpoints reduced by 3.5%.
(6) Suction valve in idle loop closed
(7) APRM flux noise is less than 5% peak to peak over a half hour average
(8) Core plate delta p noise is less than 1psi peak to peak

Ref: T. S. Amend. 75, pg. 6

- 8.8. (a) At least five persons that do not include shift crew necessary for safe shutdown of plant and any personnel required for essential functions during the fire emergency.
- 8.9 (1) Stop any power changes in progress
(2) Compare readings. Main Stream Line radiation versus off gas, and flux tilt monitors and recorders.
(3) If main steam or off-gas bi rad alarms annunciate, adjust power down to keep activity below trip set point. (Reduce recirculation flow and/or insert rods)
(4) If off-gas Hi-Hi rad monitor annunciates, rapidly reduce power below the monitors trip point and reset off-gas monitor.
(5) If main steam line Hi-Hi rad alarms annunciate follow scram procedure and verify the automatic actions procedures.

(Note 4: Reset the monitors as soon as activity is below the set points. Off gas line will isolate if monitors are not reset within 15 minutes.