

LICENSEE:

Sequoyah Fuels Corporation

November 8, 1996

INSTALLATIONS:

Sequoyah Facility  
I-40 and Highway 10  
Gore, OK 74435

SUBJECT:

CATEGORICAL EXCLUSION FOR AMENDMENT UNDER THE PROVISION  
OF 10 CFR 51.22(c)(11) REQUEST DATED JULY 19, 1994, AS  
AMENDED

By letter dated July 19, 1994, Sequoyah Fuels Corporation (SFC) requested an amendment to License SUB-1010 to authorize changes to the radiation protection and environmental monitoring programs. The changes reflect the changes to U.S. Nuclear Regulatory Commission regulations (10 CFR Part 20) and the change from an operational facility to one constrained to limited decommissioning activities and site access control. The changes will not: (i) result in a change in the types nor amounts of any effluent that may be released off site; (ii) result in an increase in individual or cumulative occupational exposure; (iii) result in any construction impact; and (iv) result in any potential for or consequences from radiological accidents. Therefore, the staff concludes that these changes will not adversely affect the public health and safety nor the environment. Accordingly, pursuant to 10 CFR 51.22(c)(11), neither an Environmental Impact Statement nor an Environmental Assessment is warranted for the proposed action.

FOR THE NUCLEAR REGULATORY COMMISSION

[Original signed by]

Michael F. Weber, Chief  
Low-Level Waste and Decommissioning  
Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 040-08027

License No.: SUB-1010

\*SEE PREVIOUS CONCURRENCE

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UNITED STATES  
NUCLEAR REGULATORY COMMISSION

WASHINGTON, D. C. 20555-0001

November 8, 1996

LICENSEE: Sequoyah Fuels Corporation

INSTALLATIONS: Sequoyah Facility  
I-40 and Highway 10  
Gore, OK 74435

SUBJECT: CATEGORICAL EXCLUSION FOR AMENDMENT UNDER THE  
PROVISION OF 10 CFR 51.22(c)(11) REQUEST DATED  
JULY 19, 1994, AS AMENDED

By letter dated July 19, 1994, Sequoyah Fuels Corporation (SFC) requested an amendment to License SUB-1010 to authorize changes to the radiation protection and environmental monitoring programs. The changes reflect the changes to U.S. Nuclear Regulatory Commission regulations (10 CFR Part 20) and the change from an operational facility to one constrained to limited decommissioning activities and site access control. The changes will not: (i) result in a change in the types nor amounts of any effluent that may be released off site; (ii) result in an increase in individual or cumulative occupational exposure; (iii) result in any construction impact; and (iv) result in any potential for or consequences from radiological accidents. Therefore, the staff concludes that these changes will not adversely affect the public health and safety nor the environment. Accordingly, pursuant to 10 CFR 51.22(c)(11), neither an Environmental Impact Statement nor an Environmental Assessment is warranted for the proposed action.

FOR THE NUCLEAR REGULATORY COMMISSION

A handwritten signature in cursive script, reading "Michael F. Weber".

Michael F. Weber, Chief  
Low-Level Waste and Decommissioning  
Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 040-08027  
License No.: SUB-1010

SUB-1010  
040-08027  
Amendment No. 23

33. An exclusion zone of 60 feet will be established and maintained around the fuel storage tanks. No cylinders containing UF<sub>6</sub> may be stored within this exclusion zone.
34. A fire brigade will be present on-site at all times when cylinders containing UF<sub>6</sub> are being handled.
35. A fire watch will be present at the location of the activity when cylinders containing UF<sub>6</sub> are transported through the exclusion zone around the fuel storage tanks or when cylinders containing UF<sub>6</sub> are being loaded.
36. Cylinders containing UF<sub>6</sub> will be stored at a distance of at least 50 feet from any stored wooden pallets of significant amount of brush.
37. Fuel transport vehicles will be prohibited from entering the UF<sub>6</sub> cylinder storage areas.
38. Vehicular traffic will be prohibited in storage areas for cylinders containing UF<sub>6</sub> during periods when a fire brigade is not on-site.
39. Cylinder loading trailers will be at least 60 feet from any source of fire, and the tractor will be detached and moved at least 60 feet from the trailer and cylinders during loading operations.

FOR THE NUCLEAR REGULATORY COMMISSION  
[Original signed by]

Date: Nov. 8, 1996

By:

Michael F. Weber, Chief  
Low-Level Waste and Decommissioning Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards  
Washington, DC 20555

All w/encl

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LSS : YES ☐ NO ☒

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license amendment request in light of these limitations and concludes that the changes are acceptable for the current level of activity.

The staff has evaluated the performance of the licensee and found it satisfactory. As activities at the facility change, the staff will continue to review personnel and environmental monitoring requirements to ensure protection of the environment and to prevent adverse impacts on the health and safety of the public and workers. Monitoring requirements will be reviewed as part of the approval process for the site decommissioning plan.

If activities at the facility change--in particular, when there is increased work within the restricted areas--SFC must ensure that monitoring is sufficient to maintain potential worker and public exposure as low as reasonably achievable and within the dose limits in 10 CFR Part 20.

NRC offered an opportunity for a hearing on this amendment request in a Federal Register notice [59 FR 49720] dated September 21, 1994.

The staff concludes that this license amendment request will not adversely affect the protection of the environment nor have any significant impact on the health and safety of the employees and the general public.

[Original signed by]  
Michael F. Weber, Chief  
Low-Level Waste and Decommissioning  
Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

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J. Barnett  
T. Johnson  
R. Nelson

Open Allegations: Yes ☒ No (If yes, do not add monitoring files)

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November 8, 1996

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FOR THE NUCLEAR REGULATORY COMMISSION

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DATE	10/16/96		10/16/96		10/16/96		11/5/96		10/16/96		11/8/96	

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Mr. John H. Ellis  
President  
Sequoyah Fuels Corporation  
P. O. Box 610  
Gore, OK 74435

SUBJECT: APPROVAL OF LICENSE AMENDMENT 23 RELATED TO 10 CFR PART 20 REQUIREMENTS

Dear Mr. Ellis:

In accordance with your application dated July 19, 1994, as amended by submittals of February 2, 1996, April 2, 1996 and September 27, 1996, and pursuant to Part 40 of Title 10 of the U.S. Code of Federal Regulations, Materials License SUB-1010 is hereby amended to authorize changes in personnel and environmental monitoring. Accordingly, Condition 9 is revised to include the dates of July 19, 1994, February 2, 1996, April 2, 1996 and September 27, 1996. In addition, Conditions 13, 21, and 29 are hereby deleted because they do not apply to currently authorized activities.

All other conditions of your license shall remain the same.

Enclosed are copies of the revised Materials License SUB-1010, Safety Evaluation Report, and Categorical Exclusion.

Sincerely,

Michael F. Weber, Chief  
Low-Level Waste and Decommissioning  
Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 040-08027  
License No.: SUB-1010  
Enclosures: 1. Revised License No. SUB-1010  
2. Safety Evaluation Report  
3. Categorical Exclusion

\* SEE PREVIOUS CONCURRENCE

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NAME			R. F. Fother		MWeber			
DATE	1/96		11/5/96		11/7/96			

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Mr. John H. Ellis  
President  
Sequoyah Fuels Corporation  
P. O. Box 610  
Gore, OK 74435

SUBJECT: APPROVAL OF LICENSE AMENDMENT 23 RELATED TO 10 CFR PART 20 REQUIREMENTS

Dear Mr. Ellis:

In accordance with your application dated September 27, 1996, and pursuant to Part 40 of Title 10 of the U.S. Code of Federal Regulations, Materials License SUB-1010 is hereby amended to authorize changes in personnel and environmental monitoring. Accordingly, Condition 9 is revised to include the date of September 27, 1996. In addition, Conditions 13, 21, and 29 are hereby deleted because they do not apply to currently authorized activities. All other conditions of your license shall remain the same. Enclosed are copies of the revised Materials License SUB-1010, Safety Evaluation Report, and Categorical Exclusion.

Sincerely,

Michael F. Weber, Chief  
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Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 040-08027  
License No.: SUB-1010

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DATE	10/16/96		10/16/96		10/16/96		/ /96	
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DATE	/ /96		/ /96		/ /96			

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Mr. John H. Ellis  
President  
Sequoyah Fuels Corporation  
P. O. Box 610  
Gore, OK 74435

SUBJECT: APPROVAL OF LICENSE AMENDMENT 23 RELATED TO 10 CFR 20 REQUIREMENTS

Dear Mr. Ellis:

In accordance with your application dated September 27, 1996, and pursuant to Part 40 of Title 10 of the Code of Federal Regulations, Materials License SUB-1010 is hereby amended to authorize changes in personnel and environmental monitoring. Accordingly, Condition 9 is revised to include the date of September 27, 1996. In addition, Conditions 13, 21, and 29 are hereby deleted because they do not apply to currently authorized activities.

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Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 040-08027 License No.: SUB-1010  
Enclosures: 1. Revised License No. SUB-1010 2. Safety Evaluation Report  
3. Categorical Exclusion

Docket No.: 040-08027 License No.: SUB-1010

Enclosures: As stated

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OFC	LLDP:	LLDP:	NMSS:	LLDP:
NAME	JShepherd	JCopeland	EKraus	LBell
DATE	10/15/96	10/15/96	10/16/96	1/ /96
OFC	OGC	OGC:	LLDP:	
NAME		RFonner	MWeber	
DATE	1 /96	1 /96	1 /96	

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SUB-1010

040-08027

Amendment No. 23

33. An exclusion zone of 60 feet will be established and maintained around the fuel storage tanks. No cylinders containing UF<sub>6</sub> may be stored within this exclusion zone.
34. A fire brigade will be present on-site at all times when cylinders containing UF<sub>6</sub> are being handled.
35. A fire watch will be present at the location of the activity when cylinders containing UF<sub>6</sub> are transported through the exclusion zone around the fuel storage tanks or when cylinders containing UF<sub>6</sub> are being loaded.
36. Cylinders containing UF<sub>6</sub> will be stored at a distance of at least 50 feet from any stored wooden pallets of significant amount of brush.
37. Fuel transport vehicles will be prohibited from entering the UF<sub>6</sub> cylinder storage areas.
38. Vehicular traffic will be prohibited in storage areas for cylinders containing UF<sub>6</sub> during periods when a fire brigade is not on-site.
39. Cylinder loading trailers will be at least 60 feet from any source of fire, and the tractor will be detached and moved at least 60 feet from the trailer and cylinders during loading operations.

FOR THE NUCLEAR REGULATORY COMMISSION

[Original signed by]

Date: \_\_\_\_\_

By: \_\_\_\_\_

Michael F. Weber, Chief  
 Low-Level Waste and Decommissioning Projects Branch  
 Division of Waste Management  
 Office of Nuclear Material Safety  
 and Safeguards  
 Washington, DC 20555

All w/encl

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SUB-1010

040-08027

Amendment No. 23

- metric units 1st*
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37. Fuel transport vehicles will be prohibited from entering the  $UF_6$  cylinder storage areas.
38. Vehicular traffic will be prohibited in storage areas for cylinders containing  $UF_6$  during periods when a fire brigade is not on-site. *metric 1st*
39. Cylinder loading trailers will be at least 60 feet from any source of fire, and the tractor will be detached and moved at least 60 feet from the trailer and cylinders during loading operations. *metric 1st*

FOR THE NUCLEAR REGULATORY COMMISSION  
[Original signed by]

Date: \_\_\_\_\_

By: \_\_\_\_\_

Michael F. Weber, Chief  
Low-Level Waste and Decommissioning Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards  
Washington, DC 20555

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NAME	JShepherd	JCopeland	RFonner	LBell	MWeber				
DATE	15 OCT 96	10 15 96	1 / 96	1 / 96	1 / 96				

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IG : YES ☐ NO ☐

LSS : YES ☐ NO ☐

Category: Proprietary ☐ or CF Only ☐Delete file after distribution: Yes ☐ No ☐

*PMDA*  
*ELK*  
*10/16/96*

The staff has evaluated the performance of the licensee and found it satisfactory. As activities at the facility change, the staff will continue to review personnel and environmental monitoring requirements to ensure protection of the environment and to prevent adverse impacts on the health and safety of the public and workers. Monitoring requirements will be reviewed as part of the approval process for the site decommissioning plan.

If activities at the facility change -- in particular, when there is increased work within the restricted areas--SFC must ensure that monitoring is sufficient to maintain potential worker and public exposure as low as reasonably achievable.

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Michael F. Weber, Chief  
Low-Level Waste and Decommissioning  
Projects Branch  
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and Safeguards

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NAME	JShepherd	JCopeland	EKraus	LBell		Rfonner	MWeber
DATE	10/16/96	10/16/96	10/16/96	10/25/96	11	11/5/96	11

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Low-Level Waste and Decommissioning  
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Open Allegations: ☐ Yes ☐ No (If yes, delete ALL reading files)

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OFC	LLDP	LLDP	NMSS*	LLDP	OGC	OGC	LLDP
NAME	JShepherd	JCopeland	EKraus	LBell		RFonner	MWeber
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- 4 -

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Michael E. Weber, Chief  
 Low-Level Waste and Decommissioning  
 Projects Branch  
 Division of Waste Management  
 Office of Nuclear Material Safety  
 and Safeguards

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 LSS : YES ☐ NO ☐ Delete file after distribution: Yes ☐ No ☐

13) 2)



LICENSEE: Sequoyah Fuels Corporation

INSTALLATIONS: Sequoyah Facility  
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OF 10 CFR 51.22(c)(11) REQUEST DATED JULY 19, 1994, AS  
AMENDED

By letter dated July 19, 1994, Sequoyah Fuels Corporation (SFC) requested an amendment to License SUB-1010 to authorize changes to the radiation protection and environmental monitoring programs. The changes reflect the changes to U.S. Nuclear Regulatory Commission regulations (10 CFR Part 20) and the change from an operational facility to one constrained to limited decommissioning activities and site access control. The changes will not: (i) result in a change in the types nor amounts of any effluent that may be released off site; (ii) result in an increase in individual or cumulative occupational exposure; (iii) result in any construction impact; and (iv) result in any potential for or consequences from radiological accidents. Therefore, the staff concludes that these changes will not adversely affect the public health and safety nor the environment. Accordingly, pursuant to 10 CFR 51.22(c)(11), neither an Environmental Impact Statement nor an Environmental Assessment is warranted for the proposed action.

FOR THE NUCLEAR REGULATORY COMMISSION

Michael F. Weber, Chief  
Low-Level Waste and Decommissioning  
Projects Branch  
Division of Waste Management  
Office of Nuclear Material Safety  
and Safeguards

Docket No.: 040-08027

License No.: SUB-1010

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INSTALLATIONS: Sequoyah Facility  
I-40 and Highway 10  
Gore, OK 74435

SUBJECT: CATEGORICAL EXCLUSION FOR AMENDMENT UNDER THE PROVISION  
OF 10 CFR 51.22(c)(11) REQUEST DATED JULY 19, 1994, AS  
AMENDED

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