



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

AUG 23 1985

Docket Nos.: STN 50-454, STN 50-455,
STN 50-456 and STN 50-457

Mr. Dennis L. Farrar
Director of Nuclear Licensing
Commonwealth Edison Company
Post Office Box 767
Chicago, Illinois 60690

Dear Mr. Farrar:

Subject: Use of ASME Code Cases N-403 and N-413 for Byron Station,
Units 1 and 2 and Braidwood Station, Units 1 and 2

The NRC has completed its review of the Commonwealth Edison request for authorization to use ASME Code Case N-403 which permits the reassembly of NF components and piping supports from NF supports supplied as complete assemblies or parts, and ASME Code Case N-413 for application to linear type supports for Byron Station, Units 1 and 2 and Braidwood Station, Units 1 and 2 as discussed in the applicant's letter dated June 18, 1985.

Code Case N-403, "Reassembly of Subsection NF Components and Piping Supports Section III, Division 1," is an acceptable Code Case which is approved as written with no additional requirements other than those specified in the Code Case. The Code Case is expected to be endorsed by the NRC in a future revision of Regulatory Guide 1.84, "Design and Fabrication Code Case Acceptability ASME Section III, Division 1."

Code Case N-413, "Minimum Size of Fillet Welds for Linear Type Supports, Section III, Division 1, Subsection NF," is an acceptable Code Case which is approved as written with no additional requirements other than those specified in the Code Case. The Code Case is expected to be endorsed by the NRC in a future revision of Regulatory Guide 1.84, "Design and Fabrication Code Case Acceptability ASME Section III, Division 1."

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Mr. Dennis L. Farrar

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Code Cases N-403 and N-413 may, therefore, be used at Byron Station, Units 1 and 2 and Braidwood Station, Units 1 and 2 within the limitations stated in the "Inquiry" and "Reply" section of each Code Case. Use of these Code Cases must be documented in a future FSAR amendment.

Sincerely,

ORIGINAL SIGNED BY:

B. J. Youngblood, Chief
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cc: See next page

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LB#1:DL *JS*
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Mr. Dennis L. Farrar
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Byron/Braidwood

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