



July 16, 1985

✓ Mr. Paul R. Guinn
Senior License Review
U.S. Nuclear Regulatory Commission Region II
Material Radiation Protection Section
101 Marietta Street, Suite 2900
Atlanta, Ga. 30323

Gentlemen:

Attached is additional information requested per
your mail control number 50595. Dated 18th June
1985.

Thank you,

James Cremeans *James M. Cremeans*
Superintendent of Maintenance and Engineering

Enc.

8508280386 850726
REG2 LIC30
47-16310-02 PDR

Phone: (304) 529-7171
Phone: (800) 624-3492

HUNTINGTON, WEST VIRGINIA 25726-2547

Official Copy

1 Lock-out Procedures:

It is not possible for an individual to be in contact with a radiation beam, due to the physical location of the source in the mold cover.

The source shutter may only be opened in the "Cast" position due to an electrical interlock.

During a maintenance period, the source is locked out (closed) with a pad-lock and key. Any time a source is out of the machine for any reason, the source shutter is locked out (closed) with a pad-lock and key.

James Cremeans, Superintendent of Maintenance is responsible for enforcing this procedure.

Any time a unit is sent out of our plant, it is packed and shipped under the direct supervision of Kay-Ray Corp.

2. Special Requirement for Fixed Gauges
NRC Notice Dated 13th June 1984
Information per items 1 thru 6 pp2

- Item 1 See Attached Sketch
- Item 2 Temp. Range 100 degrees
Non-corrosive atmosphere
Minimal vibration
- Item 3 No Cooling Required per mfg.
- Item 4 No Cooling Required per mfg.
- Item 5 Once per quarter
- Item 6 Would contact James Cremeans at telephone
(304) 529-7171 Ext. 235. He would then
contact Kay-Ray Corp., State Personnel,
and the nuclear Regulatory Commission.

3. Change in Company name:

This is both a change in name and a change in ownership.

Steel of West Virginia, Inc. is a separate legal entity incorporated in the State of West Virginia.

9 FACILITIES AND EQUIPMENT

