

ENCLOSURE 1

NOTICE OF VIOLATION

Siemens Power Corporation
Richland, Washington

Docket No.: 70-1257
License No.: SNM-1227

During an NRC inspection conducted on January 6-10, 1997, one violation of NRC requirements was identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," NUREG-1600, the violation is listed below:

Safety Condition S-1 of SNM License 1227, (in effect at the time), authorized the use of license materials in accordance with the statements, representations, and conditions contained in Part I of the licensee's application dated July 1987, and supplements and revisions thereto.

Section 2.5, "Operating Procedures, Standards and Guides," Part I of the license application stated, in part, that the licensee is committed to controlling activities in accordance with Standard Operating Procedures, Company Standards and Policy Guides.

Item 2, Section 2.2, of Procedure EMF-858, No. 1.13, "Engineering Change Notice (ECN)," Revision 16, dated October 24, 1995, states, in part, that field changes done under an open ECN must be documented and included in the ECN file prior to startup approval.

Contrary to the above, a field change was made under an open ECN (No. 5533L) and was not documented or included with the ECN package prior to startup approval on August 6, 1996. Specifically, the electrical supply to a controller for two newly installed air sampling vacuum pumps was changed to a different power source from that provided in the drawing with the ECN package. This field change resulted in the failure of the air sampling system to operate on emergency power as intended during a loss of normal site power on December 10, 1996.

This is a Severity Level IV violation (Supplement VI).

Pursuant to the provisions of 10 CFR 2.201, Siemens Power Corporation is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555 with a copy to the Regional Administrator, Region IV, 611 Ryan Plaza Drive, Suite 400, Arlington, Texas 76011, and the Walnut Creek Field Office, 1450 Maria Lane, Walnut Creek, California 94596, within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid further violations, and (4) the date when full compliance will be achieved. Your response may reference or include previous docketed correspondence, if the correspondence adequately addresses the required response. If an adequate reply is not received within the time specified in this Notice, an order or a

Demand for Information may be issued as to why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be taken. Where good cause is shown, consideration will be given to extending the response time.

Because your response will be placed in the NRC Public Document Room (PDR), to the extent possible, it should not include any personal privacy, proprietary, or safeguards information so that it can be placed in the PDR without redaction. If personal privacy or proprietary information is necessary to provide an acceptable response, then please provide a bracketed copy of your response that identifies the information that should be protected and a redacted copy of your response that deletes such information. If you request withholding of such material, you must specifically identify the portions of your response that you seek to have withheld and provide in detail the bases for your claim of withholding (e.g., explain why the disclosure of information will create an unwarranted invasion of personal privacy or provide the information required by 10 CFR 2.790(b) to support a request for withholding confidential commercial or financial information). If safeguards information is necessary to provide an acceptable response, please provide the level of protection described in 10 CFR 73.21.

Dated at Arlington, Texas
this 30th day of *January* 1997