

Amendment No. 28

MATERIALS LICENSE

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 40 and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

<p>Licensee</p> <p>1. The Vollrath Company Foundry Division</p> <p>2. 1236 North 18th Street Sheboygan, WI 53082</p>		<p>In accordance with application dated April 24, 1984</p> <p>3. License number 48-05395-01 is amended in its entirety to read as follows:</p>	
		<p>4. Expiration date</p>	<p>August 31, 1990</p>
		<p>5. Docket or Reference No.</p>	<p>030-06736</p>
<p>6. Byproduct, source, and/or special nuclear material</p> <p>A. Cobalt-60</p> <p>B. Iridium-192</p>	<p>7. Chemical and/or physical form</p> <p>A. Sealed source(s) (Automation Industries Model 41708 or Gamma Industries Model B-3-G)</p> <p>B. Sealed source(s) (Automation Industries Model 41708 or Gamma Industries Model B-3-G)</p>	<p>8. Maximum amount that licensee may possess at any one time under this license</p> <p>A. No single source to exceed 20 curies</p> <p>B. No single source to exceed 40 curies</p>	
<p>9. Authorized Use</p> <p>A. For use in Automation Industries Model 62C exposure devices for industrial radiography and in Automation Industries Model I-563 or Gamma Industries Model C-8 source changers for storage and replacement of sources.</p> <p>B. For use in Automation Industries Model 62C exposure devices for industrial radiography and in Automation Industries Model I-349 or Gamma Industries Model C-10 source changers for storage and replacement of sources.</p>			

CONDITIONS

10. Licensed material shall be used only at 1236 North 18th Street, Sheboygan, Wisconsin.
11. The licensee shall comply with the provisions of Title 10, Chapter 1, Code of Federal Regulations, Part 19, "Notices, Instructions and Reports to Workers; Inspections," Part 20, "Standards for Protection Against Radiation," and Part 34, "Licenses for Radiography and Radiation Safety Requirements for Radiographic Operations."

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12. The individuals listed below are the only persons authorized by this license to act as radiographers or radiographers' assistants as defined in Section 34.2, 10 CFR 34:

Radiographers

Gordon P. Neuman
John J. Andrews
Don Lawrence
Glen A. Kurtz

Radiographers' Assistants

Nate Nanninga

13. A. Pursuant to Section 34.25, 10 CFR 34, the licensee is authorized to perform tests for leakage or contamination of the sealed sources authorized by this license in accordance with procedures contained in application (with attached manual) dated April 24, 1984.
- B. Notwithstanding the periodic leak test required by Section 34.25(b), 10 CFR 34, such requirement does not apply to radiography sources that are stored and not being used. The sources excepted from this test shall be tested for leakage prior to any use or transfer to another person unless they have been leak tested within six months prior to the date of use or transfer.
- C. Sealed sources authorized for a use other than radiography shall be tested as radiography sources in accordance with Section 34.25 of 10 CFR 34.
14. The licensee is authorized to receive, possess, and use sealed sources of Iridium 192 or Cobalt 60 where the radioactivity exceeds the maximum amount of radioactivity specified in Item 8 of this license provided:
- A. Such possession does not exceed the quantity per source specified in Item 8 by more than 20% for Iridium 192 or 10% for Cobalt 60;
- B. Records of the licensee show that no more than the maximum amount of radioactivity per source specified in Item 8 of the license was ordered from the supplier or transferor of the byproduct material; and
- C. The levels of radiation for radiographic exposure devices and storage containers do not exceed those specified in Section 34.21, 10 CFR 34.
15. Sealed sources containing licensed material shall not be opened.
16. Pursuant to Title 10, Chapter 1, Code of Federal Regulations, Part 40, "Domestic Licensing of Source Material," the licensee is authorized to possess, use, transfer, and import up to 999 kilograms of uranium contained as shielding material in the radiography exposure devices and source changers authorized by this license.

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17. Except as specifically provided otherwise by this license, the licensee shall possess and use licensed material described in Items 6, 7, and 8 of this license in accordance with statements, representations, and procedures contained in letters with attached applications dated April 17, 1984 (with attached manual) and August 31, 1984; and letter dated July 23, 1985 (with attachments). The Nuclear Regulatory Commission's regulations shall govern the licensee's statements in applications or letters, unless the statements are more restrictive than the regulations.



For the U.S. Nuclear Regulatory Commission

Original Signed

By Bruce S. Mallett

Materials Licensing Section, Region III

Date July 31, 1985

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