

## MATERIALS LICENSE

Amendment No. 02

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 40 and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

Licensee	
1. Land O'Lakes, Inc.	In accordance with application dated June 17, 1985
2. 4001 Lexington Avenue North Arden Hills, MN 55126	3. License number 22-18777-01 is amended in its entirety to read as follows:
	4. Expiration date August 31, 1990
	5. Docket or Reference No. 030-14160
6. Byproduct, source, and/or special nuclear material	7. Chemical and/or physical form
A. Nickel-63	A. Foil sources (Hewlett-Packard Detector Cell No. 18713A)
	8. Maximum amount that licensee may possess at any one time under this license
	A. No single cell to exceed 15 millicuries
9. Authorized Use	
A. To be used in gas chromatographs for sample analysis.	

CONDITIONS

10. Licensed material shall be used only at 4001 Lexington Avenue North, Arden Hills, Minnesota.
11. The licensee shall comply with the provisions of Title 10, Chapter 1, Code of Federal Regulations, Part 19, "Notices, Instructions and Reports to Workers; Inspections" and Part 20, "Standards for Protection Against Radiation."
12. Licensed material shall be used by, or under the supervision of, Dennis Gulden, Janet Postier, Harilyn Kernick or Julie Thome.
13. In lieu of using the conventional radiation caution colors (magenta or purple on yellow background) as provided in Section 20.203(a)(1), Title 10, Code of Federal Regulations, Part 20, the licensee is hereby authorized to label detector cells and cell baths, containing licensed material and used in gas chromatography devices, with conspicuously etched or stamped radiation caution symbols without a color requirement.
14. Detector cells containing licensed material shall not be opened or the foil sources removed from the detector cell by the licensee.

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SUPPLEMENTARY SHEET

License number

22-18777-01

Docket or Reference number

030-14160

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15. Maintenance, repair, cleaning, replacement and disposal of foils contained in detector cells shall be performed only by the device manufacturer or other persons specifically authorized by the Commission or an Agreement State to perform such services.
16. The licensee shall conduct a physical inventory every six (6) months to account for all detector cells received and possessed under the license. The records of the inventories shall be maintained for two (2) years from the date of the inventory for inspection by the Commission, and shall include the quantities and kinds of byproduct material, manufacturer's name and model numbers, location of detector cells and the date of the inventory.
17. A. Each chromatograph detector containing Nickel 63 shall be tested for leakage and/or contamination at intervals not to exceed six months. In the absence of a certificate from a transferor indicating that a test has been made within six months prior to the transfer, a detector received from another person shall not be put into use until tested.
- B. The test shall be capable of detecting the presence of 0.005 microcurie of radioactive material on the test sample. The test sample shall be taken from the surfaces of the device in which the foil is mounted or stored on which one might expect contamination to accumulate. Records of leak test results shall be kept in units of microcuries and maintained for inspection by the Commission.
- C. If the test reveals the presence of 0.005 microcurie or more of removable contamination, the licensee shall immediately withdraw the foil from use and shall cause it to be decontaminated and repaired or to be disposed of in accordance with Commission regulations. A report shall be filed within 5 days of the test with the U. S. Nuclear Regulatory Commission, Region III, 799 Roosevelt Road, Glen Ellyn, Illinois 60137, describing the equipment involved, the test results, and the corrective action taken.
- D. The licensee is authorized to collect leak test samples in accordance with the procedures described in the licensee's application dated June 17, 1985 for analysis by Hewlett-Packard. Alternatively, leak test samples may be collected and/or analyzed by other persons specifically authorized by the Commission or an Agreement State to perform such services.
18. Except as specifically provided otherwise by this license, the licensee shall possess and use licensed material described in Items 6, 7, and 8 of this license in accordance with statements, representations, and procedures contained in application dated June 17, 1985. The Nuclear Regulatory Commission's regulations shall govern the licensee's statements in applications or letters, unless the statements are more restrictive than the regulations.

For the U.S. Nuclear Regulatory Commission

Original Signed

By Evelyn R. Matson

Materials Licensing Section, Region III

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Date July 25, 1985