

APPENDIX A  
NOTICE OF VIOLATION

Duquesne Light Company  
Beaver Valley Power Station, Unit No. 2

Docket No. 50-412  
License No. CPPR-105

As a result of the inspection conducted on June 24-28, 1985, and in accordance with the NRC Enforcement Policy (10 CFR 2, Appendix C), the following violation was identified:

10 CFR 50, Appendix B, Criterion V, requires that activities affecting quality shall be prescribed by documented instructions, procedures ..... and shall be accomplished in accordance with these instructions, procedures or drawings.

Specification 2 BVS-920 requires that minimum longitudinal clear access equal to  $4 T_n + 2"$  be provided for welds which require surface or volumetric inservice inspection.

Contrary to the above, during the period from June 24-28, 1985, pipe support 2 RCS-PSSP007X, reactor building elevation 787' 7 1/2", and pipe support 2 RCS-PSR-036, reactor building elevation 783' 6" were found to obstruct 6" diameter shop weld A, line 2 RCS-006-107-1, and 3" diameter weld 2 RCS-109-F500 respectively such that the required longitudinal minimum clear access was not provided for the welds.

This is a Severity Level V Violation (Supplement II).

Pursuant to the provisions of 10 CFR 2.201, Duquesne Light Company is hereby required to submit to this office within thirty days of the date of the letter which transmitted this Notice, a written statement or explanation in reply, including: (1) the corrective steps which have been taken and the results achieved; (2) corrective steps which will be taken to avoid further violations; and (3) the date when full compliance will be achieved. Where good cause is shown, consideration will be given to extending this response time.

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