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# UNITED STATES NUCLEAR REGULATORY COMMISSION

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306TH GENERAL MEETING

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1 UNITED STATES OF AMERICA  
2 NUCLEAR REGULATORY COMMISSION  
3 ADVISORY COMMITTEE ON REACTOR SAFEGUARDS  
4 306TH GENERAL MEETING

5 Nuclear Regulatory Commission  
6 Room 1046  
7 1717 H Street, N.W.  
8 Washington, D. C.

9 Thursday, October 10, 1985

10 The 306th General Meeting convened at 11:45 a.m.,  
11 Mr. David Ward, Chairman, presiding.

12 ACRS MEMBERS PRESENT:

13 MR. DAVID WARD :  
14 DR. ROBERT AXTMANN  
15 DR. MAX W. CARBON  
16 MR. JESSE EBERSOLE  
17 MR. HAROLD ETHERINGTON  
18 DR. WILLIAM KERR  
19 DR. HAROLD W. LEWIS  
20 DR. CARSON MARK  
21 MR. CARLYLE MICHELSON  
22 DR. DADE W. MOELLER  
23 DR. DAVID OKRENT  
24 MR. GLENN A. REED  
25 DR. FORREST J. REMICK  
DR. PAUL G. SHEWMON  
DR. CHESTER P. SIESS  
MR. CHARLES J. WYLIE



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UNITED STATES NUCLEAR REGULATORY COMMISSIONERS'  
ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

THURSDAY, OCTOBER 10, 1985

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## P R O C E E D I N G S

(11:45 a.m.)

MR. WARD: Gentlemen, our next topic is a discussion of the TVA organizational changes, and I think we'll have a presentation first from the representatives of the Tennessee Valley Authority. Then, following that, we will have a statement from staff.

I believe Mr. Jim Huffam is going to take the lead in the TVA presentation. Mr. Huffam...

MR. HUFHAM: Is it all right to stand here? Can you hear me?

Before I start, I'd like to introduce myself. I'm James W. Huffam, Manager of Licensing and Risk Protection for the Tennessee Valley Authority. With me is Dick Parker, who is our Assistant Director of Quality Assurance, and Kermit Witt, who is the Director on our Nuclear Safety Review Staff.

I want to thank you all for asking us here today to discuss the TVA organization. We have had a considerable amount of change in the organization over the last few months, and especially over the last few years. And I feel like when I get through, you will have a better understanding of where we are today.

I'm sure there are people in this room that question where the organization is and how it functions.

DAV/bc

1 And for that reason, we're glad to be here today to discuss  
2 it with you. In the time that you allowed us to speak  
3 before you, we felt like the way we should cover this topic  
4 is to very briefly go back and express to you where we were  
5 in 1984, around the timeframe of January of that year.

6 Then I would like to discuss with you in more  
7 detail where we were this July 9, 1985 and the changes we  
8 have made since July 9, 1985. I realize there's nothing  
9 more boring than merely sitting and looking through  
10 organizational charts. But I think, if you will let me walk  
11 you through them, you'll have that understanding at the  
12 end.

13 Before I start with the first chart, I really  
14 want to say one thing to the committee and to the staff  
15 that's here. Probably most of the members in this room are  
16 not aware of all that's gone on since July the 9th.  
17 Changing and organizational structure and changing  
18 philosophies in an organization as large as TVA is not an  
19 easy task to do. I know we'd like to move at a faster pace  
20 and I feel like some of the members of the NRC and staff  
21 would like us to move faster, but when we look back at what  
22 we've done since July 9th, we've come a long way.

23 We've defined the problems we have with our  
24 programs and we have reorganized the organizational  
25 relationships. I will discuss those in this presentation.

2 DAV/bc

1 TVA has reorganized several times over the past  
2 years, but this is the first time we have reorganized  
3 relationships. This is the first time we've done that in  
4 20-30 years.

5 And the third thing that we feel like we've done  
6 in the last three weeks is we have been able to recruit and  
7 hire experienced and talented managers from outside of TVA  
8 and we've been able to do this in the period of time where  
9 we thought we would not be successful, and we feel like  
10 we've been very successful at it. So, during the  
11 presentation, I will cover these in more depth.

12 Dick, do you want to put up slide one?

13 MR. MICHELSON: While you're doing that, could  
14 you give me a little idea of your past association with TVA?  
15 What part of TVA did you work in? And how many years have  
16 you worked there, and so forth? In other words, where's  
17 your perspective coming from?

18 MR. HUPHAM: Yes, sir.

19 (Slide.)

20 I've been manager of Nuclear Licensing for less  
21 than a year now. Before that, I came to TVA from the Region  
22 II NRC office in Atlanta; prior to becoming Licensing  
23 Manager for TVA, I was the manager of what is now the Risk  
24 Protection Branch. That is a very diversified branch within  
25 the TVA nuclear power organization. It covers everything

2 DAV/bc

1 from liability and property insurance to emergency planning,  
2 to some phases of health physics to nuclear security to fire  
3 protection. Industrial safety. It cuts across a broad  
4 spectrum of TVA nuclear activities.

5 Then, prior to coming to TVA in '79, I've already  
6 stated I was with the Region II in Atlanta, first, as an  
7 inspector, and then as a section chief in the Region II  
8 office.

9 MR. MICHELSON: How long did you work for Region  
10 II?

11 MR. HUFHAM: I was with the Region II office from  
12 1974 until 1979. Any more questions?

13 (No response.)

14 MR. HUFHAM: Part of curing any problem is  
15 identifying it. You have asked me to come here. You have  
16 asked TVA to come here today and talk about organizations  
17 and we definitely feel that that is one of our major  
18 problems that we have to face in order to turn the TVA  
19 nuclear program around.

20 I'd like to start even before this slide. You  
21 can't see it, but it says "Effective prior to July 9th".  
22 Well, if you'll back up from that, let's say 10 years or so  
23 before July the 9th. Let's just say through the sixties and  
24 the seventies, TVA was really two massive organizations --  
25 one dedicated to an engineering and construction function,

1 DAV/bc

1 and the other dedicated to operations. That really was the  
2 way it operated and was structured. It really had no  
3 central focus that led all of these activities down the road  
4 to a common goal.

5 So, in 1984, January of 1984, we reassigned an  
6 organization to pull all power function under Hugh Parris.  
7 Many of you know now, as you've heard, Hugh Parris is our  
8 manager of Power and Engineering, but in January 1984, we  
9 established Hugh Parris as the manager of the Power and  
10 Engineering organization. I wouldn't dare go through all of  
11 these functions with you, but I'd like to just briefly go  
12 through.

13 Hugh had three executive assistants that covered  
14 from Nuclear to Fossil. He had the Office of Quality  
15 Assurance under him, and he had a staff under the Assistant  
16 Manager of Power Engineering. Basically, this was the  
17 comptroller of the financing part.

18 Then he had an Office of Engineering. I mean, an  
19 Office of Engineering Use, excuse me. This was the solar  
20 application, the distributor relations. Some of the test  
21 programs that we have. He had an Office of Power  
22 Operations, which was Fossil and Hydro, and all the support  
23 projects that go along with the nuclear and fossil. The  
24 transmission line planning, he had the complete Office of  
25 Engineering, which covered fossil and hydro and nuclear.



2 DAV/bc

1 He had the Office of Construction, that built all  
2 of our plants. Then, an Office of Nuclear Power, and then  
3 Project Management as he desired.

4 MR. MICHELSON: How long prior to July of '85 was  
5 this structure in effect?

6 MR. HUFHAM: This was placed in effect early  
7 1984.

8 MR. WARD: Jim, the Office of Nuclear Power, does  
9 that mean nuclear power operations?

10 MR. HUFHAM: That's right. This was the way we  
11 thought we could pull everything under one person. But,  
12 really, as we worked with it from January of '84 until  
13 January of '85, as we look back at it, there was really no  
14 one person in charge. And as I've gone through it, you can  
15 probably see that.

16 Hugh had approximately 26,000 people he was  
17 trying to manage under this organization. Like I've said,  
18 everything from energy use and solar applications to nuclear  
19 power operations. So the effort of pulling nuclear together  
20 really under one person was there but not as neatly as it  
21 should be, and as we have it today. There was really not a  
22 head of nuclear responsibilities wherein defined functions  
23 were not readily identifiable. And I'll say in front of the  
24 group today, accountability, if you tried to find someone to  
25 hold accountable, it was very difficult.

DAV/bc

1 And also under this organization, we still had no  
2 overall focus or corporate entity to lead this group down to  
3 a common goal. I'd like to summarize it by just saying Hugh  
4 had everything to do with fossil, hydro, nuclear, even  
5 engineering construction, and even to a degree, some of the  
6 appropriated funding projects.

7 MR. MICHELSON: I'm having a little difficulty  
8 tracking your rationale here though. This was an  
9 organizational structure for about a year and a half?

10 MR. HUFHAM: That's right.

11 MR. MICHELSON: The problems that TVA has, if  
12 they have problems, didn't generate in that year and a half,  
13 during which this structure was in place; it must have  
14 generated earlier. So what does this structure have to do  
15 with basically the problems that TVA has?

16 You know, how did whatever you're going to show  
17 us next correct the problem that was created before this  
18 structure ever went in place?

19 MR. HUFHAM: You're right. The TVA problems have  
20 been long in coming and almost evolutionary. Factors that  
21 have long-term effects have been in effect a long time.  
22 This was our first effort to try to correct those problems.  
23 Maybe I could clear it up as we move to the next slide.  
24 This program did not do it.

25 MR. PARKER: Dick Parker of TVA.



DAV/bc

1 Prior to this organization, we had the Office of  
2 Engineering and Construction and the Office of Power. Each  
3 reported to the general manager. The problem was there was  
4 a communication problem between engineering, construction  
5 and power. This organization effort was to try to pull  
6 power and engineering construction together under one  
7 manager in TVA.

8 I think probably the problem that we had and the  
9 scope that was pulled under Mr. Parris here was still too  
10 big for one person to manage. We were trying to do fossil,  
11 hydro and nuclear energy use, conservation altogether.

12 I think this organization was the first attempt  
13 to pull engineering, construction and power together under  
14 one management.

15 (Slide.)

16 MR. EBERSOLE: May I ask a question, again, for  
17 clarification of some of the blocks that are rather  
18 ambiguous up there?

19 Office of Nuclear Power. I can interpret that in  
20 the context of conceptual design, design, construction,  
21 operation, the whole bit. Or I could just say it's  
22 operational. What is it?

23 MR. HUFHAM: It's the latter. It's just  
24 operations.

25 MR. EBERSOLE: I think it should be so described

DAV/bc

1 so it could be understandable on the block diagram. Then,  
2 when I come to Office of Engineering, that could be  
3 everything except Nuclear Engineering, or whatever.

4 MR. HUFHAM: No, sir. That is all of the  
5 engineering function, nuclear engineering function.  
6 Everything except for a nuclear engineering group in the  
7 Office of Nuclear Power Operations.

8 MR. EBERSOLE: You see, it's hard to interpret  
9 what I see here. What about the Office of Power Operations?

10 MR. HUFHAM: In that block is the Division of  
11 Fossil and Hydro, Transmission Planning. I don't have a  
12 complete breakdown, but in that block there's really nothing  
13 that has to do with nuclear other than transmission lines.

14 MR. EBERSOLE: Okay, it's nonnuclear. And Office  
15 of Construction, that's everything?

16 MR. HUFHAM: That would be construction of fossil  
17 and hydro as well as nuclear.

18 MR. EBERSOLE: Well, you see the block diagram by  
19 no means translates into some understandable configuration.

20 MR. HUFHAM: I'll be glad to submit that to you.  
21 That's quite a busy slide. Once it goes all the way down,  
22 I'll be glad to submit it for the record.

23 MR. EBERSOLE: It's just that unless you remember  
24 what you say, you won't know where you are. Thank you.

25 MR. HUFHAM: The comments I've made and Dick has

DAV/bc

1 made, that really that organization did not do the effort we  
2 thought it would and start correcting our problems, because  
3 of that, effective this past July, we really separated  
4 everything out from everything that didn't have anything to  
5 do with nuclear. We separated it.

6 Hugh Parris still reported to the general  
7 manager. He still had his staffs. This is Personnel, part  
8 of our budget planning staffs. But then he had the Office  
9 of Engineering, the Office of Construction, the Division of  
10 Nuclear Services, the Division of Quality Assurance, Brown's  
11 Ferry, Sequoyah, Watts Bar, the Watts Bar Project Manager,  
12 and the Bellefonte Project Manager.

13 MR. MICHELSON: Hold this a moment. You said you  
14 separated out everything that didn't have to do with  
15 nuclear. Doesn't the Office of Nuclear Engineering still  
16 have both nuclear and nonnuclear? Doesn't the Office of  
17 Construction still have both?

18 MR. HUFHAM: I made a comment on that. Both of  
19 those functions, the Office of Engineering and the Office of  
20 Construction, most of their activities are about 85 percent  
21 nuclear. We left the whole office under Hugh Parris, but  
22 the 15 percent of engineering and construction support for  
23 other than nuclear is handled through an Assistant Director  
24 in this office under a service contract.

25 MR. MICHELSON: The service contract means it's

1 DAV/bc 1 an outsider?

2 MR. HUFHAM: The service contract would be our  
3 fossil and hydro office can either contract with the Office  
4 of Engineering for that function, or they can go to the  
5 outside now under this arrangement.

6 MR. MICHELSON: Service contract normally meant  
7 to me "outsider". And this is still inside?

8 MR. HUFHAM: Yes, sir.

9 MR. WARD: So the span of control for Mr. Parris  
10 has gone from eight to 10 here, which is not an  
11 improvement.

12 MR. HUFHAM: We'll move on quickly through the  
13 slides. His span of control will reduce. What this did do  
14 though was reduce 26,000 people reporting to Mr. Parris to  
15 somewhere in the neighborhood of something like 14,000. So  
16 he has reduced his overall responsibilities at this point.

17 MR. EBERSOLE: Are you just showing us an  
18 evolutionary process here?

19 MR. HUFHAM: Yes, sir, and I'm going to get to  
20 the one we have today.

21 (Slide.)

22 Some of you have had questions asked, what really  
23 became -- this may help somewhat. We really split the two.  
24 Mr. Parris did handle the slide that we just saw, and then  
25 Mr. Bob Steffy handles really everything having to do with

DAV/bc

1 nonnuclear operations except that small group that's in the  
2 Engineering and Construction block.

3 MR. EBERSOLE: Mr. Willis' attributes in nuclear  
4 engineering with its various complexities, and so forth,  
5 what is his background?

6 MR. HUPHAM: I'm not sure I know. Do you,  
7 Kermit?

8 MR. WITT: Mr. Willis came up through TVA in the  
9 area of construction.

10 MR. EBERSOLE: So he's a construction engineer  
11 basically?

12 MR. WITT: Yes, sir.

13 MR. EBERSOLE: Thank you.

14 (Slide.)

15 MR. HUPHAM: I'd like to briefly just go over the  
16 site organizations have not really changed since 1984 up  
17 until the present. We have a site director that we put --  
18 I'm using Sequoyah just as an example. We have a site  
19 director who is supported by the plant manager, the design  
20 services manager, the modifications manager, the site  
21 services manager. I'll be glad to explain any of the  
22 functions in these blocks, but basically that has been in  
23 place since '84 and it has not changed.

24 MR. REED: You have a training facility at  
25 Sequoyah. Where does that fall in those blocks?

DAV/bc

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MR. HUPHAM: That function is still under the  
Division of Nuclear Services.

(Slide.)

MR. REED: Since it functions for other plants,  
you're saying it's not under Sequoyah's organization?

MR. HUPHAM: No, sir.

1 DAVbur

1 (Slide.)

2 MR. HUFHAM: It will show up in our present  
3 slide. We have a Division of Nuclear Services that is right  
4 here. That is support services for all the plants, and the  
5 training branch is located in that division.

6 MR. MICHELSON: If you are leaving the Sequoyah  
7 site, let me ask a question before you leave.

8 It was my impression that you have decentralized  
9 to some extent engineering services. Where does that show?  
10 Is that the design services manager who has the engineering  
11 crew?

12 MR. HUFHAM: Yes, sir. We have onsite -- the  
13 contingency of design services within the site is under this  
14 design services manager.

15 Really, this manager, like I have shown, reports  
16 to the site director. He is responsible for all design  
17 projects on that site.

18 MR. MICHELSON: How large a crew are we speaking  
19 of?

20 MR. HUFHAM: At Browns Ferry? Dick, do you know?  
21 At Sequoyah specifically?

22 MR. PARKER: 150.

23 MR. MICHELSON: And those came from Knoxville?

24 MR. HUFHAM: Most of them.

25 MR. WARD: Jim, I think I missed something.



DAVbur

1 Where does this fit in with the previous chart? To whom  
2 does the Sequoyah site director report? Are you going to  
3 show us that?

4 MR. HUFHAM: I think what we need to do is move  
5 right on to the organization that we have implemented just  
6 very recently.

7 MR. WARD: All right.

8 (Slide.)

9 MR. HUFHAM: If you will follow along in your  
10 handouts, I have just been over a July 9th organization,  
11 July the 9th. This is where we put Parris in charge. We  
12 put all the resources we thought he needed to have under  
13 him, and we established these four long-term objectives, or  
14 these four objectives.

15 It was to consolidate our nuclear resources under  
16 a tightly focused umbrella, acquire, retain, and train  
17 management talent to effectively manage our nuclear  
18 activities, establish priorities so that we limit our  
19 activities to those that we have the capability to execute  
20 in an excellent manner, and develop a team of experienced  
21 and qualified key personnel to provide leadership and  
22 direction to our nuclear program.

23 In order to clarify where we are in this  
24 presentation, I want to go down each of these because it has  
25 led us to a further refinement of the organization that was



DAVbur

1 put into plac July the 9th.

2 We have taken these objectives. We have worked  
3 with them, with the July 9th organizational structure, but  
4 we have further refined our organization and I have two  
5 remaining slides in your package that I really would like to  
6 concentrate on for this ACRS presentation.

7 With the organization as of July the 9th, we felt  
8 that we had consolidated tightly most everything that had to  
9 do with our nuclear resources under one program.

10 I would like to go back and put a word up here,  
11 "evaluate," in front of "acquire" because we have evaluated  
12 all of our management positions and are evaluating all of  
13 our management positions in the TVA nuclear program, and  
14 with the July 9th organization and through this evaluation  
15 program, this was the step that we took to eliminate three  
16 managers at Browns Ferry.

17 Most of you know we took out the plant manager,  
18 we took out the assistant manager for maintenance, and our  
19 operations supervisor. But it was with a word in front of  
20 this, called "evaluate," where we are evaluating all  
21 managers in our program and making sure their management  
22 capability fits the position they hold.

23 Now, I would like to go to "acquire."

24 MR. REED: That word "evaluate," when you said it  
25 the first time, you said "evaluate the positions." Now,

1 DAVbur 1 you are saying you are evaluating the people.

2 Which was it?

3 MR. HUFHAM: It is a combination of both. It is  
4 an evaluation of that person, his attitude, his management  
5 capabilities, and also --

6 MR. REED: So you start to apply a selection  
7 process to these people; is that what you are saying?

8 MR. HUFHAM: Absolutely.

9 MR. REED: An evaluation and selection process.

10 Could you tell me just a little bit, what kind of  
11 process did you use? Was it subjective, an interview,  
12 testing, or what?

13 MR. HUFHAM: We have a formal program we have  
14 developed, and are developing in more detail since then, for  
15 these initial evaluation period positions when we started  
16 this on July the 9th. It is really an evaluation of a past  
17 management performance history.

18 MR. MICHELSON: Did you have some kind of outside  
19 assistance in performing this evaluation, or did you do it  
20 totally internally?

21 MR. HUFHAM: No, sir, it was done internally.

22 MR. MICHELSON: Of course, then I have to ask, I  
23 guess, what is different now? These same people were  
24 evaluating performance five years ago. What is new?

25 It says they now know how to do it differently.

DAVbur

MR. HUFHAM: Could I delay that question?

MR. MICHELSON: You may not even want to answer it.

MR. HUFHAM: No, I do want to answer it under training.

I move to the second word because this chart will lead us to the organization we are using now.

We have been evaluating managers, acquiring management. I am not going to use this date again, but after July the 9th or since July the 9th, which has just been a couple of weeks, eight or 10 weeks, we have acquired a nuclear manager of operations, and I have it on your back slide.

We have acquired a nuclear manager of operations from Kansas City Gas & Electric. We have acquired an assistant to him, an assistant project man for him who comes to us from Region 4, a division director in Region 4 of NRC.

We are actively recruiting a site director for Browns Ferry. I will comment on that when I get to the next slide.

We are actively recruiting a manager for our office. We are combining our Office of Engineering and Office of Construction into one major office, and we are actively -- I will use that again -- we are actively

DAVbur 1 recruiting a manager for that, someone from outside of TVA,  
2 experienced, a needed position.

3 We are also looking at INPO, at other utilities,  
4 and are very pleased at the progress we are being able to  
5 make on acquiring outside managers.

6 In-house, to retrain and train managers, we have  
7 taken -- to answer your question more directly -- we have  
8 taken our Office of Personnel Director -- she is Ms. Marilyn  
9 Taylor. She has been with the Tennessee Valley Authority  
10 since, I think, five years or so. She is a proven manager,  
11 especially of personnel relations. She has voluntarily  
12 stepped down from the Office of Personnel and is now  
13 assisting Mr. Parris in training managers.

14 This is our program she is developing on  
15 management training versus the positions they hold. I can't  
16 go into the details of her program. We will be presenting  
17 this in late October in writing to the NRC.

18 But the main thing she is doing is evaluating  
19 managers' relationships with their employees. Of course,  
20 this is a needed area, since our employee concern program --

21 MR. REED: You realize, of course, there are such  
22 things as formalized tests to evaluate management  
23 potential.

24 Are you perhaps using these?

25 Another thing you are talking about is

1 DAVbur 1 recruitment, and I wonder if in your recruitment you are  
2 using selection testing, validated selection testing, that  
3 leads you to recruit real desirable people.

4           Going back in history, at one time I heard a  
5 manager level person at TVA saying that all that he needed  
6 was warm bodies coming through the front door and he could  
7 train those people to be real professionals.

8           Sometime after that, I heard one of --  
9 Mr. Freemans -- he put this in the newspaper. He was  
10 interviewed, and he said that he was going to implement an  
11 IQ testing activity with respect to recruiting people in the  
12 staffing of TVA's nuclear activities.

13           Where do you stand in this with respect to real  
14 evaluation of your new recruits and your managers that you  
15 are changing around?

16           MR. WARD: Jim, if you could give him a fairly  
17 quick answer to that. I think we had better let Mr. Hufham  
18 try to answer that quickly, but then we had better let  
19 Mr. Hufham step through his program.

20           MR. HUFHAM: I really cannot answer you on IQ.  
21 Kermit, can you?

22           MR. WITT: No.

23           MR. HUFHAM: I really can't.

24           Before the staff meeting today, I was prepared to  
25 go into how we established the priorities and activities

1 DAVbur

1 that we carry forth in that. I would like to defer that and  
2 go on to the Item No. 4 because that is what really leads us  
3 to our present organization.

4 One comment on this. We received a 5054(f)  
5 letter from the staff on September the 15th. I think the  
6 new way that TVA will be doing business, setting priorities,  
7 and establishing standards of excellence will be reflected  
8 in the way our response is handled or our program for  
9 responding to that 5054(f) letter.

10 If I have one statement to make today on this  
11 item and the letter we received, it is that we certainly  
12 have treated it with seriousness and to get to the root  
13 cause. To help us answer that letter and help us solve our  
14 problems rests in No. 4.

15 That is to develop a team of experienced and  
16 qualified key personnel to provide leadership and direction  
17 to our nuclear program. That is something we have not had  
18 in any of these organization charts that I have shown you up  
19 until now.

20 We have had a bureaucracy of managers, but we  
21 have not had a cooperative team of managers that worked  
22 together toward a common goal.

23 To address the problems we do have, we can't  
24 address them piecemeal, band-aid fixes. We have to start  
25 here.



1 DAVbur

1 With that comment, I would like to go on to the  
2 next slide.

3 MR. MICHELSON: I just want a clarification on  
4 that comment. This kind of infers to me that you are  
5 talking about different people in these positions than were  
6 shown in the past.

7 Is that the idea, or is it just the same people  
8 shuffled around to different positions?

9 MR. HUFHAM: Some of them are old, some of them  
10 are new.

11 MR. MICHELSON: Can you give me a fractional  
12 idea?

13 MR. HUFHAM: The last slide will have the names  
14 in them.

15 DR. KERR: It sounds to me like they have got  
16 religion.

17 (Laughter.)

18 MR. HUFHAM: I wish I had a magic marker. I  
19 would go up here and mark --

20 MR. WARD: I am sure we can get you one. Does  
21 staff have a magic marker?

22 I am sorry, we can't even do that.

23 MR. HUFHAM: Effective now, you can now switch  
24 from July 9th to October the 10th, whatever it be. It is  
25 effective as of Monday of this week.

DAVbur

1 Hugh Parris has a team. It is himself, it is the  
2 manager of quality assurance, it is the manager of  
3 licensing. We still have our personnel money comptrollers,  
4 the manager of the Office of Engineering/Office of  
5 Construction, manager of nuclear operations, project  
6 manager, Watts Bar and Bellefonte.

7 But contrary to the other slide, this is the line  
8 organization where all the sites report to Chuck Mason, our  
9 new manager of nuclear operations. We have made even a  
10 further refinement to that this week to make it more of a  
11 team than we have right here.

12 This will be the final one that I will go through  
13 the names with.

14 (Slide.)

15 Hugh Parris will have approximately four, five,  
16 six people reporting to him directly. The quality assurance  
17 manager used to be in the Office of Nuclear Power, if you go  
18 way back. I have no way of making it clear to you. It has  
19 been part of that first block, the Operations block of  
20 Nuclear Power. It is now elevated and reports directly to  
21 Hugh Parris.

22 Licensing has been buried in the Division of  
23 Nuclear Services. The licensing section, even though it has  
24 been a joy to work with some of the people and handle some  
25 of the responsibilities, it has been buried with the



DAVbur

1 responsibilities other than licensing. It has been elevated  
2 to work with Mr. Parris on licensing issues, our relations  
3 with the NRC as well as relations with Congress.

4 We now have Chuck Mason, who, like I have said,  
5 heads up the four sites. Bill Cottle is filling the  
6 position that Mr. Mason will assume the first part of next  
7 week. After Mr. Mason arrives, Bill will probably return to  
8 Watts Bar as the site director, but only after this team is  
9 finalized and is functioning well.

10 Mr. Herb Abercrombie is still the site director  
11 at Sequoyah.

12 I will go through the slide. Then I will come  
13 back and answer your question on who is old and who is new.

14 There is no change at the Sequoyah site director  
15 position.

16 Mr. Coffey, Jim Coffey, is presently the site  
17 director at Browns Ferry. He will be leaving Browns Ferry  
18 October the 18th, next Friday. We have an offer out to the  
19 new site director. We are in the final stages of completing  
20 the offer package. We are in negotiation with him. We have  
21 very good reason to think he will accept. I am not in any  
22 position to go much further on that today. But we are  
23 working on it. Mr. Coffey will come out next Friday. Bill  
24 Cottle will act in that position until a new site director  
25 is announced. He will not be going to the site. He will

DAVbur

1 work from Chattanooga with Bob Lewis, who is the plant  
2 manager down there at the present time.

3 John Hutton is old -- I don't mean that as a  
4 negative -- he is an old TVA person, and he still heads up  
5 the manager of nuclear services.

6 And your earlier question on the training branch,  
7 it still sits within this organization. This is the  
8 position we have created that is certainly necessary to keep  
9 the team together, to keep it effective and marching toward  
10 a common goal. This is the guy who we are going to the  
11 outside for, also.

12 We have a vice president from the outside for  
13 nuclear operations.

14 We will recruit, and are -- and I want to say  
15 won't be satisfied until we have got the right person for a  
16 manager to head up both the Office of Engineering and the  
17 Office of Construction.

DAV/bc

MR. EBERSOLE: I wonder if you could straighten out a problem. Office of Engineering and Construction, I understood you had project ties to these functions under the site directors, and you sent a bunch of people to the sites for each project, leaving only a vestigial apparatus in Knoxville that you now put under this block, which you call Engineering and Construction.

Would you tell me by that to what extent you're projectized and to what extent the central control, if any, is exercised from Knoxville? You know, for common standards?

MR. HUFHAM: I'm going to let Dick -- he's worked with it closer than I have.

MR. PARKER: Basically, in the old Office of Engineering there's a Brown's Ferry project that dealt primarily with Brown's Ferry design, that dealt with Brown's Ferry design problems, and the Sequoyah Project, which dealt with Sequoyah design problems.

There are also some design projects that aren't dedicated to particular sites. In other words, civil and architectural, and some specialized functions that are dedicated to a particular site.

So there's a core engineering function that remains in the Office of Engineering that is not site specific.

DAV/bc

1 The site specific design functions have been  
2 moved to the site that directly support the site and is  
3 directly involved in the activities of the site.

4 MR. EBERSOLE: So you're really  
5 super-regionalized in that you projectized; the basic,  
6 critical, technical decisions are made by the site director  
7 at each project, not in Knoxville?

8 MR. PARKER: Yes, sir.

9 MR. EBERSOLE: The Knoxville office, I assume, is  
10 secondarily aware of these?

11 MR. PARKER: Yes, sir. In fact, to reinforce  
12 that basically, the site director has been designated as the  
13 owner-operator of that site. They actually establish a  
14 contract relationship with the Office of Engineering for  
15 those services.

16 MR. EBERSOLE: He's an owner-operator-designer  
17 and constructor, isn't he? The whole bit?

18 MR. PARKER: Yes, he's the whole bit. And,  
19 basically, the engineering function is a service function to  
20 him.

21 MR. EBERSOLE: You mean the one in Knoxville?

22 MR. PARKER: The engineering project on site is a  
23 service function to the site director.

24 MR. EBERSOLE: He goes to Knoxville to ask for  
25 things. Nothing comes to Knoxville unasked for by him?

DAV/bc

MR. PARKER: That's correct. Yes, sir.

MR. EBERSOLE: Okay.

DR. AXTMANN: Watt's Bar is there, but Bellefonte is missing. Did they go independent?

MR. WARD: On the previous slide, you had a box for project manager, Bellefonte and Watt's Bar. Where are these?

MR. HUFHAM: These have been combined. Jim Darling is project manager for Bellefonte. William Graham for Watt's Bar.

MR. PARKER: They have not decentralized the engineering function for the plants under construction. I don't know whether that's your question or not. In other words, they've got an engineering project on site at Sequoyah and Brown's Ferry and at Watt's Bar, but not at Bellefonte. And they're in the transition phase at Watt's Bar.

MR. EBERSOLE: I wonder if you could give us a brief reflection on what the operational background of Coffey, Abercrombie and Cottle are. Do you know whether they're construction, operation, design, whatever? What's their background, and so forth?

I gather this is an operationally-oriented structure.

MR. PARKER: Yes, sir, that's correct. Mr.

2 DAV/bc

1 Cottle was in the Nuclear Navy. He went to Farley plant,  
2 and when he left there, he worked there as operations  
3 supervisor. He left Farley, went to NRC, worked at NRC,  
4 Region II, was a resident inspector.

5 TVA hired him as, I believe, Operations Manager  
6 of Sequoyah, and he went to Plant Manager at Watt's Bar.

7 MR. EBERSOLE: So he comes from an inspection  
8 background, among other things?

9 MR. PARKER: He comes from Navy Nuclear. He went  
10 through startup at Farley. He went through startup at  
11 Sequoyah, so he's got an operational background.

12 MR. EBERSOLE: What about Abercrombie?

13 MR. PARKER: Mr. Abercrombie came up through the  
14 operator ranks. He was originally an operator and he's come  
15 up through the operations ranks. He was operations  
16 supervisor at Sequoyah and, at one time, assistant plant  
17 manager at Brown's Ferry; then plant manager at Brown's  
18 Ferry, assistant production manager in the whole office of  
19 Nuclear Power and an operational type.

20 Then he was Nuclear Services Division Director.  
21 Then he went to Sequoyah as the site director.

22 MR. EBERSOLE: And, finally, Cottle, to get a  
23 general flavor.

24 MR. PARKER: Cottle I just went over.

25 MR. WARD: Coffey, you mean.



2 DAV/bc

1 MR. PARKER: Coffey? Coffey, I believe, came to  
2 work for TVA right out of college and has worked...he  
3 started in fossil and power. He worked in Fossil Power  
4 plants. When TVA first got into nuclear, Mr. Coffey went to  
5 ETCR and a nucleus was formed of the TVA nuclear program.  
6 He was results supervisor at Brown's Ferry. Then has  
7 predominantly worked in the nuclear power central office, up  
8 until about two years ago; he served as acting plant manager  
9 of Brown's Ferry for something less than a year. He's been  
10 site director there for about a year and a half.

11 MR. EBERSOLE: These folks used to be called  
12 superintendants, I believe. What's the difference between a  
13 director and a superintendant?

14 MR. PARKER: The superintendant basically did the  
15 function of the plant manager on this site. His scope of  
16 responsibilities primarily related to operation of the  
17 plant. The design and construction activities, and so  
18 forth, were handled by the old Office of Engineering and  
19 Construction and the superintendant focused strictly on  
20 operations.

21 Engineering kind of came in and did what they  
22 thought was right.

23 MR. EBERSOLE: So you've handed the design and  
24 other things to the superintendant and raised his title  
25 level to director?

1 DAV/bc

1 MR. PARKER: Yes, sir. We put a man in charge of  
2 the site that is responsible for the engineering and  
3 operations, and then the plant manager, basically, does what  
4 we traditionally think of as the plant superintendant.

5 MR. EBERSOLE: Thank you.

6 MR. WARD: Let's see. Mr. Hufham, I gather that  
7 everything you've got shown up there is nuclear except under  
8 Mr. Cantrell and Bon, there's some nonnuclear activity. Is  
9 that right?

10 MR. HUFHAM: There's a small portion that is  
11 nonnuclear, that's right.

12 MR. WARD: But everything else is for your  
13 nuclear plants?

14 MR. HUFHAM: That's right.

15 DR. CARBON: What's Mr. Mason's background and  
16 qualifications?

17 MR. HUFHAM: He was with TVA. I don't know when  
18 he came to TVA. He was with the corporate office.

19 MR. PARKER: Mr. Mason is ex-Navy Nuclear. He  
20 came to TVA at Sequoyah, worked as the results supervisor,  
21 engineering supervisor at Sequoyah, came up through the  
22 ranks to plant manager. He left TVA something over a year  
23 ago and went out as vice president of Nuclear Operations  
24 with Kansas Gas and Electric. So he's Nuclear Navy and has  
25 spent time operating at TVA, operating nuclear plants,



DAV/bc

1 preoperational and final stages of construction. I can't  
2 recall whether he was at Sequoyah during the startup or  
3 not. He was plant manager at Watt's Bar for a while in the  
4 construction phase activities at Watt's Bar, and at  
5 Sequoyah.

6 MR. HUFHAM: I realize the time.

7 MR. WARD: How about just one more question?

8 MR. MICHELSEN: I think, if you went back and  
9 looked at organizational structures in TVA like in 198-83,  
10 you'll find you have now made the full circle on things like  
11 engineering and construction. It was just like you had  
12 shown here several years ago. And then you broke it down  
13 into one, and now you're back to the way it was.

14 I think almost the same is true over on the  
15 lefthand side of your chart, at the lower levels there. I  
16 don't think that's really a new arrangement. It's an  
17 arrangement that was broken up for a while and has been  
18 rearranged the same way.

19 So, okay, now I look for people. Most of these  
20 people are old-time TVA people. Not all, but most of them.  
21 Maybe one has left for a year and come back. But I'm  
22 looking for what's new. What's to say that the problems  
23 generated in the period of say 1980-83 or '84 and the people  
24 who were in responsible charge at that time, how's that  
25 changed? What's new?

1 DAV/bc

1 MR. HUFHAM: First, I'd like to comment on the  
2 structure itself. It does look very similar to the way we  
3 started before. We came full circle, but there was a space  
4 difference involved. If you have an operations group and  
5 the engineering and construction group were physically  
6 separated by 100 miles -- one was in Knoxville, one was in  
7 Chattanooga -- this group is a roundtable under the  
8 direction of Hugh Parris.

9 This is the central core. It is not as separated  
10 as it used to be.

11 MR. MICHELSEN: I thought, physically, it was all  
12 still in Knoxville and Chattanooga separately.

13 MR. HUFHAM: The offices will remain in  
14 Knoxville. The managers, the manager or possibly the  
15 managers, will move to Chattanooga. So you have got then  
16 this team sits around the table and identifies the  
17 problems--what's wrong, why is it wrong and how do we go  
18 about fixing it?

19 If you have that concept on every project at TVA,  
20 every problem at TVA, you certainly have the resources there  
21 to handle it. You don't have two groups going in a  
22 different direction.

23 MR. MICHELSON: I'm kind of a believer at the  
24 working level that that's where you need the coordination  
25 and the closeness. The working groups are still 100 miles

DAV/bc

1 apart.

2 MR. HUFHAM: Well...

3 MR. PARKER: If I could address that just a  
4 second. The big, dramatic difference is that if you went  
5 back to 1980, nuclear power was the Division of Nuclear  
6 Power. They reported to the manager of Power Operations,  
7 who reported to the manager of Power, who reported to the  
8 general manager, and then the Office of Engineering and  
9 Design and Construction reported to the general manager.  
10 And the line of communication between nuclear power and the  
11 engineering and construction was so long that you couldn't  
12 get any differences resolved during that time period.

13 If the Office of Engineering designed a \$100  
14 million post-accident sampling system for Brown's Ferry and  
15 Operations didn't want it, you had to go through four levels  
16 of management to find it. And that was a real problem in  
17 the communications between power and engineering.

18 Another thing is the division director of Nuclear  
19 Power, I described before, went through four levels of  
20 management, none of which had nuclear backgrounds, before to  
21 get up to the general manager of the board.

22 Now, Mr. Parris reports directly to the general  
23 manager. So I think it's put the proper perspective on  
24 nuclear power and proper management attention rather than  
25 burying it way down deep in the TVA organization. And it's

DAV/bc

1 shortened the communication lines so that engineering,  
2 construction and operation problems can be resolved in a  
3 realistic type way.

4 And there's somebody they report to that can  
5 resolve differences, where, before, if you went to the  
6 general manager --

7 DR. SHEWMON: Mr. Chairman, I assume we've proved  
8 this point sufficiently to go on to the next one.

9 MR. WARD: Let's let Mr. Hufham wrap up now. I  
10 want to go on to hear what the staff has to say.

11 (Slide.)

12 MR. HUFHAM: Let me basically summarize what I've  
13 presented here today. We feel with this organization, I've  
14 just shown you, we do have a single manager in charge of  
15 nuclear power. We have to build on the team or a  
16 structure. There's a structure established to provide this  
17 overall direction. We've consolidated all responsibilities  
18 of operations under this single manager, the manager of  
19 nuclear operations.

20 We've consolidated responsibilities for  
21 engineering and construction under a single manager. We  
22 have elevated quality assurance. We've elevated the manager  
23 of licensing. There's a corporate entity established to set  
24 policy and guide the total nuclear program toward a goal.

25 And, again, as I stated, we've established and

DAV/bc

1 filled the manager of nuclear operations. We have a special  
2 assistant to him. We're recruiting for the manager of  
3 Office of Engineering and Construction, site director at  
4 Brown's Ferry, and others.

5 I don't think I answered this gentleman's  
6 question about who was old and who was new.

7 MR. WARD: I think you've done it well enough.

8 MR. HUFHAM: The team is the most important thing  
9 we have to develop in order to turn this utility around.  
10 And I feel this team, as of today, it's implemented. We  
11 have it in place, and the team should begin to function to  
12 straighten out our problems. I'd have to say again, in  
13 addition to this team, most of you know that it's been in  
14 the papers that the board is looking at an independent  
15 nuclear advisor. I don't know exactly the status of that,  
16 but it would be a person that would report directly to the  
17 board, advise the board on policy, safety issues.

18 To my knowledge, the board is to act on the  
19 recommendation of the independent nuclear advisor sometimes  
20 within the next few weeks -- the next four weeks. I think  
21 the position of inspector general is in about the same  
22 timeframe.

23 And then, in addition to those two, we have  
24 Kermit Witt, who is the nuclear safety review staff, who  
25 reports to the board already.

DAV/bc

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Kermit, do you have any quick comments on the  
NSRS?

MR. WITT: No comments. I'll answer any  
questions.

DR. WARD: Thank you very much.

DR. REMICK: Dave, could I just ask one quick  
question?

DR. WARD: A couple of quick ones.

DR. REMICK: Before this reorganization, I  
believe you were planning to simulate it at your training  
center and putting them at the sites. Is that type of a  
decentralization still planned?

MR. HUPHAM: Yes, sir, it's still going on.  
Construction is underway at Brown's Ferry.

DR. WARD: Okay. I think he got the answer.  
That's fine.

Charlie?

MR. WYLIE: Let me see if I understand this. The  
Office of Engineering and Office of Construction, basically,  
they use contractors now and the sites are autonomous in  
contracting those services?

MR. HUPHAM: That's right.

MR. WYLIE: They can go outside or they can go  
within. And the sites then have complete control over  
operations, maintenance, engineering and construction? The

DAV/bc

1 quality of engineering and construction?

2 MR. HUFHAM: At the site, that's right.

3 MR. WYLIE: Each site independently?

4 MR. HUFHAM: That's right.

5 MR. WYLIE: I understand it. I had a little  
6 difficulty understanding how you're going to coordinate the  
7 requirements and standards and responsibilities.

8 MR. HUFHAM: There'll be a small group downtown  
9 that's still remaining that is basically responsible for  
10 defining requirements, consistency between sites and  
11 overview functions.

12 Under the old organization, we had implementation  
13 from downtown thoroughly mixed up with operations on site.  
14 So there will be a corporate overview that does remain  
15 downtown in the corporate office for that very purpose.



DAVbw

1 MR. WYLIE: Are they held accountable for  
2 problems that occur at the site?

3 MR. HUFHAM: If you think of accountability being  
4 that their responsibility is to know what's going on at the  
5 site, if they don't provide the right overview, they have  
6 the responsibility for the overview.

7 MR. WYLIE: Let's say, for example, the new  
8 regulations for the construction of a system, the systematic  
9 equipment and qualificatio~~sn~~, are they responsible for that,  
10 or is that a site responsibility?

11 MR. HUFHAM: That's a site responsibility.

12 MR. WARD: Okay. Unless there's a very urgent  
13 question, I'd like to move --

14 MR. REED: This is just a comment. It think what  
15 I detect is an improvement going to a nuclear team, a better  
16 coupled organizational structure, but in the final analysis,  
17 people to build those blocks, and the way in which they are  
18 selected and the abilities that they have in that selection  
19 will make or break the improvement.

20 So I didn't get much as a answer for the  
21 selection basis.

22 MR. EBERSOLE: One critical question. When the  
23 next serious thing happens like a fire, whose head rolls?

24 DR. KERR: Anyone who has his head in the oven.

25 MR. EBERSOLE: I would guess the site director.

DAVbw

1 MR. HUFHAM: It has to be the site director.

2 MR. WARD: I think that's a good answer.

3 Before I ask Mr. Thompson to address us, let me  
4 say a couple of words to the Committee.

5 I'm not sure that we have successfully designed  
6 these presentations today to do what we wanted to do. I  
7 think the Committee has a need to hear about what seems to  
8 be a serious problem, this licensee, which was formerly  
9 regarded as sort of a flagship of the nation's nuclear  
10 programs, has come on rather difficult times. It's not  
11 related to hardware design or source term analysis, but by  
12 their own self identification, and I presume what the Staff  
13 has to tell us is related to their internal ability to  
14 organize and manage the operations of a nuclear plant.

15 We wanted to hear about that, and I think the  
16 Committee will have to decide whether it wants to insert  
17 itself to some extent into the process of seeing whether the  
18 problems are appropriately resolved over the coming months.

19 I'd like you to keep that sort of task for the  
20 Committee in mind when you listen to Mr. Thompson's  
21 presentation.

22 So, Hugh, if you'd go ahead.

23 MR. THOMPSON: Thanks, Dave.

24 Can you hear me all right?

25 (Slide.)

DAVbw

1 As you heard it earlier, the Staff and the  
2 Commission has been concerned about the TVA management. It  
3 is an issue that they have no unique designs of operating  
4 plants. They're rather standard designs, and the  
5 construction aspects are similar, and we have noticed this  
6 decline in performance over the past five or six years or  
7 so, which has been identified to the Commission in SECY  
8 85-231. I think you all received copies of that.

9 I won't try to go back over that paper, but in  
10 essence, it identified some of the operational activities,  
11 some of the enforcement aspects, but it also highlighted the  
12 concerns that we had with the management structure, their  
13 aspects of accountability and their communication  
14 difficulties that we were seeing, both because of their  
15 locations at the different sites and, in fact, we saw some  
16 clear differences in performance between the various TVA  
17 sites, as they were.

18 In addition, we were getting employees coming to  
19 the Commission, coming to Harold Denton expressing concerns  
20 about the activities that were ongoing, particularly as they  
21 related to the licensing of the Watts Bar facility.

22 We also had individuals express concerns about  
23 harrassment and other activities that they were facing at  
24 some of the operating plants.

25 Based on that, we went forward and identified

DAVbw

1 these concerns to the Commission and made a recommendation  
2 to the Commission that this is one in which they needed to  
3 get more involved in, and identified this, I believe, as the  
4 first time that we had made such a recommendation along  
5 these lines.

6 At that time, Mr. Dirks identified his concerns  
7 in an effort to try to increase the overall NRC attention  
8 and had established a super SALP board, consisting of Harold  
9 Denton as the chairman, Jim Taylor, the Director of the  
10 Office of I&E, as one member, and the third member was  
11 Dr. Nelson Grace, the Region 2 regional administrator.

12 We went through our process with developing our  
13 SALP evaluation to identify our particular concerns. And we  
14 had a meeting with the SALP board on September 10, in which  
15 we, at that time, felt it was appropriate in a regulatory  
16 sense to issue a 5054 F letter identifying the major  
17 deficiencies we identified as part of the SALP process, as  
18 well as to identify some management concerns, which  
19 Mr. Hufham talked about earlier, that they were addressing  
20 in a very serious approach to respond to these concerns.

21 As everybody mentioned and noticed earlier, the  
22 key is going to the individuals. The key is going to be  
23 able establish an approach that has accountability, that has  
24 people communicating and working together to resolve  
25 problems and working together in an environment that will

DAVbw

1 address not only licensing concerns but the operational  
2 concerns that TVA has. TVA, in their presentation to the  
3 NRC on September 6, identified kind of three general areas,  
4 which I think have been addressed by Mr. Hufham, in what was  
5 kind of part of the root cause.

6 They had established -- I guess not established,  
7 but kind of an atmosphere had evolved there where TVA has  
8 let more people be the solution to the problem without  
9 having increased accountability.

10 They identified that there was a lack of interest  
11 in the individual people who are the mainstay of any  
12 organization, being able to listen to their ideas, listen to  
13 their concerns and take a clear and develop, I guess, a  
14 working relationship at the working level, at the first line  
15 supervisory letter that's needed to have an effective  
16 organization, and previously had an emphasis on the short  
17 term fixes, as opposed to looking at the longer term.

18 MR. REED: I know this is a real dirty comment,  
19 but is "more people" synonymous with "warm bodies?"

20 MR. THOMPSON: One of the things, I guess, in our  
21 evaluation is the fact that TVA does have a lot of  
22 resources. They do have a lot of "warm bodies." They do, I  
23 think, have some very capable individuals. It is that we  
24 saw that the loss of some key managers and the need for a  
25 fresh look at their organization and management structure

DAVbw

1 was important.

2 DR. SHEWMON: I wanted sooner or later to bring  
3 up the question -- one has heard that they did lose a  
4 variety, a goodly number of key people and that part of this  
5 had to do with the pay scale that they had.

6 Do you know if that is going to be a problem and  
7 no -- recruiting and holding people?

8 MR. THOMPSON: The way I look at it, it's  
9 two-phased. Obviously, having no salary cap would be a real  
10 tool in selecting and recruiting other people to come work  
11 with them. They're not the only people who face this.  
12 There are other public utilities out there who are facing  
13 salary caps with respect to management. As you can see,  
14 they are taking some steps, I think, to make relocation  
15 bonuses, to ease some of the financial difficulties of  
16 recruiting people.

17 Their ability to recruit Mr. Mason back, I guess,  
18 is indicating that they're having some success. But the  
19 ability to have a very high salary would be a very high  
20 incentive to bring in a lot of people, even with  
21 Davis-Besse. Admiral Williams says the one place he's  
22 hurting in making the chairman feel the issues is in his  
23 pocketbook. They brought in a lot of people, and they  
24 brought them in very fast.

25 I don't think TVA's been able to demonstrate that

DAVbw

1 success of bringing outside people in as fast Davis-Besse  
2 has. And getting a new management philosophy is not  
3 something that's done easily. We've seen other utilities  
4 try to make these changes. Some have been successful. Some  
5 have had starts, stumbles and some are still, along with  
6 TVA, we think, there are others that need to take some  
7 action.

8 So it's not an easy fix. You just don't go order  
9 a mock 1, mod 0, first-class manager from the shelf. If  
10 they did, I'm sure TVA would find the resources to buy  
11 that.

12 MR. EBERSOLE: May I ask a question? What's the  
13 function of the TVA Board? You know, they're political  
14 appointees. They come and go. I haven't heard they're  
15 doing anything in this context.

16 We start with, you know --

17 MR. THOMPSON: The buck stops at the top.

18 MR. EBERSOLE: Hugh Willis, as far as I've heard.

19 MR. THOMPSON: If you noticed in our 5054-F  
20 letter, we identified a number of items with respect to that  
21 issue. One of those is, what steps the TVA Board were going  
22 to take to make sure there were more aware of the nuclear  
23 activities, and maybe Mr. Hufham can give you some response  
24 to that.

25 We have not yet heard from TVA on their response



DAVbw

1 to the 5054 letter. Specifically, we requested that we  
2 hear, unless agreed to on a schedule otherwise by the Staff,  
3 60 days prior to startup or of any licensing activity  
4 associated with Watts Bar, that they respond to that letter,  
5 so that we will have sufficient time to review it, interact  
6 with TVA on any particular concerns.

7 MR. EBERSOLE: The Board is involved somewhere  
8 here.

9 MR. THOMPSON: The Board is involved. Obviously,  
10 Mr. Willis -- I don't want to be the proponent of the TVA  
11 organizational structure, but he does report to the Board.

12 I think Mr. Witt also reports to Mr. Willis and  
13 reports to the Board.

14 So they're involved.

15 My understanding is, they do not have a personal  
16 staff. They are fairly limited in their nuclear  
17 background. I don't think these individuals have a  
18 particularly strong nuclear background. I do know they have  
19 been called down to testify before Congress, at least to the  
20 TVA caucus on the Hill, anyway, for the Congress to express  
21 their concerns about accountability of the TVA Board.

22 MR. HUFHAM: Let me make just brief comment.

23 MR. WARD: If it can be very brief, please.

24 MR. HUFHAM: The Board has been very helpful to  
25 us, establishing this team. We feel like in our submittal

DAVbw

1 here in mid-October, we'd be able to describe the team, the  
2 details of the functioning and how it all then relates.

3 MR. EBERSOLE: But there's no innovation on the  
4 part of the Board. You carry things to them, and then they  
5 approve or disapprove.

6 MR. HUFHAM: That's basically right.

7 MR. THOMPSON: I guess I would comment on one  
8 area, where we did. I know there's been more interaction by  
9 the Commissioners, as well as Mr. Dirks, that the TVA Board,  
10 particularly with the employee concern program, there were  
11 actions taken by the Board to clearly support that effort,  
12 and I think they did it very promptly, when it was brought  
13 to their attention.

14 Certainly, there may be some concerns about what  
15 role the Board will play, and we're waiting for a response  
16 from the TVA on precisely what that will be.

17 But to pretty much wrap it up, we hear good  
18 things. We think they've made a really significant effort  
19 to identify some of their management weaknesses. Again,  
20 it's the implementation of that and identification of the  
21 right people with all of these people whom they're searching  
22 for, and that we will review, in accordance with the 5054  
23 letter, those responses to our issues and our concerns, when  
24 we receive them.

25 Again, we don't anticipate any startup of any

DAVbw

1 facility or the licensing of any facility before we have  
2 that opportunity to review it.

3 DR. CARBON: Does TVA receive input from INPO,  
4 like an ordinary utility?

5 MR. THOMPSON: As far as I know, they do.

6 In addition, one of the things TVA did was to  
7 obtain some almost full-time help for Hugh Parris during the  
8 early stages of evaluating some management difficulties.

9 I think they had an individual who had been  
10 working with some of the early utilities in looking at  
11 management issues. At that time, he may have completed his  
12 evaluation, but in addition, I believe Mr. Parris has  
13 indicated he intends to have an overview group, kind of a  
14 readiness review group prior to starting up, particularly  
15 the Browns Ferry.

16 MR. HUFHAM: And to a degree, Sequoyah.

17 MR. THOMPSON: Right.

18 They have indicated their intent to use kind of  
19 an industry review group. Once the site director has  
20 indicated that he is ready to start up, Mr. Parris will have  
21 this industry review group come in and assist him in  
22 evaluating the readiness. At that time, they'll go to the  
23 Board. Then we will become involved at that time.  
24 Obviously, we'll be involved with additional inspection  
25 activities. We have inspectors at each of these facilities

DAVbw

1 monitoring the activities, but again, as we see it,  
2 there's still enough, I guess, signals of issues that are  
3 ongoing. We think that there are still transitions.  
4 Obviously, there's this major effort on the employee  
5 response team that his being done under Mr. Wood's  
6 direction. We don't know the details, what's going to be  
7 coming out of that, what recommendations they have. There  
8 may be changes that would come out of some recommendations  
9 in that area.

10 So I think this is, again, as we see it, a step  
11 in the right direction, and we want to just see that they  
12 have the confidence, that they select the right people and  
13 implement the program.

14 MR. WARD: Hugh, let me ask you a couple of  
15 questions.

16 One, what criteria do you have, does the Staff  
17 have, for judging whether the changes in organization and  
18 the management approach are adequate? In the past, we've  
19 heard -- in OL reviews of plants, we've heard that the Staff  
20 looks at the management and organization of a plant, and it  
21 approves it, if it gets a warm feeling.

22 Have you progressed at all beyond the warm  
23 feeling criteria?

24 MR. THOMPSON: Obviously, that is a difficult  
25 area for us to have hard-and-fast criteria.

DAVbw

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MR. WARD: Other than hard and fast even?

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MR. THOMPSON: I'm sorry?

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DAVbur

MR. WARD: They don't necessarily have to be hard and fast.

Do you have any criteria?

MR. THOMPSON: One of the things we are looking for is operating experience. We are looking at the individuals who have been put in management positions with operating experience. These are key individuals who understand what problems are going to be faced at the operating plants.

TVA's policy in the past has been not to train lots of their engineering type degree people who went up to management in their SR training program, and I don't think they have a very strong base for those types of individuals in the organization. That is one of the reasons they are looking outside for a large number of that type of individual.

We are also looking at people with good communications skills, being able -- and I would say good listening skills, such that you are able to identify your concerns and be able to communicate that all the way down to the first line supervisors.

TVA is a large, large organization, and there are lots of first line supervisors down there that really have to implement whatever the team at Chattanooga says. One of the key elements is how well they are able to get that

DAVbur

1 message across, and one of the ways we are able to monitor  
2 that is through our resident inspectors and through our  
3 audit programs, and we go onsite and interview people as to  
4 what they see as the process of where they are going.

5 DR. LEWIS: Make sure they do as well as NRC.

6 (Laughter.)

7 MR. MICHELSON: Just a quick comment. I heard a  
8 lot about management per se this morning. I haven't heard  
9 much about the organizational philosophy and the psychology  
10 that has developed over a period of years and perhaps was a  
11 contributor to this problem.

12 What is being done to change the organizational  
13 philosophy, and so forth? Since that still permeates the  
14 organization even though you have changed a few places, it  
15 is hard to change it.

16 MR. THOMPSON: I certainly agree with you. I  
17 think TVA has made that presentation. I will yield to  
18 Mr. Hufham if you want to hear that story, but I think it  
19 has been identified.

20 MR. HUFHAM: And is being implemented.

21 MR. THOMPSON: And TVA says it is being  
22 implemented.

23 MR. MICHELSON: You didn't tell us how you are  
24 doing that part of it, I guess. I don't think we have the  
25 time, but I am at least assured that it is being done.



DAVbur

1 MR. THOMPSON: It is an issue. We have been  
2 requested, as Mr. Hufham said, to meet sometime in the  
3 latter part of October to get, I guess, a briefing on the  
4 proposal to sponsor the 5054(f) letter, at which time I  
5 think shortly thereafter they would plan to submit that. I  
6 believe we are trying to schedule that briefing sometime in  
7 the week of October 21 or the following week.

8 MR. WARD: Thank you very much.

9 Let me turn now to the committee. I would like  
10 to hear some thoughts from members on whether you think that  
11 we should retain some sort of interest in this issue, and if  
12 so, how we should go about it.

13 Does anybody have any comments?

14 Glenn?

15 MR. REED: It seems to me that the Advisory  
16 Committee ought to lead in the endorsement, creation, and  
17 pronouncing and presenting good principles and that as far  
18 as review or getting involved in the details and going out  
19 to the sites or doing any personal activity, personal  
20 committee activity, I don't think that is in order. You all  
21 know my feeling.

22 I feel that a substantial, important area with  
23 respect to successful activities in nuclear power plants has  
24 to do with selection of people for aptitude.

25 All right, that is the kind of thing I think we

DAVbur

1 ought to be interested in and pursuing those kind of things,  
2 which then go out through the system to influence, or  
3 otherwise, the organizations, the utilities to try to do the  
4 job.

5 MR. WARD: Any others?

6 DR. REMICK: Dave, my initial reaction is that it  
7 seems to me it is something of vital interest. I would see  
8 the ACRS much as Glenn does.

9 Since TVA has not yet responded to the show-cause  
10 letter, the 5054(f) letter, we might consider -- I wouldn't  
11 want to say that I would want it now, but it is possible  
12 that we might want TVA to come in and, when they have  
13 finally formulated their response, to give that to us as an  
14 information item. I think it would be educational to us to  
15 see how a large company like this is responding to  
16 problems.

17 But I would see it as more informational. There  
18 might be things we would want to pursue as normal ACRS  
19 activities. I don't know if there's other interest on the  
20 committee to have that type of presentation in the TVA  
21 response or not.

22 DR. KERR: Mr. Chairman, you commented earlier  
23 that you thought this meeting was not going in the direction  
24 we had planned.

25 What direction had we planned?

DAVbur

1 MR. WARD: Well, I had hoped to get enough  
2 understanding of whatever the safety related issue is at TVA  
3 so we could get some feeling of confidence that there is a  
4 program by both TVA and by the staff to get the situation  
5 corrected, and if we felt there was a need for some  
6 modification of the program, I hoped we would get enough  
7 information so that the committee could decide whether it  
8 wanted to hear more or maybe hear some different angles on  
9 it, and so forth, to keep abreast of it.

10 MR. EBERSOLE: Mr. Chairman, we just came back  
11 from Davis-Besse, which is one unit. They are going through  
12 some convulsions, I must say, to recover their reputation  
13 and maybe get the plant in some sort of state that it can  
14 get going again.

15 It seems now that with TVA we should not really  
16 be much interested in filtered information coming from  
17 central headquarters, and so forth, but we would rather do  
18 business with the individual projects and have some  
19 presentations and other exposures of what in fact is going  
20 on with the horse.

21 Is it running the race rather than what has  
22 always been rather highly filtered and sometimes ambiguous  
23 generalizations from the central point? Everything has been  
24 projectized, and I gather that if we want to hear what in  
25 fact is going on at the plants we had better get down to

DAVbur 1 these site directors.

2 DR. KERR: I get the feeling to some extent from  
3 this meeting that eventually we expect TVA to look to us to  
4 tell them how to manage their plant. If that is the case, I  
5 must plead complete ineptness because I certainly don't know  
6 how to manage a nuclear power plant.

7 It seems to me that if we are to make a  
8 meaningful contribution here we need to try to establish  
9 ourselves or to encourage some other organization to  
10 establish criteria by which the performance of the plant is  
11 judged, with some sort of objective criteria.

12 But to tell TVA or any other organization just  
13 what sort of people they employ and what selection process  
14 they use to get them and how they train them I think is a  
15 job much too large for this committee, and if we try to do  
16 it, I think we are just going to make ourselves look sort of  
17 silly, not to mention that we won't accomplish anything as  
18 far as TVA is concerned.

19 MR. EBERSOLE: Would you extend that to the  
20 staff?

21 DR. KERR: I can't be responsible for what the  
22 staff does, but I do feel a bit of responsibility for what  
23 this committee does.

24 MR. WARD: Bill, I certainly agree with you. I  
25 think TVA didn't look to this committee -- again

DAVbur 1 thankfully -- to tell them how to design their plants  
2 either. But in the course of CP and OL reviews, the  
3 committee had a lot of comments on the design of the plant,  
4 some of which may even have been useful.

5 DR. KERR: That is true. I think we have a right  
6 to comment on the way the plants are being operated if  
7 serious safety concerns arise. Then I think we ought to say  
8 to the Commission we think that plant ought to be shut down,  
9 period.

10 Now, how does the plant come back into operation?  
11 Well, if it shuts down for a period of three months or six  
12 months and at that point it starts up again and we look at  
13 them again, if they are doing the same thing it shuts down  
14 again for six months.

15 But I don't see how we can expect, assuming we  
16 have criteria by which we can judge plant performance --  
17 that might be an "if" -- but I don't see how we can get  
18 involved in the business. I mean, we are really treating  
19 some symptoms, but we aren't quite sure how to treat them,  
20 and we have really no criteria by which we can judge when we  
21 get through if we have cured the disease.

22 MR. WARD: I agree, and maybe that is the most  
23 important goal that the committee can take.

24 As Forrest pointed out and as I think you are  
25 saying, it can serve perhaps as an education for us. I

DAVbur

1 think the point of whether or not there can be some sort of  
2 explicit criteria developed for judging the effectiveness of  
3 an organization is a good question. I think it is a  
4 question this committee has raised with the NRC research  
5 staff several times over the last few years. It hasn't been  
6 dealt with yet.

7 MR. REED: I think I disagree with what Dr. Kerr  
8 has said. I think I agree with what I thought Forrest  
9 Remick was saying.

10 I believe the purpose of the ACRS -- and I am  
11 very new here, I recognize -- is to wisely select good  
12 fundamentals with respect to the operation and design  
13 aspects of the nuclear business, the safety business.

14 I think personally -- and this hasn't come up,  
15 and I don't think we should address it very much -- but I  
16 think personally, I believe that the nuclear team or project  
17 team basis is a more successful, more coupled and better way  
18 to organize and structure for a nuclear plant safety of  
19 operation, and I can go back in my own history and reflect  
20 on the Indian Point experience, which was not done that way,  
21 and the Yankee Rowe experience, a very successful project in  
22 25 years of operation, which was done on a project team  
23 basis.

24 We are not going to address project team. They  
25 brought it in. They said they are on what they call a

DAVbur 1 nuclear team basis.

2 I do think there are other fundamentals that  
3 don't belong to organizational structure. The other  
4 fundamental I think that is pertinent here is the issue of  
5 selection of people for aptitude.

6 MR. WARD: Dr. Lewis had a comment.

7 DR. LEWIS: Just a couple of comments. No  
8 questions.

9 I certainly agree that we are in no position to  
10 judge the management efforts at a plant, although we do it  
11 all the time. We judge whether we would buy a used car from  
12 that man or not. In that sense we do it, but in terms of  
13 the organizational charts, only a few of us have some  
14 expertise.

15 I have a lot of sympathy when Dave asked whether  
16 NRC has any criteria for judging the management competence  
17 of a plant because, of course, NRC doesn't either, and the  
18 ability of NRC top management to get its policies  
19 implemented at lower levels can be reasonably questioned  
20 from time to time.

21 But I am afraid that we are going to have to  
22 grope for these things in spite of the difficulties. As we  
23 see operational events developing, they are all coming not  
24 from the hardware; they are coming from some kind of  
25 mismanagement or failures in maintenance control or failures



DAVbur 1 of one kind or another and have their roots perhaps -- I  
2 think so -- in these very, very difficult and hard to  
3 evaluate organizations.

4 But I think there is a deep and important safety  
5 problem here that is probably getting worse, and I don't  
6 know quite how to come to grips with it without getting into  
7 this dirty business of how well people are running their  
8 plants.

9 End of comment.

10 MR. WARD: Carl was next and then Max.

11 MR. MICHELSON: Just a couple of comments.

12 I think I agree with what Dr. Lewis said, but one  
13 of the things that concerns me is that for one reason or  
14 another we have gotten to this point. TVA has had  
15 difficulties for whatever reason. It is presumably  
16 presently attributed to organizational structure and  
17 management, so I would have to look to see what they have  
18 done that is new or different. What have they done to  
19 correct the problem, if that is what they thought the  
20 problem was?

21 So I think the ACRS is certainly competent to  
22 look at past structures and future structures and make a  
23 judgment as to whether or not, in their judgment at least,  
24 they think this is heading in the direction of correcting  
25 the problem.

DAVbur

1 I have a little difficulty with Glenn Reed's  
2 suggestion that there is some kind of a test that can be  
3 given to select managers. I am not aware of such tests in  
4 terms of any kind of reasonable validation.

5 I think at the electrician and mechanic level  
6 there are a lot of tests that can be given that have some  
7 validation. I am not sure there is any way of doing this at  
8 the manager level yet.

9 I will stand corrected if somebody can tell me  
10 that there is some nice test that you can give. If it is,  
11 then I would ask why isn't TVA using that test.

12 DR. LEWIS: There was one developed.

13 MR. MICHELSON: Theoretically, there have been a  
14 lot of people --

15 DR. LEWIS: There is one that works. It was  
16 developed by Larry Peter.

17 When you find the level at where the manager is  
18 at, the previous level is the one at which he is competent.

19 (Laughter.)

20 MR. WARD: Max.

21 DR. CARBON: I share much of Hal's views. I  
22 thought he expressed them well. I think this is an  
23 important safety problem. I think that we should be  
24 concerned. I don't know how to proceed.

25 MR. WARD: Any other comments?

DAVbur

(No response.)

MR. WARD: Let's break for lunch and come back at

2:15.

(Whereupon, at 1:15 p.m., the meeting was  
recessed, to reconvene at 2:15 p.m., this same day.)

DAVbw

## AFTERNOON SESSION

(2:15 p.m.)

MR. WARD: We'll reconvene.

The next topic is a discussion of the Davis-Besse plant restart plan.

First I'd like to apologize to our folks from Toledo Edison and the Staff for making them wait 30 minutes. I can only describe it as a management failure this morning.

Let's go ahead. I'd like to ask Dr. Remick to lead off this discussion.

DR. REMICK: Thank you, Mr. Chairman.

The purpose of our meeting this afternoon is to review the status of the startup plan of the Davis-Besse plant following the loss of main and auxiliary feedwater event on June 9th. The meeting was requested by the NRC Staff.

I'd like us to focus our attention on that, and that is the restart plan. This is not a review of the NRC incident investigation report and it's not a discussion of Commissioner Asselstine's request per se. Those are things that we still have to resolve.

For the benefit of the Committee I'd like to just briefly recapitulate the event of June 9th. On the midnight shift, the people on shift were two experienced SROs, a shift supervisor and an assistant shift supervisor. Two

DAVbw

1 ROs, one following the primary side and one the secondary  
2 side of the event, four unlicensed operators called  
3 equipment operators, an auxiliary operator, and  
4 administrative assistant and an SDA.

5 You'll recall the SDA was not in the control room  
6 but in the administration building, which I would estimate  
7 is about a quarter of a mile or less away from the control  
8 room.

9 The plant was at 90 percent power. The number  
10 one feedwater pump was on automatic. The number two  
11 feedwater pump was on manual. Both of those were turbine  
12 driven feedwater pumps. The reason number two was on manual  
13 is because they had had some control problems, and they  
14 wanted it to be on manual, so it would not spuriously trip.

15 Sure enough, at 1.35 a.m., the number one  
16 feedwater pump tripped. The secondary side RO increased the  
17 speed at the secondary side RO to make up for that loss.  
18 The primary side RO reactor operator began to immediately  
19 depressurize the spray, trying to control the primary  
20 pressure, because he know the temperature would be going up  
21 from loss of feedwater. The out of control system began to  
22 insert control rods, and sure enough, the reactor tripped  
23 and primary pressure with a set point of 2300 psig.

24 The immediate system response appeared okay to  
25 everybody in the control room and the assistant shift

DAVbw

1 supervisor began calling out emergency procedures; however,  
2 both MSIVs closed, apparently from a spurious failure of  
3 what is called SFRCS.

4 This starved the number two water pump, which  
5 began to wind down, as the main feedwater supply had been  
6 lost from both pumps. Steam generator level began to  
7 decrease as a result. There is a steam feedwater rupture  
8 control system, the so-called SFRCS system, which is  
9 supposed to automatically initiate auxiliary feedwater on  
10 one level. The operator, either in anticipation of that  
11 signal or to confirm it trips SFRCS, but he pushed the wrong  
12 two buttons. As a result he isolated the two steam  
13 generators from the auxiliary feedwater pumps.

14 Earlier when the auxiliar feedwater pumps came  
15 on, they both tripped out on overspeed.

16 Once again, the auxiliary feedwater pumps ar also  
17 turbine-driven. The shift supervisor realized the operator  
18 error and properly tripped the SFRCS system. He did that  
19 within a minute, but the isolation valves that had been  
20 closed, stuck closed.

21 At this point, which was about seven minutes into  
22 the event, the two main feedwater pumps were down, the MSIVs  
23 were closed. Thus the main feedwater pumps could not be  
24 restarted. Two auxiliary feedwater pumps had tripped out,  
25 and they could not be reset from the control room.

DAVbw

Both steam generators were isolated from the auxiliary feedwater by stuck valves. There was an electric startup feedwater pump that was valved out and the fuses removed, because of what I call the Potomac River concern over high energy line breaks.

They went into the plant and manually opened the stuck isolation valves, which were stuck because of the incorrect limitorque setting, reset the trip throttle valves on the auxiliary feedwater pumps. They had considerable difficulty initially. The valve started the startup water pump, which reinitiated the first water into the steam generators.

I want to say they performed admirably, but they were hindered by locked doors throughout the plant and by some obvious insufficient training.

During this time the steam generators had essentially boiled dry. The primary PRV had opened three times and stuck open on the third time.

The operator closed the block valve. That valve then closed with the insertion of the startup feedwater and then the auxiliary feedwater. The event was over.

Today in response to requests from the Staff, we're going to hear from Toledo Edison. What changes they are making as part of their restart plan, and we'll hear from the Staff on the status of the review of the plant



DAVbw

1 restart.

2 First I'll ask the Licensee to discuss the  
3 restart plan. They are making a number of administrative  
4 and procedural changes, and they're making some hardware  
5 fixes. I've asked them to concentrate more on the hardware  
6 fixes, but you'll here a little bit about the administrative  
7 procedure changes.

8 Mr. Joe Williams, who is the newly appointed  
9 senior vice president will lead the Toledo Edison people.

10 Because we're a half hour late, Mr. Williams had  
11 planned to leave a little bit before 3:00. So I urge the  
12 Committee, if you have general organizational types of  
13 questions after his presentations, we should probably ask  
14 them.

15 I'll ask the Committee to give the speakers an  
16 opportunity to make their presentations. Toledo Edison has  
17 planned about a 40-minute presentation out of a one hour and  
18 ten minute time span. So we should have approximately 30  
19 minutes for questions.

20 I would ask you, try to keep your questions to  
21 those of understanding what we're being told and the more  
22 general questions till later, with the exception of  
23 Mr. Williams, who has ot leave.

24 With that, Mr. Williams, would you like to lead  
25 off?

1 DAVbw

1 DR. MARK: I hope that during the presentation,  
2 your multiple locked doors, you will specify how many.

3 DR. REMICK: We traced out the operator's steps.  
4 In one case, there were three locked doors, if I recall, and  
5 a locked equipment locker. They had a lot of concerns with  
6 flimsy magnetic cards that they slipped in to open the  
7 doors. They are worried about those. They are flimsy and  
8 can break. They worried about whether they had the proper  
9 keys to open the doors. In a lot of cases they did not.

10 I think in one case they had to go through three  
11 locked doors. Another group of operators had to go through  
12 two locked doors.

13 MR. WILLIAMS: Thank you, sir.

14 Mr. Chairman, it's a pleasure to see you again,  
15 and I think from looking at your agenda, the fact that  
16 you're only 30 minutes behind is a problem of management,  
17 not a fault of management.

18 I don't intend any long-winded discussion on  
19 organization and management, but I do want to touch on some  
20 programmatic aspects, because it's the programmatic aspects  
21 of these operations that if not properly attended to, lead  
22 us to problems such as the June 9th event and others that  
23 happen in the industry.

24 (Slide.)

25 The programmatic issues that I am going to speak

DAVbw

1 here are not knee-jerk reactions to the June 9th event. I  
2 discussed them with Mr. Williamson before. I planned to go  
3 to Davis-Besse before. I agreed to do that, and I was  
4 tidying up other business elsewhere, when the June 9th  
5 event happened.

6 So I just happened to get there.

7 In the first place, what you need to run one of  
8 these organizations, as all you gentlemen know, is a  
9 functional organization that lends itself to communications  
10 between the people. You need enough people with talent, and  
11 you need to do as much of this in-house, as you can, because  
12 in that manner, you can hold people accountable. The  
13 organization, when I got there, was not of the type that I  
14 felt you needed in this operation. I found that the system  
15 vice president that was in charge of three or four of the  
16 people in the direct organizations and then training and  
17 other things was submerged under the directors.

18 I talked it over with seven or eight people  
19 reporting to me, and this happens to be seven. The yellow  
20 hatches on the side show you the positions that were there  
21 that I moved from wherever they were before. But the  
22 occupant was there, and he was performing some function.

23 I took the system vice president and put him in  
24 charge of administration of personnel and security, because  
25 that has been provided to us from outside the mission by the

DAVbw

1 rest of corporate.

2 When you're doing that, it takes a lot of  
3 attention.

4 Then I had the nuclear projects directors  
5 reporting to me in Nuclear Engineering. You will find that  
6 I have markedly changed that organization. It was a small  
7 engineering group that relied primarily on consultants. And  
8 I'll talk a little bit more about that directly.

9 I moved the Nuclear Training Director up to  
10 reporting to me, and as you can see, the nuclear license  
11 reocrd, the quality assurance record and plant manager,  
12 nuclear services director, I believe these plants should be  
13 supported by an in-house engineering organization to the  
14 greatest extent possible, relying as little as possible on  
15 outside help.

16 So I have restructured the engineering.

17 (Slide.)

18 We have increased the allowance of people for the  
19 station from 690 to 930, and the great bulk of them will go  
20 into engineering. The nuclear engineering group director is  
21 a new position. I found when I got there that the plant  
22 manager had excellent engineering credentials. He had an  
23 SRO license. He was a super operator and knew the plant.

24 It was the first time I've had an opportunity to  
25 put at the head of engineering, somebody who knows the

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1 operations and can give it the operational flavor I believe  
2 it needs.

3 While we were getting the new organization in  
4 place, I brought in a new nuclear engineering manager from  
5 Stone & Webster because he, in my opinion, knows as much as  
6 anybody does about testing these plants.

7 I knew that was going to be a problem after the  
8 June 9th event of doing adequate testing of the safety  
9 systems and components that failed. So they are those two  
10 green boxes.

11 This was the old engineering organization over  
12 here. Of course, we always have the old engineering  
13 services manager. This is kind of the guts of the system.

14 I'd like to have engineers that are responsible  
15 from cradle to grave, and that's that organization. We're  
16 going to go out and get our own in-house talent. I am going  
17 to go with the best engineers I can get from Stone &  
18 Webster and the Bechtels and Burns & Rowe, wherever I can  
19 get a good man, we'll be there. If I can hire him  
20 permanently, that's fine. If not, we're recruiting our own,  
21 and we're setting about to do that.

22 The organization has been approved. The increase  
23 in organization.

24 (Slide.)

25 We found also that you are not competitive on

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1 wages, and we increased those.

2 I'll talk about those a little bit later.

3 One of the programmatic aspects is very apparent  
4 that we had to correct also for startup was the maintenance  
5 organization. It was a weak organization, not headed by  
6 sufficient talent. It did not have sufficient talent  
7 throughout the organization.

8 I created a maintenance organization almost out  
9 of full cloth, elevated to assistant plant manager,  
10 maintenance level. I went out and I got the best  
11 maintenance man I could get in the United States. He will  
12 be in there on about July 20th, I think. We elevated the  
13 then operations superintendent to assistant plant manager of  
14 operations. He's called the operations superintendent, and  
15 we put that organization into place.

16 These are all new position. We didn't have any  
17 superintendents in mechanical, electrical and I&C. They do  
18 now. They're extremely well-qualified people.

19 The technical support manager is the small group  
20 of engineers that are left in the plant. They're not the  
21 only ones, because you'll find that there are some  
22 engineering ones in here. That's a small group supporting  
23 the plant manager, ones that if they can't solve the  
24 problems there, they quickly get them to the engineering  
25 group, which is located at the site.

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1 (Slide.)

2 We've also established a planning and scheduling  
3 group under the plant manager. We're going to make these  
4 plants run, get them out of outages and get good  
5 availability out of all of them.

6 You can have the best maintenance and best outage  
7 implementation in the world, but if you don't have somebody  
8 who's planning it and scheduling it and getting that work  
9 out, you can't keep them on the line.

10 I brought in a good maintenance plant and  
11 scheduling manager, who is doing the same thing for the  
12 plant in AEP up at Stevensville, Michigan.

13 We've established that organization. It's having  
14 a few growing pains, but it going there.

15 (Slide.)

16 Planning maintenance. These are the three  
17 superintendents under the assistant plant manager for  
18 maintenance. We established another general foreman, but  
19 lead I&C engineers. The foreman -- when we got there, ther  
20 was a foreman ratio of 23 to 1, to 26 to 1, workers to  
21 foremen. We've cut that ratio down. I'll show you what it  
22 is, down to 6 to 1 to 10 to 1. We've also established a  
23 training shift in the maintenance department that is much  
24 similar to what we have in operations. It would be one  
25 shift. There'll be a trained foreman, who will be in



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1 training at all times.

2 (Slide.)

3 There are a lot of things that they had planned  
4 to do at Davis-Besse in the performance enhancement program  
5 and the SALP improvement program. There must have been some  
6 149 items. I pulled out the ones that I felt were of  
7 highest priority, and we restructured the organization. We  
8 have prepared detailed position descriptions for the new  
9 organization, so our people know what it is we expect them  
10 to do.

11 That's almost completed. We had a merit review  
12 and salary administration program, and we're raising the  
13 salaries out there on the average of 14 percent  
14 across-the-board, independent of the annual reviews. We  
15 will be competitive. Some of the salaries will be adjusted  
16 up as much as 25 percent. In some cases, it was really an  
17 imbalance, and we were not competitive with the industry.

18 (Slide.)

19 Configuration management is one of our big  
20 issues. We need a good component system data base. We need  
21 system descriptions that give our operations the design  
22 basis of the systems. We need validated vendor manuals,  
23 establish control of drawings and manuals that would enable  
24 us to get an accurate spare parts allowance. We had to some  
25 interim things in there, because our material support is

DAVbw

1 not adequate the way it is.

2 So we'll make some false starts.

3 We'll probably get some material in there that we  
4 don't need, but when we get in through the configuration  
5 management program and we'll have the request for proposal  
6 on the street I hope within the next two weeks.

7 (Slide.)

8 Management training.

9 We'll put that in place. Management by  
10 objectives.

11 Fire protection. All I can say about fire  
12 protection is that we're in hot pursuit of Appendix B or  
13 Appendix R. The plan was to do a lot of this by the end of  
14 '89. We putting the majority of that back, all of that  
15 back. In '88, we'll accelerate it, with a lot of the issues  
16 being addressed in 1987. We're establishing sitewide  
17 procedures, so that there's not any conflict between the  
18 procedures of one department to the other. That's a big  
19 item.

20 QA awareness program. We need to pursue that  
21 throughout the organization.

22 Nonoutage work prioritization will be done by the  
23 scheduling groups. So if we do have an unscheduled outage,  
24 we can hit the deck knowing what it is we need to work on.  
25 And we're training the STAs to assume the intermedial

DAVbw

1 function.

2 (Slide.)

3 That's the major programmatic issues. I don't  
4 want to dwell on them any long, unless you have questions.  
5 But I'll be glad to address any of them.

6 MR. REED: I was a little surprised by your  
7 saying you're moving up to 900 people for a single unit  
8 plant. I don't know what your split between the plant  
9 organization and what we'll call the project office  
10 organization.

11 What's the plant number? What you really call  
12 the plant organization an its internal support?

13 MR. WILLIAMS: A little over 400, Glenn.

14 MR. REED: That's not too bad, I guess, but I was  
15 shocked by that 900.

16 MR. WILLIAMS: If you look at the 630 that they  
17 have, then look at the consultants that they're hiring, and  
18 you add those in, you get up around 850, but you're not  
19 getting the work done, and you realize the fact that you're  
20 paying every consultant twice what you have to have for a  
21 good mechanic.

22 I've got a string of backlog FCRs. Really, they  
23 should have twice the engineering effort on them.

24 I'm bringing the engineering effort in-house.

25 Every plant I've looked at lately, if you really

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1 want to pull the thread about their in-house allowance  
2 versus what they're using from the AEs and the NSSS  
3 suppliers, and you figure that in their allowance, you'll  
4 find they're getting right on there.

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DAV/bc

1 MR. REED: Another question. You used the word  
2 "talent" two or three times. What are you using as a basis  
3 to judge talent? We call it aptitude. Are you using  
4 validated testing, or selection, or selection processes?

5 MR. WILLIAMS: You're using selection processes  
6 by people in whom we have a great deal of content.  
7 Mr. Wegner from Beta, Mr. Brodsky from Beta. I'm bringing  
8 in people that I think are high quality and engineers that I  
9 have confidence in in helping to select those people.

10 MR. REED: I know Admiral Wegner from the  
11 documents he's written. He wrote 10 CFR 1280.

12 MR. WILLIAMS: That's a different Wegner. Bill  
13 Wegner happened to be a major domo for Rickover for 25  
14 years, a civilian.

15 MR. REED: Are you going to use EEI tests?

16 MR. WILLIAMS: No. I'm using the classification  
17 tests to determine what the stability of the guy is, but  
18 what I'm set on doing, Glen, is to bringing in people whom I  
19 know have selected that type of people for other  
20 organizations through the years. These are the types of  
21 people that I want to interview for candidates for jobs.

22 DR. REMICK: Other questions?

23 MR. WARD: I have one.

24 Mr. Williams, at our subcommittee meeting, you  
25 had some comments on the use of the STA and your views about

DAV/bc

1 engineering expertise on shift, which I'd like you to share  
2 with the committee, if you would.

3 MR. WILLIAMS: Where I intend to go with the  
4 STA's, when I got there, I was really pleased to find that  
5 the class of STA's that are going through training now will  
6 come out with an SRO license. I think that's essential,  
7 because STA really has no credibility or control, in my  
8 opinion, without a license.

9 But where I think they ought to be, I think you  
10 ought to bring in really the best talent in that area that  
11 you can obtain. Give them an SRO license, and establish the  
12 position of shift plant manager who is in charge of that  
13 plant; because, today, we have all of the talent there from  
14 8-4, or generally from 7-6, depending on what the problems  
15 are. And they all go home and for two-thirds of the day,  
16 you have the chiefs responsible for the plant.

17 I don't think that makes much sense, so I think  
18 we ought to have highly-qualified people with engineering  
19 degrees who are plant shift managers. And that's where I  
20 intend to go.

21 MR. WARD: Dave?

22 DR. OKRENT: In the past, where, in your  
23 organization, did the responsibility lie for review,  
24 evaluation and decision-making concerning the adequacy of  
25 different systems, nonsafety systems and safety systems?

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1 The adequacy of your feedwater system, or whatever, where  
2 did it lie?

3 MR. WILLIAMS: That lies in the facilities  
4 engineering group as far as I can determine. I'll let  
5 Mr. Guido speak to that. Either Bechtel, B&W or somebody  
6 else were brought in especially to do those types of  
7 evaluations. The problem is we didn't have engineers  
8 inhouse that were capable of judging the results. We had  
9 some, Mr. Wood and a few others. But, in general, we  
10 weren't populated with the talent that could judge when  
11 those analyses came back as to what the adequacy of them  
12 was.

13 DR. OKRENT: Where will it lie in this new  
14 orientation in the current organization?

15 MR. WILLIAMS: It will be in engineering with  
16 heavy operation participation. The systems engineering  
17 group is the one that I look to to do the resolution of any  
18 systems engineering that needs to be done.

19 DR. OKRENT: Have these people been hired?

20 MR. WILLIAMS: My goodness, no. I got  
21 disapproved. Yes, the organization exists. We've just  
22 selected the head of it. He's sitting right behind you,  
23 Mr. John Wood. It is his job to go fill all the chairs.  
24 Understand, all my engineers right now are engaged. In  
25 normal events, we would have had this structure well



1 DAV/bc

1 underway by now. But they are engaged in the review  
2 activities that you'll hear described that relate to the  
3 June 9th event, because that just controls all the people  
4 out there and all the people I can get throughout the United  
5 States to come and give me a hand.

6 We had our first job affair out there on October  
7 the 17th and 18th, in which we are bringing in the  
8 candidates and their wives to Toledo Edison for our managers  
9 to review. We have another one in November and another one  
10 in December, and I hope that by the end of '86, we'll have  
11 those people filled.

12 Now, Stone and Webster and Bechtel, from whom I  
13 get the people, if those people want to stay and work for  
14 Toledo Edison, and I find out that they're qualified to do  
15 that, then we'd be glad to hire them, too.

16 So maybe I can short-cut it a little bit. Yes,  
17 sir?

18 MR. EBERSOLE: Mr. Williams, may I ask you this,  
19 just trying to learn something about this complex business  
20 myself? You have a plant manager, and you have a nuclear  
21 facilities engineering director, which is where your  
22 engineering work goes on?

23 MR. WILLIAMS: That's right.

24 MR. EBERSOLE: You have an engineering director?

25 MR. WILLIAMS: I have a group engineering

DAV/bc

1 director, Mr. Guido, right here.

2 MR. EBERSOLE: And that's where your engineering  
3 functions take place?

4 MR. WILLIAMS: All in that group.

5 MR. EBERSOLE: What would be, would you say, the  
6 pros and cons if you had those engineering functions put  
7 right under the plant manager?

8 MR. WILLIAMS: I think it would be too much of a  
9 load for the plant manager. I don't think you'd always get  
10 objective treatment. I don't think you'd get the true  
11 inputs that you need in the technical decisions that are  
12 made. I have myself, being basically an operator, a lot of  
13 times, when I decided from an operational viewpoint that, my  
14 God, this was a good idea, and I finally got it down through  
15 engineering analysis and it wasn't such a good idea at all.  
16 I want to make sure I've got that balance.

17 MR. EBERSOLE: The reason I ask that is we heard  
18 another organization put everything under the plant  
19 manager.

20 MR. WILLIAMS: Well, I don't agree with that.

21 MR. WARD: Dave?

22 DR. OKRENT: Where in your group will there exist  
23 something called, well, men who would have what I'd call a  
24 good knowledge of severe accident phenomenology, the course  
25 of severe accidents, the likelihood of different sequences,

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1     containment behavior under different kinds of events, and so  
2     forth?

3                 MR. WILLIAMS: That will be a combination, I  
4     believe, in the nuclear plant system group and also over in  
5     the nuclear facility engineering. And those position  
6     restrictions and the responsibilities of those departments  
7     are being formalized now.

8                 Steve, that's your balliwick. Where are you  
9     going to put that?

10                MR. GUIDO: We have a nuclear engineering  
11    department who has a group of engineers dedicated to  
12    analysis type efforts. Also, nuclear safety and licensing.  
13    We have a group that will be assigned responsibility for  
14    that.

15                DR. OKRENT: Well, I must say, I could look at my  
16    last 10 graduate students and say that I was meeting the  
17    things I just heard and still not have anybody who really  
18    understood what went on in the course of severe accidents  
19    unless I picked one or two of them.

20                MR. WILLIAMS: You know, now we're talking about  
21    talent in part.

22                DR. OKRENT: It's not only talent. In fact, it  
23    is a basic decision by the top management that this is a  
24    subject that we need people who are very knowledgeable, I  
25    would say.

DAV/bc

1 MR. WILLIAMS: I agree with that. It has to be a  
2 decision of the top management and, again, of engineering to  
3 say. I have resident in my organization the talent to  
4 understand this to a degree and to recognize that the  
5 problem transcends his capabilities. That's when you really  
6 go get the people from outside from B&W, or wherever you get  
7 them for your plant, Bechtel, Stone and Webster, that you  
8 need on a case by case basis. But you don't want resident  
9 in your organization all the time, because there's not that  
10 requirement for that talent.

11 DR. OKRENT: That's an interesting comment. A  
12 little while ago, you said that there was not resident in  
13 your organization. You'd have to rely on consultants to  
14 make judgments concerning whether a system design in terms  
15 of reliability and availability was adequate. I must say,  
16 were I running such a facility, and I couldn't handle the  
17 problem myself, I would have my own people worrying about  
18 something so vital. It affects your on line ability.

19 MR. WILLIAMS: I don't mean to say you abdicate  
20 your responsibility, but you may well not have in your  
21 organization the talent that can do the analysis and  
22 resolution that you want. But what you want is the talent  
23 that can manage that effort.

24 You're never going to do away with consultants.  
25 Let me give you an example. In '85, this plant had under

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1 contract \$12.5 million for consultants, \$13.4 million as a  
2 matter of fact, because of pulling the FSAR's back and the  
3 fact I can't get the talent inhouse and I've got the  
4 June 9th event things to follow up, that's going to jump to  
5 \$43 million in '86.

6 I'm going to bring my people in and I'm going to  
7 be doubling up on them, and that will drop to about 22 in  
8 '87. I'll go down to about 12 in '88. In '89, I should be  
9 down to around 6. Now, out of those consultants come the  
10 specialized type of work that I see you're talking about.  
11 Maybe we're talking from two different wavelengths. That  
12 you're talking about that my people don't have the  
13 capability to handle, but have the capability to understand  
14 and to know it needs to be done. That's the way I would  
15 approach that.

16 DR. OKRENT: We may be talking on two different  
17 wavelengths, but my understanding leads me to wonder  
18 whether, even after you staff up, you will have what I call  
19 sufficiently deep knowledge of behavior of your plant under  
20 things beyond the FSAR to deal with then should they occur.  
21 It's too late to call the consultants then.

22 MR. WILLIAMS: I'll tell you one thing I'll do.  
23 Any resumes you've got in that area that you want to share  
24 with me, I'll be glad to consider because I'm in business  
25 and I'm out for talent. If you've got some talent in that

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1 field concerning me, by golly, I'll hire them.

2 DR. REMICK: I suggest we proceed. Is there one  
3 final question for Mr. Williams? He'll have to leave very  
4 shortly.

5 (No response.)

6 DR. REMICK: If not, I suggest that you introduce  
7 your people.

8 MR. WILLIAMS: Mr. Ken Meyer will take over from  
9 Licensing, will take over on the next part. Mr. John Wood  
10 is the manager of the Structural and Mechanical Section, is  
11 taking over the Systems Engineering. Mr. Steve Guido is the  
12 group director of Engineering. Mr. Hildebrand, his primary  
13 job right now is chairman of the Senior Review Group through  
14 which all of the reviews of the safety systems are being  
15 forced, up-back down, up-back down, to determine what needs  
16 to be done.

17 Then, Mr. Sushi Jain is the head of the Task  
18 Force I started up to determine what we need to do on short  
19 term/long term decay heat removal. And Mr. Jacques  
20 Lingenfelter is the head of the group handling the testing.

21 The first presenter is Mr. John Wood, who is  
22 charged with resolving the root causes of all the specific  
23 occurrences related to the June 9th systems.

24 DR. KERR: Mr. Williams, you indicated that  
25 you're in hot pursuit of this task. Do you have some

DAV/bc

1 feeling that you're going to catch up to it?

2 MR. WILLIAMS: On Appendix R?

3 DR. KERR: No.

4 MR. WILLIAMS: I was in hot pursuit of Appendix  
5 R. Yes, sir, we're going to catch up with this whole  
6 thing.

7 DR. REMICK: Please proceed, Mr. Wood.

8 I remind you that we have about 45 minutes for  
9 the next presentations and the questions.

10 MR. WOOD: Thank you. I'm going to cover today  
11 equipment concerns specific to the June 9 event. You have  
12 listed here, as Dr. Remick expressed, there were a number of  
13 equipment anomalies or problems that surfaced during the 6/9  
14 sequence of event. You see here there are two groups  
15 listed, Group A and Group B. And, at the suggestion of the  
16 subcommittee, we tried to pare our presentation down. You  
17 will find that the Group A presentation is at the end of  
18 your handout for your review. And I am going to discuss  
19 specifically the Group B categories.

20 (Slide.)

21 Now, in the Group A, there are some such as the  
22 steam feedwater rupture control system and auxiliary  
23 feedwater, but I'm sure you're interested I have eliminated  
24 those from my discussion. They will be discussed in part by  
25 Sushil Jain, the next speaker, so we don't duplicate effort



DAV/bc

1 here.

2 So we'll now go through my presentation on the  
3 equipment concerns.

4 (Slide.)

5 We have shown on this chart the basic process  
6 that we used to resolve the issues at hand, to resolve the  
7 6/9 sequence of events. We submitted this list of equipment  
8 to an investigation and trouble-shooting methodology whereby  
9 we developed, with the help of the NRC, factfinding team  
10 detailed action plans that first looked at what was the  
11 history behind the problem, what was the history during the  
12 6/9 event, and what kind of hypothesis should be  
13 investigated in the trouble-shooting phase.

14 We then subjected the equipment to that trouble-  
15 shooting and came up with the appropriate findings based on  
16 our action plans. These then led directly to corrective  
17 actions and generic implications.

18 Now, the generic implications can fall in a  
19 couple of areas. They can fall into the specific Davis-  
20 Besse equipment, which I am going to discuss. There's also  
21 generic implications such as maintenance, training and  
22 operator actions that fall on more of a programmatic point  
23 of view, that I will not be discussing.

24 There's also industry generic implications, which  
25 I am not addressing at this time.

DAV/bc

1 Okay, all that, of course, then rolls together  
2 into the final resolution.

3 (Slide.)

4 The first issue that I will address is the main  
5 feedpump turbine. As you heard, there was an overspeed  
6 tripping of our number one main feedpump turbine. This was  
7 initiated early in the event. It initiated the plant  
8 runback and eventually led to a reactor trip on high  
9 pressure because of the lack of adequate heat transfer.

10 Here, in our action plan trouble-shooting, we  
11 found that we had a failed circuit board capacitor in our  
12 General Electric controlled system. This control system was  
13 an MDT-20 system that had been installed in our last  
14 refueling outage, which ended at the end of the 1984  
15 calendar year.

16 As I indicated, we found a failed capacitor.  
17 This capacitor was in circuitry, called our F to V  
18 converter, or our frequency to voltage convertor. And this  
19 device essentially told the controls team that there was no  
20 speed on the turbine. Therefore, to increase the speed,  
21 increased speed led to an overtrip situation.

DAVbur

1 Our corrective actions are very simple for this.  
2 We need to replace this faulted board, and since we had  
3 prior problems with the main feed pump turbines, we are  
4 testing the control circuits and making some additional  
5 modifications, such as in our circuitry for rapid feedwater  
6 reduction and also in our oil control scheme for the main  
7 feed pump turbine.

8 DR. LEWIS: Before you leave that slide, I wonder  
9 if in terms of generic implications -- you say there are  
10 none -- do you have any idea how long that capacitor was  
11 bad?

12 MR. WOOD: That capacitor would have failed just  
13 prior to the event because without that signal the control  
14 scheme would have no ability to control properly the turbine  
15 speed. So it was not a precursor problem that we had seen  
16 prior to the event that we just finally caught up to. It  
17 was a random failure that occurred at the 6-9 event  
18 timeframe.

19 DR. LEWIS: You are reasonably sure that it  
20 happened at the event?

21 MR. WOOD: That is correct.

22 DR. LEWIS: Was the capacitor underrated?

23 MR. WOOD: We have gone back to both General  
24 Electric and the people who made the module, which was  
25 Teledyne. We had subjected the module -- it is not an

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1 integrated circuit chip but it is a collection of components  
2 that is put into a resin and held in place. We had them  
3 destructively examine that portion of the module, and it was  
4 found to fail, and they have gone back to their records as  
5 far as the failure tests on that module and have attributed  
6 it merely to a random electronic failure.

7 They also looked at other components on the  
8 module to understand whether there is a common problem  
9 there, and they found other modules, for instance, that if  
10 you would subject it to a high voltage spike would also see  
11 damage, and found no other damage.

12 DR. LEWIS: I am just pressing for generic  
13 implications because I don't believe there is ever such a  
14 thing as a random failure.

15 You are telling me that that capacitor was either  
16 at the low end of the spec and really wasn't designed for  
17 the stress that it experienced in this event, in which case  
18 that is a generic problem?

19 You know, it is not an act of God when a  
20 capacitor fails during the event. I just wonder if we are  
21 not going too quickly by avoiding looking for generic  
22 implications.

23 DR. OKRENT: What is the life of such a  
24 capacitor?

25 MR. WOOD: I have no detail as far as the

DAVbur 1 individual capacitors.

2 DR. OKRENT: The time to failure.

3 DR. LEWIS: It should last forever. It depends  
4 on what it is. If it is electrolytic, you know, they do  
5 fail but not usually at the event. Presumably it wasn't  
6 electrolytic because you say it was potted and you don't  
7 usually pot electrolytics, in which case I have trouble with  
8 the word "random."

9 There may be a generic implication.

10 DR. SHEWMON: Pilot error. You don't know what  
11 caused it. The pilot must have screwed up.

12 DR. LEWIS: Well, pilots do. Capacitors aren't  
13 as smart as pilots, so they don't know how to do it.

14 DR. REMICK: Proceed.

15 MR. WOOD: Okay.

16 (Slide.)

17 The next issue had to do with our auxiliary  
18 feedwater valves, AF-599 and AF-608. These valves failed to  
19 open on demand after closing earlier. Now, they had closed  
20 when the operator incorrectly pushed the wrong buttons to  
21 initiate the aux feedwater system. However, when that  
22 operator or the operating staff corrected that problem,  
23 approximately a minute later those valves should have come  
24 open automatically. They did not.

25 What they have found here is that the motor

DAVbur 1 operators on the valves were not properly adjusted. By  
2 this, we mean that the limit switches allowed the torque  
3 switch to be placed into the circuit prior to the valve  
4 coming fully off its seat.

5 Thus, the high torque that is required to bring  
6 the valve off its seat had not dissipated and the torque  
7 switch was set such that under the delta P conditions that  
8 existed the valve torqued out.

9 And this has very far reaching generic  
10 implications for Davis-Besse and applies to all our  
11 motor-operated valves. We found that the methodology and  
12 procedures that we were using to adjust our limit switches  
13 and our torque switches was not satisfactory.

14 We have contracted with the MOVATS, the Motor  
15 Operated Valve Analysis Test System, to readjust all our  
16 motor-operated valves. We have in fact purchased a unit  
17 from MOVATS and have MOVATS working side by side with us in  
18 order that we can properly adjust our valves to the design  
19 conditions that are required for our systems.

20 (Slide.)

21 The next item in your handout is the  
22 pilot-operated relief valve.

23 As you heard, during the transient the PORV  
24 failed to close properly after its third opening. The  
25 operator, in assessing his panel, had seen a decrease in

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1 primary pressure. The symptom then was translated by the  
2 operator into his action, which included closing the blocked  
3 valve. After he had secured, he then saw the reaction to  
4 it, and then a couple of minutes later he had reopened the  
5 blocked valve as his procedures would indicate and the PORV  
6 remain closed and remained closed through the rest of the  
7 transient.

8 Now, here we have found actually no physical  
9 evidence to suggest why the valve improperly closed on its  
10 third actuation, which we have reviewed with the vendor and  
11 other people who are expert in this area and have found that  
12 we cannot rule out that perhaps foreign material became  
13 lodged in the pilot and prevented the closing of the valve.

14 We also found that our experience is similar to  
15 the industry experience. We have had, I believe, three  
16 cases where the valve had not fully closed. That was out of  
17 111 actuations of that valve that we have had at  
18 Davis-Besse. The industry average I believe is about .02 in  
19 this area.

20 MR. REED: Interesting, though, this is an  
21 internal pilot-operated relief valve, correct, and it is on  
22 a borated-hydrogenated system off the top of the  
23 pressurizer. It can be impacted by the effects of hydrogen  
24 and by the effects of boron scum or crystals.

25 Quite frankly, I don't think it is a proper



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1 application to have an internal pilot-operated relief valve  
2 off the top of a pressurizer on a borated PWR.

3 Now, I can agree if you cool the machine down and  
4 go in and look at it you are not going to find it because  
5 these things are very difficult. You are going to find them  
6 in the operating condition. You have got to have left them  
7 in that operating condition for a long period of time.

8 So I don't know where you are going to come out  
9 with your pursuit.

10 MR. WOOD: As you mentioned, the PORV can be  
11 subject to failure, and I believe we learned that lesson at  
12 TMI as well. As a result of TMI, there was additional  
13 emphasis placed on the PORVs and what is needed in order to  
14 alert the operator to problems with the PORV.

15 We have acoustic monitor flow indications, such  
16 that we are able to then tell when there is flow out of the  
17 tailpipe of the PORV.

18 Unfortunately, at Davis-Besse that indication  
19 wasn't in direct line sight of the operator working his  
20 panel, and though he reacted properly to close the block  
21 valve, which is designed to mitigate problems with the PORV,  
22 that acoustic information wasn't available in his line of  
23 sight. We are going to correct that by providing that  
24 indication at his board, where it would do him the most  
25 good.

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1 We are also improving the labeling and the  
2 annunciators so that he has a clear, unambiguous indication  
3 when there are problems in that area.

4 MR. REED: What is that going to do with respect  
5 to the maloperation of this particular type of valve on this  
6 particular system.

7 MR. WOOD: As far as addressing the maloperation  
8 and that operation as a failure to close, we have provided  
9 the operator with the indication that he needs to use his  
10 equipment, such as the block valve, in order to mitigate  
11 that.

12 MR. REED: I would much rather have the valve  
13 function properly.

14 MR. WOOD: We would, also. We are trying to put  
15 together as reliable a system as we can in this area.

16 We are also working with the valve vendors. We  
17 are contracting with Duke Power Company to run tests at the  
18 Marshall test facility. We are going to continue on.

19 MR. REED: Is the Marshall test facility a  
20 borated-hydrogenated compartmental facility?

21 MR. WOOD: No, it is not.

22 MR. REED: We have got generic implications here,  
23 and we have got a valve we are working on. I think we made  
24 some progress this week.

25 (Slide.)

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1 MR. WOOD: The last item I will talk specifically  
2 on is the nuclear instrumentation neutron source range  
3 detectors.

4 During this event, we had -- prior to it  
5 actually -- we had one source range detector inoperable, and  
6 during the event a second source range detector failed.  
7 Now, this didn't cause any direct parameter concerns at the  
8 plant; however, this added to the confusion of the operators  
9 in an already confusing situation.

10 These have also been somewhat nagging problems,  
11 if you will, at Davis-Besse. Therefore, it was important  
12 that we get these resolved and behind us.

13 Now, these have been a very difficult piece of  
14 equipment to troubleshoot. They are of course low signal  
15 and have some very sophisticated electronics to deal with in  
16 order to have them function properly.

17 What we found in our troubleshootingn was that we  
18 had an improper grounding for the shield on the NI-1  
19 circuitry. This was due to a lack of star washers at the  
20 preamp, and because of the strain on the preamp box and the  
21 lack of star washers we were making an adequate ground.

22 It took us a long time to ferret that out, but we  
23 found it and have corrected it, and it has functioned since  
24 we have corrected that situation.

25 On NI-2 we had a failure of containment

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1 penetration. This was an intermittent failure of  
2 containment penetration which gave us periodic low signals  
3 on this source range detector.

4 We also found triax cable connectors in a  
5 somewhat degraded mode.

6 All that leads us to the corrective action that  
7 was shown here to make sure that both these trains have been  
8 refurbished and restored to operating conditions, and this  
9 is an example of a problem that has nagged Davis-Besse that  
10 we feel we now have corrected and hope to continue that  
11 philosophy as we go along.

12 DR. AXTMANN: When those symptoms have shown up  
13 under normal operations?

14 MR. WOOD: Under normal operations. The neutron  
15 source detectors are turned off when you go to your power  
16 range. In fact, that led to part of the prolonging of the  
17 problem, is that it only become important during period of  
18 time, and so once we are out of that timeframe maybe people  
19 didn't place so much importance on it. That is why it was  
20 important to get it.

21 DR. LEWIS: Are you comfortable that your  
22 preventive maintenance program won't do more harm than good?

23 In other plants a lot of the electronic failures  
24 have come from too much maintenance. Are you comfortable  
25 about that?

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MR. WOOD: That is a very good point. In fact, we mentioned here that the degraded connectors were found. We believe that some of that degrading was because of prior attempts to troubleshoot these systems. So we had to balance that on the intermediate and power range detectors.

We don't want to just go in and wholesale take a look at everything because you know there is a certain that if it is not broke, don't fix it. They had to balance that as to, okay, what is the normal lifespan, what type of things do I have to be doing on a periodic basis so that I don't have to go in and troubleshoot something.

DR. LEWIS: I know that is what you have to do, but have you done it; that is to say, balanced the expected lifetime against the maintenance intervals and see if the maintenance does more good than harm?

MR. WOOD: That is the intent of our preventive maintenance program. We have not, I guess, had that philosophy necessarily prior to June 9, in all events. We are looking specifically at these, and that is our intent, is to put together that preventive maintenance program that will draw that balance in.

That balance is not easily drawn, and we will just have to use the best help we can to make the best effort we know how.

DR. OKRENT: I would like to go back to the

DAVbur 1 auxiliary feedwater valves.

2 I am trying to understand, are you now going to  
3 rely on good maintenance procedures to prevent the problem  
4 that occurred here? Is that the understanding?

5 MR. WOOD: Not only good maintenance procedures,  
6 but a better look at the design aspects as to where the  
7 torque switches need to be placed, where the limit switch  
8 needs to be placed relative to the opening, and also by  
9 doing diagnostic work in which we have that capability with  
10 a unit such as the MOVATS unit, where you can periodically  
11 take a signature of what the motor operator and the limit  
12 switches and the torque switches are doing and you can do  
13 comparison and trending.

14 DR. REMICK: Thank you, Mr. Wood.

15 Mr. Wood coined a new word for me. Those who  
16 work on Star Wars research are star washers.

17 Who is next?

18 MR. WOOD: Sushil Jain will be next.

19 DR. REMICK: We have just about 25 minutes now.

20 MR. JAIN: I am Sushil Jain. I will be talking  
21 about a very important and comprehensive activity undertaken  
22 by Toledo Edison Company in light of the June 9th event.

23 Most of the systems involved in the June 9th  
24 event related to the removal of decay heat from the reactor  
25 core and to maintain the startup systems and also the

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1 feedwater system, also the steam and feedwater used for  
2 initiation of the auxiliary feedwater system.

3 To that end a task force was formed, which  
4 included people from Toledo Edison as well as high level  
5 people from NPR and B&W, with special objectives to reduce  
6 the frequency of demand for emergency decay heat removal,  
7 also reduce the automatic responses that are required for  
8 initiation of auxiliary feedwater, further to improve the  
9 reliability of the system by reducing the potential for  
10 common mode failures in the system, and also to evaluate  
11 what other diverse and redundant means could be available or  
12 could be installed to improve the overall reliability.

13 The overall goal then was to provide equipment  
14 systems at Davis-Besse which would bring about the amount of  
15 improvement commensurate with the NRC's specified standard  
16 review plan.

17 MR. EBERSOLE: I wonder if you could refresh my  
18 memory. I don't think that you ever said you ever really  
19 calculated on a PRA basis the estimated reliability of the  
20 feedwater system prior to this event.

21 MR. JAIN: Prior to this event, we had  
22 calculated, we had prepared rigorous PRA models,  
23 specifically from the auxiliary feedwater system, also as  
24 part of the June 9th event, and coming after the  
25 recommendations of the task force.



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These specific improvements or modifications were  
evaluated based on reliability models, seeing which ones  
would be most beneficial.

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1 MR. EBERSOLE: Part of it is the reliability of  
2 the main feedwater system and the aux feedwater system  
3 respectively?

4 MR. JAIN: We had didn't have a PRA model for  
5 the main feedwater system. However, we did have a detailed  
6 model for the auxilliary feedwater system.

7 MR. EBERSOLE: That was on a per challenge basis?

8 MR. JAIN: Yes, a per demand basis.

9 The numbers, if you want to talk about it, if you  
10 were to use the plant specific data base, the two train  
11 auxilliary feedwater system, these were the numbers just  
12 before June 9th that were calculated on the order of 10 to  
13 the minus 3 per demand. I will talk about the improvements  
14 and also the installation of the other pump and what  
15 improvements those modifications will bring about.

16 I'll get to that shortly.

17 MR. WARD: Excuse me. Is that per system or  
18 failure of the whole system, the 10 to the minus 3 per  
19 demand?

20 MR. JAIN: That's for the auxilliary feedwater  
21 system for both trains.

22 (Slide.)

23 Our recommendations were based on two areas of  
24 decay heat removal. One was to minimize the challenges to  
25 the system. The second was to maximize the reliability once

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1 the system is challenged in order to reduce the number of  
2 initiators. The existing steam generator level signals to  
3 the SFRCS, which initiates the auxilliary feedwater system,  
4 that is being provided to minimize oscillations that occur  
5 following a sudden closure of the turbine stop valves on the  
6 main steamlines, similar to the one experienced on the June  
7 9th event.

8 This will prevent such level oscillations seen by  
9 the load transmitters, and then minimize the SFRCS trips.

10 MR. EBERSOLE: With the addition of the new  
11 electric pump, will the SFRCS system still dominate whether  
12 the feedwater systems will run or not?

13 You're going to put in an electric pump now.  
14 Will it be subject to the same interception of flow as was  
15 the two turbine trips and pumps by this SFRCS?

16 MR. JAIN: The auxilliary feedpump, which I'll be  
17 talking about shortly, does not have an interface with the  
18 SFRCS.

19 MR. EBERSOLE: Thank you.

20 MR. JAIN: The second part in improving the  
21 performance is to improve the SFRCS power supply, failures  
22 of which contributed to spurious actuation of the system,  
23 thereby resulting in challenges to the aux feedwater  
24 system.

25 Finally, the SFRCS logic itself will be modified

DAV/bc

1 so that isolation of main feedwater and main steam lines  
2 will not automatically occur because of isolation of those  
3 two systems, it essentially robs you of the primary means of  
4 decay heat removal, which is the main feedwater system.

5 (Slide.)

6 Secondly, in terms of improving the performance  
7 of the system itself once it is challenged, as Mr. Wood  
8 described, we have undertaken a major improvement program  
9 for the motor-operated valves. Furthermore, to minimize the  
10 number of valves that have to reposition in the auxilliary  
11 feedwater system, several changes are underway to either  
12 leave the valves open or repower the valves. So the  
13 probability of spurious mispositioning is eliminated.

14 Furthermore, the cause of the overspeed trip  
15 during the June 9th event, which is believed to be the  
16 condensation of the steam lines because of the steam hitting  
17 the cold steam lines all the way to the turbine, we are  
18 proceeding along putting the steam revision valves right  
19 next to the turbine. This would minimize the condensation  
20 on the line and therefore minimize the overspeed trips.

21 MR. REED: I'm a little surprised to see that  
22 bullet. I didn't realize that anyone would have anything  
23 other than hot steamlines right up to the emission valve.

24 Do you mean to tell me that you had cold lines,  
25 long runs on cold lines leading to the turbines?

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MR. JAIN: That was a realization for us. Yes, that was true.

Furthermore, one of the leading things in the June 9th event was the operator error of misactuating the SFRCS. Revisions to the SFRCS panel here, rearrangements and relocations on the manual activations, which is to minimize such possibilities in the future.

The governor on the number one aux feedpump turbine is an older design and failure prone. We will be changing the governor on that turbine with a design similar to what the number two turbine has, which has been proven to be much more reliable, as evidenced by the development.

The last two bullets here relate to the reliability of aux feed systems on the section side. There are redundant strainers on the suction side on the aux feedpumps which unnecessarily cause large defection pressures and then result in the transfer of suction to the service water system.

The result of these modifications is to remove the baskets from two of the strainers and enlarge the holes in one of the strainers, which is the common strainer from the condensate storage tank to the feedpump section; and also to provide the device at set point, which provides for the transfer of service water and add a time delay so as to minimize spurious transfers which again involve positioning

DAV/bc 1 of valves.

2 (Slide.)

3 DR. OKRENT: There's no downside to any of those?

4 MR. JAIN: The pump clearances have been

5 evaluated to see what kind of debris goes through them and

6 the overall reliability of the pump that has been observed

7 by this change. We talked just a few minutes ago about the

8 new motor-driven feedpump would be installed at

9 Davis-Besse. The capacity of the pump will be 100 percent

10 of one auxilliary feedwater pump. The discharge in a normal

11 power operation will be aligned to the auxilliary feedwater

12 headers, but the suction would be aligned to the condensate

13 storage tank.

14 The pump will be capable of being started from

15 the control room and during a loss of offsite power could be

16 fed from either diesel generator.

17 (Slide.)

18 DR. REMICK: Are you going to mention the

19 existing startup pump?

20 MR. JAIN: Yes. Here, we realize that the

21 systems evolved here are important to any nuclear power

22 plant, concerning decay heat removal. It's important. It

23 cannot be overemphasized. To that end, we are investigating

24 improvements in the Davis-Besse feed and bleed capabilities.

25 The very first part of it is to investigate what else could

1 DAV/bc

1 be done to increase the bleeding capability so as to  
2 depressurize. Further, to investigate what else could be  
3 done to maximize the additional high pressure injection  
4 capability.

5 MR. REED: In other words, you're going to change  
6 those words around there on your slide to bleed and feed  
7 rather than to feed and bleed some day?

8 MR. JAIN: That is true.

9 MR. REED: I don't have anything against  
10 intermediate pressure injection as long as you're getting  
11 the heat out and getting the pressure down.

12 MR. JAIN: Yes. That's related to the auxilliary  
13 feedwater and the SFRCS; the pump which is located next to  
14 the auxilliary feed pump will be reconnected in the longer  
15 term.

16 The switching for this pump is being used for the  
17 newly installed motor-driven feedpump. In that regard, new  
18 switch gear will be installed so that the existing startup  
19 feedpump will be powered from 4160 buses.

20 Most of our actuations on the SFRCS have been on  
21 the low level trip of the system, and that has been because  
22 of the close proximity of the ICS low level limit, which is  
23 where you will be after a unit run back at low power  
24 levels.

25 The intent here is to increase the margin between



2 DAV/bc

1 the two set points and, thus, further minimize the  
2 challenges.

3 MR. EBERSOLE: Pardon me. For the record, are  
4 you going to look at the environmental capability of the  
5 PORV and its associated block valve? You remember, we  
6 talked about it?

7 MR. JAIN: The PORV and the solenoid valve and  
8 the PORV and the controls are being looked at  
9 preliminarily.

10 MR. EBERSOLE: I think you mentioned another  
11 thing the committee would be interested in. You said you  
12 had a qualified secondary blowdown system up to atmosphere,  
13 and you exercised that, you could get water into the  
14 secondaries from a host of sources.

15 Is this right?

16 MR. JAIN: We have the atmospheric vent valves,  
17 which could be used to depressurize the primary side.

18 MR. EBERSOLE: Then you could vent in feedwater  
19 from lots of places. Is that correct?

20 I think I heard service water.

21 MR. JAIN: Service water is a very low head  
22 pump.

23 MR. EBERSOLE: I don't know how far down you're  
24 going to go when you depressurize.

25 MR. MEYER: We haven't analyzed any of those

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1 conditions yet.

2 MR. REED: While you're recouping, what I think  
3 you've told me here is that there are a number of design  
4 inadequacies to the original auxilliary boiler feed, main  
5 boiler feed, everything being steam-driven; that you had  
6 cold lines up to the turbines on auxilliary feed, that you  
7 didn't have the electric pump option.

8 These, to me, are all design inadequacies. Would  
9 you be willing to tell me who designed this auxilliary  
10 boiler feed system and where you have a reactor concept that  
11 has very low inventory of steam anyway?

12 MR. JAIN: The auxilliary feedwater system was  
13 designed as part of the original design of the plant and,  
14 obviously, with input from Toledo Edison, the architect-  
15 engineer.

16 MR. REED: So the creators were Toledo Edison and  
17 the architect-engineer?

18 MR. EBERSOLE: Dedicated steam mechanical  
19 engineers, electricians.

20 MR. JAIN: In relation to the auxilliary  
21 feedwater level control, the present on/off level control  
22 system is intended to be modified significantly to minimize  
23 challenges to the governors. The SFRCS logic, we realize  
24 it's a unique type of system at Davis-Besse and it isolates  
25 auxilliary feedwater. It isolates mainsteam and main

2 DAV/bc

1 feedwater when it may not supposed to be. The intent here  
2 is to totally revamp the logic so as to minimize all those  
3 inadvertent isolations.

4 Furthermore, to enhance the human engineering  
5 effects, the control room will be provided with a  
6 comprehensive SFRCS aux feedwater panel for the operator to  
7 know where exactly he is in relation to the auxilliary  
8 feedwater and the SFRCS actuation status.

9 I believe that's the end of the presentation.

10 DR. REMICK: Dave?

11 DR. OKRENT: Are you familiar with the paper that  
12 was given at the most recent conference in Brussels by Carl  
13 Fleming, Ali Moshi and R. Kenneth Gallagher, called The  
14 Systematic Procedure for the Incorporation of Common Cause  
15 Events in the Risk and Reliability Models?

16 MR. JAIN: I know those names. I haven't looked  
17 at the paper myself, but we are looking at the common cause  
18 failures for auxilliary feedwater systems on a systematic  
19 basis.

20 DR. OKRENT: Is the staff familiar with the  
21 paper?

22 DR. REMICK: What's the point, Dave?

23 DR. OKRENT: I have a point to make. One of the  
24 conclusions that was reached with this paper is that for a  
25 typical free train auxilliary feedwater system, as would be

1 DAV/bc

1 found in several existing U.S. power plants, a realistic  
2 failure frequency per challenge, with all support systems  
3 available, is about 1 times 10 to the minus 3 per demand.

4 Now, the staff calculates, you know, 10 to the  
5 minus 4 or better, I believe, by their recipe. I would  
6 highly recommend that both Toledo Edison and the staff  
7 review this paper and advise us at some future time if they  
8 agree or why they disagree. If they don't disagree, what  
9 they expect to do with their SRP story. There's a lot of  
10 plants that claim to have 10 to the minus 4 or better.

11 MR. JAIN: May I get the name of the conference?

12 DR. OKRENT: The most recent SMRC conference.

13 DR. KERR: Is there some reason to believe that  
14 the conclusions reached by this paper are valid? I don't  
15 think we ought to send these people on a wild goose chase.

16 DR. OKRENT: These, Fleming is among the  
17 principal contributors to common cause. And, in fact, it  
18 was prepared for what's called the Post Conference Seminar.  
19 And you have a xerox.

20 DR. KERR: Does he use the Beta method for  
21 estimating common cause failures?

22 DR. OKRENT: No. They look at a variety of  
23 different models.

24 DR. REMICK: Gentlemen, I think we must proceed.

25 DR. OKRENT: All members of the committee we'll

DAV/bc

1 send an extract of this paper.

2 MR. MEYER: The next speaker is Jacque  
3 Lingenfelter, who is going to discuss the test program and  
4 system review programs. We'll cover those as rapidly as we  
5 may.

6 MR. LINGENFELTER: I'm getting kind of used to  
7 this pace.

8 (Slide.)

9 The system review and test program again is  
10 designed to address two of the major issues raised by the  
11 June 9th events, specifically the concern over the effect of  
12 inadequate maintenance on other systems and those which were  
13 directly involved with the June 9th event.

14 And, secondly, the concern that the test program  
15 at Davis Besse was not necessarily adequate in all cases to  
16 prove all functions of safety systems.

17 The objectives of our program simply stated are  
18 to identify significant or recurring maintenance and  
19 operations problems, identify testing required to assure  
20 that systems will perform their specified functions and  
21 conduct test program to assure that the systems are fully  
22 functional.

23 (Slide.)

24 The systems that we're reviewing, we've selected  
25 a total of 31 systems to perform this review in detail on.

DAV/bc

1 They are broken into five groups. The systems include the  
2 majority of all safety-related systems. There's a few that  
3 are not included, and there are several nonsafety related  
4 systems that were included as probable precursors to  
5 events, such things as the integrated control system, the  
6 main feedwater system and station instrument air are  
7 included in this group.

8 The first group are primary systems. The second  
9 group is electrical systems. These are in the handout you  
10 have. You want to take a look at it.

11 (Slide.)

12 The third grouping is instrument control. Group  
13 4, support systems; and group 5 is the secondary systems.

14 (Slide.)

15 DR. AXTMANN: What fraction of that list had been  
16 in your program before the event?

17 MR. LINGENFELTER: This program was really newly  
18 created.

19 DR. AXTMANN: None of those 30 odd items were  
20 periodically tested?

21 MR. LINGENFELTER: Oh, no, they were all  
22 periodically tested in accordance with tech specs or other  
23 test requirements. Surveillance testing is conducted in  
24 accordance with tech specs. Most of the other systems were  
25 tested in accordance through our own internal periodic test

DAV/bc

1 program.

2 The testing was performed before. What we were  
3 concerned with and what the special review was for, again,  
4 was to try to find where problems that may have occurred in  
5 the past were inappropriately corrected by our maintenance  
6 program and our root cause determination problems.

7 And then to assure when we reexamine our test  
8 programs, to assure that all our functioning systems were or  
9 had been appropriately tested.

10 Does that answer your question?

11 DR. AXTMANN: I guess.

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1 MR. LINGENFELTER: This is a very special review  
2 of a test program to assure that everything was there. The  
3 testing has always gone on. We had an outstanding test  
4 program.

5 MR. EBERSOLE: There was a letter that came  
6 through about longstanding instabilities on the pumps on the  
7 aux feedwater system.

8 Was that ever resolved?

9 I can't point to the letter right now, but pump  
10 instabilities were due to pump performance when it was being  
11 throttled.

12 MR. MEYER: Mr. Hildebrand can talk to that.

13 MR. HILDEBRAND: Yes. That was put together by  
14 Toledo Edison.

15 Associated with that particular letter, I believe  
16 that was with Mr. Stolz.

17 The conclusion is that there were not any  
18 instabilities that resulted in improper operation of the  
19 pumps. It looks very specifically at the reference,  
20 evaluating the pumps to those criteria and stating that  
21 there should not be any instability if there is proper  
22 operation.

23 MR. EBERSOLE: This long wet line, the core  
24 blind, gave you the most trouble, is that right?

25 MR. HILDEBRAND: Yes, sir.

1 DAVbur

1 MR. LINGENFELTER: A very quick description of  
2 the program we are pursuing. The first portion of the  
3 program again is aimed at looking at outstanding problems we  
4 call the system review.

5 This activity is being performed by about 50 to  
6 55 people, 30 of which are Toledo Edison engineering  
7 personnel that are going to form the basis of the new  
8 systems engineering organization. The remainder are  
9 consultants experienced in various aspects of design,  
10 testing, operations, and maintenance.

11 The review they are performing is based on an  
12 examination of historical documentation, such things as  
13 licensee event reports, NPRDS data, maintenance work orders,  
14 facility change requests, our own internal modification  
15 mechanisms, and transient assessment works.

16 We also included human engineering discrepancies,  
17 but a power design review is a topic for review. They take  
18 that information, formulate information about questions on  
19 their systems, and they performed interviews with operations  
20 and maintenance personnel to find a better indication of  
21 some of the problems, operating and maintenance problems,  
22 associated with our systems.

23 From that they developed a list of problem  
24 reports. They evaluated those particular problems as to  
25 whether or not they should be modified or rectified in the

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1 short term or whether they can be dealt with in the long  
2 term, and proposed corrective actions for those problems.

3 Those problem reports are being reviewed at the  
4 moment by the independent system review group, which Phil  
5 Hildebrand is the chairman.

6 Based on that review, certain changes are being  
7 made. Certain modifications and repairs are being made as a  
8 result. Additionally, the results of the action plans,  
9 those particular activities that concern themselves with  
10 equipment failures on the June 9th event and other work are  
11 resulting in modifications and repairs being made to the  
12 station. Those modifications will be tested by the  
13 acceptance test program.

14 The second portion of our program is the test  
15 program review that is being performed by the system review  
16 groups. It is an evaluation of all the past testing we have  
17 been performing. Our surveillance testing, our periodic  
18 testing, preventive maintenance testing are all being  
19 examined to determine whether or not that test program did  
20 adequately test all the functions of the systems.

21 Based on that review, the systems review groups  
22 are preparing test outlines for new and revised tests that  
23 will be required to be conducted prior to startup. All the  
24 testing outlines are being fed into the independent system  
25 review group for reviewing all the outlines to develop and

1 DAVbur 1 maintain a consistent scope of testing that is to be  
2 performed prior to startup.

3 Once the independent system review group has  
4 reviewed and agreed to the scope of testing to be performed,  
5 the outlines are turned over to the joint test group, which  
6 is conducting -- comparing the procedures, the test  
7 procedures specifically, and conducting the test program.

8 The test group is composed of station personnel,  
9 primarily operations, maintenance and other outside testing  
10 consultants.

11 That is a very brief overview of the program.

12 DR. REMICK: Any questions of Mr. Lingenfelter?

13 (No response.)

14 DR. REMICK: Do you have any closing remarks?

15 MR. MEYER: That completes our presentation.

16 I do remind the subcommittee -- or the full  
17 committee that there are additional documents in the back  
18 that can be covered if there are questions on any portions  
19 of the program.

20 DR. REMICK: There is one matter. Dr. Mark is  
21 not here, but he raised the question on the security issue.

22 Is there anything Toledo Edison wants to add to  
23 my remarks about the three doors, and so forth, for the  
24 record?

25 MR. MEYER: I think all we would like to address

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1 is that we are taking action to see if we can improve the  
2 access capability of both the operators. However, we are  
3 not significantly altering the normal access requirements,  
4 the security requirements that are in place.

5 We would prefer not to address that for security  
6 reasons.

7 DR. REMICK: I remind the committee -- excuse me,  
8 Glenn.

9 MR. REED: I think having heard these design  
10 issues and the PORV story and noting that the licensee  
11 intends to have a very infrequent exercising program for his  
12 single PORV train, I have to take the position that with  
13 this concept of reactors that I am concerned for the longer  
14 term that it has adequate diversity in decay heat removal  
15 and that there ought to be thinking further along the line  
16 for additional primary blowdown capability beyond the single  
17 train PORV and that it should come from the top of the candy  
18 canes.

19 DR. REMICK: Do you want to respond to that?

20 MR. MEYER: I would like to respond to that. It  
21 wasn't specifically covered, but Sushil Jain indicated we  
22 are in the longer term looking at additional blowdown  
23 capability. It is intended to be redundant. It is also  
24 intended to be from each loop. The exact location and  
25 arrangement for that is under review at this time.

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1 DR. REMICK: I remind the committee, what we have  
2 heard is a summary of basically what was in the Toledo  
3 Edison response to the Commission's 5054(f) letter. That  
4 was in a two-volume, three-ring binder set which each of you  
5 have received. The staff has received that not too long  
6 ago. They are undertaking a review.

7 We are now about to hear from the staff on where  
8 they stand in the review of that reply from Toledo Edison.

9 I believe John Stolz is going to handle that.

10 Do you want to proceed?

11 MR. STOLZ: I would like to introduce what we are  
12 going to say this afternoon. We are going to do it in two  
13 parts.

14 Mr. de Grazio is going to present the outline of  
15 the restart evaluation lines. That will be followed by the  
16 NRC developed generic issues that have been developed  
17 following the June 9th event. That will be handled by Dick  
18 Westman.

19 We have both of these items currently under staff  
20 review. We have, in addition to Mr. Westman and Mr. de  
21 Grazio, other members of the NRC staff who will be here to  
22 answer some of the committee's questions.

23 Recall that the restart evaluation items that we  
24 are talking about would derive from staff concerns expressed  
25 in the 5054(f) letter, which was given to the licensee on

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1 August the 14th, and that 5054(f) letter was in turn derived  
2 from the NRC team findings that were expressed in  
3 NUREG-1154 and other NRC concerns.

4 Toledo Edison, as the subcommittee chairman told  
5 you, responded to our 5054(f) letter on September 12th.  
6 That is a two-ring binder. They call that the Davis-Besse  
7 Course of Action regarding our schedule.

8 We expect -- we have a target at least that we  
9 can issue the safety evaluation plan to prepare on this  
10 matter by early December. We expect to get some returns  
11 from reviewers in about a week or so. It will probably be  
12 in the form of questions and information and, in some cases,  
13 SER inputs.

14 Following the issuance of our SER, we are  
15 committed to give the Commission a briefing for their  
16 evaluation prior to the restart.

17 Unless there are some general questions, I was  
18 going to ask Mr. de Grazio to make his presentation.

19 DR. REMICK: Thank you very much. I will remind  
20 you, you have about 40 minutes, and that includes  
21 questions.

22 (Slide.)

23 MR. de GRAZIO: Thank you.

24 As John Stolz indicated, the restart evaluation  
25 derived from the 5054(f) letter. That letter in turn had



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1 been responsive to a memorandum that the Executive Director  
2 for Operations had prepared simultaneously with the issuance  
3 of NUREG-1154.

4 The letter picked up a number of the items that  
5 the EDO had indicated that the staff should consider, and  
6 that letter, that memorandum, indicated that the staff  
7 should also include any additional concerns that it has.

8 The EDO's memorandum was based largely upon the  
9 findings report from the investigation team. The concerns  
10 that were expressed in that 5054(f) letter can be broken  
11 broadly into three categories.

12 First of all, we did request that the licensee  
13 continue with troubleshooting and investigation of the  
14 events surrounding the event of June 9, report upon the  
15 specific plant findings, and address the programmatic and  
16 management issues which contributed to the event and the  
17 performance at the plant.

18 John indicated that the response was provided in  
19 mid-September. Because of the short turnaround and the  
20 large amount of work that had to be done to respond to the  
21 submittal on the part of Toledo Edison it was a partial  
22 submittal. There still is material that is outstanding and  
23 is being worked on and will be submitted at a later time.

24 Necessarily, our review is still underway, and as  
25 John indicated, we are starting to get results, and we will

1 DAVbur 1 be indicating a need for additional information.

2 DR. KERR: How is it that you are sure that you  
3 will need additional information? Is that just a  
4 requirement that you always have to ask for additional  
5 information no matter what the response is?

6 MR. de GRAZIO: No, that is not automatic. Some  
7 of the reviewers have already indicated the need for  
8 additional information.

9 DR. KERR: So one could have anticipated the  
10 situation where the same sort of thing wouldn't occur?

11 MR. de GRAZIO: I am sorry, I didn't understand.

12 DR. KERR: One could have anticipated the  
13 possibility that additional information would be required?

14 MR. de GRAZIO: I think that is always something  
15 you can anticipate, yes.

16 (Slide.)

17 With regard to the completion of the event  
18 investigation, Toledo Edison has been submitting a number of  
19 reports they refer to as finding reports. These reports  
20 detail the troubleshooting effort that Toledo Edison had  
21 gone through to identify the fundamental cause for the  
22 equipment failures that did occur during the event and to  
23 outline the corrective actions that are to be taken.

24 To date, we have received all but one of the 13  
25 reports that are to be submitted, and we have completed the

DAVbur 1 review on six of those reports and have found no substantial  
2 disagreement. I should say we have found no disagreement  
3 with the findings as far as the fundamental causes of  
4 failure.

5 The remaining reports that we have in hand are  
6 under review now.

7 DR. KERR: What is the required reliability of  
8 the systems which mitigate the loss of main feedwater?

9 MR. de GRAZIO: I am not sure that I can answer  
10 that.

11 MR. STOLZ: Dr. Kerr, I believe the staff is  
12 targeting an order of magnitude improvement over what was  
13 cited earlier today by the licensee in reliability of the  
14 aux feed system.

15 DR. KERR: Is there one for Toledo Edison which  
16 is different than other plants?

17 MR. STOLZ: I am sorry?

18 DR. KERR: I see up here corrective actions  
19 needed to assure the reliability of systems which mitigate  
20 loss of main feedwater events.

21 To me, that says that you must have a requirement  
22 for such reliability. I am simply asking what it is.

23 MR. STOLZ: I am saying the target we have is 10  
24 to the minus 4.

25 DR. KERR: 10 to the minus 4 per demand. Is that

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1 a requirement or a target?

2 MR. RUBINSTEIN: Excuse me. We have a

3 predecisional -- Les Rubinstein of the staff -- we have a

4 predecisional request for a CRGR to clearly state that all

5 PWRs would have to meet 10 to the minus 4, 10 to the minus 4

6 per demand reliability range. That requirement doesn't

7 exist, but I rather think Davis-Besse will be working

8 towards it.

9 MR. EBERSOLE: Pardon me. If that is true, where

10 does that put Palo Verde, which can't do a bleed-feed.

11 MR. RUBINSTEIN: We do not include bleed and feed

12 in that reliability analysis.

13 MR. EBERSOLE: So you don't even give credit to

14 the possibility?

15 MR. RUBINSTEIN: We do not.

16 DR. OKRENT: Excuse me. One problem with that

17 particular part of the SRP is that it doesn't distinguish

18 among plants, and while it is not a bad idea for them all to

19 have reliable, exemplary feedwater systems, if it didn't

20 have any bleed and feed capability you might in fact want

21 more than they are asking.

1 DAV/bc

1 MR. RUBINSTEIN: I would only say that our SRP  
2 requirement as it is now is limited to pretransients.

3 DR. REMICK: Before somebody suggests that the  
4 standard review plan is not a requirement, I think we should  
5 proceed.

6 (Slide.)

7 MR. DE GRAZIO: In the interest of time, I'm not  
8 going to go through all of these items because, obviously,  
9 since our review is still underway, I can't comment on many  
10 of these items. I will only touch upon those that I have  
11 anything specific to say at this point; or I'll take any  
12 questions that you have.

13 With regard to item one, what we're concerned  
14 with there was to have the licensee identify with his  
15 analysis the time margins that were available in the various  
16 alternative sequences for keeping the core cooled in the  
17 event of a loss of feedwater.

18 Specifically, what is the capability of the  
19 system for feeding and bleeding, bleeding and feeding  
20 operations?

21 The staff also had previously made some  
22 independent calculations, I believe, that that had been  
23 reported -- was that an ACRS subcommittee? They had been  
24 previously reported to an ACRS subcommittee, that those  
25 calculations, I believe, indicated that the PORV makeup and

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1 high pressure injection combinations can, if action is taken  
2 in the appropriate time span, maintain core cooling.

3 MR. REED: With a single, unreliable PORV?

4 MR. DE GRAZIO: I was looking at the equipment  
5 that was in at the time, yes, sir.

6 MR. WARD: Also, that was with a nonsafety grade  
7 single failure vulnerable feed system.

8 MR. DE GRAZIO: With the feed system which is  
9 nonsafety grade, but it's a high quality feedwater. You're  
10 referring to makeup, I'm sure.

11 MR. WARD: Yes, the makeup pumps. It may be high  
12 quality but it's still vulnerable to a single failure, as I  
13 recall from the system description. It's a single valve  
14 failing to open. It would have cut off all flow.

15 DR. REMICK: Is this startup or auxilliary  
16 feedwater? I thought that was auxilliary.

17 MR. WARD: No. The makeup pumps subsystem.

18 MR. DE GRAZIO: With regard to item two, what we  
19 were concerned with there was the so-called spurious  
20 actuation of the steam feedwater rupture control system,  
21 which was the main steam isolation valves which provided  
22 information to the operator so that he could readily tell  
23 that the MSRV's had closed, the potential single failure  
24 issue that the investigative team had identified as a  
25 concern.

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1 With regard to items 5 and 7, they are related.  
2 We are in the process of reviewing information that the  
3 licensee is submitting and continuing to submit with regard  
4 to estimating the reliability of the feedwater system, both  
5 the auxilliary feedwater system before and after the event.  
6 But that existed at the time of startup.

7 DR. REMICK: You skipped over three. Is there  
8 anything you can say there about how extensive an effort is  
9 going to be directed at physical security and plant  
10 operations?

11 MR. DE GRAZIO: Dick, you planned to have some  
12 comments about the physical security as a generic issue,  
13 don't you?

14 MR. WESTMAN: My name is Dick Westman, from the  
15 Division of Licensing of the staff. One of the short-term  
16 generic issues that has been identified as a result of this  
17 event is to take a look at the constraints that may be  
18 imposed by virtue of either administrative controls or  
19 physical security requirements.

20 This is an item for consideration by the staff.  
21 A decision has not been made whether this is truly a generic  
22 issue that will be fully pursued because the staff has not  
23 yet completed the prioritization effort which has to be done  
24 before we commit resources to work on the generic issue.

25 I think this issue here is identified



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1 specifically for the Davis-Besse facility.

2 DR. REMICK: Please proceed.

3 MR. DE GRAZIO: Unless anyone has any questions  
4 on this slide.

5 MR. REED: I don't think I was happy with hearing  
6 that the staff is going to be satisfied with the single PORV  
7 train and the upgrading of the auxilliary feed system. The  
8 auxilliary feed system added electrical pump or pumps. I  
9 don't think, first of all, they're not safety grade. Second  
10 of all, I don't think they're in a security area anyway.

11 It seems to me the staff ought to be holding out,  
12 certainly in the longer term, for redundancy and diversity  
13 in the alternate technique for decay heat removal, such as  
14 two or three PORV's appropriately located, able to blow down  
15 and allow the bleed and feed operation to go forward as an  
16 alternate means of decay heat removal.

17 MR. WESTMAN: This is Dick Westman from staff  
18 again. Perhaps I can respond to that on a generic basis  
19 because this is one of the areas of concern for longer term  
20 generic issues that we've identified from this event. I  
21 believe, as you're aware, USI-845, dealing with decay heat  
22 removal, is expected to look at some of the aspects that you  
23 just mentioned.

24 DR. REED: Yes, I'm well aware.

25 DR. REMICK: Please proceed.

1 DAV/bc

1 MR. DE GRAZIO: The only thing I had planned to  
2 say on this slide, but I'm sure I'll get a question on 8, is  
3 No. 10. The staff had asked Toledo Edison to address the  
4 inability to place the startup feedwater pump into service;  
5 I think that question is largely moot.

6 Installation of the new electrically driven  
7 startup feedwater pump Toledo Edison is considering in the  
8 long-term the possibility of putting that existing feedwater  
9 pump back into service. At that time, I think we'd have to  
10 look at the high energy line considerations. There's no  
11 reason why that pump was not immediately available in the  
12 event, but I think that's a long-term issue.

13 Item 10, really, from the standpoint of restart,  
14 is not of great concern.

15 MR. WARD: Could I ask you a question? I should  
16 remember but that new feedwater pump, that is going to be  
17 outside of the security area?

18 MR. DE GRAZIO: That pump is going into an area.  
19 I can't remember.

20 DR. KERR: Is the staff convinced that keeping  
21 that startup pump unavailable rather than having it  
22 available was really a risk-reducing requirement? If the  
23 applicant decides to make it available, then you'll have to  
24 look at the regulation or practice which kept it from being  
25 available initially? Has the staff looked at that, and has

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1 concluded that that requirement makes sense in terms of risk  
2 reduction?

3 MR. WARD: Do you think there's a generic  
4 implication, Bill?

5 DR. KERR: I just wonder if, generic or not, if  
6 it was the right thing to do in this case. It seems to me  
7 one ought to ask that question.

8 MR. RUBINSTEIN: Let me try that out. Les  
9 Rubinstein again. As I understand it, Toledo Edison, when  
10 they made the choice to add an electrically-driven pump,  
11 they had to use some of the lines from the original, small-  
12 sized feedwater pump. So, at this time, those lines are in  
13 use and not available.

14 I think, as I said in our presentation earlier,  
15 they're considering in the long run perhaps going to a three  
16 and a half pump system, the half being capacity. And the  
17 staff certainly would not exclude this. We've encouraged  
18 them strongly to put in a third train, and to do that on a  
19 timely basis. They had to appropriate some of the lines and  
20 connections that were originally part of the startup.

21 DR. KERR: That isn't a response to my question,  
22 but let's not pursue it further.

23 MR. WARD: You don't want to pursue it further?  
24 I think there's a generic implication in staff  
25 requirements. Is that what you're saying?

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1 DR. KERR: The thing that occurs to me is that  
2 there was a staff requirement I think that kept the pump  
3 from being available. The staff requirement was based upon  
4 the assumption that there was risk from break a high  
5 pressure line.

6 Apparently, there was also risk from not having a  
7 pump available, and I wonder if the staff had looked at a  
8 balancing of those two risks, which, in the future, might  
9 make the relaxation of that high energy line requirement a  
10 possibility under some situation like this, or whatever.

11 I read that the staff is going to go over all of  
12 its regulations and do a risk-based evaluation. It seems to  
13 me this is one that one might want to look at.

14 MR. RUBINSTEIN: I agree. Let me only add very  
15 briefly that we did not exclude the original startup  
16 feedwater pump because of medium or high energy line break  
17 considerations. The emergency feedwater system docketed by  
18 Toledo Edison many years ago was a two-train system. And  
19 the staff analyzed that system as it was given to us. We  
20 did not require an additional pump in that timeframe.

21 DR. KERR: But you did require that this  
22 particular pump be unavailable, didn't you? Unless I'm  
23 misunderstanding.

24 MR. RUBINSTEIN: Yes, we did.

25 MR. EBERSOLE: In fact, at this moment, you don't

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1 require a third train, do you?

2 MR. RUBINSTEIN: No. We are working hard on  
3 expressing our requirement in terms of reliability which,  
4 for four or five or six plants, could only be satisfied  
5 probably by the addition of a third train.

6 MR. EBERSOLE: Of course, that can be massaged  
7 into place by numerical analysis with two trains.

8 MR. RUBINSTEIN: One or two plants have done  
9 that.

10 DR. REMICK: Now where do we stand on this slide?

11 MR. DI GRAZIO: On item 13, Toledo Edison  
12 reported on their test program. With regard to that, the  
13 NFC has put together a joint effort between Region I&E and  
14 NRR to review the scope of that program. The test program,  
15 the details of the test program that we're providing, a  
16 rigorous inspection program during the implementation phase  
17 of that program.

18 The program will include -- that's about all I  
19 had planned to say on that. Conrad McCracken, who is  
20 following the test program for NRR, may have some additional  
21 comments.

22 DR. REMICK: Further questions at this point?

23 (No response.)

24 DR. REMICK: Excuse me, Al. Are you finished?

25 MR. DI GRAZIO: Maybe I can even skip some of

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1 this. We did have a review team at Davis Besse several  
2 weeks ago to look into how they're progressing with the  
3 self-accreditation program with regard to the nonlicensed  
4 training. The results of that review are not available yet,  
5 but the appropriate results from that will be factored into  
6 our evaluation.

7 DR. REMICK: Does that have anything to do with  
8 the new training program?

9 MR. DI GRAZIO: Some of the new maintenance  
10 programs might relate to training. Some of the emergency  
11 responses, the EMS might relate to training. That survey,  
12 by the way, had been planned prior to the event in that  
13 timeframe.

14 (Slide.)

15 I'll just touch on one last item here. That's  
16 the adequacy of the management practices. I'm going to  
17 bring that around to maintenance. There was a special  
18 inspection that had been conducted again several weeks ago  
19 by a team from Human Factors from Region III and Battelle,  
20 who contracted with them. And they're looking into the past  
21 maintenance practices at Davis-Besse, and also trying to  
22 evaluate the new organization that's been put together --  
23 since the new organization really hasn't been in place for  
24 very long. In fact, some of it's not in place. They're  
25 really not in the position to comment much on that. They

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1 will probably want to go back there at some future date to  
2 evaluate how well that program has been working.

3 Again, we don't have their report yet, so we  
4 can't say very much about it at this time.

5 DR. REMICK: Questions of Mr. di Grazio.

6 (No response.)

7 DR. REMICK: If not, Dick, are you next? You've  
8 been scheduled for 15 minutes, including questions.

9 (Slide.)

10 MR. WESTMAN: My name is Dick Westman, from the  
11 Division of Licensing, from the staff. I want to take just  
12 a few minutes and tell you just a little bit about the  
13 generic actions that we had under our review and  
14 consideration for commitment of resources as a result of the  
15 Davis-Besse event.

16 I should say a few words about the process of  
17 identifying generic actions before we talk specifically on  
18 some of the technical issues. Immediately after the event  
19 occurred back in June, the staff looked at what they knew  
20 about the event at that time and with very little written  
21 documentation as a basis attempted to make a determination  
22 of whether there were any immediate actions requiring very  
23 prompt action by the staff that might affect other  
24 licensees.

25 At that time, we determined that there were none.



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1 Again, once NUREG 1154 was issued by the investigative team  
2 in mid-July, we asked ourselves the same question throughout  
3 the various divisions in NRR. We sought to examine the  
4 event and determine whether there was anything requiring  
5 immediate staff action for all the licensees.

6 We concluded that, at that time, there were no  
7 immediate actions. However, during that review, we  
8 identified a number of issues that we considered short-term  
9 generic issues. We also are in the process of identifying  
10 and have identified some issues that we might classify as  
11 longer-term generic issues.

12 DR. LEWIS: It would help me to listen to you if  
13 I were sure I knew what you mean by "generic". Do you mean  
14 applies to all licensees, or to all PWR licensees, or to all  
15 B&W licensees?

16 What do you mean by the word "generic"?

17 MR. WESTMAN: I think we mean generic any time it  
18 applies to a group of plants. It may be as much as all  
19 licensees, or it may be to the B&W.

20 DR. LEWIS: Two or more plants.

21 MR. WESTMAN: Clearly, more than to just Davis-  
22 Besse.

23 DR. LEWIS: Two or more plants is what you mean  
24 by generic. I just needed to be clear.

25 MR. WESTMAN: Let me just point out the short-

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1 term generic issues that we've identified. These issues are  
2 currently under examination by our Division of Safety  
3 Technology to determine the cost-benefit considerations.  
4 And to determine reliability improvements that might be  
5 brought by them. And to determine the ranking of these  
6 issues as one of either high priority, medium priority or  
7 low priority.

1 DAVbw

1 Prioritization of these issues is still in  
2 progress, so we have not committed Staff resources  
3 specifically to the resolution of the issue.

4 The first deal with the inability to remove decay  
5 heat, because of problems with the auxiliary feedwater  
6 system.

7 This is really built around three subparts that  
8 have emerged from the Davis-Besse event. First of all, the  
9 difficulties with AFW valves, where they go closed, are  
10 unable to be reopened when they are needed.

11 Secondly, this issue concerns the difficulties in  
12 restoring steam turbine auxiliary feedwater pumps to  
13 operation, should they trip for whatever the reason may be.

14 Thirdly, we're looking at failures that would be  
15 in the steam and feed rupture break mitigation systems to  
16 see if there are difficulties somewhat like the SFCRS that  
17 might give us a reliability problem on an overall basis.

18 The second major issue is the one dealing with  
19 emergency procedures, operator training and plant systems  
20 that could be appropriate for determining when feed and  
21 bleed should be initiated.

22 The third issue relates to the physical security  
23 system, constraints that may make it more difficult to get  
24 access to equipment, should it be necessary. I believe  
25 we've talked on that earlier.

DAVbw

1 Could I have the next slide, please.

2 (Slide.)

3 As I said, prioritization on these issues is  
4 nearly complete, and at that point we'll be able to make a  
5 decision on the commitment of staff resources.

6 Let me turn to the long-term generic actions.

7 There are about a dozen of them that we have  
8 identified so far. Most of what you see on this slide, I  
9 believe the first five are primarily derived from the  
10 incident investigation effort itself, and then the later  
11 half of the list is derived from concerns that have been  
12 identified by members of the technical staff to us and NRR,

13 I think because they primarily are  
14 self-explanatory, I don't want to dwell on any particular  
15 one. We have talked to some degree already about the PORV  
16 and its block valve that is being considered as part of  
17 Generic Issue 70, the aspect of the PORV concerning its  
18 environmental qualification or its ability to stay open in  
19 the event that it's passing water, is being considered as  
20 part of USIA 45.

21 MR. ETHERINGTON: Is your generic consideration  
22 of the PORV confined to PWRs?

23 MR. WESTMAN: I don't think it is, but I'm not  
24 sure.

25 If I could have the next slide, please.

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MR. REED: On Item 4, the need for

a plant-specific simulator, does Davis-Besse have a  
plant-specific simulator?

MR. WESTMAN: My understanding from the

Davis-Besse meeting that we had with them in Subcommittee  
last week, was that they are in the process of purchasing  
and installing one, but it won't be available for another  
year or so.

MR. GUIDO: Yes.

MR. REED: Quite frankly, I don't see how it  
relates to all this good operator action to simulate the  
valves and down around the auxiliary feed system.

MR. WARD: Well, it relates, at least in one  
place, to the action of the SFCRS panel.

MR. REED: Which related to design of switch  
location?

MR. WARD: I guess, but whatever the design is,  
that would be on the simulator. As I recall, one of the  
problems was this particular operator had never taken that  
action before.

DR. REMICK: They currently use this in the B&W  
simulator, which comes close.

MR. REED: I hate to continue the argument, but  
it seems to me the operators improvised or simulators never  
would have tripped, and it didn't save the unit.

DAVbw

1 MR. WARD: That's right. But there was one  
2 control room action by that operator which was incorrect and  
3 might or might not have occurred if it had a simulator  
4 to practice on.

5 DR. REMICK: Please continue.

6 (Slide.)

7 MR. WESTMAN: This is the second half of the list  
8 of potential long-term generic actions, and these have been  
9 identified by various members of the Staff. At least a  
10 couple of these, we believe, Items 10 and 11, we believe  
11 these are at least for Davis-Besse in the design basis,  
12 based upon the transient that occurred at Davis-Besse, that  
13 the plant is capable of withholding the type of transient  
14 that it had, and it is analyzed for this type of condition.

15 Our SER will look more fully at this on a  
16 plant-specific basis.

17 Where we are on these longer-term issues is that  
18 these issues have been identified as a list of nominees, and  
19 we are soliciting input from the NRR staff for additional  
20 issues that might be included in this list. At that point,  
21 then, we'll ask the Division of Safety Technology to  
22 evaluate them and prioritize prior to making a commitment as  
23 to Staff resources.

24 MR. REED: I'm surprised that Item 10 doesn't say  
25 reactor vessel instead of generator, based on reintroduction

DAVbw

1 of cold feedwater.

2 MR. WESTMAN: I think that's an oversight of  
3 the slide, because, in fact, both matters have been raised  
4 to the Staff.

5 MR. REED: To me, it would be a very challenging  
6 decision to reintroduce feedwater after you've essentially  
7 dried out the steam generator.

8 DR. SHEWMON: It's nice and hot. Then it won't  
9 be brittle anyway.

10 MR. WESTMAN: I believe the B&W generator is  
11 analyzed for a certain number of reinitiation of cold  
12 feedwater transients from a dry condition.

13 Before I leave the stand or the podium, I would  
14 comment briefly on a couple of the generic issues that are  
15 under way by other offices of the NRC.

16 I&E has been working on a bulletin dealing with  
17 potential failures of limitorque valves similar to the 599  
18 608 valves in the AFW system at Davis-Besse. The bulletin  
19 is under Staff review and has recently been transmitted to  
20 the "Cooger" for CRGR review.

21 I believe a copy was transmitted to the ACRS  
22 several days ago. I&E is also considering the issuances of  
23 several I&E notices dealing with classification of  
24 emergencies and timely notification to the NRC concerning  
25 planned emergencies.



1 DAVbw

1 They are also considering, based upon the  
2 completion of the Licensee's true cause evaluations, whether  
3 it may be appropriate to issue notices dealing with some of  
4 the specific equipment failures or problems that were  
5 identified at Davis-Besse.

6 I might add also that AEOD has under  
7 consideration two long-term generic studies, one of them  
8 dealing with the assessment of safety-related motor-operated  
9 valve failures and failure modes affecting valve performance  
10 under design basis conditions.

11 Secondly, they're going to conduct a study of  
12 steam turbine driven performance, as related to overspeed  
13 trips of the turbine.

14 That's all I have, Forrest, unless you have  
15 additional questions.

16 DR. REMICK: Questions? Yes.

17 MR. MICHELSON: In the case of boiling water  
18 reactors, where in the RCIC system, when it is deemed to be  
19 safety-related, then GE provided an overspeed trip reset  
20 from the control room. If it wasn't deemed to be  
21 safety-related, then you had to go locally to reset.

22 In the case of auxiliary feedwater, when it's  
23 deemed to be safety-related, why doesn't it have an  
24 overspeed trip reset in the control room?

25 MR. WESTMAN: You may recall we discussed this a

DAVbw

1 week or so ago.

2 MR. MICHELSON: I just want to get this on the  
3 record here.

4 MR. WESTMAN: This is one of the matters included  
5 in our evaluation of the short-term generic issues regarding  
6 A&W system reliability, how to deal with the turbine once it  
7 has tripped.

8 MR. MICHELSON: There do seem to be differences  
9 in the requirements from the two different vendors.

10 DR. REMICK: Any other questions?

11 (No response.)

12 If not, we have about three minutes. I know the  
13 staff of the Licensee would be receptive to any general  
14 comments anyone has.

15 MR. EBERSOLE: One more question. I wonder if  
16 you would elaborate a little bit more on this protective  
17 system you have against the cooling transient which, of  
18 course, intercepted feedwater. It's designed to prevent  
19 buckling damage, as I understand it, to the tubes and the  
20 straightener tube system.

21 MR. WESTMAN: I'm sorry. I don't understand your  
22 question.

23 MR. EBERSOLE: You're protected against thermal  
24 transients. One of your concerns is that you don't want the  
25 buckling load on the tubes due to shrinkage of the shell

DAVbw

1 while the tubes are still hot.

2 Is that right?

3 MR. WESTMAN: Yes, I believe on the B&W plant,  
4 there are limits on the tube to shell differential  
5 temperature.

6 MR. EBERSOLE: And that's the mode in which most  
7 of the damage is done, is that correct, when you put the  
8 shell down on top of the tubes?

9 MR. WESTMAN: That's correct.

10 MR. EBERSOLE: So what if you have the most  
11 severe transient, which is a burst from the main feedwater  
12 pumps to fill the superheated section of the boiler, and  
13 then you really chill the shell, because you now bring the  
14 water up against the chilled side, which is nominally at  
15 superheated temperature. Is that the worst cold water  
16 transient?

17 MR. WESTMAN: I see a hand to my left, so I will  
18 defer to that, because that's not a question I can answer.

19 MR. MC CRACKEN: Conrad McCracken, of the Staff.

20 The analysis done on the steam generator of this  
21 particular unit can take 30 cold feedwater events, where you  
22 basically refill a dry generator to operating level with  
23 cold feedwater.

24 MR. EBERSOLE: From the main feedwater system?.

25 MR. MC CRACKEN: From whatever feedwater source

DAVbw

1 you choose, based on the delta T and the stress you put into  
2 that nice hot metal, as Dr. Shewmon indicated a little while  
3 ago. There isn't really much effect on the tubes in this  
4 particular condition, because the shell itself is still  
5 hot. When you put in the spray water, you start cooling the  
6 tubes down, and you really don't cool down the entire  
7 thickness of the shell fast enough to cause that compression  
8 you're talking about.

9 MR. EBERSOLE: Okay. So in any case, it just  
10 leads them to the longevity.

11 MR. MC CRACKEN: The number, you have already  
12 analyzed, leads to a total of 30. It means that when you  
13 get to that, you have to reanalyze.

14 MR. MICHELSON: You say cold feedwater. How cold  
15 are you referring to?

16 MR. MC CRACKEN: I believe, but don't quote me on  
17 it, the design basis on the B&W unit is 40 degrees, but it  
18 may be 70. It's one of the other.

19 MR. MICHELSON: For the feedwater?

20 MR. MC CRACKEN: For the fill water.

21 MR. MICHELSON: For the normal feedwater, that's  
22 what Jesse was talking about.

23 MR. MC CRACKEN: When you start refilling with  
24 the normal feedwater, with the water temperature is your  
25 concern.

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MR. MICHELSON: It's not coming from the hot well.

MR. MC CRACKEN: Right.

MR. MICHELSON: And that's the transient you have and that's the answer. Thank you.

MR. REED: I'm a little bit surprised by your saying that the steam generators can take 30 of these transients. I agree with you that the shell is hot. It's not contracted. The tubes, however, at the initiation point of a dry steam generator and the cold feedwater being injected, the tubes would be in compression. It's like compression. They will immediately change or should change from compression to tension, when you throw in 40 degree of 70 degree feedwater.

MR. MC CRACKEN: That's not correct. When you put in the feedwater, you're only impacting at an initial short portion, which is about three to four to five feet of the tube with the cold water. The remainder of the 60 foot long tube is still at the original temperature. So the overall expansion length of the tube doesn't change significantly, when you hit it with that cold feedwater.

MR. REED: You're saying that that feedwater will get heated up as it drizzles down the tube bank?

So that when it arrives at the bottom, it's off the temperature?

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MR. MC CRACKEN: Yes. You're reaching saturation by the time you get there.

MR. MICHELSON: Is that a flooding feedwater from the bottom, or is it being sprayed in like normal feedwater?

MR. MC CRACKEN: We've got two separate questions.

One was using main feedwater, which would come up from the bottom.

The other was aux feedwater, which would be spraying it.

DR. REMICK: Gentlemen, I think the time has come to ring the curtain down.

I want to thank the Toledo Edison people for coming to make their presentation and the Staff.

And Mr. Chairman, I turn the meeting back to you.

MR. WARD: Let's take a 10-minute break.

(Recess.)

Whereupon, at 4:15 p.m., the meeting was adjourned, to reconvene at 8:30 a.m., Friday, October 11, 1985.)

CERTIFICATE OF OFFICIAL REPORTER

This is to certify that the attached proceedings before the UNITED STATES NUCLEAR REGULATORY COMMISSION in the matter of:

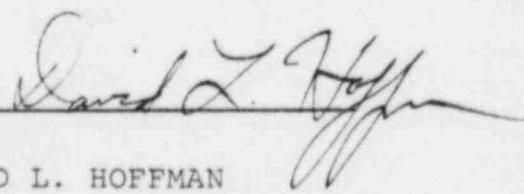
NAME OF PROCEEDING: ADVISORY COMMITTEE ON REACTOR SAFEGUARDS  
306TH GENERAL MEETING

DOCKET NO.:

PLACE: WASHINGTON, D. C.

DATE: THURSDAY, OCTOBER 10, 1985

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission.

(sig) 

(TYPED)

DAVID L. HOFFMAN

Official Reporter  
ACE-FEDERAL REPORTERS, INC.  
Reporter's Affiliation



# **ACRS BRIEFING**

## **October 10, 1985**

Followup Actions Resulting From  
The Davis-Besse June 9, 1985 Event

# INTRODUCTION

- Review of Restart Evaluation Items; and NRC Generic Technical Actions Following June 9, 1985 Event (Currently being Evaluated by NRC Staff)
- Restart Evaluation Items Derived from Staff Concerns in 50.54(f) Letter Issued 8/14/85
  - 50.54(f) Letter Based in NRC Team Findings in NUREG-1154 and Other NRC Concerns
- TED Response to 50.54(f) Letter Received 9/12/85
- Staff Will Issue Restart Safety Evaluation
  - Current Schedule Target - Dec. 1985
  - Commission Briefing

## **RESTART EVALUATION ITEMS**

- Derived from Staff Concerns in 50.54(f) Letter
  - Response to the EDO Memorandum of 8/5/85
  - Based Largely upon the Findings of the Incident Investigation Team
- Concerns to be Addressed by Toledo Edison Co. Response
  - Completion of Event Investigation
  - Plant Specific Findings
  - Programmatic and Management Issues

# RESTART EVALUATION ITEMS

- Completion of Event Investigation
  - Completion of the Investigation of Equipment Malfunctions and Operator Errors
  - Determination of Root Causes of the Malfunctions and Errors and Implications to the Restart of the Plant
  - Corrective Actions Needed to Assure the Reliability of Systems Which Mitigate Loss of Main Feedwater Events

# **RESTART EVALUATION ITEMS (CONTINUED)**

- Concerns Directly Related to June 9, 1985 Event  
Evaluate Licensee's Response to Concerns Identified in NUREG-1154:
  - (1) Adequacy of Loss of Feedwater Analysis
  - (2) Adequacy of Design/Operation of SFRCS
  - (3) Physical Security and Administrative Features
  - (4) Role of STA
  - (5) Reliability of AFW Containment Isolation Valves and Other Safety-Related Valves
  - (6) Adequacy of ENS Reporting
  - (7) Reliability of AFW System, Pumps, and Need for Diverse Pump

## **RESTART EVALUATION ITEMS (CONTINUED)**

- (8) Reliability of PORV
- (9) Adequacy of Control Room Instrumentation and Controls
- (10) Inability to Place Startup FW Pump in Service from Control Room
- (11) Resolution of Other Equipment Deficiencies
- (12) Adequacy of Procedures for "Drastic" Action
- (13) Adequacy of Safety System Testing

# **RESTART EVALUATION ITEMS (CONTINUED)**

- Evaluate Licensee's Response to Additional NRC Concerns
  - Adequacy of Procedures, Equipment and Training for Restoring Equipment for LOF Mitigation
  - Adequacy of Programs to Resolve Likelihood of Inadvertent Isolation of AFW to Both Steam Generators
  - Installation of Diverse Drive AFW Pump
  - Other ESF Systems Adequacy in Light of Single Failure Vulnerabilities Identified in SFRCS and AFW Systems



# **RESTART EVALUATION ITEMS (CONTINUED)**

- Evaluate Licensee's Response to Management and Programmatic Concerns
  - Adequacy of Management Practices
  - Adequacy of Maintenance Program Improvements
  - Adequacy of the Implementation of the Performance Enhancement Program
  - Adequacy of the Resources Committed to the Davis-Besse Facility for the Investigation of the Event, Resolution of Findings and Conclusions, and Longer Term Actions
- May Be Additional Restart Issues as a Results of Continuing Staff Review

# **NRC GENERIC TECHNICAL ACTIONS**

- Immediate Generic Issues - None
- Short Term Generic Issues
  - Potential Inability to Remove Decay Heat Because of Questionable Reliability of AFWS
  - Adequacy of Emergency Procedures, Operator Training and Available Plant Monitoring Systems for Determining Need to Initiate Feed and Bleed Cooling
  - Physical Security System Constraints which could
  - Deny Timely Access to Vital Equipment
  - Prioritization of Short Term Issues is Nearly Complete

# **NRC GENERIC TECHNICAL ACTIONS (CONTINUED)**

- Potential Long Term Generic Issues
  - (1) Availability and Role of STA
  - (2) Actions to Improve Reliability of PORV, and Need for Failure Mitigation
  - (3) Adequacy of Requirements for SPDS Availability
  - (4) Need for Plant-Specific Simulator
  - (5) Adequacy of Safety System Testing
  - (6) Re-Evaluate NUREG-0737 Item II.E.1.1 (AFW System Reliability)

## **NRC GENERIC TECHNICAL ACTIONS (CONTINUED)**

- (7) Adequacy of Maintenance Requirements
- (8) Adequacy of Single-Failure Aspects of Steam Line/Feed Line Break Mitigation Systems
- (9) Effects of Loss of Feedwater On OTSG
- (10) Thermal-Hydraulic Aspects of Loss of Feedwater Event on Reactor Vessel
- (11) Re-Examine PRA-Based Estimates of Core Damage Resulting from Loss of Feedwater
- Other Additional Issues, as Identified

# **Toledo Edison Presentation to ACRS**

**October 10, 1985**

**Joe Williams, Jr.**  
*Senior Vice President  
Nuclear*

**Introduction**

**John Wood**  
*Mechanical/Structural  
Engineering Manager*

**Event Investigation  
(Equipment Investigation)**

**Sushil Jain**  
*Senior Nuclear Engineer*

**Design Heat Removal**

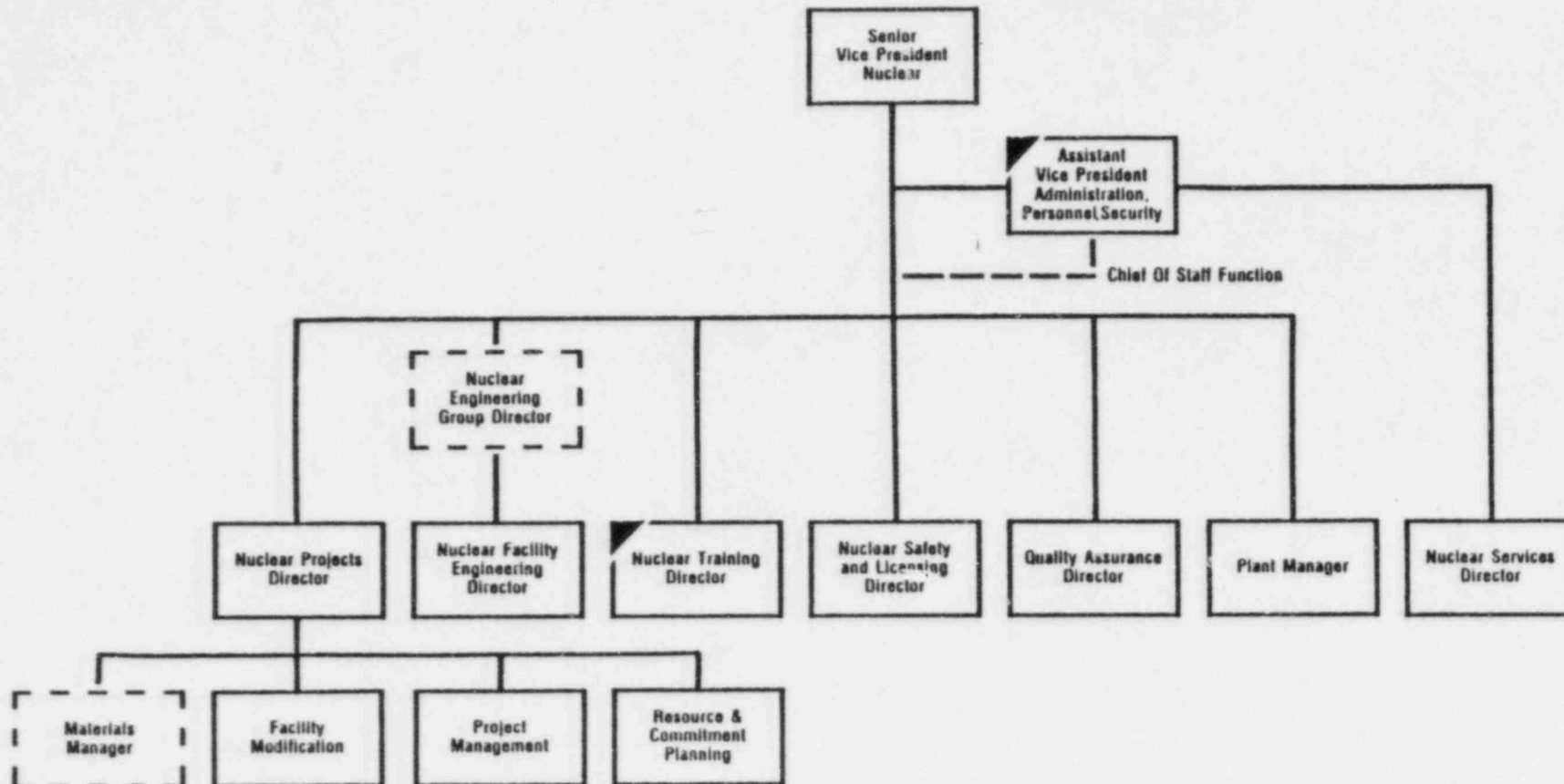
**Jacque Lingenfelter**  
*Operations Engineering  
Manager*

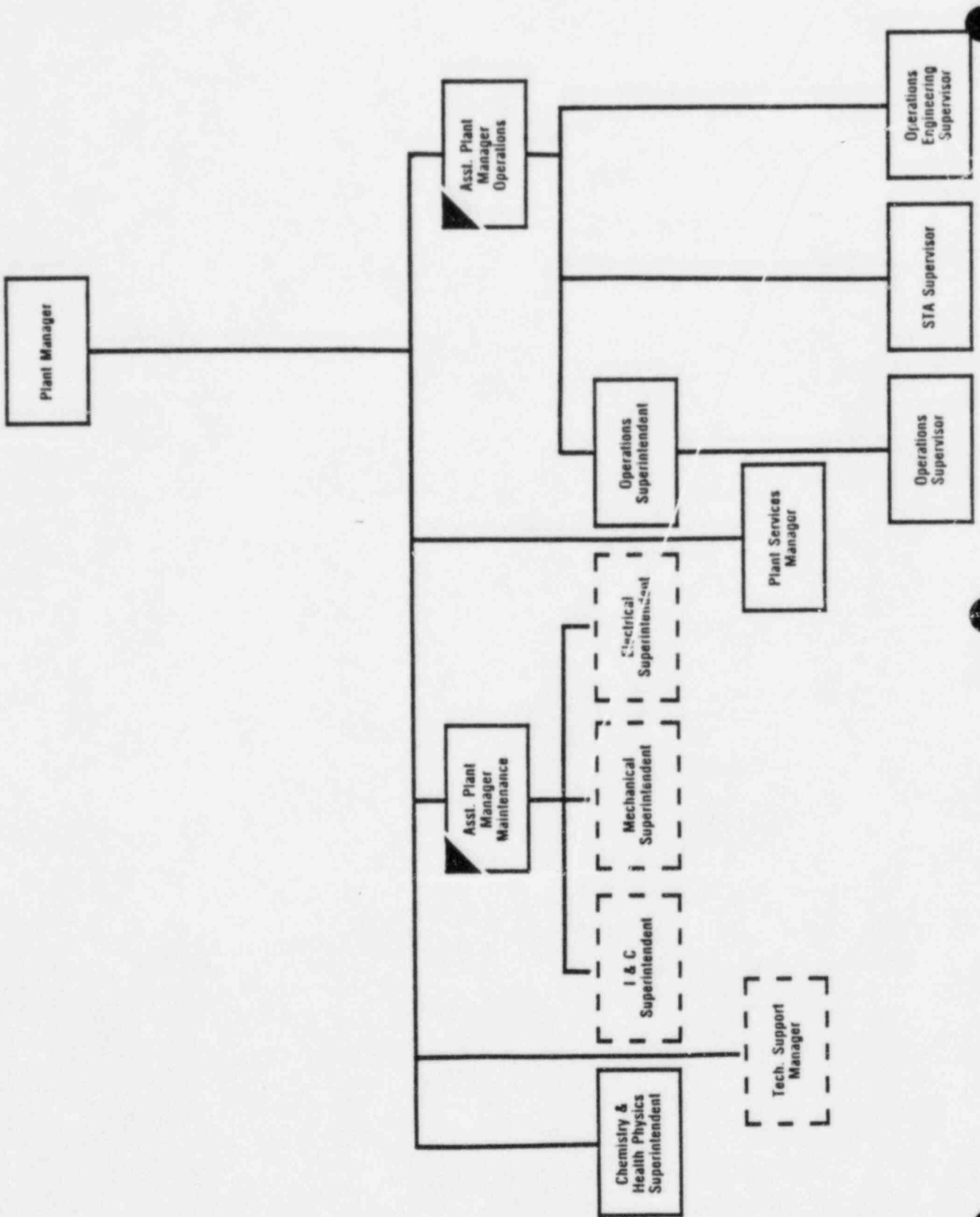
**Safety Review and Restart Test  
Program**

**Joe Williams, Jr.**

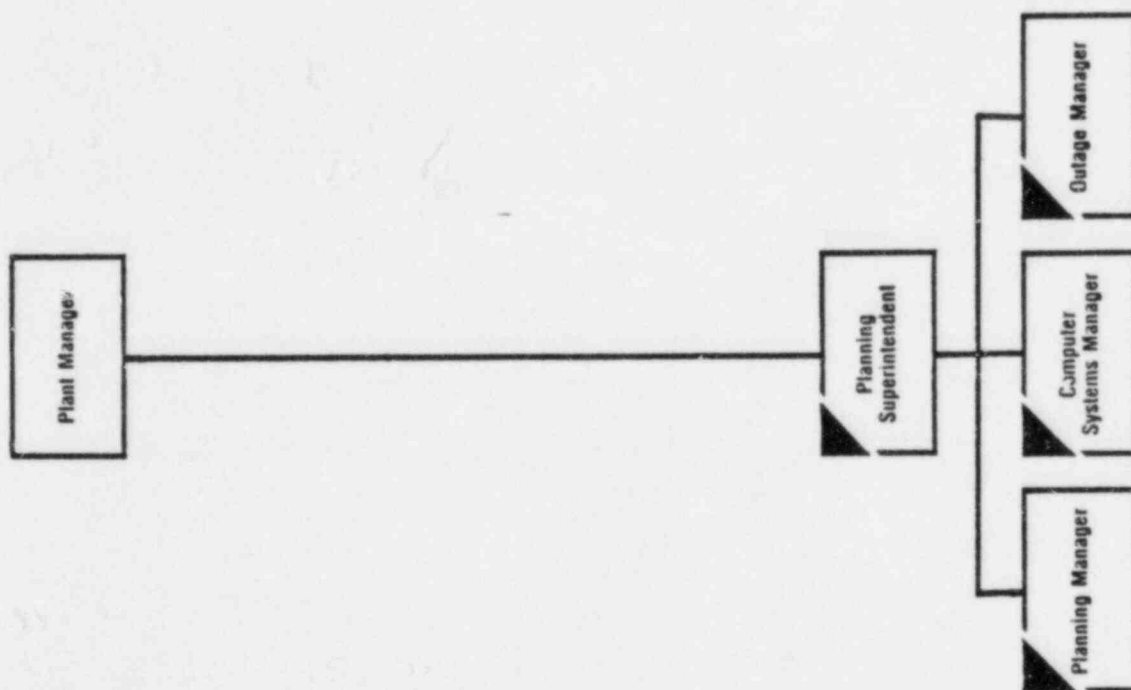
**Closing Remarks**

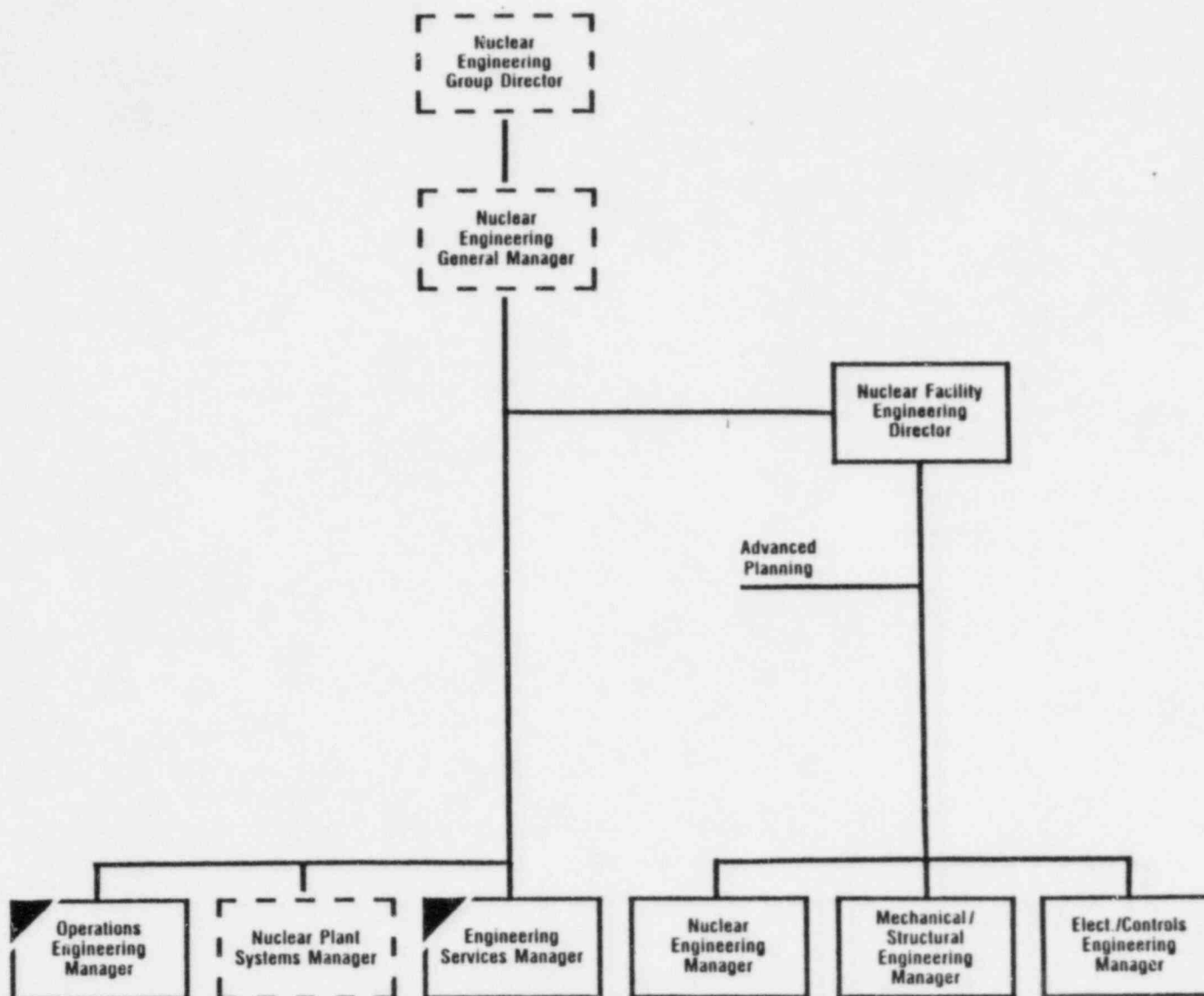
## Nuclear Mission Organization



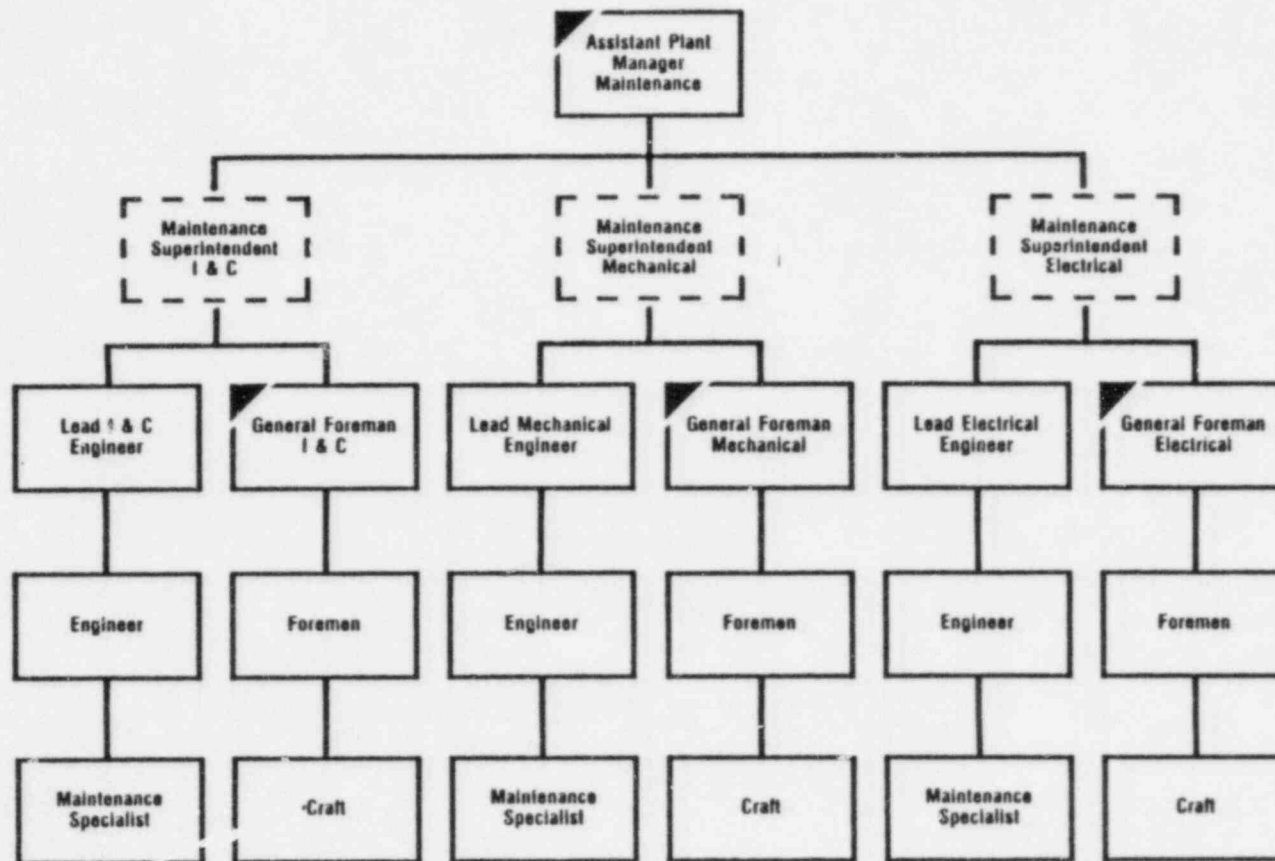








# Plant Maintenance



## **Reassignment of PEP and SALP Improvement Program Activities**

**High Priority—Will Receive Commensurate  
Emphasis and Resources:**

- Prepare Detailed Position Descriptions for New Organization
- Merit Review and Salary Administration Program
- Configuration Management
- Management Training
- Management By Objectives
- Fire Protection
- Nuclear Mission Procedures
- QA Awareness Program
- Non-outage Work Prioritization
- STA Assume Interim EDO Function

## **Configuration Management**

- Component/System data base
- System descriptions/design basis
- Validated vendor manuals
- Control of drawings and manuals
- Accurate spare parts allowance

## **Equipment Concerns**

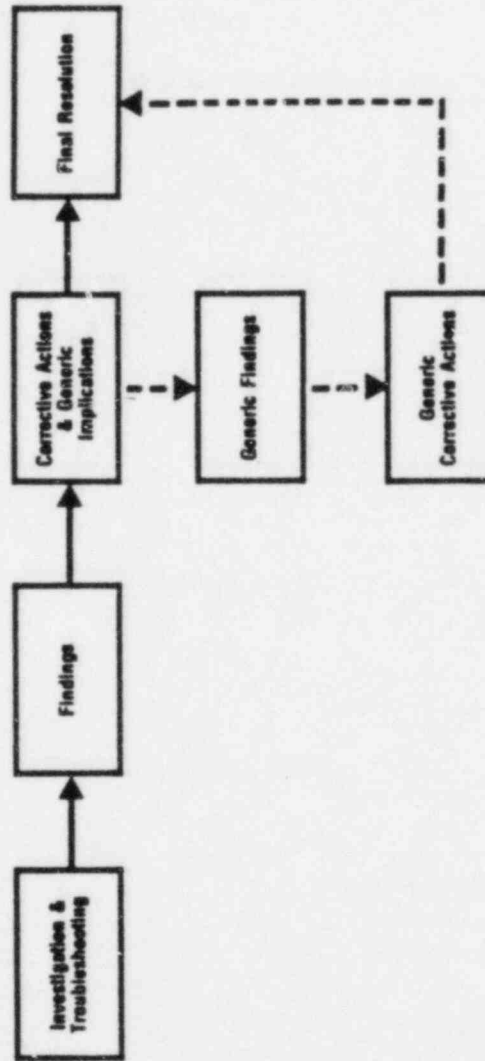
### **Group A**

- Steam Feedwater Rupture Control System
- Auxiliary Feedpump Turbines
- Auxiliary Feedwater Turbine Trip & Throttle Valves
- Main Steam Headers
- Main Feedwater Startup Control Valve
- Auxiliary Feedwater Pump # 1 Suction Supply
- Main Steam Valve MS-106
- Turbine Bypass Valve
- Safety Parameter Display System

### **Group B**

- Main Feedpump Turbine
- Auxiliary Feedwater Valves AF 599 and AF 608
- Pilot Operated Relief Valve
- Nuclear Instrumentation Neutron Source Range Detectors

# Issue/Concern Resolution Flow Chart





## **Main Feedpump Turbine (MFPT)**

<b>Concern:</b>	Overspeed tripping of MFPT 1-1 initiated a plant runback.
<b>Findings:</b>	Failed circuit board capacitor in General Electric control system.
<b>Corrective Actions:</b>	1. Replace faulted board. 2. Check and test control circuits for both MFPT 1-1 & 1-2.
<b>Generic Implications:</b>	None-problem is specific to MFPT control circuits.

## **Auxiliary Feedwater Valves AF 599 and AF 608**

<b>Concern:</b>	Valves failed to open on demand after closing earlier - would have prevented auxiliary feedwater flow.
<b>Findings:</b>	Motor operators on valves were not properly adjusted allowing valves to "torque out".
<b>Corrective Actions:</b>	<ol style="list-style-type: none"><li>1. Readjust AF 599 and AF 608.</li><li>2. Evaluate and readjust other motor operated valves.</li><li>3. Test valve operations.</li><li>4. Provide new maintenance procedures.</li></ol>
<b>Generic Implications:</b>	Applicable to other motor operated valves

## **Pilot Operated Relief Valve (PORV)**

**Concern:** During transient PORV failed to close properly after third opening - closure of the block valve isolated the PORV and it reseated.

**Findings:** No physical evidence found to explain improper closure - foreign material in pilot cannot be ruled out - performance similar to industry experience.

**Corrective Actions:**

1. Testing of valve - old/new.
2. Add acoustic monitor flow indication light on PORV control panel.
3. Change PORV annunciator light from white to red.
4. Improve panel labeling of solenoid open/close switch.
5. Provide for PORV exercising during shutdowns.

**Generic Implications:** None-no valves of similar design.

## **Nuclear Instrumentation Neutron Source Range Detectors**

**Concern:** Prior to event NI-1 was inoperable and NI-2 failed during transient - previous problems had been experienced.

**Findings:** NI-1—inadequate grounding of shield found at preamp due to paint and lack of star washers.

NI-2—intermittent failure of containment penetration cable center conductor.

Triax cable connectors also found degraded in each detector string.

**Corrective Action:**

1. NI-1—proper ground established
2. NI-2—using spare penetration.
3. Replacing/refurbishing connectors as required.

**Generic Implications:** Preventative maintenance program needed for source range, intermediate range, and power range connectors.

## **Decay Heat Removal Reliability Improvement Program**

### **Task Force Effort**

- Chartered to review all systems used for decay heat removal.
  - Main Feed and Steam
  - AFW
  - SUFP
  - SFRCS
  - Feed and Bleed
- Identified changes to improve operational reliability and to reduce complexity of SFRCS.
- Broad Membership
  - Experience in design, engineering, operations.
  - Included outside expertise:
    - MPR Associates
    - Babcock and Wilcox
    - Cygna

## **Decay Heat Removal Reliability Task Force**

### **Objectives:**

- Reduce frequency of demand for emergency decay heat removal.
- Reduce number of automatic system responses required to initiate auxiliary feedwater.
- Reduce potential for common mode failure.
- Evaluate diverse and redundant means of decay heat removal.

### **Goal:**

- Provide equipment recommendation that would improve reliability of systems used for decay heat removal. Specific improvements for the AFW should eventually achieve SRP reliability criteria.

## **AFW/SFRCS Reliability**

### **Reduction of spurious initiators:**

- **Filter existing steam generator level signals.**
- **Improve SFRCS power supply performance.**
- **Remove main steam and main feedwater isolation on SG low level.**



## **AFW/SFRCS Reliability**

**AFW initiation to SG—improvements:**

- Valve motor operator improvements.
- Main flowpath valve reductions.
- Provide hot steam lines to AFW pumps.
- SFRCS panel revision.
- PGG governor
- Remove/resize pump suction strainers.
- Suction transfer

## **Actions Concerning Motor Driven Feed Pump Pre-Start Up**

Install new motor driven feed pump prior to start up.

New pump design features:

- Provides 100% capacity auxiliary feedwater flow.
- Pump discharge aligned to the auxiliary feedwater headers during normal full power operation.
- Pump suction normally from the condensate storage tank.
- Pump capable of being started from the Control Room.
- Pump motor can be supplied from either emergency diesel generator following a loss of offsite power.

## **Longer Term Decay Heat Removal Reliability Improvements**

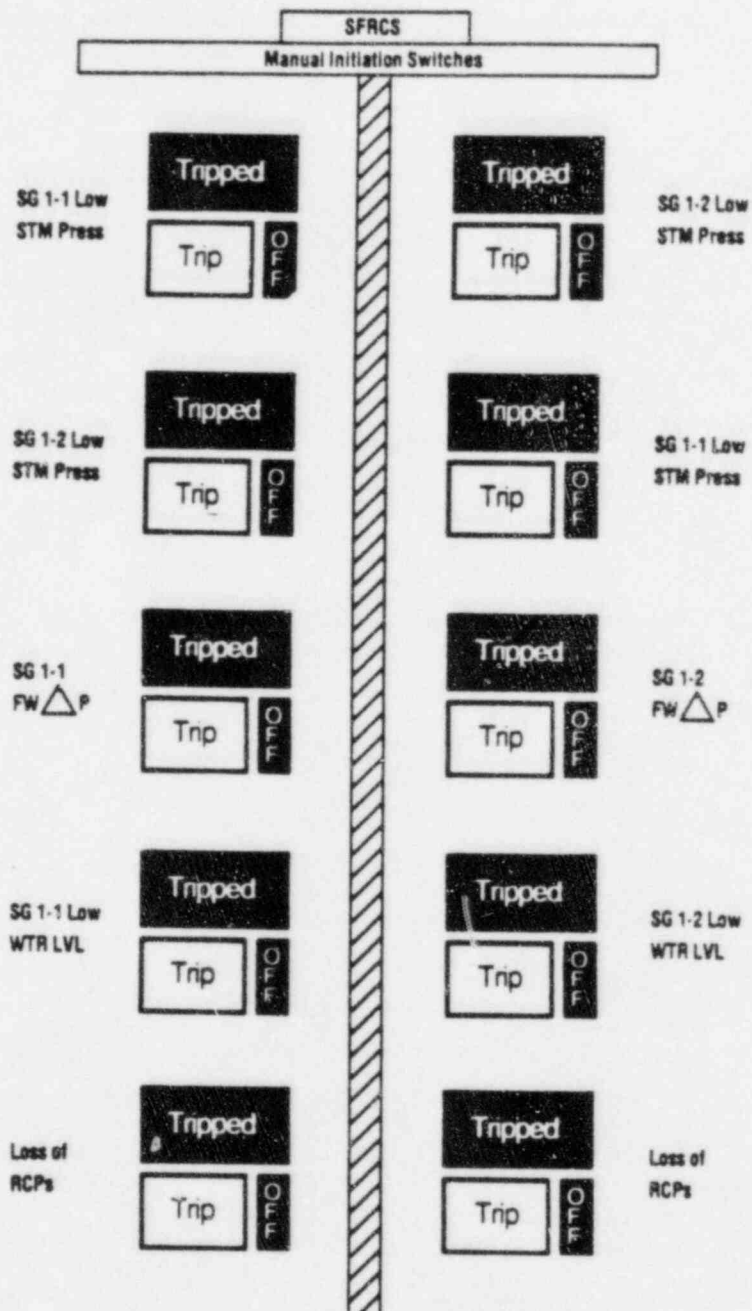
### **Feed and Bleed:**

- Primary system depressurization improvements.
- Additional high pressure injection capability.

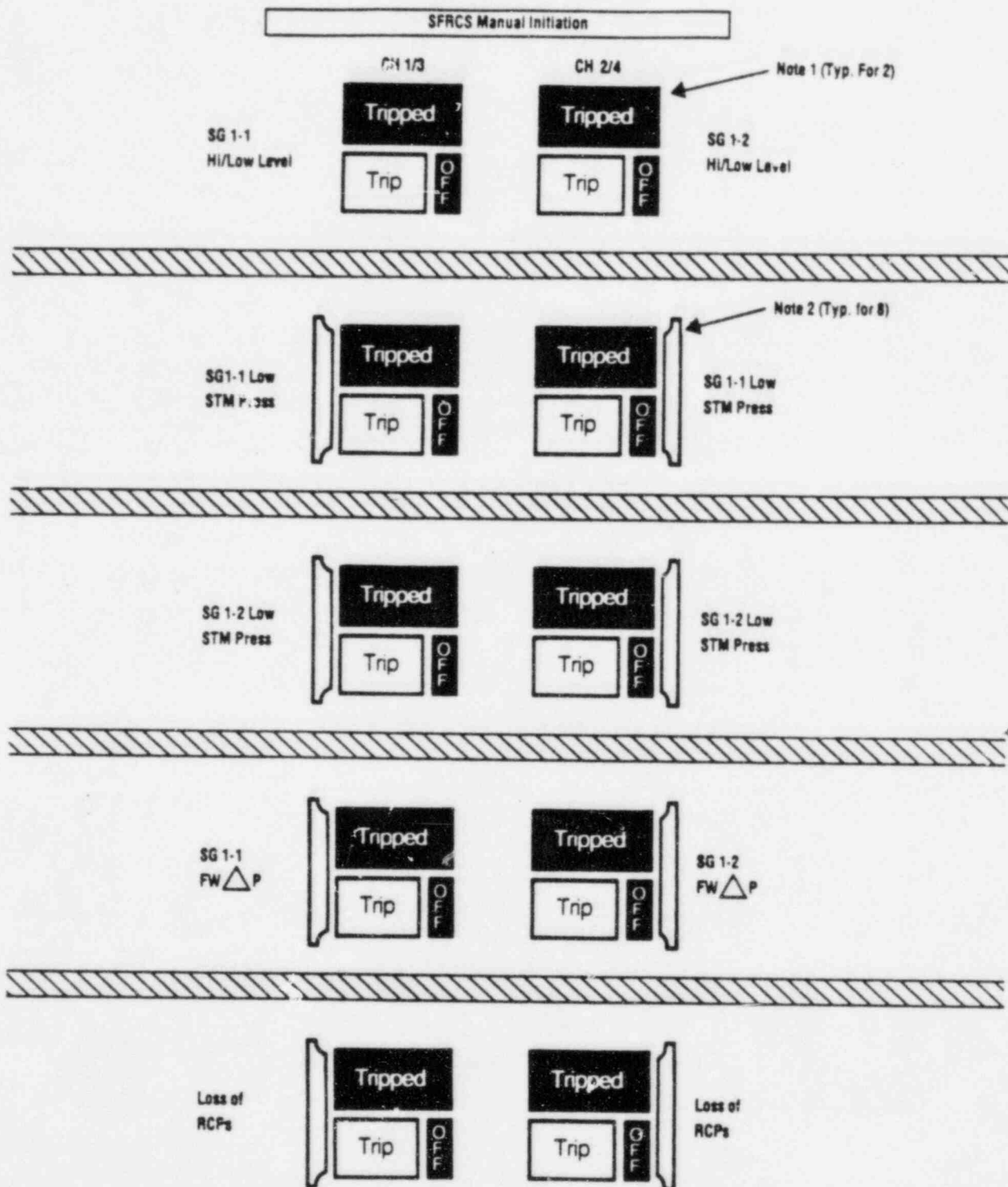
### **AFW/SFRCS:**

- Reconnect replaced startup feed pump.
- Increase margin between SFRCS trip and ICS low level limit.
- Improved AFW level control.
- SFRCS logic revision to further minimize isolation.
- Control Room "mimic" panel for finalized AFW/SFRCS.

# Original Layout



# Revised Layout



## Notes:

- 1) Cutler Hammer Full Shroud (No Window) Cat # E30KT6 (Gray)
- 2) Cutler Hammer Guard With Clear Plastic Sliding Window, Cat # E30KR32 (Red)

## **System Review and Restart Test Program Program Objectives**

**For systems important to safe operation the objectives included:**

- **Identify significant or recurring maintenance and operations problems.**
- **Identify testing required to assure that systems will perform their specified functions.**
- **Conduct a test program to assure that the systems are fully functional.**

## **System Review Program Specific Systems Included**

### **Group 1 Reactor Coolant System**

**High Pressure Injection**

**Core Flooding System**

**Decay Heat Removal and Low Pressure Injection**

**Containment Spray System**

**Containment Emergency Ventilation**

**Containment Air Cooling and Hydrogen Control**

**Makeup and Purification System**

### **Group 2 Electrical 125/250 VDC (Includes Battery Room H&V)**

**Electrical 4.16 KV System (13.8/4.16 KV Transformers)**

**Electrical 480 V Distribution (Includes Inverters and Required Transformers)**

**Electrical 13.8 KV System (Includes Startup and Auxiliary Transformers)**

**Emergency Diesel Generators (Includes "Q" Fuel Oil Tanks and Diesel Room Ventilation)**

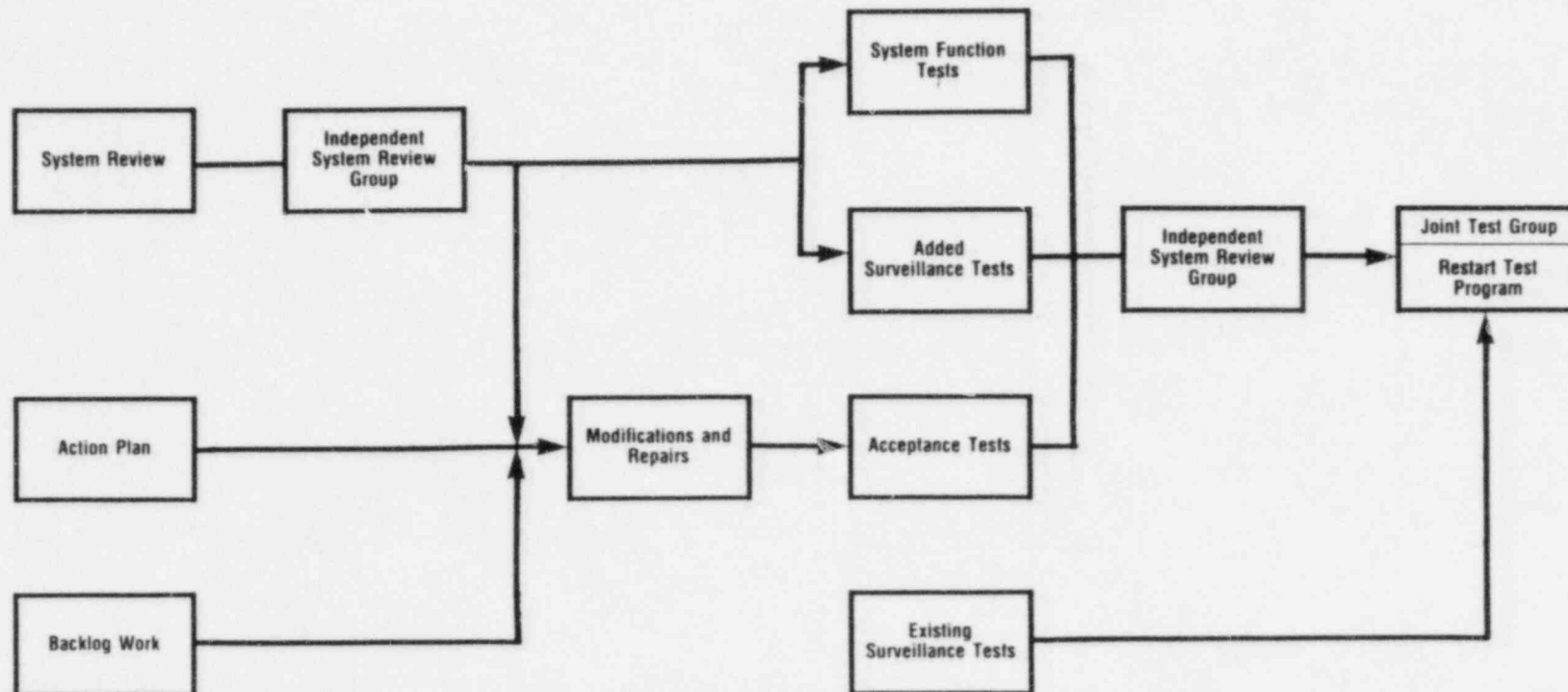
**Instrument AC Power (Includes Inverters and Required Transformers)**



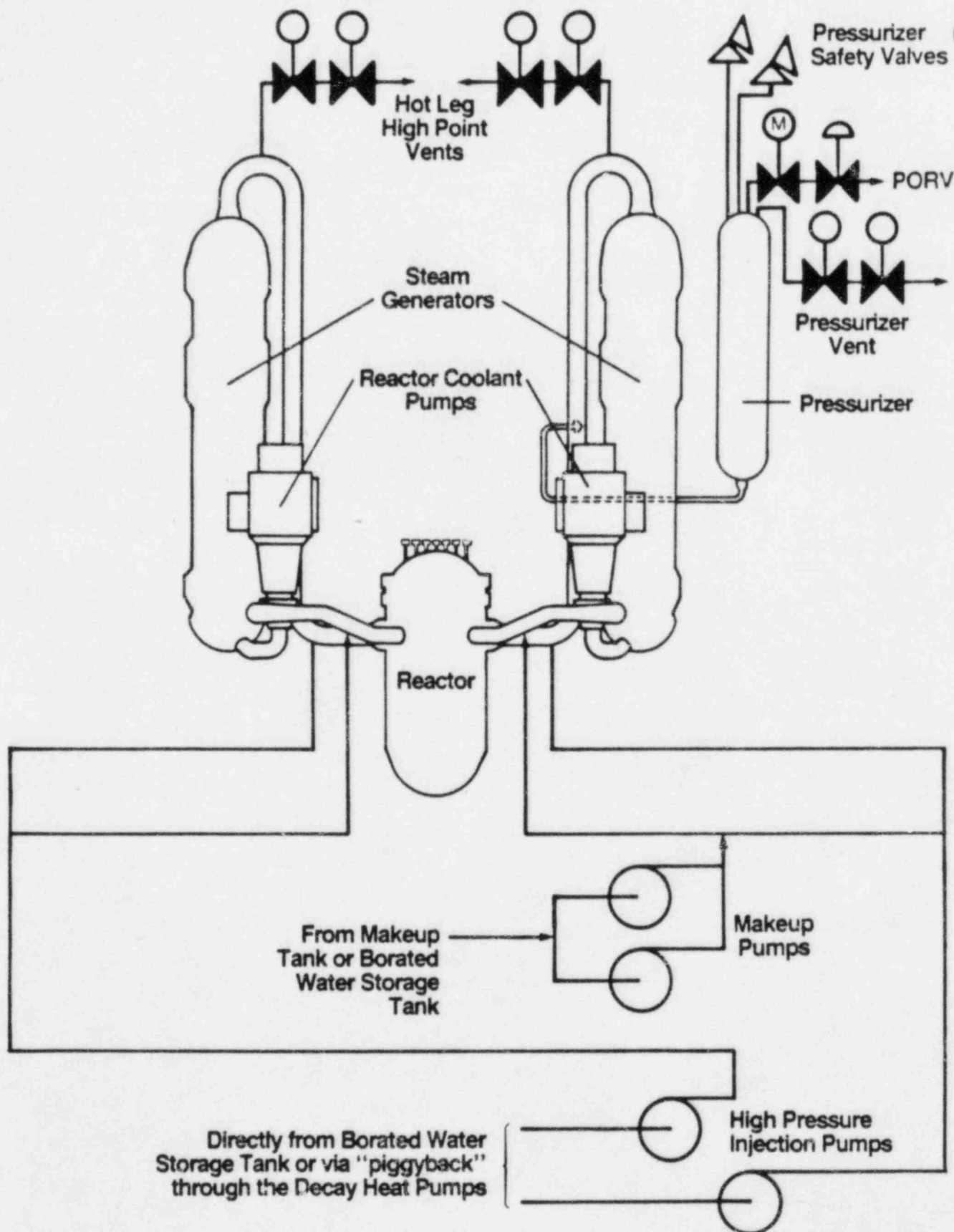
## **System Review Program Specific Systems Included (Cont'd)**

- Group 3** Anticipatory Reactor Trip System  
Control Rod Drive Control System  
Incore Monitoring (Includes Core Exit TC)  
Reactor Protection System  
Steam and Feedwater Rupture Control System  
Safety Features Actuation System  
Integrated Control System  
Security System
- Group 4** Control Room Normal and Emergency H&V Systems  
Station and Instrument Air  
Station Fire Protection  
Component Cooling Water System  
Service Water System
- Group 5** Auxiliary Feedwater System  
Main Steam  
Steam Generator System  
Main Feedwater System

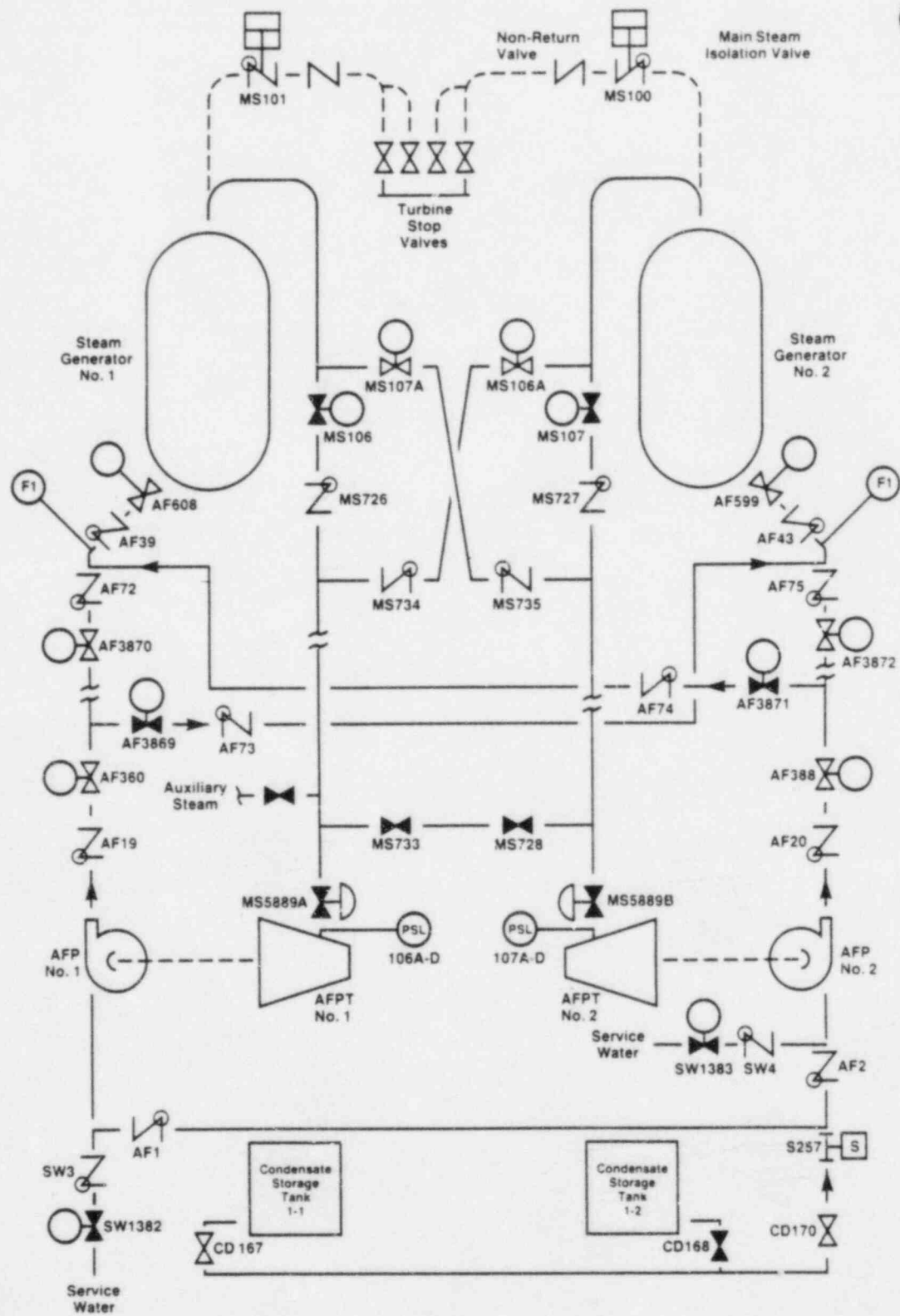
## System Review And Restart Test Program



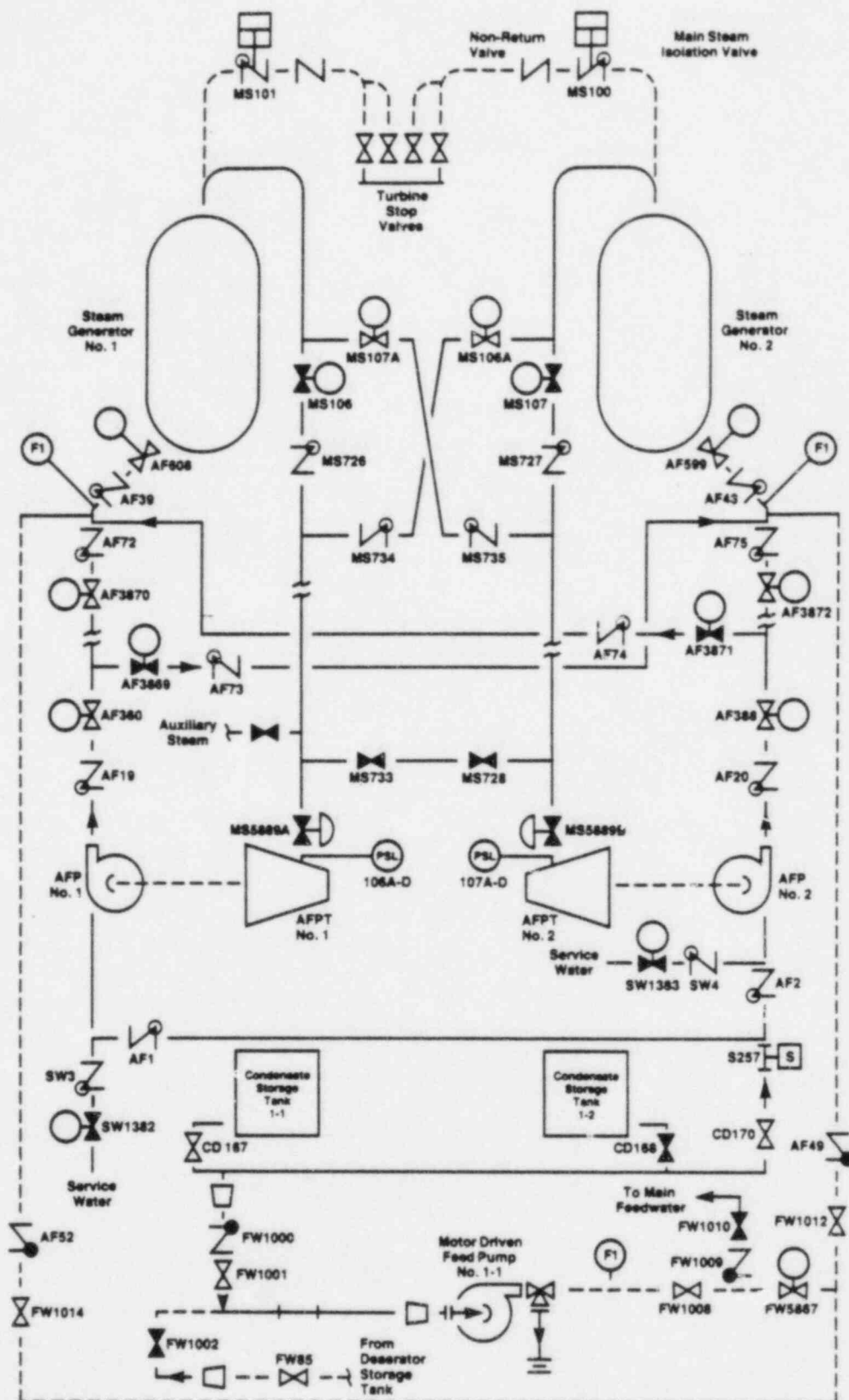
# Decay Heat Removal by Makeup/HPI Cooling



————— Steam Supply To Auxiliary Feedwater Pump Turbines  
 - - - - - Steam Supply To Main Turbine  
 ————— Feedwater From Steam Driven AFPs  
 - - - - - Feedwater From Motor Driven Feed Pump  
 ————— Suction From Normal Source  
 - - - - - Suction From Alternative Source



————— Steam Supply  
 To Auxiliary Feedwater  
 Pump Turbines  
 - - - - - Steam Supply  
 To Main Turbine  
 ————— Feedwater From  
 Steam Driven AFPs  
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SELECTED ADDITIONAL  
MATERIAL NOT INCLUDED IN  
FORMAL TOLEDO EDISON PRESENTATION

## **Steam Feedwater Rupture Control System (SFRCS)**

<b>Concern:</b>	Spurious SFRCS actuation closed both main steam isolation valves and isolated steam to main feedpump turbines.
<b>Findings:</b>	Turbine trip caused pressure oscillations which SFRCS detected as low steam generator level. Level pressure tap was made more sensitive due to transmitter changeouts.
<b>Corrective Action:</b>	Add electronic filtering to signals.
<b>Generic Implications:</b>	Increase in sensitivity/response can result due to transmitter changeouts. Installing filtering in Reactor Protection System flow transmitter circuitry.



## **Auxiliary Feedpump Turbines**

<b>Concern:</b>	Both auxiliary feedpump turbines tripped on overspeed - this prevented supply of water to steam generators.
<b>Findings:</b>	Condensation in long steam inlet lines disrupts proper turbine control.
<b>Corrective Actions:</b>	<ol style="list-style-type: none"><li>1. Keep lines hot with steam to greatly reduce water formation.</li><li>2. Improve governor controls.</li></ol>
<b>Generic Implications:</b>	None-no other quick start steam driven turbines.

## **Auxiliary Feedpump Turbine Trip and Throttle Valves**

<b>Concern:</b>	Operators experienced problems resetting the valves - delayed initiation of auxiliary feedwater to steam generators.
<b>Findings:</b>	Procedures and prior training not sufficient.
<b>Corrective Actions:</b>	<ol style="list-style-type: none"><li>1. Provide improved hands-on training.</li><li>2. Provide placards and local indicators on T&amp;TV to help operators.</li><li>3. Enhance communications between pump rooms and from pump rooms to Control Room.</li></ol>
<b>Generic Implications:</b>	Other crucial operator actions performed locally. Covered by Operator Actions review.

## **Main Steam Headers**

**Concern:** After closure of main steam isolation valves, pressure control problems were experienced in the main steam headers.

**Findings:** Manual actuation of atmospheric vents valves (AVV) caused large pressure drop in header # 1 - AVV control circuitry on header # 2 is a lesser concern. Switch contacts corroded on ICS module.

**Corrective Actions:**

1. Full check-out and adjustment of AVV control circuitry.
2. Testing of main steam safety valves and refurbish as needed.

**Generic Implications:** Switch contacts being evaluated on other ICS modules.

## **Main Feedwater Startup Control Valve**

<b>Concern:</b>	Operators were uncertain of status of control valve SP-7A due to blown light bulb.
<b>Findings:</b>	Valve operated properly - technician inserted incorrect voltage lamp during event.
<b>Corrective Action:</b>	Provide additional information to operators.
<b>Generic Implications:</b>	None-no significant findings.

## **Auxiliary Feedwater Pump # 1 Suction Supply**

**Concern:** Pump suction transferred from normal to backup water supply about 20 minutes after reactor trip.

**Findings:** No impact to steam generator - transient low suction pressure caused transfer.

**Corrective Actions:**

1. Remove/replace strainers.
2. Revise transfer switch setpoints.
3. Provide time delay.

**Generic Implications:** Other pump suction transfer systems.

## **Main Steam Valve MS-106**

**Concern:** Valve position indication recorded as closed to not closed to closed in about one-third the expected time - this valve is used to admit steam from steam generator # 1 to auxiliary feedpump turbine # 1.

**Findings:** Motor operator on valve was not properly adjusted.

**Corrective Action:** Readjust and test valve.

**Generic Implications:** Other motor operated valves.

## **Turbine Bypass Valve**

**Concern:** Pneumatic actuator assembly cracked and failed during cooldown operations several hours following reactor trip.

**Findings:** Internal valve components became disengaged and caused hammer blow forces which damaged actuator.

**Corrective Action:**

1. Repair damaged valve.
2. Repair steam traps and drains.
3. Refurbish other turbine bypass valves.
4. Revised operating procedure to assure proper drainage of headers.

**Generic Implications:** Applies to both turbine bypass valve headers.



## **Safety Parameter Display System (SPDS)**

<b>Concern:</b>	Both SPDS Control Room display devices were inoperative during event - they are intended to be used by the operators during transients.
<b>Findings:</b>	Bad fiber optic cable and faulty terminations on data transmission cable.
<b>Corrective Action:</b>	<ol style="list-style-type: none"><li>1. Use spare cable.</li><li>2. Correct terminations.</li><li>3. Replace obsolete terminal.</li></ol>
<b>Generic Implications:</b>	None-no other fiber optic systems.

## **System Review and Restart Test Program System Review Methodology**

**Five system review groups.**

- **Headed by Toledo Edison engineering personnel.**
- **Supported by highly-qualified industry representatives.**

**Selected documentation review**

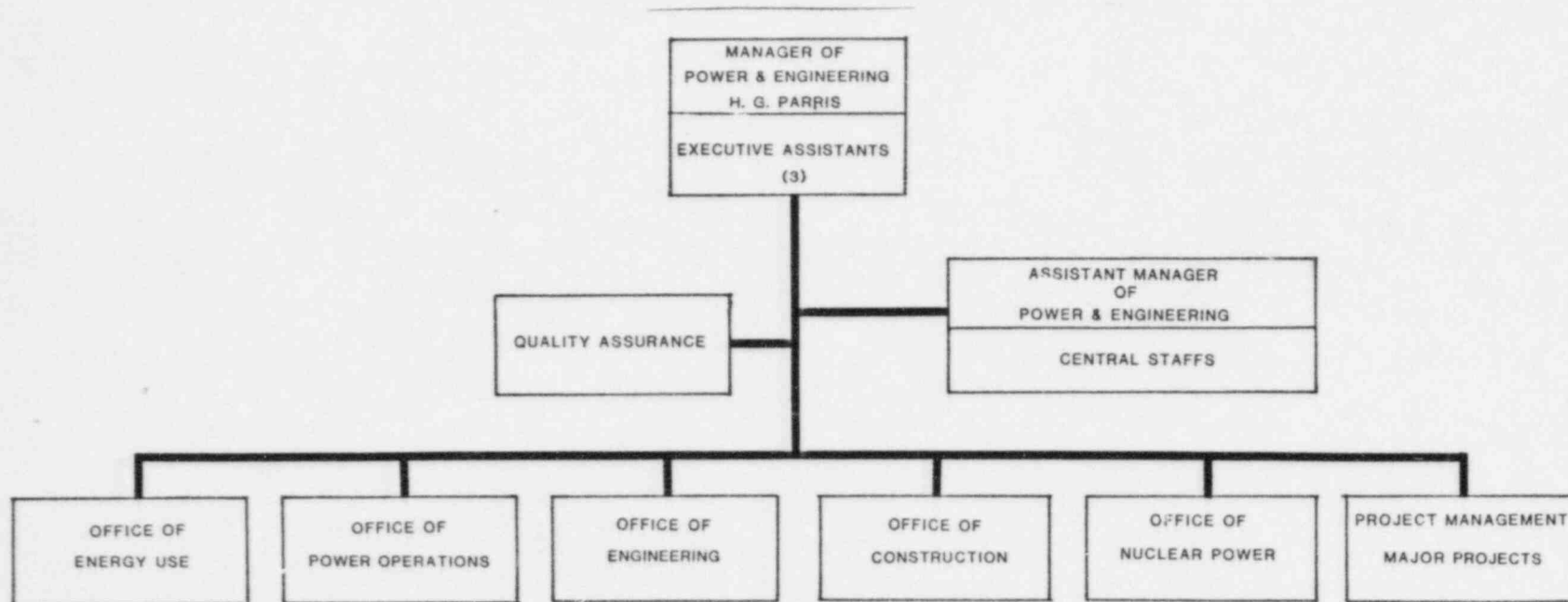
- **LER's, DVR's  
NPRDS Data  
MWO's  
FCR's  
HED's  
TAP Reports**
- **Focused interviews of operations and maintenance personnel.**
- **Evaluation/decision making guided by consistent, specific criteria/review process.**
- **Preparation of suggested corrective actions.**
- **Overview and decision by a designated independent system review group.**

## **System Review and Restart Test Program Test Program Review**

- Each group will review their respective system design functions to assure that each function has been appropriately tested by the existing test program.
- Identified concerns will be documented and recommended test outlines developed.
- Independent system review group will provide oversight and will approve the test outlines.
- As appropriate, new or revised tests will be developed, approved and conducted under the direction of a joint test group in accordance with existing procedure and test programs.
- System review group and the Independent System Review Group will review tests performed and will assume responsibility for rectifying problems.

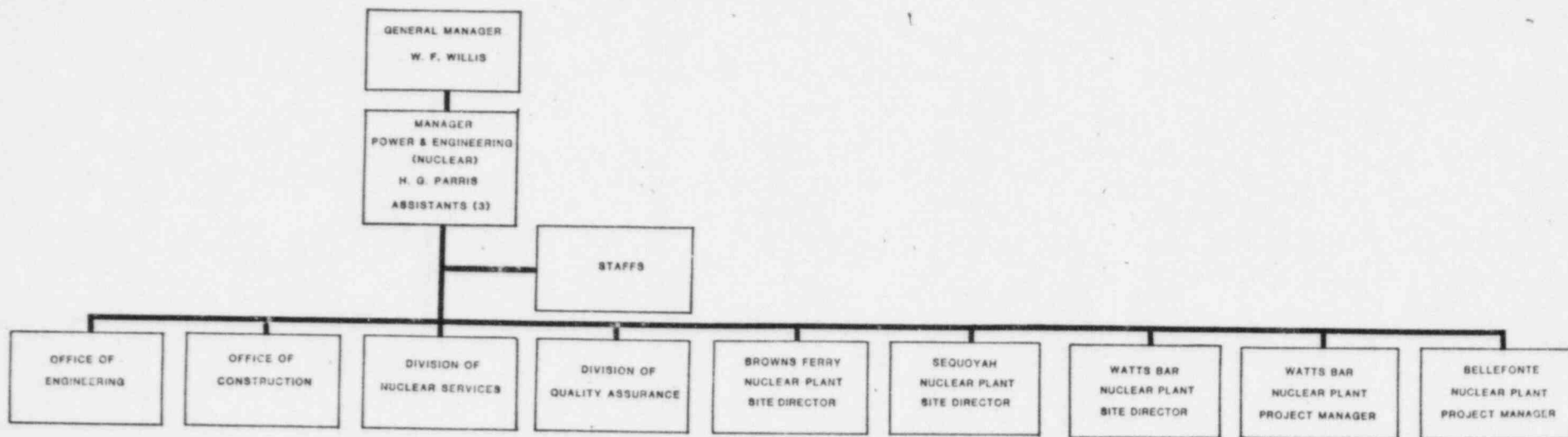
**TENNESSEE VALLEY AUTHORITY**  
**PRESENTATION TO**  
**ADVISORY COMMITTEE ON REACTOR SAFEGUARDS**  
**ON**  
**CHANGES TO THE TVA NUCLEAR ORGANIZATION**  
**OCTOBER 10, 1985**

## POWER AND ENGINEERING ORGANIZATION



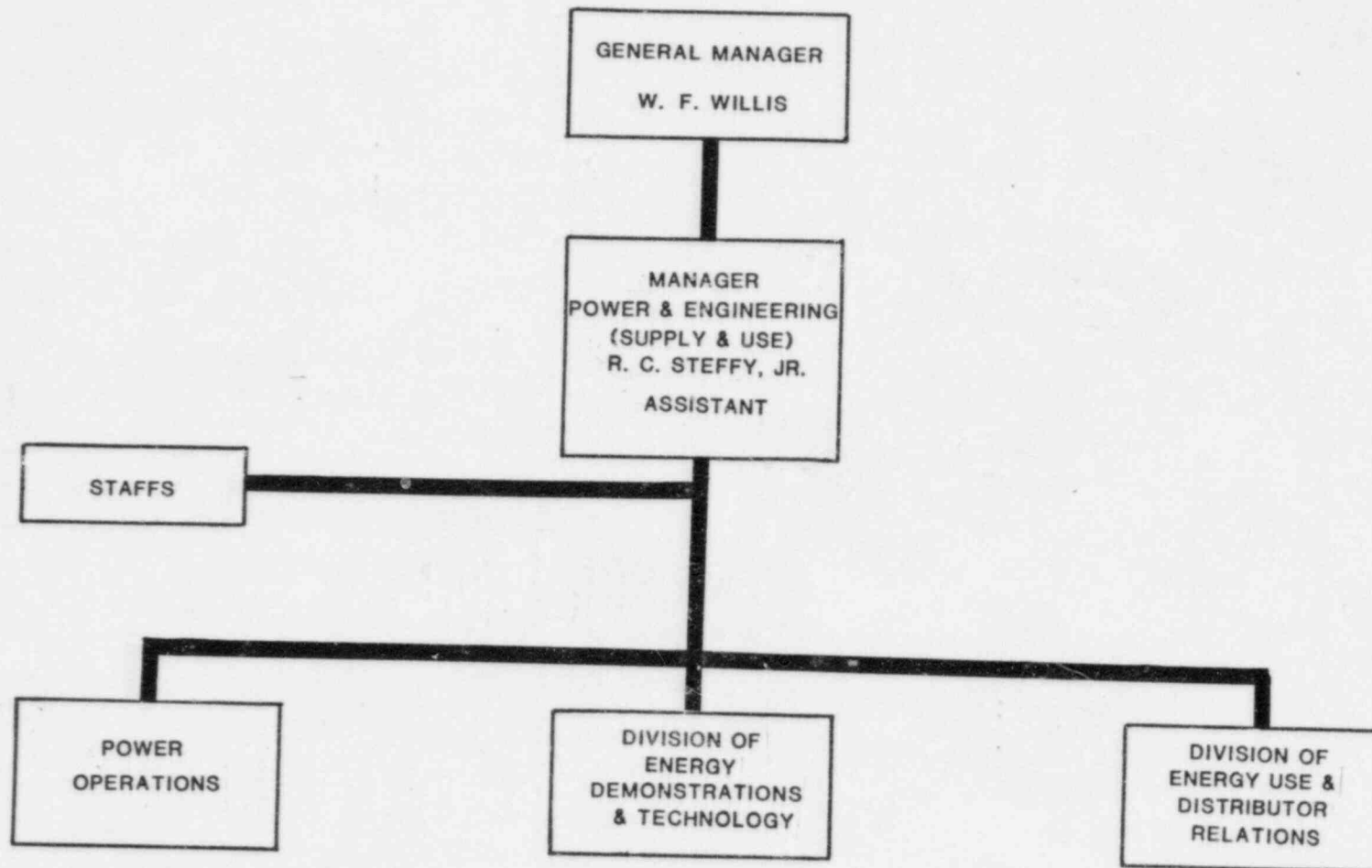
Effective Prior to July 9, 1985

# POWER AND ENGINEERING ORGANIZATION (NUCLEAR)

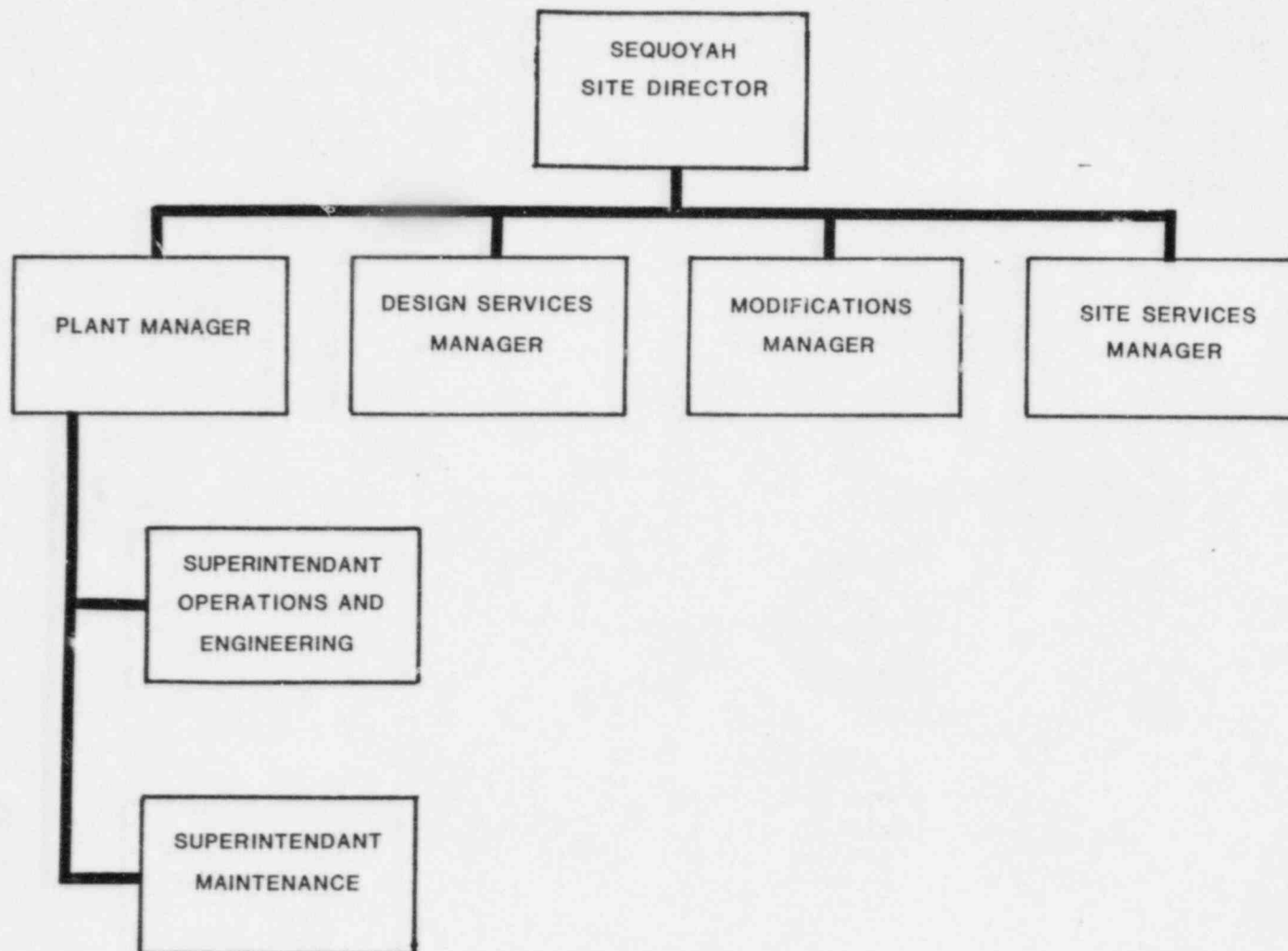


Effective July 9, 1985

# POWER AND ENGINEERING ORGANIZATION (SUPPLY AND USE)

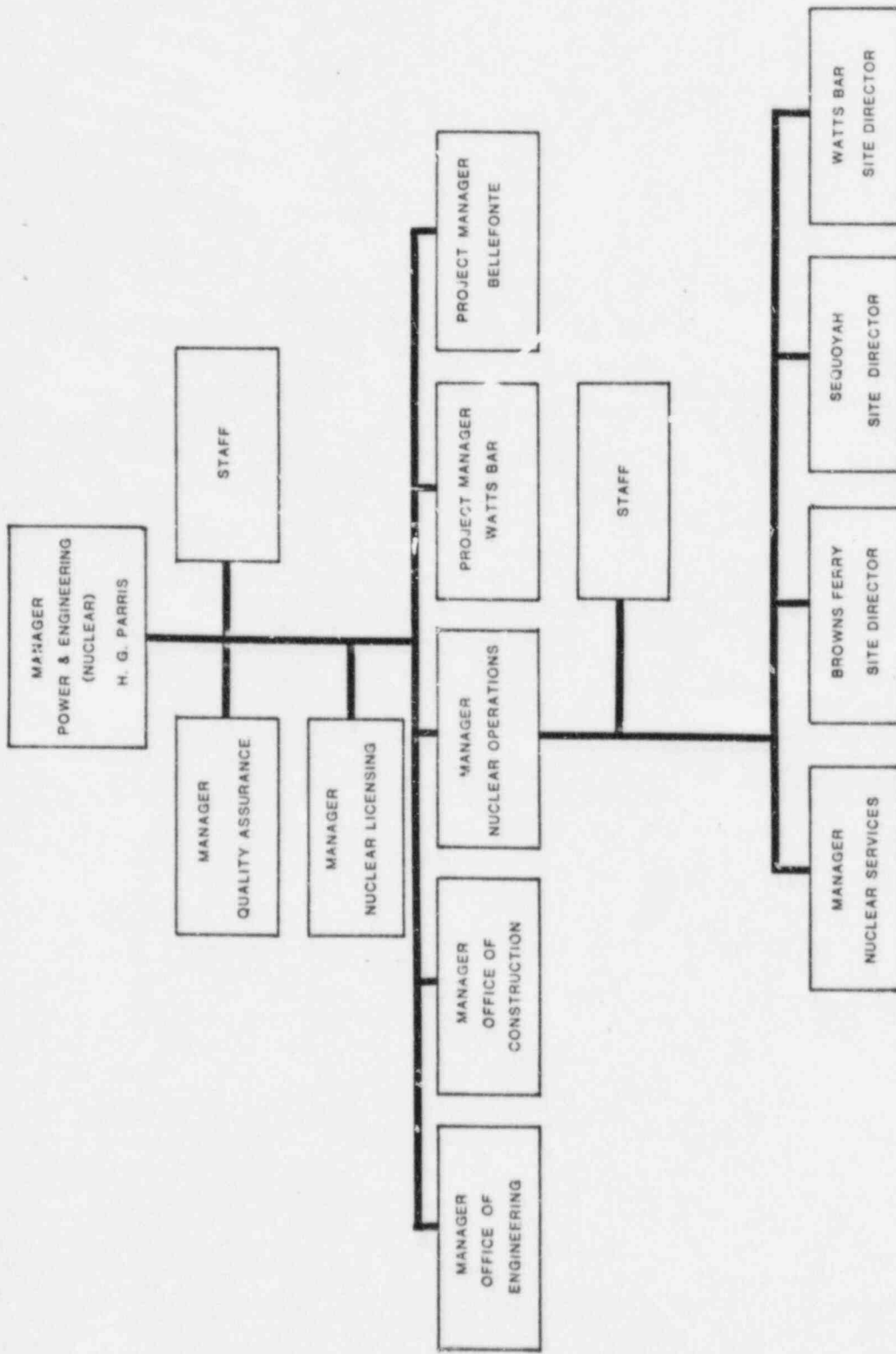


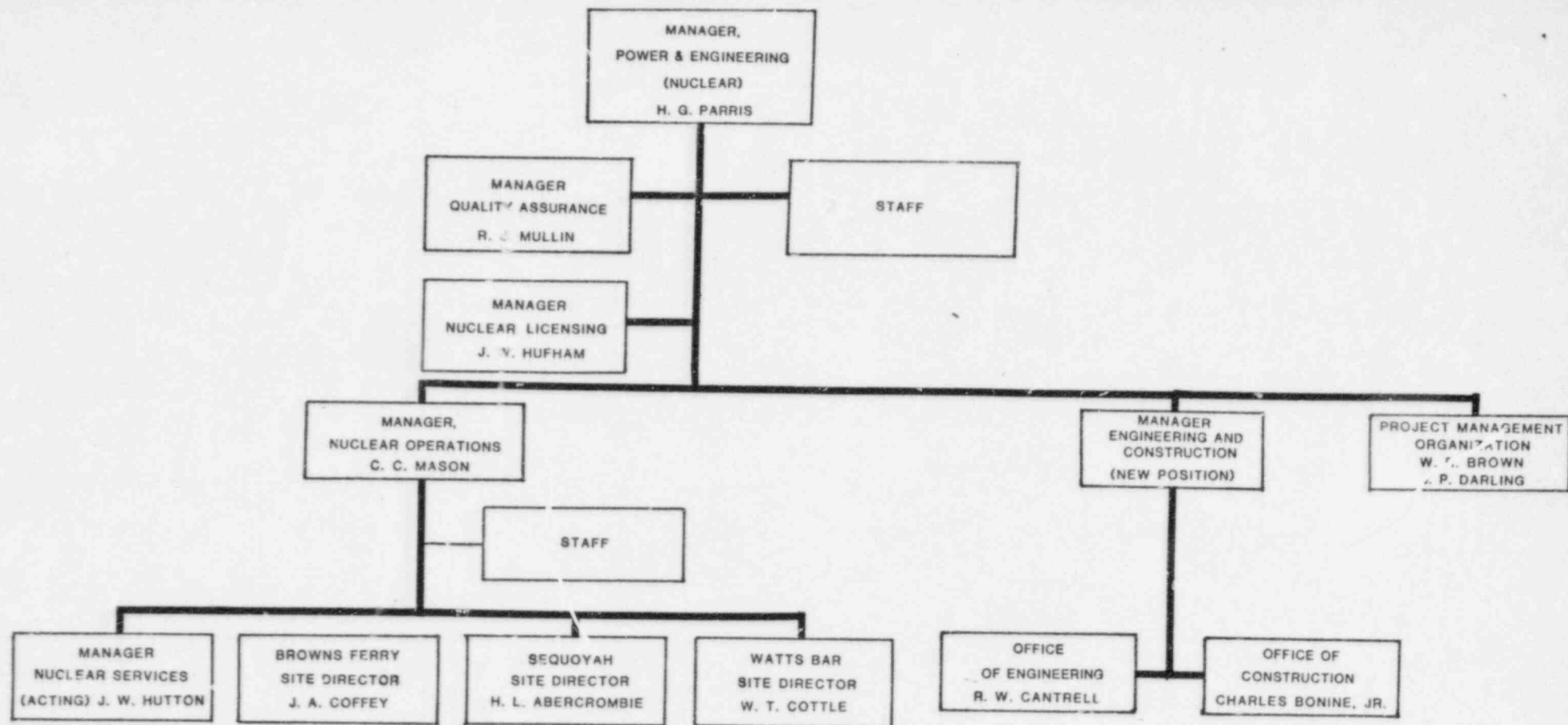




## OBJECTIVES FOR THE TENNESSEE VALLEY AUTHORITY NUCLEAR PROGRAM

- CONSOLIDATE OUR NUCLEAR RESOURCES UNDER A TIGHTLY FOCUSED UMBRELLA.
- ACQUIRE, RETAIN, AND TRAIN MANAGEMENT TALENT TO EFFECTIVELY MANAGE OUR NUCLEAR ACTIVITIES.
- ESTABLISH PRIORITIES SO THAT WE LIMIT OUR ACTIVITIES TO THOSE THAT WE HAVE THE CAPABILITY TO EXECUTE IN AN EXCELLENT MANNER.
- DEVELOP A TEAM OF EXPERIENCED AND QUALIFIED KEY PERSONNEL TO PROVIDE LEADERSHIP AND DIRECTION TO OUR NUCLEAR PROGRAM.





# SUMMARY OF MAJOR CHANGES TO THE TENNESSEE VALLEY AUTHORITY NUCLEAR POWER PROGRAM

- SINGLE MANAGER PLACED IN CHARGE OF NUCLEAR PROGRAM
- MANAGEMENT TEAM ESTABLISHED TO PROVIDE OVERALL DIRECTION TO PROGRAM
  - CONSOLIDATED RESPONSIBILITIES FOR OPERATIONS UNDER A SINGLE MANAGER
  - CONSOLIDATED RESPONSIBILITIES FOR ENGINEERING/CONSTRUCTION UNDER SINGLE MANAGER
  - ELEVATED THE MANAGER OF QUALITY ASSURANCE
  - ELEVATED THE MANAGER OF NUCLEAR LICENSING AND ELIMINATED RESPONSIBILITIES NOT DIRECTLY RELATED TO LICENSING
  - CORPORATE ENTITY ESTABLISHED TO SET POLICY AND GUIDE TOTAL NUCLEAR PROGRAM TO A COMMON GOAL
- OBTAINED (OBTAINING) ADDITIONAL TALENT TO PROVIDE EXPERIENCE/LEADERSHIP TO THE PROGRAM
  - ESTABLISHED AND FILLED MANAGER, NUCLEAR OPERATIONS
  - ESTABLISHED AND FILLED SPECIAL ASSISTANT TO THE MANAGER, NUCLEAR OPERATIONS
  - RECRUITING FOR THE POSITIONS OF:
    - MANAGER, OFFICE OF ENGINEERING AND CONSTRUCTION
    - SITE DIRECTOR, BROWNS FERRY NUCLEAR PLANT
    - OTHERS

NRC ACTIVITIES REGARDING  
TVA MANAGEMENT

- ° SECY 85-231 IDENTIFIED CONCERNS (06/28/85)
- ° TVA PROVIDED DRAFT ORGANIZATIONAL CHANGES (08/29/85)
- ° TVA PRESENTATION ON MANAGEMENT CHANGES (09/06/85)
- ° SALP MEETING WITH SENIOR NRC EXECUTIVE BOARD (09/10/85)
- ° COMMISSION MEETING ON TVA (09/12/85)
- ° 50.54(F) LETTER ADDRESSED CORPORATE ACTIVITIES (09/17/85)
- ° TVA REQUESTED MEETING TO ADDRESS RESPONSES (MID OCTOBER)