

INTERNATIONAL NUTRONICS, INC.



~~ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED~~  
~~DATE 10-08-2008 BY 60322~~

October 13, 1983

U.S. Nuclear Regulatory Commission  
Region I  
631 Park Avenue  
King of Prussia, PA 19406

Attn: Dr. John Glenn

RE: LICENSE NO. 29-13848-01

Dear Dr. Glenn:

To update, I have contracted Hydro Nuclear Services in Medford, New Jersey for whole body counting and quantitative fit testing of our respiratory protective equipment. Attached is a copy of our Respiratory Protective Program, whole body counting results and respiratory fit test results.

We plan to commence our waste action plan as soon as our Respiratory Protective Program is satisfied (10/14/83).

Regarding our waste shipment, we now have a definite date of October 25th for pick up. Phase II of our waste action plan will be submitted some time next week.

If you have any questions, please call.

Sincerely

James A. Welsh  
Radiation Safety Officer

JAW/bt

Attachments: Respiratory Protective Program  
Quantitative Respirator Fit Tests  
Whole Body Counts

8509300289 850912  
PDR FOIA  
TERPILAB4-763 PDR

U.S. HIGHWAY 46 AND SCHLEY STREET, DOVER, NEW JERSEY 07801

(201) 361-0583

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RESPIRATORY PROTECTIVE PROGRAM

## 1.) ADMINISTRATION:

The responsibility and authority for administering the Respiratory Protection Program at the Dover Facility is assigned to Mr. James Welsh, Radiation Safety Officer. Mr. Welsh has completed 68 hours of training in Industrial Hygiene including respiratory protection at N.I.O.S.H. in Cincinnati in 1981.

## 2.) ASSESSMENT OF RESPIRATORY HAZARD:

It has been determined that the respiratory hazard is particulate (dust), containing the isotope Cobalt 60, and cannot be effectively controlled by process and engineering design.

## 3.) RESPIRATORY PROTECTIVE DEVICE (air purifying device)

We employ the Willson 3195 full face mask with NIOSH/MSHA TC-23C-142 approved filter. We also employ the Norton 100 disposable half mask with NIOSH/MSHA TC-21C-251 approved filter.

## 4.) REQUIREMENTS:

To become certified to wear respiratory protective equipment, the following must be satisfied:

- a) The person has satisfactorily passed a quantitative respiratory fit test on half and full face masks.
- b) The individual has been examined by a Physician for this purpose and found physically acceptable to wear air purifying equipment.
- c) The individual has been instructed in use (qualitative fit testing), identification and maintenance of these protective devices.

5.) CONTROL:

- a) Training and use will be under the direction of the Radiation Protection Officer.
- b) The protection device filters stated in Item #3 will not be used against gases, vapors or oxygen deficient situations.
- c) Only color coded canisters with NIOSH/MSHA approval will be used.

QUANTITATIVE RESPIRATOR FIT TEST  
CALCULATION FORM  
(Please Print)

*Hydro  
Nuclear  
Service*

Date 11/183  
Mo. Day Yr.

Company IN.T Dept. \_\_\_\_\_

Test Operator William D. Cheaty Analyst William D. Cheaty

Type Test \_\_\_\_\_ DOP (Corn Oil) X

Respirator Type HALF MASK WILSON  
~~Filter~~ ~~WILSON~~

Avg. Upstream	95%	95%		
Avg. Clear	.05%	.05%		
Normal Breathing	.15%	.01%		
Deep Breathing	.35%	.03%		
Head Side-to-Side	.28%	.03%		
Head Up-and-Down	.27%	.02%		
Frowning	.46%	.02%		
Talking	.53%	.02%		
Deep Knee Bends	1%	.04%		
Normal Breathing	.15%	.03%		
Maximum Allow. (%)	10%	2%		
Protection Factor	10	200		
Fit: Satisfactory	Sat.	Sat.		
Unsatisfactory				
Comfort Rating	1	1		

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**QUANTITATIVE RESPIRATOR FIT TEST  
CALCULATION FORM**

(Please Print)

*Hydro nuclear  
Services*

Name

Date 10 / 11 / 83  
Mo. Day Yr.

Soc. Sec.

Company INI

Dept. Production

Test Operator W. Decherty

Analyst W. Decherty

Type Test

DOP (Corn Oil) X

Respirator Type

Half mask | Wilson  
~~Filter~~ | ~~Air line~~

Avg. Upstream	94%	97%		
Avg. Clear	.05%	.05%		
Normal Breathing	.05%	.065%		
Deep Breathing	.02%	.14%		
Head Side-to-Side	.04%	.07%		
Head Up-and-Down	.07%	.09%		
Frowning	.65%	.05%		
Talking	<.01%	.05%		
Deep Knee Bends	.15%	.045%		
Normal Breathing	.3%	.09		
Maximum Allow. (%)	10%	2%		
Protection Factor	10	200		
Fit: Satisfactory	Sat.	Sat.		
Unsatisfactory				
Comfort Rating	1	1		

**QUANTITATIVE RESPIRATOR FIT TEST**  
**CALCULATION FORM**  
(Please Print)

*Hydro Nuclear  
Services*

Name

Date 10 / 11 / 81  
Mo. Day Yr.

Soc. Sec. #

Company T.N.I.

Dept. MARKETING

Test Operator Doherty

Analyst Schneider

Type Test

DOP (Corn Oil)

X

Respirator Type

~~HALF MASK~~  
Filter

~~WILSON~~  
Air Line

Avg. Upstream	94	99		
Avg. Clear	.04 %	.05 %		
Normal Breathing	.16	30.0		
Deep Breathing	.10	5.0		
Head Side-to-Side	1.0 %	6.5		
Head Up-and-Down	1.0 %	6.5		
Frowning	1.0 %	4.0		
Talking	1.0 %	5.0		
Deep Knee Bends	7.10 %	5.0		
Normal Breathing	.2	5.0		
Maximum Allow. (%)	10 %	2 %		
Protection Factor	10	200		
Fit: Satisfactory				
Unsatisfactory	UNSAT	UNSAT		
Comfort Rating	—	—		

WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

11-OCT-83 13:42:16

FIELD BADGE: NA

PLANT BADGE #: INT. NO.

OBTAIN DATE: 11-OCT-83 00:00:00

COUNT DATE: 11-OCT-83 13:29:28

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 101.

THYROID: 21.50

FRONT-TO-BACK: 3.00

SEAT HEIGHT: 10.50

OPERATOR'S INITIALS: [REDACTED]

## WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\*  
 ENERGY WINDOW THYROID \*\*\*\*\*  
 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											

\*\*\*\*\*  
 ENERGY WINDOW LUNGS \*\*\*\*\*  
 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	0	1179.55	10.	707.	6.50	404.00	395	28W	1.73E-02	***	
2	0	1446.28	326.	248.	59.70	437.36	423	30	5.44E-01	8.8	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	2.730E-04	9.930E-04	0.20	0.00

## TOTALS:

ACTIVITY= 2.730E-04 MPC-HOUR= 0.20 ZDOB= 0.02 H-50= 0.00

\*\*\*\*\*  
 ENERGY WINDOW LOWER TORSO \*\*\*\*\*  
 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	1174.74	407.	507.	87.90	657.15	647	21	6.78E-01	9.3	2.46E 00
2	5	1342.57	237.	194.	52.06	677.70	668	64W	3.94E-01	10.6	3.44E 00
3	5	1470.25	327.	181.	59.80	693.33	668	64W	5.45E-01	8.0	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	6.341E-03	5.870E-04	0.94	0.00

## TOTALS:

ACTIVITY= 6.341E-03 MPC-HOUR= 0.94 ZDOB= 0.38 H-50= 0.00

## ALL ORGANS:

TOTAL ACTIVITY= 6.614E-03 AVG MPC-HOUR= 0.38 TOTAL H-50= 0.00

REVIEWED BY:

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~~10 CFR 2.790 INFORMATION~~

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WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

11-OCT-83 12:41:41

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 11-OCT-83 00:00:00

COUNT DATE: 11-OCT-83 12:29:37

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 20.20

FRONT-TO-BACK: 0.50

SEAT HEIGHT: 11.90

OPERATOR'S INITIALS: [REDACTED]

## WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\* THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	806.29	43.	397.	50.33	100.80	78	28	7.17E-02	67.2	1.61E 00

NUCLIDE	KEY	ENERGY	ACTIVITY	1 SIGMA	MPC-	H-50
			UCI /UNIT	ERROR	HOURL	ZDOB
CO-58		810.76	6.129E-04	4.121E-04	0.00	0.00

## TOTALS:

ACTIVITY= 6.129E-04 MPC-HOUR= 0.00 ZDOB= 0.00 H-50= 0.00

\*\*\*\*\* LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	5	1175.01	776.	910.	73.61	403.43	387	58	1.29E 00	6.6	6.08E 00
2	5	1321.59	304.	416.	46.60	421.77	387	58W	5.07E-01	11.1	
3	5	1350.76	279.	378.	46.54	425.42	387	58W	4.65E-01	11.5	

NUCLIDE	KEY	ENERGY	ACTIVITY	1 SIGMA	MPC-	H-50
			UCI /UNIT	ERROR	HOURL	ZDOB
CO-60		1173.20	2.037E-02	1.338E-03	15.09	1.74*

## TOTALS:

ACTIVITY= 2.037E-02 MPC-HOUR= 15.09 ZDOB= 1.74 H-50= 0.00

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	4	1182.82	3277.	1078.	61.61	658.14	647	41	5.46E 00	2.2	2.05E 00
2	4	1342.06	2911.	768.	60.35	677.63	647	41	4.85E 00	2.3	
3	1	1479.27	173.	790.	34.44	694.43	687	16	2.89E-01	21.2	9.93E-01

NUCLIDE	KEY	ENERGY	ACTIVITY	1 SIGMA	MPC-	H-50
			UCI /UNIT	ERROR	HOURL	ZDOB
CO-60		1173.20	5.118E-02	1.151E-03	7.58	23.27*

TOTALS:  
ACTIVITY= 5.118E-02 MPC-HOUR= 7.58 ZDOB= 23.27 H-50= 0.00

~~10 CFR 2.790 INFORMATION~~

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AL ORGANS:  
OTAL ACTIVITY= 7.217E-02 , AVG MPC-HOUR= 7.56 , TAL H-50- 0.00

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DATE

ELAPSED PROGRAM EXECUTION TIME = 51 SECONDS.

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WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

~~TO CFR 2.790 INFORMATION~~

11-OCT-83 14:19:42

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 11-OCT-83 00:00:00

COUNT DATE: 11-OCT-83 13:57:43

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 20.20

FRONT-TO-BACK: 0.39

FEET HEIGHT: 11.90

OPERATOR'S INITIALS: [REDACTED]

HOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\*  
THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											

\*\*\*\*\*  
LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	0	1171.30	350.	563.	52.01	402.97	395	19	5.84E-01	11.0	
2	5	1330.26	257.	203.	51.48	422.85	415	52	4.29E-01	10.0	3.39E 00
3	5	1450.80	311.	160.	53.45	437.93	415	52	5.18E-01	5.1	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	ZDOB
CO-60	1173.20	9.179E-03	1.007E-03	6.80	0.78

TOTALS:  
ACTIVITY= 9.179E-03 MPC-HOUR= 6.80 ZDOB= 0.78 H-50= 0.00

\*\*\*\*\*  
LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	916.19	46.	1023.	42.22	625.49	617	18	7.72E-02	98.8	1.88E 00
2	1	1178.05	591.	693.	62.86	657.55	645	21	9.86E-01	7.5	1.53E 00
3	5	1343.14	560.	251.	62.51	677.77	669	34	9.34E-01	5.8	1.57E 00
4	5	1468.25	496.	181.	63.29	693.08	669	34	8.26E-01	5.9	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	ZDOB
CO-60	1173.20	9.222E-03	6.934E-04	1.37	4.19*

TOTALS:  
ACTIVITY= 9.222E-03 MPC-HOUR= 1.37 ZDOB= 4.19 H-50= 0.00

ALL ORGANS:

TOTAL ACTIVITY= 1.840E-02 AVG MPC-HOUR= 1.72 TOTAL H-50= 0.00

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~~TO CFR 2.790 INFORMATION~~

~~TOP SECRET INFORMATION~~  
HYDRO NUCLEAR SERVICES

WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

11-OCT-83 12:55:12

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 11-OCT-83 00:00:00

COUNT DATE: 11-OCT-83 12:43:11

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 22.00

FRONT-TO-BACK: 1.60

SEAT HEIGHT: 13.50

OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\*  
ENERGY WINDOW

THYROID \*\*\*\*\*  
99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											

\*\*\*\*\*  
ENERGY WINDOW

LUNGS \*\*\*\*\*  
124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	0	1443.68	478.	258.	85.03	437.04	416	35	7.97E-01	6.6	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
** NONE **					

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	1163.70	94.	1130.	45.33	656.41	647	40	1.56E-01	51.9	2.21E 00
2	1	1470.70	380.	326.	63.48	693.38	687	21	6.33E-01	8.5	2.20E 00

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	1.454E-03	7.542E-04	0.22	0.00

TOTALS:  
ACTIVITY= 1.454E-03 MPC-HOUR= 0.22 ZDOE= 0.66 H-50= 0.00

ALL ORGANS:  
TOTAL ACTIVITY= 1.454E-03 AVG MPC-HOUR= 0.07 TOTAL H-50= 0.00

REVIEWED BY:

SIGNATURE \_\_\_\_\_ DATE \_\_\_\_\_  
ELAPSED PROGRAM EXECUTION TIME = 40 SECONDS.

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~~TOP SECRET INFORMATION~~



~~10 CFR 2.790 INFORMATION~~  
HYDRO NUCLEAR SERVICES

WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

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11-OCT-83 12:27:44

TLD BADGE: NA PLANT BADGE #: INT. NU.

UPTAKE DATE: 11-OCT-83 00:00:00  
COUNT DATE: 11-OCT-83 12:15:40

ELAPSED LIVE TIME: 600. ELAPSED REAL TIME: 601.

THYROID: 21.30 FRONT-TO-BACK: 1.50  
SEAT HEIGHT: 12.30 OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\* THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											

\*\*\*\*\* LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	5	1424.33	146.	83.	37.29	434.62	420	52W	2.43E-01	12.1	3.39E 00
2	5	1470.75	216.	76.	37.03	440.42	420	52W	3.59E-01	8.9	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MFC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	MREM
** NONE **					

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	1468.49	425.	401.	79.41	693.11	681	30	7.09E-01	8.2	3.02E 00

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MFC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	MREM
** NONE **					

ALL ORGANS:

TOTAL ACTIVITY= 0.000E-01 AVG MFC-HOURL= 0.00 TOTAL H-50= 0.00

REVIEWED BY:

SIGNATURE

DATE

ELAPSED PROGRAM EXECUTION TIME = 31 SECONDS.

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~~10 CFR 2.790 INFORMATION~~

## HYDRO NUCLEAR SERVICES

WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM~~TO BE FURNISHED INFORMATION~~

11-OCT-83 13:28:19

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 11-OCT-83 00:00:00

COUNT DATE: 11-OCT-83 13:16:15

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 22.80

FRONT-TO-BACK: 0.50

SEAT HEIGHT: 12.10

OPERATOR'S INITIALS: [REDACTED]

## HOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\*  
THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83PK IT ENERGY AREA BKGND FWHM CHANNEL LEFT PW CTS/SEC ZERR FIT  
\*\* NO PEAKS \*\*\*\*\*\*\*  
LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96PK IT ENERGY AREA BKGND FWHM CHANNEL LEFT PW CTS/SEC ZERR FIT  
1 3 1174.14 903. 905. 64.39 103.32 393 40 1.51E 00 5.8 3.10E 00  
2 3 1335.13 740. 573. 62.82 423.46 393 40 1.23E 00 5.9KEY ACTIVITY 1 SIGMA MPC- H-50  
UCLIDE ENERGY UCI /UNIT ERROR HOUR ZDOB MREM  
O-60 1173.20 2.371E-02 1.367E-03 17.57 2.03\* 0.00

## TOTALS:

ACTIVITY= 2.371E-02 MPC-HOUR= 17.57 ZDOB= 2.03 H-50= 0.00

\*\*\*\*\*  
LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73PK IT ENERGY AREA BKGND FWHM CHANNEL LEFT PW CTS/SEC ZERR FIT  
1 5 1181.05 1100. 521. 64.49 657.92 647 59 1.83E 00 4.2 5.94E 00  
2 5 1345.21 1024. 329. 63.62 678.02 647 59 1.71E 00 4.0KEY ACTIVITY 1 SIGMA MPC- H-50  
UCLIDE ENERGY UCI /UNIT ERROR HOUR ZDOB MREM  
CO-60 1173.20 1.716E-02 7.224E-04 2.54 7.80\* 0.00

## TOTALS:

ACTIVITY= 1.716E-02 MPC-HOUR= 2.54 ZDOB= 7.80 H-50= 0.00

## ALL ORGANS:

TOTAL ACTIVITY= 4.087E-02 AVG MPC-HOUR= 5.70 TOTAL H-50= 0.00

REVIEWED BY:

SIGNATURE B150

DATE

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CLASSIFIED PROGRAM EXECUTED BY [REDACTED]

WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

~~TO CER 2-793 INFORMATION~~

11-OCT-83 13:56:08

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 11-OCT-83 00:00:00

COUNT DATE: 11-OCT-83 13:42:12

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 22.50

FRONT-TO-BACK: 0.00

SEAT HEIGHT: 11.50

OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\*  
THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											

\*\*\*\*\*  
LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	0	1175.01	998.	1303.	66.31	403.43	388	25	1.66E 00	6.0	
2	0	1333.01	778.	675.	69.09	423.20	414	19	1.30E 00	5.9	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	2.620E-02	1.576E-03	19.41	0.00

TOTALS:  
ACTIVITY= 2.620E-02 MPC-HOUR= 19.41 ZDOB= 2.24 H-50= 0.00

\*\*\*\*\*  
LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	1179.65	448.	499.	65.04	657.75	650	17	7.46E-01	8.5	1.08E 00
2	1	1407.69	779.	500.	195.26	685.67	669	36	1.30E 00	5.4	7.04E 00

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	6.982E-03	5.933E-04	1.03	0.00

TOTALS:  
ACTIVITY= 6.982E-03 MPC-HOUR= 1.03 ZDOB= 3.17 H-50= 0.00

ALL ORGANS:  
TOTAL ACTIVITY= 3.318E-02 AVG MPC-HOUR= 6.81 TOTAL H-50= 0.00

REVIEWED BY:

SIGNATURE B150  
ELAPSED PROGRAM EXECUTION TIME = 35 SECONDS.

~~TO CER 2-793 INFORMATION~~

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August 24, 1982

TO: FILE

FROM: Bruce J. Thomas  
Plant Manager, Dover Facility

SUBJECT: INTER-OFFICE MEMOS DATED 8/17/82  
FROM E.T. O'SULLIVAN

With the resignation of [REDACTED] on August 16, 1982, I feel the Dover Facility has become understaffed as regards to professional technical people. Not only does this occurrence leave us with only one qualified Radiation Safety Officer, but leaves us with only two Licensed Operators for routine operations. I feel we are also running thin of people who have a good sound knowledge of the Radiation Business. I recommend the acquisition of another person of academic and professional qualities comparable to myself, but with less industry experience.

I am somewhat disturbed by the Memo requesting that I proceed to qualify [REDACTED] as Radiation Safety Officer (RSO). I in no way intend to degrade [REDACTED] character, but becoming an RSO takes considerable time and effort (years) as well as the proper academics. Regulatory Guide for Comment - "Qualifications for the Radiation Safety Officer in a Large Scale Non-Fuel-Cycle Radionuclide Program" Division 8 shows the formal education requirement minimum as requiring a B.S. in Health Physics or Radiological Health. I sincerely hope that I can bring [REDACTED] to the training required for job-related experienced, but I am perplexed as to how we can qualify him regarding his educational background.

When requested to visit the Palo Alto facility by James Parker, President, and Eugene O'Sullivan, Vice President, on August 16th, I informed them it was totally unwise on several counts. It left no RSO at the Dover Facility and left only three persons to man operations as well as having no one with the technical expertise to handle customer contacts. With the disposition of [REDACTED] to the Dover Facility, I feel somewhat more at ease in

B149  
B2

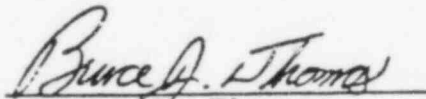
B149

INTERNATIONAL ELECTRONICS, INC.

-2-

my absence, but still have reservations. [REDACTED] has not been an RSO at an operational facility. I am also disturbed by the Memo requesting an audit of the Dover Facility by [REDACTED] who I feel is unqualified to perform the audit requested. I will make it perfectly clear that I have the highest esteem for the [REDACTED] qualities as Corporate Radiation Safety Officer and Radiation Protection Board Chairman and would shine his boots regarding Radiation Safety, but I am perplexed as to his memos.

It is with reservations that I leave this Facility for several days in what I will term an understaffed (professionally) condition.

  
Bruce J. Thomas

BJT/bt

cc: E.T. O'Sullivan

B149

B149



Completion of 10-6-82 + 10-7-82 inspection to INI

# 1. Annex, 1001

## a. Radiation levels - extensive

- ✓ Root area surveyed with a  $\mu R$  meter at 8 foot interval over the entire area.

## b. Wipe tests - extensive

- ✓ The following areas were wiped: side wall, inside + outside of door, floor, roof surface around ozone vent

## c. All penetrations - leak test

- ✓ all penetrations were wiped

Reviewed exhaust systems how many others. Any filtration work up to it. Include testing as well.

- ✓ There are two ozone stacks; the oldest is sealed off. The current ozone system is about 10 years old operating at 500-1000 cfm. There was no filtration system on the ozone, heat or soil stacks.

# 3. Do extensive survey of front building. Look for compromised this, etc.

- ✓ Check all doors + windows etc.

Extensive survey was performed of front building, including tools clean etc.

# 4. Review requirements of respiratory protection program with licensee.

- ✓ Reg Guide 8.15 Acceptable Programs for Respiratory Protection was reviewed with licensee.

# 5. Survey all cars

- ✓ Cars were surveyed with a  $\mu R$  meter. No significant findings. B151

~~B6~~ B151

✓ Tail concentrations were less than 10 ug/mL.  
✓ License provided data from 6/1/72 to date.

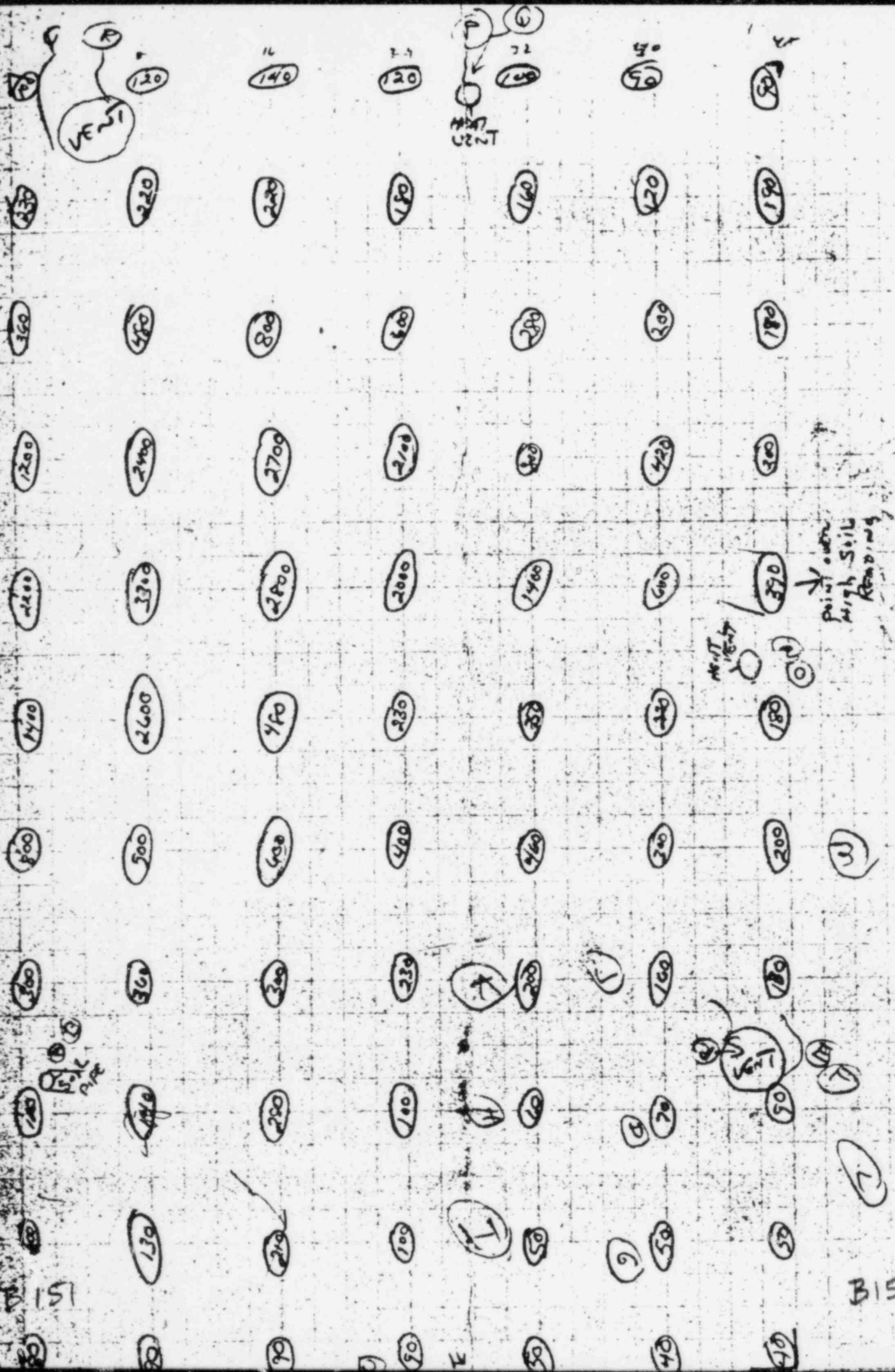
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B151



Friday 10-7-83  
 (Mt. Doom, NJ) irradiator building

External radiation survey of roof. ( $\mu R/hr.$ )  
 Letters indicate points where were taken.



B151

# REGULATORY GUIDE

OFFICE OF STANDARDS DEVELOPMENT

## REGULATORY GUIDE 8.15

### ACCEPTABLE PROGRAMS FOR RESPIRATORY PROTECTION

#### A. INTRODUCTION

Section 20.103, "Exposure of individuals to concentrations of radioactive materials in air in restricted areas," of 10 CFR Part 20, "Standards for Protection Against Radiation," permits licensees to make allowance for the use of respiratory protective equipment in estimating exposures of individuals to airborne radioactive materials provided the protective equipment is used as stipulated in this guide, which describes the elements of respiratory protection programs acceptable to the NRC staff.

#### B. DISCUSSION

This guide specifies elements of acceptable respiratory protection programs. More detailed advice, including technical needs and background information, may be found in NUREG-0041, "Manual of Respiratory Protection Against Airborne Radioactive Materials,"<sup>a</sup> sections of which are referenced and keyed to appropriate portions of this guide.

The NRC staff will use information in NUREG-0041 in assessing the adequacy of respiratory protection programs pursuant to the guidance provided herein (NUREG-0041, Section 3).

#### C. REGULATORY POSITION

Pursuant to §20.103 of 10 CFR Part 20, a licensee may make allowance for the use of respiratory protective equipment in estimating exposures of individuals to airborne radioactive materials if the equipment is used according to the following guidance:

1. A written policy statement on respirator usage is to be issued from a high management level. Strong

management backing is considered essential to an adequate respiratory protection program. Techniques are to be provided and measures taken to ensure that management policy is carried out. Subjects to be covered by the policy statement include the use of practicable engineering controls instead of respirators; routine, non-routine, and emergency situations; and periods of respirator use and relief from respirator use (NUREG-0041, Sections 2, 3.2, 12.1).

2. Respiratory protective equipment is to be selected to provide a protection factor greater than the multiple by which peak concentrations of radioactive materials are expected to exceed the values specified in Table I, Column 1 of Appendix B to 10 CFR Part 20. The equipment selected is to be used so that the average concentration of radioactive material in the air that is inhaled during any period of uninterrupted use in an airborne radioactivity area, on any day, by any individual using the equipment, will not exceed the values specified in Table I, Column 1 of Appendix B to 10 CFR Part 20. For the purposes of this guide, the concentration of radioactive material in the air that is inhaled when respirators are worn may be initially estimated by dividing the ambient concentration in air by the protection factor specified in Table I. If a respirator user's intake of radioactive materials is later determined by other measurements to have been greater than that expected from initial estimates of radioactive materials in the air the user inhales, the greater quantity is to be used in evaluating exposures; if it is less than that initially estimated, the lesser quantity may be used in evaluating exposures (NUREG-0041, Sections 5, 6).

3. The licensee is to advise each respirator user that he may leave the area at any time for relief from respirator use in the event of equipment malfunction, physical or psychological distress, procedural or communication failure, significant deterioration of operating conditions, or any other condition that might require such relief (NUREG-0041, Section 2.2).

<sup>a</sup>NUREG-0041 is available from the National Technical Information Service, Springfield, Virginia 22161.

#### USNRC REGULATORY GUIDES

Regulatory Guides are issued to describe and make available to the public methods acceptable to the NRC staff of implementing specific parts of the Commission's regulations, to delineate techniques used by the staff in evaluating specific problems or postulated accidents, or to provide guidance to applicants. Regulatory Guides are not substitutes for regulations, and compliance with them is not required. Methods and solutions different from those set out in the guides will be acceptable if they provide a basis for the findings requisite to the issuance or continuance of a permit or license by the Commission.

Comments and suggestions for improvements in these guides are encouraged at all times, and guides will be revised as appropriate to accommodate comments and to reflect new information or experience. This guide was revised as a result of substantive comments received from the public and additional staff review.

Comments should be sent to the Secretary of the Commission, U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, Attention: Docketing and Service Section.

The guides are issued in the following ten broad divisions:

- |                                   |                        |
|-----------------------------------|------------------------|
| 1. Power Reactors                 | 6. Products            |
| 2. Research and Test Reactors     | 7. Transportation      |
| 3. Fuels and Materials Facilities | 8. Occupational Health |
| 4. Environmental and Siting       | 9. Antitrust Review    |
| 5. Materials and Plant Protection | 10. General            |

Copies of published guides may be obtained by written request indicating the divisions desired to the U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, Attention: Director, Office of Standards Development.

4. The licensee is to maintain and implement a respiratory protection program that includes, as a minimum, the following items (NUREG-0041, Section 3.1.5):

a. Air sampling and other surveys sufficient to identify the hazard, to evaluate individual exposures, and to permit proper selection of respiratory protective equipment (NUREG-0041, Sections 4, 5, 11).

b. Written procedures to ensure proper selection, supervision, and training of personnel using such protective equipment (NUREG-0041, Sections 8, 12).

c. Written procedures to ensure the adequate individual fitting of respirators, as well as such procedures to ensure the testing of respiratory protective equipment for operability immediately prior to each use (NUREG-0041, Sections 7, 8, 12).

d. Written procedures for maintenance to ensure full effectiveness of respiratory protective equipment, including procedures for cleaning and disinfection, decontamination, inspection, repair, and storage (NUREG-0041, Sections 9, 10).

e. Written operational and administrative procedures for control, issuance, proper use, and return of respiratory protective equipment, including provisions for planned limitations on duration of respirator use for any individual as necessitated by operational conditions (NUREG-0041, Sections 2, 9, 10, 12).

f. Bioassays and other surveys, as appropriate, to evaluate individual exposures and to assess protection actually provided (NUREG-0041, Sections 4, 11).

g. Records sufficient to permit periodic evaluation of the adequacy of the respiratory protection program (NUREG-0041, Section 12).

h. Determination prior to assignment of any individual to tasks requiring the use of respirators that such an individual is physically able to perform the work and use the respiratory protective equipment. A physician is to determine what health and physical conditions are pertinent. The medical status of each respirator user is to be reviewed at least annually (NUREG-0041, Section 7.4).

5. The licensee is to use equipment approved under appropriate Approval Schedules in 30 CFR Part 11 of the U.S. Bureau of Mines/National Institute for Occupational Safety and Health and as set forth in Table 1.

5. Where no equipment of a particular type has been approved under the schedules in 30 CFR Part 11

or where there is no existing schedule for approval of certain equipment, such equipment is not to be used without specific authorization by the Commission. An application for such authorization is expected to include a demonstration by testing or on the basis of reliable test information that the material and performance characteristics of the equipment are capable of providing an acceptable degree of protection under anticipated conditions of use.

7. Unless otherwise authorized by the Commission, the licensee is not to assign protection factors in excess of those specified in Table 1 in selecting and using respiratory protective equipment.<sup>a</sup> The Commission may authorize a licensee to use higher protection factors on receipt of an application (a) describing the situation for which a need exists for higher protection factors and (b) demonstrating that the respiratory protective equipment will provide such higher protection factors under the proposed conditions of use.

8. As a minimum, the following additional technical items are to be observed:

a. Respirable air of approved quality and quantity is to be provided and oxygen deficiency is to be avoided (NUREG-0041, Sections 4.1.1, 5.1.2, 5.1.3, 5.2.4.1, 5.2.4.1.1, 5.2.4.1.4, 9.8).

b. There is to be a standby rescue person equipped with self-contained breathing apparatus and communications equipment when supplied-air suits are used (NUREG-0041, Section 5.1.3).

c. No credit is to be taken for use of sorbents against radioactive materials (NUREG-0041, Sections 5.2.2, 5.2.2.2, 5.2.3.5, 5.6.6).

d. Filter media in air-purifying respirators are to be of the high-efficiency type (NUREG-0041, Sections 5.2.2.1, 5.2.2.3, 5.2.3.2, 5.6.1).

e. Air-purifying respirators are not to be used in oxygen-deficient atmospheres (NUREG-0041, Sections 4.1.1, 4.2.3, 5.2.3.1).

f. Adequate skin protection is to be provided (NUREG-0041, Sections 1.2, 5.2.3.2).

g. Air-purifying respirators are not to be used in atmospheres immediately hazardous to life or health (NUREG-0041, Section 5.2.3.4).

<sup>a</sup>The factors listed are intended as guides for selection and use of respirators in protection against radioactive materials. Additional precautions must be taken as necessary to protect against concurrent hazards other than radiation.

h. Canisters and cartridges are not to be used beyond service-life limitations (NUREG-0041, Section 5.2.3.5).

i. Facelets are not to be used (NUREG-0041, Section 5.2.3.6).

j. Oxygen and breathing air are not to be used in the same apparatus (NUREG-0041, Sections 5.2.4.1, 5.2.4.1.4, 5.2.4.2).

k. Proper fittings are to be used with supplied-air equipment (NUREG-0041, Sections 5.2.4.1.1, 5.2.4.1.2, 5.2.4.1.3).

l. Equipment is to be used within limitations for type and mode of use (NUREG-0041, Sections 5.2.3, 5.2.4).

m. Only specified equipment is to be used as emergency devices (NUREG-0041, Sections 5.2.4.1.4, 5.2.4.2.1, 5.2.4.2.4, 5.5).

n. Appropriate equipment with proper visual, communication, and other special capabilities is to be provided (NUREG-0041, Sections 7.1, 13).

#### D. IMPLEMENTATION

The purpose of this section is to provide information to applicants and licensees regarding the NRC staff's plans for using this regulatory guide.

This guide reflects current NRC staff practice. Therefore, except in those cases in which the licensee or applicant proposes an acceptable alternative method for complying with specified portions of the Commission's regulations, the methods described herein are being and will continue to be used in the evaluation of the respiratory protection programs of licensees who are subject to the requirements of §20.103 of 10 CFR Part 20 until this guide is revised as a result of suggestions from the public or additional staff review.



**TABLE 1**  
**PROTECTION FACTORS FOR RESPIRATORS<sup>a</sup>**

DESCRIPTION <sup>b</sup>	MODES <sup>c</sup>	PROTECTION FACTORS <sup>d</sup>		SELECTION OF TESTED & CERTIFIED EQUIPMENT
		PARTICULATES ONLY	PARTICULATES, GASES & VAPORS <sup>e</sup>	BUREAU OF MINES/NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH APPROVALS
<b>I. AIR-PURIFYING RESPIRATORS</b>				
Facepiece, half-mask <sup>f</sup>	NP	10	}	30 CFR Part 11 Subpart K
Facepiece, full	NP	50		
Facepiece, half-mask, full, or hood	PP	1000		
<b>II. ATMOSPHERE-SUPPLYING RESPIRATORS</b>				
1. Air-line respirator				
Facepiece, half-mask	CF		1000	30 CFR Part 11 Subpart J
Facepiece, half-mask	D		10	
Facepiece, full	CF		2000	
Facepiece, full	D		50	
Facepiece, full	PD		2000	
Hood	CF		2000 <sup>g</sup>	
Suit	CF		h	
2. Self-contained breathing apparatus (SCBA)				
Facepiece, full	D		50	30 CFR Part 11 Subpart H
Facepiece, full	PD		10,000 <sup>j</sup>	
Facepiece, full	R		50	
<b>III. COMBINATION RESPIRATOR</b>				
Any combination of air-purifying and atmosphere-supplying respirators		Protection factor for type and mode of operation as listed above		30 CFR Part 11 § 11.63(b)

<sup>a</sup>For use in the selection of respiratory protective devices to be used where the contaminant has been identified and the concentration (or possible concentration) is known.

<sup>b</sup>Only for shaven faces and where nothing interferes with the seal of tight-fitting facepieces against the skin. (Hoods and suits are excepted.)

<sup>c</sup>The mode symbols are defined as follows:

CF = continuous flow  
D = demand  
NP = negative pressure (i.e., negative phase during inhalation)  
PD = pressure demand (i.e., always positive pressure)  
PP = positive pressure  
R = demand, recirculating (closed circuit)

<sup>d</sup>1. The protection factor is a measure of the degree of protection afforded by a respirator, defined as the ratio of the concentration of airborne radioactive material outside the respiratory protective equipment to that inside the equipment (usually inside the facepiece) under conditions of use. It is applied to the ambient airborne concentration to estimate the concentration inhaled by the wearer according to the following formula:

$$\text{Concentration Inhaled} = \frac{\text{Ambient Airborne Concentration}}{\text{Protection Factor}}$$

2. The protection factors apply:

(a) Only for trained individuals wearing properly fitted respirators used and maintained under supervision in a well-planned respiratory protective program.

(b) For air-purifying respirators only when high efficiency particulate filters [above 99.97% removal efficiency by thermally generated 0.3  $\mu$ m dioctyl phthalate (DOP) test] are used in atmospheres not deficient in oxygen and not containing radioactive gas or vapor respiratory hazards.

(c) For atmosphere-supplying respirators only when supplied with adequate respirable air.

<sup>e</sup>Excluding radioactive contaminants that present an absorption or submersion hazard. For tritium oxide, approximately one half of the intake occurs by absorption through the skin so that an overall protection factor of less than 2 is appropriate when atmosphere-supplying respirators are used to protect against tritium oxide; for example:

If the protection factor for a device is:	PF overall for tritium oxide is:
10	1.82
100	1.98
1,000	1.99

(Continued)

(Continued)

Air-purifying respirators are not suitable for protection against tritium oxide. See also footnote g concerning supplied-air suits.

<sup>f</sup>Under-chin type only. This type of respirator is not satisfactory for use where it might be possible (e.g., if an accident or emergency were to occur) for the ambient airborne concentration to reach instantaneous values greater than 10 times the pertinent values in Table I, Column 1 of Appendix B to 10 CFR Part 20, "Standards for Protection Against Radiation." This type of respirator is not suitable for protection against plutonium or other high-toxicity materials. The mask is to be tested for fit with irritant smoke, prior to use, each time it is donned.

<sup>g</sup>The design of the supplied-air hood or helmet (with a minimum flow of 6 cfm of air) may determine its overall efficiency and the protection it provides. For example, some hoods aspirate contaminated air into the breathing zone when the wearer works with hands-over-head. Such aspiration may

be overcome if a short cape-like extension to the hood is worn under a coat or coveralls. Other limitations specified by the approval agency must be considered before using a hood in certain types of atmospheres (see footnote h). Manufacturers' recommended pressure settings for the air supply cannot always be relied on to ensure a minimum 6 cfm air flow. Equipment must be operated in a manner that ensures proper flow rates are maintained.

<sup>h</sup>Appropriate protection factors must be determined, taking into account the design of the suit and its permeability to the contaminant under conditions of use.

<sup>i</sup>No approval schedules are currently available for this equipment. Equipment is to be evaluated by testing or on the basis of reliable test information.

<sup>j</sup>This type of respirator may provide greater protection and be used as an emergency device in unknown concentrations for protection against inhalation hazards. External radiation hazards and other limitations to permitted exposure such as skin absorption must be taken into account in such circumstances.

Note 1: Protection factors for respirators, as may be approved by the U.S. Bureau of Mines/National Institute for Occupational Safety and Health (NIOSH) according to applicable approvals for respirators to protect against airborne radionuclides, may be used to the extent that they do not exceed the protection factors listed in this table. The protection factors listed in this table may not be appropriate to circumstances where chemical or other respiratory hazards exist in addition to radioactive hazards. The selection and use of

respirators for such circumstances should take into account applicable approvals of the U.S. Bureau of Mines/NIOSH.

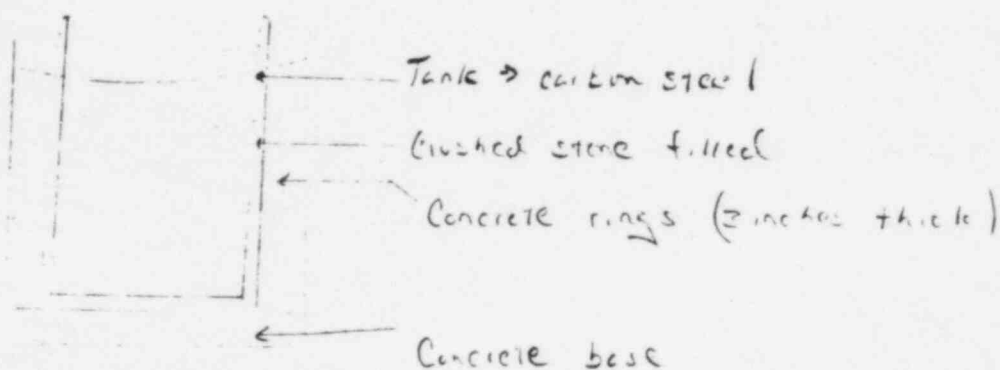
Note 2: Radioactive contaminants for which the concentration values in Table I of Appendix B to 10 CFR Part 20 are based on internal dose due to inhalation may, in addition, present external exposure hazards at higher concentrations. Under such circumstances, limitations on occupancy may have to be governed by external dose limits.



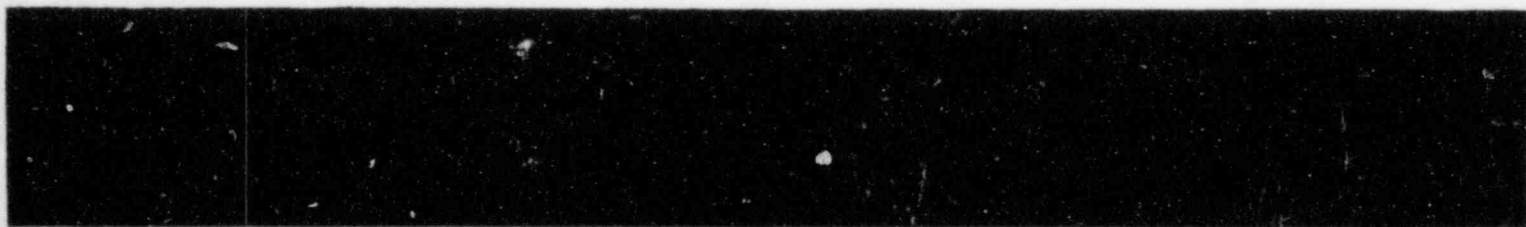


Pool system in old irradiator.

(53" diameter) (16 ft depth) (1500 gallons = total volume)



The licensee stated that the water spill was a magnitude of a factor of 1000 less than the release descheduling dust release. INI has used a polymer flocculating agent "Pakall 720" to get all material in the pool settled to the bottom of the pool. While under radiation exposure, the material will jell and rise to the top. There are 56,000 to 60,000 curies of <sup>60</sup>Co stored in the pool.



B. Thomas mentioned that a representative from the <sup>1</sup>Therapy Arsenal was given some sample data before INI.

The ozone vent was not attached to the heating systems. The heaters have their own exhaust ports. The old ozone system operated at 800-1000 cfm and was continuously in the "on" position. There was no particulate filter on the ozone

B151

B151



OUT SIDE BACK BLK.

DOOR

62

63

STORAGE

AREA

64

STORAGE

DOOR

55

56

SHOP

KEP

DOOR

H

52

65

DOOR

HALL

LOCK

STAIR

5

DESK

CONFERENCE  
AREA

12

TABLE

DOOR

OVERS

DOOR

DESK

DESK

WORK

DOOR

DOOR

DOOR

B151

Entrance

(2) A

B

Room

153

500

OVER  
HEAD DOOR

## Discussion with B. Thomas on Th. Oct. 6, 1983

Licensees initial response to the NRC's call

As of Sept. 21, 1983 irradiations were discontinued.

As of Sept. 23, 1983 AEC took out <sup>60</sup>Co in new irradiator. To protect workers if the shipping carts were negative.

In the next two weeks: continued descheduling of cell, more smear surveys of floor areas + horizontal and vertical cell areas. Specific details on the irradiator descheduling plan may not be included since we do not know what problems we (will) encounter until we reach that point. B. Thomas believes that the water lost from the 4 Dec 82 spill was 'soaked' up in the irradiator shielding.

Smear surveys at 10 ft intervals

There is a possibility of getting a permit to go and drill their own holes closer than four feet to the building wall and go down twelve feet. Then put down a core tube to continue to draw samples. (As of 1/83, the ground water table was 11 feet)

The environmental samples may be sent to Teledyne Environmental

Bioassay Program

Will plans to send employees to Hydronuclear Systems, Medford, N.J.

Get employee respiratory training and qualify the respirators.

\* The respiratory training provided may be in the "gray" area in order to get the waste out of the building.

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6. No changes in water filtration system will be made.

7. No attempt to put a system on to release effluents to the outside. However plans to keep the ventilation in the building to a closed system. While people are working may put a system on inside building to draw air out of the cell and return back (within building).

8. OK

9. OK

10. OK

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B151

B.

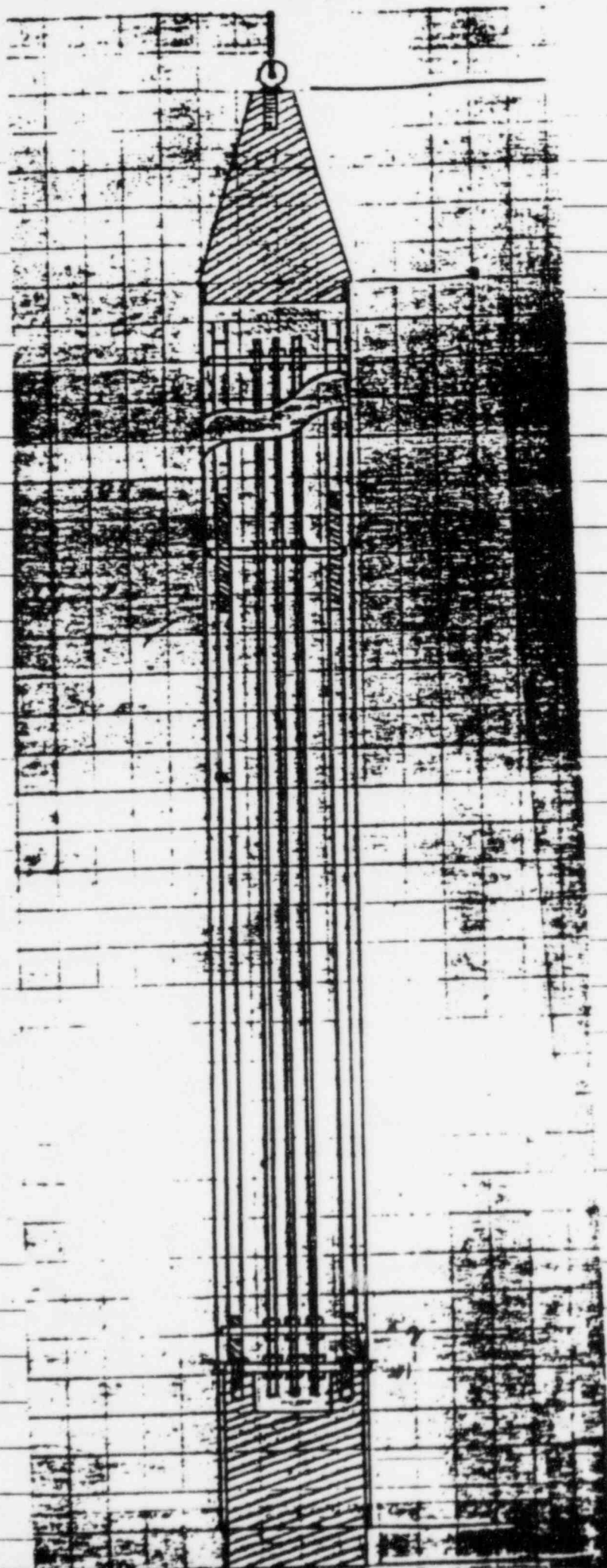
Service Capable

Scale: 0.25" = 1 ft

Base of Base = 4" Dia. SS

#3

Rock - 6 ft. tall  
+ 2.5 inches in  
diameter



B152

B152

Crown  
briarock

W. 6 MT







2  
Date of screening:

Area with Thru-Be Lock 10/21/82

Finding fault with all Area A area Rectangles were used.  
Took out six drums  
Took down 3 device of pipe along vertical wall at A  
" " 2 " " " Above point A

mon.

barrel taken to E shut shield and clean up, cemented. (Tops of  
barrel ~~and~~ Taken out of shot shield; ~~very~~ ~~ed~~ them got done  
reeling ~~and~~ as surface + two more. Put into new cell  
area as per plan in 10/05/82 correspondence.

Once they were in there

(The last 5-6 barrels on run were cemented in the new cell area)

mon 2pm

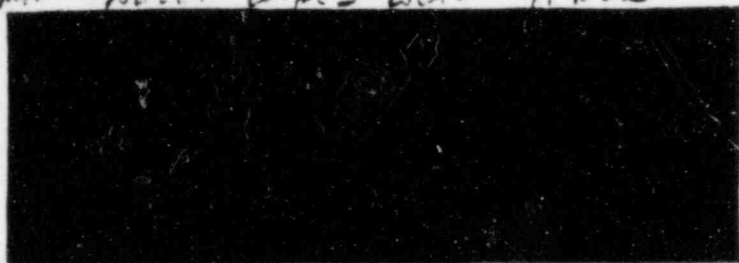
Wetzel noted airborne was generated. Dust came from in between  
the blocks (Air pump ~~was~~ ~~Wetzel~~ ordered did not come in)  
Used a hair dryer and blew up a 12 gallon paint can.  
Paper filter was put on the input side of the hair dryer.

B152

B152

4125. 3 pm. receiving a lot of filters taken off the hoarding

Also some metal pipes were taken



10 CFR 2.790 INFORMATION

Back-ground  
5 min count 2291  
Aug. 458

	OPM		OPM
637 - (179)	= 890.5	20.	1007 - (549) = 2731.3
796 - (338)	= 1681.6	21.	1513 - (1055) = 5248.6
575 - (117)	= 582.1	22.	822 - (364) = 1810.9
667 - (209)	= 1039.8	23.	835 - (377) = 1875.6
657 - (199)	= 990.1	24.	792 - (334) = 1661.7
772 - (314)	= 1562.2	25.	715 - (257) = 1278.6
888 - (436)	= 2169.2	26.	860 - (402) = 2000
1098 - (640)	= 3184.1	27.	843 - (385) = 1915.4
783 - (325)	= 1616.9	28.	884 - (426) = 2119.4
814 - (356)	= 1771.1	29.	892 - (434) = 2159.7
1022 - (564)	= 2805.9	30.	905 - (447) = 2223.9
992 - (534)	= 2656.7		
847 - (389)	= 1935.7		
1112 - (654)	= 3253.7		
891 - (433)	= 2154.2		
825 - (367)	= 1825.9		
691 - (233)	= 1159.2		
1024 - (566)	= 2815.9		
854 - (398)	= 1980.1		

\* 10/24/83 telecon between J. Glenn (Wisc.) and B. Thomas (Wisc.) stated that wipes were taken wet and over an area of one sq. ft.  
Values should be divide by nine based on assumption of one sq. ft.

B152

Friday  
10/21/83

On Friday 10/14/83 I started removing the drums from the old irradiation cell. Six barrels of waste that were stored in the old decontamination area were removed from the old cell area to the new cell area. Three concourses of bricks were removed from Section A of the old layout (see diagram). A till lift was used to pick up the bricks (two SS green drums) and they were taken to Section E (see diagram). Then two concourses of bricks were taken from Section B (see diagram) and the till lift took out four SS yellow drums. They were also moved to Section E. Section E is a "short shield" area.

The drums were cleaned up and the tops cemented. The drums were then taken out of the short shield area, weighed and radiation readings were taken (surface + two inside). The drums were then moved into the new cell area as per the procedure in the 10/05/83 correspondence from Jim Welsh to Dr. D. Glenn. There was no airborne monitoring. The qualified respirator user [REDACTED] used 10. p.p.m. Section A is empty of bricks but some miscellaneous PVC pipe etc. Section B is empty of bricks except for a plastic bucket reading 5 R/hr which was moved on Monday 10/17/83 from Section D.

On Monday 10/17/83, I removed the twelve barrels of waste from the old cell area. Three to four layers of bricks were removed to get the barrels out. Section C had a lot of tool etc in the area (assumed to be contaminated, and left in area). Section D the lead bucket (labeled L B on diagram) was reading about 10 R/hr. There was also a plastic bucket with filter medium which read about 5 R/hr. Section C is empty of bricks except for miscellaneous junk (tool hardware, clothes etc). Section D is empty of bricks, except for the lead B152 bucket which has 10 R/hr of unknown material.

Finding 10-21-82

Spore of waste shipment

12 cells  
on Monday Oct. 17, 1982

Move 18 Seals from old containment area → new sealed in new containment

Place sealed in fridge (below) 10/14/82

Date of personnel from move on  
Monday 10/17/82

Date on finding  
10/14/82

General. Some air borne behind curtain

Used respirators before entering and in the + on top of the cell.

Curtain 15 ft. open → airborne activity got into plant area

There was a concentration ( $3.42 \times 10^{-10}$  pc/ml) in the

plant. This was determined at the end of the day on Monday

Finding on A section

B152  
BAY

B152



The serials circled are said to SA [redacted] on 10/27/83 LSA.  
The remaining barrels must go to the D-1820 cart (do not know when they are going, IN has an estimate for Jan/84)



B152

may be located in the above tank

#5

[.020" thickness 1 Tube  
1/2 diameter tube

Source rack

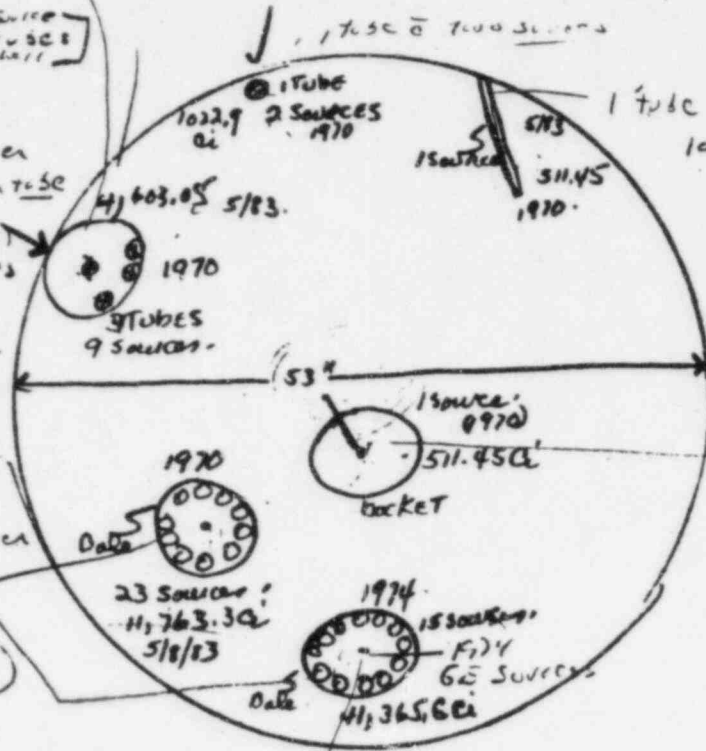
- 3 1/2 inches in diameter
- 3 source pencils in each tube

• Tube is ~5 feet (60 in.)  
• pencils are 18 inches long  
Source tube are bent  
and pencils can not  
be removed at present  
time. In 1974 the  
entire source rack was  
dropped several times

Source tubes

8 - 10 inches diameter

(23 x 511.45 = 11,763.3 Ci)  
present calculation



= one Source located (511.45)  
in B.F. tank = 37 Total

Broken source  
still leaking  
believed to be  
1970 vented source

In a source shield  
encapsulation  
(NOT SEALED)  
original 1974 135,090.

1970 Sources in Pool:  
36 @ 5/83 original 2650.

36 @ 511.45 Ci = 18,412.2 Ci.

1974 Sources: original 9,006 Ci  
15 @ 5/83 of 2757.63

OR 2757 = 41,364.56.

The bottom of the pool has silt.  
Possibly zincous silt is getting  
higher as source leak.

The wall of the tank are flaking  
and rusting. The walls are  
corroded.

TOTAL in pool 18,412.2 1970.  
41,364.56.

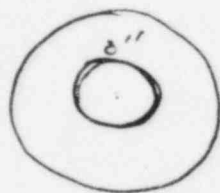
59,776.76. TOTAL

B152

Section F there is an old pump assembly which is contaminated.  
empty barrel and miscellaneous materials.

The Pool itself: (see diagram)

= 6CEW.



$$Mr @ 2meters \times 0.4462 = @ \underline{Cinner}$$

- Chem gave a letter to vic for the drums above

They were not sure if all the drums had ~~weights~~ pk

10



INI drums.

CAVITY 10" x 24"

$$\text{Volume} = \pi r^2 h = 1584"$$

$$ST = 1174 / 1722 = 0.681$$

$$ST \times 0.5 \times 1722 = 3916 \text{ lbm}$$

$$P_{\text{pne}}(w) = 0.35 \text{ gm/cm}^3$$

$$\text{Weight} = 3916 \times 0.35 = 1370.6 \text{ gm}$$

$$1) \quad 33 / 10,907 = 0.0122 \text{ gm/cm}^3$$

$$2) \quad 133 / 10,907 = 0.0122 \text{ gm/cm}^3$$

$$3) \quad 10107 / 10,907 = 0.005$$

$$4) \quad 59 / 10,907 = 0.005$$

$$5) \quad 110,907 / 10,907 = 0.005$$

$$6) \quad 106 / 10,907 = 0.0095$$

$$7) \quad 110,907 / 10,907 = 0.0095$$

$$17) \quad 133 / 10,907 = 0.0122 \text{ " "}$$

$$18) \quad 186 / 10,907 = 0.0179 \text{ " "}$$

B152

CNSI

1 lb. = 454 gm.

WT. FILTER 30 lbs

$$30 \times 454 = 13,620 \text{ gm}$$

$$\#7) \frac{7.95}{13,620} = 0.581 \text{ mCi/gm. OK.}$$

$$\#9) \frac{13.5}{13,620} = 0.98 \text{ mCi/gm.}$$

$$\#10) \frac{2.23}{13,620} = 0.164 \text{ mCi/gm. OK. to go LSA.}$$

$$\#11) \frac{13.4}{13,620} = 0.98 \text{ mCi/gm. OK. to go LSA.}$$

$$\#12) \frac{8.9}{13,620} = 0.653 \text{ mCi/gm.}$$

$$\#13) \frac{8.9}{13,620} = 0.653 \text{ mCi/gm.}$$

$$\#14) \frac{6.69}{13,620} = 0.49 \text{ mCi/gm.}$$

$$\#15) \frac{0.46}{13,620} = 0.327 \text{ mCi/gm.}$$

$$\#16) \frac{9.87}{13,620} = 0.69 \text{ mCi/gm.}$$

Ci = 0.4462 x Mr of 2 meter (Chem Nuclear)

B152

B152



Category III > 75 ft<sup>3</sup> ACT > 1 cur

Price out

$$11-55 = 82.5 \text{ ft}^3$$

$$1-93 = 11.5 \text{ ft}^3$$

$$94.0 \text{ ft}^3 @ 13.2 \text{ ft}^3 =$$

$$1248.32$$

Rel. Surcharge

$$501-500 \quad 1/55 = 1/2 = 41.530 \quad 13.20$$

$$539.50$$

$$251-250 \quad 2/55 = 15 \times 10.00$$

$$150.00$$

$$101-100 \quad 3/55 = 15 \times 10.00$$

$$150.00$$

$$51-10 \quad 1/55 = 7.5 \times 5.00$$

$$37.50$$

$$0-50 \quad 2/55 = \text{No change}$$

$$0.00$$

$$\text{Pallet vol} = 50 \text{ ft}^3 \times 13.2 \text{ ft}^3$$

$$2247.50$$

weight 11/13

$$4000 \text{ to } 5000 \quad (2) \quad 250.00$$

$$500.00$$

Curie Surcharge 1-50

$$500.00$$

$$A) \text{ Perpetuity fund Escrow } 2.26 / \text{ft}^3$$

$$211.50$$

$$B) \text{ S.C L.L PAW Disposal Tx } 4.00 / \text{ft}^3$$

$$376.00$$

$$C) 2.4\% Bonwell Co. bonus$$

$$27.50$$

B152

B152

$$347.50$$

$$376.00$$

INL

$$Dr. \mu = \frac{6 \text{ CEN}}{(20)} = \frac{6 \times 2.5}{(6.5)^2}$$

$$\frac{15.6}{10.25} = \frac{7.5}{5.25}$$

$$52.9 \times 2 = 106 \text{ m/c} \quad \frac{106}{20} = 5.3$$

$$\frac{35.1}{15} = \frac{25.7}{15} \quad \frac{25.7}{15} = 1.71$$

$$\frac{10.6}{15} = \frac{39.6}{15} = 2.64 \quad \frac{2.64 \times 2}{10} = 0.53$$

Formula for  $A_0$  in dance with 6" counter  
with air riding at 2 meters.

$$5.3 \times \mu \text{ at 2 meters} = A_0 \text{ in dance}$$

$$(2\frac{1}{2}) \quad 10.6 \times \mu \text{ at 2 meters} = A_0$$



To go. Truck

#2 #19

#3 #20

#4 #21

#5

#6

#8

#10

#11

#17

---

XIX

Top - 3mr.

bot = 8mr

WT - 120 lbs.

Surface ALL < 10mr.

L.S.A. -

---

XX

WT 43 lbs.

Top 10mr

bot 30mr.

SIDES = 100 - 30 - 20 - 25

LSA.

---

XXI

387 lbs.

Top - 10mr.

bot. - 4mr.

Sides - 20 - 35 - 15 - 35

center - Bkg.

[B152]

B152

LSA



XV

WT 797

Top 375

bot 900

2 meters 7-5.5-10.

Surface 190-50-100-400.

Ci  $0.4462 \times 10 = 4.46$ .

SPA  $= \frac{4.46}{13,620} = 0.327 \text{ mci/gm}$ .

Typ B.  
N.O.S.

XVI WT 756

Top 825

bot 1.4R

2 meters 20-25-15

Surf. 625-700-275

Ci  $0.4462 \times 21 = 9.37$ .

SPA  $= \frac{9.37}{13,620} = 0.69 \text{ mci/gm}$ .

NOS.

XVII WT 365

Top 225

bot 450.

Surf 800-850-750-800.

2 meters 15-15-25-20.

SPA  $= \frac{133}{10,907} = 0.0122 \text{ mci/gm}$

Ad  $= 5.3 \times 25 = 133 \text{ mci}$

LSA.

XVIII WT 1,600.

Top 800.

bot. 600.

Surf 950 - 1.2R - 1.0R - 600.

2 meters 25/35/35/25

Ci  $53 \times 35 = 186 \text{ mci}$ .

[B152]

B152

(55)

XI

WT 938.

Top 30.

DOT 125.

OK

Surface 65 95 60 50

2meters 1 - 2 - 3

Curie  $0.4462 \times 3 = 1.34 \text{ Ci}$

SPA  $\frac{1.34}{13,620} = 0.098 \text{ mCi/gm}$  LSA.

XII

(55)

WT 650.

Top 570.

DOT 1.25R.

Surface 550 200 350 200

2meters 20 - 10.

Curie  $0.4462 \times 20 = 8.9 \text{ Ci}$

SPA  $\frac{8.9}{13,620} = 0.653 \text{ mCi/gm}$  NOS.

XIII

WT 818.

Top 550.

DOT 1.25R.

Surface 200 - 400 - 200 - 425

NOS.

2meters 20 - 20 - 15

Curie  $0.4462 \times 20 = 8.9 \text{ Ci}$

SPA  $\frac{8.9}{13,620} = 0.653 \text{ mCi/gm}$

XIV

WT 576.

Top 400 IR

[B152]

DOT 1.25R.

NOS.

B152

Surface 450 - 500 - 200 - 200

2meters 20 - 9

12/  
05-14/82

DESCHEDULED A.

STARTED MOVING DRUMS. TO NEW CELL

DRUM # I (SS) CEMENT TOP. - CLEANED.

WT - 952 LBS.

SURFACE - TOP 600 - BOTTOM (1.1 R) - SIDES 600-700-1

1 METER = 180 - 180 - 50 - 50.

1,400 RPM.

2 METER = 25.5' 25.

7,000 RPM.

SPA =  $133 / 10,907 \text{ gm} = 0.0122 \text{ mci/gm}$

? PAINT BOTTOMS

$A_0 \text{ mci} = 5.3 \times 25 = 133 \text{ mci}$

med white pine. P.

L.S.A.

DESIGN 11/10 DRUM II (SS)

WT - 883.

CEMENT TOP - CLEANED.

SURFACE - 500 - 500 - 750 - 650.

BOTTOM - 300.

TOP - 700.

2 meters - 20 - 25

SPA =  $133 / 10,907 = 0.0122 \text{ mci/gm}$

$A_0 = 5.3 \times 25 = 133 \text{ mci}$

L.S.A.

10/14/

DESCHEDULED B.

DRUM III (SS)

$A_0 = 5.3 \times 10 = 53 \text{ mci}$

WT. 1150

SURFACE 200 - 250 - 200 - 400.

BOTTOM - 400

TOP - 400.

[B152]

L.S.A.

B152

1 meter 20 - 20

Drum IV (SS)

WT 765 lbs.

SURFACE 200 - 250 - 500.

BOTTOM - 450. Top 100.

2 METERS 7-10.

S.A.  $\frac{5.3}{10,907} = 0.005 \text{ mci/gm}$ .

AD mci  $5.3 \times 10 = 53 \text{ mci}$ . L.S.A.

V (P3 gal)

Fitter.

WT. 1600 lbs.  $\pm$ .

Top - 400.

bottom - 150.

SURFACE 200 - 300 - 400 - 700.

2 meters 6 <sup>(15)</sup> 20.

S.A. -  $\frac{106}{10,907} = 0.0097 \text{ mci/gm}$

AD mci =  $5.3 \times 20 = 106 \text{ mci}$

LSA

VI (SS)

Top. 300.

bottom 400

WT - 850

SURFACE - 400 - 550 - 550.

2 meters 10 & 20.

S.A. -  $\frac{106}{10,907} = 0.0097 \text{ mci/gm}$

AD. =  $5.3 \times 20 = 106$

LSA.

VII (SS)

WT > 1200

Top 550

DOT 1.2R

Surf. 150 150 600 900

2 meters 6 10 40

Curie  $0.4462 \times 40 = 17.85 \text{ Ci}$

SPA  $\frac{17.85}{13,620} = 1.3144 \text{ mCi/gm}$

NOS.

VIII WT 950 (SS)

Top. 1R → 825

DOT 110

Surf. 300 - 200 - 500

LSA

2 meters 5 20 15

$CA_0 = 5.3 \times 25 = 106$

SPA  $\frac{106}{10,907} = 0.0097 \text{ mCi/gm}$

OK

IX wt > 1200 (SS)

Top 900

DOT 1.1R

Surf. 200 600 950 350

2 meters 2 - 80 - 20

NOS

Curie  $0.4462 \times 30 = 13.4 \text{ Ci}$

SPA  $\frac{13.4}{13,620} = 0.98 \text{ mCi/gm}$

X WT 900 (SS)

Top 50

DOT 150

SURFACE. 125 125 100 80

2 meters 2 5

[B152]

B152 Curie  $0.446 \times 5 = 2.23 \text{ Ci}$

LSA

SPA  $\frac{2.23}{13,620} = 0.164 \text{ mCi/gm}$

OK



# INTERNATIONAL NUTRONICS, INC.

U.S.N.R.C.  
Dr. John Glenn

-2-

10/05/83

## Background (cont'd.)

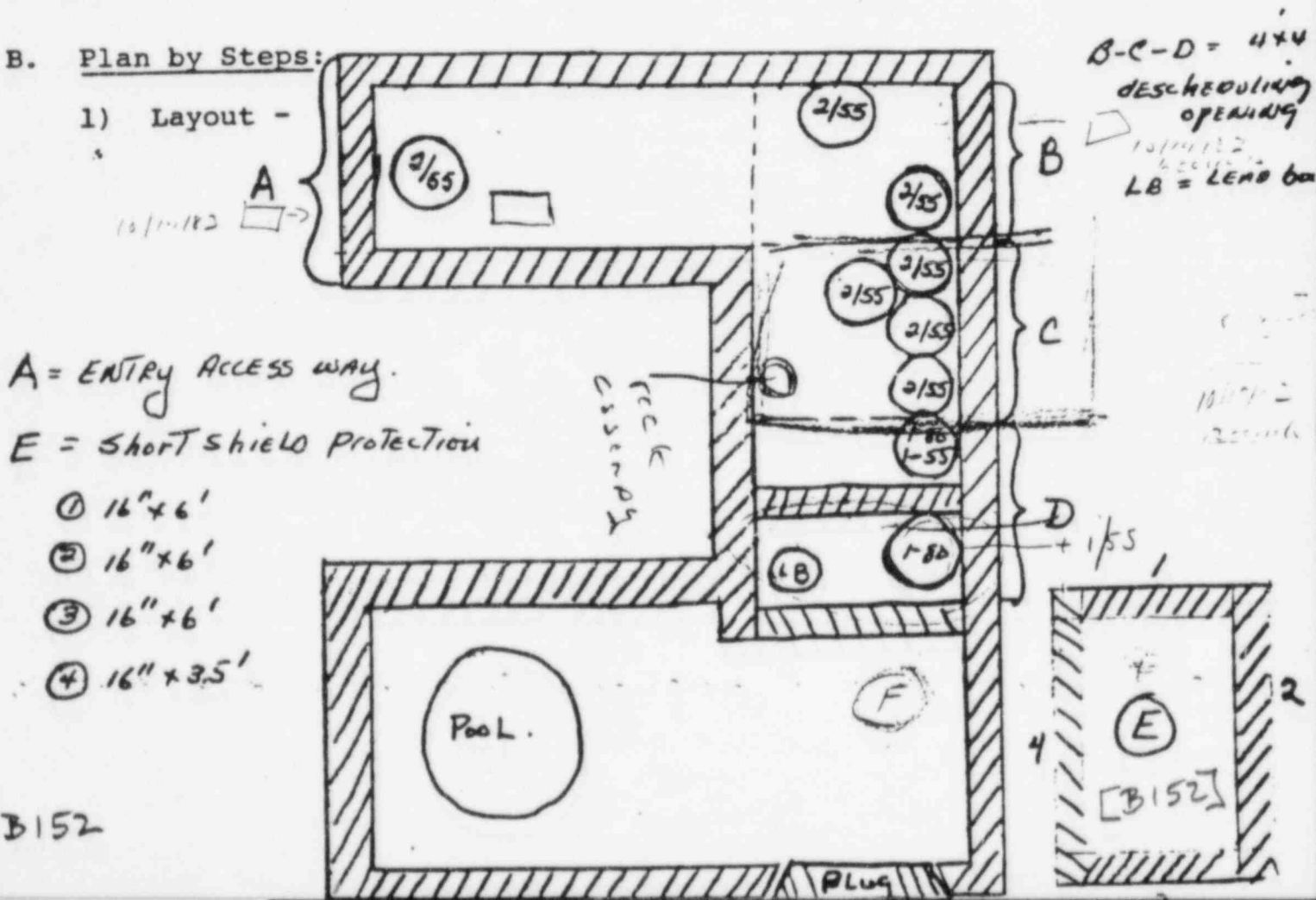
- 7) The drums at present are stored in our old cell labyrinth area which we have deemed contaminated.
- 8) These drums will have to be removed from the old cell, prepared, deconed, surveyed and then transferred to a clean area.
- 9) The new cell will act as the clean shielded area for holding until shipment.

### A. Phase I - Objective:

To remove the drums from their present location (contaminated old cell) for the purpose of preparation, decon, survey, and transfer to a clean shielded holding area (new cell labyrinth) to await shipping.

### B. Plan by Steps:

- 1) Layout -



HYDRO NUCLEAR SERVICES  
WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

10 CFR 2.790 INFORMATION

25-OCT-83 12:15:49

1ST

TLD BADGE: NA

PLANT BADGE #: NU TECH

UPTAKE DATE: 25-OCT-83 00:00:00

COUNT DATE: 25-OCT-83 12:03:53

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 20.20

FRONT-TO-BACK: 1.60

SEAT HEIGHT: 12.20

OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\*  
THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	%ERR	FIT
** NO PEAKS **											

\*\*\*\*\*  
LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	%ERR	FIT
1	4	1172.75	1007.	985.	63.94	403.15	394	38	1.68E 00	5.4	6.82E 00
2	4	1331.59	867.	563.	58.41	423.02	394	38	1.45E 00	5.1	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	MREM
CO-60	1173.20	2.641E-02	1.431E-03	19.56	2.26* 0.00

TOTALS:

ACTIVITY= 2.641E-02 MPC-HOUR= 19.56 %DOB= 2.26 H-50= 0.00

\*\*\*\*\*  
LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	%ERR	FIT
1	1	584.64	92.	2020.	40.67	584.89	578	15	1.53E-01	69.9	4.41E 00
2	1	1178.52	1432.	963.	56.13	657.61	647	20	2.39E 00	4.0	1.23E 00
3	1	1331.83	1643.	819.	77.20	676.38	667	36	2.74E 00	3.5	1.01E 01

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	MREM
CO-60	1173.20	2.233E-02	9.036E-04	3.31	10.15* 0.00

S:  
ACTIVITY= 2.233E-02 MPC-HOUR= 3.31 %DOB= 10.15 H-50= 0.00

GANS:

ACTIVITY= 4.874E-02 AVG MPC-HOUR= 7.62 TOTAL H-50=

D BY:

B153

HYDRO NUCLEAR SERVICES  
WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

25-OCT-83 12:33:01

2<sup>nd</sup>

TLD BADGE: NA

PLANT BADGE #: NU TECH

10 CFR 2.790 INFORMATION

UPTAKE DATE: 25-OCT-83 00:00:00

COUNT DATE: 25-OCT-83 12:20:36

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 20.20

FRONT-TO-BACK: 1.60

SEAT HEIGHT: 12.20

OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\* THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	%ERR	FIT
** NO PEAKS **											

\*\*\*\*\* LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	%ERR	FIT
1	3	1170.03	1110.	862.	65.73	402.81	394	42	1.85E 00	4.8	6.69E 00
2	3	1327.09	637.	603.	53.13	422.46	394	42	1.06E 00	6.7	

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	2.908E-02	1.395E-03	21.55	2.49*

TOTALS:  
ACTIVITY= 2.908E-02 MPC-HOUR= 21.55 %DOB= 2.49 H-50= 0.00

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	%ERR	FIT
1	1	600.58	161.	1300.	39.35	586.84	582	14	2.69E-01	32.6	1.20E 00
2	5	1176.60	548.	370.	52.23	657.37	650	35	9.13E-01	7.5	3.62E 00
3	5	1332.45	403.	423.	51.74	676.46	650	35	6.71E-01	8.8	
4	1	1467.81	245.	648.	50.56	693.03	685	33	4.09E-01	16.0	1.38E 01

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MPC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOUR	MREM
CO-60	1173.20	8.534E-03	6.401E-04	1.26	3.86*

TOTALS:  
ACTIVITY= 8.534E-03 MPC-HOUR= 1.26 %DOB= 3.88 H-50= 0.00

TOTALS: 3.761E-03 AVG MPC-HOUR= 7.60 TOTAL H-50= 0.00

B153

38 B153

REVIEWED BY:

WFO NUCLEAR SERVICES  
WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

04-NOV-83 12:17:09

#1  
10 CFR 2.790 INFORMATION

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 04-NOV-83 00:00:00

COUNT DATE: 04-NOV-83 12:05:11

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 21.80

FRONT-TO-BACK: 1.30

SEAT HEIGHT: 13.50

OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\* THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGD	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											

\*\*\*\*\* LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGD	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	0	1166.23	41.	506.	35.33	402.33	394	16	6.75E-02	80.3	
2	0	1463.06	331.	279.	53.72	439.46	427	24	5.52E-01	9.0	

KEY	ACTIVITY	1 SIGMA	MFC-	H-50
NUCLIDE	ENERGY	UCI /UNIT	ERROR	HR
CO-60	1173.20	1.059E-03	8.499E-04	0.78
				0.09
				0.00

TOTALS:  
ACTIVITY= 1.059E-03 MFC-HOUR= 0.78 XDOB= 0.09 H-50= 0.00

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGD	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	721.13	2740.	1694.	399.99	601.60	582	22	4.57E-00	2.9	1.14E 01
2	4	1182.98	429.	501.	59.07	658.15	642	45	7.15E-01	8.8	3.08E 00
3	4	1342.89	305.	340.	50.67	677.73	642	45	5.08E-01	10.3	
4	1	1472.08	350.	634.	76.77	693.55	687	35	5.83E-01	11.5	1.25E 01

KEY	ACTIVITY	1 SIGMA	MFC-	H-50
NUCLIDE	ENERGY	UCI /UNIT	ERROR	HR
CO-60	1173.20	6.702E-03	5.907E-04	0.99
IR-95	724.18	8.479E-02	2.422E-03	3.79
				29.24
				0.00

TOTALS:  
ACTIVITY= 9.149E-02 MFC-HOUR= 4.78 XDOB= 32.28 H-50= 0.00

ALL ORGANS:  
TOTAL ACTIVITY= 9.255E-02 AVG MFC-HOUR= 1.86 TOTAL H-50= 0.00

REVIEWED BY:

B154  
BT

B154

HYDRO NUCLEAR SERVICES  
WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

04-NOV-83 12:54:28

#2

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 04-NOV-83 00:00:00  
COUNT DATE: 04-NOV-83 12:47:23

10 CFR 2.790 INFORMATION

ELAPSED LIVE TIME: 300.

ELAPSED REAL TIME: 300.

THYROID: 21.80  
SEAT HEIGHT: 13.50

FRONT-TO-BACK: 1.30  
OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\* THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK	IT	ENERGY	AREA	BKGND	FWHM CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **										

\*\*\*\*\* LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK	IT	ENERGY	AREA	BKGND	FWHM CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **										

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	1181.45	100.	620.	42.45	657.97	647	31	3.34E-01	36.5 4.22E 00

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MFC-	H-50
	ENERGY	UCI /UNIT	ERROR	HOURL	MREM
CO-60	1173.20	3.130E-03	1.143E-03	0.46	1.12 0.00

TOTALS:  
ACTIVITY= 3.130E-03 MFC-HOUR= 0.46 XDOE= 1.42 H-50= 0.00

ALL ORGANS:  
TOTAL ACTIVITY= 3.130E-03 AVG MFC-HOUR= 0.15 TOTAL H-50= 0.00

REVIEWED BY:

SIGNATURE

DATE

ELAPSED PROGRAM EXECUTION TIME = 24 SECONDS.

*Clothe removed.*

HYDRO NUCLEAR SERVICES  
WHOLE BODY COUNTING  
RADIO-NUCLIDE ANALYSIS PROGRAM

04-NOV-83 12:45:50

10 CFR 2.790 INFORMATION

TLD BADGE: NA

PLANT BADGE #: INT. NU.

UPTAKE DATE: 04-NOV-83 00:00:00

COUNT DATE: 04-NOV-83 12:33:53

ELAPSED LIVE TIME: 600.

ELAPSED REAL TIME: 601.

THYROID: 20.50

FRONT-TO-BACK: 1.50

SEAT HEIGHT: 10\80

OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT

(REV 04)

\*\*\*\*\* THYROID \*\*\*\*\*  
ENERGY WINDOW 99.95 TO 998.83

PK IT ENERGY AREA BKGND FWHM CHANNEL LEFT PW CTS/SEC XERR FIT  
\*\* NO PEAKS \*\*

\*\*\*\*\* LUNGS \*\*\*\*\*  
ENERGY WINDOW 124.27 TO 2042.96

PK IT ENERGY AREA BKGND FWHM CHANNEL LEFT PW CTS/SEC XERR FIT  
\*\* NO PEAKS \*\*

\*\*\*\*\* LOWER TORSO \*\*\*\*\*  
ENERGY WINDOW 95.53 TO 2014.73

PK	IT	ENERGY	AREA	BKGND	FWHM	CHANNEL	LEFT	PW	CTS/SEC	XERR	FIT
1	1	661.67	667.	2833.	121.39	594.32	583	28	1.11E 00	11.9	3.45E 00
2	1	1186.65	766.	665.	64.02	656.60	649	20	1.26E 00	6.5	2.21E 00
3	1	1394.37	1180.	669.	140.15	684.04	669	35	1.97E 00	4.3	1.69E 01

NUCLIDE	KEY	ENERGY	ACTIVITY	1 SIGMA	MFC-	HOUR	H-50
			UCI /UNIT	ERROR			HRM
CO-60		1173.20	1.198E-02	7.812E-04	1.77	5.44*	0.00
CS-137		661.64	1.022E-02	1.218E-03	1.36	1.86*	0.00

TOTALS:

ACTIVITY= 2.220E-02 MFC-HOUR= 3.14 XDOB= 7.30 H-50= 0.00

ALL ORGANS:

TOTAL ACTIVITY= 2.220E-02 AVG MFC-HOUR= 1.05 TOTAL H-50= 0.00

REVIEWED BY:

SIGNATURE

DATE

ELAPSED PROGRAM EXECUTION TIME = 30 SECONDS.

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10 CFR 2.790 INFORMATION

\*\*\*\*\*  
 HYDRO NUCLEAR SERVICES  
 WHOLE BODY COUNTING  
 RADIO-NUCLIDE ANALYSIS PROGRAM  
 \*\*\*\*\*

04-NOV-83 12:31:48

[REDACTED]

TLD BADGE: NA PLANT BADGE #: INT. NU.

UPTAKE DATE: 04-NOV-83 00:00:00  
 COUNT DATE: 04-NOV-83 12:19:42

ELAPSED LIVE TIME: 600. ELAPSED REAL TIME: 601.

THYROID: 20.20 FRONT-TO-BACK: 2.09  
 SEAT HEIGHT: 11.20 OPERATOR'S INITIALS: [REDACTED]

WHOLE BODY SCREEN REPORT (REV 04)  
 \*\*\*\*\* THYROID \*\*\*\*\*  
 ENERGY WINDOW 99.95 TO 998.63

PK	IT	ENERGY	AREA	BKGD	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
** NO PEAKS **											
***** LUNGS *****											
ENERGY WINDOW 124.27 TO 2042.96											

PK	IT	ENERGY	AREA	BKGD	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	5	1439.86	200.	97.	35.09	436.56	401	4743.33E-01	9.9	6.26E	00
2	5	1486.77	187.	82.	36.93	442.43	406	4743.11E-01	10.0		

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MFC- HOUR	ZDOF	H-50 MREM
ENERGY	UCI /UNIT	ERROR				
** NONE **						
***** LOWER TORSO *****						
ENERGY WINDOW 95.53 TO 2014.73						

PK	IT	ENERGY	AREA	BKGD	FWHM	CHANNEL	LEFT	PW	CTS/SEC	ZERR	FIT
1	1	665.04	191.	1290.	40.55	594.73	590	15 3.19E-01	27.5	1.03E	00
2	1	1168.07	469.	700.	63.85	658.78	643	25 7.82E-01	9.2	1.69E	00
3	4	1344.92	334.	200.	45.75	677.98	668	37 5.57E-01	8.1	1.18E	00
4	4	1466.03	381.	198.	65.41	692.81	668	37 6.35E-01	7.3		

NUCLIDE	KEY	ACTIVITY	1 SIGMA	MFC- HOUR	ZDOF	H-50 MREM
ENERGY	UCI /UNIT	ERROR				
CO-60	1173.20	7.340E-03	6.763E-04	1.09	3.34*	0.00
CS-137	661.64	2.933E-03	8.070E-04	0.39	0.53	0.00

TOTALS:  
 ACTIVITY= 1.027E-02 MFC-HOUR= 1.48 ZDOF= 3.87 H-50= 0.00

ALL ORGANS:  
 TOTAL ACTIVITY= 1.027E-02 AVG MFC-HOUR= 0.49 TOTAL H-50= 0.00

REVIEWED BY:

-----  
 SIGNATURE DATE  
 ELAPSED PROGRAM EXECUTION TIME = 42 SECONDS.

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**RSA****CORPORATION**

U.S. HIGHWAY 46 AND SCHLEY STREET DOVER, NEW JERSEY 07801

201-381-0583

EMERGENCY PROCEDURERADIATION OVEREXPOSURE

In the event any individual is directly exposed to radiation from the source in the UP position it is deemed necessary to have immediate Medical attention.

- 1) Remain CALM. Do NOT Panic. Proceed to telephone.
- 2) Contact Mr. Stein or Mr. O'Sullivan on the intercom.  
If off-shift hours or week-end call Mr. O'Sullivan at  
[REDACTED]
- 3) If unable to reach either party, proceed as follows.
  - a) Secure cell door.
  - b) Prepare a brief note describing:
    - i) What happened
    - ii) What safety system malfunctioned, if any.
    - iii) Estimate of time in seconds you were in the cell proper.
  - c) Place note over irradiator key switch.
  - d) Place film badge on Mr. O'Sullivan's desk.
- 4) Dial 366-1600 Dover General Hospital, Ask for Ambulance response and give location.
- 5) Ambulance response time is 3-4 minutes. During this time use survey meter to check surface of body and clothing for contamination.
- 6) At Hospital Emergency Receiving identify yourself and explain that this is a Radiation Overexposure case and report whether or not contamination is involved.
- 7) Have Hospital continue trying to contact Mr. O'Sullivan or Mr. Stein.

**RSA****CORPORATION**

U.S. HIGHWAY 46 AND SCHLEY STREET DOVER, NEW JERSEY 07801

201-361-0583

EMERGENCY PROCEDURERADIATION OVEREXPOSURE

In the event any individual is directly exposed to radiation from the source in the UP position it is deemed necessary to have immediate Medical attention.

- 1) Remain CALM. Do NOT Panic. Proceed to telephone.
- 2) Contact Mr. Stein or Mr. O'Sullivan on the intercom.  
If off-shift hours or week-end call Mr. O'Sullivan at [REDACTED] or Mr. Stein or Mr. Thomas at home.
- 3) If unable to reach either party, proceed as follows:
  - a) Secure cell door.
  - b) Prepare a brief note describing:
    - i) What happened
    - ii) What safety system malfunctioned, if any.
    - iii) Estimate of time in seconds you were in the cell proper.
  - c) Place note over irradiator key switch.
  - c) Place film badge on Mr. O'Sullivan's desk.
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- 6) At Hospital Emergency Receiving identify yourself and explain that this is a Radiation Overexposure case and report whether or not contamination is involved.
- 7) Have Hospital continue trying to contact Mr. O'Sullivan or Mr. Stein.

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UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION I  
631 PARK AVENUE  
KING OF PRUSSIA, PENNSYLVANIA 19406  
4 OCT 1983

Docket No. 030-07026  
CAL 83-15

License No. 29-13848-01

International Nutronics, Incorporated  
ATTN: Mr. Bruce Thomas  
Plant Manager  
US Highway 46 and Schley Street  
Dover, New Jersey 07801

Gentlemen:

This refers to our telephone conversation on October 4, 1983, regarding the results of the inspection of your facility on September 30 and October 1, 1983.

With regard to this matter, we understand that you have taken or will take the following actions:

1. Discontinue any use of your facility for the conduct of irradiations.
2. Submit a decontamination plan for your facility to this office. This plan will contain a complete characterization of your facility, with a description of the location and levels of all sources of radiation and contamination, and a timetable for decontamination activities, and transfer of contaminated waste. Prior to implementation of any decontamination activities or preparation of radioactive material for shipment, detailed operating and radiation control procedures will be provided to NRC Region I. No decontamination efforts will be initiated until the NRC has confirmed receipt of the procedures and has had at least two working days to review the submitted procedures.
3. Perform a survey of all interior areas of your facilities to evaluate potential exposure to sources of radiation and radioactive materials, including airborne radioactive materials. However, prior to entry into any High Radiation Area (HRA) or any Airborne Radioactivity Area (ARA), a detailed plan for entry, including radiation protection procedures to be followed, will be provided to NRC Region I. No entry into any HRA or ARA will be made until the NRC has confirmed receipt of the procedures and has at least two working days to review the submitted procedures.
4. Evaluate the status of contamination external to your facility including facilities, equipment, soil, and water, and submit the results to this office by October 19, 1983. These evaluations will include drilling of test wells to sample groundwater in the vicinity of your facility. Analytical methods will be sensitive enough to detect one picocurie or less of activity per gram of soil or milliliter of water.
5. Schedule whole-body counts (in vivo bioassay) of all employees, past and current, who have worked at your facility since October of 1982. Inform NRC Region I of your schedule for completing this action. Provide a summary of the results of this program to NRC Region I in accordance with the reporting requirements of 10 CFR 20.405, but in any case within seven days after completion of the program.

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8310180176 2PP

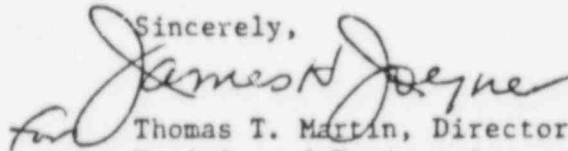
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4 OCT 1968

6. Except in an emergency, no changes in the water purification system on either pool, including addition of any auxiliary equipment, will be made without prior notification and approval by NRC Region I.
7. No further decontamination efforts or other acts which might produce airborne activity will be carried out within your irradiator facility until an adequate exhaust filtration system has been installed and been reviewed by NRC Region I.
8. Notify NRC Region I of all proposed radioactive material shipments at least 48 hours prior to the proposed shipment date.
9. Discontinue all activities which might produce liquid discharges from the facility which may contain radioactive material.
10. Neither abandon nor release any facility until the NRC has confirmed a successful decontamination of the facilities and terminated the license.

If our understanding of your planned actions, as described above, is not in accordance with the actions being implemented, please contact this office by telephone and in writing within 24 hours of your receipt of this letter.

Sincerely,

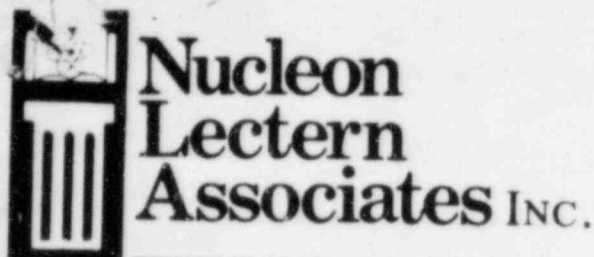


Thomas T. Martin, Director  
Division of Engineering and Technical  
Programs

cc:  
Public Document Room (PDR)  
Nuclear Safety Information Center (NSIC)  
State of New Jersey

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CONSULTANTS IN RADIATION PROTECTION TRAINING AND MANAGEMENT PROGRAMS

September 22, 1984

Director of Office of Administration  
U.S. Nuclear Regulatory Commission  
Washington, D.C. 20055  
Attn: Freedom of Information Request  
(FOYIA)

FREEDOM OF INFORMATION  
ACT REQUEST  
FOIA-84-763  
Rec'd 10-1-84

Dear Sir:

I have been retained as a Health Physics Consultant by the law firm of Moore, Clifford, Wolfe, Larson and Trutner of Oakland, California representing the Lexington Insurance Company concerning International Nutronics Inc. located in Dover, New Jersey.

I would like to request under the Freedom of Information Act (FOYIA) the following material.

- (1) All documents pertaining to the initial application for license as well as all the amendments pertaining to this license. (I understand the initial application was made in 1970 by Radiation Services Associates until the present September, 1984. (License #29-13848-01).
- (2) All documents pertaining to the initial application for license as well as all the amendments pertaining to this license by International Nutronics, Inc. from the transfer and sale of said facility until the present.
- (3) All documents such as inspection reports by the U.S. Nuclear Regulatory Commission as well as its predecessor the U.S. Atomic Energy Commission from the initial issuance of the license in 1970 until the present.
- (4) All documents such as enforcement actions, citations and any correspondence dealing with this license from its inception until the present time.
- (5) All documents such as reports and any correspondence that have been generated by the licensee RSA and/or INI from its inception until the present time.
- (6) All documents, reports and/or correspondence dealing with whole body bioassay counting techniques dealing with this licensed facility.
- (7) In summary, I am requesting the complete file on this licensed facility from its initial licensing phase to the present time with any other appropriate Federal regulatory action, correspondence, reports, citations as well as regulatory actions related to this facility.



(8) In addition, I am also requesting documentation of any abnormal incident, accident situations that may have occurred at this facility from the inception of its operation (U.S. N.R.C. or licensure reports etc.) until the present.

I would also like to request a policy statement developed by the Nuclear Materials Safeguards Section (NMSS) which was issued as a directive and provided guidance to New York State with respect to radiation levels for unrestricted release of nuclear facilities.

I understand that under present FOYIA requirements as specified in 10CFR, Part 9, Section 9.8 that an appropriate fee will be charged for photocopying the material requested. Please proceed with this request and bill me for the material as required.

I would appreciate this material as soon as possible and would appreciate a confirmation of this request.

Thank you for your utmost cooperation and attention in this matter.

Sincerely,

*Michael S. Terpilak*

Michael S. Terpilak  
President, and Director  
of Technical Services  
Certified Health Physicist