

71-9151

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71-9151

SEP 19 1985

Westinghouse Hittman Nuclear Inc.
ATTN: Mr. Robert J. Leduc
9151 Rumsey Road
Columbia, MD 21045

Gentlemen:

This refers to your application dated April 9, 1985, requesting an amendment to the Model No. HN-100 Series 3 package.

In connection with our review, we need the information identified in the enclosure to this letter.

Please advise us within 30 days from the date of this letter when this information will be provided. The additional information requested by this letter should be submitted in the form of revised pages. If you have any questions regarding this matter, we would be pleased to meet with you and your staff.

Sincerely,

Original Signed by
CHARLES E. MACDONALD

Charles E. MacDonald, Chief
Transportation Certification Branch
Division of Fuel Cycle and
Material Safety, NMSS

Enclosure: As stated

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DATE	09/16/85	09/16/85	09/16/85	09/19/85			

Westinghouse Hittman Nuclear Inc.
Model No. HN-100 Series 3 Package
Docket No. 71-9151

Encl to ltr dtd: SEP 19 1985

1. It is noted that the revised pages do not have a revision number or date of revision. This condition could make compliance with document control requirements very difficult and should be corrected.
2. A note has been added to Drawing Nos. C001-5-9139 and C001-5-9140 making the use of the pins, Items 9 and 4 respectively, optional. The operating procedures, Section 6.0, require the use of either alignment pins or alignment marks to properly align the covers. The drawing should be revised to provide for the alternative method.
3. Section 6.0 Operating Procedures. Step 6.1.7 should provide a more specific requirement on the installation of the ratchet binders. It is noted that page 67 of the SAR cites a 100 lb force being applied to the ratchet binder handle.
4. Section 7.0 Acceptance Tests and Maintenance Program.
 - o The information given in paragraph 7.1.1 should be stated on the packaging drawings. The nondestructive examination of welds should be specific as to the method and location of welds to be examined.
 - o Paragraph 7.1.2 and 7.2.2 should cite Appendix E, Air Test Procedure for HN-100 Series 3 cask, STD-P-02-001, Rev. 1.
 - o Paragraph 7.2.1 should include ratchet binders in the listing of items to be inspected.
 - o Paragraph 7.2.4 should include, as instructions for gasket replacement, Note 3, Drawing No. C001-5-9138, Rev. 9.

OFFICE ►
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DATE ►