

10 CFR PART 71 QA PROGRAM
APPROVAL NUMBER 0215 REVISION 6

1. Organization

The final responsibility for the Quality Assurance (QA) Program for Part 71 Requirements rests with Space Science Services, Inc. Design and Fabrication shall not be conducted under this QA Program. The QA Program is implemented using the following organization:

Mark Scheuer, Corporate Radiation Safety Officer, FLA-R50
Thomas S. Geiger, Mgr. Ala. Operations, Radiation Safety Officer
Brett Love, Georgia Radiation Safety Officer

The Radiation Safety Officer is responsible for overall administration of the program, training and certification, document control, and auditing.

The Radiographers are responsible for handling, storing, shipping, inspection, test and operating status and record keeping.

2. Quality Assurance Program

The management of Space Science Services, Inc. establishes and implements this QA Program. Training, prior to engagement, for all QA functions as required according to written procedures. QA Programs revisions will be made according to written procedures with management approval. The QA Program will ensure that all defined QC procedures, engineering procedures and specific provisions of the package design approval are satisfied. The QA program will emphasize control of the characteristics of the package which are critical to safety.

The Radiation Safety Officer shall assure that all radioactive material shipping packages are designed and manufactured under a QA Program approved by Nuclear Regulatory Commission for all packages designed or fabricated after the effective date of the QA Program. This requirement can be satisfied by receiving a certification to this effect from the manufacturer.

3. Document Control

All documents related to a specific shipping package will be controlled through the use of written procedures. All document changes will be performed according to written procedures approved by management.

The Radiation Safety Officer shall insure that all QA functions are conducted in accordance with the latest applicable changes to these documents.

4. Handling Storage and Shipping

Written safety procedures concerning the handling, storage and shipping of packages for certain special form radioactive material will be followed. Shipments will not be made unless all tests, certifications, acceptances, and final inspections have been completed. Work instructions will be provided for handling, storage, and shipping operations.

Radiography personnel shall perform the critical handling, storage and shipping operations.

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5. Inspection, Test and Operating Status

Inspection, test and operating status of packages for certain special form radioactive material will be indicated and controlled by written procedures. Status will be indicated by tag, label, marking or log entry. Status of nonconforming parts or packages will be positively maintained by written procedures.

Radiography personnel shall perform the regulatory required inspections and test in accordance with written procedures. The Radiation Safety Officer shall ensure that these functions are performed.

6. Quality Assurance Records

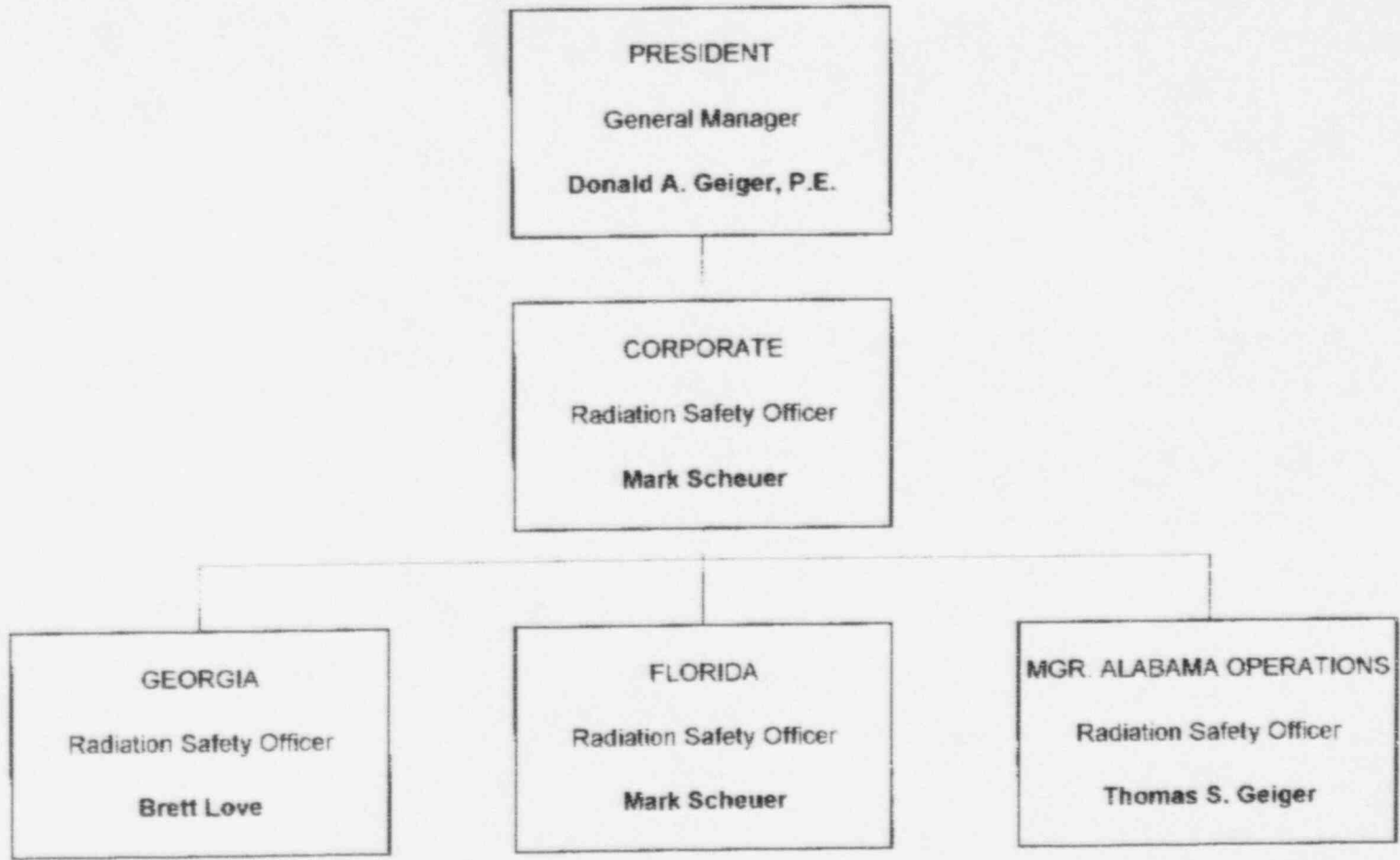
Records for package approvals (including references and drawings), procurement, inspections, tests, operating logs, audit results, personnel training and qualifications and records of shipments will be maintained. Descriptions of equipment and written procedures will also be maintained.

These records will be maintained in accordance with written procedures. The records will be identifiable and retrievable. A list of these records, with their storage locations, will be maintained by the Radiation Safety Officer.

7. Audits

Established schedules of audits of the QA Program will be performed using written check lists. Results of audits will be maintained and reported to management. Audit reports will be evaluated and deficient areas corrected. The audits will be dependent of the safety significance of the activity being audited, but each activity will be audited at least once a year. Audit reports will be maintained as part of the quality assurance records. Members of the audit team shall have no responsibility in the activity being audited.

SPACE SCIENCE SERVICES, INC.



ORGANIZATIONAL STRUCTURE

Revised 1-10-96

QUALITY ASSURANCE PROGRAM APPROVAL
FOR RADIOACTIVE MATERIAL PACKAGES

0215

REVISION NUMBER

6

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974, as amended, and Title 10, Code of Federal Regulations, Chapter 1, Part 71, and in reliance on statements and representations heretofore made in Item 5 by the person named in Item 2, the Quality Assurance Program identified in Item 5 is hereby approved. This approval is issued to satisfy the requirements of Section 71.101 of 10 CFR Part 71. This approval is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

2. NAME Space Science Services			3. EXPIRATION DATE March 31, 2000
STREET ADDRESS Route 6, Box 210			4. DOCKET NUMBER 71-0215
CITY Napier Field	STATE AL	ZIP CODE 36303	

5. QUALITY ASSURANCE PROGRAM APPLICATION DATE(S)

May 23 and June 7, 1979, February 10, 1992 and February 25, 1995

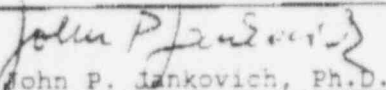
6. CONDITIONS

1. Activities authorized by this approval: procurement, maintenance, repair, and use to be executed with regard to transportation packagings for radioactive materials in special form. All other activities (i.e., design, fabrication, assembly, testing, and modification) shall be satisfied by obtaining certifications from packaging suppliers that these activities were conducted in accordance with an NRC-approved Quality Assurance Program. It shall remain the responsibility of the Quality Assurance Program holder that all transportation activities meet the requirements of 10 CFR § 71.101.
2. Records describing activities affecting quality shall be retained for three years, in accordance with 10 CFR § 71.91 and § 71.135.

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FOR THE U.S. NUCLEAR REGULATORY COMMISSION


John P. Jankovich, Ph.D.

MAR 08 1995

DATE

END OF TRANSMISSION
DIVISION OF INDUSTRIAL AND MEDICAL NUCLEAR SAFETY
OFFICE OF NUCLEAR MATERIAL SAFETY AND SAFEGUARDS