

MATERIALS LICENSE

Amendment No. 18

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974 (Public Law 93-438), and Title 10, Code of Federal Regulations, Chapter I, Parts 30, 31, 32, 33, 34, 35, 40 and 70, and in reliance on statements and representations heretofore made by the licensee, a license is hereby issued authorizing the licensee to receive, acquire, possess, and transfer byproduct, source, and special nuclear material designated below; to use such material for the purpose(s) and at the place(s) designated below; to deliver or transfer such material to persons authorized to receive it in accordance with the regulations of the applicable Part(s). This license shall be deemed to contain the conditions specified in Section 183 of the Atomic Energy Act of 1954, as amended, and is subject to all applicable rules, regulations and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

Licensee

1. Procter and Gamble Company
Ivorydale Soap Plant
2. 5201 Spring Grove Avenue
Cincinnati, OH 45217

In accordance with letter dated
May 1, 1985

3. License number 34-01572-06 is amended in
its entirety to read as follows:

4. Expiration date June 30, 1990

5. Docket or
Reference No. 030-05655

6. Byproduct, source, and/or
special nuclear material

7. Chemical and/or physical
form

8. Maximum amount that licensee
may possess at any one time
under this license

A. Cobalt-60

A. Sealed sources
(Ohmart Corporation
Model No. A-5772)

A. No single source
to exceed 500
millicuries

B. Cobalt-60

B. Sealed sources
(Ohmart Corporation
Model No. A-2100)

B. No single source
to exceed 500
millicuries

C. Americium-241

C. Sealed sources
(Industrial Nucleonics
Model No. 04579)

C. No single source
to exceed 100
millicuries

D. Cesium-137

D. Sealed sources
(Ohmart Corporation
Model No. A-2102)

D. No single source
to exceed 300
millicuries

E. Cesium-137

E. Sealed source
(3M Company Model
No. 4F6S)

E. One source not
to exceed 50
millicuries

F. Cadmium-109

F. Sealed source
(NEN Model No.
NER-465)

F. No single source
to exceed 5
millicuries

G. Cesium-137

G. Sealed sources
(Kay-Ray Model
No. 7700 series)

G. No single source
to exceed 100
millicuries

H. Cesium-137

H. Sealed sources
(Kay-Ray Model
No. 7700 series)

H. No single source
to exceed 200
millicuries

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9. Authorized Use

- A. To be used in Ohmart Corporation Model SHRD-3 source holder for level measurement.
- B. To be used in Ohmart Corporation Model SHRD-1 source holder for level measurement.
- C. To be used in Filtec Model FT-12 source holder for level measurement.
- D. To be used in Ohmart Corporation Model SR-2 source holder for density measurement.
- E. To be used in Ronan Engineering Company Model No. X92-GS100 custom designed source holder for level measurement.
- F. To be used in Princeton Gamma-Tech., Inc. Model 100 x-ray fluorescence analyzer for chemical analysis.
- G. To be used in Kay-Ray Model 7062 source holder for level measurement.
- H. To be used in Kay-Ray Model 7080 source holder for level measurement.

CONDITIONS

- 10. Licensed material shall be used only at the licensee's facilities located at 5201 Spring Grove Avenue, Cincinnati, Ohio.
- 11. The licensee shall comply with the provisions of Title 10, Chapter 1, Code of Federal Regulations, Part 19, "Notices, Instructions and Reports to Workers; Inspections" and Part 20, "Standards for Protection Against Radiation."
- 12. Licensed material shall be used by, or under the supervision of, Evan M. Jones, C.W. Feldman, E.P. Hackett, R.C. Woebkenberg, or R.G. Heineman.
- 13. A. (1) Each sealed source containing licensed material, other than hydrogen-3, with a half-life greater than thirty days and in any form other than gas shall be tested for leakage and/or contamination at intervals not to exceed six months; except those sealed sources as specified by the manufacturer and specifically authorized by the Commission or an Agreement State may be leak tested at intervals not to exceed three years. In the absence of a certificate from a transferor indicating that a test has been made within six months prior to the transfer, a sealed source received from another person shall not be put into use until tested.
(2) Notwithstanding the periodic leak test required by this condition, any licensed sealed source is exempt from such leak tests when the source contains 100 microcuries or less of beta and/or gamma emitting material or 10 microcuries of less alpha emitting material.
(3) The periodic leak test required by this condition does not apply to sealed sources that are stored and not being used. The sources excepted from this test shall be tested for leakage prior to any use or transfer to another person unless they have been leak tested within six months prior to the date of use or transfer.

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- B. The test shall be capable of detecting the presence of 0.005 microcurie of radioactive material on the test sample. The test sample shall be taken from the sealed source or from the surfaces of the device in which the sealed source is permanently mounted or stored on which one might expect contamination to accumulate. Records of leak test results shall be kept in units of microcuries and maintained for inspection by the Commission.
- C. If the test reveals the presence of 0.005 microcurie or more of removable contamination, the licensee shall immediately withdraw the sealed source from use and shall cause it to be decontaminated and repaired or to be disposed of in accordance with Commission regulations. A report shall be filed within 5 days of the test with Region III, U. S. Nuclear Regulatory Commission, 799 Roosevelt Road, Glen Ellyn, Illinois, 60137, describing the equipment involved, the test results, and the corrective action taken.
- D. Tests for leakage and/or contamination shall be performed by the licensee using a leak test kit, Ohmart Corporation, Ronan Engineering Company or by other persons specifically authorized by the Commission or an Agreement State to perform such services.
14. Sealed sources containing licensed material shall not be opened or removed from their respective source holders by the licensee.
15. A. Installation, relocation, removal from service, maintenance, repair, and initial radiation survey of devices containing licensed material and installation, replacement, and disposal of sealed sources containing licensed material used in devices shall be performed only by the manufacturer or by other persons specifically authorized by the Commission or an Agreement State to perform such services.
- B. Notwithstanding Condition 15.A., the licensee may install and relocate devices listed in subitems 6.F. through 9.F.
16. The licensee shall conduct a physical inventory every six (6) months to account for all sealed sources received and possessed under the license. The records of the inventories shall be maintained for two (2) years from the date of the inventory for inspection by the Commission, and shall include the quantities and kinds of byproduct material, manufacturer's name and model numbers, location of the sealed sources and the date of the inventory.

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17. Except as specifically provided otherwise by this license, the licensee shall possess and use licensed material described in Items 6, 7, and 8 of this license in accordance with statements, representations, and procedures contained in application received March 8, 1979; applications dated February 16, 1982, February 15, 1983, and April 15, 1983; letter dated July 5, 1979, March 31, 1982, May 14, 1982, June 2, 1982, August 23, 1982, July 2, 1982, September 27, 1982, February 15, 1983, March 24, 1983, and May 1, 1985. The Nuclear Regulatory Commission's regulations shall govern the licensee's statements in applications or letters, unless the statements are more restrictive than the regulations.



For the U.S. Nuclear Regulatory Commission

Original Signed

By Bruce S. Mallett

Materials Licensing Section, Region III

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Date May 29, 1985