



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

July 9, 1985

Docket No. 99900905/85-01

Wyle Laboratories
Western Operations
ATTN: Mr. R. C. Sadlier
General Manager
1841 Hillside Drive
Norco, California 91760

Gentlemen:

This refers to the inspection conducted by Mr. R. N. Moist of this office on May 13-17, 1985, of your facility at Norco, California and to the discussions of our findings with you and members of your staff at the conclusion of the inspection.

The purpose of this inspection was to perform a technical evaluation of your recent equipment qualification test activities for safety-related equipment and to verify continued implementation of your Quality Assurance Program. Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

During the inspection it was found that the implementation of your QA program failed to meet certain NRC requirements. The specific findings and references to the pertinent requirements are identified in the enclosures to this letter. The nonconformances listed in Appendix A are a result of personnel not following the requirements of Wyle Laboratories Standing Practice Procedure and Quality Assurance Manual. Procedures not followed included those related to approving revisions to test plans, documenting test anomalies with Notices of Deviation, and having documented procedures for all activities which affect quality.

Please provide us within 30 days from the date of this letter a written statement containing: (1) a description of steps that have been or will be taken to correct these items; (2) a description of steps that have been or will be taken to prevent recurrence; and (3) the dates your corrective actions and preventive measures were or will be completed. Consideration may be given to extending your response time for good cause shown.

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PDR GA999 EXIWYLE
99900905 PDR

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

Gary G. Zech, Chief
Vendor Program Branch
Division of Quality Assurance, Vendor,
and Technical Training Center Programs
Office of Inspection and Enforcement

Enclosures:

1. Appendix A - Notice of Nonconformance
2. Appendix B - Inspection Report No. 99900905/85-01
3. Appendix C - Inspection Data Sheets (5 pages)

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