

September 30, 1996

DCD

Francisco L. Lisbona
Environmental Engineer/Radiation
Safety Officer
Alliant Techsystems, Inc.
TCAAP Building 103, MN29-3553
New Brighton, MN 55112

SUBJECT: NRC INSPECTION

Dear Mr. Lisbona:

This refers to the inspection conducted on September 12, 1996 at the Twin Cities Army Ammunition Plant (TCAAP), New Brighton, MN. The purpose of the inspection was to determine whether activities authorized by the license were conducted safely and in accordance with NRC requirements. At the conclusion of the inspection, the findings were discussed with you.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and with the conditions of your license. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel and independent measurements.

No violations of NRC requirements were identified during the course of this inspection. However, the inspector expressed concern regarding the scope of exit surveys performed when leaving the restricted storage areas by various staff members. Although individual exit surveys are performed on shoes and clothing, extremity surveys are not routinely performed. It is our understanding that additional training will be provided for individuals leaving restricted areas to include extremity surveys. The scope and effectiveness of this additional training will be reviewed during a future inspection and no response is required.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practices," a copy of this letter will be placed in the NRC Public Document Room (PDR).

We will gladly discuss any questions you have concerning this inspection.

Sincerely,
Original Signed by Roy J. Canlano

Cynthia D. Pederson, Director
Division of Nuclear Material Safety

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