

Appendix

NOTICE OF VIOLATION

Cleveland Electric Illuminating
Company

License No. CPPR-148

As a result of the inspection conducted on June 19-21, 1985, and in accordance with the General Policy and Procedures for NRC Enforcement Actions, (10 CFR Part 2, Appendix C), the following violation was identified:

10 CFR 50, Appendix B, Criterion IX as implemented by the CEI Quality Assurance Program, states in part that special processes be controlled using qualified procedures in accordance with applicable Codes, Standards, and Specifications.

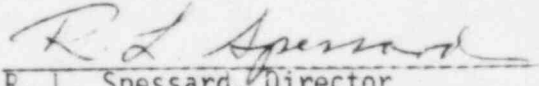
Contrary to the above, the following examples of failure to control the welding process as performed by L. K. Comstock were identified:

- a. The welding procedures do not adequately control the selection of electrode (440/85043-01(a)(DRS)).
- b. The welding procedures do not reflect preheat requirements with regard to electrode selection and thickness of material (440/85043-01(b)(DRS)).
- c. The welding procedures do not control fillet weld size and heat input as required for prequalified status (440/85043-01(c)(DRS)).
- d. The welding procedures are not properly qualified with regard to position of welding, material selection, and thickness limitations. (440/85043-01(d)(DRS)).

This is a Severity Level IV violation (Supplement 2).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each violation: (1) corrective action taken and the results achieved; (2) corrective action to be taken to avoid further noncompliance; and (3) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown.

7/11/85
Dated _____


R. L. Spessard, Director
Division of Reactor Safety

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