

Interoffice Memo

October 5, 1983

To: Bill Johnson, Chief, Reactor Project Section C

From: W. Roberts/A. Smith, SRI(S) Wolf Creek

Subject: Allegation

The following is a chronological summary of events concerning an allegation reported to the NRC Plant Residency Office on this date (10/5/83):

1. At approximately 7:30 am Mr. Royce Shenefelt, a sheetmetal worker, for Daniels International Corporation, came to the NRC Trailer, introduced himself and made the following allegations:
 - (a) That I had stated in a meeting that each employee must "do as his foreman says, whatever, or be fired."
 - (b) That I had told him that he (Mr. Shenefelt) could not contact NRC inspectors, except with DIC supervisory permission.
 - (c) That I had instructed him to over torque tension anchors.

bolts (HVAC system) to 300 ft-lbs, to stretch the bolts to obtain full thread engagement, then back-off to the specified torque. This was done after O.S. acceptance.

- (d) That unauthorized welds had been made on safety related, HVAC duct hangers, in the reactor building

2. Messrs. Roberts and Smith accompanied Mr. Shaneyfelt to his work station in the reactor building and the following occurred:

- (a) We were introduced to a Mr. Kenney Howell, a welder for DIC who stated that he could show us unauthorized welds.

- (b) A [redacted], who was later identified by Mr. Shaneyfelt, as [redacted] told Mr. Shaneyfelt (in our presence) that [redacted] should not have contacted the NRC [redacted] without his supervisor's permission.

- (c) The two NRC inspectors were told by the [redacted] that we would have to wait (there) until he could get his supervisor. before we could examine the items in question.

- (d) After waiting approximately five minutes (no supervisor had shown) the NRC inspectors, accompanied by [redacted]

Missouri Powell, and Shaneyfelt, descended to elevation 2002 and were shown (1) ~~the~~ ^{HVAC} hanger ~~that had~~ (#27) for duct 007 ~~that~~ had had a misdrilled bolt hole that had been plugged welded without proper documentation. (2) ~~again~~ ^{the} unauthorized weld repairs to the safety-related HVAC duct.

Mr. Powell stated that he had been instructed by [] to ~~perform~~ ^{make} the plug weld and the duct work repairs welds without all proper authorization or document so QC inspection would not know about it. Mr. Powell had refused to stamp his identification adjacent to the welds since he felt it was unauthorized.

(c) After observing the above, the AEC inspection team accompanied by Mr. Shaneyfelt went to the aux building and he pointed to the hanger rods ~~in~~ that he had overtagged since scaffolding was not available and were unable to examine those rods. Mr. Shaneyfelt also stated that he had been instructed by [] to

3. "try to confuse QC" into buying off on things that were not completed." He further stated that he had not followed those instructions.

3(d) At this point the AEC inspection returned to the AEC Trailer and Mr. Shaneyfelt returned to his work area.

since he had not had a vacation this year.

4. After our discussion with you and Mr. Leidle the RRC inspectors met with Mr. Frank Duddy, KGE, and informed him of the above events.