

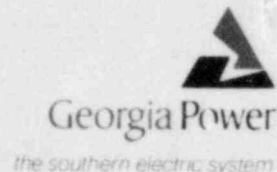
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RP

85 MAY 22 P 1: 04

D. O. Foster  
Vice President and Project  
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May 17, 1985



United States Nuclear Regulatory Commission  
Office of Inspection and Enforcement  
Region II - Suite 2900  
101 Marietta Street, Northwest  
Atlanta, Georgia 30323

File: X7BG10  
Log: GN-614

Reference: 50-425/85-09, 50-425/85-09

Attention: Mr. Virgil L. Brownlee

The Georgia Power Company wishes to submit the following information concerning the violation identified in your inspection report 50-424/85-09 and 50-425/85-09:

**Violation 50-424/85-09-05, "Failure to Follow Procedure to Prevent Dissimilar Metallic Materials From Coming in Direct Contact With One Another" - Severity Level V.**

The violation identified an incident whereby a carbon steel personnel basket, being used in cleaning hot leg nozzle mating surfaces, came in direct contact with the reactor vessel stainless steel cladding. Nuclear Installation Services Company (NISCO) engineering specification ES-67, Revision C, "Cleanliness Requirements and Control," states that dissimilar metallic materials shall not come in direct contact with one another. Georgia Power Company offers the following response pursuant to the criteria of 10 CFR 2.201:

1. Georgia Power Company acknowledges the violation as identified in the NRC inspection report.
2. The violation is attributed to poor planning and carelessness on the part of the craftsmen involved in the cleaning operation. In addition, supervisory personnel failed to maintain adequate control of the cleaning operation.
3. As indicated in the NRC inspection report, immediate corrective actions were taken at the time the discrepancy was identified. The carbon steel platform that came in contact with the reactor vessel cladding was removed and covered with "A" cloth, a low-halogen material which is approved for contact with stainless steel. In addition, the affected areas of the stainless steel cladding were thoroughly recleaned before resuming work. The "A" cloth covering will remain on the personnel basket as long as there is a possibility of contact with stainless steel.

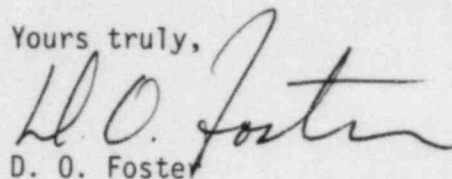
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4. To prevent further violations, NISCO supervisory personnel were reindoctrinated in the contents of engineering specification ES-67 and were admonished to maintain adequate control of activities under their charge. "Gang box" meetings were also held with craft personnel to ensure they are aware of the seriousness of contamination of metallic materials resulting from contact with dissimilar metals and steps that should be taken to prevent this contact.
5. All corrective actions have been completed and full compliance with applicable requirements has been achieved.

This response contains no proprietary information and may be placed in the NRC Public Document Room.

Yours truly,



D. O. Foster

REF/DOF/tdm

xc: U. S. Nuclear Regulatory Commission  
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