

MEMO from:

COURTNEY W. SMYTH  
TMI-1 LICENSING MANAGER

July 27, 1985

5211-85-1270

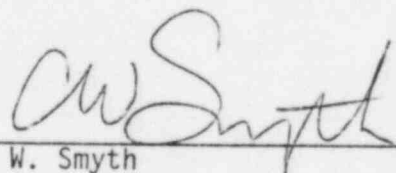
TO: Owen Rothberg  
US NRC

FROM: C. W. Smyth

Attached are three procedures used at TMI-1 that relate to CRD lead screw uncoupling:

1. Procedure 1504-12 Rev 6 is the preferred procedure referenced by Procedure 1501-1 Rev 8 (partial copy attached). This procedure rotates the CRDM torque tube and does not disengage the lead screw nut locking spring.
2. Procedure 1504-1 Rev 3 is used in-lieu of 1504-12 only under special circumstances on an as-needed basis. This procedure has not been used at TMI-1 since 1977.\*

This completes GPUN's action as discussed in our teleconference call on July 26, 1985.

  
C. W. Smyth

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CWS/jgb

cc: R. J. McGoey  
J. Janiszewski  
C. E. Hartman

\* One CRDM was uncoupled in 1982 to demonstrate the tooling for the TMI-2 vessel inspection using procedure 1504-1.

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