

H & H X-RAY SERVICES, INC.
112 BARR LANE
WEST MONROE, LA. 71291

QUALITY INSURANCE PROGRAM - NRC LICENSE #17-19236-01

1. Organization

The final responsibility for the Quality Assurance (QA) Program for Part 71 Requirements rests with H & H X-Ray Services, Inc. Design and Fabrication shall not be conducted under this QA Program. The QA Program is implemented using the attached organization chart.

The Radiation Safety Officer is responsible for overall administration of the program, training and certification, document control, and auditing.

The Radiographers are responsible for handling, storing, shipping, inspection, test and operating status and recordkeeping.

2. Quality Assurance Program

The management of H & H X-Ray Services establishes and implements this QA Program. Training, prior to engagement, for all QA functions is required according to written procedures. QA Program revisions will be made according to written procedures with management approval. The QA Program will ensure that all defined QC procedures, engineering procedures, and specific provisions of the package design approval are satisfied. The QA Program will emphasize control of the characteristics of the package which are critical to safety.

The Radiation Safety Officer shall assure that all radioactive material shipping packages are designed and manufactured under QA Program approved by the Nuclear Regulatory Commission for all packages designed or fabricated after January 1, 1979. This requirement will be satisfied by receiving a certification to this effect from the manufacturer.

3. Document Control

All documents related to a specific shipping package will be controlled through the use of written procedures. All document changes will be performed according to written procedures approved by management.

The Radiation Safety Officer shall insure that all QA functions are conducted in accordance with the latest applicable changes to these documents.

4. Handling, Storage, and Shipping

Written safety procedures concerning the handling, storage, and shipping of packages for certain special form radioactive material will be followed. Shipments will not be made unless all tests, certifications, acceptances, and final inspections have been completed. Work instructions will be provided for handling, storage, and shipping operations.

Radiography personnel shall perform the critical handling, storage and shipping operations.

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QUALITY ASSURANCE PROGRAM ORGANIZATION CHART FOR

H & H N-RAY SERVICES, INC.

