



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555

NOV 30 1992

Docket No. 9990080

Mr. F. R. Robertson, President
Copes-Vulcan, Inc.
P. O. Box 577
Lake City, Pennsylvania 16423-0577

Dear Mr. Robertson:

Subject: EVALUATION AND CONCLUSIONS REGARDING THE REPLIES TO THE NOTICE OF VIOLATION AND THE NOTICE OF NONCONFORMANCE (NRC INSPECTION REPORT NO. 9990080/92-01)

I am responding to Copes-Vulcan, Inc.'s (CV's) October 20, 1992, and November 3, 1992, replies to the Notice of Violation and Notice of Nonconformance which were issued by the U.S. Nuclear Regulatory Commission (NRC) on September 30, 1992, following an NRC inspection of CV's facility in Lake City, Pennsylvania.

The Notice of Violation identified that CV's procedure requirements failed to comply with the requirements of Part 21 of Title 10 of the Code of Federal Regulations (10 CFR Part 21), and the Notice of Nonconformance identified CV activities which failed to comply with the requirements of Appendix B to 10 CFR Part 50. Your replies to the Notice of Nonconformance and corrective action taken were determined to be adequate for all Nonconformances identified, however your reply to the Violation did not fully meet the intent of 10 CFR Part 21. Since the receipt of your November 3, 1992, response to the Notice of Violation, Mr. L. L. Campbell of this office discussed with Mr. J. R. Scarpelli of CV the need to update CV Procedure No. 1-6.26, "Identification, Evaluation, and Notification Requirements Per 10 CFR Part 21," dated August 16, 1991, with Addendum, dated October 13, 1992, to clearly address all substantive revisions to 10 CFR Part 21 that became effective on October 29, 1991. Your implementation of the changes to CV Procedure No. 1-6.26 as discussed above is considered satisfactory corrective action.

We will review the implementation of your corrective actions and actions to prevent recurrence, as described in your replies to the Notice of Nonconformance and as discussed in this letter, during a future inspection to ensure that full compliance to 10 CFR Parts 21 and 50 has been achieved and will be maintained.

In accordance with Section 2.790 of 10 CFR, "Rules of Practice," a copy of this letter will be placed in the NRC's Public Document Room.

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Mr. F. R. Robertson

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If you have any questions concerning the inspection and your reply, we will be glad to discuss them with you.

Sincerely,

LD
Leif O. Norrholm, Chief
Vendor Inspection Branch
Division of Reactor Inspection
and Licensee Performance
Office of Nuclear Reactor Regulation

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*See previous concurrence

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