



PROBABILISTIC FRACTURE MECHANICS CODE

xLPR Version 2 Code Overview and Features



PROBABILISTIC FRACTURE MECHANICS CODE

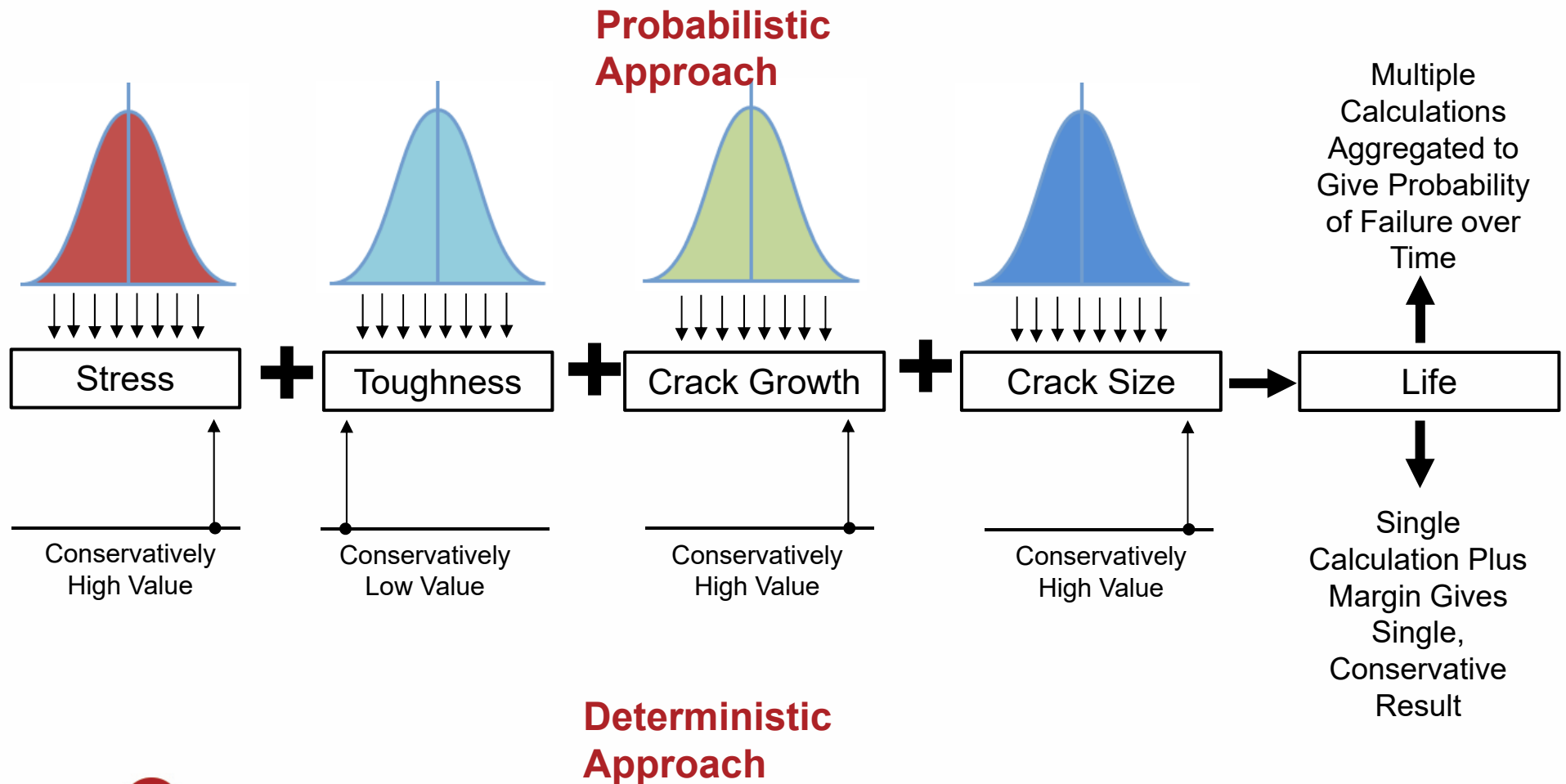
OVERVIEW

- Probabilistic fracture mechanics software tool for nuclear power plant piping integrity risk analysis
- Joint effort by the NRC's Office of Nuclear Regulatory Research and the Electric Power Research Institute (EPRI), now in second version
- Capable of modeling the effects of stress-corrosion cracking (SCC), fatigue, crack initiation, residual stresses, mechanical and chemical mitigation, and more
- Used by NRC and EPRI staff and contractors to risk-inform industrywide emerging piping integrity issues via probabilistic approaches



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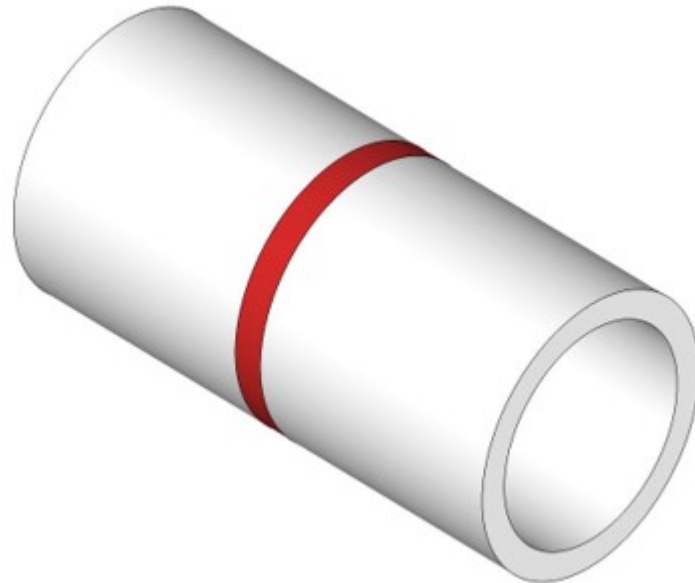
PROBABILISTIC VS. DETERMINISTIC





PIPE MODEL

- Geometry
 - Piping butt-weld
- Materials
 - Dissimilar metal weld
 - Similar metal weld

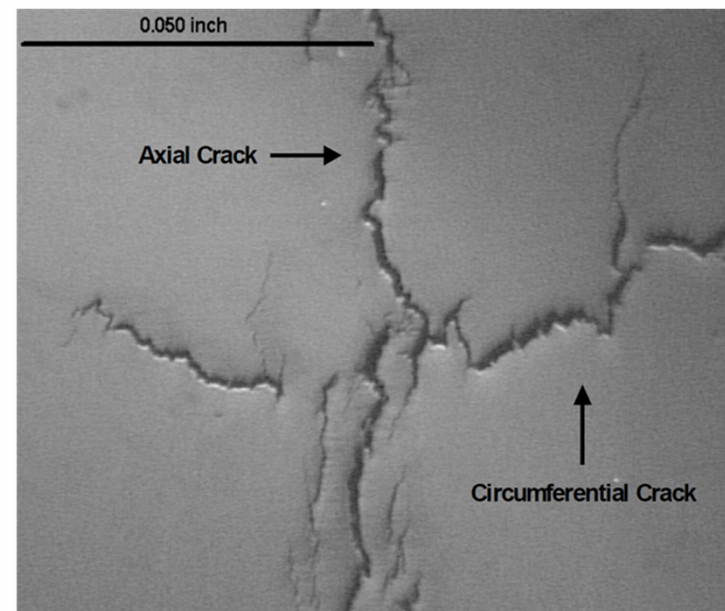




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DEGRADATION MECHANISMS

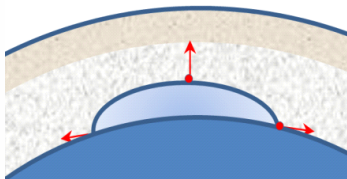
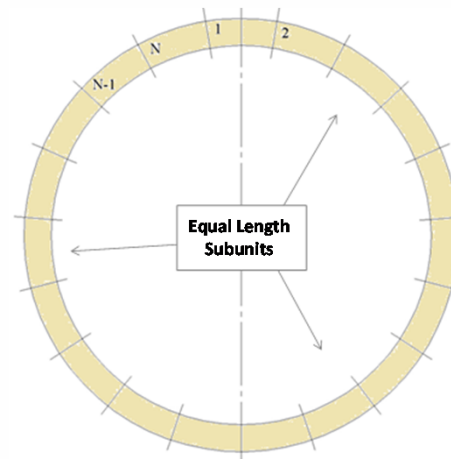
- Crack initiation
 - Initial flaws
 - SCC
 - Fatigue
 - Both SCC and fatigue
- Crack growth
 - SCC
 - Fatigue
 - Both SCC and fatigue



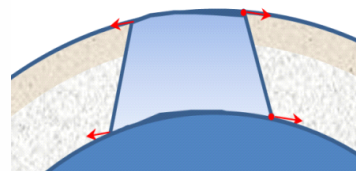


CRACK MODEL

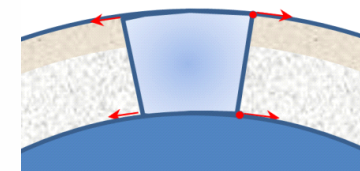
- Crack orientations
 - Circumferential
 - Axial
- Multiple cracks
- Crack lifecycle



Surface
Crack



Transitioning
Through-
Wall Crack



Idealized
Through-
Wall Crack



PROBABILISTIC FRACTURE MECHANICS CODE

PLANT OPERATION MODELING

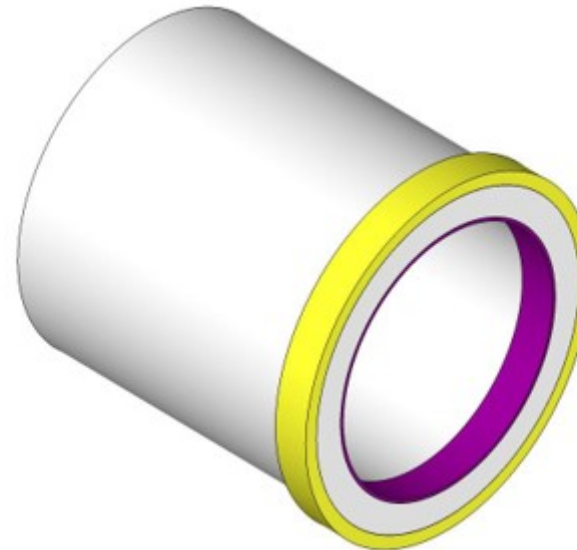
- Operating Conditions
 - Pressures
 - Temperatures
 - Stresses
 - Water Chemistry
- Mitigation

Refueling Outage	1	2	3	4	5	6	7	8	9	10
Operating Temperature	T=T1	T=T1	T=T1	T=T1	T=T2	T=T2	T=T2	T=T2	T=T3	T=T3
Operating Pressure	P=P1	P=P1	P=P1	P=P1	P=P2	P=P2	P=P2	P=P2	P=P3	P=P3
Zinc Concentration	Zn = Zn1			Zn = Zn2						
Mitigation Status	Unmitigated						Mitigated			
Time Interval	1			2	3		4		5	



MITIGATION

- Physical
 - Inlay
 - Overlay
 - Mechanical Stress Improvement Process (MSIP®)
- Chemical
 - Hydrogen
 - Zinc
 - Both



 Inlay
 Overlay



CRACK DETECTION

- Inservice inspection (ultrasonic testing)
- Leakage detection

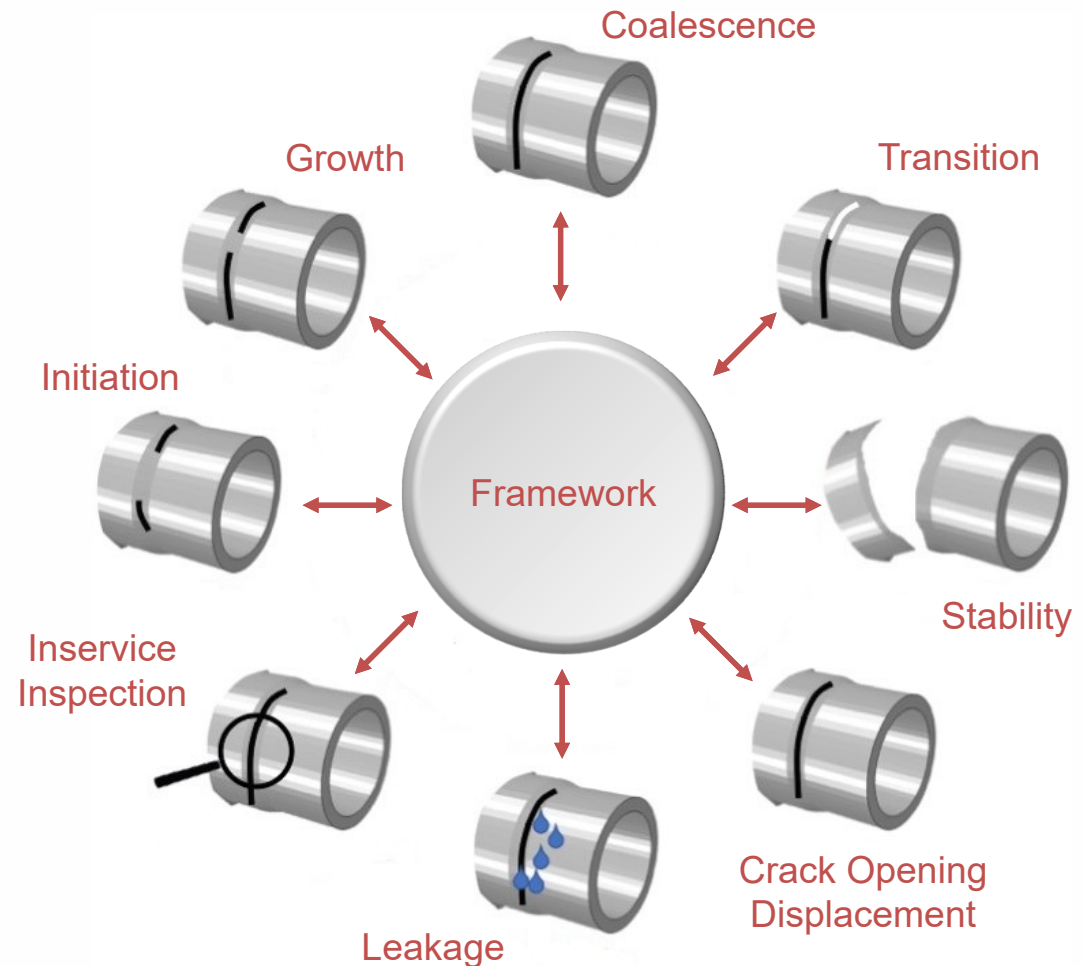




PROBABILISTIC FRACTURE MECHANICS CODE

CODE STRUCTURE

- Framework
 - User inputs
 - GoldSim Monte Carlo simulation engine
 - Time-stepping
 - Results
- Modules
 - Perform deterministic calculations
 - Fortran code





UNCERTAINTY HANDLING

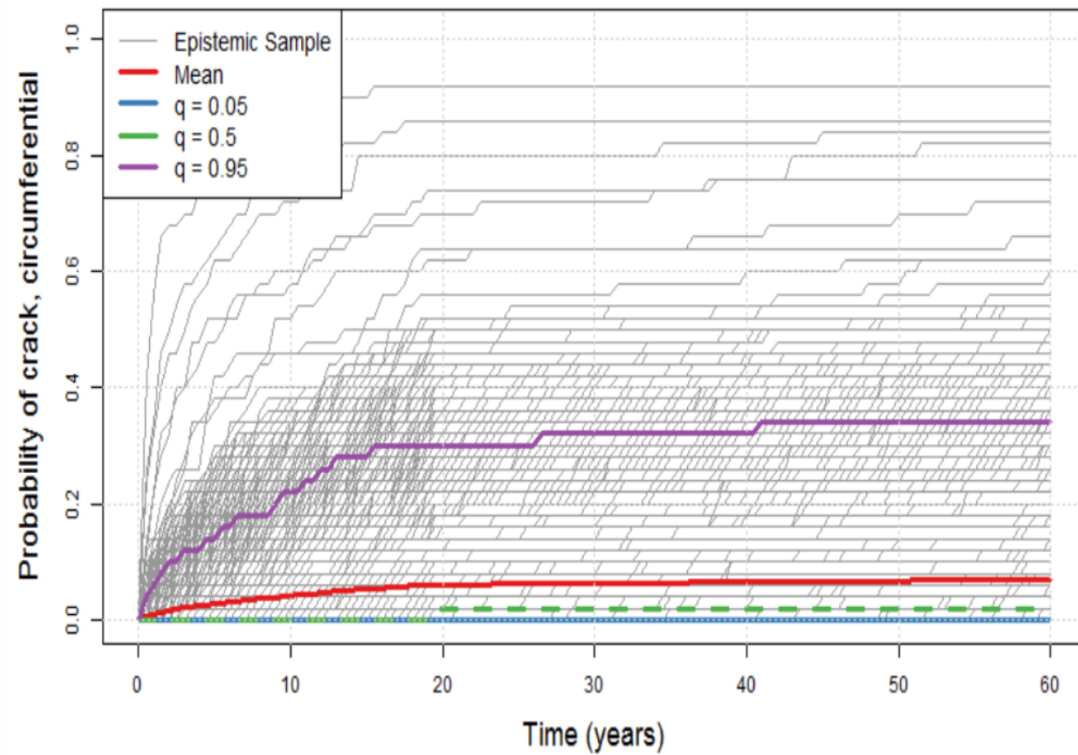
- Dual loop structure
 - Aleatory (uncertainty due to natural variation)
 - Epistemic (uncertainty due to lack of knowledge)
- Supported probability distributions
 - Normal, log-normal, uniform, discrete, Weibull, triangular, etc.
- Sampling algorithms
 - Simple random
 - Latin hypercube
 - Discrete probability distribution
 - Importance sampling



PROBABILISTIC FRACTURE MECHANICS CODE

CODE OUTPUT

- Probability of _____ vs. time
 - Crack
 - Leak
 - Rupture
 - Etc.





OTHER FEATURES

- Built under rigorous quality assurance program
 - Selected elements of ASME NQA-1-2008 and NQA-1a-2009 Addenda, which are endorsed for meeting NRC's 10 CFR Part 50, Appendix B, quality assurance requirements
 - Extensive technical documentation
- Verification and validation
 - 4,000+ verification tests
 - Validation of each physical model and of complete software against operating experience, finite element analysis simulations, and other probabilistic fracture mechanics codes
- Externally reviewed



SUMMARY OF CAPABILITIES

- xLPR V2 brings a breadth of modeling capabilities for the analysis of nuclear power plant piping integrity
 - SCC
 - Thermal and Mechanical Fatigue
 - Crack Initiation
 - Aleatory and Epistemic Uncertainties
 - Leakage Rate Calculations
 - Residual Stress Effects
 - Water Chemistry
 - Ultrasonic Inspections
 - Seismic Effects
 - Stress and Material Mitigation



PROBABILISTIC FRACTURE MECHANICS CODE

Meeting Agenda

Introduction and Opening Remarks

Program History and Perspectives

xLPR Version 2 Code Overview and Features

Code Demonstration

Code Applications

Process for Requesting a Copy of the Code

Future Training Series

Questions and Answers

Closing Remarks