

ATTACHMENT 2

PEACH BOTTOM ATOMIC POWER STATION  
UNITS 2 and 3

Docket No. 50-277  
50-278

License No. DPR-44  
DPR-56

Facility Operating License Change Request  
ECR 96-03093

Changes to Technical Specifications Sections 3.3.5.1,  
"ECCS Instrumentation,"  
and 3.8.1, "AC Sources-Operating"

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Emergency Core Cooling System Instrumentation

FUNCTION	APPLICABLE MODES OR OTHER SPECIFIED CONDITIONS	REQUIRED CHANNELS PER FUNCTION	CONDITIONS REFERENCED FROM REQUIRED ACTION A.1	SURVEILLANCE REQUIREMENTS	ALLOWABLE VALUE
1. Core Spray System					
a. Reactor Vessel Water Level —Low Low Low (Level 1)	1,2,3, 4(a), 5(a)	4(b)	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ -160.0 inches
b. Drywell Pressure —High	1,2,3	4(b)	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≤ 2.0 psig
c. Reactor Pressure —Low (Injection Permissive)	1,2,3	4	C	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 425.0 psig and ≤ 475.0 psig
	4(a), 5(a)	4	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 425.0 psig and ≤ 475.0 psig
d. Core Spray Pump Discharge Flow —Low (Bypass)	1,2,3, 4(a), 5(a)	4 (1 per pump)	E	SR 3.3.5.1.2 SR 3.3.5.1.4	≥ 319.0 psid and ≤ 351.0 psid
e. Core Spray Pump Start- Time Delay Relay (loss of offsite power)	1,2,3 4(a), 5(a)	4 (1 per pump)	C	SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 5.0 seconds and ≤ 7.0 seconds
f. Core Spray Pump Start- Time Delay Relay (offsite power available)					
Pumps A,C	1,2,3 4(a), 5(a)	2 (1 per pump)	C	SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 12.1 seconds and (g) ≤ 13.9 seconds
Pumps B,D	1,2,3 4(a), 5(a)	2 (1 per pump)	C	SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 21.4 seconds and (g) ≤ 24.6 seconds

(continued)

(a) When associated subsystem(s) are required to be OPERABLE.

(b) Also required to initiate the associated diesel generator (DG).

(g) Allowable values not applicable when associated pump  
is running.

Table 3.3.5.1-1 (page 2 of 5)  
Emergency Core Cooling System Instrumentation

FUNCTION	APPLICABLE MODES OR OTHER SPECIFIED CONDITIONS	REQUIRED CHANNELS PER FUNCTION	CONDITIONS REFERENCED FROM REQUIRED ACTION A.1	SURVEILLANCE REQUIREMENTS	ALLOWABLE VALUE
2. Low Pressure Coolant Injection (LPCI) System					
a. Reactor Vessel Water Level —Low Low Low (Level 1)	1,2,3, 4(a), 5(a)	4	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ -160 inches
b. Drywell Pressure —High	1,2,3	4	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≤ 2.0 psig
c. Reactor Pressure —Low (Injection Permissive)	1,2,3	4	C	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 425.0 psig and ≤ 475.0 psig
	4(a), 5(a)	4	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 425.0 psig and ≤ 475.0 psig
d. Reactor Pressure —Low Low (Recirculation Discharge Valve Permissive)	1(c), 2(c), 3(c)	4	C	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 211.0 psig
e. Reactor Vessel Shroud Level —Level 0	1,2,3	2	B	SR 3.3.5.1.1 SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ -226.0 inches
f. Low Pressure Coolant Injection Pump Start —Time Delay Relay (offsite power available)	1,2,3, 4(a), 5(a)	8 (2 per pump)	C	SR 3.3.5.1.4 SR 3.3.5.1.5	
Pumps A,B					≥ 1.9 seconds (f) (g) and ≤ 2.1 seconds
Pumps C,D					≥ 7.5 seconds (f) (g) and ≤ 8.5 seconds
g. Low Pressure Coolant Injection Pump Discharge Flow —Low (Bypass)	1,2,3 4(a), 5(a)	4 (1 per pump)	E	SR 3.3.5.1.2 SR 3.3.5.1.4 SR 3.3.5.1.5	≥ 299.0 psid and ≤ 331.0 psid

(continued)

(a) When associated subsystem(s) are required to be OPERABLE.

(c) With associated recirculation pump discharge valve open.

(f) Allowable values not applicable for the associated LPCI pump when its DG is in test mode and connected to its emergency bus.

(g) Allowable values not applicable when associated pump is running.

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.8.1.2 -----NOTES-----</p> <ol style="list-style-type: none"> <li>1. Performance of SR 3.8.1.7 satisfies this SR.</li> <li>2. All DG starts may be preceded by an engine prelube period and followed by a warmup period prior to loading.</li> <li>3. A modified DG start involving idling and gradual acceleration to synchronous speed may be used for this SR as recommended by the manufacturer. When modified start procedures are not used, the time, voltage, and frequency tolerances of SR 3.8.1.7 must be met.</li> <li>4. A single test at the specified Frequency will satisfy this Surveillance for both units.</li> </ol> <p>-----</p> <p>Verify each <del>✓</del> DG starts from standby conditions and achieves steady state voltage <math>\geq 4160</math> V and <math>\leq 4400</math> V and frequency <math>\geq 58.8</math> Hz and <math>\leq 61.2</math> Hz.</p>	<p>31 days</p>

(continued)

5. Not required to be met when DG is in the test mode.

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.8.1.6    Verify the fuel oil transfer system operates to automatically transfer fuel oil from storage tank to the day tank.	31 days
SR 3.8.1.7    -----NOTES----- 1. All DG starts may be preceded by an engine prelube period. 2. A single test at the specified Frequency will satisfy this Surveillance for both units. ----- Verify each DG starts from standby condition and achieves, in $\leq 10$ seconds, voltage $\geq 4160$ V and frequency $\geq 58.8$ Hz, and after steady state conditions are reached, maintains voltage $\geq 4160$ V and $\leq 4400$ V and frequency $\geq 58.8$ Hz and $\leq 61.2$ Hz.	184 days
SR 3.8.1.8    -----NOTE----- This Surveillance shall not be performed in MODE 1 or 2. However, credit may be taken for unplanned events that satisfy this SR. ----- Verify automatic and manual transfer of the unit power supply from the normal offsite circuit to the alternate offsite circuit.	24 months

(continued)

3. Not required to be met when DG is in the test mode.

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.8.1.11 -----NOTES-----</p> <ol style="list-style-type: none"> <li>1. All DG starts may be preceded by an engine prelube period.</li> <li>2. This Surveillance shall not be performed in MODE 1, 2, or 3. However, credit may be taken for unplanned events that satisfy this SR.</li> </ol> <p>Verify on an actual or simulated loss of offsite power signal:</p> <ol style="list-style-type: none"> <li>a. De-energization of emergency buses;</li> <li>b. Load shedding from emergency buses; and</li> <li>c. DG auto-starts from standby condition and:               <ol style="list-style-type: none"> <li>1. energizes associated 4 kV emergency bus in <math>\leq 10</math> seconds,</li> <li>2. energizes auto-connected shutdown loads through individual load timers,</li> <li>3. maintains steady state voltage <math>\geq 4160</math> V and <math>\leq 4400</math> V,</li> <li>4. maintains steady state frequency <math>\geq 58.8</math> Hz and <math>\leq 61.2</math> Hz, and</li> <li>5. supplies auto-connected shutdown loads for <math>\geq 5</math> minutes.</li> </ol> </li> </ol>	<p>24 months</p>

(continued)

3. Not required to be met when DG is in the test mode

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.8.1.12 -----NOTE----- 1. All DG starts may be preceded by an engine prelube period. -----</p> <p>Verify on an actual or simulated Emergency Core Cooling System (ECCS) initiation signal each DG auto-starts from standby condition and:</p> <ul style="list-style-type: none"> <li>a. In <math>\leq 10</math> seconds after auto-start achieves voltage <math>\geq 4160</math> V, and after steady state conditions are reached, maintains voltage <math>\geq 4160</math> V and <math>\leq 4400</math> V;</li> <li>b. In <math>\leq 10</math> seconds after auto-start achieves frequency <math>\geq 58.8</math> Hz, and after steady state conditions are reached, maintains frequency <math>\geq 58.8</math> Hz and <math>\leq 61.2</math> Hz;</li> <li>c. Operates for <math>\geq 5</math> minutes;</li> <li>d. Permanently connected loads remain energized from the offsite power system; and</li> <li>e. Emergency loads are energized or auto-connected through individual load timers from the offsite power system.</li> </ul>	<p>24 months</p>

(continued)

2. Not required to be met when DG is in the test mode.



SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.8.1.16 -----NOTE----- This Surveillance shall not be performed in MODE 1, 2, or 3. However, credit may be taken for unplanned events that satisfy this SR. -----</p> <p>Verify each DG:</p> <ul style="list-style-type: none"> <li>a. Synchronizes with offsite power source while loaded with emergency loads upon a simulated restoration of offsite power;</li> <li>b. Transfers loads to offsite power source; and</li> <li>c. Returns to ready-to-load operation.</li> </ul>	<p>24 months</p>
<p>SR 3.8.1.17 -----NOTE----- 1. A single test at the specified Frequency will satisfy this Surveillance for both units. -----</p> <p>Verify with a DG operating in test mode and connected to its bus, an actual or simulated ECCS initiation signal overrides the test mode by:</p> <ul style="list-style-type: none"> <li>a. Returning DG to ready-to-load operation; and</li> <li>b. Automatically energizing the emergency load from offsite power.</li> </ul>	<p>24 months</p>

(continued)

2. Not required to be met unless the  
DG is operating in the test mode and  
connected to its bus.



SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.8.1.20 -----NOTES-----</p> <ol style="list-style-type: none"> <li>1. All DG starts may be preceded by an engine prelube period.</li> <li>2. A single test at the specified Frequency will satisfy this Surveillance for both units.</li> </ol> <p>Verify, when started simultaneously from standby condition, each DG achieves, in <math>\leq 10</math> seconds, voltage <math>\geq 4160</math> V and frequency <math>\geq 58.8</math> Hz.</p>	<p>10 years</p>
<p>SR 3.8.1.21 -----NOTE-----</p> <p>When Unit 3 is in MODE 4 or 5, or moving irradiated fuel assemblies in the secondary containment, the Note to Unit 3 SR 3.8.2.1 is applicable.</p> <p>For required Unit 3 AC sources, the SRs of Unit 3 Specification 3.8.1, except SR 3.8.1.8 (when only one Unit 3 offsite circuit is required), SR 3.8.1.12, SR 3.8.1.13, SR 3.8.1.17, SR 3.8.1.18 (ECCS load block requirement only), and SR 3.8.1.19, are applicable.</p>	<p>In accordance with applicable SRs</p>

3. not required to be met when DG is in the test mode.

## B 3.3 INSTRUMENTATION

### B 3.3.5.1 Emergency Core Cooling System (ECCS) Instrumentation

#### BASES

##### BACKGROUND

The purpose of the ECCS instrumentation is to initiate appropriate responses from the systems to ensure that the fuel is adequately cooled in the event of a design basis accident or transient.

For most abnormal operational transients and Design Basis Accidents (DBAs), a wide range of dependent and independent parameters are monitored.

The ECCS instrumentation actuates core spray (CS), low pressure coolant injection (LPCI), high pressure coolant injection (HPCI), Automatic Depressurization System (ADS), and the diesel generators (DGs). The equipment involved with each of these systems is described in the Bases for LCO 3.5.1, "ECCS—Operating."

##### Core Spray System

The CS System may be initiated by automatic means. Automatic initiation occurs for conditions of Reactor Vessel Water Level—Low Low Low (Level 1) or Drywell Pressure—High with a Reactor Pressure—Low permissive. The reactor vessel water level and the reactor pressure variables are monitored by four redundant transmitters, which are, in turn, connected to four pressure compensation instruments. The drywell pressure variable is monitored by four redundant transmitters, which are, in turn, connected to four trip units. The outputs of the pressure compensation instruments and the trip units are connected to relays which send signals to two trip systems, with each trip system arranged in a one-out-of-two taken twice logic (each trip unit sends a signal to both trip systems.) Each trip system initiates two of the four CS pumps.

Upon receipt of an initiation signal, if normal AC power is available, CS pumps A and C start after a time delay of approximately 13 seconds and CS pumps B and D start after a time delay of approximately 23 seconds. If normal AC power is not available, the four CS pumps start simultaneously after a time delay of approximately 6 seconds after the respective DG is ready to load. 1

(continued)

When a CS pump is operating, the function of its associated start-time delay relay is not of consequence because the pump is already operating.

BASES

BACKGROUND

Low Pressure Coolant Injection System (continued)

Upon receipt of an initiation signal if normal AC power is available, the LPCI A and B pumps start after a delay of approximately 2 seconds. The LPCI C and D pumps are started after a delay of approximately 8 seconds. If normal AC power is not available, the four LPCI pumps start simultaneously with no delay as soon as the standby power source is available. A

Each LPCI subsystem's discharge flow is monitored by a differential pressure indicating switch. When a pump is running and discharge flow is low enough so that pump overheating may occur, the respective minimum flow return line valve is opened. If flow is above the minimum flow setpoint, the valve is automatically closed to allow the full system flow assumed in the analyses.

The RHR test line suppression pool cooling isolation valve, suppression pool spray isolation valves, and containment spray isolation valves (which are also PCIVs) are also closed on a LPCI initiation signal to allow the full system flow assumed in the accident analyses and maintain primary containment isolated in the event LPCI is not operating.

The LPCI System monitors the pressure in the reactor to ensure that, before an injection valve opens, the reactor pressure has fallen to a value below the LPCI System's maximum design pressure. The variable is monitored by four redundant transmitters, which are, in turn, connected to four pressure compensation instruments. The outputs of the pressure compensation instruments are connected to relays whose contacts are arranged in a one-out-of-two taken twice logic. Additionally, instruments are provided to close the recirculation pump discharge valves to ensure that LPCI flow does not bypass the core when it injects into the recirculation lines. The variable is monitored by four redundant transmitters, which are, in turn, connected to four pressure compensation instruments. The outputs of the pressure compensation instruments are connected to relays whose contacts are arranged in a one-out-of-two taken twice logic.

(continued)

When a LPCI pump's DG is in the test mode and connected to its emergency bus, the LPCI pump starts with no delay. When a LPCI pump is operating, the function of its associated start-time delay relay is not of consequence because the pump is already operating.

BASES

APPLICABLE  
SAFETY ANALYSES  
LCO, and  
APPLICABILITY

1.d, 2.g. Core Spray and Low Pressure Coolant Injection  
Pump Discharge Flow—Low (Bypass) (continued)

CS Pump Discharge Flow—Low Functions are assumed to be OPERABLE and capable of closing the minimum flow valves to ensure that the low pressure ECCS flows assumed during the transients and accidents analyzed in References 1, 2, and 3 are met. The core cooling function of the ECCS, along with the scram action of the RPS, ensures that the fuel peak cladding temperature remains below the limits of 10 CFR 50.46.

One differential pressure switch per ECCS pump is used to detect the associated subsystems' flow rates. The logic is arranged such that each switch causes its associated minimum flow valve to open. The logic will close the minimum flow valve once the closure setpoint is exceeded. The LPCI minimum flow valves are time delayed such that the valves will not open for 10 seconds after the switches detect low flow. The time delay is provided to limit reactor vessel inventory loss during the startup of the RHR shutdown cooling mode. The Pump Discharge Flow—Low Allowable Values are high enough to ensure that the pump flow rate is sufficient to protect the pump, yet low enough to ensure that the closure of the minimum flow valve is initiated to allow full flow into the core.

Each channel of Pump Discharge Flow—Low Function (four CS channels and four LPCI channels) is only required to be OPERABLE when the associated ECCS is required to be OPERABLE to ensure that no single instrument failure can preclude the ECCS function. Refer to LCO 3.5.1 and LCO 3.5.2 for Applicability Bases for the low pressure ECCS subsystems.

1.e, 1.f. Core Spray Pump Start—Time Delay Relay

The purpose of this time delay is to stagger the start of the CS pumps that are in each of Divisions I and II to prevent overloading the power source. This Function is necessary when power is being supplied from the offsite sources or the standby power sources (DG). The CS Pump Start—Time Delay Relays are assumed to be OPERABLE in the accident and transient analyses requiring ECCS initiation. That is, the analyses assume that the pumps will initiate when required and excess loading will not cause failure of the power sources.

*The analyses conclude that the emergency bus pre-load will not result in excess loading on loss of off-site source (continued)*

*When a CS pump is operating, the function of its associated start-time delay relay is not of consequence because the pump is already operating.*

BASES

APPLICABLE  
SAFETY ANALYSES,  
LCO, and  
APPLICABILITY

2.e. Reactor Vessel Shroud Level—Level 0 (continued)

Two channels of the Reactor Vessel Shroud Level—Level 0 Function are only required to be OPERABLE in MODES 1, 2, and 3. In MODES 4 and 5, the specified initiation time of the LPCI subsystems is not assumed, and other administrative controls are adequate to control the valves associated with this Function (since the systems that the valves are opened for are not required to be OPERABLE in MODES 4 and 5 and are normally not used).

2.f. Low Pressure Coolant Injection Pump Start—Time Delay Relay

when normal AC power  
is not available, →

The purpose of this time delay is to stagger the start of the LPCI pumps that are in each of Divisions I and II, to prevent overloading the power source. This Function is only necessary when power is being supplied from offsite sources. <sup>Add</sup> (A) The LPCI pumps start simultaneously with no time delay as soon as the standby source is available. The LPCI Pump Start—Time Delay Relays are assumed to be OPERABLE in the accident and transient analyses requiring ECCS initiation. ~~That is, the analyses assume that the pumps will initiate when required and excess loading will not cause failure of the power sources.~~ (B)

There are eight LPCI Pump Start—Time Delay Relays, two in each of the RHR pump start logic circuits. Two time delay relays are dedicated to a single pump start logic. Both timers in the RHR pump start logic would have to fail to prevent an RHR pump from starting within the required time; therefore, the low pressure ECCS pumps will remain OPERABLE; thus, the single failure criterion is met (i.e., loss of one instrument does not preclude ECCS initiation). The Allowable Values for the LPCI Pump Start—Time Delay Relays are chosen to be long enough so that most of the starting transient of the first pump is complete before starting the second pump on the same 4 kV emergency bus and short enough so that ECCS operation is not degraded.

Each channel of LPCI Pump Start—Time Delay Relay Function is required to be OPERABLE only when the associated LPCI subsystem is required to be OPERABLE. Refer to LCO 3.5.1 and LCO 3.5.2 for Applicability Bases for the LPCI subsystems.

(continued)



(A) When a LPCI pump's DG is in the test mode, and connected to its emergency bus, this function is performed according to a modified start sequence whereby the LPCI pump starts with no time delay. When a LPCI pump is operating, the function of its associated start-time delay relay is not of consequence because the pump is already operating.

(B) The analyses conclude that the pump start on pre-load condition will not result in excess loading or loss of off-site source.

BASES

ACTIONS  
(continued)

H.1

Condition H corresponds to a level of degradation in which redundancy in the AC electrical power supplies has been lost. At this severely degraded level, any further losses in the AC electrical power system may cause a loss of function. Therefore, no additional time is justified for continued operation. The unit is required by LCO 3.0.3 to commence a controlled shutdown.

SURVEILLANCE  
REQUIREMENTS

The AC sources are designed to permit inspection and testing of all important areas and features, especially those that have a standby function, in accordance with UFSAR, Section 1.5.1 (Ref. 7). Periodic component tests are supplemented by extensive functional tests during refueling outages (under simulated accident conditions). The SRs for demonstrating the OPERABILITY of the DGs are consistent with the recommendations of Regulatory Guide 1.9 (Ref. 3), Regulatory Guide 1.108 (Ref. 8), and Regulatory Guide 1.137 (Ref. 9) *where applicable.*

As Noted at the beginning of the SRs, SR 3.8.1.1 through SR 3.8.1.20 are applicable only to the Unit 2 AC sources and SR 3.8.1.21 is applicable only to the Unit 3 AC sources.

Where the SRs discussed herein specify voltage and frequency tolerances, the following summary is applicable. The minimum steady state output voltage of 4160 V corresponds to the minimum steady state voltage analyzed in the PBAPS emergency DG voltage regulation study. This value allows for voltage drops to motors and other equipment down through the 120 V level. The specified maximum steady state output voltage of 4400 V is equal to the maximum steady state operating voltage specified for 4000 V motors. It ensures that for a lightly loaded distribution system, the voltage at the terminals of 4000 V motors is no more than the maximum rated steady state operating voltages. The specified minimum and maximum frequencies of the DG are 58.8 Hz and 61.2 Hz, respectively. These values are equal to  $\pm 2\%$  of the 60 Hz nominal frequency and are derived from the recommendations found in Regulatory Guide 1.9 (Ref. 3).

(continued)



BASES

SURVEILLANCE  
REQUIREMENTS  
(continued)

SR 3.8.1.1

This SR ensures proper circuit continuity for the offsite AC electrical power supply to the onsite distribution network and availability of offsite AC electrical power. The breaker alignment verifies that each breaker is in its correct position to ensure that distribution buses and loads are connected to their preferred power source and that appropriate independence of offsite circuits is maintained. The 7 day Frequency is adequate since breaker position is not likely to change without the operator being aware of it and because its status is displayed in the control room.

SR 3.8.1.2 and SR 3.8.1.7

These SRs help to ensure the availability of the standby electrical power supply to mitigate DBAs and transients and maintain the unit in a safe shutdown condition.

To minimize the wear on moving parts that do not get lubricated when the engine is not running, these SRs have been modified by a Note (Note 2 for SR 3.8.1.2 and Note 1 for SR 3.8.1.7) to indicate that all DG starts for these Surveillances may be preceded by an engine prelube period and followed by a warmup prior to loading.

For the purposes of this testing, the DGs are started from standby conditions. Standby conditions for a DG mean that the diesel engine coolant and oil are being continuously circulated and temperature is being maintained consistent with manufacturer recommendations.

In order to reduce stress and wear on diesel engines, the manufacturer recommends a modified start in which the starting speed of DGs is limited, warmup is limited to this lower speed, and the DGs are gradually accelerated to synchronous speed prior to loading. These start procedures are the intent of Note 3 to SR 3.8.1.2, which is only applicable when such modified start procedures are recommended by the manufacturer.

SR 3.8.1.7 requires that, at a 184 day Frequency, the DG starts from standby conditions and achieves required voltage and frequency within 10 seconds. The minimum voltage and frequency stated in the SR are those necessary to ensure the

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These SRs have been modified by a note (note 5 for SR 3.8.1.2 and note 3 for SR 3.8.1.7) to indicate that the SRs are not required to be met when the DG is in the test mode. When the DG is in the test mode, it has already achieved rated frequency and voltage thereby making it incapable of starting from the standby condition.

BASES

SURVEILLANCE  
REQUIREMENTS

SR 3.8.1.11 (continued)

The requirement to verify the connection and power supply of auto-connected loads is intended to satisfactorily show the relationship of these loads to the DG loading logic. In certain circumstances, many of these loads cannot actually be connected or loaded without undue hardship or potential for undesired operation. For instance, Emergency Core Cooling Systems (ECCS) injection valves are not desired to be stroked open, or systems are not capable of being operated at full flow, or RHR systems performing a decay heat removal function are not desired to be realigned to the ECCS mode of operation. In lieu of actual demonstration of the connection and loading of these loads, testing that adequately shows the capability of the DG system to perform these functions is acceptable. This testing may include any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified.

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

This SR is modified by <sup>three</sup>~~two~~ Notes. The reason for Note 1 is to minimize wear and tear on the DGs during testing. For the purpose of this testing, the DGs shall be started from standby conditions, that is, with the engine coolant and oil being continuously circulated and temperature maintained consistent with manufacturer recommendations. The reason for Note 2 is that performing the Surveillance would remove a required offsite circuit from service, perturb the electrical distribution system, and challenge safety systems. This Surveillance tests the applicable logic associated with Unit 2. The comparable test specified in the Unit 3 Technical Specifications tests the applicable logic associated with Unit 3. Consequently, a test must be performed within the specified Frequency for each unit. As the Surveillance represents separate tests, the Note specifying the restriction for not performing the test while the unit is in MODE 1, 2, or 3 does not have applicability to Unit 3. The Note only applies to Unit 2, thus the Unit 2 Surveillances shall not be performed with Unit 2 in MODE 1, 2, or 3. Credit may be taken for unplanned events that satisfy this SR.

Add  
A

(continued)

① The reason for note 3 is to indicate that the SIC is not required to be met when the DG is in the test mode. When the DG is in the test mode, it has already achieved rated frequency and voltage thereby making it incapable of auto-starting from the Standby condition.

R

Manual operation action may be used when the DG is operating in the test mode, in lieu of automatic action, which will maintain the DG operable. Manual action is required for closure of the DG output breaker(s) upon receipt of a Lock with the DG in the test mode. The operation actions will be administratively controlled by procedures.

BASES

SURVEILLANCE  
REQUIREMENTS

SR 3.8.1.12 (continued)

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance and is intended to be consistent with the expected fuel cycle lengths.

This SR is modified by <sup>two</sup> ~~Note 5~~. The reason for ~~the~~ <sup>1</sup> ~~Note~~ is to minimize wear and tear on the DGs during testing. For the purpose of this testing, the DGs must be started from standby conditions, that is, with the engine coolant and oil being continuously circulated and temperature maintained consistent with manufacturer recommendations. ↑

SR 3.8.1.13

Consistent with Regulatory Guide 1.9 (Ref. 3), paragraph C.2.2.12, this Surveillance demonstrates that DG non-critical protective functions (e.g., high jacket water temperature) are bypassed on an ECCS initiation test signal and critical protective functions (engine overspeed, generator differential overcurrent, generator ground neutral overcurrent, and manual cardox initiation) trip the DG to avert substantial damage to the DG unit. The non-critical trips are bypassed during DBAs and continue to provide an alarm on an abnormal engine condition. This alarm provides the operator with sufficient time to react appropriately. The DG availability to mitigate the DBA is more critical than protecting the engine against minor problems that are not immediately detrimental to emergency operation of the DG.

The 24 month Frequency is based on engineering judgment, takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

To minimize testing of the DGs, the Note to this SR allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is allowed since the main purpose of the Surveillance can be met by performing the test on either unit. If the DG fails one of these Surveillances, the DG should be considered inoperable on both units, unless the cause of the failure can be directly related to only one unit.

(continued)

The reason for Note 2 is to indicate that the SR is not required to be met when the DG is in the test mode. When the DG is in the test mode, it has already achieved rated frequency and voltage thereby making it incapable of auto-starting from the standby condition.

BASES

SURVEILLANCE  
REQUIREMENTS

SR 3.8.1.17 (continued)

The requirement to automatically energize the emergency loads with offsite power is essentially identical to that of SR 3.8.1.12. The intent <sup>of</sup> the requirements associated with SR 3.8.1.17.b is to show that the emergency loading is not adversely affected by the DG operation in test mode. In lieu of actual demonstration of connection and loading of loads, testing that adequately shows the capability of the emergency loads to perform these functions is acceptable. This testing may include any series of sequential, overlapping, or total steps so that the entire connection and loading sequence is verified.

The 24 month Frequency takes into consideration plant conditions required to perform the Surveillance and is intended to be consistent with expected fuel cycle length.

To minimize testing of the DGs, ~~the~~ <sup>7</sup> Note allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is allowed since the main purpose of the Surveillance can be met by performing the test on either unit. If the DG fails one of these Surveillances, the DG should be considered inoperable on both units, unless the cause of the failure can be directly related to only one unit.

SR 3.8.1.18

Under accident and loss of offsite power conditions, loads are sequentially connected to the bus by individual load timers. The sequencing logic controls the permissive and starting signals to motor breakers to prevent overloading of the DGs due to high motor starting currents. The 10% load sequence time interval tolerance ensures that sufficient time exists for the DG to restore frequency and voltage prior to applying the next load and that safety analysis assumptions regarding ESF equipment time delays are not violated. Reference 10 provides a summary of the automatic loading of emergency buses.

The Frequency of 24 months takes into consideration plant conditions required to perform the Surveillance, and is intended to be consistent with expected fuel cycle lengths.

(continued)



(A)

One exception to the emergency loading sequence is the start time for the LPCI pump associated with the DG in the test mode while connected to its bus. In this case, the LPCI start-time delay relays are bypassed by the DG output breaker position logic. Subsequently, the LPCI pump starts immediately upon receipt of an ECCS initiation signal. The analyses conclude that the pump start will not result in excess loading on loss of offsite service.

(B)

Note 2 is to indicate that the SR is not required to be met unless the DG is operating in the test mode and is connected to its bus. In this configuration, the test mode override feature is required to function upon receipt of an ECCS initiation signal. If not in this configuration, the test mode override feature is not activated.

BASES

SURVEILLANCE  
REQUIREMENTS

SR 3.8.1.20 (continued)

The 10 year Frequency is consistent with the recommendations of Regulatory Guide 1.108 (Ref. 8). This SR is modified by ~~the~~ <sup>three</sup> Notes. The reason for Note 1 is to minimize wear on the DG during testing. For the purpose of this testing, the DGs must be started from standby conditions, that is, with the engine coolant and oil continuously circulated and temperature maintained consistent with manufacturer recommendations. To minimize testing of the DGs, Note 2 allows a single test (instead of two tests, one for each unit) to satisfy the requirements for both units. This is allowed since the main purpose of the Surveillance can be met by performing the test on either unit. If a DG fails one of these Surveillances, a DG should be considered inoperable on both units, unless the cause of the failure can be directly related to only one unit.

SR 3.8.1.21

With the exception of this Surveillance, all other Surveillances of this Specification (SR 3.8.1.1 through SR 3.8.1.20) are applied only to the Unit 2 AC sources. This Surveillance is provided to direct that the appropriate Surveillances for the required Unit 3 AC sources are governed by the applicable Unit 3 Technical Specifications. Performance of the applicable Unit 3 Surveillances will satisfy Unit 3 requirements, as well as satisfying this Unit 2 Surveillance Requirement. Six exceptions are noted to the Unit 3 SRs of LCO 3.8.1. SR 3.8.1.8 is excepted when only one Unit 3 offsite circuit is required by the Unit 2 Specification, since there is not a second circuit to transfer to. SR 3.8.1.12, SR 3.8.1.13, SR 3.8.1.17, SR 3.8.1.18 (ECCS load block requirements only), and SR 3.8.1.19 are excepted since these SRs test the Unit 3 ECCS initiation signal, which is not needed for the AC sources to be OPERABLE on Unit 2.

The Frequency required by the applicable Unit 3 SR also governs performance of that SR for Unit 2.

As Noted, if Unit 3 is in MODE 4 or 5, or moving irradiated fuel assemblies in the secondary containment, the Note to Unit 3 SR 3.8.2.1 is applicable. This ensures that a Unit 2 SR will not require a Unit 3 SR to be performed, when the

(continued)

The reason for note 3 is to indicate that the SR is not required to be met when the DG is in the test mode. When the DG is in the test mode, it has already achieved rated frequency and voltage thereby making it incapable of starting simultaneously from the standby condition.