GULF STATES UTILITIES COMPANY

RIVER BEND STATION POST OFFICE BOX 220 ST. FRANCISVILLE, LOUISIANA 70775

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November 5, 1992
File Nos. G9.5, G15.4.1
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U. S. Nuclear Regulatory Commission
Document Control Desk
Washington, D.C. 20555

Gentlemen:

River Bend Station - Unit 1
Docket No. 50-458/92-21

Gulf States Utilities Company (GSU) has reviewed your letter from A. B. Beach to J. C. Deddens dated October 7, 1992, concerning GSU's response to the Notice of Violations contained in Inspection Report 50-458/92-21. GSU provides the following supplemental information concerning each of the violations.

Notice of Violation 50-458/9221-01

GSU will include the following procurement and receipt inspection requirements in Procedure EDP-EQ-22, "Procurement or Transfer of Items with Special Considerations." These preventive measures will ensure proper acceptance of safe-end replacement material in the future.

ASME Class 1 Forged Materials

When procuring ASME Class 1 forged materials, the responsible engineer shall determine the applicability of Paragraph NB-2330. For those forgings which are to comply with the requirements of Paragraph NB-2330, the responsible engineer shall ensure the following in the procurement documents.

The supplier shall be required to take sample specimens for testing in accordance with the requirements of Paragraph NB-2223 of ASME III (1986 edition) for quenched and tempered material. The supplier shall furnish documents identifying locations from which the test specimens were taken.

Receiving inspection shall verify the receipt of the document detailing the locations from which the mechanical test specimens were taken and receipt of the test documentation.

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Notice of Violation 50-458/9221-02

GSU's procedures which control qualification of welding procedure specifications (WPS) require compliance with the codes applicable to the specification. GSU will provide training to the GSU welding group responsible for WPS qualification. This training will encompass a discussion of the events which led to this violation, corrective action taken, and will stress the need to ensure compliance with applicable codes.

This letter is being submitted at this time as discussed with Mr. Phil Harrell of Region IV on October 27, 1992. If you have any additional questions, please contact Mr. David N. Lorfing of my staff at (504) 381-4157.

Sincerely,

for W. H. Odell
Manager - Oversight
River Bend Nuclear Group

LAE/DNL/AS/REB/pj

cc: U. S. Nuclear Regulatory Commission
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