



CALCULATION COVER SHEET

MECHANICAL

CALC NO. GK-474

DCP/CCP NO. N/A

SHEET 1 OF 5

CALCULATION

STATUS

☐ PRELIMINARY ☐ COMMITTED ☒ FINAL ☐ SUPERSEDED ☐ VOIDED

DESIGNATION:

 CLASSIFICATION: ☒ SAFETY-RELATED ☐ SPECIAL-SCOPE ☐ NONSAFETY-RELATED

COMPUTER

CODE/VERSION: N/A

CALCULATION SUBJECT: Contol Room Pressurization System Filtration Unit Heater Output

DESCRIPTION/REVISION SUMMARY:

Revision 1 of this calculation is issued to incorporate a Technical Specification change. The KW output of the heater is reduced from 15 KW to 5 KW output by DCP 05760.

REV.	ORIG/DATE	VERF/DATE	APP/DATE	REL
001	James J. Gore 3/21/96	Anthony Buge 3-28-96	Edin Prather 3-25-96	DC23 3-27-96

**CALCULATION SHEET**CALC NO. GK-474REVISION NO. 1

SHEET 2 OF 5

PURPOSE:

The purpose of this calculation is to demonstrate the minimum and maximum allowable control room pressurization system filtration unit (FGK02A/B) heater capacity.

REFERENCES:

1. WCGS Technical Specification 3/4 7.6
2. ANSI N-509-76
3. Calculation XX-E-006, "Wolf Creek Degraded Voltage Calculation"

INPUTS:

1. The heater must reduce the entering air relative humidity from 100% to 70%.
2. Summer design inlet air temperature = 97°F DB
3. The off-coil temperature must be limited to 225°F to meet criteria from ANSI N-509.
4. The pressurization fan will deliver 750 CFM +/- 10%.
5. The normal electrical bus voltage is 460 volts. The minimum degraded voltage at the heater is 432 volts from Ref. 3.

ASSUMPTIONS:

1. The maximum voltage will be assumed to be 10% above the normal value ($460 \times 1.1 = 506$ volts).
2. At the winter outdoor air conditions the air has extremely low moisture content. The amount of heat input required to lower the relative humidity from 100% to 70% in winter is insignificant when compared to the summer time conditions. The summer time design conditions is the controlling case.



CALCULATION SHEET

CALC NO. GK-474

REVISION NO. 1

SHEET 3 OF 5

ANALYSIS:

I. Maximum Allowable Heater KW:

$$\text{CFM} = 750 - (750 \times 0.1) = 675 \text{ CFM}$$

$$T_{\text{INLET}} = 97^{\circ}\text{F DB}$$

$$T_{\text{OFF-COIL}} = 225^{\circ}\text{F DB}$$

$$V = 506 \text{ volts}$$

$$Q = 5 \text{ KW} \pm 1 \text{ KW}$$

Maximum heater output at 506 volts (assuming max. output at 460 volts is 6 KW).

$$(V_2/V_1)^2 (KW_1) = (KW_2)$$

$$(506/460)^2 (6) = (7.26 \text{ KW})$$

Heater output resulting if air flow is minimum and off-coil temperature is limited to 225°F DB.

$$Q = (1.08) (\text{CFM}) (\Delta T)$$

$$Q = (1.08) (675) (225 - 97)$$

$$Q = 93,312 \text{ BTU/HR} \times (1 \text{ W}) / (3.4129 \text{ BTU/HR}) = 27,341 \text{ W} = 27.341 \text{ KW}$$

Therefore, an off-coil temperature of 225°F DB would never be achieved with a 5 KW \pm 1 KW heater rating. Wolf Creek is in compliance with this ANSI N-509 requirement.

II. Minimum Heater KW Requirements:

A. Based on minimum degraded voltage of 432 volts and minimum heater output of 4 KW.

The minimum heater output available:

$$(V_2/V_1)^2 (KW_1) = (KW_2)$$

$$V_2 = 432 \text{ volts} \quad (\text{Ref. 3})$$

$$KW_1 = 5 \text{ KW} - 1 \text{ KW} = 4 \text{ KW}$$

$$(432/460)^2 (4) = (3.53 \text{ KW})$$

Therefore the minimum possible heater output is 3.53 KW.



CALCULATION SHEET

CALC NO. GK-474REVISION NO. 1

SHEET 4 OF 5

B. The minimum required heater output to reduce 97 deg. F (DB) inlet air from 100% to 70% RH:

$$Q = (1.08) (\text{CFM}) (\Delta T)$$

Where,

$$\text{CFM} = 750 + (750 \times 0.1) = 825 \text{ CFM}$$

$$T_{\text{INLET}} = 97^{\circ}\text{F DB}$$

$$T_{\text{OFF-COIL}} = 109^{\circ}\text{F DB (From psychometric chart: this is the resulting DB temperature)}$$

$$1.08 = C_p \times \rho (\text{air})$$

$$Q = (1.08) (825) (109 - 97) = 10,692 \text{ Btu/Hr}$$

$$\times (1 \text{ W}) / (3.4129 \text{ BTU/HR}) = 3,132.82 \text{ W} = 3.13 \text{ KW}$$

From part A above a minimum of 3.53 KW is available from the heater. This is greater than the 3.13 KW required.

Conclusion:

A rating of 5 KW +/- 1 KW is adequate to reduce inlet air to 70% RH as required by ANSI N509.

ASHRAE PSYCHROMETRIC CHART NO. 3

HIGH TEMPERATURE

BAROMETRIC PRESSURE 29.921 INCHES OF MERCURY
COPYRIGHT 1963



AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS, INC.

