

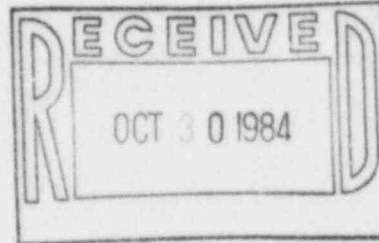


KANSAS GAS AND ELECTRIC COMPANY

GLENN L. KOESTER  
VICE PRESIDENT - NUCLEAR

October 29, 1984

Mr. Robert D. Martin  
Regional Administrator  
U.S. Nuclear Regulatory Commission  
Region IV  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76011



KMLNRC 84-191

Re: Docket No. STN 50-482

Ref: Interim Report KMLNRC 83-187 dated 10/17/84 from  
GLKoester, KG&E, to DRHunter, NRC

Subj: Interim 10CFR50.55(e) Report - Inspection of Welds

Dear Mr. Martin:

The Reference provided an interim 10CFR50.55(e) report which documented several welding deficiencies identified during a recent reinspection of safety-related AWS D1.1 structural steel welds. The Reference further stated that an extensive corrective action plan was being initiated. This letter provides the details of Kansas Gas and Electric Company's (KG&E) comprehensive program to correct the identified deficiencies and provide assurance that the construction of Wolf Creek Generating Station (WCGS) meets applicable regulatory and design requirements.

The details of KG&E's findings and corrective actions are contained in Enclosures 1 and 2. These Enclosures are described below:

Enclosure 1 is a copy of KG&E Corrective Action Request (CAR) #19 which documents the hardware and program deficiencies associated with safety-related AWS D1.1 structural steel welding. The CAR was generated by KG&E Quality Assurance and was transmitted to KG&E Construction for resolution. In addition to identifying the problems associated with structural steel welding, the CAR recommends certain corrective actions to address and resolve the deficiencies.

Enclosure 2 is a copy of KG&E Construction's response to CAR #19. This enclosure provides the details of the comprehensive corrective actions being taken to resolve the concerns identified in the CAR (Enclosure 1). KG&E Quality Assurance has evaluated this response and determined that the corrective actions meet or exceed those

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recommended in the CAR. Please note that a chart which graphically illustrates the sequence of actions being taken is attached to Construction's response. The events depicted on the chart are numbered to correspond with the paragraphs in the written response.

The corrective actions documented in Enclosure 2 are scheduled for completion by December 1, 1984. Upon completion of these actions, KG&E will submit a final report to you on this subject.

Yours very truly,



Glenn L. Koester  
Vice President - Nuclear

GLK:bb  
Encs.  
xc:RCDeYoung  
PO'Connor (2)  
HBundy