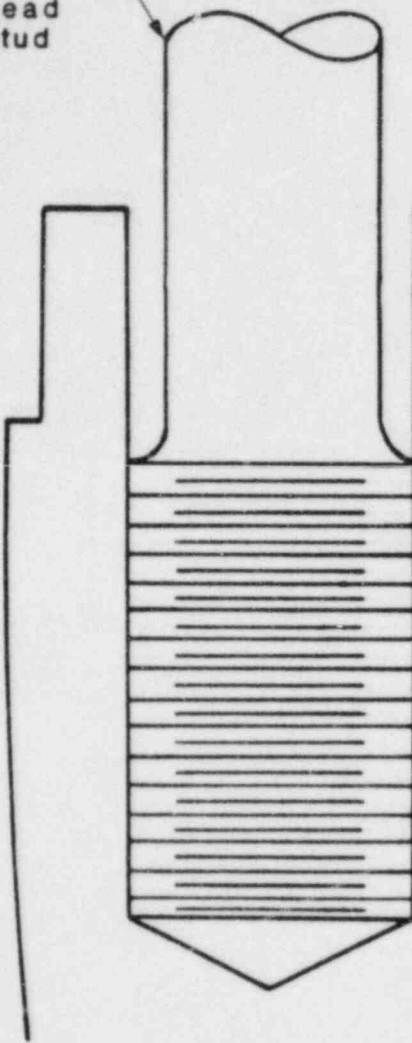


Cylinder  
head  
stud



Ligament  
cracks

Counter  
bore

Counter  
bore  
landing



Typical example of a ligament crack.

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