

A. MATERIAL <i>Carbon Steel</i>		TYPE	FABRICATED PROCESS	<input type="checkbox"/> WELDED	<input checked="" type="checkbox"/> CAST	<input type="checkbox"/> WORKED
		GEOMETRY	<input type="checkbox"/> PIPE	<input type="checkbox"/> PLATE	<input type="checkbox"/> ROD	<input checked="" type="checkbox"/> OTHER:
CROSS SECTION THICKNESS	MAX MIN	PIPE DIA.	SURFACE CONDITION	<input checked="" type="checkbox"/> MACHINED	<input type="checkbox"/> GROUND	<input type="checkbox"/> OTHER
	<i>N/A</i>	<i>1 1/2</i>		<input type="checkbox"/> AS FABRICATED		

B. NDE PROCEDURE No. <i>6.2 Rev 1</i>	SURFACE/MAT'L. TEMP. <i>51°</i>	M&TE. NO. <i>7-11-7-8</i>	MWR/RR. No.
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INSPECTION MATERIALS	BRAND	DESIGNATION	BATCH NO.
1. PRE-CLEANER	<i>Spotcheck</i>	<i>SKC-NF/207</i>	<i>81G065</i>
2. PENETRANT	<i>Spotcheck</i>	<i>SKC-NF/SKC-S</i>	<i>81E150</i>
3. EMULSIFIER AND/OR REMOVER	<i>Spotcheck</i>	<i>SKC-NF/207</i>	<i>21G065</i>
4. DEVELOPER	<i>Spotcheck</i>	<i>SKD-NF</i>	<i>81G092</i>
5. POST EXAMINATION CLEANER	<i>Spotcheck</i>	<i>SKC-NF/207</i>	<i>81G065</i>

SKETCH OR OTHER DETAIL: USE OTHER SIDE IF NECESSARY

See Attached Sketch

Cyl. # 7. Eng 102

C. EVALUATION	REPORT BELOW THOSE INDICATIONS OBSERVED AND THE PERTINENT INFORMATION REQUIRED. WHERE ADDITIONAL SPACE IS REQUIRED USE OTHER SIDE.
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LOCATION	SIZE (INCHES)	DESCRIPTION	ACTION (ACCEPT/REJECT, AND COMMENT AS NECESSARY)
1 See Sketch	<i>1.7"</i>	<i>Linear</i>	<i>Un Sat</i>
2 See Sketch	<i>.900"</i>	<i>Linear</i>	<i>Un Sat</i>
3 See Sketch	<i>1.9"</i>	<i>Linear</i>	<i>Un Sat</i>
4			

D. ACCEPTANCE CRITERIA	<i>Para. 4.2</i>	OPERATOR <i>[Signature]</i> Level <i>II</i> Date <i>2-10-84</i>
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E. ATTEST	<i>[Signature]</i>	LEVEL <i>II</i> DATE <i>2-10-84</i>
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COMPONENT I.D.
Cyl. for Line Lining Cylinder #7

SYSTEM

R43

PLANT/LOCATION

DG 102

50-322 0L

I-D-73
10/22/84

84 NOV -8 A9:36

DOCKETED
USNRC

NUCLEAR REGULATORY COMMISSION
OFFICE OF PUBLIC AFFAIRS & SERVICE
DOCKET NO. 50-322
Official Pub. No. D-73

Staff	_____
Applicant	_____
Intervenor	_____
Conf'g Offr	_____
Contractor	_____
Other	_____
Rec'd by	_____
DATE	10-23-84
WITNESS	_____
RECEIVED	_____
IDENTIFIED	_____
REJECTED	_____
Docket No.	50-322
In the matter of	LICo

QUALITY CONTROL
SECTION REPORT

JOB NUMBER
11600.33

DATE
2.10.84

SYSTEM(S) OR
PART(S) NAME

LOCATION(S)

REFERENCE
DOCUMENT(S)

Order Line Loading
OS-315A
#7

DE 102

6.2 Rev 1

ITEM QTY

DESCRIPTION(S) AND INSPECTION REMARK(S)

3 1

